ALL THE PARTS YOU NEED

SOURCE CODE RRM6

PARTS & ACCESSORIES CATALOGUE

EDITION 2.1

P38A (SERIES 2) 1994-2002

RANGE ROVER

HOW TO FIND US
We’re 2 miles south of Lincoln, on the A15 Lincoln to Sleaford road.

BUSINESS HOURS
8.30am - 5.30pm Monday to Friday.
8.30am - 1.30pm Saturday.
(Closed Sunday and Bank Holidays except Good Friday)

ALL PARTS ARE GUARANTEED
“It’s our objective to ensure the satisfaction of every one of our customers.”

Please refer to our Price Guide for warranty information.

"A BRITISH COMPANY SUPPORTING BRITISH CARS"

Rimmer Bros Ltd. Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England.
Telephone: 01522 568000
Fax: 01522 567600. E-mail: LRsales@rimmerbros.co.uk www.rimmerbros.co.uk

LAND ROVER
RANGE ROVER - DEFENDER - FREELANDER
AUTHORISED PARTS DISTRIBUTOR
Original Parts & Accessories

SUPPLIERS OF ORIGINAL & AFTERMARKET PARTS

SOURCE CODE RRM6
SO WHERE DO WE GET OUR PARTS
We offer genuine Land Rover Parts - direct from Land Rover - which offer the best quality and service life. We also offer quality after-market parts as an alternative to original equipment; often, there can be significant cost savings.

PART NUMBERS
In general, we use Land Rover part numbers to identify original equipment (OE) Land Rover parts. When an alternative to the OE is offered (aftermarket), then the part number is identified with a ‘P’ suffix. There is also equivalence with certain Rover and Triumph numbers where we list the Rover/Triumph number.

LL, RA, RB, RD, RX & LF prefixes denote a Rimmer Bros derived part, where no original part number exists. An ‘R’ suffix denotes ‘reconditioned’, usually sold on an exchange basis.

THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED
Our degree of specialisation means two things:
Firstly, our people know the cars we’re dealing with inside and out, and can give you any advice you might need regarding part selection.
Secondly, we are able to stock in depth just about any part you might need. Triumph House was acquired in 1991. With over 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 30,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate “order picking”, careful packaging and despatch procedures.

THE PEOPLE YOU’RE DEALING WITH
This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.
The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.

COMMITMENT TO CUSTOMER SERVICE
Helpful - Accurate - Fast - Efficient
The overall objective at Rimmer Bros is to achieve customer satisfaction at all times.

Our computer system gives up-to-the-minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs them, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.

THE LAND ROVER PARTS SPECIALIST

“Errors & Omissions Excepted. All parts offered subject to availability.
All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control - when specifications are changed, or when goods become temporarily unavailable. “

Certain part numbers have been superseded to an alternative number when a later version or updated specification is offered.

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**TELEPHONE NUMBER**

**SALES**
01522 568000
(Overseas +44 1522 568000)

**FAX NUMBER**

**SALES**
01522 567600
(Overseas +44 1522 567600)

**ADDRESS**
Rimmer Bros, Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

---

**ORDERING BY PHONE**

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

**UK Payment for Phone Orders**
(See also “Overseas Orders & Payment.”)

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Maestro, Solo, American Express, Diners Club, or JCB.

You will need to tell us the card number, expiry date (or issue number), cardholder’s full name and registered card address.

**After Hours Ordering Service**

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

---

**ORDERING BY POST**

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed, avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

**UK Payment for Post Orders**
(See also “Overseas Orders & Payment.”)

Send your remittance with the order. The ‘Pricing’ section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out “Rimmer Bros Ltd” please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, “Cheque Value Not To Exceed £...”. You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

---

**ORDERING BY E-MAIL AND THE INTERNET**

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

**www.rimmerbros.co.uk**

E-Mail: LRsales@rimmerbros.co.uk

*Order through our website using our secure on-line ordering system!*

All the latest news, special offers, products and prices just a ‘click’ away.

---

**ORDERING BY FAX**

UK CUSTOMERS: 01522 567600    OVERSEAS CUSTOMERS: +44 1522 567600

(See also “Overseas Orders & Payment.”)

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.
COLLECTING IN PERSON

If you wish to ‘call and collect’, you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We’re about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to our web site or the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Please note that our latest prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;
A) Credit card, Debit card or Charge card.
B) Bank cheque - in ££s sterling (Drawn on a London Bank)
C) Travellers Cheques (signed) - in ££s sterling.
D) Giro Cheques in ££s sterling.
E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

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The second generation Range Rover was officially launched in September 1994 and initially sold alongside the model which it was due to replace. The original Range Rover - by now universally referred to as the Classic - had been in production for almost 25 years, with remarkably few alterations to its basic form; this was always going to be a hard act to follow.

Land Rover needed something really special to replace the Classic, for which demand was still high, and so their engineers had cunningly incorporated a number of the forthcoming model’s new features into the final “facelift” version of the outgoing vehicle; among them the new ECAS, or Electronically Controlled Air Suspension system. This was a clever move on Land Rover’s part; firstly it bought them time to test their new technical wizardry on a well-loved and popular vehicle, without the risk of potential failures spoiling the launch of a new model. Secondly, it gave die-hard devotees of the old model an opportunity to ween themselves gently off that and onto the new one without too much to get used to in one go.

The popularity of the Classic Range Rover was indisputable and the success of the new model would depend on Land Rover’s ability to focus on the key elements of that model, whilst identifying - and addressing - its weaknesses. As a result, the horizontally split tailgate stayed (but this time it shut properly and didn’t corrode), the bonnet retained its clamshell design and distinctive, castellated front corners, and the “floating roof” - an illusion created by all-black door pillars - remained.

Gone were the huge panel gaps of the Classic, replaced by slick, well-executed bodywork, finally worthy of a car in this price range. Inside, the ambience was more car-like, helped by up-to-the-minute switch-gear and other contemporary features, such as dual zone climate control. The level of electrical refinement, as was now expected from the Range Rover, was quite staggering.

Underneath, however, little had changed: live axles, radius arms and a large, separate transfer box were essential to the old model’s legendary off-road ability and Land Rover were not about to compromise this feature of the Range Rover for the sake of the improvement to on-road ride and handling that would come from switching to fully independent suspension. Hence the air suspension, which was a commendably successful attempt at improving ride, handling and off-road ability, and at the same time disguising the fact that the underpinnings of this very expensive and exclusive vehicle were essentially unchanged since 1970.

Another carry-over was the engine that had provided the power for Range Rover since the very beginning: the humble, but much-loved, Rover V8. Amidst rumours of overhead cams and multi-valve cylinder heads, the reality turned out to be that changes were actually surprisingly few, the important ones being an increase in stroke for the 4.6 litre version, a new crankshaft with larger main bearings and a long-overdue fettling of the lubrication system. Land Rover had scored a major coup here, as development of an all-new engine would have been prohibitively costly. And besides, the Rover V8 was part of the tradition of Range Rover and there would be no benefit to changing that.

In fact, the peak power and torque from both the 4.0 litre and 4.6 litre versions of the engine (the latter producing 221bhp and 278lb/ft respectively) were more than adequate, whilst the turbine-like smoothness and intoxicating burble from the tailpipes could easily fool anyone into thinking the engine was much more sophisticated than it really was. The only giveaway was the engine’s unquenchable thirst for fuel!

For the diesel version of the Range Rover, Land Rover borrowed BMW’s tried and trusted 2.5 litre, 6-cylinder, turbo-charged unit; this, too, was a sensible move, as the BMW unit was more powerful and, crucially, much more refined than Land Rover’s own 300Tdi, used in the Classic Range Rover. Producing 134bhp and 199lb/ft of torque, the diesel engine was now smooth enough and powerful enough to be worth considering as a viable alternative to the petrol version. Land Rover acknowledged this fact by offering a fully-equipped, luxury variant of the diesel-powered vehicle.

So, did Land Rover get it right with the second generation Range Rover? According to sales figures and the enduring popularity of the marque, the answer is “yes”.

That the P38 didn’t enjoy the 26-year production run of its predecessor, should in no way be taken as sign that it is a lesser car. In fact, it’s a better car in every way than the Classic: faster, roomier, better-equipped, better constructed and every bit as capable (if not more so) off-road. It is, in every way, a Range Rover.
Authorised Land Rover Parts Distributor

Rimmer Bros is an authorised Land Rover Parts Distributor. Appointed in early 2005, we offer a full range of genuine Land Rover parts and accessories for all Land Rover vehicles - right up to the latest models!

We also have access to products supplied by Land Rover Classic Parts covering some of the older models.

Please contact us with your requirements.

Counter service or mail order. Discount for trade (and retail!).
VEHICLE PRODUCTION & SPECIFICATION SUMMARY

VEHICLE IDENTIFICATION

To ensure the parts that you order are correct for your vehicle, you will need to know exactly when the vehicle was manufactured. Although the registration document will tell you when it was first registered, this may have been some time after it was actually built. The most accurate way to determine your Land Rover’s age (as well as information relating to its specification) is by the chassis - or VIN - number.

You can find this number on your registration document and on two different places on the vehicle:

1. On a plate riveted inside the engine bay.
2. Inside a small window at the base of the windscreen (left hand side).

The VIN (Vehicle Identification Number) contains details about where your vehicle was made, the year of manufacture, and the original specification. For example, a typical VIN for a 1998 Range Rover would begin SALLPAMJ3WA, followed by the six-figure serial number.

This information is broken down as follows:

SAL  Manufacturer code for Land Rover
LP   Vehicle code for Range Rover
A    Trim level
M    Bodystyle
J    Engine code - 4.6 V8 (M=4.0 V8, W=2.5 Diesel)
3    Steering/transmission - RHD/auto (4=LHD/auto, 7=RHD/manual, 8=LHD/manual)
W    Model year - 1998 (see below)
A    Assembly location - Solihull

VIN numbers start at MA300001 (1995 model year) and change in October, which is the start of the next model year, as follows:

TA  1996 model year
VA  1997
WA  1998
XA  1999
YA  2000
TA  2001
2A  2002

Period of manufacture: 1994 - February 2002

ENGINE & TRANSMISSION

<table>
<thead>
<tr>
<th>Engine &amp; Transmission</th>
<th>4.0 petrol</th>
<th>4.6 petrol</th>
<th>2.5 diesel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine capacity</td>
<td>3950cc</td>
<td>4554cc</td>
<td>2497cc</td>
</tr>
<tr>
<td>Cylinders</td>
<td>8</td>
<td>8</td>
<td>6</td>
</tr>
<tr>
<td>Bore</td>
<td>94mm</td>
<td>94mm</td>
<td>80mm</td>
</tr>
<tr>
<td>Stroke</td>
<td>71.1mm</td>
<td>82mm</td>
<td>82.8mm</td>
</tr>
<tr>
<td>Compression ratio</td>
<td>9.35:1</td>
<td>9.35:1</td>
<td>22:1</td>
</tr>
<tr>
<td>Max power (bhp)</td>
<td>186 @ 4750rpm</td>
<td>221 @ 4750rpm</td>
<td>134 @ 4400rpm</td>
</tr>
<tr>
<td>Max torque (lb/ft)</td>
<td>236 @ 3000rpm</td>
<td>278 @ 3000rpm</td>
<td>199 @ 2300rpm</td>
</tr>
</tbody>
</table>
| Transmission           | 5 speed manual (4.0 litre V8 & 2.5 Diesel) or 4 speed automatic gearbox (all models) with separate transfer gearbox, featuring 2-speed reduction (high/low range) and permanent 4WD via centre differential, which is locked and unlocked automatically by a viscous control unit.

PERFORMANCE

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Ave fuel cons (mpg)</td>
<td>18-23</td>
<td>18-23</td>
<td>20-25</td>
<td></td>
</tr>
</tbody>
</table>

DIMENSIONS & WEIGHT

| Weight (kg) | 2,090-2,220 |
| Length      | 4713mm      |
| Width       | 2228mm      |
| Height      | 1817mm (at standard ride height) |
| Wheelbase   | 2745mm (108") |

YOUR VEHICLE DETAILS

ENTER YOUR VEHICLE DETAILS HERE FOR EASY REFERENCE

Model
Year of Manufacture
VIN/Chassis Number
Engine Type
Engine Number
Gearbox Type
Paint Code
Trim Code

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All the latest news, special offers, products and prices just a ‘click’ away.

UNDER CONSTANT REVIEW - LOOK OUT FOR NEW FEATURES AND CATALOGUES
**Quick Finder**

This section will help you quickly find the parts which are most frequently called for. Each part is then listed again under its appropriate section later in the catalogue.

### Filters

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil filter; V8</td>
<td>ERR3340</td>
<td>(1)</td>
</tr>
<tr>
<td>Oil filter; Diesel - filter element</td>
<td>STC2180</td>
<td>(1)</td>
</tr>
<tr>
<td>up to engine number 33982346</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>Dec 1995 on</td>
<td>STC3350</td>
<td>(1)</td>
</tr>
<tr>
<td>Supplied with sealing rings</td>
<td></td>
<td></td>
</tr>
<tr>
<td>'O'-ring seal - oil filter element - diesel</td>
<td>STC2194</td>
<td>(1)</td>
</tr>
<tr>
<td>up to Dec 1995</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Filter cover</td>
<td>STC2173</td>
<td>(1)</td>
</tr>
<tr>
<td>Cover bolt</td>
<td>STC2172</td>
<td>(1)</td>
</tr>
<tr>
<td>Inner</td>
<td>STC2176</td>
<td>(1)</td>
</tr>
<tr>
<td>Sump plug washer, V8</td>
<td>UAM2857</td>
<td>(1)</td>
</tr>
<tr>
<td>Diesel</td>
<td>VYX000040</td>
<td>(1)</td>
</tr>
</tbody>
</table>

### Air Filter Elements

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air filter element; petrol models</td>
<td>ESR341</td>
<td>(1)</td>
</tr>
<tr>
<td>up to VIN TA (1996)</td>
<td>ESR4238</td>
<td>(1)</td>
</tr>
<tr>
<td>VIN VA (1997) to WA385949 (1)</td>
<td>ESR341</td>
<td>(1)</td>
</tr>
<tr>
<td>VIN WA385949 on</td>
<td>ESR4238</td>
<td>(1)</td>
</tr>
<tr>
<td>Diesel models</td>
<td>ESR341</td>
<td>(1)</td>
</tr>
<tr>
<td>up to VIN TA (1996)</td>
<td>ESR4238</td>
<td>(1)</td>
</tr>
<tr>
<td>VIN VA (1997) on</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Fuel Filters

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel filter; petrol diesel</td>
<td>ESR4065</td>
<td>(1)</td>
</tr>
<tr>
<td>Complete filter assembly</td>
<td>ESR1121</td>
<td>(1)</td>
</tr>
<tr>
<td>EGR solenoid control valve filter</td>
<td>STC2827</td>
<td>(1)</td>
</tr>
<tr>
<td>Pollen filter</td>
<td>BTR8037</td>
<td>(2)</td>
</tr>
</tbody>
</table>

### Quick Finder - Service Items

#### Gasket Sets

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gasket set - engine; V8</td>
<td>STA1233</td>
<td>(1)</td>
</tr>
<tr>
<td>Sump gasket set</td>
<td>STC1639P38</td>
<td>(1)</td>
</tr>
<tr>
<td>Diesel</td>
<td>STA2000</td>
<td>(1)</td>
</tr>
<tr>
<td>Block gasket set</td>
<td>STA2012</td>
<td>(1)</td>
</tr>
</tbody>
</table>

#### Gaskets & Oil Seals

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Individual gaskets - diesel; cylinder head rocker cover</td>
<td>STA2031</td>
<td>(1)</td>
</tr>
<tr>
<td>up to engine no.34928373</td>
<td>STA2026</td>
<td>(1)</td>
</tr>
<tr>
<td>engine no.34928374 on</td>
<td>STA4177</td>
<td>(1)</td>
</tr>
<tr>
<td>Crank rear oil seal housing timing cover</td>
<td>STA3349</td>
<td>(1)</td>
</tr>
<tr>
<td>Sump</td>
<td>STA2045</td>
<td>(1)</td>
</tr>
<tr>
<td>Oil filter housing-to-block</td>
<td>STA2036</td>
<td>(1)</td>
</tr>
<tr>
<td>Oil filter</td>
<td>STA2188</td>
<td>(1)</td>
</tr>
<tr>
<td>Inlet manifold</td>
<td>STA3337</td>
<td>(1)</td>
</tr>
<tr>
<td>up to engine no.31428932</td>
<td>STA2203</td>
<td>(6)</td>
</tr>
<tr>
<td>Alloy manifold - gaskets</td>
<td>STA4187</td>
<td>(6)</td>
</tr>
<tr>
<td>up to engine no.31428933 on</td>
<td>STA2194</td>
<td>(1)</td>
</tr>
</tbody>
</table>

#### Drivebelts

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drivebelt - ancillary components; V8 - serpentine belt</td>
<td>ERR6439</td>
<td>(1)</td>
</tr>
<tr>
<td>up to VIN WA410481 (1998)</td>
<td>ERR4460</td>
<td>(1)</td>
</tr>
<tr>
<td>with air con</td>
<td>ERR4461</td>
<td>(1)</td>
</tr>
<tr>
<td>without air con</td>
<td>VIN WA410482 (1999) on</td>
<td>POS101480</td>
</tr>
<tr>
<td>with air con</td>
<td>VIN WA410482 (1999) on</td>
<td>POS101640</td>
</tr>
<tr>
<td>without air con</td>
<td>STD4455</td>
<td>(1)</td>
</tr>
<tr>
<td>Diesel</td>
<td>STD4397</td>
<td>(1)</td>
</tr>
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</table>

#### Cooling System

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure cap</td>
<td>PCD000070</td>
<td>(1)</td>
</tr>
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</table>

#### Ignition Components

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plug lead set - V8; up to VIN WA410481 (1998)</td>
<td>RA1340</td>
<td>(1)</td>
</tr>
<tr>
<td>Standard</td>
<td>RA1340S</td>
<td>(1)</td>
</tr>
<tr>
<td>Silicone</td>
<td>RA2001</td>
<td>(1)</td>
</tr>
<tr>
<td>VIN WA410482 (1999) on</td>
<td>SPA642</td>
<td>(8)</td>
</tr>
<tr>
<td>Spark plug - V8 (RN11YC)</td>
<td>ERR6269</td>
<td>(1)</td>
</tr>
<tr>
<td>up to VIN WA410481 (1998)</td>
<td>ERR65886</td>
<td>(1)</td>
</tr>
<tr>
<td>VIN WA410482 (1999) on</td>
<td>STA3103</td>
<td>(1)</td>
</tr>
<tr>
<td>Heater (glow) plug - diesel</td>
<td>YLY000100</td>
<td>(6)</td>
</tr>
<tr>
<td>Nut - heater plug (M5)</td>
<td></td>
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</table>

#### Cables

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accelerator cable - petrol engines</td>
<td>SBB104050</td>
<td>(1)</td>
</tr>
<tr>
<td>Rhd</td>
<td>SBB104040</td>
<td>(1)</td>
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<tr>
<td>Up to VIN A410481 (1998)</td>
<td>SBB104140</td>
<td>(1)</td>
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<tr>
<td>Ihd</td>
<td>SBB104050</td>
<td>(1)</td>
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<tr>
<td>Up to VIN A410481 (1998)</td>
<td>SBB104150</td>
<td>(1)</td>
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<tr>
<td>Handbrake cable</td>
<td>ANR2215</td>
<td>(1)</td>
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<tr>
<td>Bonnet release cable</td>
<td>ALR9999</td>
<td>(1)</td>
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<tr>
<td>Cruise control cable</td>
<td>AMR3705</td>
<td>(1)</td>
</tr>
<tr>
<td>Up to VIN WA410481 (1998)</td>
<td>SCD10090</td>
<td>(1)</td>
</tr>
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</table>
### Clutch
- **Repair kit - clutch cylinder;**
  - Master cylinder - up to VIN TA321816 (1996) (1) STC2824
  - Slave cylinder - all models (1) STC2818

### Driveline
- **Universal joint - propshaft**
  - Front & rear (4) RTC4587

- **Rubber propshaft coupling kit**
  - Direct auto. (1) STC2794

### Brakes
- **Brake disc:**
  - See Brakes section for uprated brake discs.
  - Front (2) NTC8780
  - Rear (2) SDB000470

- **Brake pads:**
  - See Brakes section for uprated brake pads.
  - Front (axle set) (1) SFP100460
  - Rear (axle set) (1) SFP100470

- **Wheel sensors - ABS:**
  - Front (2) STC2786
  - Rear (1) STC2787
  - with single sensor
  - with twin sensors
    - up to VIN TA (1996)
    - RH (1) STC2922
    - LH (1) STC2921
    - VIN VA (1997) on (2) STC3385

### Steering
- **Ball joint - track rod end:**
  - Long arm balljoint (1) QFS000060
  - Short arm balljoint (1) QFS000010

- **Nut - balljoint (M12)**
  - (2) ANR1000
In this section, we have listed only the components commonly required for servicing and reconditioning the 2.5TD engine. However, we have a comprehensive range of parts available. If you require a part which is not listed, please contact us for price and availability.

### Full & Part Engines - 2.5TD

Full engine - 2.5TD; Genuine Land Rover units. Supplied less ancillary components. Available New or factory Reconditioned. Supplied on an exchange basis - surcharge applicable, which is refunded on receipt of suitable old unit.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>up to VIN WA403803 (1998)</td>
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</tr>
<tr>
<td>new</td>
<td>STC2000N</td>
<td></td>
</tr>
<tr>
<td>recon</td>
<td>STC2000R</td>
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<tr>
<td>VIN WA403804 on</td>
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<td></td>
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<tr>
<td>new</td>
<td>STC4166N</td>
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<tr>
<td>recon</td>
<td>STC4157E</td>
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</table>

Short engine - 2.5TD Genuine Land Rover units. Engine block and pistons only - less crankshaft (see below). Supplied on an exchange basis - surcharge applicable, which is refunded on receipt of suitable old unit.

<table>
<thead>
<tr>
<th>Description</th>
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</tr>
</thead>
<tbody>
<tr>
<td>STC2013</td>
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</table>

Cylinder Head - 2.5TD Genuine Land Rover units. Supplied on an exchange basis - surcharge applicable, which is refunded on receipt of suitable old unit.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
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</thead>
<tbody>
<tr>
<td>STC3698</td>
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</table>

Crankshaft - 2.5TD; Genuine Land Rover units. Supplied individually and colour-coded. Fit only as matched pairs.

<table>
<thead>
<tr>
<th>Description</th>
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<th>Part No.</th>
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<tbody>
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<td>STC2060</td>
<td>(1)</td>
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<tr>
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<tr>
<td>STC2088</td>
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<td>STC2089</td>
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### Cylinder Block Components

Main bearings; Supplied individually and colour-coded.

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<tr>
<th>Description</th>
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<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
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<td></td>
<td></td>
</tr>
<tr>
<td>lower</td>
<td></td>
<td></td>
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</tbody>
</table>

Thrust bearings; Supplied individually and colour-coded.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>upper</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lower</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Big end bearings; Supplied in upper and lower sets, colour-coded. Fit only as matched pairs.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>upper</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lower</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
2.5 TD ENGINE COMPONENTS

Cylinder Head Components

Gasket - cylinder head (1) STC2031
Bolts - cylinder head:
  torx drive - set of 14 (1) LDY000040
  flanged head - M6 x 100 (1) STC2032
  flanged head - M6 x 30 (3) VYP000190
  nut - flanged (1) DYH106210L
Camshaft (1) STC2137
Tappet (12) STC2144
Valve;
  inlet
    standard size (6) 8510010
    .25mm o/size head (6) 8510011
    .10mm o/size stem (6) 8510012
    .50mm o/size head (6) 8510013
    .10mm o/size stem (6) 8510014
    .20mm o/size stem (6) 8510015
  exhaust
    standard size (6) 8510016
    .25mm o/size head (6) 8510017
    .10mm o/size stem (6) 8510018
    .50mm o/size head (6) 8510019
    .10mm o/size stem (6) 8510020
    .20mm o/size stem (6) 8510021

Oil Seal - valve stem - engine set (1) STC2159
Coolant temperature sensor;
  up to VIN WA400481 (1998) (1) STC2253
  VIN WA400482 on (1) STC2254
  ECU temperature sensor (1) STC2299
Sealing ring - temperature sensors;
  all except ECU sensor (a/r) STC2381
  ECU sensor (1) VYX000040
  Air temp sensor - inlet manifold (1) STC2302
  Sealing ring - air temp sensor (1) VYX000040
  Heater (glow) plug (6) STC3103
  Nut - heater plug (MS) (6) YH0000100
  Seal - camshaft cover plate (1) 8510328
Gasket - rocker cover;
  up to engine no.34928373 (1) STC2026
  engine no.34928374 on (1) STC4177

Oil Seals & Gaskets

Gasket sets;
  cylinder head gasket set (1) RA2000
  cylinder block gasket set (1) STC2012
Individual gaskets;
  rocker cover (1)
    up to engine no.34928373 (1) STC2026
    engine no.34928374 on (1) STC4177
  crank rear oil seal housing (1)
    up to engine no.34928373 (1) STC3349
    engine no.34928374 on (1) STC3357

Exhaust gaskets
  manifold to head (4) STC3697
  manifold to turbo (1) 8510327
  olive-turbo to drip pipe (1) ESR1069
  Water pump seal (1) STC2189

Oil Pumps & Filter

Oil pump assembly (1) STC3346
  Complete oil pump assembly, including housing, rotors and
  relief valve. Please note, oil pump rotors are not available
  separately.
Relief valve - oil pump;
  plunger (1) STC2164
  spring (1) STC2160
  bush (1) STC2161
  ‘O’-ring (1) STC2165
  circlip (1) STC2376
Oil filter;
  filter element (1)
    up to Dec 1995 (1) STC2180
    Dec 1995 on (1) STC3350
    Supplied with sealing rings.

Timing Chain & Tensioner

Timing chain;
  lower (1) STC3359
  upper (1) STC3399
Sprocket - timing chain;
  crankshaft (1) STC2091
  camshaft (1) STC2143
  injection pump (1) STC3339
Tensioner - timing chain;
  tension adjuster (1) STC2282
  tensioner guide - inner lower (1) STC2280
  upper (1) STC2136
Guide - timing chain - outer;
  lower (1) STC2281
  upper (1) STC2135
  ‘O’-ring seal - guide pin (2) STC2138

Turbocharger

Turbocharger - diesel;
  new (1) STC2217
  exchange (1) STC2213E
Stud - turbo-to-exhaust (2) STC2211
Olive - turbo-to-exhaust (1) ESR1069
Gasket - turbo-to-manifold (1) LKG100610
RIMMER BROS V8
Built by Race Engineers

QUALITY, PERFORMANCE
& ENGINEERING EXCELLENCE
AT AN AFFORDABLE PRICE.

Engine Definitions

**LONG ENGINE**

Long engine - Built-up block & cylinder heads assembly, including crank, rods & pistons, valves, guides & springs (less rocker gear), plus camshaft, followers & timing gear.

**SHORT ENGINE**

Short engine - Built-up block assembly, comprising crank, rods & pistons.

**FULL ENGINE**

Full engine - Built-up engine assembly comprising block (crank, rods & pistons), cylinder heads (valves, guides & springs), camshaft & timing gear, rocker gear, pushrods and fitted sump, timing cover and oil pump. Full engines are either bench-run or dyno tested and built using customers own unit. Prices on application.

