

T H E P A R T S Y O U N E E D

**TR4 TR4A 1961-1967
TR5 TR250 1967-1969**



TR4 TR4A TR5 TR250

**PARTS AND ACCESSORIES
CATALOGUE**

EDITION 2-2



**BRITISH MOTOR
HERITAGE APPROVED**

RIMMER BROS

SOURCE CODE TR45M2

THE RIMMER BROS SERVICE

WE HAVE THE
PARTS

WE GUARANTEE
THE QUALITY

WE'RE KEEN ON
PRICE

WE DELIVER
FAST

WE KNOW YOUR
CAR



HELPING YOU CARE FOR YOUR TR4/TR4A/TR5/TR250

The first of the Michelotti-styled TRs, the smart and smoothly-detailed TR4, was introduced in 1961, and was steadily developed in the next seven years. It was a direct replacement for the long-running TR3A, was the first-ever TR with wind-up windows, and the first with the optional 'Surrey' top.

As always with Triumph, the vast majority of these cars were exported: by the time production ended in 1968, more than 80,000 cars of all types had been built.

Although all cars shared the same basic body style, there were four distinctly different models - the original TR4, the TR4A with its new chassis and independent rear suspension (except for some USA-market examples), the carburettor-engine TR250 for sale only in North America, and the 150bhp TR5 PI for sale in the rest of the world.

Except for the advanced new Lucas fuel injection system, these cars were all sturdy and simple to maintain. Restoration and maintenance is straightforward.

THIS CATALOGUE

With this catalogue, we aim to help keep your task of maintaining TRs as easy as possible, not only with an unbeatable spare parts stock, but with affordable prices, swift and efficient service.

We have listed parts most frequently called for, but it is by no means exhaustive. Our stock lines are continually increasing therefore, if the part(s) you require are not listed, please contact our sales office where our staff will be please to check availability and price for you.

MEMBERS OF BRITISH MOTOR HERITAGE

British Motor Heritage is an organisation committed to the preservation of the cars which have special places in our motoring history. One of the ways in which it pursues this objective is by helping to ensure that replacement parts are available and are of sufficient quality. Stringent standards are necessary to meet the requirements of Heritage approval, and the highest accolade for any company involved with the supply of parts for classic cars is to have Heritage approval. Rimmer Bros were invited to Heritage membership in 1987 and are approved for Triumph and Rover SD1 models in which we specialise.



THE CARS WE SPECIALISE IN

As well as looking after your TR4/TR4A/TR5/TR250, we also concentrate on TR2/3, TR6, TR7/8, Stag, Spitfire, GT6, 2000/2500/2.5Pi, Dolomite (inc Sprint), Herald, Vitesse, Rover SD1, Range Rover, Discovery, Freelander, 90/110 and Land Rover 'Series' vehicles. Please refer to inside rear cover for details on all our catalogues.



**RIMMER
BROS**

UK · WORLDWIDE · THE



SO WHERE DO WE GET OUR PARTS

Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.



THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things.

Firstly, our people know the cars we're dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 100,000 recorded part numbers with over 30,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate "order picking." Careful packaging and despatch procedures.

THE PEOPLE YOU'RE DEALING WITH

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.



RIMMER BROS

COMMITMENT TO CUSTOMER SERVICE

Helpful - Accurate - Fast - Efficient

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times.

Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.



TRADE MARKS & LOGOS: The 'Triumph' and 'Heritage' logos used herein are registered Trade Marks of British Motor Heritage Ltd, and are used with their license under the special 'Heritage' approval scheme.

© Copyright Rimmer Bros. All rights reserved. No part of this publication may be copied, reproduced, stored in any retrieval system, communicated or transmitted in any form or by any means, including Photocopying, Electronic, Mechanical or otherwise, without prior written permission from Rimmer Bros Ltd.

TRIUMPH PARTS SPECIALIST



TELEPHONE NUMBER

SALES
01522
568000

(Overseas +44 1522 568000)

FAX NUMBER

SALES
01522
567600
(Overseas +44 1522 567600)

E MAIL & INTERNET

E-Mail
sales@rimmerbros.co.uk

Internet
www.rimmerbros.co.uk

ADDRESS DETAILS

**Rimmer Bros, Triumph House,
Sleaford Road, Bracebridge Heath,
Lincoln, LN4 2NA, England.**



THIS CATALOGUE & OUR PRICE GUIDE

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a 'Trouble Shooter Guide'.

ORDERING BY PHONE

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

UK Payment for Phone Orders (See also "Overseas Orders & Payment.")

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Switch, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder's full name and registered card address.

After Hours Ordering Service

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc. postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

ORDER BY PHONE

USE YOUR CARD.....

UK SALES: 01522 568000
EXPORT SALES: +44 1522 568000

ORDERING BY POST

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

UK Payment for Post Orders (See also "Overseas Orders & Payment.")

Send your remittance with the order. The 'Pricing' section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out "Rimmer Bros Ltd" please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, "Cheque Value Not To Exceed £...". You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

ORDERING BY FAX

UK CUSTOMERS: 01522 567600 OVERSEAS CUSTOMERS: +44 1522 567600

See also "Overseas Orders & Payment."

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

ORDERING BY E-MAIL AND THE INTERNET

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

www.rimmerbros.co.uk

E-Mail: sales@rimmerbros.co.uk

COLLECTING IN PERSON

If you wish to 'call and collect', you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We're about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to classic car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;

- A) Credit card, Debit card or Charge card.
- B) Bank cheque - in ££s sterling (Drawn on a London Bank)
- C) Travellers Cheques (signed) - in ££s sterling.
- D) Giro Cheques in ££s sterling.
- E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

WE EXPORT TO THE

EC & WORLDWIDE

TEL: **+44 1522 568000**

FAX: **+44 1522 567600**

E-MAIL: **sales@rimmerbros.co.uk**

CATALOGUE CONTENTS

	PAGE
Popular Parts (Quickfinder)	7
Engines (4 & 6 Cylinder)	8
Engine Components	
4 Cylinder	9
6 Cylinder	10
Clutch	12
Engine & Gearbox Mountings	12
Cooling & Heating	13
Fuel System	14
Exhausts	16
Gearbox & Propshaft	17
Differential & Driveshafts	18
Suspension	19
Suspension Packages	20
Road Wheels & Roadside Tools/Equipment	21
Brake System	22
Steering	23
Electrical System	24
Body Parts & Fittings	27
Interior & Trim	30
Hood & Frame	31
Accessories	32

General Fasteners - Refer to Price Guide

NEW & RECONDITIONED PARTS

Almost every part we list is sold brand-new, but in many instances we also offer you the facility to buy "Reconditioned" (usually giving us your old component in part-exchange).

Where there is a reconditioned version of a part, you will find the letter 'R' added at the end of the part number.

EXCHANGE SURCHARGES (REFUNDABLE)

Where parts are sold on an exchange basis, an "Exchange Surcharge" is applied - a deposit in effect, which is refunded to you when your old unit is received by us. This system allows you to make an exchange without having to send the old unit first ... it can often prevent your vehicle being off the road.

The amount of the Exchange Surcharge is shown in the Price Guide in italics below the part number.

When returning your old unit, please send with it a note of your customer number, name, address and our invoice number. Without this we cannot make the refund. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable or damaged.

SELECTED USED PARTS

We are often asked for parts that are no longer available, where the cost of re-tooling or re-manufacturing is prohibitive, and there is little or no chance of the part becoming available. We have also found that some customers prefer the option of being able to buy a (non safety critical) used alternative, where perhaps the cost of a new part is unjustified.

Over the years, we have acquired many parts which are suitable for re-sale. You will find these parts listed in the Price Guide under the same part number reference as new but with a 'U' suffix. All used parts have been cleaned and inspected and are sold as serviceable when fitted.

"Errors & Omissions Excepted. All parts offered subject to availability. All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control - when specifications are changed, or when goods become temporarily unavailable." Certain part numbers have been superseded to an alternative number when a later version or updated specification is offered.

Michelotti style for the TR



AFTER building more than 80,000 classic 'sidescreen' TRs in eight years, in 1961 Standard-Triumph produced a new-generation model with a completely new and modern-looking style, one that was far better equipped than before. Launched as the TR4, this model eventually developed into the TR4A, then (with six-cylinder engines) into the TR250 and TR5 PI derivatives.

Harry Webster's engineers had worked hard to make this car different, and although there were mechanical elements of the old TR3A in the new car, this second-generation model was fresh in almost every respect. Technically and visually there were two aspects to the new TR4 - a brand-new two-seater sports-car body style by the Italian genius, Giovanni Michelotti, along with major revisions to the chassis and running gear.

The TR4's chassis was based on that of the TR3A, with the same wheelbase and the same basic construction, but front and wheel tracks were widened by four inches (front) and 2.5 inches (rear) respectively. Instead of the cam-and-lever steering of earlier TRs, inch-accurate rack and pinion steering was standardised. As before, centre-lock wire-spoke wheels were optional extras.

The familiar four-cylinder 'wet-liner' engine was available in 2,138cc or 1,991cc form (both rated at 100bhp, though few people chose the 2-litre alternative), and there was a new all-synchromesh gearbox with optional Laycock overdrive. Mechanically, therefore, it was a familiar mixture, though with a series of welcome modernising features. The new car's top speed was 102 - 105mph (slightly higher if overdrive was fitted).

The new body shell, which was manufactured at Standard-Triumph's Liverpool factory, was totally new, flush-sided and with a larger boot, with a much larger cockpit than before, wind-up windows in the doors, and with face-level ventilation (which was a British 'first'). Naturally there was an optional hard-top. This was a two-piece design in which the roof panel could be taken off

without disturbing the rear window and surround: not only that, but a 'Surrey' top (a canvas roof with a simple bracing frame) was also available to fill that gap.

Although the new TR4 was a rather larger and heavier car than the TR3A had been, it still felt like a traditional British sports car, though it was more comfortable and versatile than the TR3A had ever been. Competitively priced at a British price of £1,095 (£1,146 with the hardtop fitted), it sold well all over the world, most especially in North America.

Theme and Variations

By this time Standard-Triumph had been absorbed by Leyland. This meant that there was more financial backing for product development and change, the result being a string of TR improvements in the 1960s, which made the cars more attractive than their British rivals.



The TR4A took over from the TR4 in the spring of 1965, originally at a British-market price of £968. Although it looked almost the same as before, there were major changes under the skin, notably a brand new chassis and a more powerful engine.

The new frame was much stiffer than before, and had been designed around independent rear suspension, a coil spring/semi-trailing layout rather like that of the Triumph 2000 saloon, and it used the final derivative of the legendary 2.2-litre 'wet-liner' engine producing 104bhp.

This, now, is where the story gets complicated. For sale only in the USA, as an alternative, there was a beam-rear axle version of the new chassis. Exact production figures of this oddity are not available, but it seems that about 10,000 such cars were supplied.

There were very few styling changes for the TR4A, although there was a new front grille, and new side-lamp housings on the front wings for identification. In the cabin there was now a polished wood instrument panel, and at last the handbrake had been re-positioned, atop the transmission tunnel.

Compared with the TR4, the TR4A seemed to have rather a different character, for it had a softer ride than before. New seats had arrived during the run of the TR4, and now that the interior looked smarter than ever, it was one step further away from the wind-in-the-hair/side-screen character of the original TRs.

Six instead of Four

The biggest change of all was reserved for the summer of 1967, when the last of the four-cylinder cars was built, these being replaced by two parallel models, both of which used Triumph's modern 2,498cc in-line six-cylinder engine. Instead of the TR4A, there were to be two new TRs - the TR250 for North America, and the TR5 for the rest of the world.

Because sports-car customers seemed to be demanding more power from quieter engines by this time, the well-loved 'four' had to be dropped, because it had reached the end of its development life. Not only that, but for the first time new regulations being enacted in the USA demanded a reduction in exhaust emissions - and the old 'four' simply could not cope.

For 1968, therefore, Triumph retained the same basic chassis layout (the live-axle alternative was no longer available for the USA market), and kept a body style which looked almost the same as before, but chose to develop the silky-smooth 2000/GT6 six-cylinder engine for a new type of TR.

To meet every requirement, two versions of the new six-cylinder car were produced. Both types carried the same styling as before, except that a new type of 'dummy-Rostyle' wheel cover was fitted over the disc wheels, and of course there were new badges, on the bonnet and on the boot lid:

To meet the new USA exhaust-emission regulations, the TR250 was launched. Except that it was fitted with transverse 'speed stripes' over the bonnet and front wings, it was a very familiar shape. Under the bonnet, however, there was a 104bhp/2.5-litre six-cylinder engine, fitted with a pair of 175CD Zenith-Stromberg carburettors.

This meant that the TR250's performance was almost identical to that of the previous TR4A. For the rest-of-the-world there was a much more exciting new model, the TR5. This car also had the 2.5-litre engine, but equipped with Lucas fuel-injection (this was therefore the first British road car to adopt fuel injection), and now the peak power was no less than 150bhp.

Compared with the original TR4, this was a 50 per cent increase, and it guaranteed a top speed of about 120mph, and much fiercer acceleration. In almost every way, therefore, the TR5 felt - and was - more muscular than any of the older 'wet-liner'-engined cars. In the UK, the TR went on sale at a sharply increased price, of £1,212.

These two cars, in fact, were only destined to have a very short life, as a major re-style was already under way. The first TR5s and TR250s were built in August 1967, but the last of all were completed only 16 months later, in December 1968.

This was the point at which the **TR6** took over, a car which was mechanically similar, but which had a much-facelifted version of the Michelotti-style, this time carried out by Karmann of Germany. This style would remain in production at Canley for a further seven years.

TR PRODUCTION FIGURES: 1961 TO 1968

These were the numbers of TR sports cars built at Canley, or supplied as CKD kits to some overseas subsidiaries, in the 1961 - 1968 period:

Model	UK Market	Export Market	Total
TR4	2,592	37,661	40,253
TR4A	3,075	25,390	28,465
TR250 (Carb)	-	8,484	8,484
TR5 (PI)	1,161	1,786	2,947
Totals	6,828	73,321	80,149

Note : The TR250 was officially sold only to the North American market. The TR5 PI was never officially sold in North America.



POPULAR PARTS

This section will help you find the parts which are most frequently called for; filters, gaskets, seals, bushes, etc. If you are unsure, you will find each part listed again under its appropriate section.

DESCRIPTION QTY REQ. PART NO.

Service Items

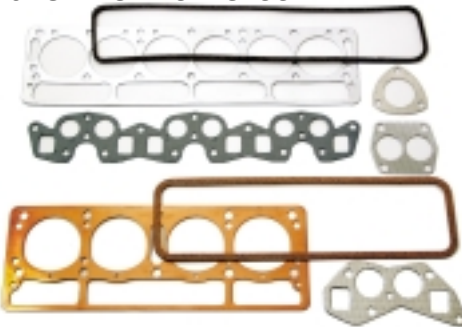
Oil Filter;		
Standard Type		
TR4/4A	(1)	GFE104
TR5/250	(1)	GFE131
Spin On Conversion Type (if fitted)		
TR5/250 Only	(1)	RR1243
Air Filter (standard);		
See 'Fuel' section for K&N filters.		
S.U. Carbs.		
TR4 (Metal Gauze Type)	(2)	203131
TR4A (Oval Type)	(2)	212278
Stromberg Carbs.		
TR4 (Round Type)	(2)	209269
TR4A (Oval Type)	(2)	212278
TR250	(2)	GFE1020
TR5Pi	(1)	GFE1048
Fuel Filter;		
TR250	(1)	GFE7004
TR5Pi	(1)	GFE5296
Contact Breaker Points;		
All Models	(1)	GCS101
Condenser;		
All Models	(1)	GSC111
Rotor Arm;		
TR4/4A	(1)	GRA101
TR5/250	(1)	GRA102
Distributor Cap;		
TR4/4A	(1)	GDC114
TR5/250	(1)	GDC115
Spark Plugs;		
TR4/4A		
Standard	(4)	GSP4366
Hi-Performance	(4)	GSP4366HP
TR5/250		
Standard	(6)	GSP4362
Hi-Performance	(6)	GSP6462
Plug Lead Set;		
TR4/4A (side entry)	(1)	HMP221001
TR4/4A (top entry)		
Standard	(1)	RF4099
Silicone	(1)	RF4099S
TR5/250		
Standard	(1)	GHT142
Silicone	(1)	GHT142S
Ignition Coil (Push in Lead Type)		
Standard	(1)	GCL110
Lucas (OE type)	(1)	GCL110L
Hi-Performance	(1)	GCL110HP
Fan Belt;		
TR4/4A	(1)	GFB40975
TR5/250 (3/8" wide)	(1)	GCB11088

DESCRIPTION QTY REQ. PART NO.

MODEL IDENTIFICATION

TR4 — Introduced July/September 1961.
Chassis No. CT1 to CT40304.
TR4A — Introduced January 1965. Chassis No.
CTC50001 to CTC78684.
TR5Pi — Introduced September 1967. Chassis
No. CP1 to CP3096.
TR250 — Introduced September 1967. Chassis
No. CD1 to CD8594.

GASKETS FROM STOCK



Engine Gaskets

Head Gasket Set;		
TR4/4A	(1)	GEG178
TR250	(1)	517276
TR5	(1)	GEG179
Head Gasket Only;		
TR4/4A	(1)	205481
TR5/250	(1)	GEG346
Rocker Cover Gasket;		
TR4/4A	(1)	GEG437
TR5/250	(1)	GEG413
Exhaust/Inlet Manifold Gasket;		
TR4/4A	(2)	113122
TR5	(1)	GEG682
TR250	(1)	213641
Exhaust Down Pipe Gasket;		
TR4/250	(1)	GEG718
TR4A/5	(1)	GEG724
Sump Gasket Set;		
TR4/4A (Excluding Oil Seals)	(1)	GEG248
TR4/4A (Including Oil Seals)	(1)	GEG248K
TR5/250 (Excluding Oil Seals)	(1)	GEG214
TR5/250 (Including Oil Seals)	(1)	GEG214K
Sump Gasket Only;		
TR4/4A	(1)	211123
TR5/250	(1)	GEG515
Timing Cover Gasket;		
TR4/4A	(1)	211122
TR5/250	(1)	211126
Thermostat Gasket - All Models	(1)	GTG103

DESCRIPTION QTY REQ. PART NO.

Oil Seals

Crankshaft Oil Seals;		
Front Timing Cover		
TR4/4A	(1)	104662
TR5/250	(1)	UKC1110
Rear Main		
TR4/4A	(1)	60862
TR5/250	(1)	143456
Gearbox Oil Seals;		
Front (All Models)	(1)	141756
Rear (All Models inc. O/D)	(1)	146129
Differential Seals;		
Front Pinion		
TR4/4A (Solid Axle)	(1)	100898
TR4A/5/250 (IRS)	(1)	140337
Side		
TR4/4A (Solid Axle)	(2)	GHS185
TR4A/5/250 (IRS)	(2)	138523
Front Hub Seal	(2)	GHS110
Rear Hub Seal;		
Inner		
TR4/4A (Solid Axle)	(2)	GHS162
TR4A/5/250 (IRS)	(2)	GHS131
Outer		
TR4A/5/250 (IRS)	(2)	GHS133

Mountings/ Suspension Bushes

Engine Mountings;		
Front		
TR4 (Round Type)	(2)	130985
*TR4A (Rectangular Type)	(2)	143057
TR5/250	(2)	UKC8330
*N.B. 143057 are a recommended replacement for 130985 if fitted in pairs.		
Gearbox Mounting;		
All Models	(1)	104086
Differential Mounting Rubbers;		
Upper Front - TR4A/5/250		
Standard	(2)	134235
Polyurethane	(2)	134235P
Lower Front - TR4A/5/250		
Standard	(2)	134236
Polyurethane	(2)	134236P
Upper and Lower Rear - TR4A		
Standard	(4)	134235
Polyurethane	(4)	134235P
Upper and Lower Rear (TR6 Metalastik Type)		
TR4A/5/250 (If Fitted)	(2)	147783
See Rear Axle Section		
Insulation Pad (Front Spring);		
TR4/4A/5/250		
Standard	(4)	100751
Polyurethane	(4)	100751P
Insulation Pad (Rear Spring);		
TR4A/5/250		
Standard	(4)	138823
Polyurethane	(4)	138823P
Rear Trailing Arm Bush - TR4A/5/250;		
Standard	(4)	137599
Heavy Duty (HARD)	(4)	137599H
Polyurethane	(4)	137599P



SERVICE ITEMS

Cables

Accelerator Cable;		
TR5		
RHD	(1)	149005
LHD	(1)	149004
Choke Cable;		
TR4/4A S.U. Carbs	(1)	401458
TR4/4A Stromberg Carbs	(1)	401900/1
TR5 PI	(1)	219258
TR250	(1)	214672
Handbrake Cable;		
TR4 Cable (Lever to Compensator)	(1)	202069
Cable Compensator to Rear		
RH	(1)	129284
LH	(1)	129283
TR4A/5/250 Cable	(2)	TKC248
To rear wheels		
Wiper Drive Cable (All)	(1)	RTC202A
Cut to fit if required.		
Speedo Cable;		
TR4/4A		
RHD (78") (Non O/D)	(1)	GSD141
LHD (69") (Non O/D)	(1)	GSD169
TR4/4A		
RHD/LHD (69") (With O/D)	(1)	GSD169
TR5/250		
RHD/LHD (69") (With O/D)	(1)	GSD169
Rev Counter Cable (inner and outer);		
TR4/4A		
RHD	(1)	GSD111
LHD	(1)	504619
TR5		
RHD	(1)	144370
LHD	(1)	UKC2873
TR250	(1)	138316

Rubber Seals

Windscreen Sealing Rubber;		
All Models	(1)	913442
Windscreen to Scuttle Sealing Rubber;		
All Models	(1)	650130
Windscreen Side Seal to Door Glass;		
All Models	(2)	620913
Ventilator Lid Seal;		
All Models	(1)	611118
Baffle Plate to Wing Seal;		
All Models	(2)	650172
Door Outer Glass Seal;		
All Models		
RH	(1)	850325
LH	(1)	850324
Door Inner Glass Seal;		
All Models		
RH & LH	(2)	850323



CABLES & SEALS



Engines

Full Engines (Reconditioned)

Supplied on an exchange basis, or if unavailable due to lack of old core, we can recondition your old engine. Full units are fully reconditioned and supplied less manifolds, water pump & other ancillaries.

TR4 (Engine No. to CT50000)	(1)	RF4006R
TR4A (Engine No. CT50001E on)	(1)	RF4007R
TR5Pi (Engine No. CP1E on)	(1)	RF4008R
TR250 (Engine No. CC1E on)	(1)	RF4009R

Engine Installation Kit (Gaskets, filter etc.)

TR4/4A	(1)	RF4010
TR5	(1)	RF4011
TR250	(1)	RF4012

Short Engines (Reconditioned)

Rebored Block, New Pistons, Reground Crank, New Shells.

TR4/TR4A	(1)	RF4013R
TR5/TR250	(1)	RR2001R

NB. Bores have no recess at the top.
Fitted with early 'Long Back' Crank.

NOTE - TR4/4A

Engines also available to order with 87mm pistons/liners using the 'Powermax' set.
Please enquire for details.

**MORE STOCK
EVERY DAY**

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------	-------------	----------	----------	-------------	----------	----------

TR4/4A 4 CYLINDER

Pistons & Liners - TR4/4A

4 Cyl Engine TR4/4A 86mm

Cylinder Liner C/W Piston Assy's;

All 4 Cyl 86mm Models (Set of 4)

Standard Size	(1)	RF4002
+ .020" oversize	(1)	RF4002.020
+ .030" oversize	(1)	RF4002.030
+ .040" oversize	(1)	RF4002.040

Piston and Rings Assy;

All 4 Cyl 86mm Models

Standard Size	(4)	RF4003
+ .020" oversize	(4)	RF4003.020
+ .030" oversize	(4)	RF4003.030
+ .040" oversize	(4)	RF4003.040

Piston Ring Sets (3 Ring Type);

inc Rings for 4 Pistons (86mm).

Standard Size	(1)	RF4004
+ 0.020" Oversize	(1)	RF4004.020
+ 0.030" Oversize	(1)	RF4004.030
+ 0.040" Oversize	(1)	RF4004.040

Piston Ring Sets (4 Ring Type)

inc Rings for 4 Pistons (86mm).

Standard Size	(1)	RF4005
+ 0.020" Oversize	(1)	RF4005.020
+ 0.030" Oversize	(1)	RF4005.030
+ 0.040" Oversize	(1)	RF4005.040

Gudgeon Pin

(4) **60254**

Gudgeon Pin Circlip

(8) **45985**

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.



POWER INCREASE

TR4/4A Original 2138cc increase to 2188cc

87 MM CONVERSION SET

Increase power by fitting a Hepworth and Grandage Power Max piston and liner set. Provides dramatic upsurge of power with only small changes to carburation (i.e. needle changes). Sold singularly.

Powermax Piston and Liners 4 **RF4001**

Crank & Bearings - TR4/4A

Main Bearings (Set);

Standard Size	(1)	RF4014
+ 0.010" Oversize	(1)	RF4014.010
+ 0.020" Oversize	(1)	RF4014.020
+ 0.030" Oversize	(1)	RF4014.030
+ 0.040" Oversize	(1)	RF4014.040
+ 0.050" Oversize	(1)	RF4014.050
+ 0.060" Oversize	(1)	RF4014.060

Thrust Washer (Pair);

Standard Size	(A/R)	RF4015
+ 0.005" Oversize	(A/R)	RF4015.005
+ 0.008" Oversize	(A/R)	RF4015.008

Con-Rod Bearings (Set);

Standard Size	(1)	RF4016
+ 0.010" Oversize	(1)	RF4016.010
+ 0.020" Oversize	(1)	RF4016.020
+ 0.030" Oversize	(1)	RF4016.030
+ 0.040" Oversize	(1)	RF4016.040
+ 0.050" Oversize	(1)	RF4016.050
+ 0.060" Oversize	(1)	RF4016.060

Con-Rod Small End Bush

(4) **C17164**

Timing Chain & Gears - TR4/4A

Timing Chain	(1)	57151
Timing Chain Tensioner	(1)	43404
Timing Cover Oil Seal	(1)	104662
Camshaft Sprocket	(1)	57113
Crankshaft Sprocket	(1)	55971
Timing Chain Kit	(1)	RF4024

Inc's Tensioner, Chain, Sprockets, Oil Seal & Gasket.

Cam & Followers - TR4/4A

Camshaft		
TR4	(1)	301466
TR4A	(1)	307036
Cam Followers	(8)	57933
Push Rods (3/8" dia)	(8)	106968

Cyl Head & Fittings - TR4/4A

Cylinder Head Unit (Reconditioned);

Inc. - Valves, Springs etc, less Rocker Gear.

Built to unleaded specification.

