EDITION 1.0



A BRITISH COMPANY SUPPORTING BRITISH CARS



## PARTS & ACCESSORIES CATALOGUE

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## **HELPING YOU CARE FOR YOUR MGB**

Since the early 1980s, Rimmer Bros. has specialised in supplying parts for British cars. In 1982 we started selling Classic Triumph parts and by the mid 80's were supplying stainless steel exhaust systems for Land Rovers and other 4x4 vehicles. In 1993, we added to our range of parts catalogues when we began stocking parts for the Rover SD1.

Our range of Triumph catalogues continued to expand and in the summer of 2000, to celebrate 30 years of Range Rover production, we launched our parts catalogue for the Range Rover Classic. This was a natural move, as a vast number of Range Rovers are powered by the Rover V8 engine - a subject in which we specialise. This was followed by a host of other Land Rover catalogues covering all the popular models. In 2005, Rimmer Bros set up an MG Rover Parts business covering all models and more recently, Jaguar 1998 on.

We are now pleased to introduce our latest parts and accessories catalogue, for the MGB, MGB GT and MGB GT V8 models. This catalogue lists a comprehensive range of parts and accessories. Our web site also features this catalogue and lists recently introduced products and parts updates.

Please note that our catalogue is primarily written for UK and most European models, plus what car manufacturers call 'Rest of The World' models. It does not comprehensively cover 'pillow dashboard' models exported to North America from the late 1960s onwards, nor the later mid-1970s onwards Japan, Sweden or mainland European spec. models which eventually inherited many of the previously North America unique safety and emissions features. The majority of the parts listed are however common to all markets, although there are sometimes specific parts for certain countries that are different to those listed herein. If unsure, please contact us quoting your full chassis/VIN number.

Our customers are owners, garages and other specialists looking for a fast, reliable source of high quality parts and accessories available by mail order or over the counter. We have the latest technology to ensure orders are processed efficiently and despatched promptly to wherever you are - UK or worldwide.

Our aim with this catalogue is to apply our expert parts service to the MGB, MGB GT and MGB GT V8, helping you to maintain and enhance your vehicle at affordable cost.

is of the highest order and you know you

are dealing with the best companies in the classic sector.

highest standards, mostly from the original tooling and to

British Motor Heritage parts are produced to the

All British Motor Heritage parts are identified by a

The quality of service you receive



## BRITISH MOTOR HERITAGE

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the original specification.

distinctive product label.

ORLDV

Heritage Approval means that Rimmer Bros meet strict criteria regarding quality of service, product

knowledge, financial stability, premises and that they carry a broad range of Heritage Original Equipment parts in stock

Only the premier companies in the classic sector are approved to display the accreditation sign. Rimmer Bros have been Heritage approved since 1987.

## THE CARS WE SPECIALISE IN

As well as caring for your MGB, we also supply parts for most MG Rover cars including - MGF, MG TF and Rover 100/200/400/600/800/25/45/75/ZR/ZS/ZT.

Additionally, we also supply parts for Triumph TR2, TR3, TR4, TR5, TR6, TR7/8, Stag, Herald, Vitesse, Spitfire,

GT6, 2000/2500/2.5Pi, Dolomite, Rover SD1, Range Rover, Discovery, Freelander, Defender, 90/110 & Land Rover 'Series' vehicles.

Please refer to inside rear cover for details on all our catalogues or visit our website.



# **How to Order**

WEBSITE	www.rimmerbros.com
TELEPHONE	UK - <b>01522 568000</b> Overseas - <b>+44 1522 568000</b> From the USA/Canada - <b>1 855 7462767</b>
EMAIL	sales@rimmerbros.com
FAX	UK - <b>01522 567600</b> Overseas - <b>+44 1522 567600</b>
POST	Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England
COLLECT IN PERSON	Our sales counter is open 8.30am-5.30pm Monday-Friday and 8.30am-1pm Saturday. We also offer a 'click and collect' service to save you time.

## PAYMENT

We accept all major credit, debit and charge cards and also Paypal on orders where all items are in stock. Orders can also be pre-paid by bank transfer (in GBP/Euro/US Dollar- see website or Price Guide for details) or cheque (in GBP-please allow a few extra days for clearance). If you send cash or Rimmer Bros Vouchers, please use registered mail, as we cannot accept responsibility for any loss.

## PRICING

There are no prices in this catalogue. Use it to select the parts you need, then check the cost by referring to our website or the separate Price Guide / DVD. Our website gives up-to-the minute information regarding availability and the price of any item.

All orders will be invoiced and charged in GBP. All goods are sold subject to the price ruling at the time of invoicing.

## VAT

For details on VAT, & VAT exempt sales, please refer to our website, Price Guide / DVD.

## **QUOTATIONS, BACK ORDERS & SPECIAL ORDERS**

### Quotations

If you require a written quotation for the part(s) and/or delivery charge(s) before ordering, please contact us.

#### **Back Orders**

Back-ordered parts are not charged for until despatch. Upon despatch we will charge the price (in GBP) quoted at the time of ordering.

Prices will be unaffected by any subsequent price alterations unless advised in writing to you. Please notify us in writing (letter, fax or email) if you wish to cancel any back ordered items.

Back orders are automatically cancelled after 3 months. Back Ordered parts will be sent carriage free (some exclusions apply for export overseas). If you would prefer that your order is sent complete, please request this at the time of ordering

### **Special Orders**

Certain items (coloured trim, carpets, one-off type parts, etc) are sometimes only available by special order. This means we have to order them for you specially from the manufacturer. For this reason, we require a **20% non-refundable deposit** upon taking your order. The balance is payable when the goods are despatched. Please note that special order items can take several weeks to be supplied and are non returnable.



# **THE MG PARTS SPECIALIST**

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#### SHIPPING

At Rimmer Bros, we opt to use the best carriers in the business to ensure your order is delivered safely, securely and on time. The shipping method and cost is based upon what you order, where you want the parts sending and how quickly you want them.

Orders are despatched as soon as practically possible. If your parts are required urgently and you want an express delivery service, please tell us.

For shipping methods and guide prices, (including packaging and handling), please refer to our website or Price Guide.

Shipping charges for export of oversize parcels outside the UK may need to be quoted once the order is picked and packed.

Once your order is shipped and providing we have your email address, we will email confirmation to you, including tracking information if applicable.

Delivery times will be dependent on location and delivery method selected.

Please note that certain 'hazardous' products, such as aerosols, paints, fluids and chemicals cannot be sent via post or by air freight.

### **RETURNS & EXCHANGE OLD UNITS**

#### Returns

Please refer to our website or Price Guide for full details.

All returns must be pre-authorised with a returns authorisation (RA) number. Returned products without an RA number will be subject to delay and possible return to sender. All returns are subject to a physical inspection. We must have received and inspected the product before an exchange or credit can be issued.

## **WARRANTY & LEGAL INFO**

Please refer to our website or Price Guide for full details.

#### **Parts Warranty**

All new and reconditioned parts are covered by a 12 month manufacturer's warranty unless specifically stated. You should notify us immediately if a potential warranty situation arises. We will then advise a course of action. Any suspected faulty part must be returned to us together with the original invoice or proof of purchase and with as much information relating to the problem as possible. **Please note that a defective part must be returned and received by us before it can be exchanged**. All warranty parts are subject to a physical inspection. This may involve returning the part to our supplier to verify the fault before it can be exchanged.

#### Legal Info

Errors & Omissions Excepted. Please tell us if you think something is wrong in our catalogue. All parts offered subject to availability. All part numbers, illustrations and photographs used are intended for reference and identification purposes only and are not necessarily an exact representation of the goods supplied. Photographs of parts should be considered indicative of what we supply rather than an exact representation as sources of supply and manufacture can change. Whilst we make every effort to ensure the accuracy of product descriptions, illustrations and photographs, they are based upon information supplied by the manufacturer or distributor at the time. There may be occasions - due to circumstances beyond our control - when specifications are changed, or when goods become temporarily unavailable.

Certain part numbers may have been superseded to an alternative number when a later version or updated specification is offered.



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The factory line drawings of parts are reproduced under license to British Motor Heritage Ltd.

#### VEHICLE PRODUCTION SUMMARY MGB ROADSTER

#### MGB ROADSTER 1962-1980

3 Synchro ('Mk I), 1963 to 1967 Model Years GHN3-101 to 48766 (Jun. '62 to Oct. '64): 3 main bearing engine with dynamo, positive earth, 3 synchromesh gearbox.

GHN3-48767 to 138400 (Oct. '64 to Oct. '67): 5 main bearing engine with dynamo, positive earth, 3 synchromesh manual gearbox.

#### 4 Synchro ('Mk II), 1968 to 1980 Model Years

GHN4-138401 to 187209 (Nov. '67 to Oct. '69): 5 main bearing engine with alternator, negative earth, 4 synchromesh manual gearbox or automatic gearbox. last cars with chrome grille. last cars with BMC type interior trim with leather seats. GHN5-187210 to 219000 (Oct. '69 to Aug. '70): Black recessed grille, first cars with 'Leylandised' vinyl interior trim, last cars with packaway hood or deluxe folding (grey frame) hood.

GHN5-219001 to 258000 (Aug. '70 to Aug. '71): Black recessed grille, last cars with 18G series engines, first cars with folding (black frame) hood. GHN5-258001 to 294250 (Aug. '71 to Aug. '72): Black recessed grille, first cars with 18V series engines, first cars with centre console with armrest. GHN5-294251 to 360300 (Aug. '72 to Sep. '74): Chrome/black honeycombe grille, first cars with cooling slots in front valance, last cars with chrome bumpers. last cars with overdrive switch on fascia. GHN5-360301 to 410000 (Sep. '74 to Jun. '76): First cars with rubber bumpers, overdrive switch on column stalk, last cars with mechanical radiator fan. GHN5-410001 to 501000 (Jun. '76 to Jun. '79): Overdrive switch on gear lever, first cars with electric radiator fan, commonly called 'September 1976 on' models (although the first car was built in June, the model was launched in September), last cars with traditional chassis numbers. GV DJ AG-501001 to 523001 (Jun. '79 to Oct. '80): Cars with new international VIN (vehicle identification number) type serial number.

MGB GT 1965-1980

3 Synchro ('Mk I), 1965 to 1967 Model Years GHD3-71933 to 139470 (Sep. '65 to Oct. '67): 5 main bearing engine with dynamo, positive earth, 3 synchromesh manual gearbox.

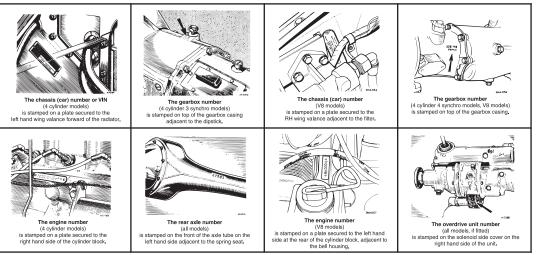
4 Synchro ('Mk II), 1968 to 1980 Model Years GHD4-139471 to 187840 (Nov. '67 to Sep. '69): 5 main bearing engine with alternator, negative earth, 4 synchromesh manual gearbox or automatic gearbox, last cars with chrome grille, last cars with BMC type interior trim with leather seats. GHD5-187841 to 219000 (Sep. '69 to Aug. '70): Black recessed grille, first cars with 'Leylandised' vinyl interior trim, horn push on column stalk. GHD5-219002 to 258003 (Aug. '70 to Aug. '71): Black recessed grille, last cars with 18G series engines, horn push back on steering wheel. GHD5-258004 to 296000 (Aug. '71 to Aug. '72): Black recessed grille, first cars with 18V series engines. first cars with centre console with armrest. GHD5-296001 to 361000 (Aug. '72 to Sep. '74): Chrome/black honeycombe grille, first cars with cooling slots in front valance, last cars with chrome bumpers, last cars with overdrive switch on fascia. GHD5-361001 to 410350 (Sep. '74 to Jun. '76): First cars with rubber bumpers, overdrive switch on column stalk, last cars with mechanical radiator fan. GHD5-410351 to 501035 (Jun. '76 to Jun. '79): Overdrive switch on gear lever, first cars with electric radiator fan. commonly called 'September 1976 on' models (although the first car was built in June, the model was launched in September), last cars with traditional chassis numbers. GV EJ AG-501036 to 523002 (Jun. '79 to Oct. '80): Cars with new international VIN (vehicle identification number) type serial number.

#### MGB GT V8 1972-1976

GD2D1-101 to 2100 (Dec. '72 to Sep. '74): Chrome bumper models. GD2D1-2101 to 2903 (Sep. '74 to Jul. '76): Rubber bumper models.

### CHASSIS (CAR) NUMBER, VIN & MAJOR UNIT SERIAL NUMBERS

The following illustrations show where the various identification/serial numbers are located on the MGB and MGB GT:



#### **VEHICLE IDENTIFICATION**

To ensure the parts that you order are correct for your MGB or MGB GT, you will need to know most importantly the chassis number (models up to 1979) or VIN (vehicle Identification Number, 1980 models only). Additionally when ordering engine parts you will also need to know the engine number. Gearbox, overdrive and axle numbers may be required to order parts for those major units.

#### **Chassis (Car) Number**

	(•)	
Chassis number prefixes are as follows:		
GHN3	MGB Roadster, 3 synchromesh,	
	1962-67	
GHN4	MGB Roadster, 4 synchromesh,	
	1967-69	
GHN5	MGB Roadster, 4 synchromesh,	
	1969-79	
GHD3	MGB GT (4 cyl), 3 synchromesh,	
	1965-67	
GHD4	MGB GT (4 cyl), 4 synchromesh,	
	1967-69	
GHD5	MGB GT (4 cyl), 4 synchromesh,	
	1969-79	
GD2D1	MGB GT V8, 1972-76	
	,	

#### VIN (Vehicle Identification Number)

The last six characters of the VIN are the serial number of your car. However, the VIN also provides you with considerably more useful information, most importantly the model year of your car (most changes in production relate to model years). The complete VIN can be broken down thus:

First character - Second character - Third Character -	$\begin{array}{l} G = MG \mbox{ marque } \\ V = MGB \mbox{ model range } \\ A = UK \mbox{ spec. (Roadster) } \\ G = UK \mbox{ spec. (GT) } \\ J = Japan \mbox{ spec. } \\ L = Canada \mbox{ spec. } \\ V = USA \mbox{ Federal spec. } \\ Z = USA \mbox{ California spec. } \end{array}$
Fourth Character -	D = Roadster body E = GT body
Fifth Character -	J = 1800cc B Series engine
Sixth Character -	1 = RHD steering, manual gearbox 2 = LHD steering,
Seventh Character -	manual gearbox $A = 1980$ model year
Eighth Character -	G = Abingdon plant (MG factory)
Ninth to Fourteenth - Characters	999999 = serial number
Example: A car show	ing GVGEJ1AG 501036 is -
MG/MGB/UK spec. (G	T)/GT body/1800cc B
Series engine/RHD st	eering, manual

gearbox/1980 model year/Abingdon plant (MG factory)/serial no. 501036

#### Engine No., 18G Series, 4 Cylinder Engine 1962-71

The engine number will tell you far more than just the serial number of your engine: 18 -

First prenx -	10 = 100000
Second prefix -	G = 3 bearing crank, open crankcase breathing
	GA = 3 bearing crank, closed circuit breathing
	GB = 5 bearing crank, closed circuit breathing, dynamo
	GD = 5 bearing crank, closed circuit breathing, alternator
	GG = 5 bearing crank, carb feed breathing circuit, alternator
	GF = USA/Canada only
	GH to GK = USA/Canada only
Third prefix (optional) -	R = Overdrive
Fourth prefix -	U = 3 synchro
	We = 4 synchro
	Rc = automatic
Fifth prefix -	H = High compression
	L = Low compression
Remaining Digits -	Serial number

Example: An engine showing 18GD R We H 6001 is -

1800cc/5 bearing crank, closed circuit breathing, alternator/overdrive/4 synchro/high compression/serial no. 6001

#### Engine No., 18V Series, 4 Cylinder Engine 1971-80

,	···· ····· · · · · · · · · · · · · · ·
First prefix -	18V = 1800cc, in-line
Second prefix -	581F = Twin HS4 carbs, non-overdrive, 1971-73
	581Y = Twin HIF4 carbs, non-overdrive, export, 1971-73
	582F = Twin HS4 carbs, overdrive, 1971-73
	582Y = Twin HIF4 carbs, overdrive, export, 1971-73
	583F = Twin HS4 carbs, auto
	583Y = Twin HIF4 carbs, auto, export, 1971-73
	779F = Twin HIF4 carbs, non-overdrive, 1974
	780F = Twin HIF4 carbs, overdrive, 1974
	846F = Twin HIF4 carbs, non- overdrive, rubber bumper
	847F = Twin HIF4 carbs, overdrive, rubber bumper
	584Z to $673Z = USA/Canada only$
	836Z to 837Z = USA/Canada only
	797AE to 893AE = USA/Canada/Japan only
Third prefix -	H = High compression
·	L = Low compression
Remaining Digits	s - Serial number

Example: An engine showing 18V 847F H 40101 is -1800cc, in-line/twin HIF4 carbs, overdrive, rubber bumper/high compression/serial no. 40101

#### Engine No., 486 Series, V8 Engine 1972-76

Engine noi,	
First prefix -	486 = 3500cc, 8.25:1 compression ratio, MGB installation (rear mounted HIF6
	carbs, remote oil filter head)

Fourth to Eighth Digits - Serial number

Example: An engine showing 48601301 is -3500cc, 8.25:1 compression ratio, MGB installation/serial no. 01301

#### Enter your vehicle details here for easy reference

Chassis (Car) Number or VIN:

Engine Number:

Gearbox Number

Overdrive Number:

Axle Number:

IMPORTANT NOTE

Wherever identification/serial numbers are quoted in this catalogue to help you distinguish change points between the fitment of different components, they relate to the Original Factory Specification or Component when the vehicle was new, and not to subsequent miscellaneous replacements.



#### BMC's Sports Car for the 1960s that Just Kept Going

Please forgive the author for pointing this out, but you have to be well into middle age now to remember a time when you didn't see at least a smattering of MGBs turn up at any motoring event you chose to attend.

Now, for what has seemed like forever, the MGB has flown the flag as the iconic Classic British Sports Car. Then, for what seemed like forever, it ruled supreme as the world's most numerous sports car, a title it only eventually lost to Mazda's MX5 some dozen years or so after its 18 year production life ended in 1980. To this day, one fifth of all the half million MGBs ever built are still around, an unmatched survival rate for a car built in that sort of volume.

At different times during its production life the MGB also spawned the outwardly similar 6 cylinder MGC and the sublimely entertaining yet still practical MGB GT V8. Thanks to British Motor Heritage, in 1989 (that is, 9 years after the last MGB was completed and the MG factory closed) the MGB bodyshell came back into production, ensuring that as many MGBs as possible would continue to survive well into the next century. This new MGB bodyshell in turn formed the basis of the MG RV8, a new limited edition MG roadster brought about by Rover Group in the early 1990s to pave the way for the MGF and the return of new MG sports cars.

The MGB proved to be a much loved and long lived car, building up from the start a devoted following which is still as strong today as it was all those years ago. It was also a pretty basic, moderately robust, moderately performing, very forgiving, inexpensive (to start off with, anyway) car that cleverly continued MG's strategy of inviting the masses to safely and affordably experience the fun of being in a sports car. A simple formula that was bang-on target, especially in MG's biggest market place, the United States.

#### The 3 Synchro MGB: the MGA Replacement

The MGB's predecessor, the MGA, had at last modernised the image of MG in the mid-1950s, its fully enclothed bodywork contrasting sharply with the pre-war styled square-rigger, ash-framed bodies of the previous MG T Types. The T Types had won and the MGA had kept the hearts of sports car lovers around the world, the MGA going on to become MG's first really big seller at over 100,000 cars built. Continuing this success story would take skill and a fine understanding of what sports car customers wanted.

The MGB Roadster of 1962 would hit the nail right on the head. Intended to be MG's car through the 1960s it was modern in style and line. Modernity continued under the skin because the MGB had a monocoque (self-supporting, rigid bodyshell) structure, thus departing from the T Type and MGA's by now old school body-on-chassis construction.

The designers and engineers didn't sweep aside all that had gone before, though. The MGA's greatest forte was its exceptionally sweet handling, as anyone who has driven one will testify: rewarding for the more experienced driver who liked to push on yet benign and safe for the novice, while still managing to be entertaining for both. The MGB's handling manners were to be as close to the MGA's as possible, despite the radically different construction methods between the two designs. To ensure this it inherited MGA suspension, steering and weight distribution that were only altered where necessary (in fact many components of the MGB's front and rear suspension go right back, unaltered, not only to the MGA but even further back to the T Types!).

The fact that through very careful suspension tuning and spring rate selection the MGB had a softer, much more comfortable ride than the MGA yet still achieved such lovely handling was a master stroke and won over many new customers to sports car driving. It also ensured that, more than with any other sports car of the time, the MGB could be enjoyed rather than endured as an everyday car on the one hand yet on the other hand could still be used effectively (and as it turned out, very successfully) with the minimum of serious modification in sporting competitions and racing.

The gearbox would be a mildly modified version of the MGA's, still with synchromesh on 2nd, 3rd and 4th gears only (hence the early MGB's colloquial name of '3 Synchro'), but unlike the MGA or other previous MGs there would be the desirable option of a Laycock D Type overdrive unit to usefully increase the transmission's available ratios and the car's driving flexibility. The MGA's 'banjo' rear axle was used virtually unchanged.

The engine in the MGB could have been a very different matter. Lift the bonnet and look at the wide, only partly utilised space in the engine bay and you might conclude that the MGB was designed with a different shape of engine in mind. In fact, a stillborn V4 configuration engine had been seriously considered, but in the end the BMC B Series in-line 4 cylinder that had served well in the MGA was used (however the wide engine bay would greatly help engineers some years later when Rover's V8 unit was squeezed in to create the MGB GT V8). To compensate for the increased weight of the MGB, the engine was increased in size (and therefore power) from the last MGA model's 1622cc up to 1798cc.

> Other aspects of the MGA's B Series engine made it through unchanged to the early MGBs (like the geared drive for the mechanical rev counter and the 3 main bearing crankshaft), though over the years regular improvements brought about by technical progress or regulations imposed on the car meant that later MGB engines would share the familiar B Series silhouette and layout with MGA engines but almost every component would actually be different to a lesser or greater extent.

#### Enter the MGB GT

The 3 Synchro MGB (officially referred to as the 'Mk I' but these days rarely called that by enthusiasts) would be built between 1962 and 1967. During that time it was subject to many changes and improvements: overriders and other options were made standard fitment in 1963, new door mechanisms, fuel tank and an electric rev counter arrived in 1964, a tube type Salisbury rear axle replaced the MGA type banjo axle in progressively between 1965 and 1967, reversing lights came in for 1966 and so on. The biggest change however came in 1965 with the introduction of the MGB GT.

A hard top had been available as an accessory for the MGB Roadster for a while when a Belgian coachbuilder came up with a very pretty fastback conversion of the MGB in 1963, called the Berlinette. Always rare and valuable, this attractive car was destined to be eclipsed by MG's own three door fastback, the MGB GT.

Launched in 1965 and featuring a roof and associated elements seamlessly styled into the MGB's lines by Italian styling house Pininfarina, the MGB GT was arguably not as pretty as the Berlinette but far better proportioned and styled overall and had the added very practical bonus of a tailgate. In America, the MGB Roadster would always outsell the GT, but in the UK and most other major markets the GT quickly outsold its soft top sibling and continued to do so thereafter.

#### The 4 Synchro Mk II

In late 1967 the MGB & MGB GT Mk II were introduced. The big news for the Mk II was made by the transmission changes. Now an automatic MGB could be had, which used Borg Warner's robust and basically refined Type 35 transmission - however it would never sell in big numbers and was dropped from the range by 1974. Manual cars at last received a new gearbox with synchromesh on all four forward speeds (hence the '4 Synchro' moniker) and the overdrive, still an option, changed to the Laycock LH Type. The manual gearbox was developed alongside a very similar one for the new, bigger engined MGC and Austin 3 Litre models and as a result was markedly stronger than the old 3 Synchro 'box.