**TURN-KEY ENGINE**

Turn-key engine - Ready-to-install, built-up engine assembly, complete with all ancillary components, fuel system & engine mountings. Turn-key engines can also be supplied dyno-run. Please contact us for a quotation based on either one of our Standard or Performance Long engines with your choice of fuel system and ancillary components.

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
V8 Engines

As well as a full list of service and rebuild parts for your V8 engine, we also offer a very comprehensive range of replacement full engines. These engines are available in two formats: Standard and Performance.

Standard engines are the choice for anyone wishing to replace a worn-out engine with one of a similar type. These engines are a straight swap, enabling the existing ancillary components and fuel system to be retained.

Performance engines incorporate modifications designed to increase horsepower and torque - such as big valve cylinder heads and fast road camshafts - and usually require modifications to the fuel system (including ECU).

### V8 Engines - Standard Long Units

New ‘long’ engine:
New long engines are available in 4.0 litre and 4.6 litre capacities. They comprise a new, cross-bolted, large-bearing block assembly fitted with new cylinder heads and standard camshaft & timing gear. Supplied less timing cover, sump & rocker gear. Exchange unit must be of similar type (like-for-like) - surcharge is only refunded upon receipt and inspection of suitable old unit.

<table>
<thead>
<tr>
<th>Engine Type</th>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.0 litre</td>
<td>ERR5012STRG</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>4.6 litre</td>
<td>ERR5013STRG</td>
<td>(1)</td>
<td></td>
</tr>
</tbody>
</table>

Installation kit (1) RB8003
Includes: oil, filter, gaskets etc.

### V8 Engines - Standard ‘Full’ Units

We will be pleased to recondition customer’s own units to ‘Full’ engine specification on request and can quote to do so on an individual basis.

### Engine Cradles

All engine assemblies are bolted to a steel cradle, for ease of handling and to minimise the risk of damage whilst in transit.

There is a surcharge for the cradle, refundable on its return. When returning an exchange engine, use the cradle for sending the old unit back and we will then refund both surcharges together.

Engine cradle (1) S005000EC

### IMPORTANT NOTES - LONG & FULL ENGINES

Please note the following important points regarding engine assembly:

**Long Engine Build-up.**

These engines are supplied less rockers, pushrods, sumps & timing covers. It is absolutely essential that these items are checked, cleaned and correctly assembled prior to running your engine.

Check for wear on the underside of rocker shafts, on either side of the pedestals.

Check for wear on the valve tips of rocker arms.

Check pushrods for straightness and equal length.

Clean the sump and oil pick-up pipe.

Clean the timing cover and check the oil pump housing for wear and damage.

Replace all seals and gaskets.

**Long & Full Engines - Ancillary Components.**

If you are re-fitting ancillary components - water pump, alternator or fuel injection - check that they are suitable for re-using. We recommend having fuel injectors cleaned/replaced before re-fitting.

The cooling system - including the radiator and heater - should be flushed through with clean water and the hoses checked before re-using. The correct ratio (minimum 33%) of antifreeze must be maintained at all times.

Oil coolers should be flushed of old engine oil.

Engine & gearbox mountings should be checked and renewed as necessary.

The clutch operating system should be checked for wear.

Rocker covers should be cleaned internally.

Failure to observe these points may lead to engine damage and may also invalidate the engine’s warranty.

### ROVER V8 ENGINE NUMBERS

<table>
<thead>
<tr>
<th>Engine Number</th>
<th>Application</th>
<th>Approximate Year</th>
</tr>
</thead>
<tbody>
<tr>
<td>FACTORY 4.0 LITRE ENGINES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>42D00001A</td>
<td>S2 R.Rover 4.0 efi HC</td>
<td>1994-2002</td>
</tr>
<tr>
<td>44D00001A</td>
<td>S2 R.Rover 4.0 efi LC</td>
<td>1994-2002</td>
</tr>
<tr>
<td>57D00001A</td>
<td>S2 R.Rover 4.0 efi LC</td>
<td>1994-2002</td>
</tr>
<tr>
<td>58D00001A</td>
<td>S2 R.Rover 4.0 efi HC</td>
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</tr>
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<td>92D00001A</td>
<td>S2 R.Rover Canada 4.0 efi LC</td>
<td>1998-2002</td>
</tr>
<tr>
<td>95D00001A</td>
<td>S2 R.Rover NAS 4.0 efi HC</td>
<td>1998-2002</td>
</tr>
<tr>
<td>FACTORY 4.6 LITRE ENGINES</td>
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<td>46D00001A</td>
<td>S2 R.Rover 4.6 efi HC</td>
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<td>S2 R.Rover NAS 4.6 efi HC</td>
<td>1998-2002</td>
</tr>
</tbody>
</table>

**ENGINE fitting service**

We are pleased to be able to offer a fitting service for either our full or short engines. Please contact us for a quotation or to discuss your requirements.

**Our Charges are very reasonable!**
V8 Engines - Performance ‘Long’ Units

Performance Long engines are available in 4.0, 4.6, 4.8 & 5.2 litre capacities, giving a broad range of power and torque outputs to suit every budget. They are built to an extremely high specification, which guarantees maximum power and long life. Please note: specifications can be altered to suit your individual requirements - from ultra-big valve cylinder heads and solid-lifter camshafts to full turn-key Performance engines - phone us to discuss your needs.

Performance Engine Basic Specifications

All Performance Long engines are built around a rebuilt cross-bolted, large-journal block; all feature a Performance camshaft (the type depends on the intended application) and double roller timing chain sets. Finally, Performance engines are all fitted with fully ported and polished, big valve cylinder heads, to Stage 3 specification or above (See Performance Cylinder Heads for details).

Performance ‘Long’ engine. See our Power Outputs table, right.

All Applications:
Supplied less timing cover, sump & rocker gear.
Exchange unit must be ‘Like for Like’. Surcharge will only be refunded upon receipt & inspection of suitable old unit.

4.0 Litre Performance Long Engine (1) RB8004R
Exchange.
Rebuilt large journal cross bolted block with ‘Top Hat’ liners, large journal crank, cylinder heads, cam, followers and timing gear.
Note: all units neutrally balanced. Crank pulley & flywheel can also be balanced at extra cost.
Installation Kit (1) RB8003 includes oil, filter, gaskets etc.

4.6 Litre Performance Long Engine (1) RB8005R
Exchange.
Rebuilt large journal cross bolted block with ‘Top Hat’ liners, large journal crank, cylinder heads, cam, followers and timing gear.
Note: all units neutrally balanced. Crank pulley & flywheel can also be balanced at extra cost.
Installation Kit (1) RB8003 includes oil, filter, gaskets etc.

4.8 Litre Performance Long Engine (1) RB8006R
Exchange.
Rebuilt large journal cross bolted block with ‘Top Hat’ liners, large journal crank, cylinder heads, cam, followers and timing gear.
Note: all units neutrally balanced. Crank pulley & flywheel can also be balanced at extra cost.
Installation Kit (1) RB8003 includes oil, filter, gaskets etc.

5.2 Litre Performance Long Engine (1) RB8007R
Exchange.
Rebuilt large journal cross bolted block with ‘Top Hat’ liners, large journal crank, cylinder heads, cam, followers and timing gear.
Note: all units neutrally balanced. Crank pulley & flywheel can also be balanced at extra cost.
Installation Kit (1) RB8003 includes oil, filter, gaskets etc.

All long engines, including 5.2 litre, are suitable as direct replacements (as appropriate) for any Rover V8 engine. However, modifications to the fuel system (including ECU) may be required when replacing a 4.0 or 4.6 litre engine with a larger capacity unit.

All Performance engines are compatible with unleaded petrol and lpg.
For manual transmission vehicles, we recommend fitting a new clutch while the engine is being replaced.

V8 Full Engines - Performance

We will be pleased to recondition customer’s own units to ‘full’ engine specification on request and can quote to do so on an individual basis.

V8 LONG & FULL ENGINES - PERFORMANCE

POWER OUTPUTS

The table below is a guide to typical power & torque outputs of our range of V8 Full engines. Please note that these figures are intended only as an indication of the performance potential of each engine. In reality, power figures may vary considerably depending on final application; choice of induction system, exhaust and intended RPM range all have a significant effect on final power output.

To achieve the required power, it may be necessary to modify the fuel system. See Fuel section for details, or speak to our Sales Department for advice.

Each Performance Full engine is supplied with a dyno test sheet, giving actual power figures obtained on the dyno. All Long engines are bench run.

NOTES - ENGINE BALANCING

All Performance engines are dynamically balanced (ie their rotating components are balanced individually and not as one assembly). The benefit of balancing in this way is that individual components can be replaced, if need be, without upsetting the balance of the whole engine.

However, the benefits of balancing the engine are lost if any of the associated rotating parts are not also balanced; therefore, we strongly recommend that your crankshaft pulley and flywheel (manual transmission vehicles) are neutrally balanced before being fitted to your engine.

As there are numerous variations of crankshaft pulley and flywheel, the easiest way to make sure you have the correct, balanced components for your needs is to send us your original crank pulley and flywheel for balancing at the time of placing your engine order. These items will then be balanced (at extra cost) and returned to you with your engine.

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
V8 Short Engines

Short engines are sold on an exchange basis. The old unit must be like for like.

4.0 litre - new short engine
Large journal, cross-bolted type.
  - low compression (8.13:1) (1) STC1890
  - high compression (9.35:1) (1) STC1891

4.6 litre - new short engine
Large journal, cross-bolted type.
  - low compression (8.13:1) (1) STC1892
  - high compression (9.35:1) (1) STC1893

4.8 litre - rebuilt short engine (1) RB7676R
Comprises rebuilt large journal, cross-bolted block & long stroke (96mm) crank. ARP mains studs, new pistons & rings. Less cam & followers.
Sump pan may also require relieving to allow swing clearance for front web of crank.

5.2 litre - rebuilt short engine (1) RB7682R
Comprises rebuilt large journal, cross-bolted block, fitted with special 96mm bore liners, long stroke (96mm) cross-drilled crank, steel rods & new pistons (90mm stroke). Lightened & balanced assembly. Less cam & followers.
Sump pan may also require relieving to allow swing clearance for front web of crank.

V8 Gaskets & Oil Seals

Head gasket set (1) RA1233
4.0 & 4.6 litre (94mm).
Head gasket only (2) ERR7217
4.0 & 4.6 litre (94mm).
Sump gasket set (1) STC1639P38
Sump gasket only (1) LVF100400
Main bearing cap rear cruciform seal (2) 611089A
Crank oil seal
  - front (timing cover) (1) ERR6490
  - rear (1) ERR2640
Timing cover gasket (1) ERR7280
Water pump gasket (1) ERR4077
Rocker cover gasket (2) GE4360R
Inlet manifold gasket (1) ERR7306
End seal for gasket (2) ERR7283
Exhaust manifold gasket (4) ERR6733
Exhaust downpipe gasket
  - Manifold to head (2) ETC7513
  - Manifold to downpipe.

IMPORTANT NOTES - SHORT ENGINES

When building up a short engine to a complete assembly, it is essential to thoroughly examine every part you intend to re-use. We recommend that you pay special attention to the camshaft, followers, pushrods & rocker gear, checking carefully for signs of wear; re-using worn parts is false economy and you risk contaminating your new engine with abrasive particles.

The following parts MUST be meticulously cleaned prior to fitting:
  - sump & oil pick-up pipe
  - timing cover & oil pump assembly
  - cylinder heads
  - rocker covers

Failure to observe these points may lead to engine damage and may invalidate the engine’s warranty.

SHORT ENGINE BUILD-UP

Short Engines - Ancillary Components.

If you are re-fitting ancillary components - water pump, alternator or fuel injection - check that they are suitable for re-using. We recommend having fuel injectors cleaned/replaced before re-fitting.

The cooling system - including the radiator and heater - should be flushed through with clean water and the hoses checked before re-using.

The correct ratio (minimum 33%) of antifreeze must be maintained at all times. Oil coolers should be flushed of old engine oil.

Engine & gearbox mountings should be checked and renewed as necessary.

The clutch operating system should be checked for wear.

ENGINEfitting SERVICE

We are pleased to be able to offer a fitting service for either our full or short engines. Please contact us for a quotation or to discuss your requirements.

OUR CHARGES ARE VERY REASONABLE!
V8 Standard Cylinder Heads

Standard cylinder heads - recon (pr) RB7095RD
Exchange.
Complete with new valves, valve guides, springs & valve stem oil seals. less rocker gear.
Reconditioned cylinder heads are sold only in matching pairs.

Standard cylinder heads are sold on an exchange basis; the old units must be serviceable and of a similar type, otherwise a surcharge will apply. If preferred, we can recondition your existing cylinder heads.

V8 Performance Cylinder Heads

We offer three stages of modified Performance cylinder head, designed to suit different requirements and budgets.

Stage 1 - polished and lightly ported cylinder heads featuring bulleted guides and standard size valves.
Suitable for standard and mildly tuned 4.0 to 4.6 litre engines.

Stage 3 - fully polished & ported, gas-flowed cylinder heads, featuring bulleted & shortened guides and fitted with Big Valves (41.45mm inlet, 36.5mm exhaust).
Together with the right camshaft and fuel system, these heads offer a substantial power and torque increase, and are suitable for Performance engines up to 5.2 litres. See Comparison Chart, above.

Stage 4 - Ultra Big Valve heads. Fully polished & ported as Stage 3, but featuring 43.11mm inlet and 38.1mm exhaust valves.
These cylinder heads are suitable for serious Performance applications, in engines of 4.6 litres and above, and require suitably modified fuel systems.

Performance cylinder heads (pair);
Exchange - all engines.
Complete with new valves, valve guides, springs & valve stem oil seals. Less rocker gear.
Reconditioned cylinder heads are sold only in matching pairs.

Stage 1 (1) RB7467R S1D
Stage 2 (1) RB7467R S2D
Stage 3 (1) RB7467R S3D
Stage 4 (1) RB7467R S4D

Performance cylinder heads are sold on an exchange basis; the old units must be serviceable and of a similar type, otherwise a surcharge will apply. If preferred, we can recondition your existing cylinder heads.

V8 Head Gaskets

Head gasket set - V8;
4.0 & 4.6 litre
(94mm bore) (1)
RA1233
Stage 1
2 rows of cylinder head bolts.
Composite head gaskets.
5.2 litre (96mm bore) (1)
Composite head gaskets.
Head gasket only- V8;
4.0 & 4.6 litre
(2)
ERR7217
Stage 2
2 rows of cylinder head bolts.
Composite gasket.
5.2 litre (96mm bore) (2)
Composite gasket.

V8 Cylinder Head Bolts

Bolt - cylinder head;
1995 onwards
Note: These bolts can be identified by their flanged head. They do not need a separate washer and can be used on earlier engines. However, they are not re-useable and must be replaced once removed.

long (96mm) (6)
ERR2944
medium (66mm) (14)
ERR2943A
Note: the outer row of short bolts, or "outrigger" bolts, has not been used since the introduction of the Series 2 Range Rover.

Cylinder head stud kit (1)
RB7680
Engine set of ARP cylinder head studs, washers and nuts to replace original bolts. Studs improve cylinder head sealing & prevent damage to block threads.

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
### V8 Head Components

#### V8 Valves, Guides & Springs

*Note: all parts supplied are suitable for unleaded applications.*

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>V8 Valves, Guides &amp; Springs</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Inlet Valve:
- **Standard**
  - Head diameter: 40mm
  - **Part No.** ERC9088A
- **Big Valve**
  - Head diameter: 41.4mm, with waisted stem
  - **Part No.** RB7460

#### Exhaust Valve:
- **Standard**
  - Head diameter: 34mm
  - **Part No.** LGH000040
- **Big Valve**
  - Head diameter: 35.5mm, with waisted stem
  - **Part No.** RB7461

#### Valve Seat Insert - Inlet:
- **Standard Size**
  - **Part No.** ERC224A
- **Oversize + 0.010”**
  - **Part No.** ERC225A

#### Valve Seat Insert - Exhaust:
- **Standard**
  - **Part No.** ETC8596A
- **Oversize + 0.010”**
  - **Part No.** ERC211A

#### Valve Guide - Standard:
- For use with standard cam.
- **Part No.** ERR3648

#### Valve Guide - Performance:
- Shortened & bulleted, for use with performance cam.
- **Part No.** RB7453

#### Valve Stem Oil Seal:
- **Part No.** ERR1782

#### Valve Spring - Standard:
- **Part No.** UKC8137

#### Valve Spring - Uprated - Engine Set:
- **Part No.** RB7454

#### Valve Spring - Single Valve Springs:
- For all engines with mild road camshaft. Use standard retaining caps (ERC573).
- **Part No.** RB7455

#### Valve Spring Oil Seal - Inlet & Exhaust, Neoprene Type:
- **Part No.** ERR1782

#### Valve Spring - Pedestal Shims:
- Includes three sets of shims of different thickness. Use to set “lifter preload” when fitting a new cam with higher lift than standard. See also adjustable push rods, below.

#### Valve Spring Oil Seal - Uprated Double Valve Springs:
- **Part No.** ERC573S

#### Split Cotter - All Models:
- **Part No.** ERC1637A

#### V8 Rocker Arm Gear

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rocker shaft assembly - Engine Set</td>
<td>(2)</td>
<td>611660</td>
</tr>
<tr>
<td>Rocker Arm - Original Spec (Alloy)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rocker Shaft Assembly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rocker Build Kit</td>
<td>(2)</td>
<td>611660K</td>
</tr>
<tr>
<td>Includes parts ready for assembly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rocker Shaft Only</td>
<td>(2)</td>
<td>606661</td>
</tr>
<tr>
<td>Pedestal - Rocker Shaft</td>
<td>(8)</td>
<td>603734A</td>
</tr>
<tr>
<td>Pedestal Shims</td>
<td>(1)</td>
<td>603734S</td>
</tr>
</tbody>
</table>

**WHAT IS LIFTER PRELOAD?**

“Lifter preload” refers to the position of the pushrod seat in the lifter (cam follower) when the engine has been assembled and the lifter is positioned on the heel of the cam. Lifter preload must be checked whenever a non-standard component which alters the distance between the rocker arm and the lifter - such as a high lift camshaft or performance cylinder head - has been fitted. Incorrect lifter preload will cause poor running, premature wear or, at worst, engine failure.

Check the lifter preload as follows:

1. With the lifters empty of oil, assemble the rocker shaft & pushrod components, making sure there is no wear in the rocker shafts, rocker arms & pushrods.
2. Check each lifter in turn, positioned on the heel of the cam, measure the gap between the pushrod seat and the bottom of the circlip groove. There must be a clearance of .020” minimum and .060” maximum at this position.
3. If the clearance is greater than .060”, use pedestal shims (603734SN) to decrease. Remember to use equal thickness shims under each pedestal of a shaft to avoid distortion or breakage.
### V8 Rocker Covers

<table>
<thead>
<tr>
<th>Rocker Covers - single;</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>rh</td>
<td>(1)</td>
<td>LDR000210</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>LDR000200</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rocker covers - pairs;</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>unpainted</td>
<td>(1)</td>
<td>RB7431</td>
</tr>
<tr>
<td>powder coated</td>
<td>(1)</td>
<td>RB7431PCB</td>
</tr>
<tr>
<td>black</td>
<td>(1)</td>
<td>RB7431PCR</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Screw - rocker cover retaining;</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>long</td>
<td>(4)</td>
<td>ERR7371</td>
</tr>
<tr>
<td>short</td>
<td>(4)</td>
<td>602530A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rocker cover &quot;T&quot;-Bolts - chrome</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>unpainted</td>
<td>(1)</td>
<td>RB7440</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Right hand rocker cover, where fitted.</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>standard</td>
<td>(1)</td>
<td>RB7432</td>
</tr>
<tr>
<td>powder coated</td>
<td>(1)</td>
<td>RB7432PCB</td>
</tr>
<tr>
<td>red</td>
<td>(1)</td>
<td>RB7432PCR</td>
</tr>
<tr>
<td>chrome</td>
<td>(1)</td>
<td>RB7432C</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Breather grommet (pair)</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;O&quot; ring/seat-flame trap</td>
<td>(1)</td>
<td>RB7432GG</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Oil filler neck</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gasket - filler neck</td>
<td>(1)</td>
<td>564258A</td>
</tr>
<tr>
<td>Oil filler cap</td>
<td>(1)</td>
<td>ERR5218</td>
</tr>
<tr>
<td>&quot;O&quot; ring/seat - filler cap</td>
<td>(1)</td>
<td>ERR5219</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Breather filter</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear of LH rocker cover.</td>
<td>(1)</td>
<td>ERC3208A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cap - breather filter</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plug lead retainer (where fitted)</td>
<td>(2)</td>
<td>603672A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Breather/fame trap;</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>standard</td>
<td>(1)</td>
<td>RB7432</td>
</tr>
<tr>
<td>powder coated</td>
<td>(1)</td>
<td>RB7432PCB</td>
</tr>
<tr>
<td>red</td>
<td>(1)</td>
<td>RB7432PCR</td>
</tr>
<tr>
<td>chrome</td>
<td>(1)</td>
<td>RB7432C</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Gasket - rocker cover (rubber)</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>long</td>
<td>(2)</td>
<td>GEG436UR</td>
</tr>
</tbody>
</table>

### V8 Camshaft Components

<table>
<thead>
<tr>
<th>Camshaft - standard;</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.0 litre</td>
<td>(1)</td>
<td>ERR3720</td>
</tr>
<tr>
<td>4.6 litre</td>
<td>(1)</td>
<td>ERR5250</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Upgraded camshaft kit</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) RA2015</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

| Kit contains upgraded camshaft, new followers, timing chain and sprockets, plus gaskets. |

<table>
<thead>
<tr>
<th>Collar - camshaft retaining</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>each</td>
<td>(16)</td>
<td>ERCG494A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cam follower;</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>each</td>
<td>(16)</td>
<td>ERCG4949K</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cam lube</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) RX1358</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Gasket - inlet manifold</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) ERR7306</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>End seal for gasket</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(2) ERR7283</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Clamp for seal</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(2) ERR7282</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Screw for clamp</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(2) 602236</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### V8 Engine Components

#### Crank Pulley, Flywheel & Auto Drive Plate

Please enquire for price and availability quoting vin number & engine number.

#### V8 Timing Chain

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Timing chain; standard</td>
<td>1</td>
<td>ERC7929A</td>
</tr>
<tr>
<td>adjustable kit</td>
<td>1</td>
<td>RB7449</td>
</tr>
<tr>
<td>Includes vernier camshaft sprocket and double roller chain. Also includes timing protector and Allen key. Fully adjustable cam sprocket allows extremely accurate cam timing whilst eliminating stretch. Instructions included.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### V8 Timing Cover & Fittings

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Timing cover (fitted with oil pump rotors); up to VIN XA410481</td>
<td>1</td>
<td>ERR5086</td>
</tr>
<tr>
<td>VIN XA410482 on</td>
<td>1</td>
<td>ERR7375</td>
</tr>
<tr>
<td>Thrust plate - cam</td>
<td>1</td>
<td>ERR2609</td>
</tr>
<tr>
<td>Cam retaining collar</td>
<td>1</td>
<td>ERR5926</td>
</tr>
<tr>
<td>Screw - thrust plate</td>
<td>2</td>
<td>SH505061</td>
</tr>
<tr>
<td>Woodruff key</td>
<td>1</td>
<td>ERC2838A</td>
</tr>
</tbody>
</table>

#### V8 Cylinder Block & Components

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cylinder block - V8 4.0 &amp; 4.6 litre engines. Supplied with main bearing caps, cam bearings, core plugs and liners. Less crankshaft, pistons etc.</td>
<td>1</td>
<td>LCF104560</td>
</tr>
<tr>
<td>Core plug set - block</td>
<td>1</td>
<td>RB7105</td>
</tr>
<tr>
<td>Cam bearing set</td>
<td>1</td>
<td>RA2106</td>
</tr>
<tr>
<td>Crankshaft oil seal; front</td>
<td>1</td>
<td>ERR6490</td>
</tr>
<tr>
<td>rear</td>
<td>1</td>
<td>ERR2640</td>
</tr>
<tr>
<td>Bolt - main bearing cap</td>
<td>10</td>
<td>602130A</td>
</tr>
<tr>
<td>Cross-bolt - mains cap</td>
<td>9</td>
<td>FB110137</td>
</tr>
<tr>
<td>Hex bolt - mains cap</td>
<td>1</td>
<td>SS110555</td>
</tr>
<tr>
<td>Oil seal - mains cap bolt; for FB110137</td>
<td>9</td>
<td>ERR3330</td>
</tr>
<tr>
<td>for SS110555</td>
<td>1</td>
<td>ERR3331</td>
</tr>
<tr>
<td>Crank sensor housing - block</td>
<td>1</td>
<td>ERR3693</td>
</tr>
</tbody>
</table>

#### V8 Piston Set

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Piston - single - standard; includes rings. For oversize pistons, see Piston Set.</td>
<td>4.0 litre</td>
<td>ERR5555</td>
</tr>
<tr>
<td>8.13:1cr</td>
<td>6</td>
<td>ERR5555</td>
</tr>
<tr>
<td>9.35:1cr</td>
<td>6</td>
<td>ERR5553</td>
</tr>
<tr>
<td>4.6 litre</td>
<td>8</td>
<td>ERR5556</td>
</tr>
<tr>
<td>8.13:1cr</td>
<td>8</td>
<td>ERR5554</td>
</tr>
<tr>
<td>Piston set - oversize +0.20&quot;</td>
<td>4.0 litre</td>
<td>ERR4837</td>
</tr>
<tr>
<td>4.6 litre</td>
<td>6</td>
<td>ERR5145</td>
</tr>
<tr>
<td>Piston ring set - standard</td>
<td>1</td>
<td>STC1427</td>
</tr>
<tr>
<td>Con rod</td>
<td>4.0 litre</td>
<td>ERR1772</td>
</tr>
<tr>
<td>4.6 litre</td>
<td>6</td>
<td>ERR1772</td>
</tr>
<tr>
<td>Bolt - con rod</td>
<td>16</td>
<td>ERR1772</td>
</tr>
<tr>
<td>Big end bearing set; standard</td>
<td>1</td>
<td>STC1426</td>
</tr>
<tr>
<td>4.0 litre</td>
<td>1</td>
<td>STC1426</td>
</tr>
<tr>
<td>oversize +0.10&quot;</td>
<td>1</td>
<td>STC1426</td>
</tr>
<tr>
<td>oversize +0.20&quot;</td>
<td>1</td>
<td>STC1426</td>
</tr>
</tbody>
</table>

#### V8 Sump & Dipstick

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sump pan; to WA410481</td>
<td>1</td>
<td>ERR5220</td>
</tr>
<tr>
<td>from XA410482</td>
<td>1</td>
<td>LSB102610</td>
</tr>
<tr>
<td>Sump gasket set</td>
<td>1</td>
<td>STC1639</td>
</tr>
<tr>
<td>Sump gasket only</td>
<td>1</td>
<td>LVF100400</td>
</tr>
<tr>
<td>Drain plug - sump</td>
<td>1</td>
<td>LSF100400L</td>
</tr>
<tr>
<td>Washer - drain plug</td>
<td>1</td>
<td>UAM2857</td>
</tr>
<tr>
<td>Oil pick-up strainer/pipe</td>
<td>1</td>
<td>ERR4795</td>
</tr>
<tr>
<td>Dipstick</td>
<td>1</td>
<td>LQM100920</td>
</tr>
<tr>
<td>Tube - dipstick</td>
<td>1</td>
<td>ERR4550</td>
</tr>
</tbody>
</table>