TR4	(1)	RF4017R
TR4A	(1)	RF4018R

Oil Feed Kit-Rocker Gear

(1) **RF4019**

A Remote Kit for Increased Lubrication of Rocker Gear

Rocker Shaft (1) **111064**

Rocker Arm No.1 3 5 7; (4) **108012**

TR4/4A (4) **108012**

Rocker Arm No. 2 4 6 8; (4) **108014**

TR4/4A (4) **108014**

Adjuster Screw; (8) **109495**

TR4/4A (8) **109495**

Adjuster Screw Lock Nut; (8) **57110**

TR4/4A (8) **57110**

Exhaust Valve; (4) **108806**

TR4 up to CT21470 (3/8" Stem)* (4) **108806**

TR4 from CT21471 & TR4A (4) **136567**

5/16" Stem (4) **136567**

Exhaust Valve Guide for 108806* (4) **108239**

Exhaust Valve Guide for 136567 (4) **58923**

Standard (4) **58923**

Upated (4) **58923UR**

**Note:- Valve 136567 and also Guide 136575 must be fitted when substituting valve 108806 and guide 108239*

Inlet Valve - TR4/4A	(4)	107626
Inlet Valve Guide		
Standard	(4)	58923
Upated	(4)	58923UR
Valve Retaining Split Cotter (pr)	(8)	106663
Valve Spring Set up to CT21470; TR4	(1)	RF4020
Valve Spring Set from CT21471; TR4/4A	(1)	RF4021
Rocker Cover Oil Cap (Push-On)	(1)	113569
Rocker Cover Oil Cap (Twist On)	(1)	GZC1400
Rocker Cover (Alloy)	(1)	RF4115
Rocker Cover (Alloy) vented	(1)	RF4115V

Engine Gaskets & Oil Seals - TR4/4A

Head Gasket Set - TR4/4A	(1)	GEG178
Head Gasket Only- TR4/4A	(1)	205481
Rocker Cover Gasket	(1)	GEG437
Exhaust/Inlet Manifold Gasket	(2)	113122
Exhaust Down Pipe Gasket; TR4	(1)	GEG718
TR4A	(1)	GEG724
Gasket, Water Pump to Housing; All 4 Cyl Models	(1)	138587
Gasket, Pump Housing to Block; All 4 Cyl Models	(1)	138586
Sump Gasket Set; TR4/4A (Less Oil Seals)	(1)	GEG248
TR4/4A (With Oil Seals)	(1)	GEG248K
Sump Gasket Only - TR4/4A	(1)	211123
Timing Cover Gasket - TR4/4A	(1)	211122
Thermostat Gasket	(1)	GTG103
Oil Seal Crankshaft; Front (Timing Cover) - TR4/4A	(1)	104662
Rear (Main) - TR4/4A	(1)	60862
Rear Main Bearing Cap Felt Seal	(2)	58335
Figure of 8 Liner Seals; All 4 Cyl Models	(2)	112789

Oil Pump & Sump - TR4/4A

Oil Pump Assy	(1)	200155
Spindle and Rotor Only	(1)	504862
Oil Pressure Relief Valve Spring; TR4/4A Purolator Type		60414
TR4/4A Tecalemit Type		59609
Sump Pan - Alloy	(1)	301318
Sump Gasket	(1)	211123
Sump Drain Plug (Shouldered Type)	(1)	ULC1999
Sump Drain Plug Washer	(1)	WF524
For Above Only		
Sump Drain Plug; Tapered Type	(1)	22G2115
Tapered Magnetic	(1)	155660

Oil Filter - TR4/4A

Oil Filter Element	(1)	GFE104
Oil Pipe to Flexible Hose	(1)	200646
Flexible Oil Pipe to Gauge Pipe	(1)	102238
Nylon Oil Gauge Pipe - TR4A	(1)	138308

SPIN-ON OIL FILTER CONVERSION KIT

Accommodates Late Style Screw on Filter Cartridge as Opposed to Standard Type

TR4 Purolator (Coarse Thread Original)	RF4022
TR4A Tecalemit (Fine Thread Original)	RF4023
Replacement Filter For Above	RR1243
Oil Cooler - see 'Cooling & Heating'	

Cylinder Block Components - TR5/250

Cylinder Liner	(6)	158942
Stud-Cylinder Head	(14)	156274
Nut - Cylinder Head	(14)	103810
Washer for 103810 Nut	(14)	WB600070
Core Plug Set (<i>For Block & C. Head</i>)	(1)	RG1034
Distributor Pedestal TR250	(1)	126784
Distributor Pedestal TR5	(1)	308396
Gasket - Pedestal to Block (0.006")	(1)	104939
Bush, Oil Pump Drive TR250	(1)	137978
Bush, Oil Pump Drive TR5	(1)	149776
Housing - Rear Crank Oil Seal	(1)	156530
Gasket (Housing to Block)	(1)	105321
Alloy Front Sealing Block	(4)	151134
Bolt-Front Block Fixing	(2)	SW605081

Oil Pump Assy	(1)	217488
Oil Pump Shaft Bush (In Block)	(1)	149776
Oil Pressure Switch	(1)	GPS117
Oil Pressure Relief Valve	(1)	132107
Spring - Oil Relief Valve;		
Standard	(1)	131535
Up rated	(1)	131535UR
Washer - Oil Relief Valve	(1)	6K433
Housing - Oil Pressure Relief	(1)	107246
Oil Feed Kit - Rocker Gear	(1)	RR1340
<i>A Remote Mounted Kit for Increased Rocker Lubrication</i>		
Sump Drain Plug	(1)	22G2115
Bolt - Sump Fixing	(23)	SH605051
Spring Washer for Bolt	(23)	GHF332
Dipstick	(1)	147712
Dipstick Felt Seal	(1)	32307
Dipstick Locating Tube	(1)	127652

Oil Filter Element	(1)	GFE131
Filter Bowl Only	(1)	510107
Washer/Seal (Bowl)	(1)	510109



This adaptor converts the standard 'Bowl' type Filter to the more efficient 'Spin-on' Cartridge type. It makes filter changing easier (and cleaner) and prevents oil draining back into the sump overnight, thus avoiding the start up 'rattle'. Recommended for all owners!

With Oil Cooler Hose Tappings	(1)	RR1275
Without Oil Cooler Hose Tappings	(1)	RR1238
Oil Filter (Cartridge Only)	(1)	RR1243

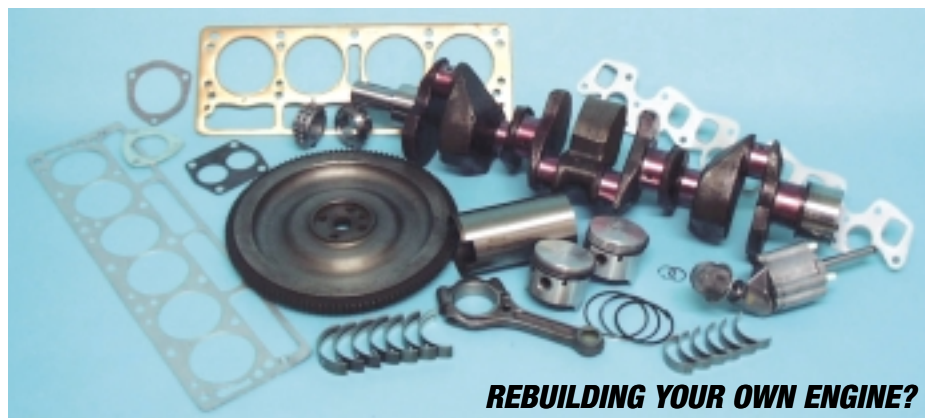
**PISTONS
FROM STOCK**

Crankshaft Inc. Bearings;		
Recon	(1)	307546R
Main Bearing Set;		
Std Size	(1)	RTC1752
+ 0.010" O/Size	(1)	RTC1752.010
+ 0.020" O/Size	(1)	RTC1752.020
+ 0.030" O/Size	(1)	RTC1752.030
+ 0.040" O/Size	(1)	RTC1752.040
+ 0.060" O/Size	(1)	RTC1752.060
Thrust Washer Set;		
Std Size	(1)	BHM1366
+ 0.005 O/Size	(1)	BHM1366.005
+ 0.015 O/Size	(1)	BHM1366.015
+ 0.030 O/Size	(1)	BHM1366.030
Con-Rod (Big End) Bearing Set;		
Std Size	(1)	RTC1751
+ 0.010" O/Size	(1)	RTC1751.010
+ 0.020" O/Size	(1)	RTC1751.020
+ 0.030" O/Size	(1)	RTC1751.030
+ 0.040" O/Size	(1)	RTC1751.040
+ 0.060" O/Size	(1)	RTC1751.060
Pilot/Spigot Bush	(1)	47246
Crankshaft Pulley;		
TR5 3/8" Groove	(1)	154380
TR250 1/2" Groove	(1)	217371
Crankshaft to Pulley Key	(1)	133234
Oil Thrower <i>(Between Sprocket & Pulley)</i> 1		119390
Fan Extension	(1)	148831
Fan Blades (8 Blades)	(1)	308353
Crankshaft Sprocket;		
Single Chain - TR250	(1)	119389
Twin Chain - TR5	(1)	145864
Shim-Crankshaft Sprocket;		
0.004"	(1)	145275
0.006"	(1)	145276
Oil Seal Sleeve	(1)	133235
Housing for Rear Crankshaft;		
Oil Seal	(1)	156530
Gasket (for 156530)	(1)	105321
Flywheel Assy	(1)	148041
Ring-Gear for Flywheel	(1)	201350
Bolt-Flywheel to Crank	(4)	UKC4254
Dowel-Flywheel	(1)	DP619
Fan Belt TR5 1/2" Width	(1)	217391
Fan Belt TR250 3/8" Width	(1)	GCB11088

Piston Set;		
<i>inc. 6 Pistons C/W Rings and Gudgeon Pins</i>		
STD Size	(1)	148118
+ .020" O/Size	(1)	148118.020
+ .030" O/Size	(1)	148118.030
+ .040" O/Size	(1)	148118.040
+ .060" O/Size	(1)	148118.060
Gudgeon Pin	(6)	149215
Circlip for Gudgeon Pin	(12)	508978
Piston Ring Set;		
STD Size	(1)	RTC2430
+ .020" O/Size	(1)	RTC2430.020
+ .030" O/Size	(1)	RTC2430.030
+ .040" O/Size	(1)	RTC2430.040
+ .060" O/Size	(1)	RTC2430.060

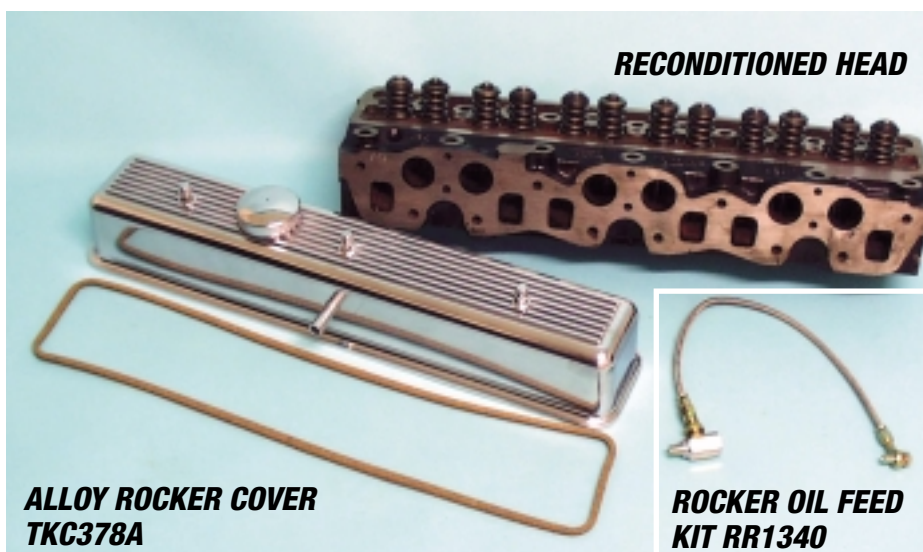
Con Rod Assy (Recon)	(6)	146454R
Gudgeon Pin	(6)	149215
Circlip (Gudgeon Pin)	(12)	508978
Small End Bush	(6)	119813
Dowel (Hollow)	(12)	107401
Bolt (Con Rod)	(12)	UKC2598

Head Gasket Set;		
TR5	(1)	GEG179
TR250	(1)	517276
Head Gasket Only	(1)	GEG346
Rocker Cover Gasket	(1)	GEG413
Exhaust (Inlet Manifold Gasket);		
TR5	(1)	GEG682
TR250	(1)	213641
Exhaust Down Pipe Gasket;		
TR5	(1)	GEG724
TR250	(1)	GEG718
Sump Gasket Set;		
With Oil Seals	(1)	GEG214K
Less Oil Seals	(1)	GEG214
Sump Gasket Only	(1)	GEG515
Timing Cover Gasket	(1)	211126
Engine Plate to Block Gasket	(1)	215350
Water Pump Gaskets;		
Water Pump to Housing	(1)	138701
Housing to Cylinder Head	(1)	138792
Fuel Pump to Block Gasket - TR250	(1)	138791
Thermostat Gasket	(1)	GTG103
Oil Seal Crankshaft;		
Front (Timing Cover)	(1)	UKC1110
Rear (Main)	(1)	143456



REBUILDING YOUR OWN ENGINE?

TR5/250 6 CYLINDER



Cyl Head & Fittings - TR5/250

Cylinder Head - Reconditioned;
Complete with Valves & Springs - Less Rockers/Shaft/Pedestals
Built to unleaded specification.

TR5	(1)	516798R
TR250	(1)	516796R
Oil Feed Kit (Rocker Gear)	(1)	RR1340
A remote mounted kit for increased lubrication to Rocker Gear.		
Rocker Gear Overhaul Kit	(1)	RR1312
Inc. Rocker Shaft, 6 Pedestals, 5 Shaft Springs & Rocker Arms.		
Rocker Shaft	(1)	214559
Rocker Arms (Non Bush Type);		
Exhaust (Nos. 1, 3, 5, 7, 9, 11)	(6)	109024
Inlet (Nos. 2, 4, 6, 8, 10, 12)	(6)	109023
Screw-Tappet Adjusting	(12)	109495
Locking-Nut	(12)	57110
Rocker Shaft Pedestal;		
Front No. 1	(1)	145867
2, 3, 4, 5	(4)	144974
Rear No. 6	(1)	145869
Stud (Pedestal to Head)	(6)	132495
Nut for Stud	(6)	GHF202
Washer Plain	(6)	WP184
Set Screw (Oil Feed)	(1)	SH605041
Rocker Shaft Springs (between Arms)	(5)	119313
Plug-Rocker Shaft End	(2)	137811
Spring for Shaft End	(2)	105322
Shaft Locating Screw	(1)	104859
Cotter Pin (Shaft Locking)	(1)	PC10
Head Stud	(14)	156274
Nut for Head Stud	(14)	103810
Washer for 103810	(14)	WB600070
Push Rod;		
TR5	(12)	149513
TR250	(12)	148916
Cam Follower (Tappet)	(12)	143552
Exhaust Valve	(6)	149658
Inlet Valve	(6)	146128
Valve Guide:		
Exhaust		
Standard	(6)	111869
Up-rated	(6)	111869UR
Inlet		
Standard	(6)	58923
Up-rated	(6)	58923UR
Valve Spring:		
TR250 (Single Type)	(12)	136487
TR5		
Outer (Double Type)	(12)	149633
Inner (Double Type)	(12)	102564
Valve Spring Lower Collar;		
TR250	(12)	105118
TR5	(12)	149717
Inlet Valve Spring Top Collar;		
TR5/250	(12)	111870

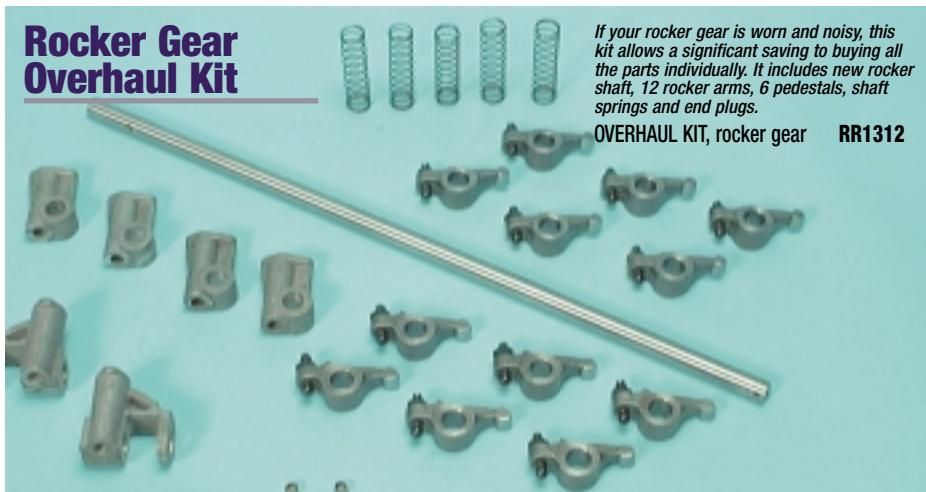
RECONDITIONED HEAD

Timing Chain & Camshaft - TR5/250

Timing Chain Kit;		
Inc. Chain, Oil Seal, Tensioner & Gasket		
TR5	(1)	RF4069
TR250	(1)	RH5003
Timing Chain (Single) - TR250	(1)	105131
Timing Chain (Double)- TR5	(1)	145870
Sprocket - Camshaft;		
Single Chain - TR250	(1)	35960
Double Chain - TR5	(1)	145865
Locking Plate (Cam Sprocket)	(1)	36411
Setscrew (for Lock Plate)	(2)	100500
Sprocket - Crankshaft;		
Single Chain - TR250	(1)	119389
Double Chain - TR5	(1)	145864
Shim-Crank Sprocket;		
0.004"	(1)	145275
0.006"	(1)	145276
Tensioner - Timing Chain;		
Single Chain - TR250	(1)	42425
Double Chain - TR5	(1)	145866
Anchor for Tensioner - TR5/250	(1)	43752
Tensioner Split Pin- TR5/250	(1)	PS103121
Tensioner Locating Pin;		
TR5/250	(1)	33214
Timing Cover	(1)	217790
Timing Cover Oil Seal	(1)	UKC1110
Timing Cover Gasket	(1)	211126
Distributor Pedestal;		
TR5	(1)	308396
TR250	(1)	126784
Gasket (Shim) to Block	(1)	104939
Drive Assy (Distributor to Oil Pump);		
TR5	(1)	149099
TR250	(1)	126786
Gear Only - TR5/250	(1)	126785
Fixing Pin for Gear - TR5/250	(1)	500974
Top Gear for Metering Unit - TR5	(1)	149098
Locking Pin for Metering Unit - TR5(1)		500975
Side Gear for Metering Unit - TR5(1)		149100
End Cap for Pedestal - TR5	(1)	149226
"O" Ring on Cap - TR5	(1)	NKC101A
Seal, Oil & Petrol - TR5	(2)	145720
Plastic Metering Unit Drive - TR5	(1)	149595
"O" Ring for Housing - TR5	(1)	149486
Camshaft;		
TR5	(1)	307689
TR250	(1)	307621
Locking Plate (Camshaft)	(1)	105114
Fixing Screw (Plate to Block)	(2)	SH605071
Lock Washer	(2)	GHF332

Exhaust Valve Spring Upper Collar (2 Part);		
TR5/250		
Outer	(12)	128335
Inner	(12)	128334
Valve Collet	(12 pr)	106663
Stud-Exhaust Manifold;		
Upper	(4)	105124
Lower	(6)	105125
Clamp	(6)	58258
Brass Nut	(10)	GHF262
Exhaust Flange Stud	(3 or 4)	115696
Brass Nut for Stud	(3 or 4)	108951
Stud-Inlet Manifold	(6)	105125
Nut for 105125 Stud	(6)	GHF262
Manifold to Carb Studs;		
Long	(2)	112907
Short	(6)	TE605141
Rocker Cover (Alloy)	(1)	TKC378A
Rocker Cover Gasket	(1)	GEG413
Oil Filler Cap	(1)	GZC1400
Fixings-Rocker Cover;		
Stud	(3)	105123
Nut Stud to Head	(3)	GHF201
Plain Washer	(3)	GHF301
Fibre Washer	(3)	WF508
Gaskets;		
Cylinder Head to Water Pump		
Housing	(1)	138792
Water Pump to Housing	(1)	138701
Exhaust/Inlet Manifold		
TR5	(1)	GEG682
TR250	(1)	213641
Core Plug Set;		
For Cyl Head & Block	(1)	RG1034

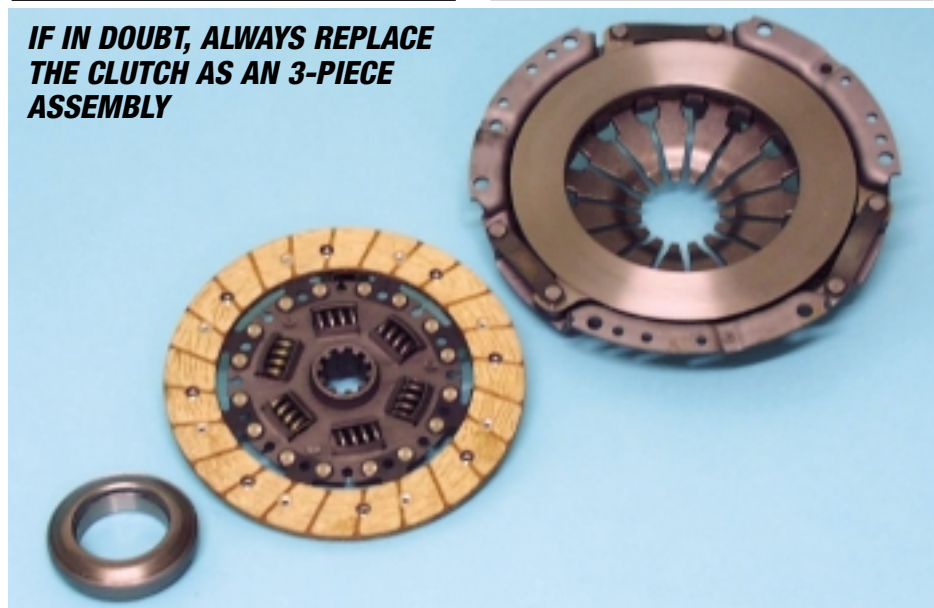
Rocker Gear Overhaul Kit



If your rocker gear is worn and noisy, this kit allows a significant saving to buying all the parts individually. It includes new rocker shaft, 12 rocker arms, 6 pedestals, shaft springs and end plugs.

OVERHAUL KIT, rocker gear RR1312

IF IN DOUBT, ALWAYS REPLACE THE CLUTCH AS AN 3-PIECE ASSEMBLY



Clutch

Clutch Kit (<i>includes Cover, Plate, Rel. Bearing</i>);			
TR4	(1)	RF4025	
TR4A/5/250	(1)	RF4026	
Clutch Cover (Only);			
TR4 9" Spring Coil Type	(1)	GCC127	
TR4/5/250 Diaphragm Type	(1)	GCC228	
Clutch Plate (Only);			
TR4 9" Plate	(1)	116638	
TR4A/5/250 (Unipart)	(1)	GCP143	
TR4A/5/250 (Alternative)	(1)	GCP143ALT	
Release Bearing Only - All Models(1)		GRB211	
Release Bearing Sleeve;			
TR4	(1)	100159	
TR4A/5/250	(1)	147858	
Release Bearing Fork	(1)	106022	
Pin (Tapered) for above	(1)	158777	
Cross Shaft (Bell Housing)	(1)	136354	
Release Bearing Nose (<i>Fits to Box</i>) (1)		100157	

"SPECIAL NOTE"

Where a Borg and Beck clutch is fitted as a service replacement for a Laycock assembly, the mounting bolts must be shortened to a length not exceeding 3/4" (19 mm) due to the difference in mounting flange thickness (the bolts may bottom in the holes).

Alternatively use 6 new bolts (6) **SH505061**

KITS...KITS...KITS...
THE EASY WAY TO ORDER AND GET THE RIGHT PARTS YOU NEED QUICKLY

Clutch Hydraulics

Clutch Master Cylinder;			
TR4/4A (0.75" bore)	(1)	130887	
TR4/4A (0.70" bore)	(1)	132909	
<i>Note: It cannot be confirmed on which cars these alternative cylinders were fitted, but 0.70" type have this cast on the cylinder body.</i>			
TR5/250 - RHD	(1)	148531	
TR5/250 - LHD	(1)	148530	
Repair Kit - (Master Cylinder);			
TR4/4A (0.75" bore)	(1)	GRK1027	
TR4/4A (0.70" bore)	(1)	18G8986	
TR5/250 - RHD and LHD	(1)	GRK1027	
Clutch Slave Cylinder;			
TR4/4A - (Girling Type)	(1)	516788	
TR5/250 - (Lockheed Type)	(1)	UKC8677	
Repair Kit (Slave Cylinder);			
TR4/4A	(1)	505704	
TR5/250	(1)	513390	
Push Rod Slave Cylinder;			
TR4/4A	(1)	504852	
TR5/250	(1)	138572	
Rod End Fork (Slave);			
TR4/4A	(1)	57194	
Clevis Fixing Pin;			
TR4/4A	(1)	216421A	
TR5/250	(1)	PJ8808	
Flexible Hose (to Slave Cylinder);			
TR4*	(1)	GBH415	
TR4A*	(1)	143354	
TR5/250*	(1)	140420	
<i>*Also available in Aeroquip.</i>			
Clutch/Brake Fluid;			
Unipart (Dot 3) (1 litre)	(A/R)	GBF103	
Silicone (0.5 litre)*	(A/R)	RX1327	
Silicone (1 litre)*	(A/R)	RX1326	
<i>*Do not mix with Standard Fluid.</i>			



CABLES, MOUNTINGS & CYLINDERS FROM STOCK

Pedals and Controls

Clutch/Brake Pedal Rubber	(2)	122289	
Clutch/Brake Pedal Return Spring(2)		57950	
Clutch/Brake Pedal Arm Bush;			
TR4/4A	(4)	100954	
TR5/250	(4)	136611	
Clutch/Brake Pedal Arm Shaft;			
TR4/4A	(1)	110016	
TR5/250	(1)	148017	
Accelerator Cable;			
TR5 RHD	(1)	149005	
TR5 LHD	(1)	149004	
Accelerator Pedal Return Spring	(1)	27645	
Accelerator Support Plastic Bearing;			
TR5			
Standard	(2)	138490	
Polyurethane	(2)	138490P	
Choke Cables;			
TR4/4A SU Carbs	(1)	401458	
TR4/4A Stromberg Carbs	(1)	401900/1	
TR5	(1)	219258	
TR250	(1)	214672	
Knob, Choke Cable;			
TR4/4A	(1)	704873	
TR5/250	(1)	712907	
Handbrake Cables;			
Cable, Lever to Compensator			
TR4	(1)	202069	
Cable, Compensator to R.H. Rear			
TR4	(1)	129284	
Cable, Compensator to L.H. Rear			
TR4	(1)	129283	
Cable, to Rear Wheels			
TR4A/5/250	(2)	TKC248	

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.