Other Mk II changes included negative earth electrics and an alternator as standard, plus new door mechanisms - again. Otherwise things were much as per the previous year, except for USA-bound cars which received the 'Abingdon Pillow' safety dashboard and dual circuit brakes; these would be just the first of many special safety items demanded by the US market throughout the rest of the MGB's production life.

#### British Leyland and All That

While MGB production was progressing through the 1960s, big reorganisations were taking place in the British motor industry which would have far reaching effects on the car. MG's parent company, the British Motor Corporation (BMC), merged with Jaguar to form British Motor Holdings (BMH) at the end of 1966 and in early 1968 the short-lived BMH in turn merged with the Leyland Motor Corporation, owners of Triumph and Rover, to form the British Leyland Motor Corporation (BLMC, later just British Leyland or 'BL').

The trials, tribulations and ultimately the failure followed by nationalisation of British Leyland are well documented and discussed elsewhere, so it's sufficient here to simply state that because of the company's woes the funds necessary to develop new models were increasingly hard to come by and mainstream saloon projects for Austin and Morris soaked up nearly all of the little money that was available at the time. For the MGB a progression of light and inexpensive facelifts on the outside and trim material changes on the inside would have to do for now, in the hope of keeping the car selling in reasonable numbers for as long as it took until funds for a replacement model became available.

#### The MGB GT V8

A small but very bright ray of sunshine shone from MG in 1973 when the MGB GT V8 was introduced. As previously mentioned,

the engine bay seemed perfectly sculpted to accept a Vee configuration engine and with Rover now in the same organisation there was an opportunity to develop at low cost an MGB fitted with Rover's powerful, light alloy V8. The MGB GT V8 (always the GT bodystyle was used) was fast, powerful, loaded with torque and because the engine was so light despite its size, the MGB's legendary handling was preserved as well.



It was the perfect MGB, except... MG couldn't get hold of enough engines from Rover to build the cars and when they did build them, BL policy dictated that they would be priced so that they didn't torpedo the sales of Triumph models of similar performance. Which meant that the MGB GT V8 cost far too much to buy. Then the Arab oil crisis of late 1973 quadrupled the price of petrol overnight, ensuring very few people could afford to run a car with a thirsty engine, as Rover's V8 was perceived to be. When it could have and should have hugely bolstered MG's sales figures and image, the MGB GT V8 became instead a minor sales curiosity, limping along for two and a half years in the showrooms and selling just 2600 cars. Today of course the story is different and the MGB GT V8 is very highly valued and revered, as it always should have been.

#### The Rubber Bumper Models

MG continued to wait for BL's financial health to improve sufficiently to allow the development of a replacement for the MGB (in the end the wait would be in vain, the factory closing at the end of MGB production in 1980). Meanwhile the 4 cylinder MGB carried on in production through the mid and later 1970s, seemingly becoming more and more an anachronism. The grafting on of rubber bumpers and the raising of the MGB's ride height (thus compromising that lovely handling) to meet forthcoming safety legislation in the middle of the decade had seemed for a while to be the last straw but amazingly the car kept on selling despite these apparent aesthetic and dynamic handicaps, albeit in steadily declining numbers.

Actually, the character of the MGB changed as it got older but critics at the time didn't see any of the positive aspects of the character change; they just saw what looked like a sports car long past its sell-by date with middle age spread and less than sports carlike performance that simply shouldn't be on sale any more. In many ways they were right, too: remember the first Volkswagen Golf GTIs were on sale a year or two before the MGB ceased production and were available at a similar showroom price.

However, the passage of time has mellowed those critics' comments and allowed the rubber bumper MGB to be viewed in a much more favourable light. It's now very apparent that the rubber bumper MGB is a little less of a sports car and more of a relaxed tourer with an endearingly classic retro edge to it - and actually it's pretty good at the job of being a tourer, too. Even those rubber bumpers themselves now have their admirers! A late 1970s MGB or MGB GT with dual circuit brakes, direct acting servo, bullet-proof gearbox and overdrive, more modern switches and controls, halogen headlamps and electric radiator fan makes for a very easy to use, reliable and practical classic that can still - some 50-odd years after the MGB was first introduced - be treated as enjoyable and safe everyday transport.

MGB



DESCRIPTION

**Engine Build Kits** 

18G/GA engines - 3 main bearing 1

18V 101 to 18V 797 (1975) engines 1

18G/GA engines - 3 main bearings 1

18GB/GD/GG engines -

5 main bearings

18V engines

18GB/GD engines (to GD 835)

18GD 836 on and GG engines

18V 797 (1975) on engines

5 main bearings

5 main bearings

No.

1

1

1

**Pistons & Con Rods** 

## **Cylinder Block Components**

	-	Junaol Blook of	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	JUIIUIILU
	3	GASKET, tappet chest:		
ain head		1/8in thick	2	12A1139
alve		Two of 12A1139 used on 18G, GA, engines. One of each 12A1139 & 1		
ensioner, ekshoft oil		late 18GG, 18V 581, 582, 583, 584		
nkshaft oil ing.		1/4in thick, genuine	2	12A1175EVA
hased		Two of 12A1175 used on 18V 797	-	
RP1596		1/4in thick, aftermarket Two of 12A1175 used on 18V 797		12A1175EVAP
		Most tappet chest covers are no longer	r availab	le.
RP1597		The following details are presented for It is very likely that the covers will have	informa	tion only.
RP1598		later types on early cars.		
RP1599	4	COVER, tappet chest, front:		400450
RP1600		18G (Early 3 main bearing)	1	12H156
		18GA, GB, GD, early GG	1	12H1399
main	_	Late 18GG, 18V	1	12H4395
head ain &	5	COVER, tappet chest, rear:		400450
al, rear		18G (Early 3 main bearing)	1	12H152
ief valve		18GA, GB, GD, GG, 18V, 581/		4084000
rchased		583/584/585/672/673 Can also replace 12H152.	1	12A1386
		18V 797 on	1	12H3366
ars only.	6	BOLT, tappet chest:	'	12110000
RP1601	Č	front & rear	2	BH605131
RP1602		18G (Early 3 main bearing)	-	211000101
RP1603		front	1	BH605201
		18GA, GB, GD, early GG.		
		rear	1	BH605141
A		18GA, GB, GD, GG, 18V, 581/582/583/584/585/672/673 er	naines	
0	6	SCREW, tappet chest:	igiiroor	
0		front (Late 18GG, 18V)	1	SH605101
A		rear (18V 797 on)	1	SH605101
37	7	WASHER:		
0		plain	2	GHF301
		18G Engines (Early 3 main bea		
100 B		cup	2	12A1177
	0	Fitted to all engines except 180		21/1050
1	8	WASHER, fibre 18G Engines (Early 3 main bearing).	2	2K4958
R	8	BUSH, rubber Fitted to all engines except 18G.	2	12A1176
	NI	BUSH, nylon	2	MRC1980
-	_	Superior one-piece fitment, replaces 1.		
	9	BLANKING PLATE, petrol pump 18V engines.	1	147876
		GASKET, blanking plate 18V engines.	1	138791
		SCREW, blanking plate 18V engines.	2	SH605041
		WASHER, spring 18V engines.	2	GHF332
	13	CORE PLUG:		
•		dished	4	2K8169
TA ST. P.		CUP Fitted to late 18V engines - also or	4 1 factory	144648
Solar 1		reconditioned engines.	Πάσισηγ	
	NI	CORE PLUG SET (dished)	1	GAC7203X
- WW	14	DRAIN TAP	1	3H576
Antonio		Replaced by drain plug - 18GB engines		
ice	15	WASHER, tap Replaced by drain plug - 18GB engines	1	WF511A
C	16	DRAIN PLUG	1	53K2853
1.20		WASHER, plug	1	6K638
	•••			011000



FULL ENGINE BUILD KIT: Full engine build kits include:- Piston set, big end & main 1 Engine 4 Cylinder bearings (please state size required). thrust washers. head gasket set, sump gasket set, inlet & exhaust valves, valve springs, valve guides, cam followers, timing chain & tensioner, **Engine V8** crankshaft sprocket, front crankshaft oil seal, rear crankshaft oil seal (where applicable), oil pressure relief valve & spring. Note:- no oil filter is supplied in the kit and can be purchased **Oil Cooler** separately depending on type (see oil filter section). Clutch Engine & Gearbox Mountings SHORT ENGINE BUILD KIT: 2 Short engine build kits include:- Piston set, big end & main Cooling bearings (please state size required), thrust washers, head gasket set, sump gasket set, cam followers, timing chain & tensioner, crankshaft sprocket, front crankshaft oil seal, rear crankshaft oil seal (where applicable), oil pressure relief valve Heater & & spring. Note:- no oil filter is supplied in the kit and can be purchased Controls separately depending on type (see oil filter section). Note:- Engine build kits are for UK & European spec. cars only. Fuel System Exhaust Gearbox Propshaft Rear Axle Front Suspension

Suspension **Road Wheels** 

Rear

Brakes Brake & Clutch

**Hydraulics** Steering

Electrical Bodyshell

& Panels Body Fittings

SHORT

RP1603

ENGINE BUILD KIT, V8

WE'RE HERE TO HELP Not sure of the right part for your car, contact our technical sales team for help and advice.

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**Interior Trim** & Fittings

> Hood & Hardtops

> > Chassis Plates & Decals

Paints

Accessories Index

7

		9	
18	CON ROD:		
	1 and 3 cylinder	2	12H426
	<i>18G, GA Engines (3 main bearing).</i> 2 and 4 cylinder	2	12H424
	18G, GA Engines (3 main bearing).	2	1211727
19	PINCH BOLT	4	129361
20	18G, GA Engines (3 main bearing). WASHER, spring	4	GHF331
20	18G, GA Engines (3 main bearing).	4	unraai
21	CON ROD, circlip type piston	4	12H1019
	18GB, GD, early GG. Alternative to 12H2444 in sets of four.		
22	CON ROD, circlip type piston	4	12H2444R
	Late 18GG. Alternative to 12H1019 in se		
23	CON ROD, push fit type piston 18V engines.	4	12H3596R
24	BOLT, con rod	8	12H1000
	Fits 12H997,12H998,12H1019 con rods.		
25	WASHER, tab Fits 12H997,12H998,12H1019 con rods.	4	6K881
26	<b>BOLT,</b> con rod	8	LFH10006
	Fits 12H2444, 12H3596R con rods.	Ŭ	
NI	UPRATED NUT & BOLT KIT, con ro Fits 12H2444, 12H3596R con rods.	d1	LFH10006KUR
27	NUT, con rod	8	13H5872
	Fits 12H2444, 12H3596R con rods.		
28	BUSH, small end, set of 4 Fits 12H1019 and 12H2444 con rods.	1	12H1022
29	PISTON, set of 4:		
23	18G, GA (3 main bearing), pinc	h b	olt type
	std. size	1	12H961
	oversize		
	+0.020	1	12H961020
	+0.030	1	12H961030
	+0.040	1	12H961040
	+0.060	1	12H961060
	18GB, GD, GG (5 main bearing), OEM spec also available in certain size		спр туре
	std. size	1	12H2521
	oversize		
	+0.020	1	12H2521020
	+0.030	1	12H2521030
	+0.040e	1	12H2521040
	+0.060 18V, push fit type	I	12H2521060
	OEM spec also available in certain siz	es.	
	low compression, std. size	1	12H5163
	low compression, oversize		
	+0.020	1	12H5163020
	+0.030	1	12H5163030
	+0.040 high compression, std. size	1	12H5163040 12H5163H
	high compression, sta. size	'	1211310311
	+0.020	1	12H5163H020
	+0.030	1	
	+0.040	1	12H5163H040
_	+0.060	1	12H5163H060
30	PISTON RING SETS:		
	5 ring pistons	4	000500
	std. size oversize	1	8G2506
	+0.020	1	8G2506020
	+0.020	1	8G2506020
	+0.040	1	8G2506040
	+0.060	1	8G2506060
	4 ring pistons		
	std. size	1	BHM1184
	oversize		DUNITO
	+0.020	1	BHM1184020
	+0.030 +0.040	1	BHM1184030 BHM1184040
	+0.040 +0.060	1	BHM1184040 BHM1184060
	3 ring pistons	1	51111104000
	OEM spec also available in certain siz	es.	
	std. size	1	BHM1183
	oversize		
	+0.020	1	BHM1183020
	+0.030	1	BHM1183030

### **Performance Cam Kits**

+0.040

+0.060

PERFORMANCE CAM KIT Includes Springs/Followers. Suitable for 18v Engines. Kit cu Camshaft. Lightened Followers and Alloy Caps.	omes complete with	Billet Turned Valve Springs
Mild Road	1	RP1676
Fast Road	1	RP1677

BHM1183040

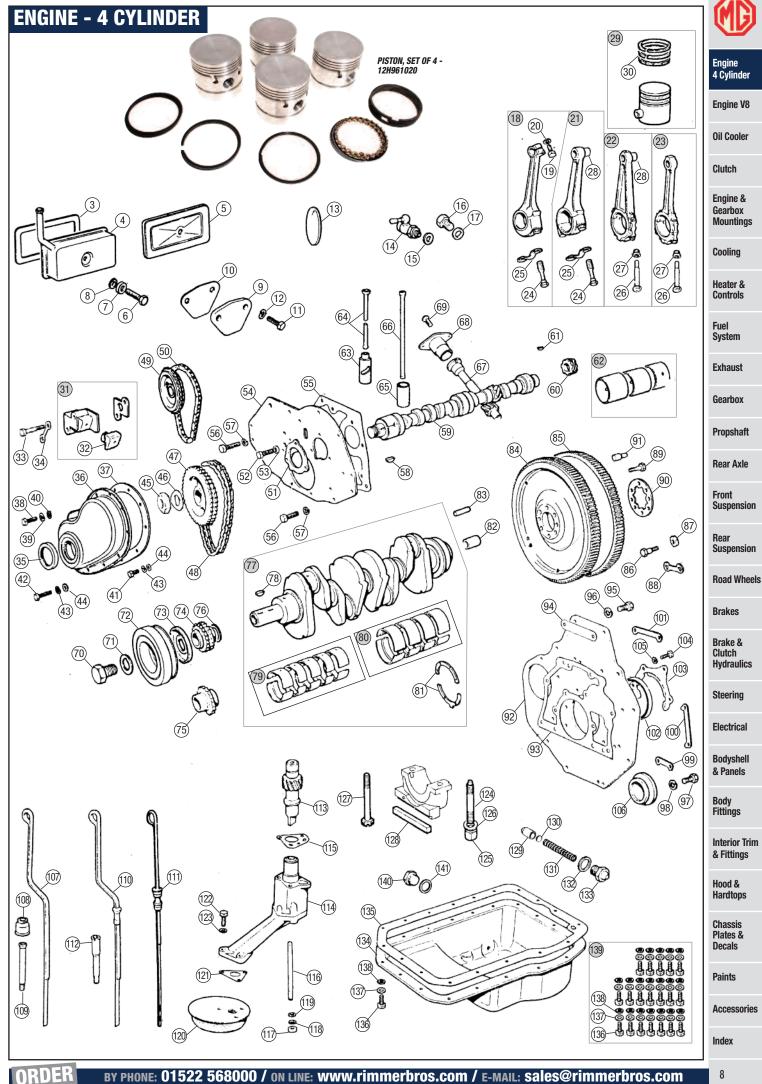
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Fittings

and Alloy Caps.

ROAD PERFORMANCE CAM KIT, FAST -RP1677

Mild Fast

Interior Trim

& Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

DESCRIPTION

No.

No. DESCRIPTION

**Camshaft & Followers** 

58 WOODRUFF KEY, camshaft

PART No. QTY REQ.

1

**WKN505** 

No. DESCRIPTION

# Timing Chain, Timing Cover & Front Oil Seal

Engine	&	Front Oil Seal		
4 Cylinder	31	TENSIONER ASSEMBLY, timing chain	1	12H3292
	32	PAD, tensioner	1	17H31
Engine V8	33	BOLT, tensioner	2	GHF102
	34	LOCK TAB	1	AEC340
Oil Cooler	35	OIL SEAL, timing cover	1	88G561
	36	TIMING COVER:		4000047
Clutch		18G, GA, GB, GD, early GG Timing marks at bottom. Use with 12H 733 and 12H 963 pulleys.	1	12H3317
		Late 18GG. Chrome bumper 18V	1	12H3510
Engine & Gearbox Mountings		Timing marks at top. Use with 12H 3515 p Rubber bumper 18V Use with 12H 3516 pulley.	1	CAM1393
mountings	37	GASKET, timing cover	1	12H1319
o	38	SCREW, timing cover to engine	4	GHF120
Cooling	39 40	WASHER, spring WASHER:	4	GHF332
Heater & Controls		oval Fitted up to Sep 1976; alternative.	4	2K7440
		plain Fitted Sep 1976 on; alternative.	4	GHF301
Fuel	41	SCREW, timing cover to plate	4	SH604031
System	42	SCREW, timing cover to bearing cap	2	GHF117
	43	WASHER, spring	6	GHF331
Exhaust	44	WASHER:	~	0//04
		oval Fitted up to Sep 1976; alternative.	6	2K5197 GHF300
Gearbox		plain Fitted Sep. 1976 on; alternative.	6	687300
	NI	SCREW KIT, timing cover:		
Propshaft		Contains items 38-44.		
		with oval washers	1	RP1646
Rear Axle	45	with plain washers	1 1	RP1647 6K629
	45	NUT, camshaft LOCK TAB, camshaft nut	1	2A759
Front	47	GEAR, camshaft, Duplex	1	11G203
Suspension		18G Series engines (1962-1970).		
	-	VERNIER TIMING GEAR, Duplex:	1	11G2O3V
Rear	48	Adjustable. 18G Series engines (1962-1970). TIMING CHAIN, Duplex: 18G Series engines (1962-1970).		
Suspension		standard	1	2H4905
		uprated	1	2H4905UR
Road Wheels	49	GEAR, camshaft, Simplex 18V (1971) on.	1	CAM5333
Brakes	50	TIMING CHAIN, Simplex 18V (1971) on.	1	3H2127
	51	THRUST PLATE, camshaft	1	12H1673
Brake &	52	SCREW, thrust plate	3	GHF117
Clutch Hydraulics	53 54	WASHER, shakeproof MOUNTING PLATE, engine:	3	GHF321
nyululioo	J4	chrome bumper cars	1	12H1387
Chaoring		rubber bumper cars	1	12H3583
Steering	55	GASKET, mounting plate	1	12H1576
	56	SCREW, mounting plate to block	3	GHF120
Electrical		Mounting plate to engine block.		
	57	WASHER, spring Mounting plate to engine block.	3	GHF332
Bodyshell		mounting place to englite block.		
& Panels	-			
	Pe	erformance Cam Ki	t	S
Body Fittings	-	ROAD PERFORMANCE CAM KIT:		

Includes Springs/Followers. Suitable for 18v Engines. Kit comes complete with Billet Turned Campant. Lightened Followers, Heavy Duty Double Valve Springs

**RP1676** 

**RP1677** 

<b>J</b> Q	WUUDHUFF KET, Camshall		COCKINAN
59	CAMSHAFT, reground	1	88G252
	18G, GA Engines (3 main bearing).		
59	CAMSHAFT, new	1	88G3O3
	All 5 main bearing engines.		
60	GEAR, tacho drive	1	1H730
	18G, GA Engines (3 main bearing).		
61	WOODRUFF KEY, tacho drive	1	KW316
	18G, GA Engines (3 main bearing).		
62	BEARING SET, camshaft	1	BHM1212
63	CAM FOLLOWER	8	12H3167
	All 18G (-) series engines.		
64	PUSHROD	8	11G241
	All 18G (-) series engines.		
65	CAM FOLLOWER:		
	All 18V series engines.		
	standard		
	each	8	LGR100440P
	kit of 8	1	LGR100440PK
	lightened		
	each	8	LGR100440UR
	kit of 8	-	LGR100440URK
66	PUSHBOD	8	
00	All 18V series engines.	Ö	12H3357
67	6	1	12G4499
	- ,		
68	HOUSING, distributor drive	1	1G2285
69	SCREW, housing	1	SF604061
	Was 53K1206; SF604061 has a 'Posidr	ive' n	ead.
Ci	rankshaft		
-			
70	BOLT, crank pulley	1	AEA312
71	I OCK WASHER crank nulley	1	12//308

70 71 72	BOLT, crank pulley LOCK WASHER, crank pulley PULLEY, crankshaft	1 1	AEA312 12A398
	very early 18G only Use with timing cover 12H3317	1	12H773
	crankshaft, vibration damper	21	
	later 18G/18GA, GB, GD, e Use with timing cover 12H3317		
	later 18GG, Chrome bump Use with timing cover 12H3510	er 18V	1 12H3515
	rubber bumper 18V Use with timing cover CAM1393	1	12H3516
73	OIL THROWER		
	use prior to 12H1740	1	1A1546
	18GB UH18629 on/UL 11851	<i>´</i> .	,
74	RUL13711 on	1	12H1740
74	GEAR, crankshaft, Duplex 18G Series engines (1962-1970).	1	12A1553
75	GEAR, crankshaft, Simplex 18V (1971) on	1	12H4201
76	SHIM, packing	A/R	2K6633
77	CRANKSHAFT ASSEMBLY:		
	reground 18G, GA (3 main bearing engines).	1	8G2749R
	reground	1	BHM1155R
	All <sup>7</sup> 5 main bearing engines. Replaces 12H2524, 12H 2563 (auto and 8G2750.	omatic ge	earbox type)
78	WOODRUFF KEY, crankshaft:		
	use prior to 12H4301	2	2H326
	18V 581 H4106 on/L1029 on,	18V 58	
	18V 583 H546 on Also required when replacing early with BHM 1155.	2 cranksha	<b>12H4301</b> afts
79	BEARING SET, main: Discard two pairs of bearings when fitt	ing to	
	3 main bearing engines. OEM spec also available in certain size	ç	
	std. size	1	8G2389
0	oversize +0.010	1	8G2389010
3	oversize +0.020	1	8G2389020
S.	oversize +0.030	1	8G2389030
21.	oversize +0.040	1	8G2389040
	oversize +0.060	1	8G2389060
1 6			

80	BEARING SET, big end:		
	18G, GA (3 main bearing)		
	std. size	1	8G2207
	oversize	'	002207
	+0.010	1	8G2207010
	+0.020	1	8G2207010
	+0.020	1	8G2207020
	+0.030	1	8G2207030
	+0.040	1	8G2207040
	+0.050	1	8G2207050
		1	002207000
	5 main bearing engines	oi <del>-</del> 00	
	OEM spec also available in certain		
	std. size	1	8G2664
	oversize		
	+0.010	1	8G2664010
	+0.020	1	8G2664020
	+0.040	1	8G2664040
	+0.060	1	8G2664060
	heavy duty, +0.010	1	8G2664010HD
	heavy duty, +0.020	1	8G2664020HD
81	THRUST WASHER SET:		
	std. size, Glyco	1	LFT10014
	std. size	1	LFT10014P
	oversize +0.005	1	LFT10014005P
82	SPIGOT BUSH, crankshaft:		
	18G, GA (3 main bearing)	1	1G765
	5 main bearing engines		
	manual	1	22H1416
	automatic	i	12B1397
83	DOWEL, crankshaft	2	12H1301
50	5 main bearing engines.	2	12111001

QTY REQ.

PART No.