#### V8 Crankshaft

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crankshaft (New less bearings); 4.0 litre</td>
<td>1</td>
<td>ERR5090</td>
</tr>
<tr>
<td>4.6 litre</td>
<td>1</td>
<td>ERR5091</td>
</tr>
<tr>
<td>Main bearings; standard size</td>
<td>1</td>
<td>STC1425</td>
</tr>
<tr>
<td>oversize + 0.10&quot;</td>
<td>1</td>
<td>STC1425.010</td>
</tr>
<tr>
<td>oversize + 0.20&quot;</td>
<td>1</td>
<td>STC1425.020</td>
</tr>
<tr>
<td>Main bearing set - standard</td>
<td>1</td>
<td>STC4299</td>
</tr>
<tr>
<td>Bolt - main bearing cap</td>
<td>10</td>
<td>G0130A</td>
</tr>
<tr>
<td>Spigot bush - crankshaft</td>
<td>1</td>
<td>549911</td>
</tr>
<tr>
<td>Woodruff key - crankshaft</td>
<td>1</td>
<td>ERR2846</td>
</tr>
<tr>
<td>Sprocket - crankshaft</td>
<td>1</td>
<td>90602372A</td>
</tr>
</tbody>
</table>

#### V8 Gaskets & Oil Seals

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Head gasket set</td>
<td>1</td>
<td>RA1233</td>
</tr>
<tr>
<td>4.0 &amp; 4.6 litre (94mm)</td>
<td>2</td>
<td>ERR7217</td>
</tr>
<tr>
<td>Head gasket only</td>
<td>1</td>
<td>LVF100400</td>
</tr>
<tr>
<td>4.0 &amp; 4.6 litre (94mm)</td>
<td>2</td>
<td>611089A</td>
</tr>
<tr>
<td>Sump gasket set</td>
<td>1</td>
<td>STC1639P38</td>
</tr>
<tr>
<td>Sump gasket only</td>
<td>1</td>
<td>LVF100400</td>
</tr>
<tr>
<td>Main bearing cap rear cruciform seal</td>
<td>2</td>
<td>ERR7283</td>
</tr>
<tr>
<td>Crank oil seal</td>
<td>1</td>
<td>ERR6490</td>
</tr>
<tr>
<td>front (timing cover)</td>
<td>1</td>
<td>ERR7283</td>
</tr>
<tr>
<td>rear</td>
<td>2</td>
<td>ERR6490</td>
</tr>
<tr>
<td>Timing cover gasket</td>
<td>1</td>
<td>ERR7306</td>
</tr>
<tr>
<td>Water pump gasket</td>
<td>1</td>
<td>ERR4077</td>
</tr>
<tr>
<td>Rocker cover gasket</td>
<td>2</td>
<td>GEC438UR</td>
</tr>
<tr>
<td>Inlet manifold gasket</td>
<td>1</td>
<td>ERR7306</td>
</tr>
<tr>
<td>End seal for gasket</td>
<td>2</td>
<td>ERR7283</td>
</tr>
<tr>
<td>Exhaust manifold gasket</td>
<td>1</td>
<td>ERR6733</td>
</tr>
<tr>
<td>Mandrel to head.</td>
<td>2</td>
<td>ETC7513</td>
</tr>
<tr>
<td>Exhaust downpipe gasket</td>
<td>1</td>
<td>ERR5554</td>
</tr>
</tbody>
</table>
### Clutch Components

**Description**

Clutch kit; includes cover and plate. The release bearing is incorporated into the clutch cover. Diesel kit includes crankshaft rear bearing.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Diesel</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clutch kit;</td>
<td>(1)</td>
<td>STC50512</td>
</tr>
<tr>
<td>V8</td>
<td>(1)</td>
<td>8510312</td>
</tr>
<tr>
<td><strong>V8</strong></td>
<td>(1)</td>
<td>FTC2157</td>
</tr>
<tr>
<td>Clutch plate;</td>
<td>(1)</td>
<td>FTC4488</td>
</tr>
<tr>
<td><strong>Diesel</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bearing - crankshaft rear</td>
<td>(1)</td>
<td>STC2079L</td>
</tr>
<tr>
<td><strong>V8</strong></td>
<td>(1)</td>
<td>FTC4488</td>
</tr>
</tbody>
</table>

### Slave Cylinder & Clutch Release Components

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Slave cylinder - clutch</strong></td>
<td>(1)</td>
<td>ANR2967</td>
</tr>
<tr>
<td><strong>Repair kit - slave cylinder</strong></td>
<td>(1)</td>
<td>STC2818</td>
</tr>
<tr>
<td><strong>Pushrod - slave cylinder</strong></td>
<td>(1)</td>
<td>FTC2170</td>
</tr>
<tr>
<td><strong>Boot - clutch release lever</strong></td>
<td>(1)</td>
<td>FTC2174</td>
</tr>
<tr>
<td><strong>Insert - release lever</strong></td>
<td>(1)</td>
<td>FTC2189</td>
</tr>
<tr>
<td><strong>Bush - release lever</strong></td>
<td>(1)</td>
<td>FTC1010</td>
</tr>
<tr>
<td><strong>Small</strong></td>
<td>(1)</td>
<td>FTC2169</td>
</tr>
<tr>
<td><strong>Large</strong></td>
<td>(1)</td>
<td></td>
</tr>
</tbody>
</table>

### Clutch Fluid

**Description**

Clutch/brake fluid; standard dot 4 - 1 litre (a/r)

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clutch/brake fluid</td>
<td></td>
<td>SIJ000030</td>
</tr>
<tr>
<td>Silicone Fluid</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Pedal Rubber - Clutch

**Description**

Pedal rubber - clutch

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pedal rubber - clutch</td>
<td>(1)</td>
<td>ANR1870</td>
</tr>
</tbody>
</table>

---

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk
Water Pump

Water pump:
- Diesel (1)
  - STC3342
- V8 - 4.0/4.6 litre (1)
  - STC3476
- Seal - water pump - diesel (1)
  - STC2189
- Gasket - water pump - V8 (1)
  - ERR4077

Viscous Coupling

Viscous coupling:
- Diesel - complete with fan (1)
  - PGG101290
- V8 - less fan (1)
  - ERR4996

Drive Belts

Drive belt - ancillary (inc. water pump):
- V8 - serpentine belt
  - up to VIN WA410481 (1998)
    - with air con (1)
      - ERR4460
    - without air con (1)
      - ERR4461
- VIN XA410482 (1999) on
  - with air con (1)
    - POS101480
  - without air con (1)
    - POS101640
- Diesel (1)
  - STC4455
- Tensioner - serpentine belt:
  - V8 (1)
    - ERR6439
  - Diesel (1)
    - STC4168

Interstitial - Diesel

Interstitial - diesel:
- Standard (1)
  - ESR2504
- Upgraded (1)
  - RA1466
Suitable for models up to 2002. Requires Powerbox. 20-30% power increase. Please refer to Accessories section for Powerbox details. Modifications required to mounting brackets.

Radiator

Radiator:
- V8 - 4.0/4.6 litre - all models
  - up to WA (1998) (1)
    - PCC106940
  - VIN XA (1999) on (1)
    - PCC106850
- Diesel (1)
  - PCC108470
  - Manual (1)
    - PCC108460
- Drain plug - radiator - V8 (1)
  - ERR4686
- Seal - drain plug - V8 (1)
  - ERR4685
- Bush - oil cooler to radiator (2)
  - EJP1483

Pressure Cap

Pressure cap - expansion tank (1)
All models.

Thermostat

Thermostat (complete with housing):
The thermostat/housing assembly on V8s is located in the bottom radiator hose:
- Diesel (1)
  - PEM101130

Intercooler - Diesel

Intercooler hoses:
- Intercooler to inlet manifold
  - Non-EGR vehicles (1)
    - ESR3289
  - EGR vehicles (1)
    - ESR4122
- Intercooler to turbo
  - up to VIN VA (1997)
    - ESR3290
  - 3-part hose supplied with clips.
    - VIN WA (1998) on (1)
      - PNH101710
- Clip - intercooler hoses - 60mm (a/r)
  - PYC102340

Oil Cooler - Engine

Engine oil cooler:
- Diesel (V8)
  - ESR3204
  - ESR3205

Thermostat

Thermostat (complete with housing):
The thermostat/housing assembly on V8s is located in the bottom radiator hose:
- Diesel (V8)
  - PEM101130

Radiator Hoses

Top hose - radiator:
- V8 - 4.0/4.6 litre
  - up to VIN WA (1998) (1)
    - PCH114840
  - VIN VA (1999) on (1)
    - PCH000900
- Diesel (V8)
  - up to VIN WA403803 (1998) (1)
    - PCH116950
  - VIN WA803804 to VIN XA (1999)
    - EGR (1)
      - PCH124730
  - VIN YA (2000) on (1)
    - EGR (1)
      - PCH124730

Bottom hoses - radiator - V8 (4.0/4.6 litre):
- Pump to thermostat heater to thermostat
  - up to VIN WA (1998)
    - PEH101520
  - VIN VA (1999) on (1)
    - PCH000910
- Bottom hose - radiator - diesel (1)
  - PEH101510
  - Bypass pipe (rigid)
    - V8 - 4.0/4.6 litre (1)
      - ESR3193

If the part you require is not listed, please phone and enquire. By now we might well have it. For prices, terms & conditions etc, please refer to our latest price guide.
### Hose Clips

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hose clips; radiator hoses;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>60mm (a/r)</td>
<td></td>
<td>PYC102340</td>
</tr>
<tr>
<td>50mm (a/r)</td>
<td></td>
<td>GHC10417</td>
</tr>
<tr>
<td>30mm (a/r)</td>
<td></td>
<td>GHC10415</td>
</tr>
<tr>
<td>heater hoses (a/r)</td>
<td></td>
<td>AWR2725</td>
</tr>
</tbody>
</table>

### Heater Components

#### Heater Pipes/Hoses

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heater hose (flexible); V8 - 4.0/4.6 litre</td>
<td>(1)</td>
<td>JHB100920</td>
</tr>
<tr>
<td>inlet manifold to heater</td>
<td>(1)</td>
<td>PCH118830</td>
</tr>
<tr>
<td>heater return</td>
<td>(1)</td>
<td>JHC100420</td>
</tr>
<tr>
<td>expansion tank</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>diesel</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>engine to heater valve</td>
<td>(1)</td>
<td>PCH12470</td>
</tr>
<tr>
<td>heater inlet</td>
<td>(1)</td>
<td>PCH100030</td>
</tr>
<tr>
<td>heater return</td>
<td>(1)</td>
<td>PCH12470</td>
</tr>
<tr>
<td>Heater pipe (rigid) - diesel</td>
<td>(1)</td>
<td>AWR2690</td>
</tr>
</tbody>
</table>

### Air Conditioning Components

**Listed below are the principal air conditioning components. If the part you require is not listed, please contact our sales department. Please remember to have details of your VIN/chassis number to hand.**

- **Hevac control unit (heat & a/c)** Mounted in centre console.
  - models with heated seats (1) JFC102550
  - models without heated seats (1) JFC102540
  - Compressor; diesel (1) ERR4375
  - V8 up to VIN WA410481 (1998) (1) ERR4534
  - VIN XA410482 (1999) on (1) JPB101330
  - Drive belt - air con - diesel (1) STC3397
  - Drive belt - a/c + ancillaries - V8 up to VIN WA410481 (1998) (1) ERR4460
  - VIN XA410482 (1999) on (1) PQS101480
  - Condenser (1) STC3679
  - Receiver/dryer (1) AWR1374
  - Pressure switch - on/off (1) BTR9223
  - Tri-pressure switch (1) JTB100370
  - Evaporator (1) STC3260
  - Expansion valve - evaporator (1) JGD100340
  - Sensors - air conditioning; temp’ sensor - evaporator (1) STC3365
  - temp’ sensor - in-car (1) JTF000080
  - solar sensor (1) BTR9737
  - ambient sensor
  - Located in blower motor up to VIN WA381430 and behind front bumper from WA381431 on. up to VIN WA381430 (1998) (1) STC3257
  - VIN WA381431 on (1) JTF100270
  - Switch cover kit (1) JTH100020
  - Set of replacement switch covers for the automatic climate control unit.

### Antifreeze

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Antifreeze - all engines</td>
<td>(1)</td>
<td>GAC2018</td>
</tr>
<tr>
<td>1 litre</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 litres</td>
<td></td>
<td>GAC2019</td>
</tr>
</tbody>
</table>

**RADIATOR RELIEF**

**COOLING SYSTEM ADDITIVE**

Radiator relief allows your radiator to transfer heat more efficiently, reducing your engines operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have ‘a little bit in hand’ for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

- 30°F lower operating temperature
- 50% quicker warm up time
- Safe with water/antifreeze mixture
- Safe with cast iron, alloy engines and heads
- Increased engine life!
- 100% biodegradable, non corrosive, non toxic
- For use in all water cooled engines

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>RADIATOR RELIEF (946ml)</td>
<td>(1)</td>
<td>RX1461</td>
</tr>
<tr>
<td>Treats 1 engine.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk
EXHAUST - SPORT

Sports System - Large Bore Twin & Quad Exit - Stainless Steel

See also ‘Sports Catalyst” for V8 models.
Manufactured from high grade stainless steel with polished 100mm tailpipes – round (twin exit) or square (quad system) – see photos.
Systems are available for both V8 and diesel models.
The systems are supplied from the catalyst back (ie., centre silencer & tailpipe). Power is increased slightly due to the FREE-FLOW silencer design, which also contributes to a more appealing exhaust note at lower revs (particularly V8) whilst remaining no noisier than standard at cruising speeds.
Please note: pre-’96 (RH exit) vehicles require a simple cut-out in the rear apron and a bracket adaptation for the LH tailpipe.

V8 - 4.0/4.6 litre;
  twin exit (1) RA1088LB
  quad exit (1) RA1088QUAD
Diesel - 2.5TD
  twin exit (1) RA1088DLB
  quad exit (1) RA1088DQUAD

Sports Catalyst - V8 Models - Stainless Steel

For customers looking to further improve the performance of their V8 Range Rover, we can offer a very high quality, free flow sports catalyst assembly, which will enhance power output at all revs. Full details on request.

Sports catalyst - V8 4.0/4.6 litre:
  up to 1998 (VIN WA) (1) ESR4095SPORT
  12mm dia Lambda sensors.
  1999 (VIN XA) on (1) WCD105350SPORT
  18mm dia Lambda sensors.
FUEL FILTERS:

Fuel Filter
Fuel filter;
- petrol (1) ESR4065
- diesel complete filter assembly (1) ESR1121
- filter element only (1) STC2827

Fuel Tank
Fuel tank;
- petrol engines up to VIN WA410481 (1998) (1) WFE107480
  VIN XA410482 (1999) on (1) WFE107030
- diesel engines (1) WFE107040

Fuel Pump
Fuel pump - petrol engines;
- up to VIN WA410481 (1998) (1) STC4344
  VIN XA410482 (1999) on (1) WFX101400
- Seal - fuel pump; (1) NTC5859
  VIN XA410481 (1998) (1) ESR3806A
  VIN XA410482 (1999) on (1) NTC5858
- Locking ring - fuel pump; (1) ESR3808

Fuel Level Sender Unit
Sender unit - fuel level;
- petrol for STC4344 (1) WGI100000
  for WFX101100 (1) WGI100020
- diesel (1) ESR1111
- Seal - sender unit - diesel (1) NTC5859
  Locking ring - sender unit - diesel (1) NTC6872

Fuel Filler Cap
Filter cap - fuel (1) WLD100820
Grommet - fuel filler neck (1) ESR3027

Injection Pump - Diesel
Injection pump - diesel (1) STC2268
- ‘O’-ring - injection pump (1) STC2279
  Solenoid;
  - fuel shut-off (1) STC2264
  - cold start injector (1) STC2267
  - ‘O’-ring - solenoid; (1) STC2263
    fuel shut-off (1) STC2276

Injectors - Diesel
Injector assembly - diesel;
Please note, injector sealing washers are integral with the injectors and not available separately.
- up to VIN WA409249 (1998) (5) STC2289
  VIN WA409250 on (5) STC4217
  (1) STC4218

Accelerator Cable & Throttle Potentiometer
Accelerator cable - petrol engines rhd
- up to VIN A410481 (1998) (1) SBB104040
  VIN XA410482 (1999) on (1) SBB104140
- ‘O’ ring; (1) SBB104190
  up to VIN A410481 (1998) (1) SBB104050
  VIN XA410482 (1999) on (1) SBB104150
- Throttle potentiometer - diesel engines
  up to VIN WA376579 (1998) (1) ERR2708
  VIN WA376580 on (1) ERR7107
  Link - accel’ pedal to potentiometer (1) ANR5703

Cruise Control Components
Vacuum pump (1) PRC6260
Actuator (1) ETC7150
Pedal switch (1) ERR2622
Cable - cruise control
  up to VIN WA410481 (1998) (1) AMR3705
  VIN XA410482 (1999) on (1) SCD100090

Air Filter - K&N
Air filter - K&N;
K&N offer superior filtration, an improvement in air flow and many times longer life than standard elements. Plus, they can be cleaned and re-used.

- V6 replacement element
  Fits inside existing airbox. Suitable for LPG.
  - up to VIN TA (1996) (1) ESR341K-N
  VIN VA (1997) (1) ESR4238K-N
  VIN WA (1998) to WA385948 (1) ESR4238K-N
  VIN WA385949 on (1) ESR4238K-N

- cone type
  (1) RA1060
  Idea for LPG conversions. Completely replaces airbox & filter. Fits onto air mass meter. Not suitable for vehicles equipped with a sensor inside the air box.
  - diesel - replacement element (1) ESR341K-N
    VIN VA385949 on (1) ESR4238K-N

Cleaning fluid (1 litre) (1) RX1346
For cleaning K&N filter elements.

- Element oil;
  For re-filling K&N elements.
  - 1 fl oz sachet (1) RX1347
    250ml bottle (1) RX1348
    400ml aerosol (1) RX1349

Pedal Rubber - Accelerator
For Clutch and Brake pedal rubbers, see Clutch and Brake sections respectively.

Pedal rubber - accelerator (1) DCP3974L

K&N REPLACEMENT FILTER FOR STANDARD ELEMENT

K&N CONE FILTER RA1060 REFER TO LISTINGS

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sports System - Large Bore Twin &amp; Quad Exit - Stainless Steel</td>
<td></td>
<td></td>
</tr>
<tr>
<td>See also ‘Sports Catalyst’ for V8 models.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Manufactured from high grade stainless steel with polished 100mm tailpipes - round (twin exit) or square (quad system) - see photos.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Systems are available for both V8 and diesel models.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The systems are supplied from the catalyst back (ie., centre silencer &amp; tailpipe). Power is increased slightly due to the FREE-FLOW silencer design, which also contributes to a more appealing exhaust note at lower revs (particularly V8) whilst remaining no noisier than standard at cruising speeds. Please note: pre-’96 (RH exit) vehicles require a simple cut-out in the rear apron and a bracket adaptation for the LH tailpipe.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Sports System (exc. cats):**


**V8 - 4.0/4.6 litre:**
- Twin exit (1) RA1088LB
- Quad exit (1) RA1088QUAD

**Diesel - 2.5TD:**
- Twin exit (1) RA1088DLB
- Quad exit (1) RA1088DQUAD

**Sports Catalyst - V8 Models - Stainless Steel**

For customers looking to further improve the performance of their V8 Range Rover, we can offer a very high quality, free flow sports catalyst assembly, which will enhance power output at all revs. Full details on request.

**Sports catalyst - V8 4.0/4.6 litre:**
- Up to 1998 (VIN WA) (1) ESR4095SPORT
  - 12mm dia Lambda sensors.
- 1999 (VIN XA) on (1) WCD105350SPORT
  - 18mm dia Lambda sensors.
**EXHAUST - STANDARD**

### Full System - inc. Catalyst

**Standard - Mild & Stainless Steel**

See also Part System, less catalysts.

See also Individual System Components.

In the Price Guide, the RA part number for a full system will have an MS suffix (for Mild steel) or SS (for Stainless steel).

**Full system (inc. cats) - V8 - 4.0/4.6 litre:**
Not including fittings or manifolds.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY REQ.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Catalysts, centre silencer &amp; tailpipes(s).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1994 to 1996 (VIN VA346793) rh exit tailpipe</td>
<td>(1)</td>
<td>RA1074</td>
</tr>
<tr>
<td>fitting kit</td>
<td></td>
<td>RA1074FK</td>
</tr>
<tr>
<td>1996 to 1998 (WA410481) twin exit tailpipes</td>
<td>(1)</td>
<td>RA1418</td>
</tr>
<tr>
<td>mild or stainless steel</td>
<td></td>
<td>RA1418FK</td>
</tr>
<tr>
<td>1996 (XA410482) on</td>
<td>(1)</td>
<td>RA1453</td>
</tr>
<tr>
<td>mild or stainless steel</td>
<td></td>
<td>RA1453FK</td>
</tr>
</tbody>
</table>

Comprises: catalysts, centre silencer & tailpipes(s).

**Part System - exc. Catalyst**

**Standard - Mild & Stainless Steel**

See also Full System, including catalysts.

Catalysts are normally quite durable, so it is unlikely that they will need replacing unless an MOT emissions failure or a rattle indicate the need to replace the catalyst and perhaps full system.

In the Price Guide, the RA part number for a part system will have an MS suffix (for Mild steel) or SS (for Stainless Steel).

**Part system - (exc. cats) - V8 - 4.0/4.6 litre:**
Not including fittings.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY REQ.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Centre silencer &amp; tailpipes(s).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1994 to 1996 (VIN VA346793) rh exit tailpipe</td>
<td>(1)</td>
<td>RA1075</td>
</tr>
<tr>
<td>fitting kit</td>
<td></td>
<td>RA1075FK</td>
</tr>
<tr>
<td>1996 (VIN VA346794) on, twin exit tailpipes</td>
<td>(1)</td>
<td>RA1419</td>
</tr>
<tr>
<td>mild or stainless steel</td>
<td></td>
<td>RA1419FK</td>
</tr>
</tbody>
</table>

Comprises: centre silencer & tailpipes(s). Excludes catalysts.

**Part system (exc. cat) - Diesel - 2.5TD:**
Not including fittings.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY REQ.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diesel centre silencer &amp; tailpipes(s).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1994 to 1996 (VIN VA346793) rh exit tailpipe</td>
<td>(1)</td>
<td>RA1079</td>
</tr>
<tr>
<td>fitting kit</td>
<td></td>
<td>RA1079FK</td>
</tr>
<tr>
<td>1996 (VIN VA346794) on, twin exit tailpipes</td>
<td>(1)</td>
<td>RA1421</td>
</tr>
<tr>
<td>mild or stainless steel</td>
<td></td>
<td>RA1421FK</td>
</tr>
</tbody>
</table>

Comprises: centre silencer & tailpipes(s). Excludes catalytic converter.

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk
### Individual System Components - V8

**Standard - Mild & Stainless Steel**

This section lists individual exhaust components in both mild steel and stainless steel. Use it to select the appropriate parts if you are not replacing the whole system.

#### System components - V8 - 4.0/4.6 litre

1994 to 1996 (VIN WA346783) - rh exit tailpipe
- Manifold (tubular, stainless steel)
  - rh (1) LKC102470
  - lh (1) LKC102480
- Downpipe/catalyst
  - original (1) ESR4095
  - aftermarket (1) ESR4095P
- Centre silencer
  - mild steel (1) WCE104311
  - stainless steel (1) WCE104311S
- Rear silencer/tailpipe (rh exit)
  - mild steel (1) ESR3538
  - stainless steel (1) ESR3538SS
- Tailpipe finisher (1) ESR3196
- For mild steel tailpipe only.

1996 on - twin exit tailpipes
- Manifold (tubular, stainless steel)
  - rh (1) LKC102470
  - lh (1) LKC102480
- Downpipe/catalyst
  - up to 1996 (VIN WA410481)
    - 12mm dia Lamba’s. original (1) ESR4095
    - aftermarket (1) ESR4095P
    - sports (1) SR4095SPORT
  - 1999 (VIN XA410482) on
    - 18mm dia Lamba’s. original (1) WCD105350
    - aftermarket (1) WCD105350P
    - sports (1) WCD105350SPORT
- Centre silencer
  - mild steel (1) WCE104311
  - stainless steel (1) WCE104311S
- Rear silencer/tailpipe (twin exit)
  - See also Large Bore and Quad sports systems.
    - right hand
      - mild steel (1) WDV100270
      - stainless steel (1) WDV100270SS
    - left hand
      - mild steel (1) WDV100260
      - stainless steel (1) WDV100260SS

---

### Individual System Components - Diesel

**Standard - Mild & Stainless Steel**

This section lists individual exhaust components in both mild steel and stainless steel. Use it to select the appropriate parts if you are not replacing the whole system.

1994 to 1996 (VIN WA346783) - rh exit tailpipe
- Downpipe/catalyst
  - original (1) ESR2521
  - aftermarket (1) ESR2521P
- Centre silencer
  - mild steel (1) ESR3194
  - stainless steel (1) ESR3194SS
- Rear silencer/tailpipe (rh exit)
  - mild steel (1) ESR3196
  - stainless steel (1) ESR3538SS

1996 (VIN VA346794) on - twin exit tailpipes
- Downpipe/catalyst
  - original (1) ESR2521
  - aftermarket (1) ESR2521P
- Centre silencer
  - mild steel (1) ESR3194
  - stainless steel (1) ESR3194SS
- Rear silencers/tailpipes (twin exit)
  - See also Large Bore and Quad sports systems.
    - right hand
      - mild steel (1) WDV100270
      - stainless steel (1) WDV100270SS
    - left hand
      - mild steel (1) WDV100260
      - stainless steel (1) WDV100260SS

---

### Gaskets & Fittings

**Standard Exhaust**

See also Fitting Kits for Full Systems.

- **Gasket - manifold to head:**
  - V8 (Twint-port gasket, LH or RH)
    - diesel (4) ERR6733
  - diesel (4) STC3697
- **Fasteners - exhaust manifold to cylinder head:**
  - V8
    - 58mm bolt (2) ERR5094
    - 69mm bolt (1) ERR5462
    - 100mm bolt (1) ERR5096
    - M6 x 12mm flanged screw (12) FS106127L
  - diesel
    - M6 nut (12) 8S10235
- **Gasket - manifold to downpipe - V8**
  - (5) ETC7513
- **Gasket - manifold to turbo - diesel**
  - (1) LKG100610
- **Olive - turbo to downpipe - diesel**
  - (1) ESR1069
- **Stud - manifold to downpipe - diesel**
  - (6) TE110051L
  - (2) STC2211
- **Nut - downpipe to manifold/turbo:**
  - V8 (to manifold/turbo)
    - (6) FX110047
    - diesel (to turbo) (2) ESR1895
  - Spring (flexi-joint) - diesel
    - Downpipe to turbo.
  - Lambda sensor - V8:
    - to VIN VA350483 (1997) (2) ERR1834
    - VIN VA350484 to WA (1998) (2) AMR6244
  - VIN XA (1999) on
    - 18mm diameter (2) MNK100940
  - Blanking plug - lambda sensor hole;
    - See lambda sensors for change points.
    - 12mm diameter (2) WYB10005
    - 16mm diameter (2) MYB100040
  - Nut - exhaust joint - all models (a/r)
    - Aet. (2) GHF252
  - Rubber hanger - all models (a/r)
    - (1) ESR3172
  - Exhaust jointing compound
    - (1) GCH112

---

### Turbocharger

**Turbocharger - diesel;**

- new (1) STC2217
- exchange (1) STC2213E
- Stud - turbo to-exhaust (2) STC2211
- Olive - turbo to-exhaust (1) ESR1069
- Gasket - turbo to-manifold (1) LKG100610

---

**FITTING KITS**

Fitting kits include gaskets, sealing rings, "U" bolts, mounting rubbers, nuts & bolts (as necessary) to assemble the systems using original hanger points. Mounting brackets and special support components are not included.
Manual Gearbox

Gearbox assembly
Please contact our sales department for prices & availability of manual gearbox assemblies, quoting gearbox type and serial number/suffix.