Engine & Gearbox Mountings

Front Engine Mountings;			
TR4 (Round)	(2)	130985	
TR4A (Rectangular)	(2)	143057	
<i>N.B. 143057 are a recommended replacement for 130985 if fitted in pairs.</i>			
TR5/250	(2)	UKC8330	
Rear Engine/Gearbox Mounting;			
TR4/4A/5/250	(1)	104086	
<i>Suitable for all O/D and non O/D gearboxes.</i>			

DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------

Water Pump & Thermostat

<i>Water Pump Assy (Inc. Pump to Housing Gasket);</i>		
TR4/4A less Pulley	(1)	GWP202
TR5/250 with Pulley	(1)	GWP200
Water Pump Pulley only	(1)	105537
<i>Temp Gauge Transmitter;</i>		
TR4/4A	(1)	GTR104
TR5/250	(1)	GTR108
<i>Gasket, Water Pump to Housing;</i>		
TR4/4A	(1)	138587
TR5/250	(1)	138701
<i>Gasket, Housing to Block;</i>		
TR4/4A	(1)	138586
TR5/250	(1)	138792
Thermostat (82°)	(1)	GTS104
Thermostat Gasket	(1)	GTG103
<i>Thermostat Housing;</i>		
TR4/4A		
Main Body	(1)	203781
Front Cover	(1)	124744
TR5/250	(1)	156333

Cooling Fan

<i>Cooling Fan;</i>		
TR4/4A - 4 Bladed	(1)	209792
TR4A - 6 Bladed	(1)	211986
TR5/250 - 8 Bladed (Yellow Plastic)	(1)	308353
<i>Fan Fixing Bushes</i>		
Standard	(8)	108496
Polyurethane	(8)	108496P
Fan Fixing Bush Sleeve	(4)	108499
Kenlowe Electric Fan Kit	(1)	RB7065
<i>Fan Belt;</i>		
TR4/4A	(1)	GFB40975
TR5/250	(1)	GCB11088

Oil Cooler Kit (Engine)

A truly worthwhile fitment for any 4 or 6 cylinder engine of 1960/70s era where today's modern motorways encourage fast speeds.

Oil Cooler Kit (includes Radiator/Hoses and Fitting Kit); The TR4 & 4A kits are available with either the standard or spin-on type filter adaptor. The TR5/250 kit converts the filter to the spin-on cartridge type. A thermostat is available separately.

TR4	(1)	RF4027
TR4A	(1)	RF4028
TR5/250	(1)	RR1296
Thermostat (Oil Cooler)	(1)	RS1456
Oil Filter only (Cartridge)	(1)	RR1243



OIL COOLER KIT

DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------



**KEEP YOUR COOLING
SYSTEM IN GOOD
ORDER!**

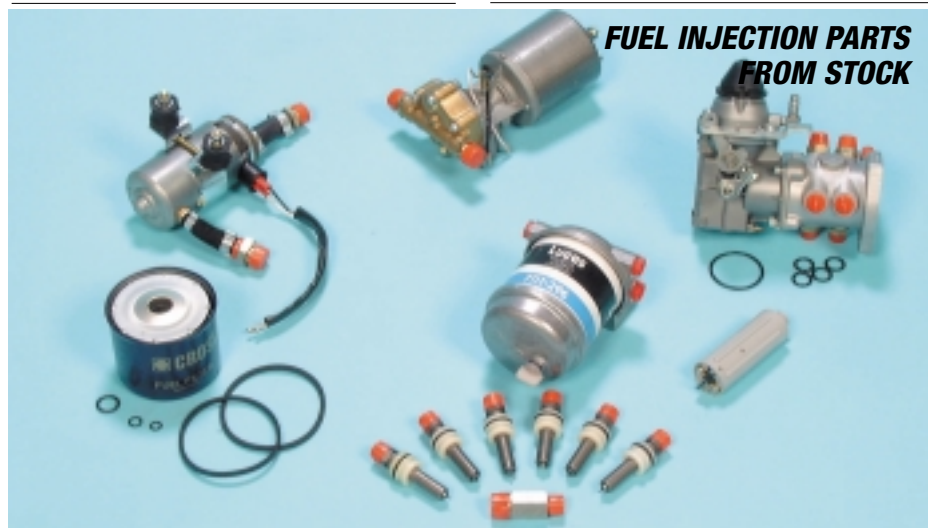
Radiator & Hoses

<i>Radiator Reconditioned (New Core);</i>		
TR4	(1)	401869R
<i>Long neck, no starter recess handle</i>		
TR4	(1)	402001R
<i>No neck no starter recess handle</i>		
TR4	(1)	400412R
<i>Long neck and with starter recess handle</i>		
TR5/250 (New)	(1)	312347
TR5/250 (Reconditioned)	(1)	312347R
Kenlowe Electric Fan Kit	(1)	RB7065
<i>Radiator Cap;</i>		
TR4 (Long neck 1961/65 7lb)	(1)	GRC102
TR4A/5/250 (Short neck 7lb)	(1)	GRC112
<i>Overflow Bottle;</i>		
TR4A/5/250	(1)	137632
<i>Overflow Bottle Cap;</i>		
TR4A/5/250	(1)	137743
<i>Overflow Hose;</i>		
TR4A/5/250	(1)	137742
<i>Overflow Hose/Cap Grommet;</i>		
TR4A/5/250	(1)	616925
<i>Overflow Bottle Mtg Bracket</i>		
TR4A/5/250	(1)	713544
<i>Radiator Drain Tap;</i>		
TR4A/5/250	(1)	132565
<i>Top Radiator Hose;</i>		
TR4/4A	(1)	GRH453
TR5/250	(1)	GZA971

<i>Bottom Radiator Hose;</i>		
TR4/4A (Radiator to metal pipe)	(1)	130038
TR5/250 (Radiator to metal pipe)	(1)	GRH392
<i>TR4/4A (Water pump to metal pipe)</i>		
Upper	(1)	GRH389
Lower (steel pipe)	(1)	130039
TR5/250 (Water pump to metal pipe)	(1)	GRH393
By-Pass Hose - TR4/4A	(1)	105598
<i>Hose Kits;</i>		
<i>Inc all Engine & Heater Hoses & Clips.</i>		
TR4	(1)	RF4035
TR4A	(1)	RF4036
TR5	(1)	RR1168
TR250	(1)	RF4037
<i>Anti-Freeze (Unipart)</i>		
1 Litre	(A/R)	GAC2018
5 Litre	(A/R)	GAC2019

Heater & Hoses

<i>Heater Unit (Reconditioned);</i>		
All Models	(1)	812301R
Matrix in Heater - All Models	(1)	812301Matrix
Heater Motor Only - All Models	(1)	812301Motor
<i>Heater Control Valve (Cyl. Head);</i>		
All Models	(1)	565755
<i>Heater Temp. Control Cable;</i>		
All Models	(1)	622361
<i>Vent/Distribution Control Cable;</i>		
TR4/4A	(1)	612262
TR5/250	(1)	622362
<i>Outlet Hose, Heater to Engine;</i>		
All Models	(1)	623285
<i>Inlet Hose, Heater to Engine;</i>		
All Models	(1)	623284
<i>Hose, Heater to Control Valve;</i>		
TR4/4A	(1)	GRH812
TR5/250A	(1)	GRH812
<i>Hose Heater to Steel Pipe;</i>		
TR4/4A	(1)	GZA1336
TR5/250	(1)	GRH812
<i>Water Pipe Pump to Bulkhead;</i>		
TR4/4A	(1)	208606
TR5/250 Mild or S'less Steel	(1)	214405
<i>Hose Kits;</i>		
<i>Inc. all Engine & Heater Hoses & Clips</i>		
TR4	(1)	RF4035
TR4A	(1)	RF4036
TR5	(1)	RR1168
TR250	(1)	RF4037



FUEL INJECTION PARTS FROM STOCK

Fuel Injection System - TR5

Fuel Injection Metering Unit;		
Reconditioned	(1)	308205R
<i>Old exchange metering unit must be in a serviceable condition. No tampered or part dismantled units can be accepted under any circumstances.</i>		
Metering Unit Drive Dog (Plastic)	(1)	149595
Sealing Ring (Metering Unit to Pedestal)	(1)	149486
Pedestal - Distributor (Recon)	(1)	308396R
Gasket (0.006")	(1)	104939
Union Kit	(1)	RR1297
<i>Inc. unions for metering unit to inj. pipes</i>		
Fuel Pump (Lucas) (orig. type recon)	(1)	214347R
Repair Kit for (Lucas) Pump	(1)	214347RK
Cooling Coil (Lucas Pump)	(1)	RR1135
Fuel Pump (Bosch Conversion)	(1)	214347B
Fitting Kit for (Bosch) Pump	(1)	214347BFK
Mounting Bobbins (Lucas Pump)	(3)	UKC2451
Pressure Relief Valve (Recon)	(1)	156167R
High Pressure Hose	(1)	215585
<i>Pump to pressure relief Valve</i>		
Hose PRV to Filter	(1)	214892
Fuel Injector;		
New	(6)	157913
Reconditioned	(6)	157913R
Injector Insulating Block;		
Screw in Type	(6)	516922S
Push in Type	(6)	516922
"O" Ring for Block	(6)	TRS1114
Keep Plate (Injectors)		
Standard	(3)	149308
Stainless Steel	(3)	149308SS
Clip - Injector Pipe Strapping	(3)	240431A
Injector Pipes;		
Set of 6;		
Stainless Steel, Braided	(1)	RR1169B
Standard	(1)	RR1169
Singular;		
Standard -		
No. 1	(1)	UKC351
No. 2	(1)	UKC361
No. 3	(1)	UKC371
No. 4	(1)	UKC372
No. 5	(1)	UKC362
No. 6	(1)	UKC352
Fuel Pipe Kit (Metal) Copper	(1)	RR1171
<i>Inc feed and return pipes (fuel pump, filter to metering unit) and all tubings and fittings.</i>		
Inlet Manifold - Set of 3 (exch)	(1)	RR1380R
Manifold Balance Pipe (Large)	(2)	148899
Manifold Balance Pipe (Small)	(4)	148900
Air Intake Manifold	(1)	214804
Air Intake Convoluted Hose	(1)	149693
Air Intake Trumpet	(6)	152601
Flame Trap	(1)	603330A
Vacuum Hose (Manifold)	(1)	149609
Fuel Filter;		
Bowl & Filter Assy	(1)	215299
Filter Element only	(1)	GFE5296

Inlet Manifolds

Inlet Manifold;		
TR4 High Port		
H6 SU Carbs	(1)	305547
*CD or HS6 SU Carbs	(1)	305744
TR4/4A High Port		
*CD or HS6 SU Carbs	(1)	307455
<i>*Note: Part no cast in lower centre of Manifold.</i>		
TR250	(1)	308088
TR5 - Set of 3 (exch)	(1)	RR1380R

Accelerator & Choke Cables

Accelerator Cable;		
TR5 RHD	(1)	149005
LHD	(1)	149004
Pedal Return Spring	(1)	27645
Pedal Support Bearing		
Standard (Plastic)	(2)	138490
Polyurethane	(2)	138490P
Choke Cable;		
TR4/4A (SU Carbs)	(1)	401458
TR4/4A (Stromberg Carbs)	(1)	401900/1
TR5	(1)	219258
TR250	(1)	214672
Choke Knob;		
TR4/4A	(1)	704873
TR5/250	(1)	712907

Air Filter

See also K&N Filters - next page.

Air Filter Element (Standard);		
SU Carbs		
TR4 (Gauze Type)	(2)	203131
TR4A (Oval Type)	(2)	212278
Stromberg Carbs		
TR4 (Round Type)	(2)	209269
TR4A (Oval Type)	(2)	212278
TR250	(2)	GFE1020
TR5 Pi	(1)	GFE1048
Gasket Filter to Carbs;		
TR4/4A Open Filter Type	(2)	112892
TR4/4A Closed Case Type	(6)	112892
TR250 CD Type	(2)	148007

Carburettors - TR4/4A/250

Note: Zenith Stromberg are also known as CD Type.

CARBURETTORS

Note - It is quite straight-forward to overhaul your existing carburettors using the service items listed - with the help of a workshop manual. With the tightening of the MOT regulations regarding 'Exhaust Emissions', it is therefore even more important that your Carb's are maintained in good order! We can recondition your existing carburettor(s), or can often supply reconditioned carbs to special order. The listings here, however, are primarily for identification purposes, they will also show if you have the correct carb(s) fitted. To check, the carb(s) can be positively identified by a silver tag which is located on the float chamber and is marked with the part number. Having identified your carb(s), all you need do is then refer to the corresponding carburettor components.

Front Carburettor Assy;		
TR4 SU Type 1964/66 - H6	(1)	AUC878F
TR4 CD Type - 175CD	(1)	209832
TR4A CD Type - 175CD	(1)	212746
TR4A SU Type 1968 - HS6	(1)	AUD209F
TR250 CD Type - 175CD	(1)	308377
TR4A SU Type - HS6 (USA Only)	(1)	AUD284F
Rear Carburettor Assy;		
TR4 SU Type 1964/66 - H6	(1)	AUC878R
TR4 CD Type - 175CD	(1)	209833
TR4A CD Type - 175CD	(1)	212747
TR4A SU Type 1968 - HS6	(1)	AUD209R
TR250 CD Type	(1)	308376
TR4A SU Type - HS6 (USA Only)	(1)	AUD284R
Gasket Set;		
TR4 SU - H6 Type	(2)	AUE801A
TR4/4A - CD Type	(2)	RF4032
TR4 SU - HS6 Type	(2)	GSU522
TR250 - CD Type	(2)	RTC1481A
Float Level Needle Valve;		
SU Type Carbs	(2)	WZX1101A
CD Type Carbs	(2)	RTC1482
Metering Needle;		
TR4 SU (SM Type)	(2)	AUD1328
TR4/4A CD		
<i>Check existing needles for type currently fitted</i>		
2A Type	(2)	512323
2E Type	(2)	RF4033
2H Type	(2)	514835
TR4A SU (TW Type)	(2)	AUD1362
TR250 (B2Y Type)	(2)	516944
TR4 SU (QW Type)	(2)	AUD1284
Jet Assy's;		
TR4 SU - H6	(2)	AUC8183
TR4/4A CD	(2)	512313
TR4A SU - HS6 Front Carb	(1)	AUD9148A
TR4A SU - HS6 Rear Carb	(1)	AUD9149
TR4A SU (USA Only)		
Front Carb	(1)	AUD9142A
Rear Carb	(1)	AUD9141A
TR250	(2)	516979
Float;		
TR4 SU - H6 Type	(2)	WZX1303
TR4/4A/250 - CD Type	(2)	605833A
TR4A SU - HS6 Type	(2)	WZX1300
Chamber Spring;		
TR4/4A - SU Type	(2)	AUC4387
TR4/4A/250 - CD Type	(2)	516946A
Rubber Diaphragm (CD Carbs Only);		
TR4/4A - CD Type	(2)	512278
TR250 - CD Type	(2)	JS499A
Carb Adjusting Tool - Stromber/CD	(1)	RX1222
Dashpot Covers (Chrome);		
SU	(2)	RT1139
CD	(2)	RS1514
Fuel Pipe Kit (Tank to Engine);		
TR4/4A/250	(1)	RF4107
TR5	(1)	RR1171



K&N Filters

K&N Filters
For improved engine breathing and enhanced appearance.

TR4/4A/250:-

TR4 SU (H6) - Air Cleaner Kit	(1)	RF4070
TR4 CD (175 CD) - Air Cleaner (Each)	(2)	RR1369*
TR4A CD (175 CD) - Air Cleaner (Each)	(2)	RR1369*
TR4A SU (HS6) Air Cleaner Kit	(1)	RF4071
TR250 CD (175 CD) - Air Cleaner (Each)	(2)	RR1369*

*Available as 1.75" deep filter or 3.25" deep filter.

TR5Pi:-

Air cleaner (3 required) Fit to each pair of intake manifolds.	(3)	RR1515
Air cleaner (cone element) Fit to front of air manifold.	(1)	RA1060
Air Cleaner (element) Replaces standard filter inside air cleaner (Not shown in photo).	(1)	GFE1048KN

SERVICE ITEMS:-

Cleaning Fluid 1 litre	(A/R)	RX1346
Element Oil:-		
57cc sachet	(A/R)	RX1347
250ml bottle	(A/R)	RX1348
400ml aerosol	(A/R)	RX1349



Breather Hoses (Engine)

TR4 Breather Hoses;		
Hose, Rocker Cover to Pipe	(1)	154627
Hose, Pipe to Flame Trap	(1)	154627
Hose, Flame Trap to Air Filters(2)		BHH1238
TR4A Breather Hoses;		
Hose, Rocker Cover to PCV Valve	(1)	143323
Hose, Valve to Inlet Manifold	(1)	143314
TR5 Breather Hoses;		
Hose, Rocker Cover to Breather Valve	(1)	154627
Hose, Breather Valve to Inlet Manifold	(1)	154627
TR250 Breather Hoses;		
Hose, Rocker Cover to "T" Piece	(1)	216924
Hose, "T" Piece to PCV Valve	(1)	149157
Hose "T" Piece to Air Cleaner	(1)	216924
"T" Piece	(1)	154211
Emission Control Valve (PCV);		
TR4A	(1)	151658
TR250	(1)	151444
Rubber, Diaphragm for Valve	(1)	27H7758
Flame Trap (Breather Valve);		
TR4	(1)	154211
TR5	(1)	603330A

FUEL SYSTEM COMPONENTS - ARE YOURS WELL MAINTAINED?

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

Fuel Pump & Fuel Filter

Fuel Pump;		
TR4/4A (Repro) (No priming lever)	(1)	109637
TR250 (Repro)	(1)	213577
TR5Pi (Reconditioned) Lucas	(1)	214347R
Repair Kit for above	(1)	214347RK
TR5Pi Bosch Conversion	(1)	214347B
Please refer to 'Fuel Injection' for details on other Pi parts.		
Fitting Kit for above	(1)	214347BFK
Fuel Pump Repair Kit (For AC Type Orig);		
TR4/4A/250	(1)	AEU2760A
Gasket Petrol Pump to Block;		
TR4/4A	(1)	139041
TR250	(1)	138791
Fuel Filter;		
TR250 (In-Line)	(1)	GFE7004
TR5 Filter & Bowl Assy	(1)	215299
TR5 Filter Element only	(1)	GFE5296

Fuel Tank & Fittings

Fuel Tank - TR4/4A/5/250		
Mild Steel	(1)	312359
Aluminum	(1)	312359A
Fuel Tank Sender Units; Inc. Locking Ring & Seal		
TR4/4A/5/250	(1)	214465
Gasket, Sender Unit to Tank;		
TR4/4A/5/250	(1)	2H1082
Fuel Filler Cap;		
TR4/4A	(1)	613506
TR5/250	(1)	725117
Locking Type Filler Cap;		
All Models	(1)	571086
Grommet, Filler Cap to Body;		
All Models	(1)	650247
Fuel Filler Hose;		
All Models	(1)	UKC9920
Fuel Pipe Kit (Tank to Engine);		
TR4/4A/250	(1)	RF4107
TR5	(1)	RR1171
Clip - Fuel/Brake Pipe;		
Metal Clip (Single)	(A/R)	59191
Plastic Clip (Single)	(A/R)	150930
Plastic Clip (Double)	(A/R)	624155

DOES YOUR TANK, SENDER OR CAP NEED REPLACING?



STANDARD EXHAUSTS

Exhaust Systems

STANDARD

Availability of Mild Steel Exhausts is now very limited. So much so, that the only components we can supply are for the TR5. We can however offer a full range of Stainless Steel Exhausts for the TR4/4A, TR250 and TR5 at very affordable prices, which will ensure long life and enhance the value of your vehicle.

MILD STEEL EXHAUST

TR5

Full System;	(1)	RR1115MS
Front Pipe (Twin)	(1)	GEX1255
Front Intermediate Pipe		
RH	(1)	GEX1269
LH	(1)	GEX1270
Rear Intermediate Pipe	(2)	GEX1271
Rear Silencer	(1)	GEX3391
Exhaust Fitting Kit	(1)	RR1115FK

STAINLESS STEEL EXHAUSTS

TR4

Full System;	(1)	RF4039
Front Pipe	(1)	GEX1254SS
Main Centre Silencer	(1)	GEX3203SS
Rear Silencer	(1)	GEX3204SS
Exhaust Fitting Kit	(1)	RF4040

TR4A (up to Comm No. CTC70488)

Full System;	(1)	RF4041
Front Pipe	(1)	GEX1255SS
Front Silencer	(1)	GEX3205SS
Intermediate "Y" Piece	(1)	GEX1256SS
RH Rear Silencer	(1)	GEX3207SS
LH Rear Silencer	(1)	GEX3206SS
Exhaust Fitting Kit	(1)	RF4042

TR4A (from Comm No. CT70489)

Full System;	(1)	RF4043
Front Pipe	(1)	GEX1255SS
Front "Y" Section	(1)	GEX1257SS
Intermediate Pipe	(1)	GEX1258SS
Rear Silencer	(1)	GEX3208SS
Exhaust Fitting Kit	(1)	RF4044

TR250

Full System;	(1)	RR1167
Front Pipe	(1)	GEX1268SS
Intermediate Pipe	(1)	GEX1258SS
Rear Silencer	(1)	308724SS
Exhaust Fitting Kit	(1)	RR1167FK

TR5

Full System;	(1)	RR1115SS
Front Pipe	(1)	GEX1255SS
RH Front Intermediate Pipe	(1)	GEX1269SS
LH Front Intermediate Pipe	(1)	GEX1270SS
Rear Intermediate Pipe	(2)	GEX1271SS
Rear Silencer	(1)	GEX3391SS
Exhaust Fitting Kit	(1)	RR1115FK

TR250 STANDARD SYSTEM (RR1167) IN STAINLESS STEEL



Manifold (STD) & Fittings

Exhaust Manifold (Cast Iron);		
TR4/4A High Port Head	(1)	304164
TR250	(1)	308290
TR5	(1)	308292
Clamp, Manifold to Head;		
TR4/4A Large Type	(2)	33148
TR4/4A Small Type	(4)	58258
TR5/250	(6)	58258
Studs, Manifold to Head;		
TR4/4A - 2 1/16" Upper	(4)	102474
TR4/4A - 2 3/8" Centre	(2)	107055
TR4/4A - 1 15/16" Lower	(2)	58917
TR5/250 - Lower	(6)	105125
TR5/250 - Upper	(4)	105124
Nut, Manifold Retaining;		
TR4/4A	(8)	GHF201
TR5/250	(10)	GHF201
Stud, Manifold to Downpipe;		
TR4	(3)	101442
TR4A/5	(4)	115696
TR250	(3)	115696
Nut, Manifold to Downpipe;		
All models	(3 or 4)	108951
Gasket, Manifold to Cyl Head;		
TR4/4A	(2)	113122
TR250	(1)	213641
TR5	(1)	GEG682
Gasket, Manifold to Downpipe;		
TR4/250	(1)	GEG718
TR4A/5	(1)	GEG724

TR5/250 TWIN SPORTS EXHAUST FULL SYSTEM (RR1373)



TR5/250 SINGLE REAR SILENCER LARGE BORE SPORTS SYSTEM (RR1400)



SPORT EXHAUSTS

Sports Exhaust System

Complete Sports Exhaust System (inc. Manifold); Inc. Stainless Steel Tubular Manifold & Sports System. Fitting kit available separately.

TR4 (Single Sports Rear Silencer)	(1)	RF4076
TR4A (Twin Sports Rear Silencers)	(1)	RF4077
TR4A (Single Sports Rear Silencer)	(1)	RF4078
TR5/250 (Twin Sports Rear Silencers)	(1)	RR1373
TR5/250 (Single Sports Rear Silencer)	(1)	RR1400

Fitting Kit;

TR4	(1)	RF4082
TR4A (Twin Rear Silencers)	(1)	RF4083
TR4A (Single Rear Silencer)	(1)	RF4084
TR5/250 (Twin Rear Silencers)	(1)	RR1373FK
TR5/250 (Single Rear Silencer)	(1)	RR1400FK
Exhaust Jointing Compound (140gm)	(1)	GCH112

Thermo-Tec Insulation Wrap (For Tubular Manifolds)
See p 41 for more details.

Sports Exhaust System (less Manifold);
Less Tubular Manifold & fitting kit.

TR4 (Single Sports Rear Silencer)	(1)	RF4072
Fits to standard Manifold		
TR4A (Twin Sports Rear Silencers)	(1)	RF4073
Fits to standard Manifold		
TR4A (Single Sports Rear Silencer)	(1)	RF4074
Fits to standard Manifold		
TR5/250* (Twin Sports Rear Silencers)	(1)	RR1153
Fits to standard Manifold		
* Note: will not fit standard TR250 Manifold. Suggest fit TR5 Manifold (308292).		

Fitting Kit;

TR4	(1)	RF4079
TR4A (Twin Rear Silencers)	(1)	RF4080
TR4A (Single Rear Silencer)	(1)	RF4081
TR5/250	(1)	RR1373FK
Exhaust Jointing Compound (140gm)	(1)	GCH112

Sports Tubular Manifold;

Uses original Gasket & Manifold fittings

TR4/4A - Stainless Steel	(1)	RF4075
TR5/250*		
Stainless Steel	(1)	RR1154SS
Note: will not fit standard single TR250 system. Refer to complete Sports System (RR1373).		

Thermo-Tec Insulation Wrap (For Tubular Manifolds)
See p 41 for more details.



Thermo-Tec
INSULATION WRAP
See page 41

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

DESCRIPTION QTY REQ. PART NO.

GEARBOX/OVERDRIVE UNITS

It is our aim to carry exchange units on-the-shelf however, due to shortages of serviceable old units, this is not always possible. We will be pleased to recondition your existing unit(s) for you, assuming of course that all major components are serviceable.

This section lists only major units and service type items. If you require specific gearbox or overdrive components that are not listed here please enquire, we can consult factory listings & quote accordingly. We do stock a vast cross-section of parts, some of which are very hard to come by.

Gearbox Units**RECONDITIONED GEARBOXES**

All our reconditioned exchange gearboxes are fitted with new bearings, seals, gaskets, synchro cups and where necessary with new countershaft and reverse gear. All units come fitted with top cover/selectors, but Less; gear lever, wiring and switches.

Note: Occasionally it may be necessary to re-use your top cover as there are several variations for overdrive and switching gear.

Please Note: We recommend that you only use a high grade Hypoy 90 gear oil when fitting our gearbox & O/D units.

Unipart EP90 - 1/2 Litre **GGL190**

Gearbox (Non O/D) Recon (4 Synchro);
Less rear extension housing and clutch withdrawal components

TR4/4A	(1)	RF4085R
TR5/250	(1)	RR1119R

Gearbox (O/D Type) Recon (4 Synchro);
Less O/D unit, adaptor plate and clutch withdrawal components

TR4/4A	(1)	RF4086R
TR5/250	(1)	RR1088R

Note: Please ensure that you thoroughly clean your overdrive unit internally to avoid cross contamination of dirty oil to gearbox before fitting.