## **Flywheel & Ring Gear**

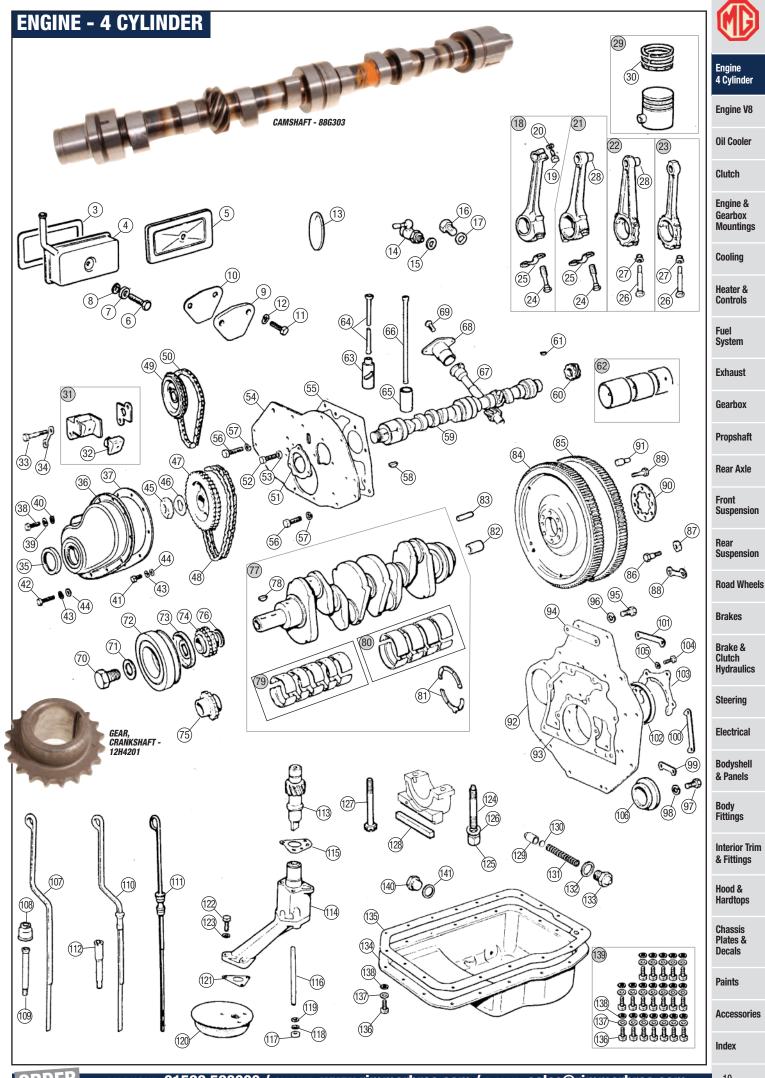
84	FLYWHEEL, manual,	
	refaced 1	12H713R
	18G, GA (3 main bearing)	
	1 18GB (5 main bearing - Inertia starter motor)	12H1474R
	refaced 1	12H2184E
	18GD, GG, 18V on (5 main bearing - Pre-eng	
	starter motor)	5
	FLYWHEEL LIGHTENED manual,	
	new 1	12H713L
	18G, GA (3 main bearing)	
	new 1	12H1474L
	18GB (5 main bearing - Inertia starter motor)	10001040
	1 18GD, GG, 18V on (5 main bearing - Pre-enga	
	starter motor)	1900
84	DRIVE PLATE, automatic 1	12H2275
	Automatic transmission.	
85	RING GEAR:	
	flywheel 1	
	Use on 12H713 and 12H1474 (inertia starter	/
	flywheel 1 Use on 12H2184 (Pre-engaged starter motor	
	drive plate	
	Automatic transmission.	
NI	SCREW, ring gear to drive plate 8	GHF120
	Automatic transmission.	
NI	LOCK TAB, ring gear screw 8 Automatic transmission.	12H2194
NI	SCREW. drive plate to torque converter 4	12H545
	Automatic transmission.	1211343
NI	LOCK TAB, torque converter screw 4	12H537
	Automatic transmission.	
NI	ADAPTOR, drive plate to crankshaft 1	12H2191
	Automatic transmission.	E4V4000
86	BOLT, flywheel to crankshaft 6 18G, GA (3 main bearing).	51K1022
87	<b>NUT.</b> flywheel to crankshaft 6	NH606061
	18G, GA (3 main bearing).	moooooi
88	LOCK TAB, flywheel to crankshaft 3	6K26
	18G, GA (3 main bearing).	
89	BOLT, flywheel/drive plate to crankshaft	6 <b>51K1809</b>
90	5 main bearing (manual & automatic).	
90	LOCK TAB, flywheel/ drive plate to crankshaft 1	12H1303
	5 main bearing (manual & automatic).	12111303
NI	BACKPLATE, drive plate to crankshaft 1 Fits under lock tab 12H1303, automatic transmis	12H2192
91	DOWEL, clutch cover 3	1G2984

Index

9

BEARING SET, MAIN

8G2389



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No.

### DESCRIPTION QTY REQ. **Engine Backplate**

Engine	& Řear Oil Seal
4 Cylinder	92 BACKPLATE, engine to gearbox:
	18G, GA (3 main bearing)         1         12H752
Engine V8	18GB (5 main bearing, 3 synchro gearbox)
	original, steel 1 12H1469 allov 1 12H1469A
<b>Oil Cooler</b>	alloy 1 <b>12H1469A</b> 18GD, GG,1 18V 1 <b>CAM1003</b>
	4 synchro and auto gearbox.
Clutch	93 GASKET, engine backplate,
oluton	lower, large 1 <b>12H768</b>
Engine &	94 GASKET, engine backplate,
Gearbox	upper, small 1 <b>12H762</b>
Mountings	<b>95</b> SCREW, backplate, upper 2 <b>GHF105</b>
<b>j</b> .	<ul><li>96 WASHER, spring, backplate upper screw 2 GHF333</li><li>97 SCREW. backplate:</li></ul>
Cooling	97 SCREW, backplate: lower 8 53K1779
oooning	18G, GA, GD, GG, 18V to September 1976.
	lower 8 GHF105
Heater & Controls	18GB (5 main bearing, 3 synchro gearbox).
CONTROLS	lower 8 SH606071 18V September 1976 on.
	<b>98</b> WASHER, spring, backplate lower screw 8 <b>GHF333</b>
Fuel System	All engines except 18GB.
oyotom	<b>99</b> LOCK TAB, backplate lower screws 2 <b>2K6059</b> <i>18GB (5 main bearing, 3 synchro gearbox).</i>
<b>-</b> · · ·	<b>100 LOCK TAB,</b> backplate side screws 1 <b>1H1020</b>
Exhaust	18GB (5 main bearing, 3 synchro gearbox).
	<b>101 LOCK TAB</b> , backplate upper screws 1 <b>1H1021</b>
Gearbox	18GB (5 main bearing, 3 synchro gearbox).
	<b>102</b> OIL SEAL, crankshaft, rear: 5 bearing engines only.
Propshaft	standard 1 AHU2242
rioponare	uprated (Viton) 1 AHU2242UR
	<b>103</b> RETAINER, oil seal 1 <b>12H1547</b>
Rear Axle	5 bearing engines only.
	104 SCREW, backplate centre/ oil seal retainer 4 SH605071
Front	<b>105</b> WASHER, spring 4 <b>GHF332</b>
Suspension	3 bearing engines only.
	<b>106</b> BLANKING PLUG, engine backplate 1 <b>12H541</b> 4 synchro and automatic gearbox.
Rear	4 synchro and automatic gearbox.
Suspension	A

**Road Wheels** 

Brake &

**Brakes** 

Clutch **Hydraulics** 

J	
Electrical	
Bodyshell & Panels	
Body Fittings	
nterior Trim & Fittings	
Hood & Hardtops	
Chassis Plates & Decals	
Paints	
Accessories	

Accessori

	Par and
	OIL PUMP, 3 BEARING ENGINES - 88G296
Lubrication	System

107 DIPSTICK	1	12H74
108 GAITER, dipstick	1	1B1735
109 TUBE, dipstick	1	1B1063
110 DIPSTICK	1	12H2964
111 DIPSTICK	1	<b>12H3963</b>
112 TUBE, dipstick	1	12H3351
<b>113 SPINDLE</b> , oil pump drive	1	CAM1039
	-	000000
0 0	•	88G296
	•	GLP143
1 , 0 0	I	GLP143UR
	-	000400
0 0	•	88G420
5 5 5		12H1018
, , , ,		51K267
		GHF201
, 1 8		GHF332
71		GHF301
,	•	JAM2227
	1	88G421
	3/1	SH604071
,	0	CUC04104
	2	SH604121
<b>123 WASHER, spring</b>	3	GHF331
	<ul> <li>186, 6A, GB, GD.</li> <li>108 GAITER, dipstick 186, 6A, GB, GD.</li> <li>109 TUBE, dipstick 186, GA, GB, GD.</li> <li>110 DIPSTICK 1866, 18V 581 / 582 / 583 to 1972.</li> <li>111 DIPSTICK 18V 581 / 582 / 583 1973 on, 18V 779, 780</li> <li>112 TUBE, dipstick For 12H2964 and 12H3963.</li> <li>113 SPINDLE, oil pump drive</li> <li>114 OIL PUMP: 3 bearing engines 5 bearing engines</li> <li>115 GASKET, pump to block: 3 bearing engines</li> <li>116 STUD, oil pump</li> <li>117 NUT, oil pump</li> <li>118 WASHER, spring</li> <li>119 WASHER, plain</li> <li>120 STRAINER, oil</li> <li>121 GASKET, strainer to pump</li> <li>122 SCREW: short Quantity reduced for 5 bearing engines. Iong 5 bearing engines only.</li> </ul>	186, GA, GB, GD.         108 GAITER, dipstick       1         186, GA, GB, GD.         109 TUBE, dipstick       1         186, GA, GB, GD.         110 DIPSTICK       1         186, GJ, 18V 581 / 582 / 583 to 1972.         111 DIPSTICK       1         186, GJ, 18V 581 / 582 / 583 to 1972.         111 DIPSTICK       1         180 581 / 582 / 583 1973 on, 18V 779, 780, 846,         112 TUBE, dipstick       1         For 12H2964 and 12H3963.       1         113 SPINDLE, oil pump drive       1         114 OIL PUMP:       3 bearing engines       1         uprated, 5 bearing engines       1       1         116 STUD, oil pump to block:       3 bearing engines       1         116 STUD, oil pump       3       3       3         118 WASHER, spring       3       3       3         120 STRAINER, oil       1       1       12         122 SCREW:       short       3/1       0/1         122 SCREW:       short       3/1       0/1         132 Strainer to pump       1       12       2         134 Outputter       3/1       1       1         142 GASKET, strainer to pump <td< th=""></td<>



0

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PART No.

No. DESCRIPTION

QTY REQ.

CONVERSION GASKET SET, 3 BEARING ENGINES -GEG237

No. DESCRIPTION

PART No.

1	24	STUD, main bearing cap All 18G Series engines.	6/10	51K1482
		Quantity increased for 5 bearing engines		
		Some early 3 bearing engines used lock		
		these should be replaced by ACA5521.		
1	25	NUT, main bearing cap	6/10	LNZ108
		All 18G Series engines.		
		Quantity increased for 5 bearing engines		
		Some early 3 bearing engines used lock these should be replaced by ACA5521.	tabs -	
	96	, ,	6/10	ACA5521
	20	WASHER, main bearing cap All 18G Series engines.	0/10	AGAJJZ I
		Quantity increased for 5 bearing engines		
		Some early 3 bearing engines used lock		
		these should be replaced by ACA5521.		
1	27	BOLT, main bearing cap	10	12B2356
		18V engines.		
1	28	CORK SEAL, main bearing cap	2/1	12H1638
		Front/rear for 18G, GA. Front only for 18G	GB, GD, G	G.
1	28	CORK SEAL, main bearing cap	2/1	12H1476
		Front/rear for 18V. Rear only for 18GB, G	D, GG.	
1	29	VALVE, oil pressure relief (OPRV)	1	12H865
1	30	PACKING PIECE, OPRV	1	AEH798
		SPRING:		
	•••	OPRV	1	1H756
			1	1H756UR
	~~	uprated, OPRV	•	
		WASHER, OPRV cap	1	231578B
		CAP, OPRV	1	12A1851
1	34	SUMP, oil:		
		3 bearing engines	1	12H395
		5 bearing engines, standard	1	12H3541
		ALLOY SUMP KIT, finned		
		Inc gasket, bolts.		
		5 bearing engines	1 1	2H3541AK
1	35	GASKET, sump:		
		3 bearing engines	1	AJM503
		5 bearing engines	1	AJM504
	~~	8 8		
	30	<b>SCREW</b> , sump to engine <i>Quantity reduced for 5 bearing engines.</i>	19/18	SH604041
-	27		19/18	GHF321
	31	WASHER, shakeproof <i>Quantity reduced for 5 bearing engines.</i>	19/18	GHF321
-1	20	WASHER, plain	18	GHF300
	30	Fitted Sept 1976 on but can be fitted all		<b>UNF300</b>
-	20		1 1	<b>RP1648</b>
	22	SCREW KIT, sump Contains 19 off of items 136, 137, 138.	1	NF 1040
1	40	DRAIN PLUG, sump	1	88G257
		WASHER, drain plug	1	6K638
	41	waonen, urain piug	I	01030

## **Engine Gasket Sets**

1 AJM1163E	2 HEAD GASKET SET: 0EM
1 AJM1163EV	aftermarket
1 AJM1163EV	aftermarket with copper head gasket CONVERSION GASKET SET:
1 GEG2	3 bearing engines
	5 bearing engines
1 AJM2	standard
1 AJM273PAY	Payen type

Note: When overhauling complete engine use conversion gasket set with head gasket set. Conversion set does not contain front (886 561) or rear (AHU2242) oil seal. These should be ordered separately.

## Service Kits

Kit includes fan belt, air filter, oil filter, fuel filter (not in RP1692), spark plugs, contact set and condenser.

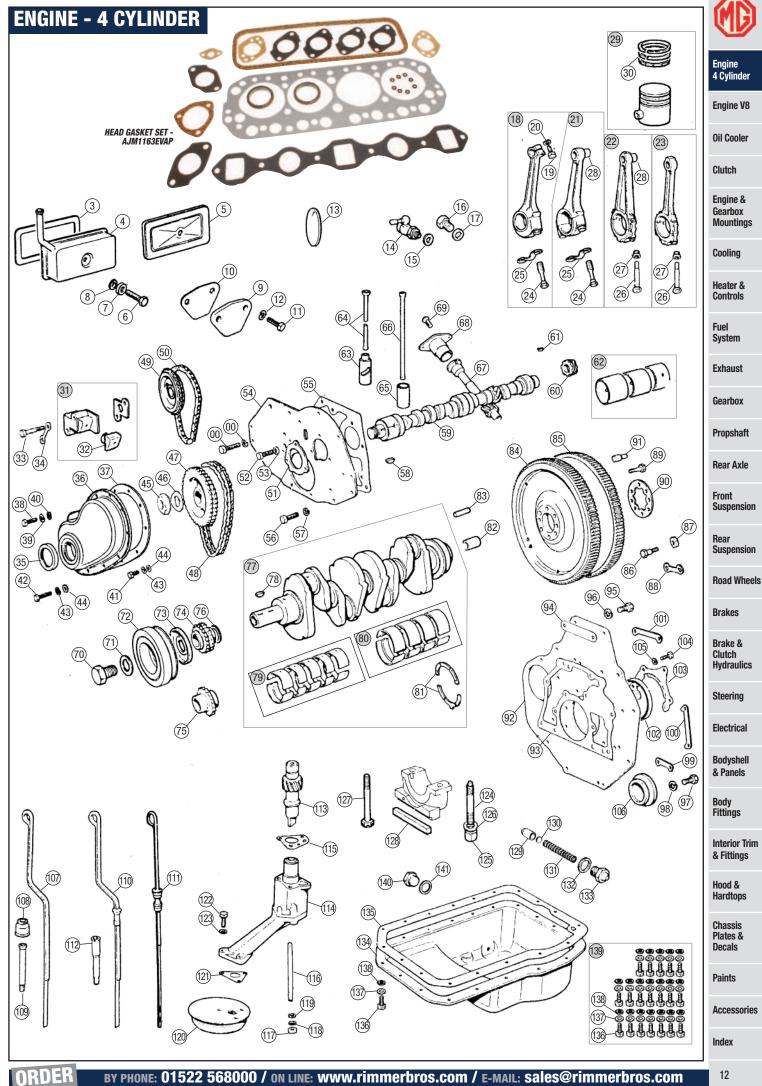
#### **CHROME BUMPER MODELS**

NI	SERVICE KIT, engine with 25D distributor:					
	with paper element oil filter Upright or hanging	1	RP1692			
	with upright spin-on oil filter	1	RP1693			
	with hanging spin-on oil filter	1	RP1694			
	with spin-on oil filter conversion	on1	RP1695			
NI	SERVICE KIT, engine with original Fixed points.	45D	distributor:			
	with upright spin-on oil filter	1	RP1696			
	with hanging spin-on oil filter	1	RP1697			
NI	SERVICE KIT, engine with replacer Sliding points.	nent	45D distributor:			
	with upright spin-on oil filter	1	RP1698			
	with hanging spin-on oil filter	1	RP1699			
RUE	BBER BUMPER MODELS					
NI	SERVICE KIT, engine with original Fixed points.	45D	distributor:			
	with upright spin-on oil filter	1	RP1700			
	with hanging spin-on oil filter	1	RP1701			
NI	SERVICE KIT, engine with replacer	nent	45D distributor:			

NI	SERVICE KIT, engine with replacen Sliding points.	nent	45D distributor:
	with upright spin-on oil filter	1	RP1702
	with hanging spin-on oil filter	1	RP1703



QTY REQ. PART No.



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	No.	DESCRIPTION QT	TY REQ. PART No.	No. DESCRIPTION	QTY REQ.	PART No. No.	DESCRIPTION	QTY RE	Q. PART No
	D	a alkaw Oassaw							
		ocker Cover		ALLOY ROCKER COVER, INC. FITTINGS -		10		1	2
Engine	č	Rocker Shaft		RP1134					Dr.
4 Cylinder	1	ROCKER COVER, with breather: 18G.			Fair				1
Engine V8		original steel	1 <b>12H1838</b>						
g	2	<b>ROCKER COVER,</b> without breather <i>18GA on.</i>			7		5		
Oil Cooler		original steel	1 12H1836 1 RP1134	6		-			
		alloy (Includes cap & fittings) alloy (Cover only)	1 <b>RP1134AC</b>		/			2	1 Alia
Clutch	NI	FITTING KIT, alloy rocker cover Includes filler cap, seals, chrome spacers,	1 <b>RP1134FK</b>					A.	
	_	chrome nuts & chrome washers.	1			V	alwaa 9 Malwa C		
Engine & Gearbox	3	OIL FILLER CAP: non vented	1 <b>12A402</b>			<u>v</u>	alves & Valve S	prin	gs
Mountings		18G.				32	VALVE GUIDE, exhaust; standard	1	12B133
		vented, black, OEM Alternatives, 18GA on.	1 13H2296EVA	0			bronze	4	12B1339U
Cooling		vented, black, aftermarket Alternatives, 18GA on.	1 13H2296EVAP	0		33	VALVE GUIDE, inlet;		
Lantar 9		vented, red	1 <b>GFE6007</b>			1	standard bronze	4 4	12H222 12H2222U
Heater & Controls		Alternatives, 18GA on. chrome (for alloy cover)	1 <b>214814C</b>	<b>Cylinder Head</b>	l Fivings	34	VALVE:	т	TENELLEU
	4	NUT, rocker cover:	2140140		глицэ		inlet, 1.56 dia. Slot type cotter groove.	4	12H43
Fuel		18G, GA, GB		28 STUD, cylinder head: long	4	51K281	18G, GA, GB, early 18GD engines		
System		standard style chromed	2 2A150 2 CAM6823	short		51K282	inlet, 1.56 dia. Circular cotter groove.	4	12H421
Exhaust		Alternative to 2A150.		NI STUD SET, cylinder hea			Late 18GD, 18GG. Also 18V 846/8		
LAndust		solid brass with MG logo Can be used for all applications.	2 <b>2A150MG</b>	standard Includes 4 x 51K281 & 7		(281SET	inlet, 1.62 dia. Circular cottar groove.	4	12H252
Gearbox	5	NUT, rocker cover, with stud	2 <b>12H2557</b>	uprated	1 <b>51K28</b> 281 & 7 x uprated 51K28		18V 581/582/583/779/780 (chro. inlet valve set, performance		er).
	6	18GD on. SPACER, nut:		<b>29</b> NUT, cylinder head:	ωστατ χυμιαιού ΟΤΝ28		Set of 4 stainless steel inlet valve	s with wa	
Propshaft	•	standard style	2 <b>1B2925</b>	not flanged Use with washer 12H21		51K1193	1.56 dia. 1.62 dia.	1	RP168 RP168
		chromed Alternative to 1B2925.	2 <b>CAM6921</b>	heavy duty, flanged		AM4545	inlet, competition, each	I	
Rear Axle	7	WASHER, cup		Use without washer. 30 WASHER, cylinder head	inut 11 <b>1</b>	2H2178	42.9mm	4	TMG1073
		standard style chromed	2 <b>1A2156</b> 2 <b>12G679</b>	<b>JU</b> WASHEN, Cylinder field		<u>A</u>	exhaust, 1.34 dia. Slot type cotter groove.	4	12H43
Front Suspension		Alternative to 1A2156.			. 4	20	18G, GA, GB, early 18GD engines exhaust, 1.34 dia.		CAM171
Juspension	8 9	BUSH, rocker cover GASKET, rocker cover;	2 <b>12A1358</b>			and the	Circular cotter groove. Late 18GD, 18GG, 18V.	т	VAIITT
Rear	9	standard	1 12H3700EVAP	A	Carlo St		exhaust valve set, performa	ince s/s	
Suspension		silicone For standard cover.	1 12H3700EVAUR				Set of 4 stainless steel inlet valve 1.34 dia.	s with wa 1	iisted stem. RP168
5 114			1 12H3700EVAURT				exhaust, competition, each	I	11 100
Road Wheels	10	For alloy cover. ROCKER SHAFT ASSEMBLY, recon	ditioned:		ROCKER SHAFT		36.6mm dia.	4	TMG1073
Brakes	10	with offset oil feed type pillar	1 <b>11G62J</b>		ASSEMBLY - 11G62	2K 35	SEAT, valve spring: double valve spring 18G se	ries 8	1H132
DIAKCS		with centre oil feed type pillar		Share			single valve spring 18V seri		12H335
Brake &		ROCKER ARM BUSH, rocker arm	8 <b>12H3377</b> 8 <b>1G2295</b>			36	VALVE SPRING: double valve springs, outer	8	12H167
Clutch Hydraulics	13	ADJUSTING SCREW, rocker arm	8 <b>12H3376</b>	<b>Cylinder Head</b>	1 & Ruild K	(ite	18G series.		
Tiyurdunos		NUT, adjusting screw locking WASHER. rocker shaft, double coil	8 <b>57110</b> 2 <b>44630</b>			III	single valve springs 18V series.	8	12H335
Steering		- , ,	2 <b>44030</b> 2 <b>PWZ110</b>	31 CYLINDER HEAD ASS'Y 18G series	, leau free:	37	VALVE SPRING, inner	8	60224
		ROCKER SHAFT:		Small inlet, double valve		002100 38	Double valve springs 18G series. CAP, valve:		
Electrical			1 11G62 1 11G62T	reconditioned 18V 581/582/583/73		18G318R <sup>38</sup>	double valve springs		
		Heavy duty alternative to 11G62.		Large inlet (chrome bum	iper).	U2700N	slot type cotter groove 18G, GA, GB, early 18GD.	8	12H99
Bodyshell		PILLAR, rocker shaft, plain PILLAR, rocker shaft:	3 <b>12H390</b>	new reconditioned		2H2708N 2H2708R	circular cotter groove		
& Panels	19	centre oil feed	1 <b>12H389</b>	18V 846/847 on			Late 18GD, 18GG. steel	8	12H330
Body		18G series, 18V 581/582/583/779/78		Small inlet, offset oil fee new		2H4735N	alloy alternative	8	12H3309
Fittings		18V 846/847 on.		reconditioned		2H4735R	single valve springs 18V series.	8	12H335
		SPRING, rocker spacing SPLIT PIN	3 6K871 2 PC34	all 18V engines	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	39	COTTER, valve:		
Interior Trim		GRUB SCREW, rocker shaft locating		reconditioned, Sta NI CYLINDER HEAD BUILD		1735RS2	slot type cotter groove	16	1K80
& Fittings	22	LOCK PLATE, grub screw	1 <b>2A259</b>	18G, GA, GB, early 1	8GD <b>48G318RB</b>	KEARLY 40	circular cotter groove OIL SEAL, valve stem:	16	AHU1709
Hood &	23	STUD, rocker shaft: short	2 <b>TE505241</b>	Small inlet, double valve (slot type cotter groove v	valves).		standard	8	AEK11
Hardtops		long	2 <b>12505241</b> 2 <b>51K893</b>	late 18GD on, 18GG Small inlet, double valve	48G318R	BKLATE	uprated	8	AEK113U
01-		WASHER, plain	3 <b>GHF301</b>	(circular cotter groove va	alves).	070071			
Chassis Plates &	25 26	WASHER, spring NUT	4 GHF332 4 GHF201	18V 581/582/583/7 Large inlet (chrome bum		12708BK		20	2
Decals	20 27	SHIM, centre pillars	2 <b>12H3960</b>	18V 846/847 on	12H	14735BK			0.00000
				Small inlet,offset oil feed	i (iubber bumper).	6 A A A			S/STEEL INLET VAL
Paints						11			SET - RP1683
A			OIL FILLER CAP,						
Accessories			VENTED, RED -	1				-	
Index			GFE6007			S/STEEL E	EXHAUST		
muex				-		RP1684			

PART No.