Gearbox assemblies are supplied less transfer box, bellhousing & gear lever.

Gearbox gaskets & seals;
- front cover oil seal (1) FTC5303
- output shaft seal (1) FTC2879
- ‘O’-ring - thermostat housing (2) FTC1441
- Reverse light switch (1) AMR3918
- Seal - reverse light switch - R380(1) ALU1403L
- Neutral switch (1) UMB100050

Gear Lever Gaiter

Gaiter - gear lever - manual;
- inner (1) AWR1556
- outer (1) BTR6746

Gear Knob

Gear knob - black leather (1) UKJ100690PMA

Automatic Gearbox

Gearbox assembly
Please contact our sales department for prices & availability of automatic gearbox assemblies, quoting gearbox type and serial number/suffix.

Service items - automatic transmission;
- gasket
  - bellhousing (1) RTC4320
  - rear housing (1) RTC4295
  - oil pump
    - except 4.6 (1) STC1836
    - 4.6 (1) TJM000030
  - oil seal
    - front (oil pump) (1) RTC5102
    - rear (1) STC3100
  - oil strainer (1) RTC4653
  - sump gasket (1) RTC4268
  - washer - drain plug;
    - up to VN WA (1998) (1) RTC4647
    - VIN XA (1999) on (1) STC0999
    - gasket kit (1) STC4449

Electronic components - automatic transmission;
- selector - switch assembly
  - up to VIN WA387941 (1998) (1) STC2944
  - VIN WA387942 to WA410481 (1) UHB100180
  - VIN XA (1999) on (1) STC4452
  - speed transducer (1) STC4444
  - Gear selector handle;
    - except 30th Anniversary (1) UCK100360
    - 30th Anniversary Classic Green (1) UCK000030HOU
  - Gear position indicator;
    - up to VIN WA (1998) (1) AMR3764
    - rhd (1) AMR3765
    - VIN XA (1999) on (1) UDV100100
    - rhd (1) UDV100110
    - lhd

Oil Cooler - Gearbox

Please contact our sales department for price & availability of gearbox oil coolers.

Gearbox Oil

Gearbox Oil - ATF
- 0.5 litre (a/r) GUL255R
- 5 litres (a/r) GGL505

LUBRICANTS & CAPACITIES

<table>
<thead>
<tr>
<th>Gearbox Type</th>
<th>Gearbox Oil</th>
<th>Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manual</td>
<td>ATF</td>
<td>2.4 litres after draining (2.7 litres from dry)</td>
</tr>
<tr>
<td>Automatic</td>
<td>ATF</td>
<td>4.6 V8; 11 litres all others: 9.7 litres</td>
</tr>
<tr>
<td>Transfer box</td>
<td>ATF</td>
<td>2.4 litres</td>
</tr>
</tbody>
</table>

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
### Transfer Gearbox

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transfer gearbox;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>manual</td>
<td>(1)</td>
<td>FTC4744</td>
<td></td>
</tr>
<tr>
<td>automatic</td>
<td>(1)</td>
<td>8510305</td>
<td></td>
</tr>
<tr>
<td>Motor assembly - transfer shift</td>
<td>(1)</td>
<td>STC1971</td>
<td></td>
</tr>
<tr>
<td>Switch - temperature sensor</td>
<td>(1)</td>
<td>STC1973</td>
<td></td>
</tr>
<tr>
<td>Sealing washer - switch</td>
<td>(1)</td>
<td>STC3242</td>
<td></td>
</tr>
<tr>
<td>Speed sensor - transfer box</td>
<td>(1)</td>
<td>STC1972</td>
<td></td>
</tr>
<tr>
<td>'O'-ring - speed sensor</td>
<td>(1)</td>
<td>STC3242</td>
<td></td>
</tr>
<tr>
<td>Switch - low ratio detect</td>
<td>(1)</td>
<td>IGM100010</td>
<td></td>
</tr>
<tr>
<td>Sealing washer - switch</td>
<td>(1)</td>
<td>ALU1403L</td>
<td></td>
</tr>
</tbody>
</table>

Transfer 'box main components;
- oil pump: STC3234
- drive chain: STC3238
- differential unit: STC3239
- roller bearing - differential: RTC8015
- viscous coupling unit: RTC8044
- Oil seals - transfer box:
  - transfer box input seal: FTC2979
  - seal - output shaft - front & rear: FTC4939

### Gearbox Oil

#### Gearbox Oil - ATF:

- 0.5 litre: GUL255R
- 5 litres: GGL505

### LUBRICANTS & CAPACITIES

<table>
<thead>
<tr>
<th>Gearbox</th>
<th>Lubricant</th>
<th>Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manual</td>
<td>ATF</td>
<td>2.4 litres after draining (2.7 litres from dry)</td>
</tr>
<tr>
<td>Automatic</td>
<td>ATF</td>
<td>4.6 V8: 11 litres; all others: 9.7 litres</td>
</tr>
<tr>
<td>Transfer box</td>
<td>ATF</td>
<td>2.4 litres</td>
</tr>
</tbody>
</table>

#### Parking/Hand Brake

The parking/hand brake on all Land Rover models is operated from a drum brake fitted to the rear of the transfer box.

**Handbrake Cable**

- Drum - transmission brake: SDC100200
- Screw - drum retaining: SF108201L
- Brake shoe set (pair): STC1525
- Retaining kit - brake shoes: ICMW100050
- Springs & pins: ANR1832
- Adjuster kit - brake shoes: ANR2215

**Handbrake Grip**

- Cable - handbrake: ANR2396LNF
- Pivot pin - handbrake cable; cable upper end: FRC8547
- handbrake lever: ANR4118
- Clip - pivot pin: ANR1832
- Grip - handbrake - ash grey: ANR2215

### Rear Propshaft

The Range Rover's rear propshaft is a conventional type, with universal joints front and rear, up to VIN TA321292 (1996), from when diesel models with automatic transmission were fitted with an anti-vibration rubber coupling at one end.

**Universal Joint - rear propshaft**: RTC4587
- Grease nipple - universal joint: TYL100030
- Rubber propshaft coupling kit: STC2794
- Gaiter - propshaft sliding joint: TVE100000
- Bolt - propshaft: 5099045P
- Nut - propshaft: NY606041

For price & availability of complete propshafts, please contact our sales department.

### Front Propshaft

For price & availability of complete propshafts, please contact our sales department.

**Universal joint - front propshaft**: RTC4587
- Grease nipple - universal joint: TYL100030
- Rubber propshaft coupling kit: STC2794
- Gaiter - propshaft sliding joint: TVE100000
- Bolt - propshaft: 5099045P
- Nut - propshaft: NY606041

**Rear Propshaft**

- Oil seals - transfer box: FTC3234
- Drive chain: STC3238
- Differential unit: STC3239
- Roller bearing - differential: RTC8015
- Viscous coupling unit: RTC8044
- Oil seals - transfer box:
  - transfer box input seal: FTC2979
  - seal - output shaft - front & rear: FTC4939
### Axle - Front

Axle assembly - front  
Please enquire for price & availability of complete axle assemblies.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filler/level plug</td>
<td>2</td>
<td></td>
<td>608246</td>
</tr>
<tr>
<td>Axle breather pipe - front;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to VIN WA410461 (1996)</td>
<td>1</td>
<td>FTC4169</td>
<td></td>
</tr>
<tr>
<td>VIN XA410462 (1999) on</td>
<td>1</td>
<td>FTC5132</td>
<td></td>
</tr>
<tr>
<td>Banjo bolt - axle breather</td>
<td>1</td>
<td>599478</td>
<td></td>
</tr>
<tr>
<td>Sealing washer - banjo bolt</td>
<td>2</td>
<td>232039</td>
<td></td>
</tr>
</tbody>
</table>

### Differential - Front

Differential - front  
Part number suffixes: New (N), Factory Recon (E), Aftermarket Recon (R).  
Complete and ready to fit to axle.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicone sealant - diff’-to-axle</td>
<td>1</td>
<td>RTC3254</td>
<td></td>
</tr>
<tr>
<td>Bearing - differential: pinion</td>
<td></td>
<td>STC3124</td>
<td></td>
</tr>
<tr>
<td>outer</td>
<td>1</td>
<td>STC2808</td>
<td></td>
</tr>
<tr>
<td>inner</td>
<td>1</td>
<td>STC1156</td>
<td></td>
</tr>
<tr>
<td>differential</td>
<td>2</td>
<td>RTC3095</td>
<td></td>
</tr>
<tr>
<td>Nut - pinion flange - nyloc</td>
<td>1</td>
<td>NY116041L</td>
<td></td>
</tr>
</tbody>
</table>

### Halfshaft - Front

Halfshaft  
Halfshafts are supplied complete with CV joints and are not available separately.

For price & availability of halfshafts, contact our sales department. Please have available relevant vehicle details, such as year, VIN no., axle number etc.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Seal - front halfshaft</td>
<td>2</td>
<td>FTC4822</td>
<td></td>
</tr>
<tr>
<td>Nut - staked - driveshaft</td>
<td>2</td>
<td>CDU1534</td>
<td></td>
</tr>
</tbody>
</table>

### C.V. Joint - Front

The C.V. joint incorporates the outer drive shaft as one single unit.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.V. joint kit</td>
<td>2</td>
<td>STC3204</td>
<td></td>
</tr>
<tr>
<td>Boot - C.V. joint</td>
<td>2</td>
<td>STC3203</td>
<td></td>
</tr>
</tbody>
</table>

### Hub Swivel - Front

Please enquire for price and availability of Hub Swivel assemblies.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ball joint - hub swivel;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>upper</td>
<td>2</td>
<td>FTC3570</td>
<td></td>
</tr>
<tr>
<td>lower</td>
<td>2</td>
<td>FTC3571</td>
<td></td>
</tr>
<tr>
<td>Locknut - balljoint;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>upper - 14mm</td>
<td>2</td>
<td>NY214047</td>
<td></td>
</tr>
<tr>
<td>lower - 16mm</td>
<td>2</td>
<td>NY216047</td>
<td></td>
</tr>
<tr>
<td>Collet - steering knuckle</td>
<td>2</td>
<td>FTC3572</td>
<td></td>
</tr>
<tr>
<td>tension</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bush - ABS sensor</td>
<td>2</td>
<td>FTC1374</td>
<td></td>
</tr>
<tr>
<td>Adaptor - ABS sensor</td>
<td>2</td>
<td>FTC2249</td>
<td></td>
</tr>
</tbody>
</table>

### Axle - Rear

Axle assembly - rear  
Please enquire for price & availability of complete axle assemblies.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filler/level plug</td>
<td>2</td>
<td></td>
<td>608246</td>
</tr>
<tr>
<td>Axle breather pipe - rear;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to VIN WA410461 (1996)</td>
<td>1</td>
<td>FTC4450</td>
<td></td>
</tr>
<tr>
<td>VIN XA410462 (1999) on</td>
<td>1</td>
<td>FTC5133</td>
<td></td>
</tr>
<tr>
<td>Banjo bolt - axle breather</td>
<td>1</td>
<td>599478</td>
<td></td>
</tr>
<tr>
<td>Sealing washer - banjo bolt</td>
<td>2</td>
<td>232039</td>
<td></td>
</tr>
</tbody>
</table>

### Differential - Rear

Differential - rear - Rover axles;  
Part number suffixes: New (N), Factory Recon (E), Aftermarket Recon (R).  
Complete and ready to fit to axle.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 pin diff’ Axle nos. S0S &amp; 54S.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 pin diff’ Axle nos. S1S &amp; 55S.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to VIN WA410461 (1996)</td>
<td>1</td>
<td>FTC3483</td>
<td></td>
</tr>
<tr>
<td>VIN XA410462 (1999)</td>
<td>1</td>
<td>TBB106840</td>
<td></td>
</tr>
<tr>
<td>Silicone sealant - diff’ to axle</td>
<td>1</td>
<td>RTC3254</td>
<td></td>
</tr>
<tr>
<td>Oil seal - diff’ pinion</td>
<td>1</td>
<td>STC3124</td>
<td></td>
</tr>
<tr>
<td>Bearing - differential: pinion</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>outer</td>
<td>1</td>
<td>STC2808</td>
<td></td>
</tr>
<tr>
<td>inner</td>
<td>1</td>
<td>STC1156</td>
<td></td>
</tr>
<tr>
<td>differential bearing</td>
<td>2</td>
<td>RTC3095</td>
<td></td>
</tr>
<tr>
<td>Nut - pinion flange - nyloc</td>
<td>1</td>
<td>NY116041L</td>
<td></td>
</tr>
</tbody>
</table>

### Halfshaft - Rear

Halfshaft  
For price & availability of rear halfshafts, contact our sales department. Please have available relevant vehicle details, such as year, VIN no., axle number etc.  
ABS exciter rings are integral with the halfshaft.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Seal - front halfshaft</td>
<td>2</td>
<td>FTC5209</td>
<td></td>
</tr>
<tr>
<td>Nut - staked - driveshaft</td>
<td>2</td>
<td>CDU1534</td>
<td></td>
</tr>
</tbody>
</table>

### Hub Assembly - Rear

Hub assembly - rear  
Includes wheelstuds, which are not individually replaceable. Also, hub bearings are maintenance-free and not separately replaceable.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bush - ABS sensor</td>
<td>2</td>
<td>FTC1374</td>
<td></td>
</tr>
<tr>
<td>Adaptor - ABS sensor</td>
<td>2</td>
<td>FTC2249</td>
<td></td>
</tr>
</tbody>
</table>

### Gear Oil

EP90 gear oil - 0.5 litre  
(a/r) GGL190
**SUSPENSION - FRONT**

**Shock Absorber Front Standard**
For Up-rated Shock Absorbers/Kits, refer to Suspension Packages.

- Shock absorber - front (2) STC3672
- Bolt - upper mounting (2) ANR3482

Shock absorber - front includes washers, rubber bushes & nuts.

**Suspension Height Sensor**
Height sensor - front:
- up to VIN TA346793 (1996)
  - rh (1) STC3579AA
  - lh (1) STC3578AA
- VIN VA346794 (1997) on
  - Heatshield - front height sensor; (2) ANR4666
  - Bush - shock absorber - lower; (4) RNF10090L
  - Bush - shock absorber - lower; polyurethane (4) RNF10090LPY
  - Washer - shock absorber (lower) (4) ANR3720
  - Nut - shock absorber (lower) (2) NVZ10047

**Air Spring - Front**
For Coil Spring Conversion Kit, refer to Suspension Packages.

- Air spring (2) REB101740
- Pin (2) NTC9127
- Screw - pin (2) SN108127

**Bump Stop - Front**
Bump stop - front (2) ANR2556

**Radius Arm - Front**
Radius arm - front:
- rh (1) ANR3330
- lh (1) ANR3331

Bush - radius arm to chassis:
- standard (2) ANR2563
  - polyurethane (2) ANR2563PY
- Bush - radius arm to axle:
  - For polyurethane kits, refer to Suspension Packages.
  - standard (4) ANR3322
  - polyurethane (4) ANR3322PY
  - Bolt - radius arm to axle M12 x 100 (2) ANR1191A

**Anti-roll Bar - Front**
Anti-roll bar:
- (1) ANR3793
  - Bush - anti-roll bar mounting; (2) ANR3305
    - polyurethane (2) ANR3305PY
    - Link assembly - anti-roll bar (2) ANR3307
    - Nut - link M12 (4) ANR1000
    - Bolt - anti-roll bar clamp (2) ANR2638

**Panhard Rod - Front**
Panhard rod:
- rhd (1) ANR3666
- lhd (1) ANR3665

Bush - panhard rod - all models:
- For polyurethane kits, refer to Suspension Packages.
  - standard (2) ANR3671
  - polyurethane (2) ANR3671PY
  - Bolt - panhard rod (2) ANR4386
  - Nut - panhard rod bolt (2) ANR3140
### Shock Absorber Rear - Standard
For Uprated Shock Absorbers/Kits, refer to Suspension Packages.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shock absorber - rear</td>
<td>(2)</td>
<td>STC3671</td>
</tr>
<tr>
<td>Bolt - shock absorber</td>
<td>(2)</td>
<td>ANR3482</td>
</tr>
<tr>
<td>Bush - shock absorber (lower); standard</td>
<td>(4)</td>
<td>RNF100090L</td>
</tr>
<tr>
<td>Washer - shock absorber (lower)</td>
<td>(4)</td>
<td>ANR3720</td>
</tr>
<tr>
<td>Nut - shock absorber M12</td>
<td>(2)</td>
<td>NV210047</td>
</tr>
</tbody>
</table>

### Bump Stop

| Bump stop rubber - rear      | (2)      | ANR2556      |

### Suspension Height Sensor - Rear

<table>
<thead>
<tr>
<th>Height sensor - rear;</th>
<th>(1)</th>
<th>STC2593AA</th>
</tr>
</thead>
<tbody>
<tr>
<td>up to VIN TA346793 (1996)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>STC2594AA</td>
</tr>
<tr>
<td>lh</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VIN VA346794 (1997) on</td>
<td>(2)</td>
<td>ANR4687</td>
</tr>
<tr>
<td>Link - rear height sensor</td>
<td>(2)</td>
<td>STC2765</td>
</tr>
</tbody>
</table>

All models.

### Air Spring - Rear
For Coil Springs Conversion Kit, refer to Suspension Packages.

| Air spring - rear            | (2)      | RKB101460    |
| Clip - air spring location   | (4)      | ANR1148      |

### Panhard Rod - Rear
Panhard rod (1) ANR3670
Bush - panhard rod
For polyurethane kits, refer to Suspension Packages.

| standard                      | (2)      | ANR3671      |
| polyurethane                 | (2)      | ANR3671PY    |
| Nut - panhard rod bolts      | (2)      | ANR3140      |

### Radius Arm - Rear
Radius arm (bottom link) (2) ANR3543
Bush - radius arm to chassis;
For polyurethane kits, refer to Suspension Packages.

| standard                      | (2)      | ANR3285      |
| polyurethane                 | (2)      | ANR3285PY    |
| Nut - radius arm to chassis M12 | (2)    | ANR6920      |
| M16                          | (2)      | ANR3140      |
| Nut - radius arm to axle M12  | (2)      | ANR3313      |
| M16                          | (2)      | RYG101340    |

### Rear Anti-Roll Bar Kit
Our anti-roll bar kits will transform the handling of your Range Rover.
Supplied with instructions, brackets, nuts and bolts etc.

| Rear Anti-roll bar kit       | (1)      | RA1467       |

### Air Suspension Electronic Components
For Coil Springs Conversion Kit, refer to Suspension Packages.

| Compressor - air suspension  | (1)      | ANR3731      |
| Rubber mounting - air compressor: front | (1)      | RVL100000    |
| rear                        | (1)      | RVL100010    |
| Filter - air compressor inlet | (1)    | STC2759      |
| Air dryer                   | (1)      | NTC9612      |
| Drive box                   | (1)      | ANR3900      |
| Valve block assembly        | (1)      | ANR3901      |
| Pressure switch only - valve block | (1) | ANR3902     |
| Valve block repair kits;    | (1)      | STC2761      |
| solenoid repair kit         | (1)      | STC1803      |
| diaphragm repair kit        | (1)      | STC2763      |
| Valve block only            | (1)      | RVH100030    |
| Silencer - air suspension exhaust | (1) | STC2762     |
| Reservoir - air suspension  | (1)      | ANR5135      |
| Connector - reservoir;      | (1)      | STC829       |
| up to VIN TA340460 (1996)   | (1)      | STC3809      |
| VIN TA340461 on             | (1)      | STC3809      |
| Drain plug - reservoir;     | (1)      | STC830       |
| up to VIN TA340460 (1996)   | (1)      | STC3810      |
| VIN TA340461 on             | (1)      | STC3810      |
| Air pipe assembly - air suspension | (1)    | RQM100020    |
| Air pipe connectors;         | (a/r)    | NTC9824      |
| collet - 4mm                 | (a/r)    | STC2764      |
| ’O’ ring - 4mm               | (a/r)    | NTC9823      |
| collet - 6mm                 | (a/r)    | STC2766      |
| ‘O’ ring - 6mm               | (a/r)    | NTC9822      |
| collet - 8mm                 | (a/r)    | STC2768      |
| ‘O’ ring - 8mm               | (a/r)    |              |
| Height sensor;               |          |              |
| front                       |          |              |
| up to VIN TA346793 (1996)    | (1)      | STC3579AA    |
| rh                          | (1)      | STC3578AA    |
| VIN VA346794 (1997) on       | (2)      | ANR4686      |
| rear                       |          |              |
| up to VIN TA346793 (1996)    | (1)      | STC3593AA    |
| rh                          | (1)      | STC3594AA    |
| VIN VA346794 (1997) on       | (2)      | ANR4687      |

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
**Standard Shock Absorber Kit**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Shock Absorber Kit</td>
<td>(1)</td>
<td>RA2002</td>
</tr>
</tbody>
</table>

Include 2 front and 2 rear standard shock absorbers.

**Coil Spring Conversion Kit**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coil spring conversion kit</td>
<td>(1)</td>
<td>RA1449</td>
</tr>
</tbody>
</table>

A straightforward DIY conversion kit which replaces the Range Rover’s air suspension with conventional coil springs. A cost-effective solution for vehicles with faulty EAS or for owners who favour coil spring suspension. Note: we recommend fitting new shock absorbers at the same time.

**Poly Bush Kit**

- **Poly Bush Kit;**
  - Original Polybush suspension bushes, giving a firmer ride and more positive handling. Easy to fit and very long lasting. Classic (orange bushes) are firmer, giving a tauter feel and better responsiveness; Comfort (blue bushes) are softer and give a smoother, more relaxed ride.
  - Kits include: front & rear Panhard rod bushes and front & rear radius arm bushes, complete with steel inserts.
  - Classic (1) RA1338CLASSIC
  - Comfort (1) RA1338COMFORT

**Polyurethane Bush Kit (alternative)**

- **Polyurethane Bush Kit;**
  - High quality bushes made from 80 shore hardness polyurethane (black). Not shown.
  - Kits include: front & rear Panhard rod bushes and front & rear radius arm bushes, complete with steel inserts.
  - Supplementary Poly Bush Kit (1) RA2005

**Bolt Kit**

- **Bolt Kit;**
  - Contains all nuts & bolts required when renewing the suspension bushes.
  - (1) RA2004

**Standard Bush Kit**

- **Standard Bush Kit;**
  - Direct replacement of original bushes. Kit contains a complete vehicle set of standard suspension bushes, as follows: front and rear shock absorber (lower), radius arms, Panhard rods & front anti-roll bar.
  - (1) RA2003

**Rear Anti-roll Bar**

- **Rear Anti-roll Bar;**
  - Our anti-roll bar kits will transform the handling of your Range Rover. Supplied with instructions, brackets, nuts and bolts etc.
  - (1) RA1467

**Standard Shock Absorber Kit**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Shock Absorber Kit</td>
<td>(1)</td>
<td>RA2002</td>
</tr>
</tbody>
</table>

Include 2 front and 2 rear standard shock absorbers.

**Polyurethane Bush Kit (alternative)**

- **Polyurethane Bush Kit;**
  - High quality bushes made from 80 shore hardness polyurethane (black). Not shown.
  - Kits include: front & rear Panhard rod bushes and front & rear radius arm bushes, complete with steel inserts.
  - Supplementary Poly Bush Kit (1) RA2005

**Bolt Kit**

- **Bolt Kit;**
  - Contains all nuts & bolts required when renewing the suspension bushes.
  - (1) RA2004

**Standard Bush Kit**

- **Standard Bush Kit;**
  - Direct replacement of original bushes. Kit contains a complete vehicle set of standard suspension bushes, as follows: front and rear shock absorber (lower), radius arms, Panhard rods & front anti-roll bar.
  - (1) RA2003

**Uprated Shock Absorber Kits**

- **Bilstein**
  - Gas, heavy duty, non-adjustable
  - Uprated shock absorbers - front or rear (pairs)
    - Bilstein: front (pair) (1) RA1363B
    - Koni: front (pair) (1) RA1363K
  - Bilstein (set of 4) (1) RA2006B
  - Koni (set of 4) (1) RA2006K

- **Koni**
  - Oil filled, adjustable
  - Uprated shock absorbers - front or rear (pairs)
    - Bilstein: front (pair) (1) RA1363B
    - Koni: front (pair) (1) RA1363K
  - Bilstein rear (pair) (1) RA1364B
  - Koni rear (pair) (1) RA1364K
**18" ALLOY WHEEL & WHEEL-TYRE PACKAGES**

We offer a superb range of 18" alloy wheels to enhance and upgrade your Range Rover. You will find that our combined wheel/tyre packages offer great value for money - and convenience.