Gearbox (O/D Type) Recon (4 Synchro);
Inc. O/D unit, less all ancillaries.

TR4/4A	(1)	RF4087R
TR5/250	(1)	RR1164R

Note: Depending upon availability, the type of overdrive annulus fitted may differ to the original. Recalibration of your speedometer may be necessary.

Gearbox Mounting Rubber;

Rear (All Models)	(1)	104086
-------------------	-----	---------------

Tunnel Cover (1) **713569**

Fitting Kit for above (1) **713569FK**

Seal Kit for above (1) **713569SK**

Gearlever Gaiter;

TR4 (One Piece)	(1)	705913
-----------------	-----	---------------

TR4A/5/250		
------------	--	--

Gaiter & Upper Grommet	(1)	631881
------------------------	-----	---------------

Lower Grommet	(1)	709329
---------------	-----	---------------

Speedo Cable & Drive

Speedo Cable;

TR4/4A Rhd Non O/D (78")	(1)	GSD141
--------------------------	-----	---------------

TR4/4A Lhd Non O/D (69")	(1)	GSD169
--------------------------	-----	---------------

TR4/4A Rhd/Lhd with O/D (69")	(1)	GSD169
-------------------------------	-----	---------------

TR5/250 RHD/LHD (69")	(1)	GSD169
-----------------------	-----	---------------

Angle Drive (if fitted)	(1)	120694
-------------------------	-----	---------------

Propshaft

Propshaft	(1)	207391
-----------	-----	---------------

Universal Joint	(2)	GUJ102
-----------------	-----	---------------

Bolt, Flange Fixing	(8)	107960
---------------------	-----	---------------

Nyloc Nut	(8)	TN3209
-----------	-----	---------------

DESCRIPTION QTY REQ. PART NO.



DO YOU NEED AN EXCHANGE GEARBOX OR PROPSHAFT?

Overdrive Unit - 'A' Type**OVERDRIVE IDENTIFICATION**

'A' type overdrives are fitted with a 2 bolt fitting solenoid, and a large round brass sump plug. 'J' type overdrives are fitted with a screw-in type solenoid, and have a rectangular 'finned' sump (6 bolt fitting).

All TR4/5/250's should have the 'A' type fitted as original but 'J' may have been retro fitted by a previous owner.

Overdrive Unit

(Less Solenoid and Drive Flange)

Note: Depending upon availability, the type of overdrive annulus fitted may differ to the original. Recalibration of your speedometer may be necessary.

Overdrive Unit 'A' Type	(1)	309159R
-------------------------	-----	----------------

Solenoid ('A' Type) Assembly	(1)	109521
------------------------------	-----	---------------

Solenoid ('A' Type) Plunger only	(1)	109521P
----------------------------------	-----	----------------

Drive Flange	(1)	58948
--------------	-----	--------------

Overdrive Wiring Harness;

On Gearbox	(1)	131339
------------	-----	---------------

Gearbox to Column	(1)	148696
-------------------	-----	---------------

Gearbox Recon Kits

Gearbox Reconditioning Kits;

These kits are suitable for overhauling a tired but serviceable gearbox and contain the parts that should be replaced as a matter of course.

TR4/4A	(1)	RF4045
--------	-----	---------------

TR5/250	(1)	RM8066
---------	-----	---------------

Kit includes:- gaskets, oil seals, 4 synchro rings, snap rings and circlips, 3 needle roller bearings, 2 mainshaft bearings, 1 primary shaft bearing, counter shaft and rear idler gear, plus rear O/D gasket when fitted.

Unipart EP90 Gear Oil (0.5 Litre) **GGL190**

Gearbox Gaskets & Oil Seals

Gaskets;

Top Cover	(1)	105758
-----------	-----	---------------

Casing, Rear Extension	(1)	132465
------------------------	-----	---------------

Front Cover	(1)	59537
-------------	-----	--------------

Keep/Cover Plate	(1)	55774
------------------	-----	--------------

Gasket Kit

Gearbox	(1)	515121
---------	-----	---------------

Overdrive	(1)	RF4088
-----------	-----	---------------

Front Cover Oil Seal	(1)	141756
----------------------	-----	---------------

Rear Oil Seal (Non O/D & O/D)	(1)	146129
-------------------------------	-----	---------------

DESCRIPTION QTY REQ. PART NO.

Clutch Housing & Operating Systems

Clutch Lever Cross Shaft

TR4 Type (where grease nipples fitted)	(1)	108887
--	-----	---------------

TR4A/5/250	(1)	136354
------------	-----	---------------

Clutch Release Fork

All models	(1)	106022
------------	-----	---------------

Clutch Release Tapered Fork Pin;

All models	(1)	158777
------------	-----	---------------

Bell-Housing Cross Shaft Bush;

TR4 (for greased type shaft)

RH	(1)	36997
----	-----	--------------

LH	(1)	36998
----	-----	--------------

TR4A/5/250	(2)	137651
------------	-----	---------------

Clevis Pin (cross shaft/push rod);

TR4/4A	(1)	216421A
--------	-----	----------------

TR5/250	(1)	PJ8808
---------	-----	---------------

Sleeve, Release Bearing Carrier;

TR4	(1)	100159
-----	-----	---------------

TR4A/5/250	(1)	147858
------------	-----	---------------

Spring Clutch Shaft;

TR4/4A	(1)	105752
--------	-----	---------------

TR5/250	(1)	144578
---------	-----	---------------

Nose, Extension Front Cover (2" Tube);

Carries Release Bearing Carrier, Bolts to Gearbox

All models	(1)	100157
------------	-----	---------------

Oil Seal, Nose Extension;

All models	(1)	141756
------------	-----	---------------

Gear Lever;

TR4	(1)	131507
-----	-----	---------------

TR4A	(1)	143624
------	-----	---------------

TR5/250	(1)	148095
---------	-----	---------------

Cap, Gear Lever Retaining;

All models	(1)	156460
------------	-----	---------------

Spring, Under Gear Lever Cap;

All models	(1)	145796
------------	-----	---------------

Suits 156460 cap only

Spring Gear Lever Anti Rattle;

All models	(1)	137988
------------	-----	---------------

Plunger, Gear Lever Anti Rattle;

All models	(1)	112424
------------	-----	---------------



TRANSMISSION TUNNEL COVERS

Axles, Diffs & Mountings

As with Gearboxes and Overdrives, it is our aim to carry exchange units on-the-shelf however, due to old core shortages, this is not always possible. We will be pleased to recondition your existing Axle/Diff for you providing all major components are serviceable. We are able to offer certain units with a new Crownwheel & Pinion (NCWP) fitted.

Axle (Recon);

TR4/4A Rigid Axle (Less Halfshafts)

3.7:1	(1)	510922R
4.1:1	(1)	510923R

Differential (Recon) (IRS);

TR4A

3.7:1	(1)	514752R
3.7:1 (New CWP)	(1)	514752RN
4.1:1	(1)	514753R
4.1:1 (New CWP)	(1)	514753RN

TR5

Part Number is suffixed in Price Guide.

3.45:1	(1)	RR1112R
3.45:1 (New CWP)	(1)	RR1112RN
3.45:1 (New CWP with Limited Slip Diff)	(1)	RR1112RNL

TR250

Part Number is suffixed in Price Guide.

3.7:1	(1)	RR1112R
3.7:1 (New CWP)	(1)	RR1112RN
3.7:1 (New CWP with Limited Slip Diff)	(1)	RR1112RNL

Axle Supports - TR4 Only;

Axle Support Straps	(2)	107476
---------------------	-----	---------------

Rear Axle Tube Buffer	(2)	115456
-----------------------	-----	---------------

Diff Mounting Rubbers;

Rubber Mounting Rear

TR4A		
Standard	(4)	134235
Polyurethane	(4)	134235P
TR5/250	(2)	147783

Rubber Mounting Front

Upper TR4A/5/250		
Standard	(2)	134235
Polyurethane	(2)	134235P
Lower TR4A/5/250		
Standard	(2)	134236
Polyurethane	(2)	134236P

Washer, Large Upper/Lower Front

TR4A/5/250	(4)	134234
------------	-----	---------------

Crown Wheel & Pinion -

3.45:1*	(1)	516398
3.7:1*	(1)	502127
4.1:1*	(1)	505014

*Above C.W.P only for use with the solid type spacer (Not for collapsible type).

Back Plate, Differential;

TR4A/5/250	(1)	149826
------------	-----	---------------

Gasket, Back Plate to Diff;

TR4 (Solid Axle)	(1)	101359
TR4A/5/250 (IRS)	(1)	134480

Oil Seal (Diff Pinion);

TR4/4A (Solid Axle)	(1)	100898
TR4A/5/250 (IRS)	(1)	140337

Oil Seal (Diff Side);

TR4/4A (Solid Axle)	(2)	GHS185
TR4A/5/250 (IRS)	(2)	138523

TR4A/5/250 DIFFERENTIAL & DRIVESHAFT



Drive Shafts, Hubs & Bearings

TR4/4A (Solid Axle)

Hub (Steel Wheel Type)	(2)	113175
<i>NB. Replace studs for wire wheels.</i>		
Axle Shaft	(2)	207613
Hub Bearing	(2)	GHB166
Hub Seal	(2)	GHS162

TR4A/5/250 (IRS)

Halfshaft Assy (Recon, original)	(2)	RKC454R
<i>Complete, ready to fit.</i>		
Halfshaft Assy (New, CV Type)	(2)	RKC454CV
<i>Complete, ready to fit.</i>		
Halfshaft (New, CV Type)	(2)	RKC454CVNH
<i>Less Hub Assy.</i>		
Halfshaft (New, original replacement)	(2)	TKC853Z
<i>Shafts only.</i>		
Hub Assy only (Recon)	(2)	TKC897R
<i>Complete, ready to fit.</i>		

Universal Joint	(4)	GUJ102
Driveshaft Gaiter	(2)	140753
Driveshaft Boot (Bell)	(2)	213844
Stub Axle & Yoke	(2)	UKC643
Drive Flange;		
Inner	(2)	211137
Outer	(2)	210979
Wheel Stud;		
Steel Wheels	(8)	132317
Wire Wheels	(8)	142799
Hub Bearing Carrier	(2)	137496
Bearing Kit	(2)	GHK1015
Bearing Spacer	(2)	138272
Nyloc Flange Nut	(2)	138563
Slotted Flange Nut	(2)	21A79

Note: If the part you want is not listed, please enquire.

HELP US TO HELP YOU

If you are not sure which part/part number you require, to help ensure you receive the correct component, wherever possible please quote:

MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER PLUS ANY COMPONENT INFORMATION.



DESCRIPTION QTY REQ. PART NO.

Anti Roll Bar

TR4 Anti Roll Bar Kit	(1)	510584
<i>Factory Option Type</i>		
Anti Roll Bar only;		
TR4	(1)	208571
TR4A/5/250*	(1)	215647
TR4A/5/250 (Up-rated)*	(1)	215647UR
Fitting Kit for above	(1)	215647URFK
<i>*TR6 equipment which is a recognised fitment (see below)</i>		
Side Link Assy;		
TR4	(2)	121797
TR4A/5/250	(2)	152143A
Bush, Side Link Rubber only;		
TR4A/5/250		
Standard	(4)	517985
Polyurethane	(4)	517985P
Bush, Anti Roll Bar Mounting;		
TR4	(2)	121791
TR4A/5/250	(2)	
Standard	(4)	123998
Polyurethane	(4)	123998P
"U" Bolt, Bar Retaining;		
TR4	<i>See Bracket below</i>	
TR4A/5/250	(2)	123694
Bracket, Bar Clamping;		
TR4 (Inc. "U" Bolt)	(2)	121792
TR4A/5/250	(2)	123502
Nyloc Nut, "U" Bolt;		
TR4/4A/5/250	(4)	GHF222
<i>Note:- Parts listed for TR4A/5/250 are as TR6 which is a recognised fitment for earlier I.R.S. cars provided radiator lower protection shield is drilled to accept "U" bolt fitment.</i>		
Radiator Lower Shield	(1)	213021
<i>If needed for TR4A</i>		

Front Suspension Components - TR4

There are 2 basic front suspension arrangements on the TR4.

Early TR4 Cars: To comm. No. CT6343 (W/Wheels) & CT6390 (Steel Wheels).

Late TR4 Cars: From comm. No. CT6344 (W/Wheels) & CT6391 (Steel Wheels).

Top Ball Joint;		
Early TR4	(2)	200772
Late TR4	(2)	GSJ131
Vertical Link	(2)	201803
Fulcrum, Upper (Inner)	(2)	200659
Wishbone Bush, Upper (Inner)	(8)	102228
<i>Also available in Poly.</i>		
Trunnion, Lower;		
Early TR4	(2)	101557
Late TR4		
RH	(1)	133838
LH	(1)	133839
Trunnion Bush Kit (per side)	(2)	RF4090
<i>Inc. Items shown below with +</i>		
Trunnion Fittings;		
Seal (Trunnion Top)•	(2)	142402
Bush (Wishbone Arm)•	(4)	101615
Thrust Washer (Inner/Outer)•	(8)	101533
Seal/Washer (To CT7218)•	(8)	115702
Seal/Washer (CT7219 on)•		
Outer	(4)	115702
Inner•	(4)	134319
Locknut		
Castle Head Type	(4)	LN2210
Nyloc Type•	(4)	GHF274
Lower Inner Wishbone Fittings;		
Inner Wishbone		
Overhaul Kit (per side)	(2)	RF4091
<i>Inc. Items shown below with +</i>		
Steel Bush+	(4)	110695
Nylon Bush+	(4)	110696
Outer Washer, Nylon+	(8)	110697
Inner/Outer Seal+	(8)	115702
Nut - Nyloc+	(4)	GHF274

DESCRIPTION QTY REQ. PART NO.

Front Suspension Components - TR4A/5/250

Top Ball Joint (Inc Boot)	(2)	GSJ131
Dust Boot only	(2)	UKC3466
Vertical Link;		
RH	(1)	307215
LH	(1)	307216
Fulcrum, Upper (Inner)	(2)	200659
Wishbone Bush, Upper (Inner)	(8)	102228
<i>Also available in Poly.</i>		
Trunnion, Lower;		
RH	(1)	142377
LH	(1)	142378
Trunnion Bush Kit (per side)	(2)	RR1094
<i>Inc. Items shown below with +</i>		
Trunnion Fittings;		
Seal (Trunnion Top)	(2)	142402
Spacer +	(4)	139832
Nylon Bearing +	(8)	139833
Water Shield +	(8)	139834
Sealing Ring+	(8)	142387
Bolt - Pivot	(2)	139835
Washer (Flat) for above Assy	(8)	142388
Castle Nut	(2)	LN2212
Split Pin for above	(2)	PC12
Lower Inner Wishbone Fittings;		
Inner Wishbone		
Overhaul Kit (per side)	(2)	RF4092
<i>Inc. Items shown below with •</i>		
Bush• (Also available in Poly)	(4)	141481
Bolt•	(4)	HB1121
Nut•	(4)	GHF275
Bracker, Inner Fulcrum	(4)	148691
Shim, Adjusting	(A/R)	139727

Front Hub & Stub Axle

Hub, Front Assy - (Steel Wheel)	(2)	114284
<i>NB: Replace studs for wire wheels.</i>		
Stud, for Road Wheel;		
Steel Wheel	(8)	114282
Wire Wheel	(8)	114281
Stub Axle Shaft	(2)	115763
Nut Nyloc (For Stub Axle);		
Inner	(2)	GHF275
Outer	(2)	LN2211
Split Pin	(2)	PC20
Front Hub Bearing Kit	(2)	GHK1021
Bearing, Front Hub Outer	(2)	GHB110
Bearing, Front Hub Inner	(2)	GHB111
Seal, Front Hub	(2)	GHS110
Cap, Front Hub Grease	(2)	102689

Front Shock Absorbers

TR4 Front Shock Absorber (Inc Bushes)		
Standard (Supplied in Singles)	(2)	RF4038
Spax Adjustable (Supplied in Pairs)	(1)	RF4038S
Koni Adjustable (Supplied in Pairs)	(1)	RF4038K
Gaz Adjustable (Supplied in Pairs)	(1)	RF4038G
TR4A/5/250 Front Shock Absorber (Inc Bushes)		
Standard (Supplied in Singles)	(2)	GSA272
Spax Adjustable (Supplied in Pairs)	(1)	GSA272S
Koni Adjustable (Supplied in Pairs)	(1)	GSA272K
Gaz Adjustable (Supplied in Pairs)	(1)	GSA272G
Bush only Shock Absorber;		
Top (All Models)	(4)	152588
<i>Also available in Poly</i>		
Bottom		
TR4	(4)	102987
TR4A/5/250	(2)	119450
<i>Also available in Poly</i>		
Bolt - Lower Shock Absorber;		
TR4	(2)	SH607081
TR4A/5/250	(2)	BH607201
Lock Nut for above	(2)	GHF275
Bump Stop Rubber (TR4);		
Screw in Type	(2)	106845
Bracket Type	(2)	100175

DESCRIPTION QTY REQ. PART NO.

Front Springs

Front Road Spring;		
TR4 (For use without spacer)	(2)	210903
TR4A/5/250		
Standard	(2)	213165
Up-rated	(2)	213165UR
Spring Insulator		
Standard	(4)	100751
Polyurethane	(4)	100751P

Rear Shock Absorbers

Rear Shock Absorber (Lever Type);		
TR4 (New or Recon.)		
RH	(1)	202388
LH	(1)	202389
TR4A/5/250 (New or Recon.)		
RH	(1)	GSA286
LH	(1)	GSA287
Rear Shock Absorber (Telescopic Conversion);		
<i>Includes 2 uprated/adjustable telescopic shock absorbers and body mounted brackets.</i>		
TR4A/5/250 (Not TR4)		
Gaz	(1)	GSA286/7G
Spax	(1)	GSA286/7S
Koni	(1)	GSA286/7K
Link Rod/Joint Assy for Lever (Inc Bushes);		
TR4	(2)	105925
TR4A/5/250	(2)	GZS806
Bush only for Link Rod	(4)	152588
<i>Also available in Poly.</i>		
Shock Absorber Fluid (16fl.oz)	(1)	AAA149M

Rear Springs & Suspension Components

TR4 LEAF TYPE		
Road Spring TR4 (STD);		
to Comm. No. CT23382	(2)	208636
from Comm. No. CT23383	(2)	209964
<i>Later springs have deeper curve and are not interchangeable</i>		
Rear Axle Check Strap;		
to Comm No. CT23382	(2)	107476
from Comm. No. CT23383	(2)	137338
Bush, Spring Eye;		
Front (Spring Eye)	(2)	107769
Rear (Shackle Pin)		
Standard	(8)	112503
Polyurethane	(8)	112503P
Shackle Pin, Spring Front	(2)	106231
Nut, Shackle Pin, Spring Front	(2)	LN2211
Shackle Pin, Spring Rear Plate	(2)	107535
Plate, Shackle Plain	(2)	AHH5019
Nut, Shackle Retainer	(4)	GHF202
"U" Bolt, Spring to Axle		
to Comm. No. CT23382	(4)	113194
from Comm. No. CT23383	(4)	136865
Nyloc Nut, "U" Bolt to Plate	(8)	GHF223

TR4A/5/250 COIL TYPE

Road Spring;		
Standard	(2)	216275
Up-rated	(2)	216275UR
Spring Insulator		
Standard	(4)	138823
Polyurethane	(4)	138823P
Trailing Arm Assembly;		
RH	(1)	308268
LH	(1)	308267
Bump Stop, Trailing Arm;		
TR4A	(2)	136758
TR5/250	(4)	136758
Bump Stop (on Wheel Arch) - TR4A	(2)	140290
Stud (Trailing Arm to Brake Backplate)	(12)	TD812
Spring Washer	(12)	GHF301
<i>Trailing Arm to Brake Backplate</i>		
Nut (Washer Arm to Brake Backplate)	(12)	GHF272
Trailing Arm Bush;		
Standard	(4)	137599
Up-rated (Hard)	(4)	137599H
Polyurethane	(4)	137599P
Mounting Bracket (Trailing Arm);		
Outer (1 Notch)	(2)	141399
Inner (2 Notch)	(2)	141398
Bolt (Trailing Arm to Bracket)	(4)	BH607321
Nut (Trailing Arm to Bracket)	(4)	GHF274
Bolt (Mounting Bracket to Chassis)	(8)	BH606261
Nut (Mounting Bracket to Chassis)	(8)	GHF223
Shim (Mounting Bracket to Chassis)	(A/R)	139363

TR4A/5/250 SUSPENSION PACKAGES (NOT TR4)

We have assembled a selection of shock absorber and spring packages to suit your requirements - they save you money too. These range from standard front and rear (lever) shock absorbers to either Gaz, Spax or Koni with body mounted (Type 1) 1 rear telescopic conversion brackets (mount to inner wheel arch). These are then offered with either standard springs (front 330 lb., rear 360 lb.) or uprated (front 420 lb., rear 420 lb.) and lowered springs (front by 1", rear by 3/4").

Please note: we are also able to offer 2 other types of rear telescopic conversion brackets (chassis or body mounted), please enquire.

SUSPENSION PACKAGES

STANDARD SPECIFICATION SHOCK ABSORBERS

Front- Telescopic
Rear- Lever
(recon. exch.)



GAZ ADJUSTABLE SHOCK ABSORBERS

Front- Telescopic
Rear- Telescopic
Type 1 Brackets



SPAX ADJUSTABLE SHOCK ABSORBERS

Front- Telescopic
Rear- Telescopic
Type 1 Brackets



KONI ADJUSTABLE SHOCK ABSORBERS

Front- Telescopic
Rear- Telescopic
Type 1 Brackets

2 FRONT, 2 REAR SHOCK ABSORBERS

RR1405



RR1300G



RR1300



RR1406



4 SHOCK ABSORBERS, 4 STANDARD SPRINGS, 8 SPRING INSULATORS

RR1407



RR1408G



RR1408



RR1409



4 SHOCK ABSORBERS, 4 UPDATED/LOWERED SPRINGS, 8 SPRING INSULATORS

RR1410



RR1411G



RR1411



RR1412



STANDARD SPRINGS

RR1413



2 Front Springs, 2 Rear Springs,
8 Spring Insulators

UPDATED/LOWERED SPRINGS

RR1414



2 Front Springs, 2 Rear Springs,
8 Spring Insulators

SUSPENSION BUSH KITS

STANDARD



SUSPENSION BUSH KIT
(Car Set)

Standard RR1420
Inc. bushes for wishbones, anti roll bar, front dampers, steering rack, trailing arms, axle mountings (front) & rear damper links.

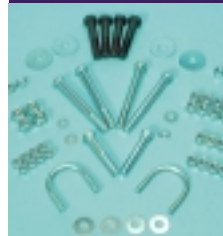
POLYURETHANE



SUSPENSION BUSH KIT
(Car Set)

Polyurethane RR1420P
Inc. bushes for wishbones, anti roll bar, front dampers, steering rack, trailing arms, axle mountings (front) & rear damper links.

SUSPENSION BOLT KIT



SUSPENSION BOLT KIT
(Car Set) RR1420FK

Inc. all necessary bolts, nuts and washers to install the bush kits listed (N.B. excludes special washers which are assumed to be re-used).

DESCRIPTION QTY REQ. PART NO.

Road Wheels & Trims

Road Wheel (Steel);		
4.5Jx15 - TR4/4A	(5)	302262
5Jx15 - TR5/250	(5)	308288
Trim Ring (Chrome) - TR4/4A	(4)	502160
Hub Cap (Chrome) - TR4/4A	(4)	201870
Wheel Trim (Rostyle Design);		
TR5/250	(4)	811974
Badge - Hub Cap - TR4/4A	(4)	113256
Wheel Nut - All Steel Wheels	(16)	109586
'Clean Wheel' Disc Set	(1)	RR1306

Fit behind Front Wheels to help prevent Brake Dust Contamination.

Wire Wheels & Conversions**WIRE WHEEL CONVERSION KIT**

You can now easily convert your TR to Wire Wheels with these conversion kits.

TR4/4A (4.5Jx15 Wheels)

Wire Wheel Conversion Kit;		
Chromed	(1)	RF4093C
Painted	(1)	RF4093P

TR5/250 (5.5Jx15 Wheels)

Wire Wheel Conversion Kit;		
Chromed (72 Spoke)	(1)	RR1004C
Painted (72 Spoke)	(1)	RR1004P
Chrome-Centrelace (70 Spoke)(1)		RR1383C
Painted-Centrelace (70 Spoke)(1)		RR1383P

All kits include 5 wheels, 4 splines, 4 two eared spinners, 1 cleaning brush, 1 hide hammer & instructions.

Note: Wheel Kits supplied with '2 Eared' Centre Lock Nuts. Optional 'Octagonal' Nuts available at no extra cost - refer to 'EC' suffixed part nos. in Price Guide, ('Eared' Lock Nuts illegal in certain countries).

When fitting wire wheels, check the length of the wheel studs (shorten, or purchase the alternate studs) to ensure they do not foul the backs of the wheels.

Original Equipment

If your TR is already equipped with wire wheels, and you wish to replace worn or damaged components, we can supply these parts separately.

Wire Wheel TR4/4A (4.5Jx15);		
Chrome (60 Spoke)	(5)	XW452C
Painted (60 Spoke)	(5)	XW452S
Wire Wheel TR5/250 (5.5Jx15);		
Chrome (72 Spoke)	(5)	XW457C
Painted (72 Spoke)	(5)	XW457S
Wire Wheel TR5/250 (5.5Jx15) - Centrelace		
Chrome (70 Spoke)	(5)	XW5720C
Painted (70 Spoke)	(5)	XW5720S
Hub Adaptors/Spline - Bolt On;		
RH	(2)	217602
LH	(2)	217603
Bevelled Nut	(16)	RSRN716
Used with adaptors 217602 & 217603		
Centre Lock Nuts - Chrome;		
2 Eared - RH	(2)	KC4282R
2 Eared - LH	(2)	KC4282L
3 Eared - RH	(2)	KC4282R/3
3 Eared - LH	(2)	KC4282L/3
Octagonal - RH	(2)	KC4280R
Octagonal - LH	(2)	KC4280L
Spanner for Octagonal Nuts	(1)	KAS42
Copper/Hide Hammer	(1)	KACH100
Cleaning Brush	(1)	KACB101

**REVOLUTION ALLOY ROAD WHEELS**

These superb 5-spoke Alloy Roadwheels will complement any TR4/5. The spokes are finished in black, while the rims are diamond turned for a 'Mirror' finish. We supply as standard, 6J x 15" for all road uses.

Wheel Kits

Bolt on Alloy Wheel Set Includes 4 wheels, centres & nuts		
Wheel Set, 6J x 15"	(1)	RR1523

Individual items

Alloy Wheel, revolution	(5)	RR1524
6J x 15" includes centre		
Wheel Centre, supplied with wheel	(5)	RR1525
Wheel Nut, special	(16)	RR1526

DESCRIPTION QTY REQ. PART NO.

Minilite Replica Roadwheels

As an attractive alternative to the standard steel wheels or wire wheels, consider a set of lightweight Minilite Replica Roadwheels.