12B1339 12B1339UR

12H2222 12H2222UR 12H435

12H4211

12H2520

RP1682 RP1683 TMG10734 12H436

CAM1717

RP1684 TMG10735 1H1321 12H3354 12H1679 12H3352 602241

12H992

12H3309 12H3309A 12H3353

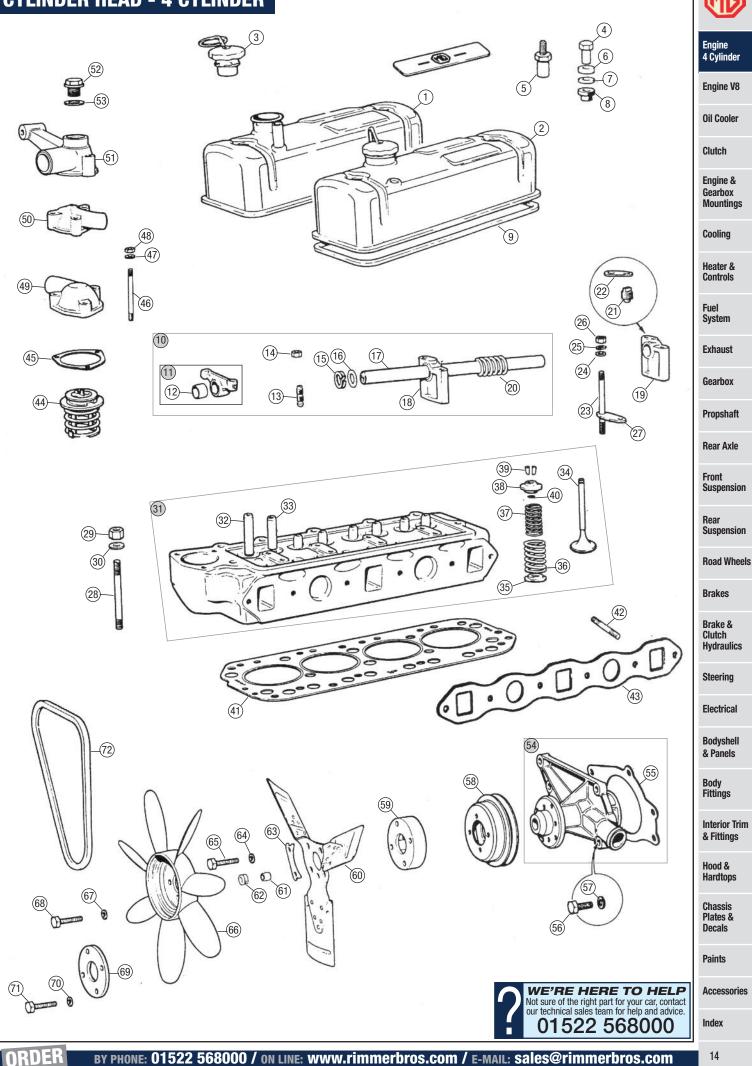
1K800 AHU1709A **AEK113** AEK113UR

S/STEEL INLET VALVE SET -RP1683

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## **CYLINDER HEAD - 4 CYLINDER**



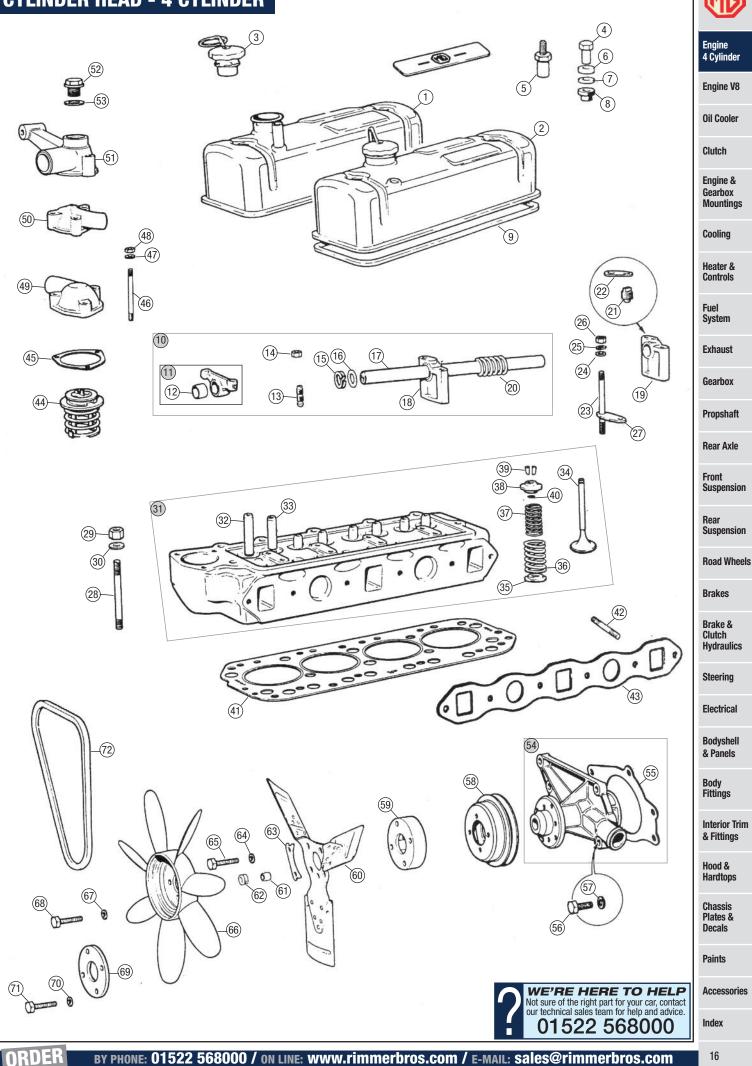
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	No. DESCRIPTION QTY REQ. PART No.	No. DESCRIPTION QTY REQ. PART No. No. DESCRIPTION QTY REQ. PART No.
M		No. DESCRIPTION QTY REQ. PART No. No. DESCRIPTION QTY REQ. PART No.
	Head Gaskets & Sets	HEAD GASKET SET -
Engine 4 Cylinder	41         HEAD GASKET: OEM         1         AJM377           Payen         1         AJM377PAYEN	
Engine V8	aftermarket 1 AJM377P copper 1 AJM377C solid copper 1 AJM377CUR	
Oil Cooler	NI HEAD GASKET SET: Payen 1 AJM1163EVA	
Clutch	aftermarket 1 AJM1163EVAP aftermarket, with copper head gasket 1 AJM1163EVAC	
Engine & Gearbox Mountings	Manifold Fixings	
	42 STUD, manifold to head:	
Cooling	18G series (thick flange manifolds) outer 2 <b>112907</b>	
Heater & Controls	inner 4 <b>TE605151</b> 18V series ( <i>thin flange manifolds</i> ) 6 <b>112907</b> <b>43</b> GASKET, manifold 1 <b>GEG602</b>	<b>55</b> GASKET, water pump 1 <b>JAM2036 59</b> SPACER, fan to pulley 1 <b>12H3910</b>
		56 SCREW, short: 18V engines with 3 blade metal fan.
Fuel System		18G series         2         SH605101         60         FAN, metal, 3 blade         1         12H1058           18V chrome bumper         2         SH605111         61         DISTANCE TUBE. 3 blade fan         1         12H1062
Exhaust		With original water pump. 18V rubber bumper, plus 18V chrome bumper with replacement water pump 3 GHF103 GHF103 GHC 10BE 345300 and GHD5 - 345803. 61 O'STANCE 10BE 345800 and GHD5 - 345803. 61 O'STANCE 10BE 345800 and GHD5 - 345803. 61 O'STANCE 10BE 345800 and GHD5 - 345803.
Coorbou	THERMOSTAT, 74°C - GTS102	<b>56</b> BOLT, long: <b>63</b> LOCK TAB, 3 blade fan 3 <b>12H1388</b>
Gearbox		18G series     2     BH605141     All cars to GHN5 - 345390 and GHD5 - 345803.       18V chrome bumper     2     BH605151     64     WASHER, plain, 3 blade fan     4     WP167       With original water pump.     All cars to GHN5 - 345390 and GHD5 - 345803.     All cars to GHN5 - 345390 and GHD5 - 345803.
Propshaft	Thermostat, Water Pump,	18V rubber bumper, plus 18V chrome bumper with replacement water pump 1       65       SCREW, 3 blade fan: 18G series (no fan spacer fitted)       4       GHF101
Rear Axle	Fan & Fan Belt	57         WASHER, spring         4         GHF332         18V series (fan spacer fitted)         4         BH604151L           58         PULLEY, water pump: 18G series         180 series (fan spacer fitted)         4         BH604151L           66         FAN, plastic, 7 blade GH/N5 - 345391 and GH/D5 - 345804 to Sept 1976.         1         12H4744
Front	44 THERMOSTAT:	original style 1 12B174 67 WASHER, spring, 7 blade fan 4 GHF331
Suspension	74°C         1         GTS102           82°C         1         GTS104	alloy alternative         1         12B174LW         GHN5 - 345391 and GHD5 - 345804 to Sept 1976.           18V 581/582/583/779/780         68         SCREW, 7 blade fan         4         GHF117           Chrome hummer         GHN5 - 345391 and GHD5 - 345804 to Sept 1976.         64         GHF117
Rear Suspension	88°C 1 <b>GTS106</b> <b>45</b> THERMOSTAT GASKET:	original style 1 <b>12H3696 69 CLAMPING RING</b> 1 <b>CAM1599</b>
Road Wheels	0EM 1 <b>12G330EVA</b> aftermarket 1 <b>12G330EVA</b>	alloy alternative 1 <b>12H3696A</b> 18V 846/847 Rubber bumper. <b>1 12H3696A</b> <b>70</b> WASHER, spring, clamping ring 4 GHF331 Sept 1976 on (electrical fan fitted).
nudu Wilcels	uprated 1 12G330EVAUR original shape 1 12G330EVAMS	original style 1 CHM56 71 SCREW, clamping ring 4 GHF117 alloy alternative 1 CHM56A 72 FAN BELT:
Brakes	46         STUD, thermostat         3         TE505151           47         WASHER, plain         3         GHF301	chrome bumper cars 1 GCB10900
Brake &	<b>48</b> NUT 4 <b>GHF201</b>	rubber bumper cars 1 <b>GCB10950</b>
Clutch Hydraulics	49         THERMOSTAT COVER         1         12H797           18G, GA, GB. Radiator with rear filler.         50         THERMOSTAT COVER         1         12H2556	
Steering	18GD to September 1976. Radiator with centre filler.51THERMOSTAT COVER1CAM1577	PULLEY, WATER PUMP - CHM56A
oteening	September 1976 on (Electric fans). <b>52</b> FILLER PLUG: Alternatives. September 1976 on (Electric fans).	FAN BELT - GCB10900
Electrical	brass 1 ARA2634B plastic 1 ARA2634PLASTIC	
Bodyshell & Panels		
Body	54 WATER PUMP: 18G, GA (3 Main bearing)	
Fittings	OEM 1PEB000115EVA aftermarket 1 PEB000115EVAP	
Interior Trim & Fittings	18GB, GD, GG ( <i>5 Main bearing</i> ) 1 <b>GWP114P</b> 18V engines standard 1 <b>GWP130P</b>	
	alloy 1 <b>GWP130PA</b>	
Hood & Hardtops	When replacing an original pump on a chrome bumper engine the original fixing screws and bolts must also be replaced with 3 off GHF103 screws and 1 off BH605141 bolt, see below.	
Chassis Plates & Decals	- 2	
Paints	WATER PUMP - PEB000115EVAP	
Accessories		
Index	1-1-1-5	
	a starter of the	

<sup>15</sup> ORDER

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## **CYLINDER HEAD - 4 CYLINDER**



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DESCRIPTION No.

OTY REQ. PART No. No. DESCRIPTION

## V8 - Engine Build Kits

DESCRIPTION

No.

NI



Clutch

Coo

Heat

Cont

Sys

Exha

**Brakes** 

Brak

Interior T

FULL ENGINE BUILD KIT 1 RB8100RBK Includes:- Pistons (including rings & pins) compression ration 8.13, RB8100RBK big end & main bearings, sump gasket set (including seals), oil filter, core plugs timing chain, camshaft sprocket, crankshaft sprocket, camshaft, cam followers, rocker shafts, rocker arms, head gaskets, rocker cover gaskets, exhaust manifold gaskets, inlet manifold gasket (composite), inlet manifold end seals & clamps, thermostat gasket, oil pump service kit, inlet valves exhaust valves, valve guides, valve stem oil seals valve springs. SHORT ENGINE BUILD KIT 1 RB8141RBK Includes: - Pistons (including rings & pins) compression ration 8.13, big end & main bearings, sump gasket set (including seals), oil filter, core plugs, oil pump service kit.

#### Engine & **V8 - Cylinder Block** Gearbox **Components** Mountings

	2	WELCH PLUG, cup:		
oling		1 1/2"	8	602152A
		5/8"	4	602147A
ter &		1 13/16" (for rear of camshaft bo	<i>re)</i> 1	602146A
trols	3	CORE PLUG, threaded, oil feedw	ay 2	602212
	4	DRAIN TAP, LH cylinder bank:		
Freed		OEM	1	602915
Fuel		aftermarket	1	602915P
stem	5	DRAIN PLUG, RH cylinder bank	1	53K2853
	6	WASHER, plug	1	6K638
aust	7	BREATHER PIPE, crank case	1	603143

## Gearbox V8 - Water Pump & Fan Belt

	8	WATER PUMP & GASKET	1	GWP310
Propshaft	9	GASKET, water pump	1	610756
	10	SCREW, water pump to front co	ver5	SH504091
Rear Axle	11	WASHER, plain, water pump sc	rew5	GHF300
nour Axio	12	BOLT, water pump & front cover	to bloc	
Front	10	4 3/4" long	J rtahlaa	BH505381
Suspension	13	BOLT, water pump & front cover 5 1/2" long	1 10 DIOC	к, BH505441
	14	WASHER, plain, water pump bo	lt 4	2920
Rear	15	PULLEY, water pump	1	602582A
Suspension	16	SCREW, water pump pulley	3	HU755
ouspension	17	WASHER, spring, pulley screw	3	GHF331
	18	FAN BELT	1	GCB11125
Road Wheels	19	HOSE, heater return	1	ERC2279
	20	CLIP, hose	2	GHC709

## V8 - Timing Cover

Brake & Clutch	21	FRONT TIMING COVER ASS'Y:		
Hydraulics		with std oil pump gears	1	610391
nyunuunoo		with uprated oil pump kit	1	610391UR
Steering		Specially cast cover to accommodate includes gears, gaskets & seal. Use 1	largi DW/4	er oil pump gears - 10 oil.
Ŭ	-	SEAL, front timing cover, uprated	1	610391SEAL
Electrical	22	GASKET, front timing cover	1	603775A
	23	POINTER, timing	1	602690
	24	SCREW, pointer	2	HU755
Bodyshell	25	WASHER, plain	2	WP167
& Panels	26	BOLT, front cover to block:		
		3 13/16" long	1	602388
Body		3" long	1	BH505241
Fittings	27	WASHER, plain, for 3 13/16" bolt	1	4075L
	27	WASHER, plain, for 3" bolt	1	2920
terior Trim	28	SCREW, front cover to block	3	SH505091
& Fittings	29	WASHER, plain, front cover screw	3	2920
	30	BLANKING PLATE, fuel pump	1	610030A
Hood &	31	GASKET, blanking plate	1	602180A
Hardtops	32	SCREW, blanking plate	2	SH505091
	33	WASHER, plain	2	2920



	FULL ENGINE BUILD KIT - RB8100RBK
<b>(</b>	
<b>(</b> },	
-	Jud alla the set of a log
I I	
A 2	o Marin a
5	
3	SHORT ENGINE
3	BUILD KIT - RB8141RBK
t	

## **V8 - Camshaft & Followers**

34 35	BEARING SET, camshaft CAMSHAFT:	1	RTC5918A
	standard	1	ERC2003A
	uprated		
	Kent Sportstorque H180		
	Designed to give maximum modifications when fitted to		
	non Gems type	1	RB7444
	Gems type	1	RB7444GEMS
	Kent Fast Road H218		
	Designed with the spirited d further upgrades to extract t		
	(machining of the valve sprin		
	non Gems type	1	<b>RB7718</b>
	Gems type	1	RB7718GEMS
	Kent Fast Road H214		
	Designed with the spirited d further upgrades to extract t (machining of the valve sprir	he maxim	num performance
	non Gems type	1	<b>RB7445</b>
	Gems type	1	RB7445GEMS
	Kent Competition H224 Designed for competition us modifications including mac platforms to enable fitment.	e and req	
	non Gems type	1	RB7446
	Gems type	1	RB7446GEMS
Ν	CAMSHAFT & FOLLOWERS K	IT,	
	std. cam	1	ERC2003AK1
	Includes camshaft & 16 followe		
N	CAMSHAFT & INSTALLATION	· · .	
	std. cam Includes camshaft, 16 standard	1 followora	ERC2003AK2
	timing cover gasket & oil seal, 2		
	inlet manifold gasket & 2 x inlet		
	WE'RE HERE	тон	IELP
	Not sure of the right part for our technical sales team for	your ca help an	r, contact d advice.

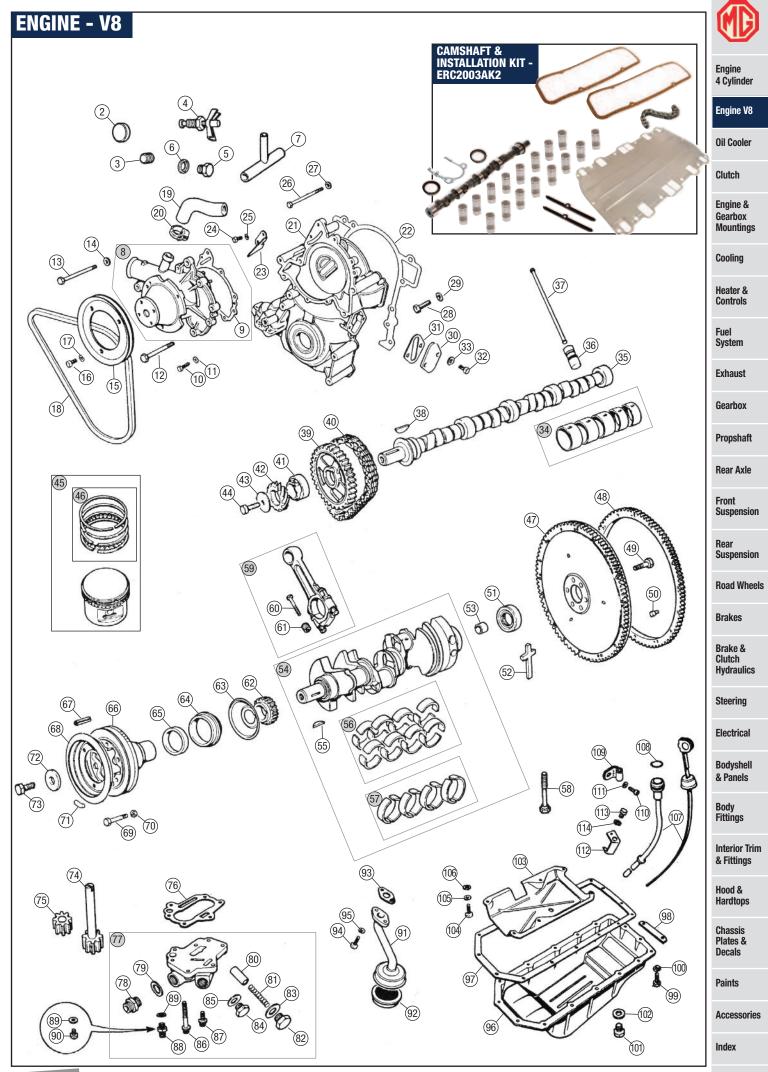
#### Ν CAMSHAFT KIT:

	Kent Sportstorgue H180		
	Includes H180 cam, cam lube, uprat	ed fo	llowers
	& uprated single type valve springs.		
	non Gems type	1	RB7441
	Gems type	1	RB7441GEMS
	Kent Fast Road H218		IID/ 44 I GEINO
	Includes H218 cam, cam lube, uprat	od fo	lloworo
	& uprated single type valve springs.	<i>cu 10</i>	1000615
	non Gems type	1	<b>RB7719</b>
		1	RB7719GEMS
	Gems type	I	ND//ISUEINS
	Kent Fast Road H214		
	Includes H214 cam, cam lube, uprat uprated double type valve springs &	ed to	llowers,
	non Gems type	1	RB7442
	Gems type	1	RB7442GEMS
	Kent Competition H224		
	Includes H224 cam, cam lube, uprat uprated double type valve springs &	ed fo	llowers,
		spec	ial spring retainers.
	non Gems type	1	RB7443
	Gems type	1	RB7443GEMS
NI	INSTALLATION KIT:		
INI	Includes head gasket set, standard timi	na ch	ain
	timing cover gasket & oil seal.	iy un	anı,
	non Kent cams	1	<b>RB7488</b>
	Kent cams	1	RB7488KENT
			ND/400KENI
36	CAM FOLLOWER:		
	genuine Land Rover	16	ERC4949
	aftermarket	16	ERC4949P
Ν	CAM FOLLOWER KIT:		
	genuine Land Rover	1	ERC4949K
	Includes 16 genuine cam followers.	-	
	aftermarket	1	ERC4949PK
	Includes 16 cam followers.		
	Kent uprated	1	ERC4949KENT
	Includes 16 Kent high rev. cam follow	wers.	
37	PUSHROD:		
	genuine Land Rover	16	603378
	aftermarket	16	603378P
	heavy duty	16	603378HD
	Larger diameter shaft (cylinder head		
	may need enlarging).	guiù	0 110100
NI	PUSHROD KIT, adjustable	1	603378ADJ
	Includes 16 adjustable pushrods (adjust	able	at the rocker end.
	allowing preload to be precisely set with	nout s	shims - 5/16" tube).

ORDER

17

BY PHONE: 01522 568000 / ON LINE: www.rimmerbros.com / E-MAIL: sales@rimmerbros.com



BY PHONE: 01522 568000 / ON LINE: WWW.rimmerbros.com / E-MAIL: sales@rimmerbros.com

<b>W</b>	V8 - Timing Chain	
	No. DESCRIPTION	(

Engine

4 Cylinder

Engine V8

**Oil Cooler** 

Clutch

Engine &

Gearbox

Cooling

Sus

Susi

Road

Нус

Inter &

Acce

Mountings

39

40

41

42

43

#### QTY REQ. PART No.

1

1

1

1

1

1

1

1

1

1

No.