Special low cost carriage also applies for wheel/tyre sets.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HURRICANE</strong></td>
<td></td>
<td></td>
<td><strong>MONDIAL</strong></td>
<td></td>
<td></td>
<td><strong>TRIPLE SPORT</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>'Hurricane' Land Rover alloy wheel (10-spoke)</td>
<td></td>
<td></td>
<td>'Mondial' Land Rover alloy wheel (6-spoke)</td>
<td></td>
<td></td>
<td>'Triple Sport' Land Rover alloy wheel (6-spoke)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>wheel only (each)</td>
<td>RRC501470MNH</td>
<td></td>
<td>wheel only (each)</td>
<td>RRC115410MNH</td>
<td></td>
<td>wheel only (each)</td>
<td>STC8516</td>
<td></td>
</tr>
<tr>
<td>wheel set (4)</td>
<td>RRC01470MNHK</td>
<td></td>
<td>wheel set (4)</td>
<td>RRC115410MNHK</td>
<td></td>
<td>wheel &amp; tyre set (4)</td>
<td>STC8516K</td>
<td></td>
</tr>
<tr>
<td>'Hurricane' Land Rover alloy wheel (10-spoke) &amp; tyre</td>
<td></td>
<td></td>
<td>'Mondial' Land Rover alloy wheel (6-spoke) &amp; tyre</td>
<td></td>
<td></td>
<td>'Triple Sport' Land Rover alloy wheel (6-spoke) &amp; tyre</td>
<td></td>
<td></td>
</tr>
<tr>
<td>wheel only (each)</td>
<td>RRC501470MNHT</td>
<td></td>
<td>wheel only (each)</td>
<td>RRC115410MNHT</td>
<td></td>
<td>wheel only (each)</td>
<td>STC8516T</td>
<td></td>
</tr>
<tr>
<td>wheel &amp; tyre set (4)</td>
<td>RRC01470MNHKT</td>
<td></td>
<td>wheel &amp; tyre set (4)</td>
<td>RRC115410MNHKT</td>
<td></td>
<td>wheel &amp; tyre set (4)</td>
<td>STC8516TKT</td>
<td></td>
</tr>
</tbody>
</table>

| **COMET** |         |          | **PROSPORT** |         |          | **Nuts & Centres** |         |          |
| 'Comet' Land Rover alloy wheel (6-spoke) |         |          | 'Prosport' Land Rover alloy wheel (5-spoke) |         |          | Note: existing (series 2 Range Rover) wheel nuts and centres may be re-used with 18" wheel option. We do however, recommend locking wheel nuts if not fitted. |         |          |
| wheel only (each) | RRC000930MCM |          | wheel only (each) | ANR4849MNH |          | wheel nuts (standard) |         |          |
| wheel set (4) | RRC000930MCMK |          | wheel set (4) | ANR4849MNHK |          | each | ANR3679 |          |
| 'Comet' Land Rover alloy wheel (6-spoke) & tyre |         |          | 'Prosport' Land Rover alloy wheel (5-spoke) & tyre |         |          | wheel nuts (locking) |         |          |
| wheel only (each) | RRC000930MCMT |          | wheel only (each) | ANR4849MNHT |          | set of 20 | ANR3679K |          |
| wheel & tyre set (4) | RRC000930MCMKT |          | wheel & tyre set (4) | ANR4849MNHKT |          | wheel nuts (locking) |         |          |
| 'Prosport' Land Rover alloy wheel (5-spoke) & tyre |         |          | 'Prosport' wheel centre cap (with logo) |         |          | set of 4 | STC8513 |          |
| wheel only (each) | ANR4849MNH |          | grey (with logo) - each | RRJ000010MNH |          | set of 4 + 16 standard nuts |         |          |
| wheel & tyre set (4) | ANR4849MNHK |          | green (Land Rover badge) - each | RRJ000010MNH |          | wheel centre cap (with logo) |         |          |

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk
Mudflaps

Mudflaps - pair;
front (1) STC8535
rear
single exhaust (1) STC8536
twin exhaust (1) STC7703
Mudflaps - individual;
front
rh (1) CAS100920
lh (1) CAS100930
rear
rh - all models (1) CAT101160
lh
single exhaust (1) CAT101170
twin exhaust (1) CAT101180
Fittings - mudflaps;
front
screw (6) DYP10035L
lokut nut upper (4) ANU1284
lower (2) CZA4705L
rear
screw (4) DA608065L
spring clip (4) AK608145L

Tool Stowage

Moulding - tool/jack stowage (1) ANR3472
Spare wheel compartment.

Tyres

Tyre size;
255/55 R18 (18" wheel) (4) 255/55R18
235/70 R16 (standard wheel) (4) 235/70R16
255/65 R16 (standard wheel) (4) 255/65R16
Several quality makes available.
Contact us for best prices and availability.

Tools

Hydraulic Jack (1) ANR4489
Handle for jack (1) NTC6856
Wheel Brace (1) NTC7829
Wheel Chock (each) (a/r) ANR3052
Tyre Pump (1) 523638A

Autoglym ‘Clean Wheels’ 500ml. Alloy wheel cleaning solution. Autoglym ‘Tyre dressing’ (a/r) RX1322
Makes tyres look like new!

Autoglym ‘Tyre dressing’ (a/r) RX1368
Brake Calipers

Caliper - front;
  piston housing
  rh (1) STC1916
  lh (1) STC1915
  piston - caliper (front)
  seal kit - caliper repair
  bleed screw
  pad guide pin kit (axle set)
  includes dust boots.
  dust boot - guide pin (axle set)(1)
  bolt - guide pin (4)
  Caliper - rear;
  piston housing
  rh (1) STC1906
  lh (1) STC1905
  piston - caliper (rear)
  seal kit - caliper repair
  bleed screw
  pad guide pin kit (axle set)
  includes dust boots.
  dust boot - guide pin (axle set)(1)
  bolt - guide pin (4)

ABS Components

Booster - ABS;
  includes brake fluid reservoir,
  with traction control
  up to VIN WA410481 (1998) (1) STC2778
  VIN WA410482 (1999) on (1) SXC100010
  without traction control (1) STC2779
  Reservoir assembly - brake fluid (1) STC2780
  Pump - ABS (1) STC2783
  Accumulator - ABS (10) STC2784
  "O"-ring - accumulator to pump (1) STC2785
  Wheel sensors - ABS;
    front (2) STC2786
    rear (2) STC2787
  with single sensor (1) STC2788
  with twin sensors
  up to VIN TA (1996) (1) STC2922
  - lh (1) STC2921
  Bush - ABS sensor (4) FTC1374
  Adaptor - ABS sensor (4) FTC2249
  Cover - ABS sensor - rear (2) STC3077

Brake Vacuum Pump - Tdi

Vacuum pump - brake (1) STC4400
Gasket - vacuum pump "O"-ring (1) BS10328

Brake Discs

Brake disc;
  front
  standard - each
  EBC Turbo Groove
  Rossini (2) NTC8780
  uprated - pair
  EBC Turbo Groove
  Rossini (1) NTC8780UR (1) NTC8780ROS
  rear
  standard - each
  EBC Turbo Groove
  Rossini (2) SDB000470
  uprated - pair
  EBC Turbo Groove
  Rossini (1) SDB000470UR (1) SDB000470ROS
  Screw - disc retaining
  Front & rear (4) SF108201L

Brake Pads

See ‘Brake Calipers’ for pin kits.

Brake pads (axle set);
  front
  standard (1) SFP100460
  uprated (1) SFP100460UR
  EBC Kevlar ‘Green Stuff’ fast road.
  rear
  standard (1) SFP100470
  uprated (1) SFP100470UR
  EBC Kevlar ‘Green Stuff’ fast road.

ROSCINI UPRATED BRAKE DISCS
Performance drilled and grooved. Improved stopping power, reduced brake fade. Unique signature for improved safety. Superb quality.
Use EBC Brake Pads with these discs.
Brake Hoses

Brake hoses are available as standard (i.e., rubber) or stainless steel braided. Braided hoses have a smaller internal diameter, as well as a far greater resistance to sidewall flexing, both of which contribute to improved pedal "feel". See also, "Braided Brake Hose Kits.

Brake hose - flexible - front (to caliper);
- rh (1) ANR3258
- lh (1) ANR3259
Banjo bolt - brake hose (2) SYG100780
Washer - banjo bolt (4) SYF100330
Brake hose - flexible - rear;
- up to VIN TA346793 (1996) to caliper (1) ANR3628
- jump hose - main brake line to rear axle (1) STC2656
VIN VA346794 (1997) on to caliper;
- rh (1) ANR4704
- lh (1) ANR4703
Banjo bolt - brake hose (2) SYG100780
Washer - banjo bolt (4) SYF100330
Brake hose - booster;
- rhd high pressure (1) ANR3322
- low pressure (1) ANR2256
- lhd high pressure (1) ANR3321
- low pressure (1) ANR2257
Banjo bolt - high pressure hose (1) SYG100780
Washer - banjo bolt (2) SYF100340

Brake Fluid & Cleaner

Brake fluid;
- DOT 4 (1 litre) (a/r) SJ000030
- silicone fluid (0.5 litre) (a/r) RX1327
- 1 litre (a/r) RX1326
Brake cleaner - aerosol (a/r) GBF901

Handbrake

For Handbrake Components, see Transfer Gearbox section.

3rd Brake Light Conversion Kit

Brake Fluid & Cleaner

Brake fluid;
- DOT 4 (1 litre) (a/r) SJ000030
- silicone fluid (0.5 litre) (a/r) RX1327
- 1 litre (a/r) RX1326
Brake cleaner - aerosol (a/r) GBF901

Miscellaneous

Pedal rubber - brake;
- manual vehicles (1) ANR1870
- automatic vehicles (1) ANR1871
Brake light switch;
- up to VIN WA406609 (1998) (1) XKB100170
- VIN WA406610 on (1) XKB000010
Level switch - brake fluid (1) SJL000010
Located in master cylinder cap.
High level stop lamp kit;
This high level stop lamp kit is housed in a colour-keyed trim panel, to match the vehicle's interior.
- Ash grey (1) EO1100060LNF
- Tan (1) EO1100060AUK
- Granite (1) EO1100060LOY
- Light Stone (1) EO1100060SMJ

Handbrake

For Handbrake Components, see Transfer Gearbox section.
Steering Box

Description | Qty Req | Part No.
--- | --- | ---
Steering box; rhd | up to VIN VA375483 (1997) | ANR3242
VIN VA375484 on | (1) | ANR3520
lhd | (1) | ANR5321
Seal - output shaft | (1) | STC3575
All steering boxes. | (1) | STC3574
Circip - seal | (1) | ANR1184
Tab washer - drop arm nut | (1) | ANR1184

Steering Shaft & Coupling

Description | Qty Req | Part No.
--- | --- | ---
Steering shaft - lower includes upper & lower U/J. | (1) | QME500050
Universal joint - steering shaft | (1) | STC1968

Power Steering Pump

Description | Qty Req | Part No.
--- | --- | ---
Power steering pump; diesel | V8 | (1) | ERR4911
up to VIN WA410481 (1998) | (1) | QVB101090
VIN XA410482 (1999) on | (1) | QVB000050
Drive belt - power steering; diesel (polyvex) | Reservoir - pas fluid; petrol; diesel | (1) | STC4455
Cap - pas fluid reservoir | Petrol & diesel | (1) | QFX000010
(1) QFX000020
(1) NTC2723

Steering Shaft & Coupling

Description | Qty Req | Part No.
--- | --- | ---
Steering shaft - lower includes upper & lower U/J. | (1) | QME500050
Universal joint - steering shaft | (1) | STC1968

Power Steering Pump

Description | Qty Req | Part No.
--- | --- | ---
Power steering pump; diesel | V8 | (1) | ERR4911
up to VIN WA410481 (1998) | (1) | QVB101090
VIN XA410482 (1999) on | (1) | QVB000050
Drive belt - power steering; diesel (polyvex) | Reservoir - pas fluid; petrol; diesel | (1) | STC4455
Cap - pas fluid reservoir | Petrol & diesel | (1) | QFX000010
(1) QFX000020
(1) NTC2723

Steering Damper

Description | Qty Req | Part No.
--- | --- | ---
Steering damper | (1) | ANR2640
uprated (Bilstein) | (1) | ANR2640UR
Bush - steering damper; standard | (2) | STC1943
polyurethane | (2) | STC1943PY

Steering Wheel & Column

Description | Qty Req | Part No.
--- | --- | ---
Steering wheel - original; Up to 1999, steering wheels have facilities for operating the cruise control only, or cruise control and ICE (In-Car Entertainment). From 2000 on, they have facilities for cruise control and ICE. Steering wheels are supplied LESS switches, air bag and centre pad. to VIN XA430701 (1999) - ash grey, leather up to VIN WA410481 (1998) | (1) | QTB102120LF
with ICE | (1) | QTB102130LF
VIN XA410482 (1999) on | (1) | QTB102131LF
VIN YA430702 (2000) on light stone beige, leather | (1) | QTB102710SMK
dark granite, leather | (1) | QTB102710LD
walnut, leather | (1) | QTB102710AT
ash grey leather & wood | (1) | QTB102710LNF
green/light stone beige | (1) | QTB102131WAB
30th Anniversary. | 
Steering wheel switches; Up to 1999, steering wheels have facilities for operating the cruise control only, or cruise control and ICE (In-Car Entertainment). From 2000 on, they have facilities for cruise control and ICE. | with cruise control and ICE up to VIN WA (1998) | (1) | YUH100290
VIN XA (1999) on | (1) | YUH100400
with cruise control only | (1) | YUH100280
Steering Wheel Cowl

Description | Qty Req | Part No.
--- | --- | ---
Steering wheel cowl; upper half | (1) | QRB000030LNF
lower half | (1) | QRB000020LNF
Screw - steering wheel cowl | (6) | AWR2741

Ignition Lock

Description | Qty Req | Part No.
--- | --- | ---
Ignition lock - steering column; up to VIN MA316175 (1995) | (1) | MXC4599H
VIN TA316175 (1996) on except North America | (1) | ALR9420H
North America | (1) | ASR1045H
Bulb - ignition lock illumination | (1) | STC2986
Ignition switch | (1) | STC2958

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Engine Electrics - Major Components

Alternator;
diesel - A133, 105 amp (1)
V8
up to VIN WA410481 (1998)
A127 100 amp (1)
A127 120 amp (1)
VIN XA410482 (1999) on
150 amp.

Regulator assembly - alternator
up to VIN WA410481 (1998) (1)
VIN XA410482 (1999) on (1)

Starter motor;
diesel (1)
V8 (1)

Solenoid - starter motor - V8;
up to VIN WA410481 (1998) (1)
VIN XA410482 (1999) on (1)

Ignition System - Petrol

Plug lead set;
up to VIN WA410481 (1998)
standard (1)
silicone (1)
VIN XA410482 (1999) on
Spark plug - V8 (RN11YC) (8)
Ignition coil pack - V8;
up to VIN WA410481 (1998) (1)
VIN XA410482 (1999) on (1)

Wipers & Washers

Wiper motor assembly;
front rh (1)
lhd (1)
rear headlamps (1)
rh (1)
lhd (1)

Nut - wiper motor spindle;
front (all models) (2)
rear (kit, inc. cap & grommet) (1)

Cap - wiper spindle;
front - see Nut - wiper motor spindle, above. (2)

Wiper arm;
front rh (1)
lhd (1)

Indicator assembly;
up to VIN WA410481 (1998) - clear (1)
VIN YA (2000) on - grey (1)

Bulb - indicators;
main indicators (2)
side repeaters (2)

Headlamps

See Lamp Upgrade Kit, on page 40.

Headlamp assembly;
up to VIN WA410481 (1998) - clear (1)
VIN YA (2000) on - grey (1)

Bulbholder - sidelight (2)

Indicators - Front

See Lamp Upgrade Kit, on page 40.

Indicator assembly;
up to VIN WA410481 (1998) - clear (1)
VIN YA (2000) on - grey (1)

Side repeater lamp;
up to VIN WA410481 (1998) - clear (1)
VIN YA (2000) on - grey (1)

Bulb - indicators;
main indicators (2)
side repeaters (2)

Washer jet;

Windshield washer pump;
Non-return valve - washer tube; (1)
5mm (windscreen washers) (1)
4mm (headlamp washers) (1)

Washing system;
up to VIN WA410481 (1998) (2)
VIN WA394535 (1998) on rear screen (2)

Sensor - low fluid level (1)

Grey headlamp - XBC105700

Grey indicator - XBD100920

Grey headlight - XBC105700

Grey repeater lamp;
### Lamp Upgrade Kit

Lamp upgrade kit - 2000 model year;
Upgrade your vehicle to later specification with these Original Equipment, grey lens lamps. Easy to install.
Available in RHD, LHD & NAS kits.

- **complete kit - with fog lamps** RA1342
  - Includes headlamps, front indicators, side repeaters, fog lamps and rear lamps. Not suitable for diesel auto.

- **complete kit - no fog lamps** RA1342NFL
  - As above, less fog lamps.
  - Ideal for diesel auto.

- **part kit** RA1341
  - Includes front indicators, side repeaters and rear lamps. Less headlamps and fog lamps. Suitable for any model.

### Rear Lamps

See Lamp Upgrade Kit, opposite.

- **Rear lamp assembly**;
  - up to VIN XA (1999) - amber indicator
    - all models except North America
    - rh (1) AMR4100
    - lh (1) AMR4099
  - North America only
    - rh (1) AMR4102
    - lh (1) AMR4101
  - VIN YA (2000) on - grey indicator
    - all models except North America
    - rh (1) XFB101720
    - lh (1) XFB101730
  - North America only
    - rh (1) XFB101740
    - lh (1) XFB101750

- **Bulb - rear lamp - all models**;
  - indicator (2) 264591
  - tail light (2) 10211
  - stop lamp (2) 264591

- **Tailgate lamp assembly (rear fog & reverse)**;
  - up to VIN XA (1999) - amber top
    - rh (1) AMR4724
    - lh (1) AMR4725
  - VIN YA (2000) on - grey top
    - rh (1) XFE100220
    - lh (1) XFE100230

- **Bulb - tailgate lamp**;
  - rear fog and reverse lamp (4) 264591

- **High-level 3rd stop lamp** (1) PRC7644
  - See also Conversion Kit on p37 including trim panel.

- **Bulb - high-level stop lamp** (2) AFU4481

### Fog Lamps - Front

See Lamp Upgrade Kit, above.

- **Fog Lamp - individual**;
  - Please note, front fog lamps can not be fitted to diesel vehicles with auto’ transmission.
  - up to VIN XA (1999) - clear
    - rh (1) AMR3420
    - lh (1) AMR3421
  - VIN YA (2000) on - grey
    - rh (1) XBJ100420
    - lh (1) XBJ100430

- **Fog lamp kit - up to VIN XA (1999)** STC8540
  - Includes pair of clear front fog lamps, switch and bulbs.
  - Not suitable for diesel vehicles with auto’ transmission.
  - Bulb - front foglamp (2) 606178
  - All models.

### Order On:

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### Electrical Description

#### Number Plate Lamp

- **Number plate lamp** (1) AMR3020
- **Bulb - number plate lamp** (2) AFU4481

#### Interior Lamps

- **Interior lamp assembly - headlining:**
  - front (1) XDE100730LUM
  - rear except 4.6HSE (1) PRC9248LUM
  - 4.6HSE only (1) AMR2768LUM
  - lh (1) AMR2769LUM
- **Lens - interior lamp - front** (1) XDH100120L
- **Glovebox lamp** (1) STC2819
- **Footwell lamp:**
  - front (2) PRC9499
  - rear (1) PRC9496
- **Loadspace lamp** (1) RTB7098
- **Puddle lamp - door** (4) AMR2481

#### Bulb Kit

- **Bulb kit** (1) STC8247AA

Contains the main bulbs and fuses. Ideal for touring or carry as a spare.

#### Switches & Controls

**Switching column switch assembly:**
Comprises wash/wipe switch and lighting/indicator switch. For individual switches, see below.

- **Wash/wipe switch only** (1) STC2959
- **Indic和平/lighting switch only** (1) STC2961

**Steering wheel switches:**
Up to 1999, steering wheels have facilities for operating the cruise control only, or cruise control and ICE (In-Car Entertainment). From 2000 on, they have facilities for cruise control and ICE.

- **With cruise control and ICE:**
  - **Main light switch** (1) AMR3964
  - VIN XA (1999) on (1) YUK100240
  - **Front fog lamps** (1) AMR3711
  - VIN XA (1999) on (1) YUG102250
  - **Rear fog lamps** (1) AMR3712
  - VIN XA (1999) on (1) YUG102260
  - **Ride height control** (1) AMR5823
  - VIN XA (1999) on (1) YUF101930
  - **Ride height disable** (1) AMR3709
  - VIN XA (1999) on (1) YUG102270

**Auxiliary switches:**
- **Main lights - rotary switch**
  - up to VIN WA (1998) (1) AMR3964
  - VIN XA (1999) on (1) YUK100240
  - **Front fog lamps** (1) AMR3711
  - VIN XA (1999) on (1) YUG102250
  - **Rear fog lamps** (1) AMR3712
  - VIN XA (1999) on (1) YUG102260

**Cruise control enable/disable**
- up to VIN WA (1998) (1) AMR4141
- VIN XA (1999) on (1) YUK100340
- **Transfer box high/low**
  - up to VIN WA (1998) (1) AMR3708
  - VIN XA (1999) on (1) YUG102240

**Fuel flap release**
- up to VIN WA (1998) (1) AMR3388
- VIN XA (1999) on (1) YUG102490

**Electric windows - rear door**
- up to VIN WA (1998) (1) AMR3762
- VIN XA (1999) on (1) YUK101570

**Accessory front lamp kit** (1) STC8889

**Switch pack - electric windows/roof/mirrors**
Located in centre console.

- **With sunroof** (1) AWR1083
- **Without sunroof** (1) AWR1086
- **Ash grey - with sunroof** (1) YUB100820LNF
- **Ash grey - less sunroof** (1) YUB100830LNF
- **Burr walnut** (1) YUB101100
- **Burr maple** (1) YUB000050NZ

**Rotary coupler - steering wheel:**

- **Non-airbag vehicles** (1) YRC100360
- **Vehicles with airbags** (1) YRC100350
**Cigar Lighter**

- **Cigar lighter** (2) AMR2678
- **Bulb - cigar lighter** (1) RTC3635

**Engine Sensors**

**Fuel Sensors**

Fuel sensors - V8:
- air flow meter
  - up to VIN WA (1998) (1) ERR5595
  - VIN XA (1999) on (1) MHK100800
- seal - airflow meter to airbox - V8:
  - up to VIN WA (1998) (1) NTC3354A
  - VIN XA (1999) on (1) PHN100020
- lambda (oxygen) sensor
  - up to VIN WA350483 (1997) (2) ERR1834
  - VIN VA350484 to WA (1998) (2) AMR6244
  - VIN XA (1999) (2) MHK100940
- throttle position sensor:
  - Lucas GEMS (1) ERR4278
  - Bosch (1) ERR7322
  - camshaft sensor
  - up to VIN TA (1996) (1) ERR2261
  - VIN VA (1997) on (1) ERR6169
  - “O”-ring - cam” sensor
  - crank sensor
  - automatic
    - up to VIN TA (1996) (1) ADU7342L
    - VIN VA (1997) to WA (1998) (1) ERR6119
    - VIN XA (1999) on (1) ERR7354
  - manual
    - up to VIN TA (1996) (1) ERR3006
    - VIN VA (1997) on (1) ERR6357
- knock sensor
  - up to VIN WA (1998) (2) ERR5594
  - VIN XA (1999) on (2) NSC2302
  - stepper motor
  - gasket - stepper motor
  - temperature sensor
  - up to VIN WA (1998) (1) ETC8496A
  - VIN VA (1999) on (1) MEK100160
  - fuel temperature sensor
  - Located in the fuel rail.

**Throttle body - Bosch**
- Gasket - Bosch throttle body
- Fuel pressure regulator
- Fuel injector - V6:
  - up to VIN WA (1998) (8) ERR722
  - VIN XA (1999) on (8) ERR6600
- Seal - fuel injector; small
  - up to VIN WA (1998) (16) RTC5679
  - VIN XA (1999) on (16) ERR7309
- Large
  - Clip - injector retaining (8) EAC2414
  - Air hose - plenum to airflow meter (1) ESR4216
- Fuel sensors - diesel:
  - airflow meter
    - VIN WA (1998) on (1) PHN1000240
  - Seal - airflow meter to airbox (1) PHN1000240

**Relays**

- **Relay**
  - green (a/r) YWB10031
  - yellow (a/r) YWB10012L
  - black (1) PRC9566
  - air suspension (1) ANR4652
  - ignition heater plug - diesel (1) STC3364

**Electronic Control Units (ECUs)**

The sophisticated electronics used in the P38 Range Rover incorporate a number of Electronic Control Units (ECUs). These ECUs take over engine fuelling and ignition, automatic transmission and transfer box, cruise control, air suspension, ABS and traction control, as well as seating position memory etc. In addition, virtually all of the vehicle’s electronics are governed by a BECM (body Electronic Control Module), which is located on the floor. Due to the variation in vehicle specifications, it is not possible to list every ECU. Please contact us for price & availability on new and reconditioned ECUs.

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**Electric Motors**

Motor;
- electric windows
- lh - front & rear (2) ASR2498
- rh - front & rear (2) ASR2499
- electric sunroof (1) STC1668

Cable - sunroof drive (1) EGY100200

Actuator - tailgate locking/unlocking;
- up to VIN WA376579 (1998) (1) ALR5189
- VIN WA376580 on (1) ASR2656

Motor - front seat head restraint;
- non-memory seats (2)
- memory seats (2) STC3001
- up to VIN WA (1998) (1) HHL100320
- VIN XA (1999) on (1) HHL100330

Cable - head restraint (2) STC3002

Motor - seat squab recline;
- available separately up to VIN WA (1998) only
- non-memory seats (2) STC3005
- memory seats (2) STC3004

Height adjustment mechanism/motor - seats;
- front seats (2) STC2996
- memory seats (2) STC2995
- rear seats (2) STC2998
- memory seats (2) STC2997

**Instruments**

Instrument pack
Replacement instruments are available as one complete instrument pack. If you require a replacement instrument pack, please contact our sales department for price & availability, quoting the year, model and chassis number of your vehicle.

- Bulb - instruments;
  - 1.2 Watt (a/r) RTC3635
  - 3 Watt (a/r) 573289

Clock;
- up to VIN XA (1999) (1) YFB100410
- VIN YA (2000) on (1) YFB100460

- Bulb - clock - 3 Watt (1) 573289

**Battery & Fittings**

Battery;
Please note: batteries are available for counter collection only and not by mail order.