Made from aluminium, the bolt-on wheels (available as 5.5J x 15" or 6J x 15") will fit directly in place of the steel wheels (with corresponding wheel nuts). The centre lock type (available as 5.5J x 15") will fit existing wire wheel splines and centre lock nuts.

Bolt on Minilite Replica Wheel		
5.5J x 15"	(4)	RR1347/5.5
6J x 15"	(4)	RR1347/6
Wheel Nut for above	(16)	RR1343
Wheel Centre only	(4)	RL1472
Supplied with Wheel		
Wheel Centre Badge only	(4)	RL1472B
Triumph Logo		
Centre Lock Minilite Replica Wheel	(4)	RR1348
5.5J x 15"		

BOLT-ON

**WHEEL KITS****KIT 1**

Set of 4 'Bolt On' Wheels inc Nuts & Centres		
5.5J x 15"	(1)	RR1344/5.5
6J x 15"	(1)	RR1344/6

KIT 2

Set of 4 'Centre Lock' Wheels only		
5.5J x 15"	(1)	RR1345

KIT 3

Set of 4 'Centre Lock' Wheels & Conversion Kit		
5.5J x 15"	(1)	RR1346

Kit 3 also includes:- 4 splines, 'eared' centre lock nuts, bevelled nuts and copper/hide hammer. Can also be supplied with 'octagonal' centre lock nuts at no extra cost. Refer to RR1346 'EC' suffixed part no.s in Price Guide.



CENTRE LOCK

WIRE WHEEL KITSOPTIONAL
OCTAGONAL
CENTRE
LOCK
NUTS**Roadside Tools & Equipment**

'Warning' Triangle	(1)	RX1344
Safety Jacket (Luminous)	(1)	GAC2999
Tool Kit	(1)	RS2014
Inc. Jack, Handle, Wheel Brace & Hardura Bag.		
Scissor Jack & Handle	(1)	311346
Hardura Bag (for Jack)	(1)	RX1364
Tool Bag	(1)	725793
Wheel Nut Brace	(1)	138514
Combination Tool (Hub Cap Removal)	(1)	509816
Tyre Pump (Stirrup Type)	(1)	523638A
Spark Plug Spanner	(1)	GAT140
Consumables;		
First Aid Kit	(A/R)	RX1399
WD40 (Large 400ml)	(A/R)	GAC111
Radiator Sealant (Pellet)	(A/R)	RX1508
Instant Gasket (Tube)	(A/R)	GHF6093
Exhaust Jointing Compound	(A/R)	GCH112

DESCRIPTION QTY REQ. PART NO.

Front Brakes

Early TR4's had different calipers and brake discs to later TR4's due to alternate caliper mountings on the vertical link and slightly larger discs.

TR4 (Early) up to comm no. CT4689 (Wire Wheels), CT4387 (Steel Wheels).

TR4 (Late) from above Nos onwards (January 1962 approx).

The later TR4/4A/5/250 used the same calipers and discs, being common with the early TR6 (although 2 different caliper seal kits were used).

Please note that the later TR6 had metric calipers and whilst they will fit all but early TR4's (if fitted unknowingly by a previous owner), it should be noted that metric pipes, bolts and different pads are required.

(Part nos. 2 x 312550, 4 x 158668 and 1 x GBP216).

Brake Disc;		
TR4 (Early) 11" Dia	(2)	203189
TR4 (Late)/4A/5/250		
10 ¹³ / ₁₆ " Dia - Standard (each)	(2)	209327
10 ¹³ / ₁₆ " Dia - Uprated (pair)	(1)	209327UR
Bolt - Disc to Hub	(8)	113150
Spring Washer for Bolt	(8)	GHF333
Brake Pads - Standard (Set 4);		
TR4 (Early)	(1)	GBP172
TR4 (Late)/4A/5/250	(1)	GBP132
Brake Pads - Kevlar (Set 4);		
<i>'Green Stuff' Kevlar pads - for increased stopping power!</i>		
TR4 (Early)	(1)	GBP172GS
TR4 (Late)/4A/5/250	(1)	GBP132GS
Brake Kits - Standard		
Disc & Pad Set (Car Set)		
TR4 (Early)	(1)	RF4094
TR4 (Late)/4A/5/250	(1)	RR1122
Discs, Pads & Shoes (Car Set)		
TR4 (Early)	(1)	RF4094FR
TR4 (Late)/4A/5/250	(1)	RR1095
Pad Retaining Plate (TR4 Early)	(4)	509051
Anti-Rattle Spring (TR4 Early)	(4)	509049
Retaining Screw (TR4 Early)	(4)	SH604041
Washer for above (TR4 Early)	(4)	GHF331
Pad Retention Pin Kit;		
TR4 (Late)/4A/5/250	(1)	GBK1003
Anti-Squeal Shim Kit;		
TR4 (Late)/4A/5/250	(1)	27H2953

BRAKE CALIPERS

Brake Caliper;		
TR4 (Early)		
RH	(1)	206507
LH	(1)	206506
TR4 (Late) 4A/5/250)		
RH	(1)	307976
LH	(1)	307977

CALIPER PISTONS & REPAIR KITS

The imperial threaded calipers fitted to late TR4/5/250/6 were fitted with 2 different types of piston and seal kit. It is possible that your vehicle may have had alternate calipers fitted at some stage of its life, so it is important firstly to check that both calipers are the same type and secondly of which type they are, before ordering any service parts.

IDENTIFICATION		
MODEL	CALIPER TYPE	FEATURES
All Early TR4 Some TR4 (Late) TR4A/TR5/TR250	16P	Large 'Bellows' dust cover (with no retaining ring). Stands slightly proud of brake pad when fitted.
Some TR4 (Late) TR4A/TR5/TR250	16PB	Small, compact dust cover with retaining ring, just visible at side of brake pad when fitted.

Caliper Piston;		
Type 16P Caliper	(4)	510792
Type 16PB Caliper	(4)	157685
Repair Kit (per car);		
Type 16P Caliper	(1)	601960
Type 16PB Caliper	(1)	519731
Caliper Bleed Screw;		
Imperial	(2)	601959
Metric (If fitted)	(2)	RTC1115A
Dust Cap, Bleed Screw	(2)	234957A
Caliper Mounting Bolt	(4)	113142
Spring Washer for above	(4)	WL600071

DESCRIPTION QTY REQ. PART NO.



UPRATED DISCS & PADS

Uprated Discs -
TR4 (late), 4A/5/250 (1) 209327UR
EBC Turbo groove handed discs (pair).
'Green Stuff' Kevlar Pads
TR4 (early) (1) GBP172GS
TR4 (late), 4A/5/250 (1) GBP132GS

Rear Brakes

Brake Shoe Set (per car)	(1)	GBS778
Brake Drum	(2)	210578
Screw, Drum Retaining	(4)	V5435
Wheel Cylinders & Repair Kits;		
TR4 (Early) (0.75" Bore)		
To CT5655 (Wires), CT5782 (Steel)		
Wheel Cylinder	(2)	GWC1112
Repair Kit (per car)	(1)	18G9065
TR4 (Late) TR4A/TR5/TR250 (0.70" Bore)		
From CT5656 (Wires), CT5783 (Steel)		
Wheel Cylinder	(2)	GWC1154
Repair Kit (per car)	(1)	512351
Retaining Kit;		
Wheel Cylinder (per car)	(1)	RR1177
Bleed Screw only, Wheel Cyl.	(2)	556508A
Dust Cap - Bleed Screw	(2)	234957A
Rubber Boot only, Wheel Cyl.	(2)	505093A
Operating Lever, Hand Brake	(2)	157672
Rear Brake Adjuster	(2)	519762
Brake Shoe Return Spring (Set of 4)	(1)	GRSR58
Brake Shoe Retaining Kit (per car)	(1)	BAU1420A

Brake Master Cylinder

Brake Master Cylinder;		
TR4 (0.75" Bore)	(1)	131661
TR4/4A (0.70" Bore)	(1)	132909
TR5/TR250	(1)	GMC234
Master Cylinder Repair Kit;		
TR4 (0.75" Bore)	(1)	GRK1027
TR4/4A (0.70" Bore)	(1)	18G8986
TR5/TR250	(1)	517332
Brake/Clutch Fluid		
Unipart/Dot 3 (1 Litre)	(A/R)	GBF103
Silicone (0.5 Litre)	(A/R)	RX1327
Silicone (1 Litre)	(A/R)	RX1326

Brake Servo - TR5/250 only

Brake Servo	(1)	218072
Seal Kit for Servo	(1)	18G8951A
<i>Diaphragm not included</i>		
Hose, Servo to Manifold	(1)	159230
Valve, Non Return on Manifold	(1)	ADU1402

SILICONE BRAKE/CLUTCH FLUID

Unlike normal brake/clutch fluids, Silicone fluid does not absorb moisture.

This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil).

Also, it won't harm paintwork if spilt.

Note; before filling with Silicone fluid, the entire hydraulic system should be flushed out

DESCRIPTION QTY REQ. PART NO.

Brake Pipes & Hoses

Brake Pipe Sets (Copper)

All Pipes are fully made up for whole vehicle. (Flexible Hoses not included).

TR4 RHD	(1)	RF4046
TR4 LHD	(1)	RF4046LHD
TR4A RHD	(1)	RF4047
TR4A LHD	(1)	RF4047LHD
TR5/250 RHD	(1)	RR1429
TR5/250 LHD	(1)	RR1429LHD
Flexible Hose - Standard, Front;		
TR4	(2)	GBH206
TR4A/5/250	(2)	GBH203
Flexible Hose- Aeroquip, Front;		
TR4	(2)	GBH122AQ
TR4A/5/250	(2)	GBH203AQ
Flexible Hose, Rear (To Axle);		
TR4 - Standard	(1)	GBH122
TR4 - Aeroquip	(1)	GBH122AQ
Flexible Hose - Standard, Rear;		
TR4A/5/250 RH	(1)	GBH177
TR4A/5/250 LH	(1)	GBH178
Flexible Hose, - Aeroquip, Rear;		
TR4A/5/250 RH	(1)	GBH177AQ
TR4A/5/250 LH	(1)	GBH178AQ
Flexible Hose, - Aeroquip, Car sets;		
TR4	(1)	RF4127AQ
TR4A/5/250	(1)	RR1428AQ
Brake Line Connectors (Front);		
Front 5 Way - Early TR4	(1)	137075
<i>With Brake Switch</i>		
Front 4 Way - Later TR4	(1)	565719
<i>Without Brake Switch</i>		
Front 4 Way - TR4A	(1)	565719
<i>Without Brake Switch</i>		
Front 3 Way - TR5/TR250	(1)	BTB657
<i>Without Brake Switch</i>		
Brake Line Connectors (Rear);		
Rear 3 Way - All models	(1)	BTB657
Connector, Main front to Rear Brake;		
All models	(1)	ACB5559
Valve, Front Connector	(1)	116197
<i>Not always fitted</i>		
Switch, Brake Pressure Light;		
TR4 Early	(1)	126845
Switch, Brake Light Pedal Late;		
All models	(1)	134529
Gasket, Rear Hose Copper;		
All models	(2)	233220A
Pedal Rubbers;		
Brake and Clutch - All models	(2)	122289
Spring, Brake and Clutch Pedal Return;		
All models	(2)	57950

Handbrake Cables

TR4 HANDBRAKE		
Cable - Lever to Compensator	(1)	202069
Cable - Compensator;		
RH Rear	(1)	129284
LH Rear	(1)	129283
Rear Cable End Fork	(2)	57191
Clevis Pin for above	(2)	57192
Clevis Pin - Wheel Cyl. End	(2)	PJ8808
Lever Assy Handbrake	(1)	131321
Lever Grip	(1)	131312
Gaiter - Lever/Floor	(1)	705402

TR4A/5/250 HANDBRAKE

Cable Assy	(2)	TKC248
Cable End Fork	(2)	138247
Clevis Pin for above	(2)	PJ8808
Lever Assy Handbrake	(1)	148078
Lever Grip	(1)	131312
Grommet, Cable to Heelboard	(2)	600396

Consumables

Brake Fluid		
Unipart (Dot 3) - 1 Litre	(A/R)	GBF103
Silicone - 0.5 Litre	(A/R)	RX1327
Silicone - 1.0 Litre	(A/R)	RX1326
Brake Cleaner (Aerosol)	(A/R)	GBF901
Anti-Seize Grease	(A/R)	RX1345
Brake Rubber Grease	(A/R)	514578

DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.
			Moto-Lita - Wood-rimmed					
			Moto-Lita - Leather bound					

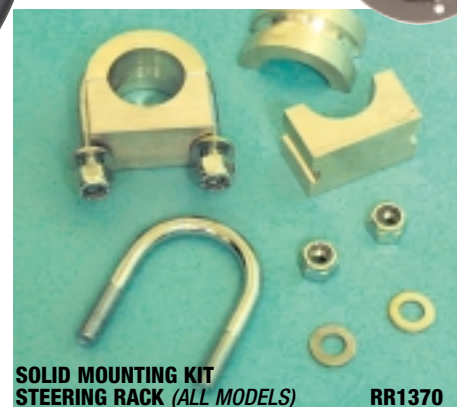
Steering Rack & Mounting

Steering Rack (Recon) Less Track Rod Ends;

TR4 - RHD		
up to CT20265	(1)	305648R
from CT20266	(1)	305930R
TR4 - LHD		
up to CT20063	(1)	305647R
from CT20064	(1)	305929R
TR4A/5/250 - RHD		
New	(1)	306829
Recon	(1)	306829R
High Ratio	(1)	306829HR
TR4A/5/250 - LHD		
New	(1)	306830
Recon	(1)	306830R
High Ratio	(1)	306830HR
Track Rod End (All)	(2)	GSJ156
Locking Nut (Track Rod End) (All)	(2)	128022
Track Rod & Inner Ball Joint;		
TR4 (Length 200mm)	(2)	129961
Track Rod & Inner Ball Joint Kit;		
TR4A/5/250 (Length 190mm)	(2)	142687
Gaiter, Drivers Side	(1)	RTC2219
<i>Applies for RHD or LHD cars</i>		
Gaiter, Passenger Side	(1)	RTC2218
<i>Applies for RHD or LHD cars</i>		
Solid Mounting Kit (Steering Rack) (All Models - see photo)	(1)	RR1370
Mounting Clamp, Rack to Body;		
Late TR4/4A/5/250	(2)	156024
Mounting Bush, Rack to Body;		
Late TR4/4A/5/250	(2)	139386
<i>Also available in Poly</i>		
Nut, Securing Clamp Rack to Body;		
Late TR4/4A/5/250	(4)	GHF222

Steering Column & Fittings

Flexible Coupling, Steering Shaft;		
TR4/4A	(2)	150696
TR5/250	(1)	150696
Lower Universal Joint;		
TR5/250	(1)	145377
Steering Column Outer Tube/Cowl;		
All Models	(1)	154177
Column Bush, Upper and Lower;		
All Models	(2)	209423
Thrust Washer, Lower Nylon;		
All Models	(1)	122719
End Cap, Lower - All Models	(1)	122718
Grommet, Column to Bulkhead Sealing;		
All Models	(1)	610608
Clip, Indicator Cancelling;		
All Models	(1)	140549
Cover/Escutcheon (Column Switches);		
TR4 Non O/D (No Hole)	(1)	611835
TR4 (Indicator)	(1)	708479
TR4 O/D (Overdrive)	(1)	611982
TR4A/5/250 (Indicator)	(1)	708479
TR4A/5/250 Non O/D (Light)	(1)	708479
TR4A/5/250 O/D (Light & O/D)	(1)	611974
Labels for above covers;		
Indicator	(1)	611011
Lighting	(1)	611013



**SOLID MOUNTING KIT
STEERING RACK (ALL MODELS)**

RR1370

Steering Wheels & Fittings

STANDARD

Original Type Steering Wheel;

TR4/4A	(1)	304988
TR5/TR250 (TR6 Type)	(1)	160038
Horn Push Surround for 160038	(1)	156170
Horn Push (Shield Logo)	(1)	150277
Horn Push ('Triumph')	(1)	159761
Horn Contact/Pencil	(1)	142534
Horn Push Clip, 3 pronged	(1)	204741
Horn Earth Strap	(1)	130581
Slip Ring, Horn Contact	(1)	608462

SPORTS

Aftermarket product, complete with boss and fittings

'Moto-Lita' Sports Steering Wheel & Boss;

13" (Wood rimmed, Rivetted - Flat)	(1)	RR1170/13
13" (Leather rimmed, Flat)	(1)	RR1173/13
14" (Wood rimmed, Rivetted- Flat)	(1)	RR1170/14
14" (Leather rimmed, Flat)	(1)	RR1173/14

'Mountney' Sports Steering Wheel & Boss'

13" (Woodrimmed - Semi Dished)	(1)	RL1466
--------------------------------	-----	---------------



Engine Electrics Major Units

ALTERNATOR - DYNAMO - STARTER

Lucas, original manufacturer of the majority of electrical equipment on British cars, have a system which up-dates all their equipment continuously. Therefore, units repaired or replaced over previous years, have more than likely been updated and consequently parts listed below may not be suitable unless full notice of the information listed is taken.

DYNAMO - TR4/4A

Lucas Type 22700/22704/22715 (1) GXE3101 <i>Less Fan and Pulley</i>	
Brush Set for Dynamo (1) GGB102	
Bearing, Dynamo Front (1) 529221A	
Bush, Dynamo Rear (1) 7H5390	
Fan, Dynamo (1) 147333	
Pulley, Dynamo (1) 102266	

ALTERNATOR - TR5/TR250

Lucas 15ACR (Less Fan and Pulley)(1) GXE8211	
Brush Set, For Alternator (1) GGB504	
Bearing, Alternator Front (1) 529221A	
Fan, Alternator (1) AAU3956A	
Pulley, Alternator (1) AEU1238	

Control Box, Dynamo Charge; TR4/4A (1) GEU6605	
Control Unit, Alternator Charge TR4/5/250 (1) BHA4789	

STARTER MOTOR - TR4/4A

Inertia Type (Standard) (1) GEU4412R <i>Original Lucas Starter were Model Type M418G. Later replacements were of Model 2M100 Type (check type if spares required).</i>	
Upated Hi-Torque Starter (1) GEU4412UR	
Brush Set; M418G - TR4/4A original (2) GSB103 2M100 - TR4/4A original (2) GSB108	
Pinion/Sleeve Assy (1) 503529	
Spring/Main (1) 7H5007	
Bush, Starter Front Plate (1) 244714A	
Bush, Starter Rear Plate (1) 242958A	
Shim, Starter to Plate Adj. (A/R) 104549	

STARTER MOTOR - TR250

Inertia Type (Standard) (1) GEU9405 <i>Lucas Type: 25022 or 25079</i>	
Upated Hi-Torque Starter (1) GEU9405UR	
Brush Set (1) GSB102	
Pinion & Barrel; Starter 25022 (1) 67H5010 Starter 25079 (1) 67H5010	
Solenoid (Remote Type) (1) 134174	
Bush, Drive End; Starter 25022 (1) 7H5049 Starter 25079 (1) 47H5346	
Bush, Commutator End; Starter 25022 (1) 511141 Starter 25079 (1) 47H5340	

STARTER MOTOR - TR5

Pre Engaged Type (Standard) (1) GXE4439 <i>Lucas Type: 25626 or 25647</i>	
Upated Hi-Torque Starter (1) GXE4439UR	
Brush Set; Starter 25626 (2) GSB103 Starter 25647 (2) GSB108	
Pinion & Barrel Assy; Starter 25626 (1) 517462 Starter 25647 (1) 520457	
Solenoid; Starter 25626 (1) AEU1649 Starter 25647 (1) 520473	
Bush Kit, Front & Rear (1) TCB116	

Engine Electrics Ignition System

PLUGS, LEADS, DISTRIBUTOR, COILS.

DISTRIBUTOR

Distributor (Exchange); TR4/4A (83mm Engine) (1) 208643R	
TR4/4A (86mm Engine) (1) 208972R	
TR5 (1) 214459R	
TR250 (1) 308460R	
Distributor Cap; TR4/4A (1) GDC114	
TR5/250 (1) GDC115	
Rotor Arm; TR4/4A (1) GRA101	
TR5/250 (1) GRA102	
Condenser - All Models (1) GSC111	
Contact Breaker Points; All Models (1) GCS101	
Screw Contact Breaker Points; All Models (1) 511842	
Low Tension Lead; TR4/4A (DM2P4 Type) (1) 600329A	
TR5/250 (25D4 Type) (1) 600329A	

PLUGS, LEADS & COIL

Spark Plug; TR4/4A	
Standard (4) GSP4366	
High Performance (4) GSP4366HP	
TR5/250	
Standard (6) GSP4362	
High Performance (6) GSP4662	
Plug Lead Set; TR4/4A (Top Entry) (1) RF4099	
TR4/4A (Top Entry) (Silicone) (1) RF4099S	
TR4/4A (Side Entry) (1) HMP221001	
TR5/250 (1) GHT142	
TR5/250 (Silicone) (1) GHT142S	
Ignition Coil - All Models - Push in Lead Type	
Standard (1) GCL110	
Lucas (1) GCL110L	
High Performance (1) GCL110HP	
Electronic Ignition Kit; Newtronic	
TR4 (Positive Earth) (1) RF4101P	
TR4A/5/250 (1) RF4101	
Lumenition - TR5/250 (1) RR1113	
Lumenition Magnetriconic	
TR5/250 (1) RR1432	
Lumenition Performance Kit <i>Includes Sports Coil</i>	
TR5/250 (1) RR1113P	



Starter Motor Immobiliser

Dis-Car-Nect Immobiliser (1) RX1356	
Replacement Screw Knob (1) RX1356Knob	
Replacement Fuse (1) RX1356Fuse	

HOW DOES 'DIS-CAR-NECT' WORK?

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (central locking, stereo memories, alarm etc). Because the starter motor draws over 150 amp's, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow. This immobilises the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time. As an added advantage, the 'Dis-Car-Nect' will also prevent battery drain if you intend to store your car, simply unscrew the knob and remove the fuse. For extra security, unscrew and remove the immobiliser knob completely. Fits all vehicles and is easily fitted to any battery terminal. Full installation instructions supplied with every unit.



Headlamps & Fittings

TR4 Light Unit (Only); RHD (2) GLU501	
LHD (2) GLU513	
TR4 Tripod Type Light Unit (Only); RHD (2) 501713	
LHD (2) 500999	
TR4/4A Sealed Beam Unit; RHD (2) GLU132	
LHD (2) GLU513	
TR5/TR250 Sealed Beam Unit; RHD (2) GLU132	
LHD (2) GLU133	
Halogen Conversion Kit; <i>2 Light Units, 2 Bulbs and Connectors, Easily Fitted Kit Available with or without Pilot (Side) Light.</i>	
RHD (1) RB7129	
LHD (1) RB7082	
Chrome Mesh Headlamp Stoneguard (Pair) (1) RR1175	
TR4 Headlamp Bulbs (For original headlamps); RHD (2) GLB414	
LHD (2) GLB415	
LHD France (Yellow) (2) GLB411	
Headlamp Outer Rim (Chrome) (2) 119072	
Light Unit Retaining Rim (2) 515218A	
Headlamp Backing Bowl (2) S5400	
Headlamp Backing Adjuster Kit (2) BHM7058	
Headlamp to Body Gasket (2) 9403	
Harness for Sealed Beam Headlamp (2) BAU2110	

Front, Side & Flasher Lamps

TR4	
Side Lamp Assy (2) 514805	
Lens & Rim only (2) 510897	
Bulb only for 514805 (2) GLB233	
Flasher Lamp Assy (2) 121356	
Lens - Flasher only (2) 37H5520	
Rim - Flasher Lens Only (2) 7H5182	
Bulb only for 121356 (2) GLB382	

TR4A/5

Side/Repeater Lamp Assy; <i>Complete ready to fit</i>	
RH (1) 212486	
LH (1) 212488	
Side Lamp (Front) only (2) 514805	
Lens (Clear) Rim only for 514805 (2) 510897	
Bulb only for 514805 (2) GLB233	
Lens Side only (Amber) (2) 616648	
Bulb only (Repeater) (2) GLB501	
Flasher Lamp Assy (Remote) (2) 121356	
Lens only for 121356 (2) 37H5520	
Rim only for 121356 (2) 7H5182	
Bulb only for 121356 (2) GLB382	

TR250

Side/Repeater Lamp Assy <i>Use TR4A/TR5 212486 or 212488 and fit Amber Lens version of 510897 to convert to USA Spec. Other parts as TR4A/TR5.</i>	
Flasher Lamp Assy (Remote) (2) BHA4477	
Lens only for BHA4477 (2) 517266	
Bulb only for BHA4477 (2) GLB382	
Side Marker Lamp Assy (Rear) (2) 142923	
Bulb only for 142923 (2) GLB504	

DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------

Rear Lamps & Fittings

Rear Lamp Assy Complete;		
All Models	(2)	208208
All Models (USA Only)	(2)	208207
Lamp Lens Only;		
All Models	(2)	516040
All Models (USA Only)	(2)	516061
Flasher Bulb - All Models	(2)	GLB382
Stop/Tail Bulb - All Models	(2)	GLB380
Rubber Gasket		
Lens to Lamp	(2)	510906
Lamp to Body	(2)	133364

Rear Number Plate Lamp

ALL MODELS

No Plate Lamp Assy	(2)	UKC7274
Chrome Outer Cowl Only	(2)	131465
Lamp Lens Only	(2)	510875
Bulb Only	(2)	GLB207

Fog Lights

Front Fog Light (Pair)	(1)	RX1370
Rear Fog Light (Each)	(2)	RB7092

Windscreen Wiper/Washer System

Windscreen Wiper Motor DR2 Type;		
TR4 (Less Drive Gear)	(1)	514821R
To Body No. 7783CT - RHD		
To Body No. 30CT - LHD		
Windscreen Wiper Motor DR3A Type;		
TR4 (Less Drive Gear)	(1)	GXE7714
To Body No. 7783CT - RHD		
To Body No. 30CT - LHD		
Windscreen Wiper Motor DR3 Type;		
TR4A/5/250 (Less Drive Gear)	(1)	514821
Wiper Motor Gear Only;		
Early TR4	(1)	520939
Later TR4/4A/5/250	(1)	511078
Wiper Drive Cable - All models	(1)	RTC202A
Cut to Fit		
Wiper Wheelbox (inc Nut);		
All models	(2)	37H6316
Wiper Box Fitting Kit	(2)	37H6316FK
Wheelbox Nut only	(2)	RF4100
Wiper Box Surround		
inc Washer Jets (pair)	(1)	519919
Wiper Box Surround only		
- No Jets (pair)	(1)	511070/1
Washer Jet	(2)	112740
Wiper Arms;		
RHD - All Models		
RH	(1)	131105
LH	(1)	131106
LHD - TR4/4A/5/250		
RH	(1)	131107
LH	(1)	131108



DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------



Wiper Blades;		
TR4/4A - Silver	(2)	GWB219
TR5/250		
Silver	(2)	GWB118
Black	(2)	GWB711
Blades Refill - All Models (Pair)	(1)	GWR102
Windscreen Washer Bottle Assy (Complete Unit inc Bracket);		
TR4/4A (Inc Manual Pump)	(1)	RF4096
Replacement Type		
TR4/4A (Inc Electric Pump)	(1)	RF4095
Glass Bottle Type		
TR5/250 (Inc Electric Pump)	(1)	215822
Original Type (Square)		
TR5/250 (Inc Electric Pump)	(1)	215822A
Alternative Type (Rectangular)		
Bottle only - TR4/4A;		
Plastic (Manual Pump)	(1)	609172
Glass	(1)	553757
Bottle only - TR5/250;		
Original Type (Square)	(1)	518264B
Bracket & Strap only - TR5/250	(1)	518265
Motor & Cap only - TR5/250	(1)	GWW111
Washer Tubing Kit	(1)	GWW411K
Inc. Tubing, T'Piece & Grommet.		
Washer Tubing (Per Metre);	(A/R)	GWW202M

Instruments

A bewildering range of various speedometer heads were original equipment on TR4/4A models using flat or domed glass facia's and calibrated to suit varying axle ratio's, type equipment and then KPH or MPH. It would be pointless to try to offer a complete range of exchange units off the shelf therefore, a repair and recon service is available for speedo's and rev counters for these models. We are however, able to offer limited availability for TR5 & TR250.