90602025A

610289

610289A

610289V

ERC7929

ERC7929P

ERC2839A

602159A

ERC6552

610289AP

DESCRIPTION

57 BEARING SET, main:

standard size

aftermarket

aftermarket

aftermarket

aftermarket

aftermarket

BOLT, main bearing cap

reconditioned, each

TIMING GEAR, crankshaft:

RETAINER, oil seal (oil thrower)

OIL SEAL, front cover, rope type

WASHER, crankshaft pulley bolt

BOLT, connecting rod

NUT, connecting rod

aftermarket

PULLEY, crankshaft

ROLL PIN, pulley

RIM, balancing

5g

10a

15g

BOLT, rim to pulley

WEIGHT, balancing:

NUT, rim to pulley bolt

BOLT, crankshaft pulley

**OIL THROWER** 

CONNECTING ROD:

each

0EM

set of 8

oversize +0.060 0EM

oversize +0.040 0EM

oversize +0.030

oversize +0.020

oversize +0.010

0EM

**OFM** 

0EM

0EM

PART No. OTY REQ.

1

1

1

1

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1

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1

10

8

1

8

16

16

1

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1

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3

3

A/R

A/R

A/R

1

1

No. DESCRIPTION

QTY REQ. PART No.

602018A 602017A 90602072A 0602072AP BHH998 AHH6701 231578B 90602064 BHH1348 602071 ETC8833 88G257 6K638 602913A ERR7370P 143943 off was from should be fitted to the remote tap a 1/8 in	1 1 1 1 2 2 1 1 1 1 1 1 1 1 5 1 ge tal HH13 stored	AFT, oil pump AFT, oil pump pump cover: ket COVER ASSEMBLY bil hose union daptor ressure relief (OPRV) PRV cap mp cover lug mp cover to pump mp cover to pump bil gauge pipe union	74 75 76 77 80 81 82 83 84 85 86	DIL PUMP COVER ASSEMBLY - BHH998 RTC1718 RTC1718P RTC1718010	
602017A 90602072A 0602072AP BHH998 AHH6701 231578B 90602064 BHH1348 602071 ETC8833 88G257 6K638 602913A ERR7370P 143943 off was from should be fitted to the remote tap a 1/8 in cooler pipe).	1 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 5 1 ge tal HH13 psferro	R, oil pump pump cover: ket <b>COVER ASSEMBLY</b> oil hose union daptor ressure relief (OPRV) RV IPRV cap ump cover lug mp cover to pump mp cover to pump	75 76 77 78 79 80 81 82 83 84 85	ASSEMBLY - BHH998 RTC1718 RTC1718P RTC1718010	
90602072A 0602072AP BHH998 AHH6701 231578B 90602064 BHH1348 602071 ETC8833 886257 6K638 602913A ERR7370P 143943 off was from should be fitted to the remote tap a 1% in l cooler pipe).	1 1 2 2 1 1 1 1 1 1 1 1 1 5 1 ge tal Bisferro	pump cover: ket <b>COVER ASSEMBLY</b> oil hose union daptor ressure relief (OPRV) RV PRV cap ump cover lug mp cover to pump mp cover to pump	76 77 78 79 80 81 82 83 84 85	ASSEMBLY - BHH998 RTC1718 RTC1718P RTC1718010	
0602072AP BHH998 AHH6701 231578B 90602064 BHH1348 602071 ETC8833 86G257 6K638 602913A ERR7370P 143943 off was from should be fitted to the remote tap a 1/8 in I cooler pipe).	1 1 2 2 1 1 1 1 1 1 1 1 1 1 5 1 2 9 tal HH13 psferred	ket <b>COVER ASSEMBLY</b> oil hose union daptor ressure relief (OPRV) PRV PRV cap ump cover lug mp cover to pump mp cover to pump	77 78 79 80 81 82 83 84 85	ASSEMBLY - BHH998 RTC1718 RTC1718P RTC1718010	
0602072AP BHH998 AHH6701 231578B 90602064 BHH1348 602071 ETC8833 86G257 6K638 602913A ERR7370P 143943 off was from should be fitted to the remote tap a 1/8 in I cooler pipe).	1 1 2 2 1 1 1 1 1 1 1 1 1 1 5 1 2 9 tal HH13 psferred	COVER ASSEMBLY bil hose union daptor ressure relief (OPRV) 'RV IPRV cap ump cover lug mp cover to pump mp cover to pump	78 79 80 81 82 83 84 85	ASSEMBLY - BHH998 RTC1718 RTC1718P RTC1718010	
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ERR7370P 143943 off was from should be fitted to the remote tap a 1/8 in I cooler pipe).	5 1 ge tal HH13 isferre	mp cover to pump	86		
ERR7370P 143943 off was from should be fitted to the remote tap a 1/8 in I cooler pipe).	5 1 ge tal HH13 isferre			RTC1718010P	
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<b>143943</b> off was from should be fitted to the remote tap a 1/8 in I cooler pipe).	1 ge tal HH13 Isferre	nil dauge pipe union	87	RTC1718020	
off was from should be fitted to the remote tap a 1/8 in I cooler pipe).	ge tal HH13 nsferre		88	RTC1718020P	
should be fitted to the remote tap a 1/8 in I cooler pipe).	HH13 Isferre	- 1149 onwards the oil gai	00		
tap a 1/8 in l cooler pipe).		ase. For earlier cars plug L		RTC1718030	
l cooler pipe).	corir	ase and union 143943 tra		RTC1718030P	
•••		286 (where it may be nece he housing on the side fed			
	y and 1	daptor	89	RTC1718040	
	ae tal	- 1149 onwards the oil gai	05	RTC1718040P	
should be fitted	<i>Н</i> Н13	base. For earlier cars plug L			
		ase and union 143943 tra		RTC1718060	
		286 (where it may be nece he housing on the side fed		602130L	0
BHH1349	-	auge pipe tapping in c	90		
off was from	ae tal	- 1149 onwards the oil gai		602082	
should be fitted	HH13	pase. For earlier cars plug L		602082K	
		ase and union 143943 tra 286 (where it may be nece		602082R	1
		e housing on the side fed		602609A	3
612708	1	ck up	91	602061A	3
602070	1	oil	92		
		pick up pipe:	93	90602372A	
ERR3788	1	Land Rover		90602372AP	
ERR3788P	1	ket		602046	
253407	2	pick up pipe	94	602158A	
GHF331	2	pring	95	602178	
603434	1		96	612421	
		sump:	97	612422	
AJM539	1			603301	
AJM539P	1	ket		GHF104	5
603943	1	p reinforcing	98	GHF201	
			99		
HU857	2	sump to block		ERC4877	R
SH505051	14	block		ERC4878	R
GHF332	16	pring		ERC4879	R
603659A	1	G, sump	101	602411	
03659A0DV	1	VALVE	NI	ERC417A	
		dard drain plug - anal on this page for detail			
2120614	1	anel on this page for detail rain plug	102		
213961A ERC1506	1	rain plug sump			
				10	
HU755	6		104	F	
GHF331	6	pring		11 1	
WP167	6		106	11 1	
614293KIT1	-			1	
532319A	1				1
610400	4		109		
610489	•		440	P	l
78862		•			
WL105001	1				
DUU1170	4		112	1	
BHH1179			440	1	
SH604031	-			T	
GHF331	1	pring	114		
ate					
<b>JUJ</b>	ł C	gine Gaske	٧g	1	
6142 53 (WL1 BH SHE (	1 1 1 1 1 1 1 1	TUBE KIT, oil level pstick tube sk tube to LH over o fixing pring lipstick tube er head bolt ucket fixing pring	107 108 109 110 111 112 113	1	

- HEAD GASKET SET **GEG165** 1 CONVERSION GASKET SET GUG1538CS 1
- Note: When overhauling complete engine use conversion gasket set with head gasket set. Conversion set contains a front cover seal and rear crankshaft seal.

## V8 - Service Kit

NI

Ν

	ncludes fan belt, air filters, oil filter, fuel fi k plugs, contact set and condenser.	lter, brea	ther filter,
Ν	SERVICE KIT, engine with origina	al	
	35D distributor	1	RP1704
	With remote spin-on oil filter		

44	BOLT, gear to camshaft	1	602227A
	3 - Pistons, (	Cranksha	aft

## & Oil Seals

38 KEY, Woodruff

standard

TIMING CHAIN:

aftermarket

aftermarket

CAM, fuel pump

TIMING GEAR, camshaft

original Land Rover

Vernier (steel teeth)

genuine Land Rover

**DRIVE GEAR**, distributor

WASHER, camshaft gear bolt

	α	UII JEalj			
Heater & Controls	45	PISTONS, engine set, compress standard size	1	RB7104	
Fuel	46	oversize + 0.020 oversize + 0.040	1 1	RB7104020 RB7104040	
System	46	PISTON RINGS, engine set: standard size oversize + 0.020	1 1	RB7358 RB7358020	
Exhaust	47	oversize + 0.020 FLYWHEEL:	1	RB7358040	58
Gearbox	48	standard McLeod lightened steel RING GEAR:	1 1	612368 612368LIGHT	59
Propshaft	40	genuine Land Rover aftermarket	1 1	611323 611323P	60
Rear Axle	49 50	BOLT, flywheel DOWEL, clutch cover	6 3	SH607081 502116A	61 62
Front	51	REAR OIL SEAL, crankshaft: genuine Land Rover OEM	1	ERR2640 ERR2640P1	
uspension	52	aftermarket CRUCIFORM SEAL, rear main b	1	ERR2640P	63 64
Rear uspension	53	OEM aftermarket SPIGOT BUSH, crankshaft:	2 2	611089A LUN000010P	65 66 67
ad Wheels		genuine Land Rover aftermarket	1 1	549911 549911P	68 69
Brakes	54 55 56	CRANKSHAFT ASSY, reground KEY, Woodruff BEARING SET, big end:	1 1	612989R 90602025A	70 71
Brake & Clutch Hydraulics		standard size OEM aftermarket oversize +0.010	1 1	RTC2117 RTC2117P	72 73
Steering		OEM aftermarket oversize +0.020	1 1	RTC2117010 RTC2117010P	10
Electrical		OEM aftermarket oversize +0.030	1 1	RTC2117020 RTC2117020P	
Bodyshell & Panels		OEM aftermarket oversize +0.040	1	RTC2117030 RTC2117030P	
Body Fittings		OEM aftermarket oversize +0.060 aftermarket	1 1 1		
terior Trim & Fittings	S	JMP DRAIN PLUG	-1	G 1/2"-14 BUCITATION AND	
Hood & Hardtops	ha al	is revolutionary system is been developed to low you to perform an oil lange easily without any		Ölablassventil Oli Drain Valve Die Intelligente Art, Ol zu Vestission The intelligent	Wir er
Chassis Plates & Decals	of AS	that unnecessary mess. S USED BY CURRENT AJOR MANUFACTURERS	10	ray of " changer	
Paints				× 1	9
cessories		AHLBUS, SUMP DRAIN PLUG e Stahlbus oil drain valve replaces t	he exi	isting drain plug. Wh	en char

603659A0DV The Stahlbus oil drain valve replaces the existing drain plug. When changing the oil, you simply unscrew the dust cap and lock the quick release bayonet adaptor into place by hand. Once this is locked, the valve opens and the oil can be drained into an appropriate rovided. Upon disconnecting the hose adaptor, the valve closes conta imme ce the dust cap and the engine is ready to be refilled with oil.

he hose pi ply replac

DIPSTICK & TUBE KIT.

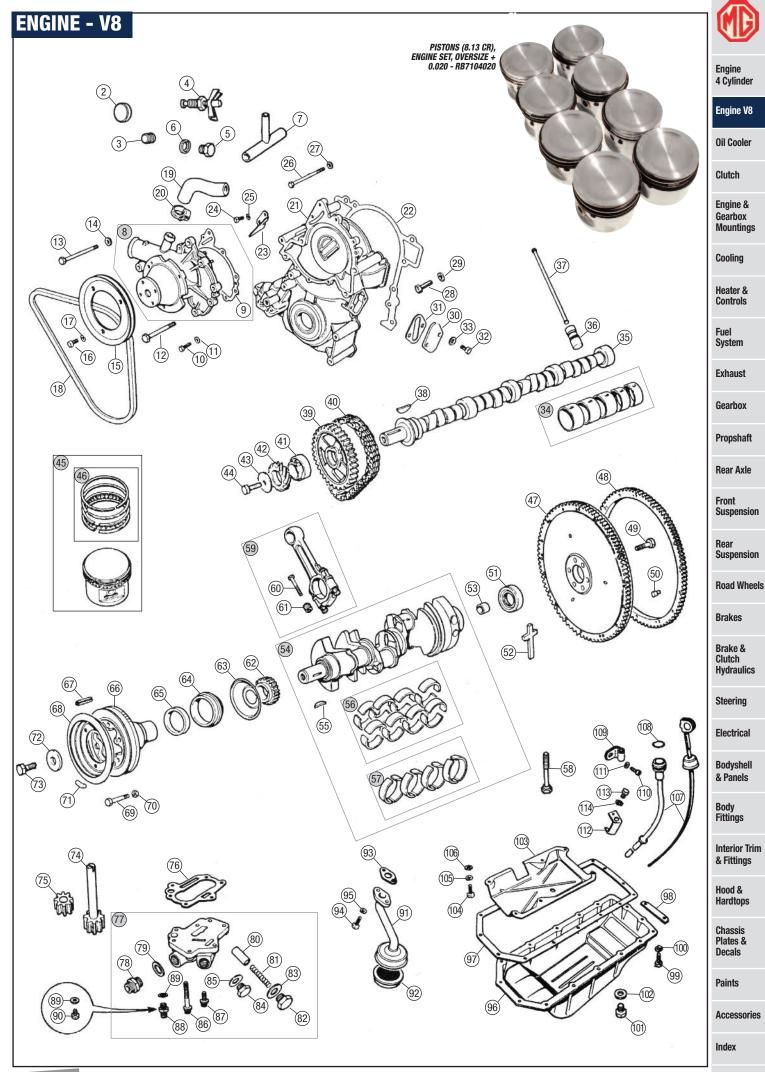
**OIL LEVEL** 

614293KIT1

19

1

Index



**ORDER** 

**Brakes** 

Brake &

Clutch

**Hydraulics** 

Steering

Electrical

Body

& Pa

# V8 - Rocker Cover

QTY REQ.

PART No.

DESCRIPTION

No.

Engine	&	Rocker Shaft		
4 Cylinder	1	ROCKER COVER, standard:		
		RH	1	BHH1208
Engine V8		LH	1	BHH1209
	Ν	ROCKER COVER, All models, 4 bar		
Oil Cooler		RH	1	BHH1208FB
	_	LH	1	BHH1209FB
	2	GASKET, rocker cover:	~	050400
Clutch		standard	2 2	GEG436 GEG436UPRATED
	2	uprated rubber RETAINER, HT leads, multiple	2	603672A
Engine &	3 4	RETAINER, HT leads, multiple RETAINER, HT lead, single,	2	00307ZA
Gearbox	4	RH rocker cover	1	610402
Mountings	5	SCREW, HT lead retainer	3	78862
	6	CAP, oil filler	1	625038A
Cooling	7	'O' RING, filler cap	1	564258A
-	8	SCREW, rocker cover, long:	·	
Heater &	•	genuine LR (X head drive)	4	603127
Controls		aftermarket (not X head drive)	4	603127P
00111010	9	SCREW, rocker cover, short	4	602530A
		X head drive.	_	
Fuel System	10	WASHER, spring	8	GHF331
oystom	11	PEDESTAL, rocker shaft	8	603734A
	NI	SHIM SET, rocker pedestal Includes 3 sets of shims of varying thick	1	603734ASH
Exhaust		pre-load when fitting a non standard car		for setting inter
	12	ROCKER ARM:		
Gearbox		RH		
		steel	8	602153P
Duran the fit		alloy, genuine Land Rover	8	602153
Propshaft		alloy, aftermarket	8	602153PA
		LH		
Rear Axle		steel	8	602154P
		alloy, genuine Land Rover	8	602154
Front	13	alloy, aftermarket	8 6	602154PA 602142A
Suspension	13	SPRING, rocker arm spacing ROCKER SHAFT	о 2	606661P
	14	BOLT, rocker shaft	2	602097
Deer	16	WASHER, Belleville	4	602097 602148A
Rear Suspension	17	WASHER, plain	4	602148A
Juspension	18	SPLIT PIN	4	PC15
	19	ROCKER SHAFT BUILD KIT	2	611660K
Road Wheels		Includes rocker shaft. 8 rocker arms. 4 p		

Includes rocker shaft, 8 rocker arms, 4 pedestals, springs washers & split pins (per head).

## **V8 - Cylinder Head Rebuild Kit**

20	CYLINDER HEAD REBUILD KIT 1 <b>RB8180</b> Includes inlet valves, exhaust valves, valve springs, valve guides and valve stem oil seals (for 2 heads).	RBK
V	8 - Cylinder Head	

# **Core Pluas**

shell anels	21 22	CORE PLUG, threaded WELCH PLUG, cup, 3/4"	4 4	602123A 602289A

Body Fittings	

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

Index

ORDER 21

CYLINDER HEAD REBUILD KIT -

RB8180RBK



DESCRIPTION

23 VALVE GUIDE

exhaust

25 VALVE SPRING, inner

VALVE SPRING, outer genuine Land Rover

COTTER, half, valve cap

INLET VALVE -602166A

**V8 - Cylinder Head Gasket** 

aftermarket

CAP, valve

& Fixings

**NI HEAD GASKET SET** 

30 BOLT, cylinder head:

centre, 3 7/8'

standard

31 WASHER, cylinder head bolt:

Moroso uprated

outer 2 1/4"

GASKET, cylinder head:

tin (original material)

composite (improved material)

2 11/16", tapped

2 11/16", not tapped

29

24 VALVE: inlet

26

27

28

No.

PART No. OTY REQ.

603554P

602166A 602165

602241

602240

602240A 90602451

ERC1637A

DESCRIPTION No.

QTY REQ. PART No.

### ROCKER COVER - BHH1208FE

**V8 - Valves & Valve Springs** 

16

8

8

16

16

16

16

32

2

2

1

8

13

6

28

28

Tapped for screw securing dipstick tube bracket. Use 602192 if not available.

**GEG340** 

GEG165

602191A

BHH1181

602192A

602098A

602098AUR

602193

GEG340COM

EXHAUST VALVE -602165

## V8 - Inlet Manifold & Components

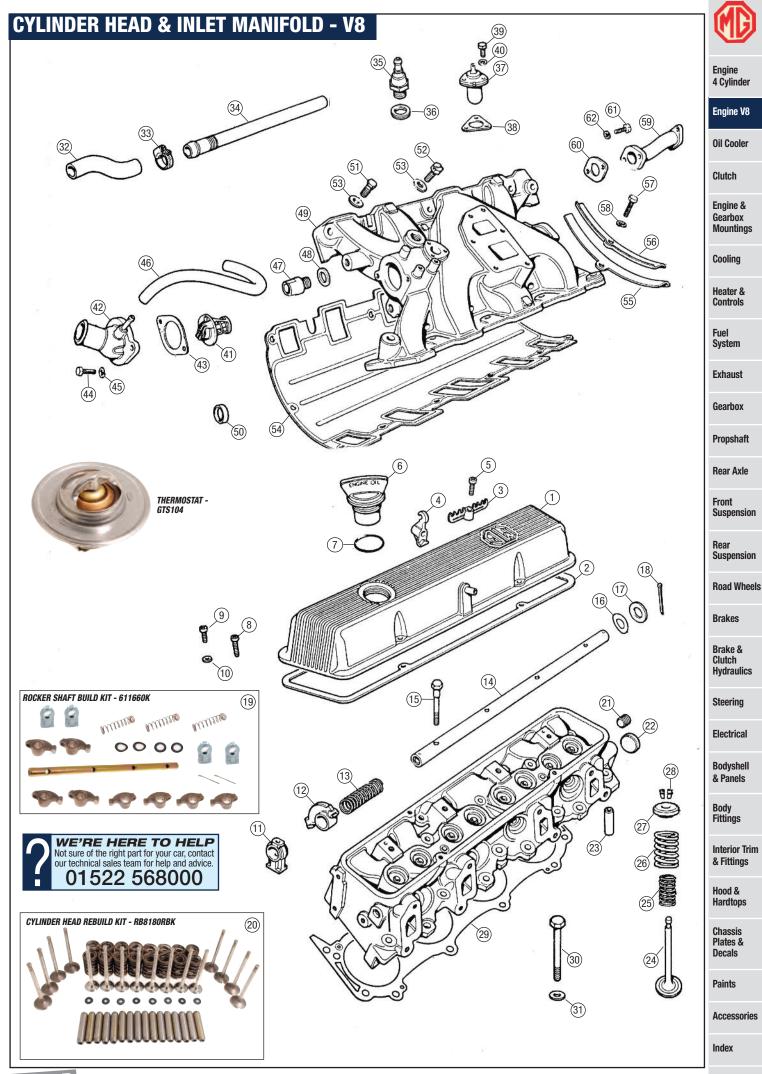
32	HOSE, bypass	1	ERC2278
33	CLIP, hose	2	GHC709
34	PIPE, bypass	1	90611532
35	NON-RETURN VALVE, servo vacuu	ım1	ADU1402
36	WASHER, valve	1	232043
37	SWITCH, thermostatic, fan contr	ol 1	BHA5252
38	GASKET, switch	3	236022
39	SCREW, switch to manifold	2	257064A
40	WASHER, spring	3	WL105001
41	THERMOSTAT, 82°C	1	GTS104
42	HOUSING, thermostat	1	BHH1005
43	GASKET, thermostat housing	1	GTG125
44	SCREW, housing to manifold	2	HU857
45	WASHER, spring	2	GHF332
46	HOSE, housing to manifold	1	BHH1064
NI	CLIP, hose	2	GHC304
47	ADAPTOR, temperature sender	1	11K2846
48	WASHER, adaptor	12	AED172
49	MANIFOLD, inlet	1	BHH1017
50	WELCH PLUG, cup	1	602152A

## V8 - Inlet Manifold Fixings & Gaskets

51	BOLT, manifold to head, 1 1/2"	9	BH506121
52	BOLT, manifold to head, 2"	3	BH506161
53	WASHER, manifold bolt	12	2204
NI	BOLT SET, manifold to head, upr	ated.	
	ARP	1	RB7314B
	ARP manufacture, flanged, 12 - pol	int head	led bolts
	and washers.		
54	GASKET, inlet manifold:		
	tin (original material)	1	ERC3990P
	composite (improved material)		
	genuine Land Rover	1	LKJ500020
	OEM	1	LKJ500020P1
	aftermarket	1	LKJ500020P
55	SEAL, manifold gasket ends:		
	original type		
	For tin manifold gasket only. Use w		, ,
	OEM	2	AJM645
	later type,		7000
	For tin or composite gasket. Use w		, ,
	genuine Land Rover	2 2	ERR7283
	OEM	-	ERR7283P1
	aftermarket	2	ERR7283P
56	CLAMP, manifold gasket seal:		
	original type Use with AJM645 seal only.	2	602076
	later type, Use with ERR7283 seal only.		
	genuine Land Rover	2	ERR7282
	aftermarket	2	ERR7282P
57	SCREW, clamp	1	HU857
58	WASHER, spring	2	GHF332
00	in onen, opring	2	011 002

## **V8 - Inlet Manifold Heater Pipe**

59	PIPE, heater outlet	1	BHH1065
60	GASKET, pipe to manifold:		
	OEM	2	ERR4935P1
	aftermarket	2	ERR4935P
61	SCREW, pipe to manifold	2	253407
62	WASHER, spring	2	GHF331

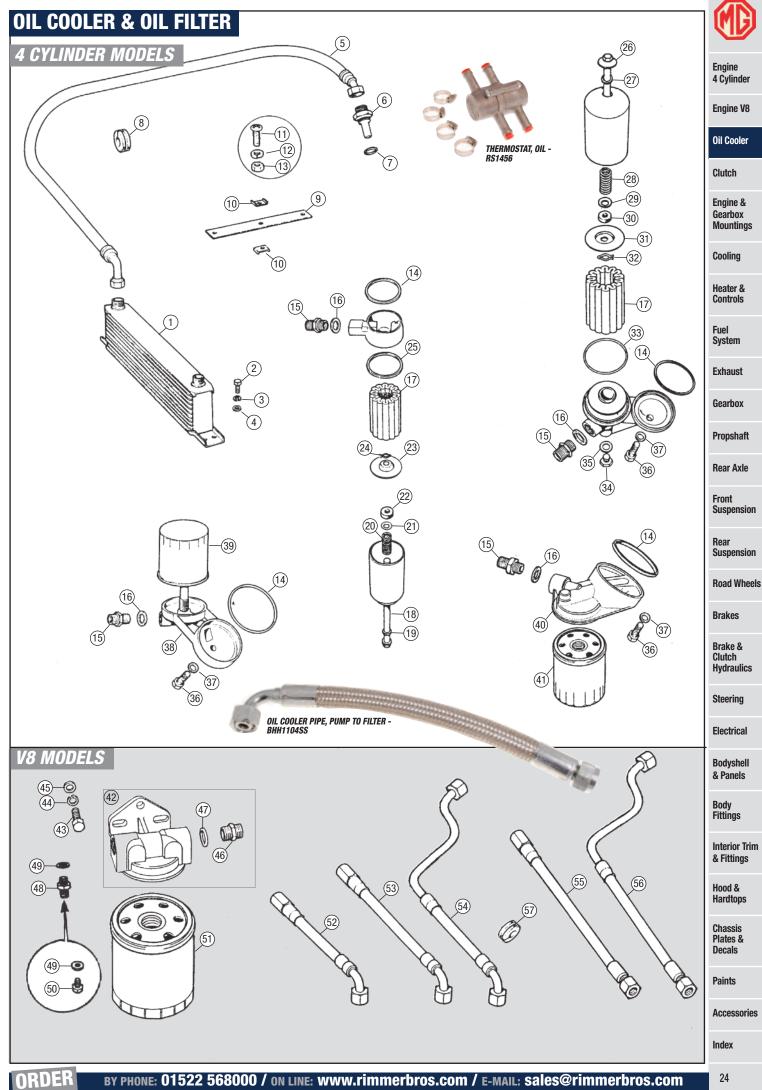


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Gearbox

Propshaft

**Rear Axle** 

Suspension

Suspension

Front

Rear

9

Ν

10

11

12

14

15

16

GRB224

RP1479P1

**RP1479P** 

SH605071

22B725

**GHF332** 

599895

**GHF332** 

HU754

SH505051

1

1

1

2

6

6

1

2

4

No. DESCRIPTION

QTY REQ.