- V6 - 4.0/4.6 litre (1) STC4757
- up to VIN WA (1998) (1) STC8587
- VIN XA (1999) on (1) YGB100860

Clamp - battery fixing;
- V6 (1) ERR3445
- up to VIN WA (1998) (1) YJF100360
- VIN XA (2000) on (1) YJF100370
- diesel (1) YJF100380
- up to VIN WA (1998) (1) YJF100390
- VIN XA (1999) on (1) YJF100400

J-bolt - battery clamp - petrol & diesel;
- up to VIN WA (1998) (1) ERR3447
- VIN XA (1999) on (1) AMR5735

Cover - battery - all models (1) ERR3026
Screw - battery cover (3) STC2874
Lid - engine control unit (ECU) (1) ERR3025
Petrol & diesel models;

**Fuses**

<table>
<thead>
<tr>
<th>Type</th>
<th>QTY</th>
<th>PART No.</th>
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</thead>
<tbody>
<tr>
<td>standard, blade type</td>
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<tr>
<td>pack of 5</td>
<td>(1)</td>
<td>GFS3103</td>
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<td>3 amp</td>
<td>(1)</td>
<td>GFS3105</td>
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<td>5 amp</td>
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<td>GFS3107</td>
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<td>7.5 amp</td>
<td>(1)</td>
<td>GFS3110</td>
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<td>10 amp</td>
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<td>GFS3115</td>
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<td>15 amp</td>
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<td>GFS3125</td>
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<td>25 amp</td>
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<td>GFS3130</td>
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<td>30 amp</td>
<td>(1)</td>
<td>YOG10008</td>
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<td>maxi type - each</td>
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<td>30 amp (green)</td>
<td>(1)</td>
<td>YOG10009L</td>
</tr>
<tr>
<td>40 amp</td>
<td>(1)</td>
<td>YOG10010</td>
</tr>
<tr>
<td>50 amp (red)</td>
<td>(1)</td>
<td>YOG10011L</td>
</tr>
<tr>
<td>60 amp (blue)</td>
<td>(1)</td>
<td>YOG10011L</td>
</tr>
</tbody>
</table>

Extractor - standard blade fuse (1) AMR2946

**Brake Light Switch**

Brake light switch;
- up to VIN WA406609 (1998) (1) XXB1000170
- VIN WA406610 on (1) XXB000010

**Key Fob Remote**

Key fob assy (remote) inc. key
Please quote VIN when ordering.
- Key 1 (1) ASR1940
- Key 2 (1) ASR1941

Battery - key remote (2) STC1853
Activator pad - remote (2) YWC000400
Replacement pad for worn out key (rubber).
### Bodywork

#### Chassis Repair Sections

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front crossmember</td>
<td>(1)</td>
<td>ANR2688</td>
</tr>
<tr>
<td>Centre (gearbox) crossmember</td>
<td>(1)</td>
<td>ANR4672</td>
</tr>
<tr>
<td>Rear crossmember</td>
<td>(1)</td>
<td>ALR1888</td>
</tr>
</tbody>
</table>

#### Body Mountings

- Mounting rubber - body: (8) ANR3738
- Bolt - body to chassis:
  - M10 x 89: (2) ANR3737
  - M10 x 57: (6) ANR3736
- Nut - mounting rubber to body: (16) FX110047L
- Front mounting:
  - rubber washer: (4) ANR1504
  - spacer tube: (2) ANR3644
  - bolt - M10 x 57: (2) ANR3736

#### Body Repair Sections

- Repair panel:
  - 'A' post:
    - rh: (1) ALR1164
    - lh: (1) ALR1165
  - 'B' post/door sills:
    - rh: (1) ALR1741
    - lh: (1) ALR1742
  - rear quarter panel:
    - rh: (1) ALR7418
    - lh: (1) ALR7419
  - cantrail:
    - rh: (1) ALR7420
    - lh: (1) ALR7421

- Inner Panels

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear inner quarter panel:</td>
<td>(1)</td>
<td>MXC9888</td>
</tr>
<tr>
<td>Inner sill</td>
<td>(1)</td>
<td>MXC9889</td>
</tr>
<tr>
<td>Reinforcement - inner sill;</td>
<td>(1)</td>
<td>ALR1254</td>
</tr>
<tr>
<td>Rear lower panel</td>
<td>(1)</td>
<td>ALR1255</td>
</tr>
</tbody>
</table>

- Rear Wing

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
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</tr>
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<tbody>
<tr>
<td>rh</td>
<td>(1)</td>
<td>MXC9878</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>MXC9879</td>
</tr>
</tbody>
</table>

- Front wing:
  - rh: (1) ALR1164
  - lh: (1) ALR1165

- Bolt - front wing: (1) ALR1165

- Nut - captive - front wing: (6) ANU1286

- Washer - fibre - front wing: (8) MXC8304

- Wheelarch liner - front wing:
  - front:
    - rh: (1) ALR8994
    - lh: (1) ALR8995
  - rear:
    - rh: (1) ALR2646
    - lh: (1) ALR2647

- Rear Wing

<table>
<thead>
<tr>
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</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>MXC9879</td>
</tr>
</tbody>
</table>

#### Bonnet Assembly

- Bonnet:
  - up to VIN WA394534 (1998): (1) ALR1858
  - VIN WA394535 on:
    - (1) BKA720000

- Hinge - bonnet:
  - rh: (1) MXC2258
  - lh: (1) MXC2259

- Buffer - bonnet stop:
  - (6) GKM10008L

- Insulation pad - bonnet:
  - (1) ET100700

- Clip - insulation pad: (20) AFU3711L

- Seal - bonnet:
  - front:
    - (1) ALR8541
  - side:
    - rh (with green clips): (1) ALR2250
    - lh (with orange clips): (1) ALR2251
  - rear:
    - (1) ALR6318

- Strut - bonnet:
  - with bonnet insulation:
    - locking: (1) ALR5886
    - non-locking: (1) ALR5884
  - without bonnet insulation:
    - locking: (1) ALR5885
    - non-locking: (1) ALR5883

- Cable - bonnet release: (1) ALR6989

#### Doors

- See Body Fittings section for door trims, seals, hinges etc.

- Door shell:
  - front:
    - rh: (1) ASR1738
    - lh: (1) ASR1739
  - rear:
    - rh: (1) ALR5964
    - lh: (1) ALR5965

- Door skin only:
  - front:
    - rh: (1) ALR24
    - lh: (1) ALR25
  - rear:
    - rh: (1) ALR26
    - lh: (1) ALR27

#### Bonnet Assembly

- Bonnet:
  - up to VIN WA394534 (1998): (1) ALR1858
  - VIN WA394535 on:
    - (1) BKA720000

- Hinge - bonnet:
  - rh: (1) MXC2258
  - lh: (1) MXC2259

- Buffer - bonnet stop:
  - (6) GKM10008L

- Insulation pad - bonnet:
  - (1) ET100700

- Clip - insulation pad: (20) AFU3711L

- Seal - bonnet:
  - front:
    - (1) ALR8541
  - side:
    - rh (with green clips): (1) ALR2250
    - lh (with orange clips): (1) ALR2251
  - rear:
    - (1) ALR6318

- Strut - bonnet:
  - with bonnet insulation:
    - locking: (1) ALR5886
    - non-locking: (1) ALR5884
  - without bonnet insulation:
    - locking: (1) ALR5885
    - non-locking: (1) ALR5883

- Cable - bonnet release: (1) ALR6989

#### Radiator Panel

- Front panel - grille mounting: (1) ALR1196

#### Tailgate/Rear Load Door

See Body Fittings section for tailgate trim, including glass.

- Lower tailgate assembly: (1) BHA720030
- Outer panel only - lower tailgate: (1) MXC8981
- Upper tailgate: (1) ALR1228

#### Rear Lower Panel

- Rear lower panel: (1) MXC9279
**Radiator Grille**

Radiator grille
- Supplied primed

Headlamp finisher;
- Supplied primed
  - \(\text{rh} (1)\)
  - \(\text{lh} (1)\)

Badge - radiator grille;
- \(\text{silver} (1)\)
  - BTR8401
- \(\text{gold} (1)\)
  - DAG100330

**Bumper/Spoiler**

Front bumper;
- \(\text{without spoiler} (1)\)
  - ANR2332
- \(\text{with spoiler} (1)\)
  - ANR2332

Grille - cold air intake - diesel auto
- \(\text{rh} (1)\)
  - ANR1996
- \(\text{lh} (1)\)
  - ANR1997

Rear bumper;
- \(\text{except Autobiography (black) up to VIN TA (1996)} (1)\)
- \(\text{VIN VA (1997) on} (1)\)
  - ANR2533
  - ANR4735
- \(\text{Autobiography (primer) up to VIN TA (1996)} (1)\)
  - STC7161P
  - STC4031P
- \(\text{VIN VA (1997) on} (1)\)
  - NTC7882
  - NTC7881

Blanking plate - fog lamps - front spoiler;
- \(\text{rh} (1)\)
  - ANR1996
- \(\text{lh} (1)\)
  - ANR1997

**Rubbing Strips**

Rubbing strip;
- \(\text{with chrome inserts} (1)\)
  - DGB102560
  - DGB102570
  - DGC10260
  - DGC10270
  - DGD102240
  - DGD102250
  - DGD10280
  - DGD10290

**Lower Door Finishers**

Door finisher - lower;
- \(\text{front door} (1)\)
  - BTR2890
  - BTR2891
  - BTR2892
- \(\text{rear door} (1)\)
  - BTR2893
- \(\text{Fixings - lower door finishers;} (8)\)
  - BTR691
  - BTR3042

**Roof Pillar Finishers**

'A'-post finisher;
- \(\text{rh} (1)\)
  - DGB101260
  - DGB101270
  - DGB101270
- \(\text{lh} (1)\)
  - DGB101270

'\(\text{D}'\)-post finisher;
- \(\text{rh} (1)\)
  - DGB101260
  - DGB101270
- \(\text{lh} (1)\)
  - DGB101270

'\(\text{E}'\)-post finisher;
- \(\text{rh} (1)\)
  - DGB101260
  - DGB101270
- \(\text{lh} (1)\)
  - DGB101270

Fixings - 'E'-post finisher;
- \(\text{rh} (1)\)
  - DGB101260
  - DGB101270
- \(\text{lh} (1)\)
  - DGB101270

**Sill Finishers & Tread Plates**

Sill finisher;
- \(\text{rh} (1)\)
  - MXC4304
  - MXC4305
- \(\text{lh} (1)\)
  - MXC4304
  - MXC4305

Fixings - sill finishers;
- \(\text{cupacs} (4)\)
  - BTR691
- \(\text{cupacs} (12)\)
  - BTR915
- \(\text{plastic rivets} (2)\)
  - 79086L

Tread plate - door sill;
- \(\text{with Range Rover lettering} (2)\)
  - MXC4308
  - MXC4309
- \(\text{Fixings - tread plates;} (a/r)\)
  - AD608059
  - BTR4958
### Mudflaps

Mudflaps - pair:
- front (1) STC8535
- rear (1) STC8536

Mudflaps - individual:
- front
  - rh (1) CAS100920
  - lh (1) CAS100930
- rear
  - rh (1) CAT101160
  - lh (1) CAT101170
  - all models (1) CAT101180

Fittings - mudflaps:
- front
  - screw (6) DYP10035L
  - lokut nut (4) ANU1284
  - lower (2) CZA4705
- rear
  - screw (4) DA680065L
  - spring clip (4) AKG608145L

### Windscreen

Windscreen (tinted): Windscreens are available for collection only.
- heated
  - up to WA (1999) (1) CMB101000
  - VIN YA (2000) on (1) CMB000020
- non-heated
  - up to XC (1999) (1) ALR5385
  - VIN YA (2000) on (1) CMB000010

Sealant pack windscreen:
- upper (1) DCE10038L
- lower (1) DCE101450
- up to VIN WA400633 (1999) (1) CMB101065
- VIN WA400634 on (1) CMB101060

### Rear Quarter Windows

Glass - rear quarter window:
- up to VIN VA (1997)
  - rh (1) AWR1119
  - without antenna (1) CVB101980
  - with antenna (1) AWR1120
  - rh (1) CVB101970
  - without antenna (1) CVB101980
  - with antenna (1) CVB101970
  - rin (1) CVB101980
  - with antenna (1) CVB101970
  - up to VX422999 (2) AWR1119
  - VIN VA (1998) only (1) CVB101970
  - with antenna (1) CVB101980
  - without antenna (1) CVB101970
  - VIN XC (1999) up to VX422999 (2) AWR1119
  - with antenna (1) CVB101970
  - without antenna (1) CVB101980
  - with antenna (1) CVB101970
  - VIN XA (1999) on (1) CVB101980
  - with antenna (1) CVB101970
  - without antenna (1) CVB101980
  - with antenna (1) CVB101970
  - FINISHER - rear quarter window:
    - up to VIN WA (1999) (1) DDF100540
    - VIN WA (1999) (1) DDF100550

### Door Glass

Door glass - front:
- up to VIN WA (1998)
  - rh (1) ALR8271
  - lh (1) ALR8272
- VIN YA (1999) on (1) CUB102940
- rh (1) CUB102950
- rear - opening
  - up to VIN WA (1998)
  - rh (1) CUB102120
  - lh (1) CUB102130
- VIN YA (1999) on
  - rh (1) CUB102160
  - lh (1) CUB102170

Seal - door glass channel:
- outer
  - up to VIN WA (1998)
  - rh (1) ALR6400
  - lh (1) ALR6401
- inner
  - up to VIN WA (1998)
  - rh (1) ALR6880
  - lh (1) ALR6881
  - lower
    - up to VIN WA (1998)
    - rh (1) ALR6943
    - lh (1) ALR6944

### Window Regulators

Motor - electric window - front & rear:
- up to VIN WA (1998)
  - rh (1) ASR2490
  - lh (1) ASR2490
- VIN YA (1999) on
  - rh (1) ASR2490
  - lh (1) ASR2490

- Window regulator only:
  - rh (1) CVF100740
  - lh (1) CVF100750
  - rear
    - up to VIN WA (1998)
      - rh (1) ASR2490
      - lh (1) ASR2490
    - VIN YA (1999) on
      - rh (1) ASR2490
      - lh (1) ASR2490

- WINDOW REGULATOR CVF100740
  - rh (1) ASR2490
  - lh (1) ASR2490

- WINDOW MOTOR ASR2490
  - rh (1) ASR2490
  - lh (1) ASR2490

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
Tailgate Glass
Glass - upper tailgate (complete with finishers);
privacy tint (1) ASR2381
green "optikool" (1) GVB102180

Sunroof Assembly
Glass panel - sunroof (1) ALR5124
Seal - glass panel - sunroof (1) EEQ100400
Seal - sunroof frame; side (1) EEQ100420
rear (1) EEQ100410
Motor - electric sunroof (1) STC1668
Cable - sunroof drive (1) EGY100200

Door Fittings
Hinge assembly - front & rear doors;
upper (1) ALR3382
rh (1) ALR3383
lh (1) ALR3384
lower (1) ALR3385
rh (1) ALR3386
lh (1) ALR3387
Screw - door hinge (a/r) (1) AYP10003

Door Handles & Locks
Lock set
Comprising 4 door handles, 2 remote units, tailgate push-button, steering column lock assembly, glovebox lock and remote receiver. Please contact our sales department for a price & availability of lock sets, quoting your vehicle’s VIN.

Door handle - outer;
front rh (1) ALR8122
lh (1) ALR8123
rear (1) ALR8124
lh (1) ALR8125
side (1) ALR8126

Gasket - door handle;
Front & rear gasket required per handle.
front (4) ALR69
rear (4) ALR70

Tailgate push-button; ALR6310
black (1) ALR6310
chrome (1) FOY100030

Seal - tailgate push-button (1) ALR5252

Actuator - tailgate locking/unlocking;
up to VIN WA376579 (1998) (1) ALR5189
up to VIN WA376580 on (1) ASR2656

Steering column/ignition lock;
up to VIN MA (1995) (1) MXYC4599H
VIN TA (1996) on
except North America (1) ALR9420H
North America (1) ASR1045H
Bulb - ignition lock illumination (1) STC2958
Ignition switch (1) STC2958
Glovebox lock (1) MXYC4600H

Door Check Straps
Check strap - front & rear doors (4) BDH130011L
Screw - check strap (8) DYP101490
Pin - check strap (4) BDM100050

Door Seals
Seal - door aperture;
front door - ash grey (2) ALR6283LNF
rear door - ash grey (2) ALR6285LNF
tailgate (1) BHK720020
Secondary seal - side doors;
A-post/header
rh (1) ALR6938
lh (1) ALR6939
B/C-post
rh (1) ALR6316
lh (1) ALR6317
Waist seal - door - outer;
For inner waist seal, see Interior Trim.
front (1) ALR3146
rear (1) ALR3147

Door Seals
Seal - door aperture;
front door - ash grey (2) ALR6283LNF
rear door - ash grey (2) ALR6285LNF
tailgate (1) BHK720020
Secondary seal - side doors;
A-post/header
rh (1) ALR6938
lh (1) ALR6939
B/C-post
rh (1) ALR6316
lh (1) ALR6317
Waist seal - door - outer;
For inner waist seal, see Interior Trim.
front (1) ALR3146
rear (1) ALR3147

MORE STOCK EVERY DAY
If the part you require is not listed here, please phone and enquire. By now we might well have it. For prices, terms & conditions etc, please refer to our latest price guide.
Door Mirrors

Door mirror - complete - up to 1999;
Supplied with glass.
Colour-coded mirrors are supplied primed, ready to paint.

- **up to VIN TA (1996)**
  - (1) MIRROR - CRB001760PMD
  - (1) MIRROR GLASS - BTR6072
  - (1) Adapter - motor to glass - STC4625

- **VIN VA (1997) to XA (1999)**
  - (1) MIRROR - CRB001760PMD
  - (1) MIRROR GLASS - BTR6072
  - (1) Adapter - motor to glass - STC4625

Door mirror assembly - 2000 on;
Supplied less glass.
Colour-coded mirrors are supplied primed, ready to paint.

- **memory**
  - (1) MIRROR - CRB001720LML
  - (1) MIRROR GLASS - BTR6072
  - (1) Adapter - motor to glass - STC4625

- **non-memory**
  - (1) MIRROR - CRB001760PMD
  - (1) MIRROR GLASS - BTR6072
  - (1) Adapter - motor to glass - STC4625

Tailgate Finishers

Top finisher - lower tailgate (1)
Hinge - lower tailgate (2)
Retaining cable - lower tailgate (2)
Seal - upper tailgate (1)
Hinge - upper tailgate (2)
Finisher - exterior - upper tailgate (1)
Gas strut - upper tailgate (2)

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
Decals & Badges

Bonnet decal - 'RANGE ROVER';
  silver (1) BTR7939MAD
  basalt (1) BTR7939PUK

Tailgate decal;
  'RANGE ROVER'
    silver (1) BTR7940MAD
    basalt (1) BTR7940PUK
  ‘4.0’
    silver (1) AWR1332MAD
    basalt (1) AWR1332PUK
  ‘4.0 SE’
    silver (1) AWR1333MAD
    basalt (1) AWR1333PUK
  ‘4.0 HSE’
    silver (1) AWR2503MAD
  ‘4.6 HSE’
    silver (1) AWR1334MAD
    basalt (1) AWR1334PUK
  ‘4.6 SE’
    silver (1) DAM000070MAD
    basalt (1) DAM000070PUK
  ‘2.5 DT’
    silver (1) AWR1335MAD
    basalt (1) AWR1335PUK
  ‘2.5 DSE’
    silver (1) AWR1336MAD
    basalt (1) AWR1336PUK
  ‘4.0 S’
    silver (1) DAH100810MAD
    basalt (1) DAH100810PUK
  ‘2.5 DHSE’
    silver (1) DAH100850MAD
    basalt (1) DAH100850PUK

Badge;
  radiator grille - 'LAND ROVER'
    silver (1) BTR8401
    gold (1) DAG100330
  tailgate -
    'LAND ROVER' - gold (1) BTR1047
    'VOGUE' - chrome (1) DAH100960MMM
    '30th ANNIVERSARY' (1) DAM000010

Graphic Side Body Protection

Graphic protector kit (1) STC8515
Land Rover accessory for lower body sides. Tough vinyl in a basalt grey finish to coordinate with bumpers and sills. Includes number plate surround. Self adhesive.
Centre Console Trim

Switch surround - centre console;
burr walnut
rhd (1) FWJ100120
lhd (1) FWJ100130
Ashtray cover - rear;
burr walnut (1) FKH100390ANV
burr maple (1) FKH000010AYZ

Gaiter - gear lever - manual;
inner (1) AWR1556
outer (1) BTR6746

MANUAL GEAR LEVER GAITER BTR6746

Door Trim Panels

For price & availability of door trim panels, please contact our sales department, remembering to quote exact vehicle details.

Stud - plastic - door trim panel(a/r)
MWC9134
Waist seal - inner - door trim panel;
front (2) BTR8616
rear long (2) BTR8617
short (2) BTR8618

Loadspace Cover

Loadspace cover (folding) - rear;
ash grey (1) EPB101580LNF
dark granite (1) EPB101580LOY
light stone beige (1) EPB101580SMJ
tan (1) EPB101580AUK
walnut (1) EPB101580AAT

Heated Seat Elements

Element - front heated seat;
up to VIN YA (2000) on
VIN VA (1999) on
VIN VZ (2000) on
VIN YA (2000) on

Heated Seat Elements

Element - front heated seat;
up to VIN VA (1999)
VIN VA (2000) on
VIN VZ (2000) on

Carpets

For price & availability of carpets, please contact our sales department.

Headlining

Headlining;
sunroof (1) AWR1572LUM
non-sunroof (1) AWR1573LUM

Loadspace Cover

Loadspace cover (folding) - rear;
ash grey (1) EPB101580LNF
dark granite (1) EPB101580LOY
light stone beige (1) EPB101580SMJ	
tan (1) EPB101580AUK
walnut (1) EPB101580AAT

Heated Seat Elements

Element - front heated seat;
up to VIN VA (1999)
VIN VA (2000) on
VIN VZ (2000) on

CENTRE CONSOLE TRIM - FWJ100120

INTERIOR TRIM

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
**Footwell Mats**

Footwell mats - rubber;
- vehicle set of 4 (1) STC8520AA
- front pair (1) STC8890AA

Footwell mats - carpet - vehicle set of 4
- standard
  - Ash grey (1) STC7817
  - Granite grey (1) STC7815
  - Saddle (1) STC7816
  - Stone beige (1) STC8929AB
- Walnut (1) STC00272AA

- luxury
  - Ash grey (1) STC7817
  - Granite grey (1) STC7815
  - Saddle (1) STC7816
  - Stone beige (1) STC8929AB

- two-colour
  - Ash grey/Classic green (1) STC00272WDB
  - Ash grey/Prussian blue (1) STC00272RGH
  - Ash grey/Rowan berry red (1) STC00272WAW

Footwell mats - aftermarket (1) RA1431

* A car set of tailored velour mats in black, blue, beige, grey, red or green.

**Seat Belts**

Seat belt - front (ash grey);
- belt & reel assy up to VIN WA (1998)
  - rh (1) EVB103860LNF
  - lh (1) EVB103870LNF

Seat belt - rear (ash grey);
- belt & reel assy - outer belts
  - rh (1) EVB104290LNF
  - lh (1) EVB104340LNF

-seat belt - rear (ash grey);
- belt & reel assy - centre belts
  - rh (1) EVB104920LNF
  - lh (1) EVB104920LNF

-Binnacle (2)

-Cable - internal door release;
- front
  - rh (2) ALR6968
  - lh (2) ALR6969
- rear
  - rh (2) ALR6966
  - lh (2) ALR6967

**Miscellaneous**

Picnic table set;
- Finished in highly polished dark burr wood and leather,
- These picnic tables fit into the rear of the front seats and
- include a recess to locate a drink. Only available in leather trim. Not shown.

- Saddle leather (1) STC7659AUK
- Ash grey leather (1) STC7659LNF
- Granite leather (1) STC7659LPD
- Light Stone leather (1) STC7659SMK

**COLOURS AVAILABLE FOR AFTERMARKET CARPET FOOTWELL MATS**

- STC8920AA
### SIDE STEPS

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Side steps - running board type (pair)</td>
<td>STC8505AA</td>
</tr>
<tr>
<td>original equipment (rubber)</td>
<td>STC8505AAP</td>
</tr>
<tr>
<td>aftermarket</td>
<td>STC8505S</td>
</tr>
<tr>
<td>rubber - full length</td>
<td>STC8505PQ</td>
</tr>
<tr>
<td>inc. end caps</td>
<td>STC8505SS</td>
</tr>
<tr>
<td>rubber - 3/4 length</td>
<td>STC8505PQ</td>
</tr>
<tr>
<td>stainless steel - 3/4 length</td>
<td>STC8505SS</td>
</tr>
<tr>
<td>Mudflap kit - running boards</td>
<td>STC8535</td>
</tr>
</tbody>
</table>

Side steps - running board type (pair) original equipment (rubber) Use with Mudflap Kit STC8505A. (If not already fitted).

### NUDGE BARS

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>'A'-bar (2&quot; tube) - Aftermarket</td>
<td>STC8501AAP</td>
</tr>
<tr>
<td>black nylon coated</td>
<td>STC8501PSS</td>
</tr>
<tr>
<td>stainless steel</td>
<td>STC8501SS</td>
</tr>
</tbody>
</table>

### ROOF RACK & RAILS

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>ORIGINAL EQUIPMENT</td>
<td></td>
</tr>
<tr>
<td>Roof rails - longitudinal (pair)</td>
<td>STC8506</td>
</tr>
<tr>
<td>Cross bars - roof rails (pair)</td>
<td>STC8508</td>
</tr>
<tr>
<td>Accessories for roof rails/cross bars;</td>
<td></td>
</tr>
<tr>
<td>ski carrier</td>
<td>CAN500020</td>
</tr>
<tr>
<td>sailboard carrier</td>
<td>STC8527</td>
</tr>
<tr>
<td>luggage box (450 litres)</td>
<td>CAK500010</td>
</tr>
<tr>
<td>ski box (400 litres)</td>
<td>CAK500020</td>
</tr>
<tr>
<td>Longer than CAK500010.</td>
<td></td>
</tr>
<tr>
<td>adapter kit for luggage/ski box</td>
<td>STC8512AA</td>
</tr>
<tr>
<td>Sports bars (pair)</td>
<td></td>
</tr>
<tr>
<td>Fit without longitudinal roof rails.</td>
<td></td>
</tr>
<tr>
<td>Accessories for sports bars;</td>
<td></td>
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<tr>
<td>ski carrier</td>
<td>CAN500030</td>
</tr>
<tr>
<td>sailboard carrier</td>
<td>STC8435</td>
</tr>
<tr>
<td>luggage rack</td>
<td>STC50176AA</td>
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<tr>
<td>load retainers (pair)</td>
<td>RTC9477</td>
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<tr>
<td>quick ratchet strap</td>
<td>STG7566</td>
</tr>
<tr>
<td>luggage box</td>
<td>CAK500010</td>
</tr>
<tr>
<td>ski box (longer than CAK500010)</td>
<td>CAK500020</td>
</tr>
<tr>
<td>adapter kit for luggage/ski box</td>
<td>STC8512AA</td>
</tr>
</tbody>
</table>

### AFTERMARKET

- **AFTERMARKET 'A' BAR IN STAINLESS STEEL - STC8501PSS**
- **AFTERMARKET 'A' BAR IN BLACK - STC8501AAP**
- **RUBBER 3/4 LENGTH - STC8505PQ**
- **S/STEEL 3/4 LENGTH - STC8505SS**
- **RUBBER FULL LENGTH - STC8505AAP**

### SAFARI ROOF RACK LL1214 AFTERMARKET, (FITTING KIT RA2009).

### AFTERMARKET LL1214

- **ROOF RAILS (LONGITUDINAL) STC8506 & CROSS BARS STC8508 SHOWN FITTED.**
- **SKI CARRIER CAN500020 SHOWN FITTED TO ROOF RAILS & CROSS BARS. CAN ALSO BE FITTED TO SPORTS BARS.**
- **SPORTS BARS STC50252, FIT DIRECTLY TO ROOF WITHOUT LONGITUDINAL ROOF RAILS.**

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
Driving Lamp:
- Rally 1000: STC7644
- Safari 5000: STC8480
  - Genuine 9" circular lamps with removable stone guard.
  - Supplied individually.
  - Wipac "Off Road" - pair: STC8481
  - 9" circular driving lamps supplied as a pair, complete with chunky plastic grille.

Fog lamp - Safari 5000: STC8481

Accessories - Safari 5000 lamps:
- bulb: 606178
- driving lamp and fog lamp: STC8811
- replacement lens: STC8812
- driving lamp: STC8842
- fog lamp: STC8842
- stoneguard: STC8883AA
- steady bar: Must be used when fitting Safari 5000 lamps to nudge bars.
- wiring kit for Safari lamps: STC8884
- lamp mounting bar: RA1439
- Stainless steel.

Lamp upgrade kit - 2000 model year;
Upgrade your vehicle to later specification with these Original Equipment, grey lens lamps. Easy to install. Available in RHD, LHD & NAS kits.
- complete kit - with fog lamps: RA1342
- complete kit - no fog lamps: RA1342NFL
- part kit: RA1341
  - Includes front indicators, side repeaters and rear lamps.
  - Less headlamps and fog lamps. Suitable for any model.

High level stop lamp kit;
This high level stop lamp kit is housed in a colour-keyed trim panel, to match the vehicle's interior.
- Ash grey: E0100060LNF
- Tan: E0100060AUK
- Granite: E0100060LOY
- Light Stone: E0100060SMJ

Fog lamp kit - up to VIN XA (1999)(1): STC8540
  - Includes pair of clear front foglamps, switch and bulbs.
  - Not suitable for diesel vehicles with auto transmission.
**STANDARD SHOCK ABSORBER KIT**

Standard Shock Absorber Kit (1) RA2002

Include 2 front and 2 rear standard shock absorbers.

---

**UPRATED SHOCK ABSORBER KITS**

**BILSTEIN**

Bilstein are heavy duty, gas, non-adjustable shock absorbers.