TR4 (Early) Speedos (Domed Type Glass);		
3.7 Axle X Ply Tyres		
RHD - MPH	(1)	208062R
LHD - KPH	(1)	208063R
4.1 Axle X Ply Tyres		
RHD - MPH	(1)	208066R
LHD - KPH	(1)	208067R

DESCRIPTION	QTY REQ.	PART NO.
-------------	----------	----------

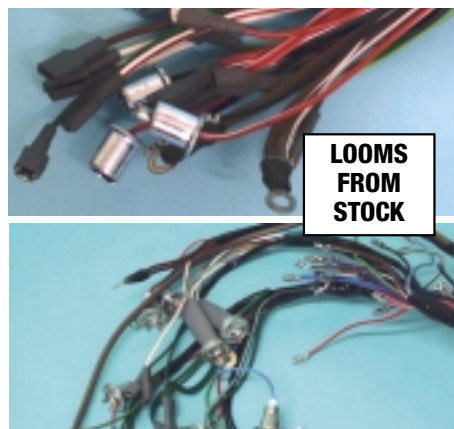
3.7 Axle Radial Tyres		
RHD - MPH	(1)	208655R
LHD - KPH	(1)	208656R
4.1 Axle Radial Tyres		
RHD - MPH	(1)	208657R
LHD - KPH	(1)	208658R
TR4 (Late)/TR4A Speedos (Flat Type Glass);		
3.7 Axle X Ply Tyres		
RHD - MPH	(1)	209182R
LHD - KPH	(1)	209183R
4.1 Axle X Ply Tyres		
RHD - MPH	(1)	209184R
LHD - KPH	(1)	209185R
3.7 Axle Radial Tyres		
RHD - MPH	(1)	209188R
LHD - KPH	(1)	209189R
4.1 Axle Radial Tyres		
RHD - MPH	(1)	209186R
LHD - KPH	(1)	209187R
TR5/250 Speedos;		
TR5 - SN6409/06 - MPH	(1)	214427R
TR5 - SN6409/07 - KPH	(1)	214428R
TR250 - SN6409/10 - MPH	(1)	214431R
TR250 - SN6409/11 - KPH	(1)	214432R
Rev Counters;		
TR4 (Early) Domed Glass	(1)	208090R
TR4 (Late)/4A Flat Glass	(1)	209194R
TR5/TR250	(1)	214263R
Fuel Gauge;		
TR4 (Early) Domed Glass	(1)	130539R
TR4 (Late)/4A Flat Glass	(1)	133118R
TR5/250	(1)	147961R
Water Temp Gauge;		
Domed Glass		
TR4 (Early) (Fahrenheit)	(1)	131060R
TR4 (Early) (Centigrade)	(1)	131061R
Flat Glass		
TR4 (Early) (Fahrenheit)	(1)	133124R
TR4 (Early) (Centigrade)	(1)	133119R
TR4A (Late)	(1)	145594R
TR5/250	(1)	147963R
Oil Pressure Gauge;		
Domed Glass		
TR4 (Early) (lbs)	(1)	106966R
TR4 (Early) (kg)	(1)	110896R
Flat Glass		
TR4(Late)/TR4A (lbs)	(1)	133120R
TR4(Late)/TR4A (kg)	(1)	113121R
TR5/250	(1)	147960R
Ammeter;		
Domed Glass		
TR4 (Early)	(1)	125111R
Flat Glass		
TR4(Late)/4A	(1)	133117R
TR5/250	(1)	147962R
Voltage Stabilizer;		
TR4/4A	(1)	128484
TR5/250	(1)	148876A
Temp Transmitter;		
TR4/4A	(1)	GTR104
TR5/250	(1)	GTR108

Speedo Cables

Speedo Cable;		
TR4/4A - RHD - Non O/D (78") (1)		GSD141
TR4/4A - LHD - Non O/D (69") (1)		GSD169
TR4/4A - RH/LHD - Inc. O/D (69") (1)		GSD169
TR5/250 - RH/LHD (69") (1)		GSD169
Rev Counter Cable;		
TR4/4A - All Models - RHD (1)		GSD111
TR4/4A - All Models - LHD (1)		504619
TR5 - Pi - RHD (1)		144370
TR5 - Pi - LHD (1)		UKC2873
TR250 - LHD (1)		138316

Switches/Controls

Indicator Stalk - All models (1)		158966
Side Headlight Switch - TR4 (1)		131812
Side/Headlamp Stalk - All models;		
RHD (1)		142579
LHD (1)		159358
Overdrive Stalk (Column);		
RHD (1)		147280
LHD (1)		147281
Wash Wiper Switch;		
TR4 (1)		2H4841
TR4A (1)		1H9077
TR5/250 (1)		148410
Windscreen Washer Switch;		
TR5/250 (1)		158452
Ignition Switch Less Barrel;		
All models (1)		127651
Barrel & Keys only (1)		24G1345
Steering Column Lock/Switch (1)		2190611
When fitted		
Panel Light Rheostat Switch;		
All models (1)		TKC3936
Hazard Warning Switch;		
TR5/250 (1)		156044
Heater Blower Switch;		
TR4/4A (1)		2H4841
TR5/TR250 (1)		131812
Voltage Stabilizer;		
TR4/4A (1)		128484
TR5/250 (1)		148876A
Horn Contact - See 'Steering'		
Brake Light Switch		
TR4 (1)		126845
TR4A/5/250 (1)		134529
Reverse Light Switch (1)		BAU1074A
Gearbox O/D Inhibitor Switch (A/R)		BAU1074A
Door Courtesy Lamp Switch		
TR5/250 (2)		627748
Glove Box Lamp Switch (1)		619071
Foot Operated Dip Switch (1)		RTC432A
Oil Pressure Switch - TR5/250 (1)		GPS117
Temperature Transmitter		
TR4/4A (1)		GTR104
TR5/250 (1)		GTR108



Switch Knobs

Dash Knob Set;		
TR4/4A (Includes items marked • below) (1)		RF4049
TR5/250 (Includes items marked + below) (1)		RF4050
Light Switch Knob - TR4 (1)		*704885
Panel Light Knob		
TR4/4A (1)		*704879
TR5/250 (1)		*621726
Windscreen Wiper Knob - TR4/4A (1)		*704875
Heater Switch Knob - TR4/4A (1)		*704883
Heater Knob - TR4/4A (1)		*704884
Air Control Knob - TR4/4A (1)		*704881
Choke Cable Knob - TR4/4A (1)		*704873
Heater Switch Knob - TR5/250 (1)		*712911
Heater Knob - TR5/250 (1)		*712903
Air Control Knob - TR5/250 (1)		*712909
Choke Cable Knob - TR5/250 (1)		*712907

Relays, Fuses & Horns

Horn (Replacement Type);		
High Note (1)		GGE164
Low Note (1)		GGE165
Air Horns (Pair) (1)		RX1381
Flasher Unit;		
TR4/4A (1)		GFU103
TR5/250 (1)		GFU2124
Horn Relay;		
TR4/A (1)		1377471
TR5/250 (1)		142169
Overdrive Relay - All Models (1)		142169
Hazard;		
TR5/250 Relay (1)		148643
TR5/250 Flasher Unit (1)		C28520
Ignition Relay - TR5/250 (1)		142169
Fusebox Assy;		
TR4/4A (1)		606253A
TR5/250 (1)		RTC440A
Fusebox Cover only		
TR4/4A (1)		505158A
TR5/250 (1)		RTC440C0V
Fuses (Packs of 5)		
5 Amp (A/R)		GFS3005
10 Amp (A/R)		GFS3010
15 Amp (A/R)		GFS3015
20 Amp (A/R)		GFS3020
25 Amp (A/R)		GFS3025
35 Amp (A/R)		GFS3035
50 Amp (A/R)		GFS3050
Control Box;		
TR4/4A Dynamo (1)		GEU6603
TR4/4A Alternator (1)		GEU6609
TR5/250 (4 Terminals) (1)		BHA4789
TR5/250 (3 Terminals) (1)		GEU6609

Radio Aerial

Radio Aerial (1)		AJM1112
Extension Lead (1)		ZKC533



Battery & Fittings

Battery (Wet Charged) (1)		GBY5606
Not Available Mail Order		
Battery, Bracket Fixing Kit (1)		RB7165
Battery Box Tray (1)		RR1184
Battery Seating Pad (1)		613155
Battery Charger (1)		GAC7106
Battery Conditioner (1)		RX1410
Automatic on/off Charger - see panel in 'Accessories'.		
Battery Lead & Clamp;		
TR4 (Positive Earth)		
Battery to Earth (1)		131113
Battery to Solenoid (1)		131115
TR4A (Negative Earth)		
Battery to Earth (1)		142590
Battery to Solenoid (1)		142591
TR4/4A/250		
Solenoid to Starter (1)		131114
Engine to Chassis (Earth) (1)		131116
TR5		
Positive to Starter (1)		517081
TR250		
Positive to Starter (1)		142591
TR5/250		
Negative to Earth (1)		516508

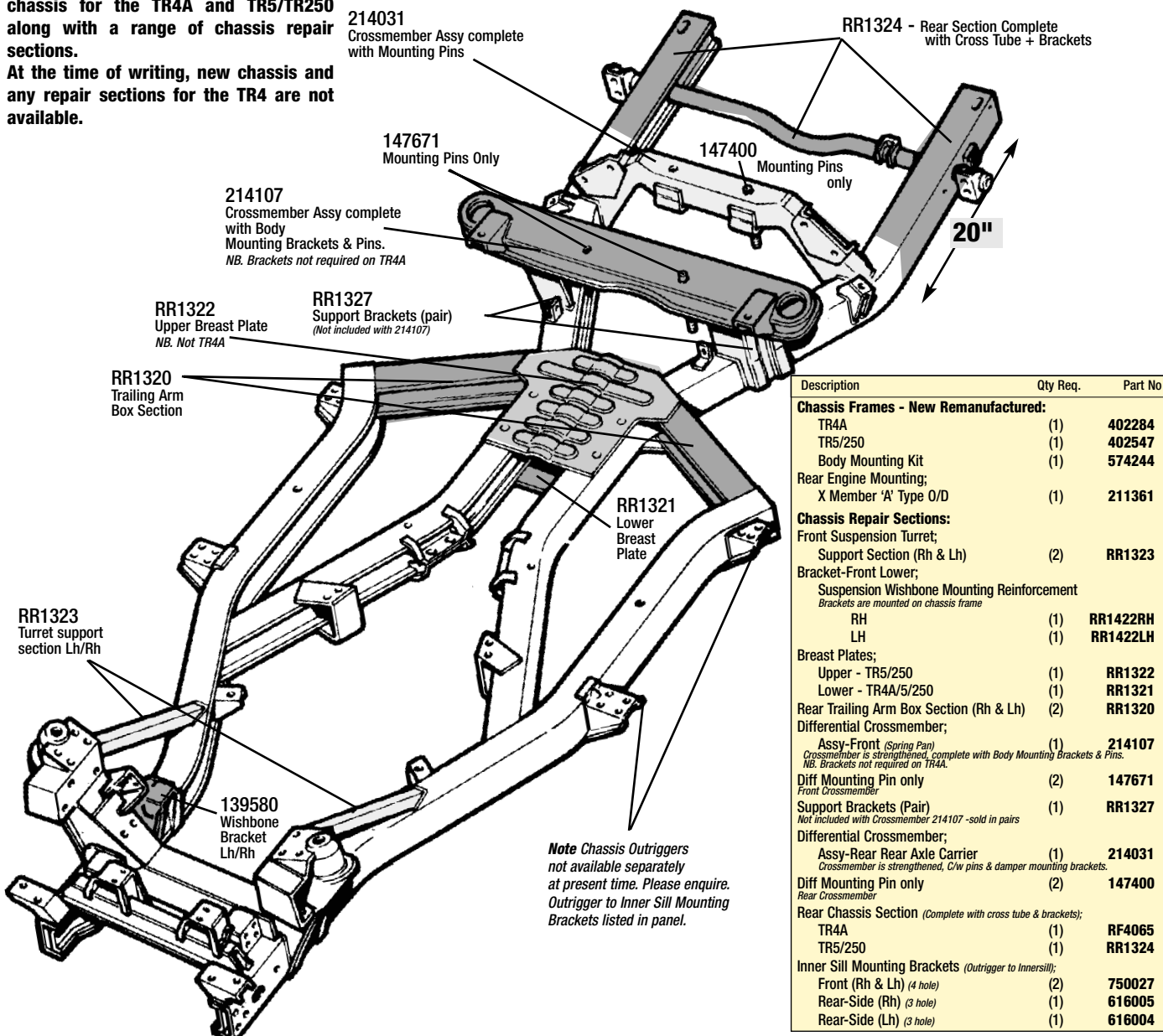
Wiring Harness

Wiring Harness;		
TR4		
RHD - To CT14913 (1)		305321
RHD - From CT14914 (1)		305610
LHD - To CT9983 (1)		305281
LHD - From CT9984		
to CT26999 (1)		305611
LHD - From CT27000 on (1)		306645
TR4A		
RHD (1)		307235
LHD (1)		307234
TR5		
RHD (Full Harness) (1)		RF4097
LHD (Main Harness) (1)		308496
LHD (Body Harness) (1)		214910
TR250		
LHD (Full Harness) (1)		RF4098
Overdrive Harness;		
On Gearbox (1)		131339
Gearbox to Column (1)		148696
Scotchlok Connector (A/R)		RX1419
General Use.		

TR4A/5/250 Chassis and Repair Sections

We are able to offer new, remanufactured chassis for the TR4A and TR5/TR250 along with a range of chassis repair sections.

At the time of writing, new chassis and any repair sections for the TR4 are not available.



Description	Qty Req.	Part No
Chassis Frames - New Remanufactured:		
TR4A	(1)	402284
TR5/250	(1)	402547
Body Mounting Kit	(1)	574244
Rear Engine Mounting; X Member 'A' Type O/D	(1)	211361
Chassis Repair Sections:		
Front Suspension Turret; Support Section (Rh & Lh)	(2)	RR1323
Bracket-Front Lower; Suspension Wishbone Mounting Reinforcement <i>Brackets are mounted on chassis frame</i>		
RH	(1)	RR1422RH
LH	(1)	RR1422LH
Breast Plates;		
Upper - TR5/250	(1)	RR1322
Lower - TR4A/5/250	(1)	RR1321
Rear Trailing Arm Box Section (Rh & Lh)	(2)	RR1320
Differential Crossmember;		
Assy-Front (Spring Pan) <i>Crossmember is strengthened, complete with Body Mounting Brackets & Pins. NB. Brackets not required on TR4A.</i>	(1)	214107
Diff Mounting Pin only <i>Front Crossmember</i>	(2)	147671
Support Brackets (Pair) <i>Not included with Crossmember 214107 - sold in pairs</i>	(1)	RR1327
Differential Crossmember;		
Assy-Rear Rear Axle Carrier <i>Crossmember is strengthened, C/w pins & damper mounting brackets.</i>	(1)	214031
Diff Mounting Pin only <i>Rear Crossmember</i>	(2)	147400
Rear Chassis Section (Complete with cross tube & brackets);		
TR4A	(1)	RF4065
TR5/250	(1)	RR1324
Inner Sill Mounting Brackets (Outrigger to Innersill);		
Front (Rh & Lh) (4 hole)	(2)	750027
Rear-Side (Rh) (3 hole)	(1)	616005
Rear-Side (Lh) (3 hole)	(1)	616004

Front Panels & Fittings

Front Wing - All Models;		
RH	(1)	950110
LH	(1)	950109
Front Wing Fixing Kit (Per wing)	(2)	814016FK
Bolt-Wing Retaining	(14)	UL2706
Clip-Wing Retaining	(14)	FJ2407/4
Set Screw-Wing Retaining	(6)	GHF117
Front, Upper Valance;		
TR4	(1)	850618
TR4A	(1)	808801
TR5/250	(1)	812408
Front Lower Valance;		
TR4/4A	(1)	850406
TR5/250	(1)	812030
Bonnet Assy;		
TR4 to CT6429	(1)	950121
TR4 CT6430 to CT37689	(1)	903178
TR4 from CT37690, & TR5/TR250	(1)	908031
Bonnet Buffer;		
Front	(4)	626152
Rear	(2)	612962
Bonnet Seal (Rear)	(1)	610675

Inner Front Wing - All Models;		
RH	(1)	811945
LH	(1)	811944
Filler Panel (Front of Wing);		
RH	(1)	850458
LH	(1)	850457
Bulk Head Side/End Panel;		
RH	(1)	811986
LH	(1)	811985
Front of Screen Scuttle Panel;		
All Models	(1)	850352
Scuttle Panel Vent Lid;		
All Models	(1)	705242
Vent Lid Seal - All Models	(1)	611118
Baffle Plate, Wing to Bulkhead - All Models;		
RH	(1)	750151
LH	(1)	750150
Seal, Baffle Plate to Wing	(2)	650172
Front Inner Wheel Arch - All Models		
RH*	(1)	576478
LH*	(1)	576477
*These 2 panels are TR5/TR250 Type but will fit TR4's with a little modification		
Radiator Duct - TR4/4A	(1)	850435

Radiator Duct Valance - TR5/250	(2)	714536
Bonnet Catchplate	(1)	710592
Release Cable	(1)	630573
Plunger Assy. on Bonnet	(1)	619580

Windscreen & Fittings

Windscreen Glass, Laminated - All Models;		
Tinted	(1)	906707T
Clear	(1)	906707C
Sealing Rubber (Windscreen)		
All Models	(1)	913442
Finisher Trim - All Models	(1)	613954
Finisher Trim Joiner Clip - All Models	(1)	611437
Sealing Rubber - All Models <i>Windscreen to scuttle</i>	(1)	650130
Windscreen Capping		
TR4A Soft Top	(1)	808231
TR5/250 Soft Top	(1)	812400
TR4/4A/5/250 Surrey Top	(1)	806189
Screen Frame Plug	(2)	612976
Screen Frame Retrim Kit		
Vinyl Material only	(1)	RR1229V
Moulded Vinyl	(1)	RR1229M



Floor Panels & Sills

Outer Sill;		
RH	(1)	850282
LH	(1)	850281
Reinforcer Panel - Sill to B' Post	(2)	611571
Inner Sill;		
RH	(1)	564807
LH	(1)	907912
Sill End Cap;		
Front		
RH	(1)	750087
LH	(1)	750086
Rear		
RH	(1)	750048
LH	(1)	750047
'A' post Panels;		
Inner		
RH	(1)	850344
LH	(1)	850343
Outer		
RH	(1)	813101
LH	(1)	813100
Floor Panel (Main);		
RH	(1)	904006
LH	(1)	904005
Sill Mounting Bracket;		
TR4 - Front & Rear	(4)	750027
TR4A/5/250		
Front	(2)	750027
Rear - RH	(1)	616005
Rear - LH	(1)	616004
Floor Pan Rubber Plug	(2)	603384
Handbrake Tunnel Panel	(1)	808230
Cover for above		
Fibreglass	(1)	809046
Fibreboard	(1)	809046FB
Gearbox Tunnel Cover		
Fibreglass	(1)	713569FG
Plastic	(1)	713569PL
Fitting Kit (Fixing)	(1)	713569FK
Seal Kit	(1)	713569SK

Doors & Fittings

The Door Shells listed are for TR5/250 and can only be fitted to TR4/4A by fitting all Internal/ External Components, B' Posts and Catch Plates from the TR5/250 (or TR6).

Door Shell - TR4/4A;		
RH	(1)	903550
LH	(1)	903549
Door Shell - TR5/250;		
RH	(1)	907758
LH	(1)	907757
Door Skin - TR4/4A;		
RH	(1)	950006
LH	(1)	950005
Door Skin - TR5/250;		
Also available with no piercings for locks and handles.		
Similarly available in Aluminium if so required.		
RH	(1)	812776
LH	(1)	812775
Hinge, Door Assy - All models	(4)	650112

Packing Hinge - All models	(A/R)	610042
Screw - All models;		
Hinge to Door	(12)	SH605051
Hinge to Body	(12)	GHF120
Checkstrap, Door;		
TR4A/5/250	(2)	613622
Fitting Kit for above	(2)	613622FK
Gaiter-Checkstrap;		
TR4A/5/250	(2)	613623
Handle Outer Door;		
TR4/4A	(2)	701560
TR5/250	(2)	712837
Fitting Kit for TR5/250 handle	(1)	712837FK
Gasket, Handle to Door;		
Small	(2)	617403
Large	(2)	617402
Handle, Inner Door;		
TR4/4A	(2)	608454
TR5/250	(2)	621770
Handle, Door Pull - TR4/4A	(2)	650306
Door Top Pull (Foam) - TR5/250;		
RH	(1)	812321
LH	(1)	812311
Handle, Window Winder;		
TR4/4A	(2)	613017
TR5/250	(2)	621811
Glass, Door Drop - All models	(2)	820508
Window Lift Regulator;		
TR4/4A		
RH	(1)	850401
LH	(1)	850400
TR5/250		
RH	(1)	907180
LH	(1)	907179
Glazing Strip, Glass Lower;		
All models	(2)	617166
Drop Glass Channel - TR5/250		
RH	(1)	712836
LH	(1)	712835
Front Glass Channel - All models;		
RH	(1)	850431
LH	(1)	850430
Felt for above	(1)	850430F
Rear Glass Channel;		
TR4/4A		
RH	(1)	850433
LH	(1)	850432
TR5/250		
RH	(1)	812437
LH	(1)	812436
Channel Felt (Sufficient for 2 doors)	(1)	YKC90
Weatherstrip Kit (Outer & Inner)	(1)	RR1529
Includes 2 outer & 2 inner weather strips and clips.		
Weather Strip Outer Door - All models;		
RH	(1)	850325
LH	(1)	850324
Clip, Fixing - All models	(14)	613869
Weather Strip Inner	(2)	850323
Clip, Fixing	(14)	GHF1582
Door Lock & Keys (Pair)		
Standard fixing	(1)	631773
Nut fixing	(1)	631773NF
Seal, "A" Post (Doorglass to Frame)		
All models	(2)	620913
Seal, Door Surround 'Furflex'	(2)	RX3000
Various colours available		

Rear Panels & Fittings

Rear Wing - All models;		
RH	(1)	850476
LH	(1)	850475
Rear Wing Fixing Kit (Per Wing)	(2)	850475FK
Bolt - Wing Retaining	(18)	UL2706
Clip - Wing Retaining	(18)	FJ2407/4
Setscrew - Wing Retaining	(1)	GHF117
Rear Inner Wing - All models;		
RH	(1)	850121
LH	(1)	850120
'B' Post;		
'B' Post Assy - TR5/250		
RH	(1)	817413
LH	(1)	817412
'B' Post Sections only;		
TR4/4A - Front		
RH	(1)	850276F
LH	(1)	850275F
TR4/4A/5/250 - Back		
RH	(1)	817413B
LH	(1)	817412B
Rear Deck;		
Centre Section (Skin)	(1)	808776S
Front Section (Fit as pair for TR4)		
RH	(1)	815522
LH	(1)	815521
Rear Section		
RH	(1)	850008
LH	(1)	850007
Wheel Arch (Inner);		
TR4		
RH	(1)	850426
LH	(1)	850425
TR4A/5/250		
RH	(1)	850394
LH	(1)	850393
Heelboard	(1)	850397
Vertical Panel Rear of Floors		
Rear Floor (Over Axle)	(1)	910065
Boot Floor (Spare Wheel)		
Spare Wheel Panel	(1)	850387
Side Panel		
RH	(1)	850471
LH	(1)	850470
Mounting Bracket	(2)	750022
Rear Lamp Housing Section;		
RH	(1)	850429
LH	(1)	850428
Rear Valance	(1)	850379
Channel Set	(1)	850379X
For Wing/Valance (4 Pieces)		
Boot Lid	(1)	813650
Boot Lid - Repair Panel	(1)	813650RP
Lower Part - 10" Deep		
Boot Lid Reinforcer (Tube)	(1)	903233
Boot Lid Seal (Rubber)	(1)	613277
Boot Lid Handle/Lock Assy	(1)	607978
Gasket, Under Handle	(1)	600949
Latch Assy, Boot Lid	(1)	714485
Hinge, Boot Lid (Pair)	(1)	604917/8
Gasket - All models		
Hinge to Boot Lid	(2)	603212
Hinge to Deck Panel	(2)	603771
Stay Rod, Telescopic - All models	(1)	612473

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

DESCRIPTION QTY REQ. PART NO.