V8 CLUTCH KIT, 3 PIECE -RP1479P

**Clutch Assembly** 

DESCRIPTION

	For clutch pedal & hydraulics refer to pages	<b>8</b> 2 8	15 2	ī
e	i or ciutori peuar a riyuraunos reier to pages o	00,0	σα	•

Engine 4 Cylinder		clutch pedal & hydraulics refer to	pa	ges 83, 85 & 87.
Engine V8	1	PLATE, clutch: standard heavy duty	1 1	GCP116 GCP116UR
Oil Cooler	2	COVER, clutch: standard	1 1	GCC118 GCC118UR
Clutch	3	heavy duty RELEASE BEARING, clutch: standard	1	GRB106
Engine & Gearbox Mountings	NI	roller type CLUTCH KIT, 3 piece: Includes std. clutch plate, cover & releas	1 e be	U
Cooling	4	OEM aftermarket CLIP, release bearing to arm SCREW, clutch cover to flywheel	1 1 2 6	GCK109BB GCK109P 22B66 SH605071
Heater & Controls	6 Ni	WASHER, spring CLUTCH ALIGNMENT TOOL: 18G & 18GA	6 1	GHF332 RP1447EARLY
Fuel System		3 main bearing engines. 18GB onwards 5 main bearing engines.	1	RP1447LATE
Exhaust	<b>V8</b> 7 8	PLATE, clutch COVER, clutch	1 1	GCP208 GCC180

**RELEASE BEARING**, clutch

CLIP, release bearing to arm

13 COVER, gearbox bell housing,

 $\ensuremath{\mathsf{SCREW}}\xspace$  , cover to engine

SCREW, cover to gearbox

SCREW, clutch cover to flywheel

WASHER, spring, screw to engine 2

0EM

aftermarket

WASHER, spring

lower

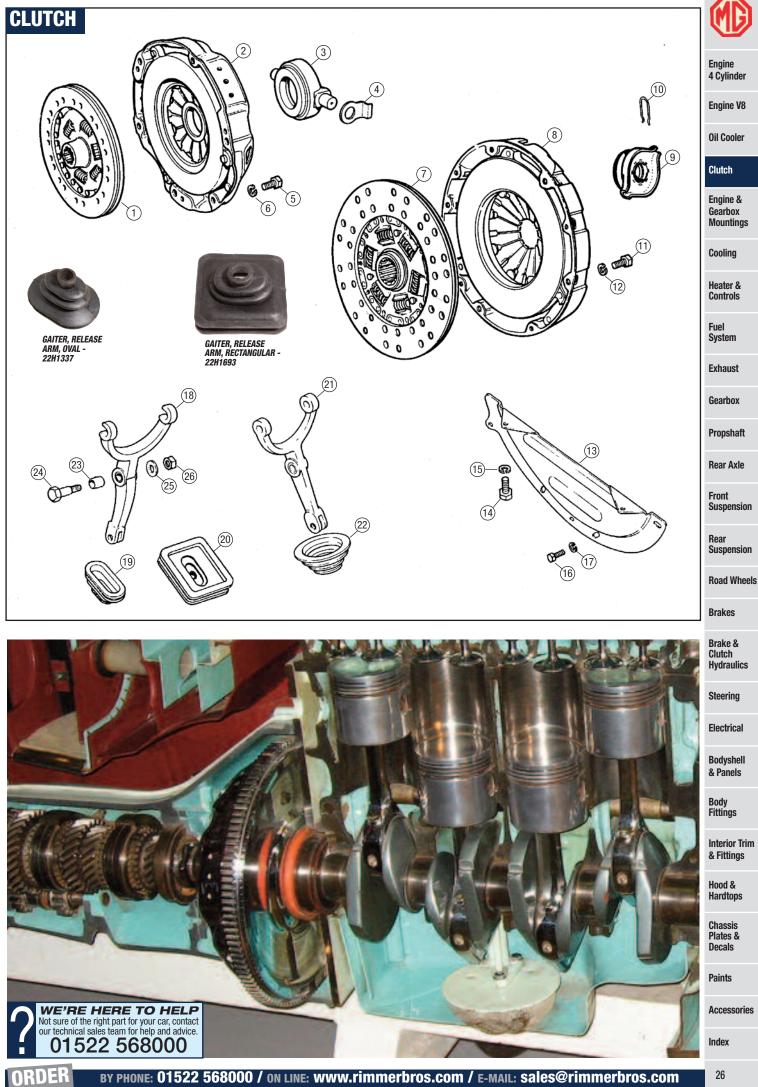
CLUTCH KIT, 3 piece: Includes clutch plate, cover & release bearing.

### **Clutch Release Arm** ALL MODELS 18 RELEASE ARM, clutch, 4 cylinder models, reconditioned: 3 synchro gearbox 22B56R 22H1056SR 4 synchro gearbox 1 22H1337 19 GAITER, release arm, oval 1 4 cylinder models, chrome bumper. 22H1693 20











No. DESCRIPTION

QTY REQ. PART No.

## **Engine Mountings**

DESCRIPTION

No.

Engine 4 Cylinder	<b>4 (</b> 1	CYLINDER CHROME BUMPER Engine Mounting:	МО	DELS
Engine V8		RH OEM aftermarket	1 1	BHH1351 BHH1351P
Oil Cooler		LH OEM aftermarket	1 1	BHH1352 BHH1352P
Clutch	2	SHIM, engine mounting Start with one on the LH side.	A/R	AHH6992
Engine & Gearbox Mountings	3 4 5 6 7	SCREW, mounting to body WASHER, spring NUT, mounting to body screw NUT, mounting to bracket WASHER, spring	8 8 4 4	GHF120 GHF332 GHF201 GHF201 GHF332
Cooling	8	BRACKET, mounting: RH LH	1 1	AHH5065 AHH5066
Heater & Controls	9	SCREW, bracket to engine plate, RH Hex head.	2	GHF103
Fuel System	10 11	SCREW, bracket to engine plate, LH Countersunk head. WASHER, spring	2 4	SF605081 GHF332
Exhaust	12 13 14	NUT, nyloc SCREW, bracket to engine	4 2 2	GHF272 SH606061 GHF333
Gearbox	14	WASHER, spring BRACKET, engine surge Fits both sides on models with HS4 carbs, RH side only on models with HIF carbs.	2/1	AHH7890
Propshaft	16	Brackets not fitted at all to 3 synchro. road BRACKET, engine surge Models with HIF carbs. LH side only.	<i>lsters.</i> 1	BHH640
Rear Axle		YLINDER RUBBER BUMPER	MOL	DELS
Front	17	ENGINE MOUNTING: OEM aftermarket	2 2	BHH1621 BHH1621P
Suspension	18	heavy duty SHIM, engine mounting	2 A/R	BHH1318 BHH1528
Rear Suspension	19 20	Start with one on the LH side. NUT, mounting to body WASHER, spring	2 2	GHF202 GHF333
Road Wheels	21 22	SCREW, mounting to bracket WASHER, spring	4 4	GHF120 GHF332
Brakes	23 24	NUT, mounting to bracket screw BRACKET, engine mounting: RH	4	GHF201 BHH1619
Brake & Clutch	25	LH SCREW, bracket to engine plate	1 4	BHH1620 SH605071
Hydraulics	26 27 28	WASHER, spring NUT, bracket to engine plate screw SCREW, bracket to engine	4 4 2	GHF332 GHF201 SH606061
Steering	29	WASHER, spring	2	GHF333
Electrical	<b>V</b> 8 30 31	MODELS ENGINE MOUNTING SHIM, engine mounting	2 A/R	BHH1318 BHH1528
Bodyshell & Panels	32 33	Start with one on the RH side. NUT, mounting to body WASHER, spring	2	GHF202 GHF333
Body Fittings	33 34 35 36	SCREW, mounting to bracket WASHER, spring NUT, mounting to bracket screw	2 4 2 4	GHF120 GHF332 GHF201
Interior Trim & Fittings	37 38	MOUNTING BRACKETS, engine, pair SCREW, bracket to engine, small	1 2 2	BHH9912 HU857
Hood & Hardtops	39 40 41 42	WASHER, spring SCREW, bracket to engine, large WASHER, spring MOUNTING BRACKET, chassis leg: Required when converting 4 cylinder chron	2 2	GHF332 SH507101 WL600071
Chassis Plates & Decals		bumper models to V8. RH LH	1	HZA4504 HZA4505
Paints	G	earbox Crossmen	ıbe	er
Accessories	43	SYNCHRO ROADSTER & GT (C CROSSMEMBER, gearbox	1	AHH6134
Index	44 45	SCREW, crossmember to body WASHER, spring	4 4	SH606071 GHF333

Gearbox Mountings					
35	SYNCHRO ROADSTER (GHN3)				
46	MOUNTING, gearbox	2	GEX7453		
47	SCREW, mounting to gearbox	4	SH505051		
48	WASHER, spring	4	GHF332		
49	NUT, mounting to crossmember	2	GHF201		
50	WASHER, spring	2	GHF332		
51	WASHER, plain	2	GHF301		
52	PIN, steady rod	1	1G9384		
53	BUSH, steady rod	2	1B8347		
54	NUT, pin to steady rod	1	GHF202		
55	WASHER, spring	1	GHF333		
56	STEADY ROD, gearbox	1	AHH6056		
57	NUT, steady rod to buffer bracket	2	GHF202		
58	WASHER, spring	2	GHF333		
59	SPACER TUBE, steady rod	1	1G8775		
60	BRACKET, steady rod to				
	crossmember	1	AHH6298		
61	SCREW, bracket to crossmember	2	SH604051		
62	WASHER, spring	2	GHF331		
63	BUFFER, steady rod	2	1G8781		
64	PLATE, steady rod buffer	2	1G8782		
	SYNCHRO GT (GHD3)				
65	MOUNTING, gearbox	2	GEX7422		
66	SCREW, mounting to gearbox	4	SH505051		
67	WASHER, spring	4	GHF332		
68	NUT, mounting to crossmember	2	GHF201		
69	WASHER, spring	2	GHF332		
70	WASHER, plain	2	GHF301		
71	BRACKET, steady, lower	1	AHH7853		
72	SCREW, lower bracket to				
	crossmember	2	GHF120		
73	WASHER, spring	2	GHF332		
74	BRACKET, steady, upper	1	AHH7852		
75	STEADY PIN, centre	1	AHH7855		
76	BUSH, steady pin	2	AHH7854		
77	NUT, steady pin to brackets	1	GHF201		
70	WACHED opring	1	CHESSS		

WASHER, spring

WASHER, plain

78

79

## **Gearbox Crossmember**

#### 4 SYNCHRO ROADSTER & GT, 4 CYLINDER & V8 **80** CROSSMEMBER, gearbox AHH8430 1 4 cylinder models, chrome bumper. V8 models, chrome & rubber bumper. CROSSMEMBER, gearbox **BHH1543** 81 1 4 cylinder, rubber bumper SCREW, crossmember to body 82 4 SH606071

83 WASHER, spring 4 GHF333

## **Gearbox Mountings**

		bai wox mounting	•	
6056  F202  F333		SYNCHRO ROADSTER & GT, Sylinder & V8		
8775	84	MOUNTING, gearbox	2	GEX7453
	85	SCREW, mounting to gearbox	4	SH505061
6298	86	WASHER, spring	4	GHF332
4051	87	NUT, mounting to crossmember	2	GHF201
IF331	88	WASHER, spring	2	GHF332
8781	89	WASHER, plain	2	GHF301
8782	90	BRACKET, steady, lower	1	AHH8432
	91	SCREW, lower bracket to		
		crossmember	2	GHF120
7422	92	WASHER, spring	2	GHF332
5051	93	BRACKET, steady, upper	1	AHH8431
F332	94	STEADY PIN, centre	1	AHH7855
IF201	95	BUSH, steady pin	2	AHH7854
IF332	96	NUT, steady pin to brackets	1	GHF201
IF301	97	WASHER, spring	1	GHF332
7853	98	WASHER, plain	1	GHF315

## **Engine Steady Rod**

#### 4 SYNCHRO ROADSTER & GT, **4 CYLINDER RIIBBER BIIMPER**

4 UTLINDEN NUDDEN DUMFEN		
99 BRACKET, steady rod to engine	1	BHH1542
100 SCREW, steady rod to bracket	1	SH605101
101 WASHER, plain	2	GHF301
102 NUT, Nyloc	1	GHF222
103 STEADY ROD, engine	1	BHH1540
<b>104 NUT</b> , steady rod to buffer bracket	2	GHF202
105 WASHER, plain	1	GHF302
106 SPACER TUBE, steady rod	1	1G8775
107 BUFFER, steady rod	2	1G8781
108 PLATE, steady rod buffer	2	1G8782
109 WASHER, spring	1	GHF333

4 CYLINDER CHROME BUMPER MODELS, ENGINE MOUNTING -BHH1351P



ALL MODELS EXCEPT 3 SYNCHRO GT GEARBOX MOUNTING -GEX7453

4 CYLINDER RUBBER BUMPER MODELS, ENGINE MOUNTING -BHH1621P

**GHF332** 

**GHF315** 

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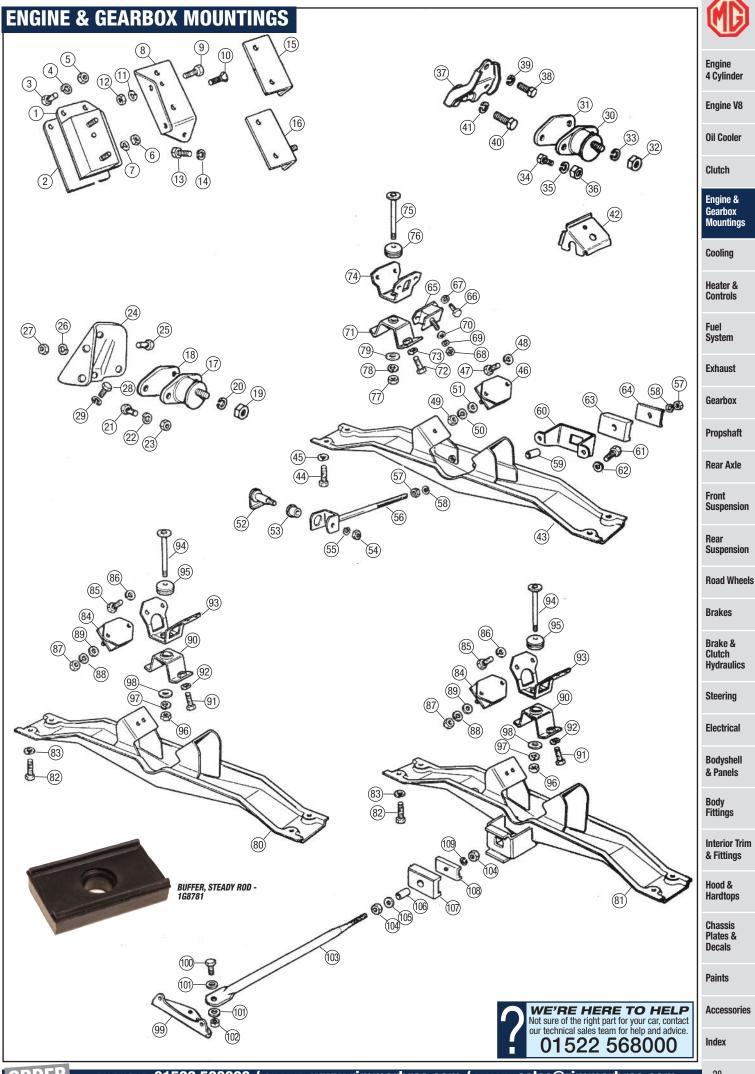


**GEX7422** 

V8 MODELS, ENGINE MOUNTING -**BHH1318** 



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No.

#### QTY REQ. PART No.

No. DESCRIPTION

QTY REQ.

PART No. No. DESCRIPTION

QTY REQ. PART No.

Dedictor	
Radiator	& HOSES

DESCRIPTION

	<b>Radiator &amp; Hose</b>	<b>S</b>		
Engine 4 Cylinder	4 CYLINDER MODELS UP TO SEPTEMBER 1976			
Engine V8	<ol> <li>DIAPHRAGM, radiator mountin</li> <li>SEAL, diaphragm</li> <li>SCREW, diaphragm to body</li> </ol>	ng 1 HZA2327 1 AHH7205 8 SH605051		· · · · · · · · · · · · · · · · · · ·
Oil Cooler	<ul><li>4 WASHER, spring</li><li>5 WASHER, plain</li></ul>	8 GHF332 8 GHF301		
Clutch	6 TIE, radiator: RH LH	1 AHH6321 1 AHH6322		
Engine &	<ul><li>7 NUT, tie securing</li><li>8 WASHER, spring</li></ul>	4 GHF201 4 GHF332		
Gearbox Mountings	9 WASHER, plain	2 <b>GHF301</b>		
Cooling	10 RADIATOR, with rear filler: 3 synchro (GHN3/GHD3) models. standard	1 <b>ARH260</b>	STANDARD RADIATOR, WITH CENTRE FILLER -	UPRATED RADIATOR, WITH CENTRE FILLER -
	alloy	1 ARH260ALI 1 ARH260UR	NRP1142	NRP1142UR
Heater & Controls	high flow NI AIR DUCT, radiator & fan	1 RP1438		
	Retro fit cooling air flow improveme for 3 synchro (GHN3/GHD3) models	ent option only.		
Fuel System	11 RADIATOR, with centre filler: 4 synchro (GHN4/5, GHD4/5) models			
	standard alloy	1 NRP1142 1 NRP1142ALI	- Internet in the second second	
Exhaust	high flow	1 NRP1142UR		
Gearbox	12 RADIATOR CAP: 7lbs	1 <b>GRC112</b>		
ucurbox	3 synchro (GHN3/GHD3) models. 10lbs	1 GRC109		
Propshaft	4 synchro (GHN4/5, GHD4/5) ch 13lbs	nrome bumper models.		
Rear Axle	<i>4 synchro (GHN5, GHD5) rubber</i> <b>13 SCREW,</b> radiator mounting:			
NGGI AXIC	top Long.	2 <b>SH605101</b>		
Front Suspension	middle & lower Short. Middle nut deleted on rep	4/2 GHF120		V8 RADIATOR - NRP1059
Suspension	14 WASHER, spring	6/4 <b>GHF332</b>		
Rear	15 PACKING, radiator Quantity reduced from GHN4, GHD4		RADIATOR, ELECTRIC FAN TYPE -	
Suspension	16 HOSE, overflow Sold per metre.	A/R <b>GRH1001M</b>	NRP1154	V8 MODELS
Road Wheels	<ul><li>17 CLIP, 'P', hose</li><li>18 TAP, radiator drain</li></ul>	2 PCR611 1 61864		40 RADIATOR: standard 1 NRP1059
	<i>Deleted on later radiators.</i> <b>19 WASHER</b> , tap	1 WF511A	4 CYLINDER MODELS	alloy 1 NRP1059ALI 41 FILLER PLUG:
Brakes	20 HOSE, top & bottom	2 <b>GRH305</b>	<b>SEPTEMBER 1976 ON</b> <b>30</b> RADIATOR, electric fan type:	brass 1 ARA2634B
Brake &	<b></b> , <i>b</i> o tto, <i>b</i> o tto tto tto tto	1 ACH5031	standard 1 NRP1154 alloy 1 NRP1154ALI	plastic 1 ARA2634PLASTIC 42 '0' RING, filler plug 1 TRS1418
Clutch Hydraulics		1 <b>FMK8859</b>	high flow 1 NRP1154UR	43         HOSE, top         1         GRH512           44         HOSE, bottom         1         GRH511
Observices	<i>18G series engines.</i> <b>23 UNION</b> , heater outlet	1 AMK8847	31         HOSE, top         1         GRH592           32         HOSE, bottom         1         GRH641	45 CLIP, hose:
Steering	18G series engines. 24 WASHER, union	1 <b>6K638</b>	33 CLIP, top & bottom hose:	worm type 4 <b>GHC1015</b> wire type 4 <b>CS4027</b>
Electrical	18Gseries engines. 25 HOSE, heater, 1/2" bore, 8" lo	ona 1 <b>GRH105</b>	worm type         4         GHC913           wire type         5         CS4026	
Dashashall	18G series engines. 26 HOSE, top	1 <b>GRH305</b>	34 CLIP, heater take off hose: worm type 1 GHC406	Radiator Hose Kits
Bodyshell & Panels	<i>18V engines up to September 1976.</i> <b>27 HOSE.</b> bottom		wire type 2 CS4012 35 SWITCH, thermostatic, fan control 1 BHM7285	STANDARD
Dadu	<i>18V engines up to September 1976.</i> <b>28 CLIP, top &amp; bottom hose:</b>		Up to GHN5-511519, GHD5-512407. With pin type electrical connections.	- RADIATOR HOSE KIT: Including band type clips.
Body Fittings	Quantities reduced for 18V engines.		<b>36</b> SEAL, fan control switch 1 URP1027 For BHM7285 switch with pin type connections.	MGB to 1972 1 <b>RP1754</b> MGB 1972- Sept 1976 1 <b>RP1196</b>
Interior Trim	worm type wire type	6/4         GHC913           6/5         CS4026	<b>37</b> SWITCH, thermostatic, fan control 1 GHN5-511520 on, GHD5-512408 on.	MGB 1976 on 1 <b>RP1197</b>
Interior Trim & Fittings	<b>29</b> CLIP, heater take off hose: <i>Quantities reduced for 18V engines.</i>		With spade type electrical connections. <b>38</b> SEAL, fan control switch 1 <b>KTP9005</b>	MGB V8 1 <b>RP1198</b>
Hood &	worm type wire type	2/1 GHC406 2/2 CS4012	For KTP9003 switch with spade type connections.	SAMCO - SAMCO SILICONE RADIATOR HOSE KIT:
Hardtops	1110 ()p0		<b>39</b> CLIP, switch & seal 1 <b>KTP9006</b> For KTP9003 switch with spade type connections.	MGB 1967-74, Chrome bumper
Chassis				black 1 <b>RP1196S</b> blue 1 <b>RP1196SBLUE</b>
Plates & Decals				MGB, Rubber bumper
Decais			and the second	black 1 <b>RP1197S</b> MGB V8
Paints		1	AND IN THE REAL PROPERTY.	black 1 RP1198S blue 1 RP1198SBLUE
Accessories	No No		TO REAL PROPERTY AND ADDRESS OF THE OWNER OF	red 1 RP1198SRED
AUCCOOLICS	C=		HOSE - GRH305	<ul> <li>SAMCO CLIP KIT, Stainless steel MGB 1967-74, Chrome bumper 1 RP1196CK</li> </ul>
		DE		MGB Rubber humper 1 RP1197CK