**KONI**

Koni are oil-filled, adjustable (off-car) shock absorbers.

**BILSTEIN - GAS, HEAVY DUTY, NON ADJUSTABLE**

Uprated shock absorbers - front or rear (pairs);
Bilstein are heavy duty, gas, non-adjustable shock absorbers.
Koni are oil-filled, adjustable (off-car) shock absorbers.

- Bilstein (set of 4) RA2006B
- Koni (set of 4) RA2006K

**KONI - OIL FILLED, ADJUSTABLE**

Uprated shock absorbers - front or rear (pairs);
Bilstein are heavy duty, gas, non-adjustable shock absorbers.
Koni are oil-filled, adjustable (off-car) shock absorbers.

- Bilstein front (pair) RA1363B
- Koni front (pair) RA1363K
- Bilstein rear (pair) RA1364B
- Koni rear (pair) RA1364K

---

**UPRATED STEERING DAMPER**

For improved feel and steering accuracy.

**BILSTEIN**

Uprated steering damper
Bilstein ANR2640UR

For improved feel and steering accuracy.

- Rear Anti-roll bar kit RA1467

---

**COIL SPRING CONVERSION KIT**

A straightforward DIY conversion kit which replaces the Range Rover’s air suspension with conventional coil springs. A cost-effective solution for vehicles with faulty EAS or for owners who favour coil spring suspension. Note: we recommend fitting new shock absorbers at the same time.
### UPRATED BRAKE DISCS & PADS

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brake disc - uprated;</td>
<td>NTC8780UR</td>
<td>Brake disc - uprated;</td>
<td>NTC8700ROS</td>
</tr>
<tr>
<td>front</td>
<td></td>
<td>front</td>
<td></td>
</tr>
<tr>
<td>EBC Turbo Groove (pair)</td>
<td></td>
<td>EBC Turbo Groove (pair)</td>
<td></td>
</tr>
<tr>
<td>Rossini (pair)</td>
<td>SDB000470UR</td>
<td>Rossini (pair)</td>
<td>SDB000470ROS</td>
</tr>
<tr>
<td>rear</td>
<td>SFP100460UR</td>
<td>Brake pads - uprated;</td>
<td>SFP100470UR</td>
</tr>
<tr>
<td>EBC Kevlar ‘Green Stuff’ fast road.</td>
<td></td>
<td>EBC Kevlar ‘Green Stuff’ fast road.</td>
<td></td>
</tr>
<tr>
<td>front (set)</td>
<td></td>
<td>front (set)</td>
<td></td>
</tr>
<tr>
<td>rear (set)</td>
<td></td>
<td>rear (set)</td>
<td></td>
</tr>
</tbody>
</table>

**Performance drilled and grooved. Improved stopping power, reduced brake fade. Unique signature for improved safety. Superb quality. Use EBC Brake Pads with these discs.**

### STAINLESS STEEL EXHAUSTS

See pages 25-27 for details on standard and sports exhaust systems in Stainless steel.
# 18" ALLOY WHEEL & WHEEL-TYRE PACKAGES

We offer a superb range of 18" alloy wheels to enhance and upgrade your Range Rover. You will find that our combined wheel/tyre packages offer great value for money - and convenience. Special low cost carriage also applies for wheel/tyre sets.

<table>
<thead>
<tr>
<th>ACCESSORIES</th>
<th>DESCRIPTION</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HURRICANE</strong></td>
<td>'Hurricane' Land Rover alloy wheel (10-spoke) Silver sparkle, less centre &amp; nuts (8J x 18). wheel only (each)</td>
<td>RRC501470MNH</td>
<td>wheel set (4)</td>
<td>RRC501470MNHK</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>'Hurricane' Land Rover alloy wheel (10-spoke) &amp; tyre Silver sparkle, less centre &amp; nuts (8J x 18). wheel &amp; tyre (each)</td>
<td>RRC501470MNHHT</td>
<td>wheel &amp; tyre set (4)</td>
<td>RRC501470MNHKTT</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>MONDIAL</strong></td>
<td>'Mondial' Land Rover alloy wheel (6-spoke) Silver sparkle, less centre &amp; nuts (8J x 18). wheel only (each)</td>
<td>RRC115410MNH</td>
<td>wheel set (4)</td>
<td>RRC115410MNHK</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>'Mondial' Land Rover alloy wheel (6-spoke) &amp; tyre Silver sparkle, less centre &amp; nuts (8J x 18). wheel &amp; tyre (each)</td>
<td>RRC115410MNHNT</td>
<td>wheel &amp; tyre set (4)</td>
<td>RRC115410MNHKTT</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TRIPLE SPORT</strong></td>
<td>'Triple Sport' Land Rover alloy wheel (6-spoke) Silver, less centre &amp; nuts (8J x 18). wheel only (each)</td>
<td>STC8516</td>
<td>wheel set (4)</td>
<td>STC8516K</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>'Triple Sport' Land Rover alloy wheel (6-spoke) &amp; tyre Silver, less centre &amp; nuts (8J x 18). wheel &amp; tyre (each)</td>
<td>STC8516T</td>
<td>wheel &amp; tyre set (4)</td>
<td>STC8516KT</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>COMET</strong></td>
<td>'Comet' Land Rover alloy wheel (6-spoke) Silver, less centre &amp; nuts (8J x 18). wheel only (each)</td>
<td>RRC000930MCM</td>
<td>wheel set (4)</td>
<td>RRC000930MCMK</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>'Comet' Land Rover alloy wheel (6-spoke) &amp; tyre Silver sparkle, less centre &amp; nuts (8J x 18). wheel &amp; tyre (each)</td>
<td>RRC000930MCMT</td>
<td>wheel &amp; tyre set (4)</td>
<td>RRC000930MCMTK</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>PROSPORT</strong></td>
<td>'Prosport' Land Rover alloy wheel (5-spoke) Silver sparkle, less centre &amp; nuts (8J x 18). wheel only (each)</td>
<td>ANR4849MNH</td>
<td>wheel set (4)</td>
<td>ANR4849MNHK</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>'Prosport' Land Rover alloy wheel (5-spoke) &amp; tyre Silver sparkle, less centre &amp; nuts (8J x 18). wheel &amp; tyre (each)</td>
<td>ANR4849MNHT</td>
<td>wheel &amp; tyre set (4)</td>
<td>ANR4849MNHKT</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Nuts & Centres**

Note: existing (series 2 Range Rover) wheel nuts and centres may be re-used with 18" wheel option. We do however, recommend locking wheel nuts if not fitted.

<table>
<thead>
<tr>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANR3679</td>
<td>wheel nuts (standard) each</td>
<td>ANR3679K</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>STC8513</td>
<td>wheel nuts (locking) set of 4</td>
<td>STC8513K</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ANR3522MNH</td>
<td>wheel centre cap (with logo) grey (with logo) - each</td>
<td>RRJ00010MNH</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RRJ00010MNH</td>
<td>green (Land Rover badge) - each</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
**More power & torque**
- No loss of economy
- Easy installation

Significant power & torque increases are achieved by simply plugging in a Power Box.

### DIESEL PLUG-IN POWER UPGRADE

The additional output figures are the minimum that can be obtained.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>APPLICATION</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Defender Large bore exit 90</td>
<td>Td5</td>
<td>LR1127</td>
</tr>
<tr>
<td>110</td>
<td>Td5</td>
<td>LR1128</td>
</tr>
<tr>
<td>130</td>
<td>Td5</td>
<td>LR129</td>
</tr>
<tr>
<td>Discovery Large bore exit</td>
<td>Td5</td>
<td>RD1035</td>
</tr>
<tr>
<td>Range Rover Two large bore exit</td>
<td>2.5td (P38A)</td>
<td>RA1088D</td>
</tr>
<tr>
<td>Range Rover Two large bore exit</td>
<td>3.0 Td6</td>
<td>RA1455</td>
</tr>
<tr>
<td>Freelander Rear Screws</td>
<td>Td4</td>
<td>LF1072</td>
</tr>
</tbody>
</table>

*Please quote chassis number when ordering.*

**“It does what it says on the label”**

Land Rover Enthusiast Magazine (March 2004) carried a 3 page feature fitting and testing a Plug-In Powerbox upgrade to a Series 2 (P 38A) Range Rover. A full version of this feature can be found on our website www.rimmerbros.co.uk

“Claim Rimmer Bros: you can expect an increase of 25 bhp and 42 Nm (31 lb ft) of torque. New printout figures with the Powerbox fitted showed it was producing 169 bhp at 4160 rpm - an increase of 31 bhp. And the torque had increased as well, to 242 lb ft (328 Nm) - an increase of 45 lb ft (60Nm)........”

In addition, Power Boxes are:
- Non-damaging to your engine.
- Fully compliant with original exhaust emissions standards.
- TÜV approved.

**WHERE IS IT FITTED?**

On most vehicles, the Power Box fits under the bonnet, interrupting the wiring loom from the engine ECU. All Power Boxes are fitted with the original vehicle connectors, so installation is simply a case of unplugging the relevant connector and plugging in the Power Box. Full instructions are supplied and no special tools or skills are required.

**HOW MUCH POWER WILL I GAIN?**

On average, Power Boxes give around 20% increase in power and 15-20% increase in torque (see the power table opposite). However, more important is how the vehicle feels: throttle response, crispness and driveability are all immeasurably improved, while flat-spots and sluggishness are virtually eliminated.

**HOW DOES IT WORK?**

Installation is relatively easy, with no specialist tools or skills required. No irreversible modifications are made - the Power Box can be removed just as easily and the vehicle reverts to its original state.

**WHERE IS IT FITTED?**

On most vehicles, the Power Box fits under the bonnet, interrupting the wiring loom from the engine ECU. All Power Boxes are fitted with the original vehicle connectors, so installation is simply a case of unplugging the relevant connector and plugging in the Power Box. Full instructions are supplied and no special tools or skills are required. Power Boxes are small, neat and discrete. They are fully encapsulated in resin and are shock resistant. Care, of course, should be taken to locate the Power Box away from the effects of water.

**MODELS & APPLICATIONS**

- **Freelander**
  - Td5
- **Discovery**
  - Td5
- **Defender**
  - Range Rover
  - Range Rover 3.0 Td6
  - Freelander Rear Screws

**STAINLESS STEEL EXHAUST SYSTEMS**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>APPLICATION</th>
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</tr>
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<tbody>
<tr>
<td>Defender</td>
<td>Large bore exit 90</td>
<td>Td5</td>
</tr>
<tr>
<td>110</td>
<td>Td5</td>
<td>LR1128</td>
</tr>
<tr>
<td>130</td>
<td>Td5</td>
<td>LR129</td>
</tr>
<tr>
<td>Discovery</td>
<td>Large bore exit</td>
<td>Td5</td>
</tr>
<tr>
<td>Range Rover</td>
<td>Two large bore exit</td>
<td>2.5td (P38A)</td>
</tr>
<tr>
<td>Range Rover</td>
<td>Two large bore exit</td>
<td>3.0 Td6</td>
</tr>
<tr>
<td>Freelander</td>
<td>Rear Screws</td>
<td>Td4</td>
</tr>
</tbody>
</table>

**K&N AIR FILTERS**

<table>
<thead>
<tr>
<th>MODEL</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Defender</td>
<td>Td5</td>
<td>ESR4238KN</td>
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<tr>
<td>Discovery</td>
<td>Td5</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>Td6</td>
<td>PHE000112KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>2.5td to ‘99</td>
<td>ESR341KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>3.0 Td6</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>Td6</td>
<td>PHE000040KN</td>
</tr>
<tr>
<td>Freelander</td>
<td>Td4</td>
<td>PHE001012KN</td>
</tr>
</tbody>
</table>

**POWER BOXES also available for other makes of diesel vehicle, including:**

- IVECO
- JEEP
- KIA
- LANCIA
- MAZDA
- MERCEDES
- MG
- MITSUBISHI
- NISSAN
- OPEL
- PEUGEOT
- RENAULT
- ROVER
- SAAB
- SEAT
- SKODA
- SUZUKI
- TOYOTA
- VOLVO
- VW

**IP SERIES POWERBOX**

- for TD5 ENGINES

**PB SERIES POWERBOX**

- for SERIES 2 RANGE ROVER

**CR SERIES POWERBOX**

- for TD4 & TD6 ENGINES

**STAINLESS STEEL EXHAUST SYSTEMS**

- IP SERIES POWERBOX
- PB SERIES POWERBOX
- CR SERIES POWERBOX

**FOR LAND ROVER ENGINES:**

<table>
<thead>
<tr>
<th>MODEL</th>
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<th>PART NO.</th>
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</thead>
<tbody>
<tr>
<td>Defender</td>
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<td>Td5</td>
</tr>
<tr>
<td>110</td>
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<td>Discovery</td>
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<tr>
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</tr>
<tr>
<td>Range Rover</td>
<td>Two large bore exit</td>
<td>3.0 Td6</td>
</tr>
<tr>
<td>Freelander</td>
<td>Rear Screws</td>
<td>Td4</td>
</tr>
</tbody>
</table>

**PLUG IN A Power Box!**

**DIGITAL**

- IP SERIES POWERBOX
- PB SERIES POWERBOX
- CR SERIES POWERBOX

**POWER BOX**

130 Td5 LR1129
110 Td5 LR1128
90 Td5 LR1127

**WHERE IS IT FITTED?**

On most vehicles, the Power Box fits under the bonnet, interrupting the wiring loom from the engine ECU. All Power Boxes are fitted with the original vehicle connectors, so installation is simply a case of unplugging the relevant connector and plugging in the Power Box. Full instructions are supplied and no special tools or skills are required.

**Power Boxes** are small, neat and discrete. They are fully encapsulated in resin and are shock resistant. Care, of course, should be taken to locate the Power Box away from the effects of water.

**HOW MUCH POWER WILL I GAIN?**

On average, Power Boxes give around 20% increase in power and 15-20% increase in torque (see the power table opposite). However, more important is how the vehicle feels: throttle response, crispness and driveability are all immeasurably improved, while flat-spots and sluggishness are virtually eliminated.

**ADDITIONAL POWER GAINS**

We also strongly recommend fitting a K&N air filter with a Power Box. This will allow the engine to breathe and perform more efficiently (K&N’s can also be cleaned and re-used). In addition, fitting one of our stainless steel exhausts will also have the benefits of extracting exhaust gasses more effectively, with reduced back pressure, increased flow and improved turbo response - they look good too! If you wish to go further than this, consider an uprated intercooler (see page 21) for a truly efficient turbo diesel engine. With each of these enhancements, your Power Box can be adjusted to give even better results. Please see the tables below.

**WHY NOT JUST HAVE MY ECU RE-CIPPED?**

Unlike an ECU chip, a Power Box can be fitted and removed easily. Also, as the Power Box doesn’t disturb the ECU, its presence cannot be detected by diagnostic equipment. Finally, when the vehicle is sold, the Power Box can simply be removed if required and refitted to another vehicle.

In addition, Power Boxes are:
- TÜV approved.
- Fully compliant with original exhaust emissions standards.
- Non-damaging to your engine.
- Power Box is covered by a 3 year guarantee (limited liability).

**ISSUE 4 © Copyright, Rimmer Bros Ltd, 2006.**
Hiclone is a simple non moving stainless steel device that sits inside the air induction system of an engine. Like a static mixer, it vigorously swirls the air.

The swirling effect improves the fuel/air mixture promoting more complete combustion. Hiclone increases torque, improves fuel consumption and cuts hydrocarbon emissions: in particular smoke.

Fit Hiclone in front of a Land Rover Turbo Charger and feel the difference (see graph). See how it improves low down grunt, acceleration and reduces turbo lag. Hiclone can also be fitted to non turbo diesel and petrol engines - feel the difference!

Hiclone also smoothes out the engine torque curve, resulting in a reduction in gear changes and a quieter engine especially on the motorway.

With Hilclone fitted you can corner in a higher gear, this makes the vehicle easier to drive and improves the ride.

**PERFORMANCE ENHANCEMENT**

- Increased torque
- Improves mileage
- Cuts emissions

<table>
<thead>
<tr>
<th>Application</th>
<th>Engine</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>RANGE ROVER P38A (SERIES 2)</td>
<td>2.5TD</td>
<td>RA1463</td>
</tr>
<tr>
<td></td>
<td>4.0 &amp; 4.6 V8 Efi</td>
<td>RA1461</td>
</tr>
<tr>
<td>THOR engine with Bosch injection.</td>
<td>4.0 &amp; 4.6 V8</td>
<td>RD1166</td>
</tr>
</tbody>
</table>

---

**MUDFLAPS**

- Mudflaps - pair; front
  - STC8535
  - STC8536
  - STC7703
- Mudflaps - individual; front
  - rh
    - STC100920
  - lh
    - STC100930
  - rear
    - rh - all models
      - STC101160
    - lh
      - STC101170
  - twin exhaust
    - STC101180

**DOOR WIND DEFLECTORS**

- Door wind deflectors (front pair)
  - RA1459

Drive with the windows down without the buffeting! Made from tough acrylic (light smoke) material. Easily fitted.

ORDER ON: 01522 568000 / www.rimmerbros.co.uk

**ACCESSORIES**
RADIATOR RELIEF
COOLING SYSTEM ADDITIVE

Radiator relief allows your radiator to transfer heat more efficiently, reducing your engines operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have “a little bit in hand” for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

- 30°F lower operating temperature
- 50% quicker warm up time
- Safe with water/antifreeze mixture
- Safe with cast iron, alloy engines and heads
- Increased engine life!
- 100% biodegradable, non corrosive, non toxic
- For use in all water cooled engines

RADIATOR RELIEF (946ml)
Treats 1 engine.

PARKING SENSOR KIT

Parking Sensor Kit
Universal type kit, includes 4 flush fit sensors, fitting kit, hole cutter, LCD - colour display unit & fitting instructions.

SNOWCHAINS

Snow chains (axle set);
for 235 x 16 tyres
STC8518
for 255 x 16 tyres & 255 x 18 tyres
STC7565
**FOOTWELL MATS**

Footwell mats - rubber; vehicle set (4)
- front pair

STC8520AA
STC8890AA

Footwell mats - carpet; vehicle set (4)
- standard
  - Ash grey
  - Granite grey
  - Saddle
  - Stone beige
  - Walnut

STC7817
STC7815
STC7816
STC8929AB
STC50272AAT

- luxury
  - Ash grey
  - Granite grey
  - Saddle
  - Stone beige
  - Ash grey/Classic green
  - Ash grey/Prussian blue
  - Ash grey/Rowen berry red

STC7817
STC7815
STC7816
STC8929AB
STC50272WDB
STC50273WDB

Footwell mats - aftermarket

RA1431

A car set of tailored velour mats in black, blue, beige grey, red or green. Colour samples shown above.

**LOADSPACE LINER**

Loadspace mat; rubber
- original
- aftermarket
velour - various colours
nylon - original

STC8526
STC8526PR
STC8526PV
STC8109

Foot tidy
- A rigid, narrow shelf designed to fit above the loadspace area of your Range Rover. (Not shown).

STC7624

Loadspace liner - rigid plastic

STC8525

**STORAGE**

Load retention system
Includes baggage net, 2 ratchet straps and 4 lashing eyes.

STC8530

Lockable case - loadspace

STC8532

Gun box
Box dimensions: 870mm x 190mm.

STC8018AB

Fixing kit - gun box

STC8833
WATERPROOF SEAT COVERS

Seat covers - waterproof:
Genuine Land Rover
front seats - non side air bag - pair
  Ash grey  STC8522LNF
  Black    STC8522PMA
  Lightstone beige STC8522SMK
  Tan      STC8522AUK
front seats - side air bag compatible - pair
  Ash grey  STC50189LNF
  Black    STC50189PMA
  Lightstone beige STC50189SMK
  Tan      STC50189AUK
  Walnut   STC50189AAT
rear seats - pair
  Ash grey  STC8523LNF
  Black    STC8523PMA
  Lightstone beige STC8523SMK
  Tan      STC8523AUK
  Walnut   STC8523AAT
aftermarket - vehicle set
Armrest covers not included.
Available in Grey, Black, Beige, Blue, Red & Green.

DOG GUARD

Dog guard:
original equipment
Mounts on brackets fitted to headlining.
aftermarket
Mounts on pillars.
STC8524
STC8524P
Mounting bracket - dog guard
For OE dog guard.
STC8924

SUN BLINDS

Window sunblind kit
includes 3 roller blind units (rear doors & tailgate).
STC50315
**INTERIOR WOODS TRIM KITS**

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood trim kits - Genuine Land Rover; facia and door finisher kit</td>
<td></td>
</tr>
<tr>
<td>Comprising 4 door trims, dash facia trim and clips. Does not include items listed in Facia Enhancement Pack listed below;</td>
<td></td>
</tr>
<tr>
<td>All items available separately - please enquire.</td>
<td></td>
</tr>
<tr>
<td>up to VIN VA363821 (1997) - burr walnut</td>
<td>BTR7886</td>
</tr>
<tr>
<td>lhd</td>
<td>BTR7885</td>
</tr>
<tr>
<td>VIN VA363822 on - burr walnut</td>
<td></td>
</tr>
<tr>
<td>rhd</td>
<td>FCE101020</td>
</tr>
<tr>
<td>lhd</td>
<td>FCE101030</td>
</tr>
<tr>
<td>30th Anniversary - burr maple</td>
<td></td>
</tr>
<tr>
<td>rhd</td>
<td>FDG000040AYZ</td>
</tr>
<tr>
<td>lhd</td>
<td>FDG000050AYZ</td>
</tr>
<tr>
<td>facia enhancement pack</td>
<td>STC7658AA</td>
</tr>
<tr>
<td>Highly polished California dark burr wood, the pack includes five pieces: instrument binnacle, radio surround, a/c control panel, gear lever surround, window switch panel. Automatic vehicles only.</td>
<td></td>
</tr>
<tr>
<td>rhd</td>
<td>STC7656LAUK</td>
</tr>
<tr>
<td>lhd</td>
<td>STC7659LNF</td>
</tr>
<tr>
<td>door cappings kit</td>
<td>STC7660</td>
</tr>
<tr>
<td>Four pieces of highly polished California dark burr wood. All models except HSE.</td>
<td></td>
</tr>
<tr>
<td>Wood rimmed steering wheel</td>
<td>STC7656LNF</td>
</tr>
<tr>
<td>with cruise control</td>
<td>QTB102710LNF</td>
</tr>
<tr>
<td>with cruise &amp; ICE controls</td>
<td></td>
</tr>
<tr>
<td>Picnic table set;</td>
<td></td>
</tr>
<tr>
<td>Finished in highly polished dark burr wood and leather; three picnic tables fill into the rear of the front seats and include a recess to locate a drink. Only available in leather trim. Not shown.</td>
<td></td>
</tr>
<tr>
<td>Saddle leather</td>
<td>1</td>
</tr>
<tr>
<td>Ash grey leather</td>
<td>1</td>
</tr>
<tr>
<td>Granite leather</td>
<td>1</td>
</tr>
<tr>
<td>Light Stone leather</td>
<td>1</td>
</tr>
<tr>
<td>Picnic table set</td>
<td></td>
</tr>
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<td>Finished in highly polished dark burr wood and leather; three picnic tables fill into the rear of the front seats and include a recess to locate a drink. Only available in leather trim. Not shown.</td>
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<td>1</td>
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<tr>
<td>Light Stone leather</td>
<td>1</td>
</tr>
</tbody>
</table>
ACCESSORIES

HI-TEMP SHRINK TUBES

These shrink tubes are already supplied with the HT lead kits listed on the next page. They can also be used for many other applications such as an enhanced appearance to any hose or wire, bundle wires as an alternative to plastic ties or protecting electrical connections. Available in grey, black, red, blue and in 2 sizes, with a shrink ratio of 3 to 1. Easily installed with naked flame. 18mm size shrinks to 6mm and 12mm size shrinks to 4mm. Supplied in packs of 25.

HI-TEMP SHRINK TUBES
18mm dia x 38mm long (Pack of 25) RX1468
12mm dia x 38mm long (Pack of 25) RX1469

UNIVERSAL HEAT SHIELD

This multi-purpose heat shield can be used to protect starter motors, carbs, fuel pumps, electrical boxes, instruments and hydraulic cylinders from intense heat. Easily cut to shape (scissors or knife) it attaches to itself with velcro material. Simply cut off excess material.

UNIVERSAL HEAT SHIELD
7” wide x 24” long RX1470

HEAT & SOUND INSULATION MATERIAL

Designed for insulating floors, bulkheads, transmission tunnels and many other applications from the effects of heat, road noise, engine and transmission noise. Made from an aluminium face bonded to a 1/8” composite fibreglass insulation, then backed to an aggressive adhesive. Tough enough for under vehicle applications and harsh environments where high heat can be a problem. Can also block out up to 50% of unwanted noise. Self adhesive, can be cut with tin snips to any shape.

INSULATION MATERIAL RX1473
Supplied in 3 sizes: 2” x 21” (5 sq ft), 4” x 21” (7sq ft), 4” x 42” (14 sq ft).

COOL TAPE

Consists of a 1mm aluminised material bonded to a lightweight, woven fibreglass with super strong adhesive backing. Reflects radiant heat. Limitless application, but common uses include wrapping cables, hoses, fuel lines, ‘spot’ heat retardation areas and sealing gaps in floors or firewalls. The best product on the market!

COOL TAPE RX1474
Available in 1½” x 15’, 1½” x 30’ and 2” x 60’ rolls

THERMAL HEAT SLEEVES

This high temperature sleeving will protect wiring, HT leads, hydraulic hoses and coolant hoses from radiant heat.

Two different designs are offered. The fixed tube type is designed to slide over wiring/hoses whereas the velcro type can be easily installed without having to disconnect anything. Easy to cut and shape to suit. Supplied in 3ft lengths.

FIXED TUBE SLEEVE RX1471
Supplied in diameters of 0.5", 0.75", 1", 1.25", 1.5” (all 3ft long).

VELCRO SLEEVE RX1472
Supplied in 1 size - 0.5”-1.5” diameter (3ft long).

HT LEAD & SPARK PLUG PROTECTION

Protect your HT leads and spark plugs from extreme heat and improve the appearance of your engine bay with these top quality products. Ideal for tubular extractor manifold applications where additional heat is generated, but may be fitted to a standard vehicle.

SPARK PLUG SLEEVES

Made from the same material as the spark plug sleeves - these easy install, snug - fitting sleeves will fit any HT lead up to 10mm in diameter. Also included are hi-temp shrink tubes for a sharp finished appearance. Available in silver, black, red or blue.

SPARK PLUG SLEEVES
2 cylinder kit (Order 2 kits for 4 cylinder) RX1462
8 cylinder kit RX1463

HT LEAD SLEEVES

Made from the same material as the spark plug sleeves - these easy install, snug - fitting sleeves will fit any HT lead up to 10mm in diameter. Also included are hi-temp shrink tubes for a sharp finished appearance. Available in silver, black, red or blue.

HT LEAD SLEEVES
2 cylinder kit (Order 2 kits for 4 cylinder) RX1464
8 cylinder kit RX1465

HT LEAD & SPARK PLUG SLEEVE KIT

These kits comprise of both kits listed opposite in one convenient (and cost effective) kit. Colour matched sleeves available in silver, black, red or blue.