Exterior Trim & Badges

Stainless Steel Beading Strip - All models;		
Front Wing (<i>Inc. Clips</i>)	(2)	850479
Rear Wing Top (<i>Inc. Clips</i>)	(2)	750126
Lower Rear Wing - RH	(1)	750188
Lower Rear Wing - LH	(1)	750187
'B' Post Capping/Finisher;		
TR4A/5/250		
RH	(1)	622748
LH	(1)	622747
Clip, Beading Fixer	(A/R)	553926
Grille, Radiator;		
TR4	(1)	902687
TR4A	(1)	904120
TR5/250	(1)	812300
Badge, Bonnet;		
TR4	(1)	705950
TR4A	(1)	708837
TR5	(1)	622279
TR250	(1)	622278
"Triumph" Letter's (Set) - TR4/4A (<i>Inc Clips</i>)	(1)	RL1402
Bonnet Letter - TR4/4A;		
"T"	(1)	703862
"R"	(1)	703863
"I"	(1)	703864
"U"	(1)	703865
"M"	(1)	703866
"P"	(1)	703867
"H"	(1)	703868
Badge Fixing	(A/R)	FR1202
Moulding Strip, Front Wing;		
TR4/4A	(2)	708478
TR5/250		
RH	(1)	713541
LH	(1)	713540
Moulding Strip, Door;		
TR4A	(2)	708487
TR5/250		
RH	(1)	713543
LH	(1)	713542
Sill Lower Moulding - TR5/250	(2)	623421
Clips, Door & Wing Moulding;		
TR4A	(26)	567228
TR5/250	(26)	621943
Clips, Sill Moulding - TR5/250	(12)	567228
Badge, Rear Wing;		
TR5 "2500"	(2)	621964
TR250 "TR250"	(2)	621866
Badge, Boot Lid;		
TR4/4A "TR4"	(1)	612276
TR4A "A"	(1)	617820
TR4A "IRS"	(1)	617821
TR4/4A "Triumph" Letter Set (<i>Inc Clips</i>)	(1)	RL1402
TR4/4A Boot Lid Letter		
"T"	(1)	703862
"R"	(1)	703863
"I"	(1)	703864
"U"	(1)	703865
"M"	(1)	703866
"P"	(1)	703867
"H"	(1)	703868
Badge Fixer	(A/R)	FR1202
Badge, Boot Lid;		
TR5/250 - "Triumph"	(1)	622260
TR5/250 - "Overdrive"	(1)	622152
TR250 - "TR250"	(1)	622262
TR5 - "TR5" Pi	(1)	622261
TR5 - "Injection" (<i>Non O/D</i>)	(1)	626717
Bush, Badge Fixer	(A/R)	GHF1532

KITS...KITS...KITS...
THE EASY WAY TO ORDER AND GET
THE RIGHT PARTS YOU NEED QUICKLY

DESCRIPTION QTY REQ. PART NO.

FINISHING TOUCHES**Front Bumper & Fittings**

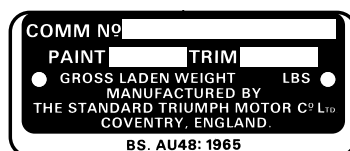
Front Bumper;		
TR4	(1)	805118
TR4A/5/250	(1)	808381
Fitting Kit - Front Bumper;		
<i>Includes all parts to assemble bumper.</i>		
TR4	(1)	805118FK
TR4A/5/250	(1)	808381FK
Override Front;		
TR4	(2)	705920
TR4A/5/250 - RH	(1)	708283
TR4A/5/250 - LH	(1)	708282
Sealing Rubber, O/Rider - All	(4)	552218
Bolt, O/Rider to Bumper - All	(2)	BH606161
Bolt, Chrome, Bumper - All	(4)	725804
Nut, for 725804	(4)	GHF202

Rear Bumper & Fittings

Rear Bumper - All		
(1)		902685
Fitting Kit - Rear Bumper - All		
(1)		902685FK
<i>Includes all parts to assemble bumper.</i>		
Override Rear - All;		
RH	(1)	705906
LH	(1)	705905
Sealing Rubber, O/Rider - All	(4)	552218
Bolt, O/Rider to Bumper - All	(2)	BH606141
Bolt, Chrome, Bumper - All	(2)	725804
Nut, for 725804	(2)	GHF202

Boot Trim & Components

Fibre Board, Petrol Tank - All	(1)	806135
Spare Wheel Cover;		
TR4/4A	(1)	806837
TR5/250	(1)	812236
Spare Wheel Hook Assy	(1)	RF4102
Bootlid Seal (Rubber)	(1)	613277
Scissor Jack & Handle	(1)	311346
Wheel Nut Brace	(1)	138514
Tool Bag	(1)	725793

**Chassis Commission Plates**

Chassis Commission Plates		
TR4	(1)	RF4110
TR4A	(1)	RF4111
TR5/250	(1)	CNPTR5

DESCRIPTION QTY REQ. PART NO.

**Gearbox Tunnel**

Gearbox Cover - All models;		
Fibreglass	(1)	713569FG
Plastic	(1)	713569PL
Fitting Kit for above	(1)	713569FK
Seal Kit for above	(1)	713569SK
Handbrake Tunnel Panel	(1)	808230
Cover for above		
Fibreglass	(1)	809046
Fibreboard	(1)	809046FB

Mirrors*For photos- see 'Accessories'.*

Front Wing Mirrors (Original Type) - TR4/4A;		
Convex Glass		
RH	(1)	RF4103
LH	(1)	RF4104
Flat Glass		
RH	(1)	RF4105
LH	(1)	RF4106
Door Mirrors (Original Type);		
TR5/250	(2)	622352
TR4/4A/5/250 - Bullet Type		
RH/LH	(2)	GAM105
Door Mirror (TR6 Type) - Rectangular Head;		
Chrome		
RH	(1)	GAM213
LH	(1)	GAM214
Black		
RH	(1)	GAM261
LH	(1)	GAM262
Rear View Mirror Assembly;		
TR4/4A (Metal)	(1)	614090
TR5/250 (Plastic - Dipping Type) (<i>Includes all fittings.</i>)	(1)	632091
Rear View Mirror Head;		
Plastic (Dipping) Type	(1)	632091
Stem only for above	(1)	632095S
Mounting Kit for above	(1)	RTC1006

Dash Top & Crash Pads

Dash Top Pad;

Note: Both types are interchangeable.

TR4/4A - No hole for ashtray	(1)	904115
TR5/250 - with hole for ashtray	(1)	811936

Ashtray;

TR4/4A (Dash Facia)	(1)	627503
TR5/250 (Dash Top)	(1)	613186

Glove Box Compartment - All

	(1)	815746
--	-----	---------------

Facia Crash Pad Lower;

Note: Certain crashpads for TR4 & TR4A are not currently available. For latest availability, please contact us or refer to latest Price Guide. If a supersession to the TR5/250 crash pads is shown, these should be fitted as a pair due to a slightly different finished profile.

TR4 - RHD		
RH	(1)	804912
LH	(1)	805757

TR4 - LHD		
RH	(1)	805758
LH	(1)	804911

TR4A - RHD		
RH	(1)	808730
LH	(1)	808732

TR4A - LHD		
RH	(1)	808733
LH	(1)	808729

TR5/250 - RHD & LHD		
RH	(1)	812091
LH	(1)	812081

Switch Plinth Dash Pad;

TR4 (to CT25934)	(1)	705206
TR4 (from CT25935)	(1)	706882
TR4A	(1)	809003
TR5/250 (5 holes)	(1)	574723

Centre Console Retrim Kit;

TR5/250	(1)	RR1224
---------	-----	---------------

Gear Lever Gaiter;

TR4 (One Piece)	(1)	705913
TR4A/5/250		
Gaiter & Upper Grommet	(1)	622381
Lower Grommet	(1)	709329

Windscreen Frame Retrim Kit;

Vinyl Material only	(1)	RR1229V
Moulded Vinyl	(1)	RR1229M

Facia Veneer & Fittings

Facia Veneer;

Available in Teak or Walnut Finish (inc. Glovebox Lid)

TR4A		
RHD	(1)	904154
LHD	(1)	904153

TR5		
RHD	(1)	907709
TR5/250		
LHD	(1)	907710

Screw (Facia)

	(5)	AD608084
--	-----	-----------------

Cup Washer (Facia)

	(5)	517711
--	-----	---------------

Glove Box Lock;

Black - TR5/250	(1)	631404
Chrome - TR4/4A	(1)	611584

Sunvisors

Sunvisor;

Black		
Drivers	(1)	823421
Passengers (with mirror)		
RHD	(1)	823461
LHD	(1)	823471

White		
Drivers	(1)	812719
Passengers (with mirror)		
RHD	(1)	812749
LHD	(1)	812759

Mounting Kit - Sunvisors

Comprises mounting bars, brackets, retainers and all hardware. Suitable for TR5/250 but will also fit TR4/4A if installed as a kit.

Mounting Bar (TR5/6 Type);

Inner (Centre)	(2)	812760
----------------	-----	---------------

Outer		
RH	(1)	812762
LH	(1)	812761
Rubber - Visor Retaining	(2)	622431

Visor Mounting Bracket (TR5/6 Type);

RH	(1)	812685
LH	(1)	812684



INTERIOR TRIM COMPONENTS FROM STOCK

Carpets

We offer our complete interior carpet sets in two types of material - either high quality tufted pile or luxury wool - both with fully bound edges and sewn in footwell mats. Samples of material type and colour are available, please enquire. All carpets sets fit both RHD and LHD vehicles.

Carpet Set;

TR4		
Tufted	(1)	RF4051
Wool	(1)	RF4051W
TR4A/5/250		
Tufted	(1)	RR1143
Wool	(1)	RR1492

Colours available: Black, Red, Green, Brown, Beige, Blue.

Underfelt Kit;

TR4	(1)	RF4052
TR4A/5/250	(1)	RR1200

Overmats - Footwells (Pair);

All models (RHD/LHD)		
Velour (Black)	1	RR1165
Rubber	(1)	RR1165RU

Trim Adhesive (1 Litre)

	(A/R)	RX1353
--	-------	---------------

Carpet Spike (3-Prong)

	(A/R)	CD23802
--	-------	----------------

Carpet Socket (Female)

	(A/R)	CD23803
--	-------	----------------

Carpet Stud (Male)

	(A/R)	713511
--	-------	---------------

Pop Rivet

	(A/R)	713531
--	-------	---------------

Interior Trim Kits

Interior Trim Kit - All models;

Includes 2-Door Panels, 2-quarter Panels, 2 Wheel Arch Covers, 8-post Gussets & Rear Cockpit Panels.

Black Trim, White Piping	(1)	RF4054BL
Red Trim, White Piping	(1)	RF4054RD
Midnight Blue Trim, White Piping	(1)	RF4054BU
Light Tan Trim, Tan Piping	(1)	RR1205LT
Trim Adhesive (1 Litre)	(A/R)	RX1353

Note: Other colours/combinations available to special order.

Leather trim kits to special order.

TR4 kit can be made to include hood frame, quarter covers, and trim for occasional seat back if required to special order.

Rear seat cushion cover also available to special order.

Doors Seal & Fittings

Door Seal

	(2)	RX3000
--	-----	---------------

Rubber/Furflex. Available in Black & range of other colours.

'A' Post Seal

	(2)	620913
--	-----	---------------

Door Glass/Windscreen Frame.

Door Top Pull - TR5/250;

RH	(1)	812321
LH	(1)	812311

Door Trim Retainers;

Clip	(30)	608511
Plastic Bucket	(30)	613769

Seat Slides

Seat Slide Set

RH	(1)	MM801-400
LH	(1)	MM801-405

Seat Cover & Foam Kits

IDENTIFICATION

TR4 SEATS Three Styles

Type A = Bucket style, loose seat cushion Horizontal pleats

Type B = Bucket Style, loose seat cushion (Very few applications, vertical pleats)

Type C = Tubular Seat Frame, Non removable cushion (Very few applications, vertical pleats)

TR4A/5/250 SEATS One Style

FRONT SEAT COVER KITS;

Kit for two front seats.

Available in Vinyl or Leather material.

TR4

Black/White Piping "A"	(1)	RF4055BL
Red/White Piping "A"	(1)	RF4055RD
Midnight Blue/White Piping "A"	(1)	RF4055BU
Light Tan/White Piping "A"	(1)	RF4055LT
Black/White Piping "B"	(1)	RF4064BL
Red/White Piping "B"	(1)	RF4064RD
Midnight Blue/White Piping "B"	(1)	RF4064BU
Black/White Piping "C"	(1)	RF4056BL
Red/White Piping "C"	(1)	RF4056RD
Midnight Blue/White Piping "C"	(1)	RF4056BU

TR4A

Black/White Piping	(1)	RF4057BL
Red/White Piping	(1)	RF4057RD
Midnight Blue/White Piping	(1)	RF4057BU
Light Tan/White Piping	(1)	RF4057LT

TR5/250

Black/White Piping	(1)	RF4058BL
Red/White Piping	(1)	RF4058RD
Midnight Blue/White Piping	(1)	RF4058BU
Light Tan/White Piping	(1)	RF4058LT

FRONT SEAT FOAM KITS;

TR4

Pad Kit "A" & "B"	(2)	RF4059
Foam Kit "C"	(1)	RF4061

TR4A Foam Kit

	(1)	RF4062
--	-----	---------------

TR5/TR250 Foam Kit

	(2)	RF4063
--	-----	---------------

Seat Diaphragm

	(2)	612251
--	-----	---------------

Clip for Diaphragm

	(20)	612261
--	------	---------------

Trim Adhesive (1 Litre)

	(A/R)	RX1353
--	-------	---------------

Note:-

(1) Other colours available to special order.

(2) Leather faced kits are also available to special order

(3) All seat kits are for two seats

(4) Seat foam kits quantities required as stated.

Seat Belts

Replacement Type Seat Belt Kits

Standard Stalk - for use with seat pushed fully back.

Long Stalk - Stalk is 150mm longer for use with seat

position fully forward.

Seat Belt Kit (Per Seat);

3 Point, Inertia		
with standard stalk	(2)	XKC2528
with long stalk	(2)	XKC2528SA
3 Point, Inertia		
With angle-adjustable reel eliminating pivot/guide on top of wheel arch. Suitable for use where non standard seats or a rollover bar are fitted.		
with standard stalk	(2)	RB7355
with long stalk	(2)	RB7355SA
3 Point, Static		
with standard stalk	(2)	719918A
with long stalk	(2)	719918ASA



Hood Covers (Soft Tops)

We are able to offer quite a varied selection of Hood Covers in different materials and colours.

PVC (Vynide/Everflex) is standard fitment with a grain pattern almost identical to original (Colours available: Black, Tan, Beige, White, Blue).

Double Duck (Canvas) is a thick material without an inner lining (Black only).

Mohair is a top quality material with an inner lining (Colours available: Black, Brown, Beige, Blue).

Hood Cover;		
TR4	(1)	705963
TR4A	(1)	572598
TR5/250	(1)	822021

Hood Stowage Covers

Hood Stowage Cover;		
TR4/4A	(1)	708722
TR5/250	(1)	726211

Also see Price Guide for colours & material availability.

Tonneau Covers

Tonneau Cover (No Headrests Pockets) - All models;
See Price Guide for colours & material availability.

RHD	(1)	822051
LHD	(1)	822061

Roll Bar

Aley Roll-Over Bar (Padded)	(1)	RR1150
-----------------------------	-----	---------------



Hood Fasteners & Fittings

Hood Fastener Kit	(1)	RR1280
<i>Inc. 8 hood poppers (male/female), body studs & rivets.</i>		
Hood Popper Male	(A/R)	ZKC751
<i>Outside of material.</i>		
Hood Popper Female	(A/R)	713501
<i>Inside of material.</i>		
Body Stud (Fits on Body)	(A/R)	713511
Rivet for Body Stud	(A/R)	713531
Hood Popper Fixing Tool	(1)	RX1342
Hood Webbing	(A/R)	631970
Velcro Strip	(A/R)	RR1228
Hood Seam Sealer (Tube);		
For PVC Hoods	(1)	RX1258
For Canvas & Mohair Hoods	(1)	RX1257
Waterproof Hood Dressing;		
For Canvas & Mohair Hoods		
Black	(1)	RX1372
Clear	(1)	RX1373

For other Fasteners & Fittings not listed, please enquire.

Hood Frame & Fittings

Hood Frame;		
TR4	(1)	850405
TR4A	(1)	904015
TR5/250	(1)	908709
Hood to Rear Deck Retaining Rail;		
TR4A/5/250	(1)	812832
Front Header Rail Seal;		
TR4A/5/250	(1)	616187
Retainer - Front Seal - TR4A/5/250;		
Centre	(1)	713036
RH	(1)	713038
LH	(1)	713037
Side Seal (Above Door) - TR5/250;		
Front	(2)	627153
Rear	(2)	627154
Retainer - Side Seal -TR5/250;		
Front	(2)	621281
Rear	(2)	712400
Velcro Strip	(A/R)	RR1228
Hood Webbing	(A/R)	631970

Hardtops

TR4/4A		
Surrey Top (Remanufactured);		
Backlight Frame Assy	(1)	RF4122
Middle Section	(1)	RF4123
Fitting Kit	(1)	RF4124

Service components for factory Surrey Top.

Front Seal (Roof Panel)	(1)	806144
Side Seal (Roof Panel)	(2)	650310
Rear Seal (Roof Panel)	(1)	611656
Rear Seal (Back Light)	(1)	902349
Finisher Strip (Back Light)	(1)	613958
Trim Finisher Clip (Back Light)	(1)	611437
Rear Seal (Frame to Deck)	(1)	610633

TR5/250 (and TR4A)		
Lenham Type Hardtop	(1)	RR1149
<i>Similar to TR6 FACTORY Type Hardtop (See Photo).</i>		
<i>Made from Fibreglass/GRP in Black Leather Grain Finish with Headlining, Rear & Side Windows.</i>		

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

KITS...KITS...KITS...
THE EASY WAY TO ORDER AND GET
THE RIGHT PARTS YOU NEED QUICKLY

LUBRICANTS & FLUIDS



ENGINE OIL

Unipart (20W/50) 4.55 Litre/1 Gallon
Duckhams Q (20W/50)
4.55 Litre/1 Gallon

GGL104

HMP190100

Duckhams Q Storage Oil

4.55 Litre/1 Gallon

Castrol Running In Oil 4.55Litre/1 Gallon

Castrol Classic XL (20W/50)

4.55 Litre/1 Gallon

Unipart (10W/40) Semi-Synthetic 5 Litre

HMP190104

RX1417

RX1363

GGL657



GEAR & SHOCK ABSORBER OIL

Unipart (EP90) 0.5 Litre

GGL190

Unipart (ATF) 0.5 Litre

GGL175

Unipart (ATF) 5 Litre

GGL505

Shock Absorber Oil 0.5 Litre

AAA149M



BRAKE/CLUTCH FLUIDS

Unipart (DOT 3) 1 Litre

GBF103

Silicone 0.5 Litre*

RX1327

Silicone 1 Litre*

RX1326

*Do not mix with standard fluid



ANTIFREEZE

Unipart 1 Litre

GAC2018

Unipart 5 Litre

GAC2019



LITHIUM GREASE

(MULTI-PURPOSE)

Unipart 0.5 Litre (Tube)

Brake Rubber Grease

GGL111

514578

CAM LUBE

Cam Lube (for assembly)

RX1358

FUEL ADDITIVES



Bottled additives are available which can be mixed with either 'Premium' or 'Super' unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

Wynns 4 star plus. (250ml)

RX1407W

Phosphorous based offering valve seat protection and octane boost when used with premium unleaded. In worldwide use for many years. Competitively priced, treats 250 litres of petrol.

Castrol Valvemaster (250ml)

RX1407VM

Castrol Valvemaster Plus (250ml) **RX1407VMP**
Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.



OIL JUGS

Castrol Oil Jugs

1/2 Pint

1 Pint

2 Pint

All Three Jugs

RX1395

RX1396

RX1397

RX1398

GENERAL CONSUMABLES



WD40 (Large - 400ml)
 Easystart (Bradex)
 Radweld (Holts, 250ml)
 Silicone Sealant (80ml tube)
 Hylomar (Gasket Sealant)(100g)
 Loctite (Tube) (24ml)
 Exhaust jointing compound
 Copaslip (Tube) (95g)
 Brake cleaner (Aerosol)
 Brake Rubber Grease
 Adhesive (Carpet/trim);
 1 Litre
 Aerosol (370g)
 Hood Seam sealer;
 for 'Vinyl' hoods
 for 'Canvas & Mohair' hoods
 Waterproof Hood dressing;
 Clear dressing (1 litre)
 Black dressing (1 litre)

GAC111
 RX1511
 RX1508
 GHF6093
 GGC102
 GAC100
 GCH112
 RX1345
 GBF901
 514578
 RX1353
 RX1353A
 RX1258
 RX1257
 RX1373
 RX1372

TOOLS



Valve spring compressor tool
 Grease Gun
 Spark plug spanner
 Clutch alignment tool
 Carb' adjusting tool (stromberg)

RX12260HV
 RX1423
 GAT140
 RX1389
 RX1222

Front Road spring compressor tool
 Hood 'Popper' fixing tool
 Hood 'Eylet' tool
 Tyre pump (Stirrup type)

GAC5076
 RX1342
 RX1384
 523638A

VEHICLE SECURITY



'Dis-Car-Nect' starter immobiliser **RX1356**
 Replacement screw knob **RX1356K**
 Replacement fuse **RX1356F**

HOW DOES 'DIS-CAR-NECT' WORK?

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc). Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time. For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, 'Dis-Car-Nect' will also prevent battery drain, simply unscrew the knob and remove the fuse. Fits all vehicles and is easily fitted to any battery terminal. Full installation/user instructions supplied with every unit.

BODY PAINTS Aerosols & Touch-in Tins



BODY COLOUR	TRIUMPH CODE	AEROSOL	TOUCH-UP TIN (BRUSH IN LID 125ml)
-------------	--------------	---------	--------------------------------------

GENERAL APPLICATION

Black - High Gloss (400ml)(Aerosol)	RX4070A	RX4070B
Black - Matt (16oz)	RX1266	N/A
Silver(Suitable for Wheels) (16oz)	RX1265	N/A
Laquer - Clear (Suitable for Wheels) (400ml)	RX1261	N/A

TRIUMPH COLOURS

British Racing Green	75	RX4030A	RX4030B
Conifer (Triumph Racing Green)	25	RX4071A	RX4071B
Jasmine Yellow	N/A	RX4059A	RX4059B
Royal Blue	56	RX4063A	RX4063B
Signal Red	32	RX4065A	RX4065B
Wedgewood Blue	26	RX4064A	RX4064B
White (New)	19	RX4009A	RX4009B

PRIMER

White (150ml)	RX4048A	N/A
Red Oxide (150ml)	RX4049A	N/A
Grey (150ml)	RX4047A	N/A

ENGINE PAINT

Engine Paint (High Heat)		
Black (400ml) (Aerosol)	RX1432A	RX1432B
Aluminium (400ml)	RX1432AL	N/A

GENERAL FASTENER

Nuts, bolts, washers, screws and general fittings - please refer to Price Guide.

BODY CARE



WHEEL WAX

Prevents the build up of brake dust and stops corrosion. Protects against road salt, tar and grime. Gives an incredible shine.

Wheel Wax (225g) **RX1262**

AUTOGLYM CAR CARE PRODUCTS

Autoglym Car Care Pack	RX1510
<i>includes items marked *</i>	
Silicone Resin Polish (300ml)*	RX1312
Bodywork Shampoo/Conditioner (500ml)*	RX1313
Car Interior Shampoo (500ml)*	RX1314
Glass Polish (325ml)*	RX1315
Cutting Polish (325ml)*	RX1316
Extra Gloss Protection (325ml)*	RX1317
Bumper Care (325ml)*	RX1318
Vinyl & Rubber Care (325ml)*	RX1319
Leather Care Cream (325ml)*	RX1320
Superglym Chrome Polish (55ml)*	RX1321
Clean Wheels (500ml)*	RX1322
Perfect Polishing Cloth (21sq ft)*	RX1323
Aqua Dry (Synthetic Chamois)*	RX1324
Clean Machine (1 Litre)*	RX1325
Hood Care & Maintenance Kit	RX1433
Instant Tyre Dressing	RX1368
Intensive Tar Remover	RX1367

OTHER CAR CARE PRODUCTS

Sponge	RX1415
Wash Leather	RX1416

FINNEGANS 'ANTI-CORROSION' WAXOYL

Waxoyl starter kit
Inc. RX1028, RX1030, RX1031

RX1032



Waxoyl;
5 Litre can
2.5 Litre can
2.5 Litre cartridge
Trigger spray gun
High pressure spray gun
Use with 2.5 litre cartridge
Extension probe
Use with high pressure spray gun
Aerosol (400ml)
Aerosol (200ml)
Underbody seal;
1 litre
500ml

RX1027
RX1029
RX1028
RX1033
RX1030
RX1031
RX1026
RX1025
RX1024
RX1023

'CONCOURS' SPECIALIST WHEEL CLEANER



The 'Concours' specialist wheel cleaning system will help you care for your Classic's wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

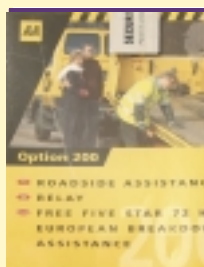
'Concours' Wheel Cleaning Kit - RX1405

Kit includes;

- Special cleaning solution (580ml).
- Wooden handled cleaning brush & dispenser.
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.

ROADSIDE TOOLS & TOURING EQUIPMENT



Tow Bar only (Less tow ball & electrical fittings)

TR4	RW3032
TR4A/5/250	RR1338
Tow 'ball' only (50mm)	GTT101
Cover (Tow ball)	GTT308
'AA' membership & relay pack	RX1329

Lightweight (Disposable) overalls;
Ideal for those roadside repairs.

Keep a pair of these very handy lightweight general purpose overalls in the boot, you never know!

Medium (approx. 47" chest)	RX1408M
Large (approx. 51" chest)	RX1408L
Extra large (approx. 55" chest)	RX1408X
'Warning' triangle	RX1344
Safety jacket (Luminous)	GAC2999

Be Safe - Be Seen.

Rubber disposable gloves **RX1406**
Supplied in packs of 100.
They keep your hands clean & help protect your skin.

Tool kit & tool bag **RS2014**
Includes; Tool bag, jack/handle, & wheel nut brace.

Tool bag only (For jack etc)	RX1364
Scissor jack & handle	311346
Wheel nut brace	138514
Tyre pump (Stirrup type)	523638A
Spark plug spanner	GAT140
'First-Aid' kit	RX1399
Fire Extinguisher	GAC9904

ENGINE



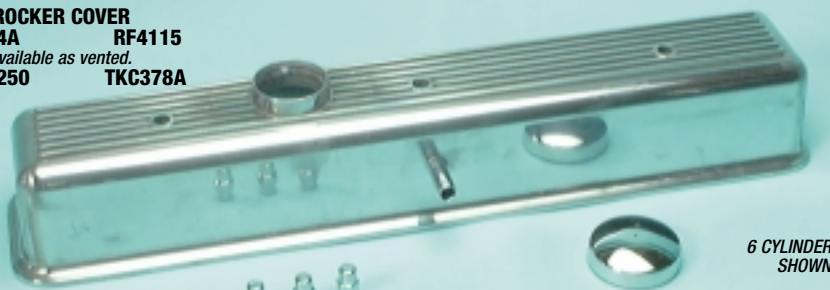
OIL COOLER KIT

Our oil cooler kit includes the radiator, hoses and all fittings. The TR4 & TR4A kits are available with either the standard or spin type filter adaptor. The TR5/250 kit converts the filter to the spin-on cartridge type. A thermostat is available separately.

OIL COOLER KIT

TR4	RF4027
TR4A	RF4028
TR5/250	RR1296
THERMOSTAT	RS1456
OIL FILTER ONLY (CARTRIDGE)	RR1243

ALLOY ROCKER COVER TR4/4A RF4115 Also available as vented. TR5/250 TKC378A



6 CYLINDER SHOWN

Rocker Feed Kit

Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!

EXTERNAL ROCKER FEED KIT

TR4/4A	RF4019
TR5/250	RR1340

The Rocker Feed Kit and Oil Consumption

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seal is required. We offer the simple do-nut rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem.