CLIP, HOSE, WIRE TYPE -CS4026

29 ORDER

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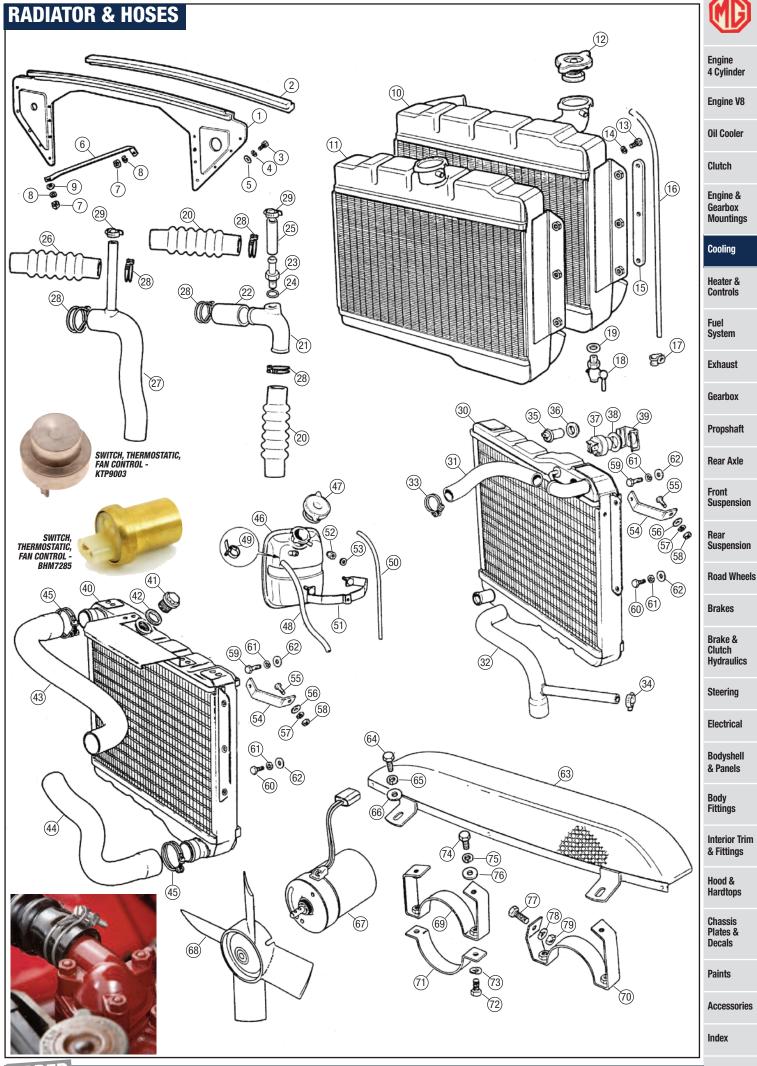
MGB, Rubber bumper

MGB V8

**RP1197CK** 

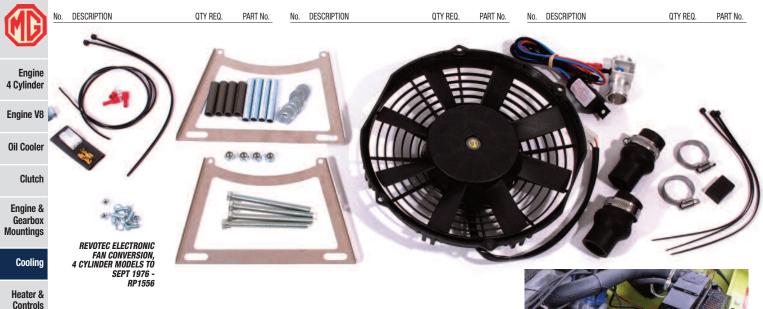
RP1198CK

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## Expansion Tank & Radiator Mountings

#### **4 CYLINDER MODELS** Exhaust SEPTEMBER 1976 ON, PLUS ALL V8 MODELS 46 TANK, expansion **ARH250** RADIATOR CAP, 15lbs **GRC110** 47 1 Gearbox 48 HOSE, tank to radiator, 13" 1 **GRH1005** CLIP, hose 21K8341 49 2 Propshaft HOSE, overflow **GRH1001M** 50 A/R Sold per metre. STRAP, expansion tank **BHH2132** 51 1 Rear Axle 52 NUT, Nyloc 2 **GHF222** WASHER, plain 2 GHF301 53 Front 54 TIE, radiator: Suspension RH 1 **BHH1052** LH **BHH1304** 1 SCREW, radiator tie to body 2 SH605051 55 Rear WASHER, plain 2 **GHF301** 56 Suspension WASHER, spring 2 **GHF332** 57 58 NUT, tie to body screw 2 **GHF201** Road Wheels 59 SCREW, radiator mounting, upper 2 SH605071 Long. 60 SCREW, radiator mounting, Brakes SH605051 middle & lower 2/4Short. Quantity increased for V8. WASHER, spring Quantity increased for V8. **GHF332** 4/6 61 Brake & Clutch **GHF301** 62 WASHER. plain 4/6 **Hydraulics** Quantity increased for V8.

## **Electric Radiator Fans**

ORIGINAL FITMENT 4 CYLINDER MODELS SEPTEMBER 1976 ON, PLUS ALL V8 MODELS

63	GUARD, fan	1	BHH1305
64	SCREW, fan quard to body	2	SH604041
65	WASHER, spring	2	GHF331
66	WASHER, plain	2	GHF300
67	MOTOR, fan	1/2	BHA5256
	Quantity increased for V8.	=	
68	FAN BLADE	1/2	13H8238
	Quantity increased for V8.		
69	BRACKET, fan motor, RH pos	sition 1	BHH1028
	4 cylinder & V8 models.	11	DUULADOO
70	BRACKET, fan motor, LH pos V8 models onlv.	sition I	BHH1306
71	CLAMP, fan motor bracket	1/2	BHH1029
<i>'</i> '	Quantity increased for V8.	1/2	DIIIII029
72	SCREW, clamp to bracket	2/4	SH604041
	Quantity increased for V8.		
73	WASHER, spring	2/4	GHF331
	Quantity increased for V8.		
74	SCREW, bracket to body	2/3	SH604041
75	Quantity increased for V8.	0/0	0115004
75	WASHER, spring Quantity increased for V8.	2/3	GHF331
76	WASHER, plain	2/3	GHF300
10	Quantity increased for V8.	2/5	un 300
77	SCREW, bracket to body	1	GHF117
	V8 models only (inner screw for L	H bracket).	
78		1	GHF331
	V8 models only.		
79	NUT, bracket to body screw	1	GHF200
	V8 models only.		



AC	CESSORY FITMENT ALL MODELS
NI	ELECTRONIC FAN CONVERSION:
	4 cylinder models (positive earth) to 1970
	Revotec 1 RP1556PE
	Kit contains 10" blowing fan, Laser cut aluminium fan mounting brackets, 28mm electronic fan controller, top hose replacement kit, earth wire kit, bolts & fittings.
	4 cylinder models (negative earth) up to Sept. 1976
	Revotec 1 RP1556 Kit contains 10" blowing fan, Laser cut aluminium fan mounting brackets, 28mm electronic fan controller, top hose replacement kit, earth wire kit, bolts & fittings.
	As above but black brackets 1 <b>RP1556BLK</b>
	4 cylinder models from Sept. 1976 on
	Revotec 1 <b>RP1557</b> Kit contains 12" sucking fan, laser cut zinc plated steel fan mounting brackets, 28mm electronic fan controller, top hose replacement kit, earth wire kit, bolts & fittings.
	All V8 models Revotec 1 <b>RP1184</b>
	Kit contains pair of 9" blowing fans, laser cut aluminium fan mounting brackets, 32mm electronic fan controller, top hose replacement kit, earth wire kit, bolts & fittings.
NI	RADIATOR SHROUD (3 or 7 blade fan) 1 RP1675 1962-76 - 4 cylinder.

Shroud effectively increases air speed through the radiator core by up to 20%, improving the efficiency of the coolant system.

RADIATOR SHROUD

RP1675

Ν

& Panels Body Fittings

Steering

Electrical

Bodyshell

Fuel System

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates &

Decals Paints

Accessories

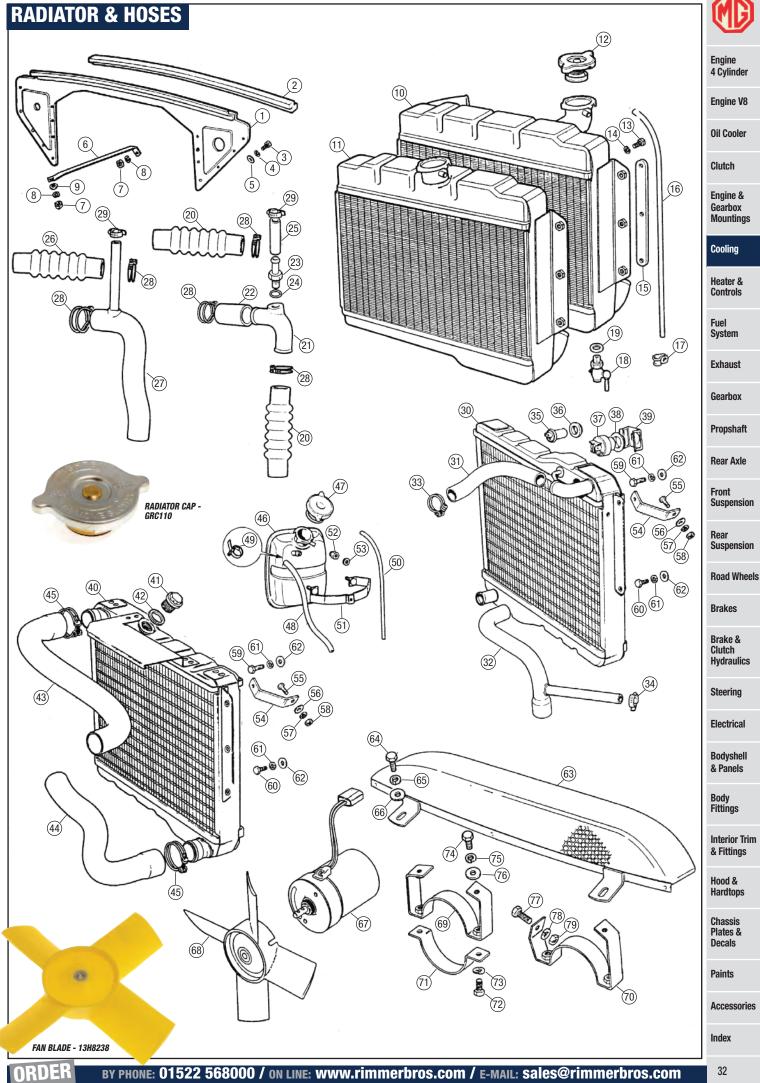
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0.13-13

**REVOTEC ELECTRONIC FAN CONVERSION**,

ALL V8 MODELS - RP1184





Engine

4 Cylinder

**Engine V8** 

**Oil Cooler** 

Clutch

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PART No.

No. DESCRIPTION

QTY REQ. PART No.

ESCUTCHEON, DEMISTER VENT -AHH6190CHR

## **Fascia Vents**

DESCRIPTION

No.

1	DUCT, fascia vent 2 4 cylinder GHN5, GHD5-258001 on, plus all V8 mod	BHH609 lels.
2	FASCIA VENT:	BUURA
	RH, with silver rim 1 4 cylinder GHN5, GHD5-258001 to Sept. 1976, plus all V8 models.	BHH501
	LH, with silver rim 1 4 cylinder GHN5, GHD5-258001 to Sept. 1976, plus all V8 models.	BHH502
	RH, with black rim 1 September 1976 on.	HZA5128
	LH, with black rim 1 September 1976 on.	HZA5129



## **Heater Controls**

Exhaust	п	eater Controis		
EXIIduSt	3	ROTARY CONTROL:		
		heat		
Gearbox		4 cylinder chrome bumper i		
		4 cylinder rubber bumper n		
Propshaft		plus all V8 models	1	BHA5226
		September 1976 on air	1	AAU1995
Rear Axle		4 cylinder models to Sept.	1076	
NCOI ANIC		plus all V8 models	1970,	BHA4327
		September 1976 on	1	AAU1996
Front Suspension	4	CABLE:		
Suspension		heat control	1	BHH679
		air control		
Rear		4 cylinder models to GHN5	<i>'</i>	
Suspension		GHD5-303703	1	BHH679
		GHD5-303704 on, plus all V8 models	1	BHH1230
Road Wheels	5	GROMMET, cable	1	RFR503
	J	Heat control cable.	I	nrnjuj
Brakes	6	SLEEVE, cable	A/R	GRH1001M
	-	Heat control cable. Sold per metre.		0004008
Brake &	7 8	NIPPLE ASSEMBLY, cable	4 3	609123K 27H1193
Clutch	8 9	CLAMP, control cable SCREW, clamp to rotary control/	3	2/11193
Hydraulics	9	heater valve	3	HU504
	10	WASHER, shakeproof	3	WF702101
Steering	11	CLIP, knob to rotary control shaft	2	17H1601
otooning	12	PIN, knob to rotary control shaft	2	17H1603
	13	KNOB, heat:		
Electrical		4 cylinder chrome bumper mo		
		V8 chrome bumper models	1	BHA4334
Bodyshell	14	KNOB, air:		<b>BUA</b> 4000
& Panels		'On-Screen-Interior' 4 cylinder chrome bumper GHN3/4,	1 GHD3/4	BHA4329 models
		'On-Defrost-Interior'	1	BHH738
Body		4 cylinder chrome bumper GHN5, G	HD5 mod	
Fittings	15	plus V8 chrome bumper models.	1	BHH1687
	15	KNOB, heat 4 cylinder rubber bumper models to Se	ot. 1976,	
Interior Trim		plus V8 rubber bumper models.		
& Fittings	16	KNOB, air 4 cylinder rubber bumper models to Se	1 nt 1076	BHH1688
		plus V8 rubber bumper models.	01. 1970,	
Hood &	17	ILLUMINATED DIAL, heat	1	BHH1870
Hardtops	40	September 1976 on.		DUULATO
	18	ILLUMINATED DIAL, air September 1976 on.	1	BHH1873
Chassis	19	KNOB, control	2	BHH1866
Plates & Decals		September 1976 on.		
Decais			and the second	-
		HOT	RIDR	
Paints	9		ERIOR	2
	1		-	
Accessories		E Contraction	-	
	The second se			

## **Heater Valve & Hoses**

40	YLINDER MODELS		
20	HEATER VALVE	1	BHA5298P
21	GASKET, heater valve	1	12H3868
22	SCREW:		
	upper or upper/lower 2 required from September 1976	1/2 on.	GHF117
	lower Up to September 1976.	1	SH604071
23	WASHER, spring	2	GHF331
24	PIPE, heater to bottom hose 18G, 18GA, 18GB engines.	1	AHH5435
25	PIPE, heater to bottom hose 18GD, 18GG, 18V engines.	1	AHH9498
26	CLIP, pipe to inlet manifold 18G, 18GA, 18GB engines.	1	PCR811
27	NUT, pipe securing 18GD, 18GG, 18V engines.	2	GHF201
28	WASHER, spring 18GD, 18GG, 18V engines.	2	GHF332
29	WASHER, plain 18GD, 18GG, 18V engines.	2	GHF301
30	HOSE, heater to pipe	1	<b>GRH903</b>
31	HOSE, heater to valve	1	GRH903
32	CLIP, hose:		
	worm type	4	GHC507
	wire type	4	HCS507
V8	MODELS		
33	HEATER VALVE	1	BHA5297
34		1	12H3868
35	,	2	GHF117
36	WASHER, spring	2	GHF331

30	SCREW, nealer valve	2	<b>UTFII</b> /
36	WASHER, spring	2	GHF331
37	HOSE, heater to tube	1	BHH1083
38	HOSE, heater to valve	1	GZA2052
39	CLIP, hose:		
	hose to tube on engine		
	worm type	1	GHC709
	wire type	1	CS4017
	hose to heater & valve		
	worm type	3	GHC507
	wire type	3	HCS507

## **Heater Assembly**

40	MATRIX, heater:		
	standard	1	37H7914
	high efficency 40% uprated	1	37H7914UR
41	HEATER ASSEMBLY:		
	single speed 4 cylinder models to September 197	1 '6. All V	BHH1010A 8 models
	two speed	1	BHH1865
	4 cylinder models September 1976 o	on.	
	uprated, three speed	1	BHH1865UR
42	CLIP, heater case	5	17H1595
43	SCREW, heater securing, upper	1	SE604051
44	WASHER, spring	1	GHF331
45	WASHER, plain	1	GHF300
46	SCREW, heater securing, lower	4	PX505
47	WASHER, spring	4	WL105001
48	WASHER, plain	4	WP5
49	CLIP, heater cables to bulkhead	1	PCR411
50	MOTOR, heater	1	17H2288
51	4 cylinder 3 synchro models (GHN3, GHL MOTOR, heater	<i>J3).</i> 1	37H7913
51	4 cylinder 4 synchro models (GHN4/5, G	HD4/5)	
52	SCREW, motor securing	3	HU504
	4 cylinder models up to GHN5, GHD5-30	03703.	
53	WASHER, spring	3	WL105001
- 4	4 cylinder models up to GHN5, GHD5-30		WDE
54	WASHER, plain 4 cylinder models up to GHN5, GHD5-30	3	WP5
55	SCREW. motor securing	3	AB610051
	4 cylinder models GHN5, GHD5-303704		
56	SCREW, air duct	4	PJZ602
57	TUBE, drain	1	AHC321
58	CLIP, hose, worm type	1	GHC709
59	CLAMP, control cable	1	27H1193
60	SCREW, clamp	1	HU504
61	WASHER, shakeproof	1	WF702101
62	SEAL, heater intake	1	17H3714
Ν	HEATER BASE FOAM SEAL KIT	1	AHH6290K

#### **Heater Outlets** 298P **& Demisters** 3868 F117

63	OUTLET DOOR, heater Stainless Steel.	2	13H59SS
	4 cylinder models up to GHN3/4/5, GHD3	8/4/3	5-258000
64	SCREW, outlet door	8	AB606039
	4 cylinder models up to GHN3/4/5, GHD3	8/4/3	5-258000
65	TUBE, heater to demister elbow	2	AHH652
	4 cylinder models up to GHN3/4/5, GHD3		5-258000
66	ELBOW, demister	2	14G349
	4 cylinder models up to GHN3/4/5, GHD3		
67	HOSE, demister	2	AHH8394
~ ~	4 cylinder models up to GHN3/4/5, GHD3		
68	OUTLET, heater 4 cylinder models GHN5, GHD5-258001	2	BHH39
69	SCREW. outlet	8	All vo models. AB60603
09	4 cylinder models GHN5, GHD5-258001		
70	SEAL, heater cover	1	BHH38
10	4 cylinder models GHN5, GHD5-258001	on.	
71	HOSE, demister	2	AHH839
	4 cylinder models GHN5, GHD5-258001	on.	
72	CLIP, demister hose to body	2	AHC86
73	SCREW, clip to body	2	AD60606
74	WASHER, cup	2	FWP90
75	VENT, demister:	-	
10	chrome bumper models		
	RH	1	HZA54
	IH	1	HZA54
	=	I	nzaj4
	rubber bumper models		
	RH	1	AHH874
	LH	1	AHH874
76	ESCUTCHEON, demister vent:		
	black		
	chrome bumper models	2	AHH619
	rubber bumper models	2	AHH856
	chrome alternative	2	AHH6190CH
	Chrome bumper models.		
77	NUT, vent & escutcheon to fascia	4	HN200
78	WASHER, spring	4	WL10500
79	DOOR, fresh air vent	1	HZA392
80	KNOB, door	1	BHH82
81	SCREW, door hinge	4	AB60603
82	SEAL. door	1	AHH616
82 83	- ,	1	
	CATCH, fresh air vent door	•	AHH619
84	SCREW, catch	1	SH60405
85	WASHER, spring	1	GHF33
86	WASHER, plain	1	GHF30





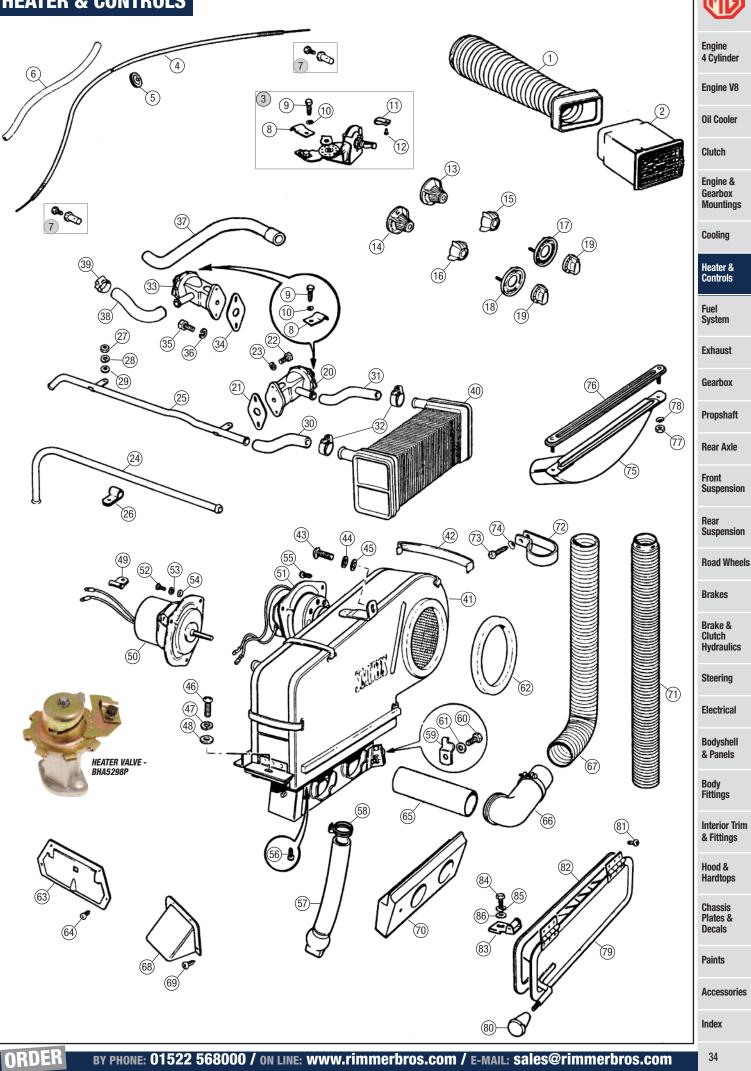
KNOB, HEAT - BHA4328 KNOB, AIR- BHA4329

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ORDER

## **HEATER & CONTROLS**





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DESCRIPTION

PART No.