HT LEAD & SPARK PLUG SLEEVE KIT
2 cylinder kit (Order 2 kits for 4 cylinder) RX1466
Includes 7ft of HT lead sleeve, 2 plug sleeves & 6 shrink tubes.
8 cylinder kit RX1467
Includes 25ft of HT lead sleeve, 8 plug sleeves & 25 shrink tubes.
**CYCLE CARRIER**

- **TWIN BIKE CARRIER**
  - **STC8163P**

  Cycle carrier; multi-bike
  Towbar-mounted cycle carrier for up to four bikes.
  Retention straps included. Access to loadspace area is not restricted. Mounting bracket also required.

- **Twin bike**
  - **STC8163P**

  Mounting bracket - cycle carrier
  Mounts cycle carrier (STC8163) onto tow bar.

**TRAILER BOARD**

- **Trailer board (4') (including 4m cable)**
  - **RX1513**

**TOWING ACCESSORIES**

- **Tow bar kit**
  - **STC8543AA**

  Includes: reinforcement bar, bracket, tow ball, socket and fixings.
  Quick release tow bar kit
  Featuring a push-button quick-release mechanism which allows the tow ball to be removed in seconds.

  **Individual components - tow bar;**
  - **reinforcement bar - towing**
    - **ANR2608**
  - **bolt - reinforcement bar**
    - **FB110187**
  - **nut - reinforcement bar**
    - **FX110047L**
  - **bracket - tow ball**
    - **ANR2691**
  - **bolt - towing bracket**
    - **FB110187**
  - **nut - towing bracket**
    - **FX110047L**
  - **tow ball (50mm)**
    - **ANR2690**
  - **bolt - tow ball to bracket**
    - **ANR2692**
  - **cover - tow ball**
    - **ANR3635**

- **Towing electrics;**
  - **harness - towing**
    - **12N (1)**
      - **AMR3006**
    - **12S (1)**
      - **AMR3007**
  - **socket - towing electrics**
    - **12N (1)**
      - **PRC9232**
    - **12S (1)**
      - **PRC9233**
  - **bracket - towing socket**
    - **(2)**
      - **ANR2699**
  - **Tow rope**
    - **(1)**
      - **STC8919AA**

**ROADSIDE EQUIPMENT**

- **Tool kit**
  - **STC8244AB**

  Basic maintenance and repair kit in a moulded box.

- **Touring kit**
  - **STC7655**

  Includes: first aid kit, bulb kit, warning triangle and Land Rover umbrella.

- **Bulb kit**
  - **STC8247AA**

  Contains the main bulbs and fuses.

- **Tyre pressure/bread depth gauge kit**
  - **STC724**

- **Lightweight Disposable Overalls**
  - **Medium (approx 47" chest)**
    - **RX1408M**
  - **Large (approx 51" chest)**
    - **RX1408L**
  - **Extra large (approx 55" chest)**
    - **RX1408XL**

- **Rubber Gloves (100)**
  - **RX1406**

- **Bulb kit - ideal for touring**
  - **STC8247AA**

- **AA membership & Relay pack**
  - **RX1329**

- **Warning triangle**
  - **RX1344**

- **Safety jacket (luminous)**
  - **GAC2999**

- **First aid kit**
  - **RX1399**

- **Fire extinguisher**
  - **GAC9904**
We are pleased to offer a selection of VHS (PAL) videos from the ‘Heritage Motoring Films’ library. Essentially, original films from the Land Rover archives edited and enhanced for you to enjoy at home!

‘The best 4x4 x fifty’ LL1006
50 minutes (approx). Originally made for Land Rover North America in 1999 to celebrate 50th Anniversary. Sir Ranulph Fiennes explores 50 years of Land Rover history including contributions by Spen King, Geoff Miller, Tom Barton & Roger Crathorne. From first models to the luxury series 2 Range Rover, this film portrays the history of Land Rover in a very personal fashion. Also includes driving techniques film.

‘Anything you can do’ LL1005
53 minutes from archives dating back to 1955, 1956, 1957 & 1958 including ‘newsreel’ type footage.

‘All in a day’s work’ LL1003
56 minutes including ‘newsreel’ film from 1957/8, overland to Singapore (1956), special equipment (1964), unusual military prototypes (1967) and Rover Pacific review NZ (1955).

‘A means to all ends’ LL1004
61 minutes including promotional film for S3 (1973), South America tour (1959), 21st anniversary versatility demonstration (1969).

‘Range Rover – The original Land Rover Films’ RA1451
52 minutes. Includes 1970 launch film, the prototype story, a Sahara expedition, footage to promote into the German market and a short film of improved features of the 1985 model including factory assembly.

Also available from Haynes is this action packed overview of the modern and historic roles of Land Rover & Range Rover.

‘Best of British - Land Rover’ RD1033
60 minutes.

REFERENCE / INFORMATION BOOKS

1 You & Your Range Rover (Dave Pollard). 152 pages, 160 colour illustrations Buying, enjoying, maintaining, modifying. Covers all models.
5 Parts Catalogue (factory) RTC9700CE 1995-2001. Covers 4.0, 4.6 & 2.5TD. Shrink wrapped - binder available separately (RTC9946).
6 Electrical Troubleshooting Manual (factory) LR0008ENG ‘95 model year LR0006ENG ‘96 model year LR0004ENG ‘97 model year LR0008ENG ‘99 model year YVB101760

VIDEOS

VIDEOS

REFERENCE / INFORMATION BOOKS

ORIGINAL TECHNICAL PUBLICATIONS ON CD ROMS

Land Rover Classic Parts (LRCP) have introduced 3 CD Roms covering Range Rover Classic and Discovery (to 1994). They represent excellent value for money since they combine the original factory publications for the Parts Manuals, Service Manuals (workshop) and Owners Handbooks which if bought individually, would far exceed the price of each CD!

RANGE ROVER CLASSIC CD ROM
1970-1985 original publications LHP1
1986-1994 original publications LHP2

LAND ROVER DISCOVERY CD ROM
1989-1994 original publications LHP3

CAMEL TROPHY - THE LAND ROVER YEARS


VIDEO / DVD

DVD RX1541D VIDEO RX1541V
POWER SOURCE INVERTER

Great for in car entertainment and leisure use!

Power Source Inverter
A power source inverter converts car battery voltage (12v) into a 240v output.
You can plug in a variety of mains voltage appliances into the standard UK socket.
Three different inverters are available to suit a range of power requirements.
There is overload, overheat and short circuit protection on all models.

150 WATT MODEL RX1551-150
Continuous power: 150w. Peak power: 300w
Cigar lighter plug connection. 15A fuse.
Suitable applications: TV, DVD, Video, Computer, Consoles, Lights (not fluorescent) Phone charger, etc.

300 WATT MODEL RX1551-300
Continuous power: 300w. Peak power: 660w
Cigar lighter or battery clip connection. 40A fuse.
Suitable applications: as 150w model plus small power tools, small fridges, stereo etc.

500 WATT MODEL RX1551-500
Continuous power: 500w. Peak power: 800w
Battery clip connection only. 70A fuse.
Suitable applications: as 300w model plus medium power tools, colour TV’s with DVD’s, battery chargers etc.

KENLOWE ENGINE HOT START & INTERIOR PRE-HEATER SYSTEM

The ultimate in comfort & convenience: Kenlowe Engine Hot Start is a mains-powered pre-heater and coolant pump. Fitted in a convenient position in the engine bay, Hotstart rapidly heats the engine to operating temperature and holds it there, eliminating the engine wear, extra fuel costs and de-icing associated with cold winter mornings.
The Kenlowe Interior Pre-Heater, working in conjunction with Hotstart, pre-heats the car’s interior (as well as demisting iced-up windows) before you even turn on the ignition, making the start of your journey safer and more comfortable.

Kenlowe ‘Hotstart’ engine & interior pre-heater RX1361

WORK LAMPS

Great for in car entertainment and leisure use!

Portable Halogen Worklight (500w) RX1263
Replacement Bulb RX1263B

Inspection Lamp/Halogen RX1424

BATTERY CONDITIONER & CHARGER

The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5w to 100w), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.
Comes complete with all fittings & operating instructions.

Battery Conditioner Kit RX1410CTEK
Battery Charger 6v/12v GAC7106

DIS-CAR-NECT

How does ‘Dis-Car-Nect’ work?
When leaving your car, simply remove the knob to isolate the starter circuit. The 16amp by-pass fuse will maintain current to all other electrical circuits - stereo memories, alarm etc. Because the starter motor draws over 150amps, any attempt to connect (hot-wire) the starter motor will instantly cause the by-pass fuse to blow, this immobilises the car until the knob is replaced. If this should happen, simply replace the 16amp fuse at your convenience.
As an added advantage, the ‘Dis-Car-Nect’ will also prevent battery drain if you intend to store your car, simply unscrew the knob and remove the fuse. For extra security you can unscrew and remove the immobiliser knob completely.

‘Dis-Car-Nect’ Starter Immobiliser RX1356
Replacement Screw Knob RX1356K
Replacement Fuse RX1356F

MOBILE FRIDGE/ TRAVEL COOLER

Ideal for keeping food and drinks cool in the summer!
Simply plugs into cigar lighter. Fantastic value.

Mobile Fridge/Travel Cooler RX1540

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
### ACCESSORIES

#### TOOLS

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydraulic jack</td>
<td>ANR4489</td>
</tr>
<tr>
<td>Handle for jack</td>
<td>NTC6856</td>
</tr>
<tr>
<td>Wheelbrace standard</td>
<td>NTC7829</td>
</tr>
<tr>
<td>Wheelbrace heavy duty</td>
<td>95/3686HD</td>
</tr>
<tr>
<td>Tyre pump</td>
<td>AMR3052</td>
</tr>
<tr>
<td>Valve spring compressor (OHV)</td>
<td>RX12260HV</td>
</tr>
<tr>
<td>Oil filter strap wrench</td>
<td>RX1514</td>
</tr>
<tr>
<td>Sump key set (5 piece)</td>
<td>RX1515</td>
</tr>
<tr>
<td>Grease gun</td>
<td>RX1431</td>
</tr>
<tr>
<td>Spark plug spanner</td>
<td>RX1423</td>
</tr>
<tr>
<td>Road spring compressor</td>
<td>RX1328</td>
</tr>
</tbody>
</table>

#### LUBRICANTS & FLUIDS

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine oil - V8:</td>
<td></td>
</tr>
<tr>
<td>Unipart 20W50</td>
<td>GGL104</td>
</tr>
<tr>
<td>4.55 litre (1 gallon)</td>
<td></td>
</tr>
<tr>
<td>Castrol Classic XL (20W50)</td>
<td>RX1363</td>
</tr>
<tr>
<td>4.55 litre (1 gallon)</td>
<td></td>
</tr>
<tr>
<td>Duckhams Q (20W50)</td>
<td>HMP190100</td>
</tr>
<tr>
<td>4.55 litre (1 gallon)</td>
<td></td>
</tr>
<tr>
<td>Duckhams Q Storage Oil</td>
<td>HMP190104</td>
</tr>
<tr>
<td>4.55 litre (1 gallon)</td>
<td></td>
</tr>
<tr>
<td>Castrol Running-in Oil</td>
<td>RX1417</td>
</tr>
<tr>
<td>4.55 litre (1 gallon)</td>
<td></td>
</tr>
<tr>
<td>For use in new or reconditioned engines during running-in (Petrol &amp; diesel)</td>
<td></td>
</tr>
<tr>
<td>Engine oil - Diesel</td>
<td></td>
</tr>
<tr>
<td>Unipart 15W40</td>
<td>GGL658</td>
</tr>
<tr>
<td>(5 litres)</td>
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</tr>
<tr>
<td>Gear oil:</td>
<td></td>
</tr>
<tr>
<td>Unipart EP90 - 0.5 litre</td>
<td>GGL190</td>
</tr>
<tr>
<td>Unipart EP90 - 5 litre</td>
<td>GUL805</td>
</tr>
<tr>
<td>AT 0.5 litre</td>
<td>GUL255R</td>
</tr>
<tr>
<td>AT 5 litre</td>
<td>GGL505</td>
</tr>
<tr>
<td>Antifreeze;</td>
<td></td>
</tr>
<tr>
<td>It is recommended that a minimum 50% antifreeze mix is maintained all year round on aluminum engines, to inhibit corrosion.</td>
<td></td>
</tr>
<tr>
<td>Unipart - 1 litre</td>
<td>GAC2018</td>
</tr>
<tr>
<td>Unipart - 5 litre</td>
<td>GAC2019</td>
</tr>
<tr>
<td>Brake/clutch fluid;</td>
<td></td>
</tr>
<tr>
<td>DOT 4 - 1 litre</td>
<td>SJ00000100</td>
</tr>
<tr>
<td>Silicone - 0.5 litre</td>
<td>RX1327</td>
</tr>
<tr>
<td>Silicone - 1 litre</td>
<td>RX1326</td>
</tr>
</tbody>
</table>

#### WORKSHOP CONSUMABLES

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grease;</td>
<td></td>
</tr>
<tr>
<td>Lithium grease - 400gm tube</td>
<td>GGL111</td>
</tr>
<tr>
<td>Rubber grease (red)</td>
<td>S14578</td>
</tr>
<tr>
<td>For brake assemblies (2oz tube)</td>
<td></td>
</tr>
<tr>
<td>Cam Lube</td>
<td>RX1358</td>
</tr>
<tr>
<td>WD40 (large, 400ml)</td>
<td>GAC111</td>
</tr>
<tr>
<td>Radweld (Holts, 250ml)</td>
<td>RX1508</td>
</tr>
<tr>
<td>Silicone Sealant (80ml tube)</td>
<td>GHF6093</td>
</tr>
<tr>
<td>Hylomar (gasket sealant) 100g</td>
<td>GGC102</td>
</tr>
<tr>
<td>Exhaust jointing compound</td>
<td>GCH112</td>
</tr>
<tr>
<td>Copper grease (tube)</td>
<td>RX1345</td>
</tr>
<tr>
<td>Brake cleaner (aerosol)</td>
<td>GBF901</td>
</tr>
<tr>
<td>Locléte thread lock</td>
<td>GAC100</td>
</tr>
<tr>
<td>Trim adhesive (1 litre)</td>
<td>RX1353</td>
</tr>
<tr>
<td>Trim adhesive (370g aerosol)</td>
<td>RX1353A</td>
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<tr>
<td>Rubber gloves (box of 100)</td>
<td>RX1406</td>
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<tr>
<td>Castrol oil jugs;</td>
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</tr>
<tr>
<td>1/2 pint</td>
<td>RX1395</td>
</tr>
<tr>
<td>1 pint</td>
<td>RX1396</td>
</tr>
<tr>
<td>2 pint</td>
<td>RX1397</td>
</tr>
<tr>
<td>all 3 jugs</td>
<td>RX1398</td>
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</tbody>
</table>
ACCESSORIES

**CONCOURS’ SPECIALIST WHEEL CLEANER**
The ‘Concours’ specialist wheel cleaning system will help you care for your Classic’s wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), ‘Concours’ wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

‘Concours’ Wheel Cleaning Kit RX1405
Kit includes; special cleaning solution (580ml), wooden handled cleaning brush & dispenser, finishing/protection solution (180ml), 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.

**FINNEGANS ‘ANTI-CORROSION’ WAXOYL**
Waxoyl starter kit RX1032
Includes; RX1028, RX1030, RX1031.

Waxoyl:
- 5 Litre can RX1027
- 2.5 Litre can RX1029
- 2.5 Litre cartridge RX1028

Trigger spray gun RX1033
Use with 2.5 litre cartridge.

Extension probe RX1031
Aerosol (400ml) RX1026
Aerosol (200ml) RX1025

Underbody seal;
- 1 litre RX1024
- 500ml RX1023

**AUTOGLYM CAR CARE PRODUCTS**
Autoglym car care pack RX1510
Includes 1 of each item listed below.

Silicone resin polish (300ml) RX1312
Bodywork shampoo conditioner (480ml) RX1313
Car interior shampoo (480ml) RX1314
Glass polish (300ml) RX1315
Cutting polish (300ml) RX1316
Extra gloss protection (300ml) RX1317
Bumper care (300ml) RX1318
Vinyl & rubber care (300ml) RX1319
Leather care cream (500ml) RX1320

Cleans and preserves.

**GENERAL CAR CARE PRODUCTS**
Sponge RX1415
Wash leather RX1416

**NUMBER PLATES**

**STANDARD**

Vehicle Number Plate - Front
- Standard NPF
- Standard with ‘GB’ logo NPFGB
- Deluxe - 3D effect NPF3D
- Deluxe - 3D effect with ‘GB’ logo NPF3DGB

Vehicle Number Plate - Rear (oblong)
- Standard NPR
- Standard with ‘GB’ logo NPRGB
- Deluxe - 3D effect NPR3D
- Deluxe - 3D effect with ‘GB’ logo NPR3DGB

Vehicle Number Plate - Rear (square)
- Standard NPRS
- Deluxe - 3D effect NPRS3D
- Deluxe - 3D effect with ‘GB’ logo NPRS3DGB

Fitting Kit - number plates RX1430
- Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

**DELUXE-3D**

Vehicle Number Plate - Front
- Standard NPF
- Standard with ‘GB’ logo NPFGB
- Deluxe - 3D effect NPF3D
- Deluxe - 3D effect with ‘GB’ logo NPF3DGB

Vehicle Number Plate - Rear (oblong)
- Standard NPR
- Standard with ‘GB’ logo NPRGB
- Deluxe - 3D effect NPR3D
- Deluxe - 3D effect with ‘GB’ logo NPR3DGB

Vehicle Number Plate - Rear (square)
- Standard NPRS
- Deluxe - 3D effect NPRS3D
- Deluxe - 3D effect with ‘GB’ logo NPRS3DGB

Fitting Kit - number plates RX1430
- Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

ONLY AVAILABLE TO PERSONAL CALLERS.
New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:-
- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.
Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

**BODY CARE**

FINNEGANS ‘ANTI-CORROSION’ WAXOYL
Waxoyl starter kit RX1032
Includes; RX1028, RX1030, RX1031.

Waxoyl;
- 5 Litre can RX1027
- 2.5 Litre can RX1029
- 2.5 Litre cartridge RX1028

Trigger spray gun RX1033
Use with 2.5 litre cartridge.

Extension probe RX1031
Aerosol (400ml) RX1026
Aerosol (200ml) RX1025

Underbody seal;
- 1 litre RX1024
- 500ml RX1023

**AUTOGLYM CAR CARE PRODUCTS**
Autoglym car care pack RX1510
Includes 1 of each item listed below.

Silicone resin polish (300ml) RX1312
Bodywork shampoo conditioner (480ml) RX1313
Car interior shampoo (480ml) RX1314
Glass polish (300ml) RX1315
Cutting polish (300ml) RX1316
Extra gloss protection (300ml) RX1317
Bumper care (300ml) RX1318
Vinyl & rubber care (300ml) RX1319
Leather care cream (500ml) RX1320

Cleans and preserves.

**GENERAL CAR CARE PRODUCTS**
Sponge RX1415
Wash leather RX1416

**NUMBER PLATES**

**STANDARD**

Vehicle Number Plate - Front
- Standard NPF
- Standard with ‘GB’ logo NPFGB
- Deluxe - 3D effect NPF3D
- Deluxe - 3D effect with ‘GB’ logo NPF3DGB

Vehicle Number Plate - Rear (oblong)
- Standard NPR
- Standard with ‘GB’ logo NPRGB
- Deluxe - 3D effect NPR3D
- Deluxe - 3D effect with ‘GB’ logo NPR3DGB

Vehicle Number Plate - Rear (square)
- Standard NPRS
- Deluxe - 3D effect NPRS3D
- Deluxe - 3D effect with ‘GB’ logo NPRS3DGB

Fitting Kit - number plates RX1430
- Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

**DELUXE-3D**

Vehicle Number Plate - Front
- Standard NPF
- Standard with ‘GB’ logo NPFGB
- Deluxe - 3D effect NPF3D
- Deluxe - 3D effect with ‘GB’ logo NPF3DGB

Vehicle Number Plate - Rear (oblong)
- Standard NPR
- Standard with ‘GB’ logo NPRGB
- Deluxe - 3D effect NPR3D
- Deluxe - 3D effect with ‘GB’ logo NPR3DGB

Vehicle Number Plate - Rear (square)
- Standard NPRS
- Deluxe - 3D effect NPRS3D
- Deluxe - 3D effect with ‘GB’ logo NPRS3DGB

Fitting Kit - number plates RX1430
- Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.
**PERSONAL ORGANISER**

Land Rover personal organiser
Superb value! 14 x 20cm (6 rings) in dark burgundy with Land Rover badge.
Binder only
Starter kit
STC50440
STC50440K

**GENERAL ITEMS**

*Rimmer Bros* baseball cap
RX1425

*Rimmer Bros* ‘Vouchers’;
Vouchers make an ideal present for Classic car owners.
£5 value
RX1337
£10 value
RX1338
£20 value
RX1339
£50 value
RX1341

Tax disc holder (Free of charge)
RX1355

‘Rimmer Bros’ decal (black & silver)
RA1055

*Rimmer Bros* decal (black & silver)
RA1055

**GENERAL USE AEROSOLS**

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black - Gloss (400ml)</td>
<td>RX4070A</td>
<td>Black - Matt (150ml)</td>
<td>RX1266</td>
</tr>
<tr>
<td>Black - Satin (500ml)</td>
<td>RX153B</td>
<td>Silver (Suitable for wheels) (450ml)</td>
<td>RX1265</td>
</tr>
<tr>
<td>Lacquer - Clear (Suitable for wheels) (400ml)</td>
<td>RX1261</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Primer - White (150ml)</td>
<td>RX4048A</td>
<td>Primer - Red Oxide (150ml)</td>
<td>RX4049A</td>
</tr>
</tbody>
</table>

**AEROSOL PAINTS & TOUCH-IN CRAYONS**

Add the suffix VT or VA to the appropriate part number:
eg. STC3686VT = Touch-in crayon
STC3686VA = Aerosol

<table>
<thead>
<tr>
<th>Body Colour</th>
<th>Paint Type</th>
<th>Paint Code</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alpine white</td>
<td>solid</td>
<td>LRC456</td>
<td>RTC6870</td>
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<tr>
<td>Alti silver</td>
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<td>LRC567</td>
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<tr>
<td>Alveston red</td>
<td>micaletlic</td>
<td>LRC696</td>
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<tr>
<td>Arres blue</td>
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<td>Armada gold</td>
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<td>LRC479</td>
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<td>LRC390</td>
<td>RTC5728</td>
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<td>RTC6810</td>
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<td>STC1448</td>
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<td>solid</td>
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<td>RTC5979</td>
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<tr>
<td>Biarritz blue</td>
<td>micaletlic</td>
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<td>STC1773</td>
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<td>Blenheim silver</td>
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<td>STC3174</td>
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<td>LRC603</td>
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<td>LRC624</td>
<td>STC3825</td>
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<tr>
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<td>solid</td>
<td>LRC570</td>
<td>STC1348</td>
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<tr>
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<td>LRC637</td>
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<td>STC1774</td>
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<td>Highland green</td>
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<td>STC4234</td>
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<td>STC4281</td>
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<td>STC1349</td>
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<td>Woodcote green</td>
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<td>STC3827</td>
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## Setscrews (Imperial)
Setscrews are Fully Threaded.

<table>
<thead>
<tr>
<th>Diameter</th>
<th>1/8&quot;</th>
<th>1/4&quot;</th>
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<tbody>
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<td>Length</td>
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<td>2&quot;</td>
<td>11/64&quot;</td>
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<tr>
<td>Spacer</td>
<td>UNC</td>
<td>UNC</td>
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## Setscrews (Metric)
Setscrews are Fully Threaded.

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<thead>
<tr>
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<th>M 6</th>
<th>M 8</th>
<th>M 10</th>
<th>M 12</th>
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<tbody>
<tr>
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<td>20mm</td>
<td>25mm</td>
<td>30mm</td>
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<tr>
<td>Spacer</td>
<td>UNC</td>
<td>UNC</td>
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## STEEL NUTS (Plain NON Locking - Imperial)

<table>
<thead>
<tr>
<th>Thread Diameter</th>
<th>Thread Pitch</th>
<th>Size</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16&quot; UNF</td>
<td>5/64&quot; AAF</td>
<td>GHF201</td>
<td>5/16&quot; AF</td>
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<td>GHF101</td>
<td>3/8&quot; AF</td>
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<tr>
<td>7/16&quot; UNF</td>
<td>7/64&quot; AAF</td>
<td>GHF203</td>
<td>7/16&quot; AF</td>
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<td>1/2&quot; UNF</td>
<td>1/8&quot; AAF</td>
<td>GHF102</td>
<td>1/2&quot; AF</td>
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<td>1/8&quot; AAF</td>
<td>GHF204</td>
<td>1/2&quot; AF</td>
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<tr>
<td>5/16&quot; UNC</td>
<td>5/64&quot; AAF</td>
<td>GHF102</td>
<td>5/16&quot; AF</td>
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<td>3/8&quot; UNC</td>
<td>3/32&quot; AAF</td>
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<td>3/8&quot; AF</td>
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## STEEL NUTS (Plain NON Locking - Metric)

<table>
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<th>Pitch</th>
<th>Size</th>
<th>PART NUMBER</th>
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<tr>
<td>M 4</td>
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<td>7mm</td>
<td>GHF10401</td>
</tr>
<tr>
<td>M 6</td>
<td>1.0</td>
<td>10mm</td>
<td>GHF10402</td>
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<tr>
<td>M 8</td>
<td>1.25</td>
<td>13mm</td>
<td>GHF10403</td>
</tr>
<tr>
<td>M 10</td>
<td>1.5</td>
<td>17mm</td>
<td>GHF10404</td>
</tr>
<tr>
<td>M 12</td>
<td>1.75</td>
<td>20mm</td>
<td>GHF10405</td>
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</table>

## STEEL NUTS (Ny whole Insert Self Locking - Imperial)

<table>
<thead>
<tr>
<th>Thread Diameter</th>
<th>Pitch</th>
<th>Size</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16&quot; UNF</td>
<td>5/64&quot; AAF</td>
<td>GHF102</td>
<td>5/16&quot; AF</td>
</tr>
<tr>
<td>3/8&quot; UNF</td>
<td>3/32&quot; AAF</td>
<td>GHF102</td>
<td>3/8&quot; AF</td>
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<tr>
<td>7/16&quot; UNF</td>
<td>7/64&quot; AAF</td>
<td>GHF102</td>
<td>7/16&quot; AF</td>
</tr>
<tr>
<td>1/2&quot; UNF</td>
<td>1/8&quot; AAF</td>
<td>GHF102</td>
<td>1/2&quot; AF</td>
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<tr>
<td>1/2&quot; UNC</td>
<td>1/8&quot; AAF</td>
<td>GHF102</td>
<td>1/2&quot; AF</td>
</tr>
<tr>
<td>5/16&quot; UNC</td>
<td>5/64&quot; AAF</td>
<td>GHF102</td>
<td>5/16&quot; AF</td>
</tr>
<tr>
<td>3/8&quot; UNC</td>
<td>3/32&quot; AAF</td>
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<td>3/8&quot; AF</td>
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## STEEL NUTS (Ny whole Insert Self Locking - Metric)

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## SPLIT PINS (Imperial)

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## Self Tapping Screws

**Countersunk - PoziDrive**

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**Pan Head - PoziDrive**

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## Self Tapping Screws

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**Pan Head - PoziDrive**

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## Accessories

- **Setscrews (Imperial)**
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  - Metric Fine 1.25
  - Metric Fine 1.5
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- **Setscrews (Metric)**
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