Now the clever bit... How to fit them without removing the cylinder head from the car.

Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining



ROCKER OIL FEED KIT

cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decoke set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank anticlockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of valves.

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check.

This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.



SPIN-ON OIL FILTER CONVERSION

This adaptor converts the standard 'bowl' type filter to the more efficient 'spin-on' cartridge type. It makes filter changing easier (and cleaner) and prevents oil draining back into the sump thus avoiding the 'start-up rattle'.

ADAPTOR ONLY, SPIN-ON FILTER

TR4 Purolator (coarse thread original)	RF4022
TR4A Tecalemit (fine thread original)	RF4023
TR5/250 without oil cooler hose tappings	RR1238
TR5/250 with oil cooler hose tappings	RR1275
OIL FILTER ONLY (CARTRIDGE)	RR1243



K&N Filters

K&N Filters

For improved engine breathing and enhanced appearance.

TR4/4A/250:-

TR4 SU (H6) - Air Cleaner Kit	(1)	RF4070
TR4 CD (175 CD) - Air Cleaner (Each)	(2)	RR1369*
TR4A CD (175 CD) - Air Cleaner (Each)	(2)	RR1369*
TR4A SU (HS6) Air Cleaner Kit	(1)	RF4071
TR250 CD (175 CD) - Air Cleaner (Each)	(2)	RR1369*

*Available as 1.75" deep filter or 3.25" deep filter.

TR5Pi:-

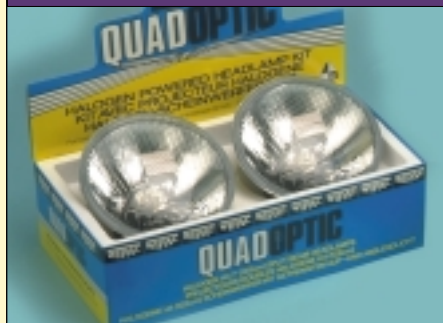
Air Cleaner - 3 required	(3)	RR1515
Fit to each pair of intake manifolds.		
Air cleaner (cone element)	(1)	RA1060
Fit to front of air manifold.		
Air Cleaner (element)	(1)	GFE1048KN
Replaces standard filter inside air cleaner		
(Not shown in photo).		

SERVICE ITEMS:-

Cleaning Fluid 1 litre	(A/R)	RX1346
Element Oil:-		
57cc sachet	(A/R)	RX1347
250ml bottle	(A/R)	RX1348
400ml aerosol	(A/R)	RX1349



ELECTRICAL



Halogen Headlamp Conversion Kit
Available with or without pilot lights

RHD **RB7129**
LHD **RB7082**
LHD (France/yellow) **RB7160**
Halogen Bulb (100/80w uprated) each **GLB484**
Halogen Bulb 'Xenon' (60/55w) pair **GLB472X**



Air horns
(Electric type)
RX1381
Twin 'Compressed
'Air' Horns.



BATTERY CONDITIONER *The battery charger that turns on and off, automatically.*

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

Battery Conditioner Kit - RX1410

Comes complete with all fittings & operating instructions.

LOOK AT THESE BENEFITS;

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

*Can also be used for these applications
providing they use a 12 volt battery;*

*Caravans, lawn mowers, motorbikes, motor boats, wheel
chairs and general leisure use.*



Front 'Fog light' (Supplied in Pairs)
Aftermarket product. **RX1370**



Rear fog light/guard
RB7092
Aftermarket product.



Inspection Lamp/Halogen
RX1424
Plugs into cigar lighter.



KENLOWE PRODUCTS

Kenlowe electric fan kit
Sensor (Kenlowe fan only)

RB7065
KLM1416



ELECTRONIC IGNITION SYSTEMS

*These kits offer a maintenance free ignition system,
(in place of contact points) with potential for improved
performance and fuel economy.*

Newtronic

TR4 (Positive Earth)
TR4A/5/250

RF4101P
RF4101

Lumenition - TR5/250

RR1113

Lumenition Magnetric - TR5/250

RR1432

Lumenition Performance Kit - TR5/250 **RR1113P**
Includes Sports Coil



Other performance parts:-

HT Lead set - silicone
TR4/4A (Top Entry)
TR5/250

RF4099S
GHT142S

Spark Plug - High Performance
TR4/4A
TR5/250

GSP4366HP
GSP6462
GCL110HP

Sports Coil (12 volt)



Battery Tray **RR1184**



*Fits as direct replacement. Starts engine regardless
of compression or temperature.
Up to 200% more cranking power using up to 50%
less current.*

Uprated Hi-Torque Starter Motor
Outright sale, no exchange.

TR4/4A
TR5
TR250

GEU4412UR
GXE4439UR
GEU9405UR

*Ideal for working on you car or for jobs around the
house. Inc. 240v-500w tungsten halogen lamp, 2m
cable and BS plug.*



Portable Halogen Worklight (500w) **RX1263**

GENERAL ITEMS

TR5 Pi INJECTOR PIPE ASSEMBLY SET

Set of 6 pipes, stainless, braided.

RR1169B



AEROQUIP BRAKE HOSE - CAR SET

Stainless steel, braided.

TR4
TR4A/5/250

RF4127AQ
RR1428AQ

AEROQUIP CLUTCH FLEXIBLE HOSE

Stainless steel, braided. (RHD/LHD)

TR4
TR4A
TR5/250

GBH415AQ
143354AQ
140420AQ



Decals - Badges & Transfers

'Union Jack' badge (Enamel) 30 x 50mm

Grille badge 'T. S. O. A'

'Triumph Sporting Owners Association'

Cloth badge 'BL Motor Sports'

'Sew-on' product.

RX1299

HMP121001

HMP190078

Vehicle Record Log & Handbook Wallet

Glovebox wallet/folder

Look & Be Organised.

This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.

RX1421

Service/MOT record log

A visible service record of your classic.

Use this log book for keeping a full record of your classic's service, tax & MOT dates.

Over the years the historic record will prove to any potential purchaser how you have cared for your car.

RX1422



DOOR MIRRORS



FRONT WING MIRRORS CONVEX GLASS

RH RF4103
LH RF4104
FLAT GLASS
RH RF4105
LH RF4106



PERIOD STYLE
DOOR MIRROR
(CHROME)

622352



TR6 TYPE DOOR MIRRORS CHROME

RH
LH

GAM213
GAM214

BLACK
RH
LH

GAM261
GAM262



'BULLET' DOOR MIRROR (CHROME) GAM105



TRIM & FINISHERS

KICK PLATES (PAIR)
TRIUMPH LOGO
PLAIN - RIBBED ALUMINIUM

RL1067
RF4129

GEAR LEVER KNOB

WOOD

LEATHER

WOOD (LARGER AMCO STYLE)

LEATHER (LARGER AMCO STYLE)

RL1528W

RL1528L

RL1528WA

RL1528LA

HEADLAMP STONEGUARDS,
CHROME (PAIR)

RR1175

PETROL CAP

LOCKING, ROUND (AS SHOWN)

LOCKING, LOZENGE SHAPED

571086

GAC6001X

DOOR LOCKS (PAIR)
NUT FITTING TYPE.

631773NF

STEERING WHEELS

Moto-Lita -
Wood-rimmed

Moto-Lita -
Leather bound

Mountney -
Wood-rimmed

SPORTS STEERING WHEELS;
Complete with boss & fittings.

Moto-Lita -

Wood-rimmed (13" or 14" dia)

RR1170

Leather bound (13" or 14" dia)

RR1173

Mountney -

Wood-rimmed (13" dishd)

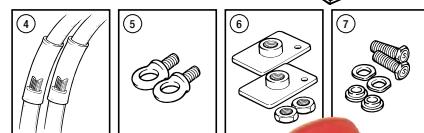
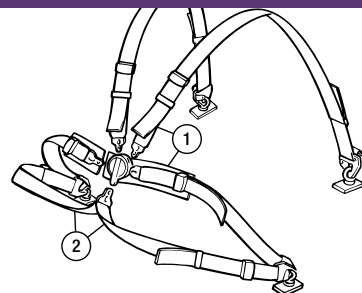
RL1466

SOLID
MOUNTING
KIT
STEERING
RACK
(ALL MODELS)
RR1370

COMPETITION TYPE HARNESS

A popular alternative to standard seat belts - these really do look the part!

The 4-point harness shown (no. 1) can be converted to the 6-point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2" wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.



- | | QTY
REQ. | |
|---|-------------|---------------|
| 1 HARNESS, competition type, red (each) | (2) | RX1500 |
| 2 CROTCH STRAP, red (each) | (2) | RX1501 |
| 3 SHOULDER PADS, 'Securon' (pair) available in red or black | (2) | RX1502 |
| 4 SHOULDER PADS, 'Triumph' (pair) black | (2) | RX1414 |
| 5 EYE BOLT SET (pair) | (2) | RX1503 |
| 6 REINFORCEMENT PLATE SET (pair) | (2) | 621112 |
| 7 BOLT & SPACER SET (pair) | (2) | RX1505 |

TRIUMPH SHOULDER PADS RX1414

SECURON SHOULDER PADS RX1502

SEAT BELTS



REPLACEMENT TYPE SEAT BELT KITS

Standard Stalk - for use with seat pushed fully back.

Long Stalk - Stalk is 150mm longer for use with seat position fully forward.

- | | QTY
REQ. | |
|--|-------------|------------------|
| Seat Belt Kit (Per Seat); | | |
| 3 Point, Inertia | | |
| with standard stalk | (2) | XKC2528 |
| with long stalk | (2) | XKC2528SA |
| 3 Point, Inertia | | |
| With angle-adjustable reel eliminating pivot/guide on top of wheel arch. Suitable for use where non standard seats or a rollover bar are fitted. | | |
| with standard stalk | (2) | RB7355 |
| with long stalk | (2) | RB7355SA |
| 3 Point, Static | | |
| with standard stalk | (2) | 719918A |
| with long stalk | (2) | 719918ASA |

HARD-TOP STAND & COVER

The safe & easy way to store your hard-top.

The simplest solutions are usually the best, and our stand & cover system really is the best way to store, care and protect your hard-top when it's not in use.

The frame (which is powder coated), is made from high quality steel. For manoeuvre-ability it is fitted with 4 castor's (with rubber tyres) and footbrakes, and when not in use folds flat.

The protective cover - which is fitted with adjustable securing straps & quick release buckles, is manufactured in 'Evolution4', a 4-layer breathable fabric, giving a strong outer layer and a smooth non-scratch inner lining.

The 1-piece cover also has 2 carry handles.

HARDTOP STAND & COVER

Large **RX1420L**
Suitable for Stag, TR6, TR7 and all similar sized hardtops.

Small **RX1420S**
Suitable for Spitfire & early TR's.

COVER ONLY (Available separately)

Large **RX1420LC**
Small **RX1420SC**



GENERAL ITEMS



Mudflap kit (Rear pr)
With logo, kit includes fittings.

GAC6002X



Tax disc holder

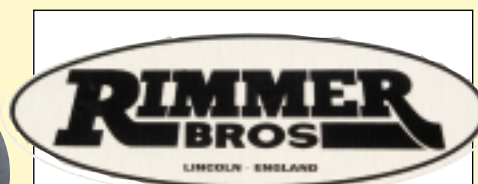
RX1355



'Clean' wheel disc set

RR1306

Discs fit behind front road wheels to help control and prevent brake dust contamination.



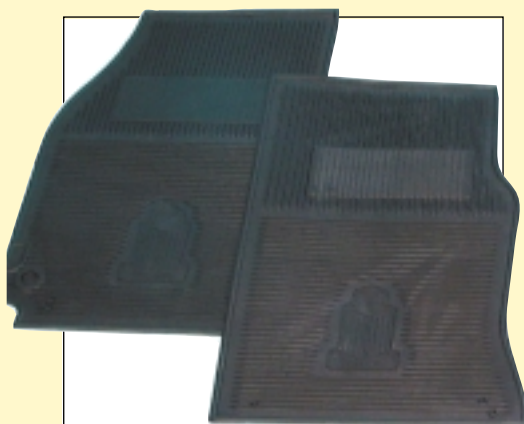
Decal 'Rimmer Bros'
Black/Silver, Self adhesive.

RA1055



Key ring/fob;
'Laurel' (as shown)
'Triumph shield'

**RM8194
RF4109**



Footwell (Front) tailored overmats;
Suitable for RHD & LHD models.

Velour (Pr)
Rubber (Pr)

**RW3020
RR1165RU**



Rimmer Bros 'Vouchers';
Vouchers make an ideal present for Classic car owners.

£5.00 value
£10.00 value
£20.00 value
£50.00 value

**RX1337
RX1338
RX1339
RX1341**



Valve cap set, Triumph

HMP190129

VEHICLE NUMBER PLATES



STANDARD



DELUXE-3D



BLACK - PRESSED ALUMINIUM



BLACK - ACRYLIC



BLACK - ACRYLIC (ENGRAVED)

ONLY AVAILABLE TO PERSONAL CALLERS.

New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:-

- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

Vehicle Number Plate - Front

Standard
Standard with 'GB' logo
Deluxe - 3D effect
Deluxe - 3D effect with 'GB' logo

**NPF
NPFGB
NPF3D
NPF3DGB**

Vehicle Number Plate - Rear

Standard
Standard with 'GB' logo
Deluxe - 3D effect
Deluxe - 3D effect with 'GB' logo

**NPR
NPRGB
NPR3D
NPR3DGB**

Vehicle Number Plate (Pair) - Black

Black background, Silver letters
Legal on Vehicles Reg. to 1/1/73.

Pressed aluminium (PR)
Acrylic - standard letters (PR)
Acrylic - engraved letters (PR)

**RX1365
RX1365B
RX1365A**

Fitting Kit - number plates

Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

NPK

WIND DEFLECTOR



Do you enjoy driving with the hood down?

If so, then your motoring pleasure can be further enhanced with our wind deflector. It effectively stops the buffeting you receive from air being forced back into the cabin - year round open top driving is suddenly an option! Easy to fit and remove. Storage bag provided.

WIND DEFLECTOR (ALL MODELS)

RR1513



ALLEY ROLL BAR



ALLEY ROLL BAR (PADDED)

RR1150

EXHAUST WRAP

THERMO TEC EXHAUST INSULATING WRAP



Gives Safety with Performance.

Tubular manifolds by design produce a vast amount of heat in the engine compartment. This increases the possibility of electrical/ignition components not working effectively and promotes a higher risk of fire (if any combustible material comes in to contact with the manifold), not to mention the likelihood of severe burns when working on the engine!

By wrapping your tubular manifold with Thermo-Tec insulating wrap you can overcome all these risk factors.

Thermo-Tec keeps the heat within the manifold so the exhaust gases have a much higher velocity, this induces negative pressure (scavenging) which increases air intake flow, resulting in better performance & economy.

As an added benefit, under bonnet noise is also reduced.

TECHNICAL NOTES:

Thermo-Tec heat wrap - which is race & rally proven - comes in rolls 2" wide x 50ft long and moulds to the contours of the manifold. Being a Silica based fabric (it does not contain asbestos or carcinogens) it is unaffected by oil or water, withstands temperatures up to 1000 degrees Celsius and reduces under bonnet temperatures by up to 70%.

SNAP-STRAP RETAINING KIT

We strongly recommend that you use Snap-Straps to retain the insulation. These are Stainless Steel straps with a narrow profile (for tight spots) that you cut to length and fasten with snap type heads. *Alternatively you can skin your knuckles and use hose clips!*

Thermo-Tec Insulating wrap;

2" wide x 50' roll

4 cylinder (1 req)

6 cylinder (2 req)

RX1382

RX1382

Thermo-Tec Snap-Strap kit;

Stainless Steel (1 req)

RX1383

ADVERTISING PRINTS

Reproductions of Original Triumph Adverts.

We have available a good selection of full colour advertisements/posters as released by 'Triumph' - 'British Leyland' representing adverts used Worldwide for various models.

Red LHD TR4

RF4119

Picture: TR4 parked up In Rome

Caption: On the Via Veneto, it's the Triumph TR4 that turns the heads

Red RHD TR4

RF4121

Picture: TR4 on a country lane

Caption: The new Triumph TR4 - a tough, new sporting Triumph with the good manners and easy comfort of a luxury saloon car.

White RHD TR4A

RF4117

Picture: Winding country lane picture split into four with car getting closer each time.

Caption: 20 seconds in a Triumph TR4A with all-round independent suspension and disc brakes, tells you why 9 out of 10 are exported.

Red RHD TR4A

RF4120

Picture: Close up of the dash board of a TR4A driving along a country lane. Inset shot of Red TR4A

Caption: Triumph make the TR4A to give the man who drives hard a real ride for his money.

Red RHD TR5 Pi

RF4118

Picture: Car parked on the edge of a race track (Reg No. JKV 654F). Inset shot of engine.

Caption: The New TR5 Pi

Red LHD TR250

RF4116

Picture: Car parked on a gravel drive with the passenger door open.

Caption: Triumph TR-250.



RF4119



RF4117



RF4121



RF4118



RF4120



RF4116

BOOT RACK

Boot Rack

Aluminium frame/wood slats (inc. fittings)

All Aluminium frame (inc. fittings)

Amco style, stainless steel (High quality)

RX1330

RX1330C

ASM4SS



CAR STORAGE

CAR-CAPSULE

The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems.

Quick and very easy to use, Car-Capsule is suitable for both long and short term storage.

The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle.

Car-Capsule helps prevent interiors from becoming damp & musty during storage.

TR4/4A/5/250 Car-Capsule (480x180cm) RX1402

Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.



OUTDOOR 'MONSOON' SEMI-TAILORED CAR COVERS



Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3

TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse

Stag

2000/2500 saloons, Rover SD1

Extra large - Range Rover etc

RX1516

RX1517

RX1518

RX1519

RX1520

FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

TOTAL PROTECTION!

INDOOR TAILORED CAR COVERS



Cover It up !

Look at these features ...

- Breathable Cotton material.
- Available in a choice of colours.
- Excellent tailored fit.
- Superb Value for Money.
- Embroidered Model Name/Logo.
- Supplied with FREE Storage Bag.
- Manufactured in the UK.

These quality tailored indoor car covers are exclusive to Rimmer Bros, and have been individually designed for each model to ensure a really close fit. They are manufactured to our specification in a 'Breathable Sateen Cotton' material that is strong, but yet light in weight, making them very easy to fit. They will provide ideal protection whilst your car is in the garage - whether just parked up for a few days, or stored over the winter months - from dust, bright sunlight and from those annoying little marks when people brush past. The covers, which are available in a choice of colours, are supplied with a matching storage bag. This product is manufactured Solely in the United Kingdom. Available in Blue, Red & Green.

TR4/4A/5/250 'Sateen' Car Cover RF4108

Indoor Car Covers also available for other models.

BOOKS & VIDEOS



Workshop Manuals (Factory)

TR4/TR4A	510322
TR5 Pi Supplement	545053
TR6	545277
TR5/TR250/TR6 (Pocket size)	545277HBS
TR7	AKM3079B
TR8	AKM3971
Stag	AKM3966
Stag - Engine Service Manual (Pocket Size)	RS1542
Spitfire Mk1/2/3	511243
Spitfire MkIV	545254
Spitfire 1500;	
Hard Cover	AKM4329HCVR
Soft Cover	AKM4329SCVR
Spitfire (Pocket Size)	RL1395
GT6/Vitesse	512947
Herald	511243
Dolomite Sprint	AKM3629
Dolomite Sprint -	
Repair operation times	AKM3635
Triumph 2000/2500	AKM3974
SD1 (1982 on)	AKM5343

Workshop Manuals (Haynes)

TR2-4A	RF4128
TR6	RR1020
TR7	RB7210
Stag	RS1401
Spitfire	RL1222
GT6/Vitesse	RG1001
Herald	RH5194
Triumph FWD (1965-73) Autodata	RX1292AD
Dolomite 1300	RT1250
SD1	
2000/2300/2600	R01068
3500	R01069
2300/2600/3500 (exc EFI)	
Autodata	R01069AD
Carburettor Manual	RX1412
Weber, Zenith, Stromberg.	
Range Rover (1970-92)	RA1007

TRIUMPH VIDEOS

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.



THE TRIUMPH MARQUE

RX1436

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spitfires from 1953 to 1968 and the introduction of the TR5. Footage of the 25th Monte Carlo Rally is also included.



TRIUMPH HERALD

RX1437

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.



Sales Brochures (Original)

Spitfire 1500	RL1379
TR7 Convertible	RB7283
Dolomite	RT1223

BOOKS

Parts Books – 'British Leyland'

TR2/3	501653SC
TR4	510978
TR4A	514837
TR250	516914
TR5	516915
TR6 (to 1973)	517785A
TR6 (1974 to '76)	RTC9093A
TR7 (1975 – 78)	RTC9814CA
TR7 (1979 on)	RTC9828CC
TR7/8 (to '79)	RTC9020B
Stag	519579
Spitfire ('4' Mk1 & Mk2)	511682
Spitfire (Mk3)	516282
Spitfire 1500 (Late)	RTC9819CB
GT6 (Mk1 & Mk2)	515754
GT6 (Mk3)	520949A
Herald (1200 – 12/50)	510597
Herald (13/60)	517056
Vitesse (1600/2000 Mk1)	511408
Vitesse (2 Litre Mk2)	517786
Dolomite (All Models)	RTC9822CB
Triumph 1500 (RWD)	RTC9019A



Owners Handbooks

TR4	510326
TR4A	512916
TR250	545033
TR6	545078
See catalogue for full listings	
TR7 USA (1977)	RTC9209-77
TR7 (Coupe 77-81)	AKM4332
TR7 ('81 on inc. conv.)	AKM4853
TR8	AKM4779
Stag	545105
Spitfire Mk3	545017
Spitfire MkIV	545220
Spitfire 1500	RTC9221
Spitfire 1500 (USA)	AKM4544
GT6 (Mk2)	545057
GT6 (Mk3)	545186
Herald (1200 & 12/50)	512893
Herald (13/60)	545037
Vitesse (1600 Mk1)	511236
Vitesse (2 Litre Mk1)	545006
Vitesse (2 Litre Mk2)	545070
Dolomite Sprint	545601
Triumph 2000/2500	AKM3617
SD1 - Refer to catalogue	



BOOKS

Reference/ Information Books

- 1 Original Triumph Stag - 'Restorers Guide' (James Taylor). 96 pages. 190 colour photos. **RS1694**
- 2 Original TR2/3/3A (Bill Piggot) 128 pages **RF4125**
- 3 Original Triumph TR4/4A/5/6 (Bill Piggot) TR4/5/6 112 pages **RX1294**
- 4 Original Triumph TR7 & TR8 (Bill Piggot) 128 pages. 200 colour photos **RB7688**
- 5 'Original' Range Rover (1970-86) (James Taylor) **RA1226**
- 6 Triumph Cars: The Complete Story (Robson & Langworth). 352 pages **RX1388**
- 7 How to restore - Triumph TR5/250 & TR6 Paperback, 192 pages with over 300 photographs and illustrations. **RX1497**
- 8 Triumph - The Sporting Years (Bill Piggot) 160 pages **RX1428**
- 9 2000/2.5Pi The Complete Story (Robson) 200 pages **RM8221**
- 10 Spitfire/GT6 Informative Guide to Origins (By John Thomason) 158 pages **RL1479**
- 11 Stag Portfolio* **RS1525**
- 12 TR4/5/250 Road & Track **RF4114**
- 13 TR6 Portfolio* **RR1325**
- 14 TR7/8 Gold Portfolio* **RB7207**
- 15 Spitfire Portfolio* **RL1390**
- 16 GT6 Portfolio* **RG1140**
- 17 2000/2500 Road Test Book (Brooklands) 100 pages **RM8226**
- Advertising Triumph -1947-1981 (Daniel Young). 96 Pages.
- 18 Saloon Cars **RX1304**
- 19 Sports Cars **RX1303**
- 20 Essential Triumph TR2 - 8 (Bayview Books). 80 pages **RX1357**
- 21 Triumph TR's: The Complete Story (Robson). 192 pages **RX1296**
- 22 Triumph Sports Cars - 1967-74 (Road & Track) 90 pages **RX1269**
- 23 Dolomite Portfolio* "Road Tests/Spec's, Performance Data, new model instructions, long term reports, rallying, touring, plus buyers guide. **RT1227**
- 24 The Rover V8 Engine (David Hardcastle) 208 pages. **RX1429**
- 25 Tuning Rover V8 Engines (David Hardcastle) 208 pages. **RX1430**
- 26 Triumph TR's: Collectors Guide (Graham Robson). 128 pages. **RX1295**
- 27 Collectors Guide (Spitfire & GT6) (Graham Robson). **RL1417**
- 28 Triumph Sports Cars (William Krause). 96 pages **RX1507**
- 29 SD1 - The Complete Story (Karen Pender) 192 pages. **R01129**
- 30 SD1 - Road Test Book 100 pages. (3500 & Vitesse 1976-86) **R01070**
- 31 Range Rover - Purchase & Restoration Guide (David Pollard) **RA1070**
- 32 Range Rover - The Complete Story (James Taylor) **RA1319**
Note: refer to Range Rover catalogue for other titles.
- 33 Triumph Cars in America (Michael Cook) **RX1506**
- 34 How to Restore TR4 & TR4A (Roger Williams) 192 pages. Soft cover. **RX1509**

NOT SHOWN

Please enquire for availability.

The Land Rover Experience

(Tom Sheppard)

The Works Triumphs -

50 years of Motorsport

(Robson) 296 pages.

Triumph TR7 & TR8

(James Taylor). Owner & Buyers Guide. 66 Pages.

Spitfire Restoration Manual

DIY Guide -Spitfire, Herald,

GT6 & Vitesse (Haynes)

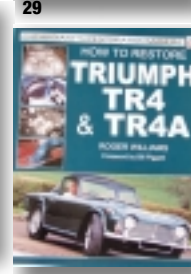
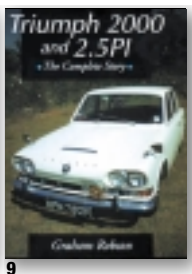
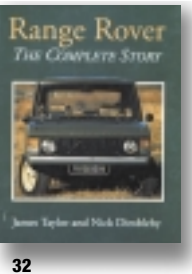
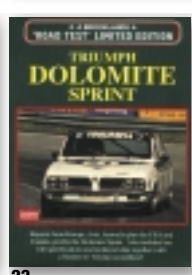
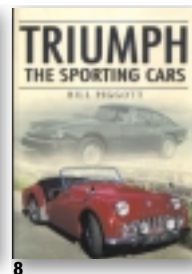
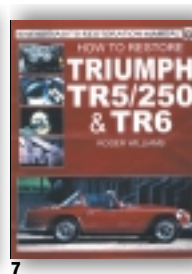
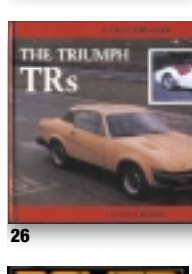
Complete Guide (Herald/Vitesse)

(Bay View Books). 112 pages

TR4/5/6 Autofolio

Triumph TR: Haynes Great Cars Series

(Bill Piggot).



ACCESSORIES