No. DESCRIPTION

## Inlet Manifold - 4 Cylinder

Engine         1         GASKET, manifold         1           4 Cvlinder         2         STUD, manifold:         1	GEG602
18G series engines	uLuuuz
Engine V8 outer 2 inner 4 18V series engines 6	112907 TE605151 112907
Oil Cooler3WASHER, thick44WASHER, spring6	1G2418 GHF332
Solution         Solution         NUT, brass         6         MANIFOLD, inlet, thick flange type: 18G engines.         6	515369
Engine &         new         1           Gearbox         reconditioned         1           Mountings         7         MANIFOLD, inlet, thick flange type 1	12H911 12H911R 12H1397
18GB, early 18GD engines.           8         MANIFOLD, inlet, thick flange type 1           Late 18GD, 18GG engines.	8G767
<b>9</b> MANIFOLD, inlet, thin flange type 1 18V series engines.	CHM171
Heater & Controls         10         PLUG, screwed, large         A/R           To suit large threaded holes.         A/R         A/R         A/R         A/R	ADP210
11 WASHER, plug A/R To suit large threaded holes.	232043
System Vacuum switch 1 3 synchro models (GHN3, GHD3) with overdi	AHH6962 rive gearbox.
Exhaust 13 SCREW, blanking vacuum adaptor boss2/1 Quantity reduced when overdrive adaptor fit	SH605051
Gearbox 14 WASHER, spring 2/1 Quantity reduced when overdrive adaptor fitted.	GHF332
Propshaft         WASHER, plain         2/1           Quantity reduced when overdrive adaptor fitted.         16         PLUG, screwed, small         A/R	PWZ205
To suit small threaded holes.           Rear Axle         T7         WASHER, plug To suit small threaded holes.         A/R	AEC435
Front 18 PLUG, brass 1 To suit large unthreaded holes.	12G3503
<b>19</b> ADAPTOR, vacuum advance pipe 1 <i>Rubber bumper models.</i>	12H3574
Rear         20         ADAPTOR, brake servo         1           Suspension         21         WASHER, adaptor         1	ADU1402
When brake servo fitted.	267604
ad Wheels 22 WELCH PLOG: dished 2 Up to 1977 approx.	2K8159
Brakes Cup 2 1977 approx. onwards.	144687

Brake & Clutch	Er	nission Controls	- 4	<b>Cylinder</b>
lydraulics	23	VALVE ASS'Y, emission control ('PCV valve')	1	151658
Steering	24	18GA, GB, GD engines. DIAPHRAGM, valve	1	27H7758
Electrical	25	18GA, GB, GD engines. COVER, valve 18GA, GB, GD engines.	1	27H7759
Bodyshell & Panels	26		A/R	BAU5065M
	27	CLIP, hose, worm type 18GA, GB, GD engines.	4	GHC406
Body Fittings	28	ADAPTOR, hose to manifold 18GA, GB, GD engines.	1	12H1405
	29	WASHER, adaptor 18GA, GB, GD engines.	2	232043
erior Trim	30	BRACKET, valve support 18GA, GB, GD engines.	1	12H1406
& Fittings	31	SCREW, valve to bracket 18GA, GB, GD engines.	1	GHF117
Hood & Hardtops	32	WASHER, spring 18GA, GB, GD engines.	1	GHF331
	33	NUT, valve to bracket screw 18GA, GB, GD engines.	1	GHF200
Chassis Plates &	34	<b>'Y' PIECE,</b> breather hose <i>18GG, 18V engines.</i>	1	156605
Decals	35	HOSE, Y piece to tappet chest 18GG, 18V engines.	1	CAM1818
Paints	36	CLIP, hose to tappet chest <i>18GG, 18V engines.</i>	1	GHC406
cessories	37	HOSE, Y piece to front carburettor <i>18GG, 18V engines.</i>		CAM5226
00000100	38	HOSE, Y piece to rear carburettor <i>18GG, 18V engines.</i>		CAM5227
Index	39	CLIP, hose to carburettor <i>18GG, 18V engines.</i>	2	ACH5854

## Heatshield & Carburettor Mountings - 4 Cylinder

QTY REQ.

PART No.

HEATSHIELD, carburettors:		
manual models		
with HS4 carburettors.	1	12H719
with HIF carburettors Up to Sept 1976.	1	12H3607
all automatic models	1	12H3607
all models September 1976 on	1	CAM1194
STUD, carburettor to manifold	4	TE505221
GASKET, carburettor to manifold	6	AEC2083EVA
<b>INSULATOR</b> , carburettor to manifold	2	12H712
NUT, carburettor to manifold	4	NT605041
WASHER, spring	4	GHF301
	manual models with HS4 carburettors. with HIF carburettors Up to Sept 1976. all automatic models all models September 1976 on STUD, carburettor to manifold GASKET, carburettor to manifold INSULATOR, carburettor to manifold NUT, carburettor to manifold	manual modelswith HS4 carburettors.1with HIF carburettors1Up to Sept 1976.1all automatic models1all models September 1976 on 1STUD, carburettor to manifold4GASKET, carburettor to manifold6INSULATOR, carburettor to manifold2NUT, carburettor to manifold4

## Air Filters - 4 Cylinder

46	BRACKET - Front filter	1	AHH6731
47	BRACKET - Rear filter For cars fitted with HS4 carburettors	1	AHH6732
48	GASKET- Carburettor to filter	2	102488
49 50	SEAL - Air filter coupling FILTER ASS'Y:	1	AHH6465
	front, with straight intake tubes	;	
	18G engines Filter case features breather union	,1	AHH6447
	18GA, GB, GD, GG engines Filter case has no breather union.	1	AHH7354
	front, with curved intake tubes		
	18V engines	1	BHH546
	rear, with straight intake tubes		
	18G series engines	1	BHH154
	rear, with curved intake tubes		
	18V engines	1	BHH547
51	BASEPLATE, air filter, alloy	2	17H2545
52	SEALING RING, baseplate	2	17H2544
53	FILTER ELEMENT:		
	OEM		01003EVA
	aftermarket		01003EVAP
	K&N, direct replacement Fits inside standard air filter casings. May be cleaned & re-used.	2 PHEOC	)1003EVAKN
54	BOLT, air filter to carburettor:		
	fine thread For HS4 carburettors.	4 <b>B</b>	H605401A
	coarse thread For HIF carburettors.	4	254035
55	<b>GROMMET</b> , sealing, bolt to casing:		
00	rubber	4	108496
	polyurethane		108496PL
56	WASHER, plain	4	PWZ205

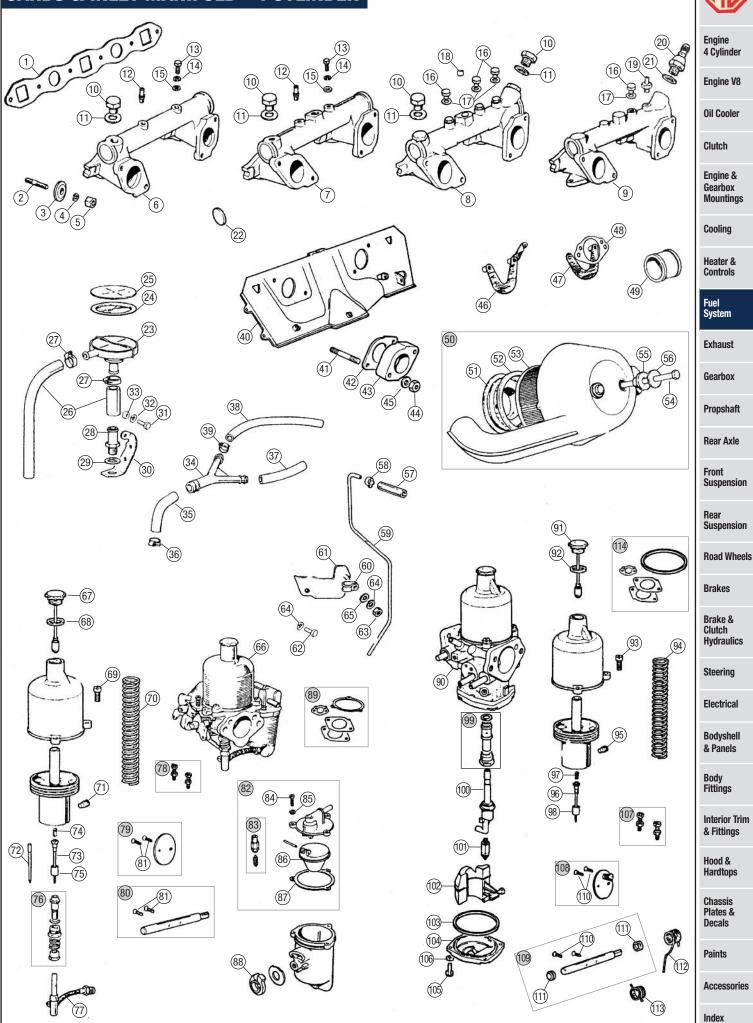
## K&N Air Filters - 4 Cylinder

NI	K&N CUSTOM AIR FILTER, 'par Replaces standard filter & filter box (	ncake' 2 2 required)	RL1377
NI	K&N CUSTOM FILTER KIT, with ribbed aluminium cover Includes ribbed aluminium outer plat Requires baseplates and fixing bolts filter installation.	er 1 e and two fil	<b>RP1140</b> Iters. Il air
	Note: After fitting the K&N filter kit it. a richer needle. On fixed needle carb or 6 (AUD1005) should work. For bias if the AAU needle (CUD 1018) is insuu AAA (CUD1000), can be used.	urettors a N sed needle d	o5 (ÁUD1004) arburettors,
NI	K&N STUB STACK	2	RL1396
	Recommended with K&N air filters.	01/	
NI	BILLET ALUMINIUM STUB STA	- /	
	HS4 Carbs, pair, alternative For use with K&N custom filters (	1 & other nam	RL1396ALT
	filters). Reduces turbulence, impr performance.		
NI	RAM PIPE, period style:		
	short, each 1 1/2", HS4 or HIF4 carburettors.	2	RP1378S
	long, each 1 1/2". HS4 or HIF4 carburettors.	2	RP1378L
NI	K&N POWER KLEEN, air filter o	cleaning fl	uid.
	1 litre	A/R	RX1346
Ν	K&N AIR FILTER OIL:		
	57cc sachet	A/R	RX1347
	240ml bottle	A/R	RX1348
	400ml aerosol	A/R	RX1349
			1



VALVE ASS'Y, EMISSION CONTROL ('PCV VALVE') -151658

# **CARBS & INLET MANIFOLD - 4 CYLINDER**



ORDER

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4		No.
J	لط	C

DESCRIPTION

Carburettor	
<b>Overflow Pipes</b>	- 4 Cylinde

QTY REQ.

PART No.

		arburettor		
Engine	U١	verflow Pipes - 4	4 Cyl	<i>linder</i>
4 Cylinder	57	HOSE, carb to overflow pipe	2	AHH9950
	58	CLIP, hose	4	88G308
Engine VO	59	PIPE, overflow	A/R	MPKF225
Engine V8	39	1/4" x 25ft long.	PVIN	IVIF KF22J
	60	CLIP, overflow pipe to engine:		
Oil Cooler		early GHN3 models	2	12H853
		except early GHN3 models	1	AHH7355
Clutch	61	BRACKET, overflow pipe clip	1	AHH7382
oluton	60	HS4 carburettors except early GHN3 mo		0000044
En vin a O	62	SCREW, clip Early GHN3 models.	1	SH605041
Engine & Gearbox	62	SCREW, clip & fuel pump		
Mountings		blanking plate	1	SH605041
mountingo	~~	Rubber bumper models.		0115004
o	63	NUT, clip Chrome bumper models except early Gl	1 4N3	GHF201
Cooling	64	WASHER, spring	1	GHF332
	65	WASHER, plain	1	GHF301
Heater &		Chrome bumper models except early G	•	
Controls				
	Ц	S4 Carburettors	_ / (	vlindor
Fuel			- 4 0	yiiiuci
System	66	CARBURETTORS, HS4, pair:		
		18G, 18GA engines (1962 to 1	964)	
Exhaust		Fixed needle type carbs.	1	AUD52
		18CB angines (1965 to 1966)	I	AUDJZ
		18GB engines (1965 to 1966) Fixed needle type carbs.		
Gearbox		new	1	AUD135N
		reconditioned	1	AUD135PR
Propshaft		18GD engines (1967 to 1968)		
		Fixed needle type carbs.		
Door Aylo		new	1	AUD278N
Rear Axle		reconditioned	1	AUD278PR
		18GG engines (1969 to 1971) Fixed needle type carbs.		
Front		new	1	AUD325N
Suspension		reconditioned	1	AUD325PR
		18V 581F/582F/583F engines		
Rear		Biased needle type carbs.	( - )	
Suspension	NI	DASHPOT COVER, carburetter:		
		chrome, each	2	RL1345
Road Wheels		polished alloy, each	2	RL1345P
	67	DAMPER, piston:	•	
		plastic cap, each Replacement type - does not require	2 sealina	AUC8114A
Brakes		brass cap, 'MG', pair	1	RP1220
	68	WASHER, damper	2	AUC4900A
Brake &		Not required with replacement damper.	-	
Clutch	69	SCREW, dash pot	6	JZX1394
Hydraulics	70	SPRING, piston, red	2	AUC4387
	71	SCREW, needle locking:		
Steering		fixed needle carburettors	2	AUC2057
	70	biased needle carburettors	2	AUD4251
Electrical	72	NEEDLE, fixed needle carbs:	n	
		No. 6, rich For AUD52 carbs & AUD135 carbs.	2	AUD1005
Deckschall		No. 5, standard	2	AUD1004
Bodyshell & Panels		For AÚD52 carbs & AUD135 carbs.		
& PatielS		No. 21, weak For AUD52 carbs & AUD135 carbs.	2	AUD1008
		No. 5, rich	2	AUD1004
Body Fittings		For AUD278 carbs & AUD325 carbs.	-	
riungs		EV standard	2	AUD1520

No.	DESCRIPTION	QTY REQ	. PART No.
74	SPRING, needle For biased needle type carburettors.	2	AUD3306
75	GUIDE, needle For biased needle type carburettors.	2	AUD4288
76	BEARING KIT, jet:		
	fixed needle type carburettors		WZX1341
77	biased needle carburettors	2	WZX1442
"	JEI: front	1	AUD9141A
	rear	1	AUD9141A
78	1 o cai	2	WZX1140
79		2	WZX1323
80	THROTTLE SPINDLE KIT:	2	MEATOLO
	standard size	2	WZX1177
	oversize		WZX1177RP
81	SCREW, throttle disc	4	AUC1358
82	FLOAT LID ASS'Y:		
	front	1	AUE278
	rear	1	AUE279
83	NEEDLE & SEAT KIT, float lid	2	WZX1100
NI	NEEDLE & SEAT KIT, float lid With float lid gasket.	2	WZX1100A
84	SCREW, float lid cover	6	JZX1394
85	WASHER, spring	6	WL105001
86	FLOAT	2	WZX1300
87	GASKET, float lid	2	AUC8459A
88	GROMMET, float chamber:		
	rear	1	AUD2676
	front	1	AUD2677
89	GASKET KIT, carburetter	2	AUE811A



H	<b>F4 Carburettors</b>	- 4	Cylinder
90	CARBURETTORS, HIF4, pair: Replacement for all HIF4 carb types.		
	new	1	FZX1229N
	reconditioned	1 FZ	X1229RPAIR
NI	DASHPOT COVER, carburetter,		
	chrome, each	2	RL1345
	polished alloy, each	2	RL1345P
	Original MGB HIF4 carburettor identifica	ation nun	nbers include
	AUD434, AUD616, FZX1001, FZX1229 ( identification tag on dash pot screw).	number	shown on
91	DAMPER, piston:		
5.	plastic cap, each	2	AUC8114A

	plastic cap, each	2	AUU8114A
	Replacement type - does not req	uire sealing	washer.
	brass cap, 'MG', pair	1	RP1220
92	WASHER, damper Not required with replacement damp	2 ver.	AUC4900A
93	SCREW, dash pot	6	JZX1394
94	SPRING, piston, red	2	AUC4387

No.	DESCRIPTION	QTY REQ.	PART No.
95	SCREW, needle locking	2	AUD4251
96	NEEDLE:		
	AAU	2	CUD1018
	Chrome bumper models with HIF	carbs.	
	ACD	2	CUD1051
07	Rubber bumper models.	2	AUD0000
97	SPRING, needle bias		AUD3306
98	GUIDE, needle	2 2	AUD4287 WZX1441
99 100	BEARING KIT, jet JET:	Z	WZX144
100		-	W7V4 4F 44
	front	1	WZX1454A
404	rear	1	WZX1455A
	NEEDLE & SEAT KIT	2	WZX1100
NI	NEEDLE & SEAT KIT, float lid With float lid gasket.	2	WZX1100A
102	FLOAT:		
102	front	1	WZX1510
	rear	1	WZX1509/
102	SEAL, float chamber	2	AUD3588/
	COVER, float chamber	2	JZX100
	SCREW, float chamber cover	8	AUD359
	WASHER, spring	8	WL10500
	SLOW RUN/FAST IDLE KIT:	0	WLIUJUU
107	for original AUD434 carbs	2	WZX143
	for original AUD616	2	WZA 1430
	& FZX1001 carbs	2	WZX1435
		2	WZA 143
	for original & replacement FZX1229 carbs	2	W7V1400
100	THROTTLE DISC KIT:	Z	WZX1439
IUð		0	W7V400
	original AUD434 carbs	2	WZX1323
	original AUD616 & FZX1001 original & replacement	carbs,	
	FZX1229 carbs	2	WZX1329
109	THROTTLE SPINDLE KIT	2	WZX117
NI	BUSH KIT, throttle spindle	1	WZX1170
110	SCREW, throttle disc	4	AUC135
	SEAL, throttle spindle	4	AUD357
	RETURN SPRING, throttle:		
	front	1	AUD4273
	rear	1	AUD4272
113	RETURN SPRING, choke:		
110	front	1	AUD4418
	rear	1	AUD4417
114	GASKET KIT, carburetter	2	WZX1505/
	anoner mi, ourburburb	4	TIEN I JUJP



BUSH KIT, THROTTLE SPINDLE - WZX1170B

## **Carburettor Service** & Rebuild Kits - 4 Cylinder

NI	SERVICE KIT:		
	HS4 carburettors	1	WZX1859
	Contains 77, 83, 89. Order nee	dles (72 or 73	) separately.
	HIF4 carburettors	1	WZX1850
	Contains 100, 101, 114. Order i	needles (96) s	eparately.
Ν	REBUILD KIT (2 Carbs):		
	HS4 carburettors	1	CRK254
	HIF4 carburettors	1	CRK116



SERVICE KIT, HS4 CARBURETTORS - WZX1859

Chassis Plates & Decals

Interior Trim

& Fittings

Hood &

Hardtops

73

FX, standard

GZ, weak

For AUD492 carbs.

AAA, rich

AAU, standard

For AUD278 carbs & AUD325 carbs.

For AUD278 carbs & AUD325 carbs.

NEEDLE, biased needle carbs:

AUD1530

AUD1473

CUD1000

CUD1018

2

2

2

2

DASHPOT COVER, CARBURETTER, CHROME -

RL1345

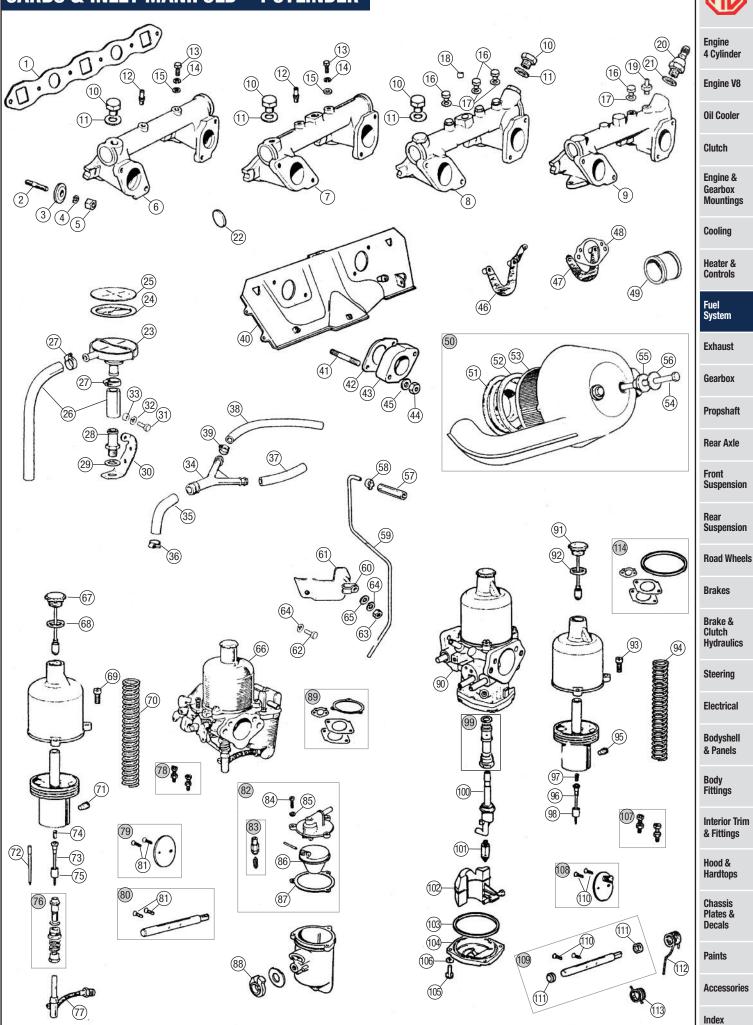
Paints

Accessories

Index

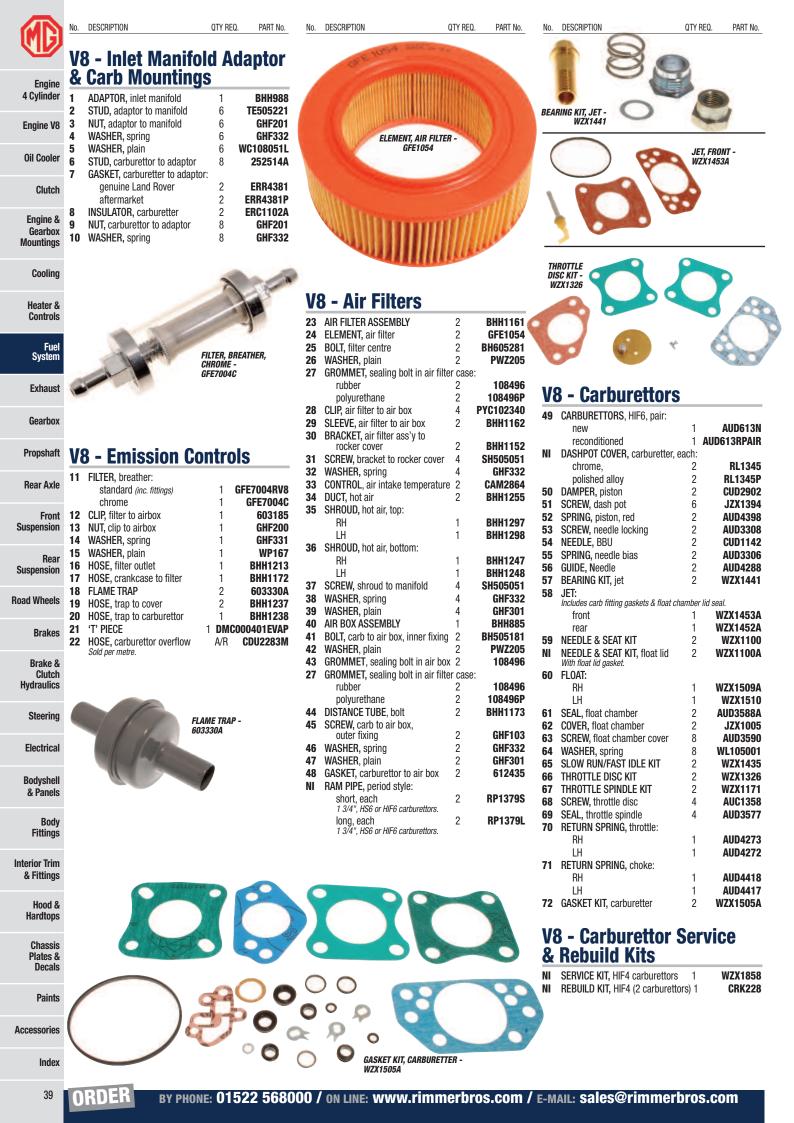
ORDER 37

# **CARBS & INLET MANIFOLD - 4 CYLINDER**

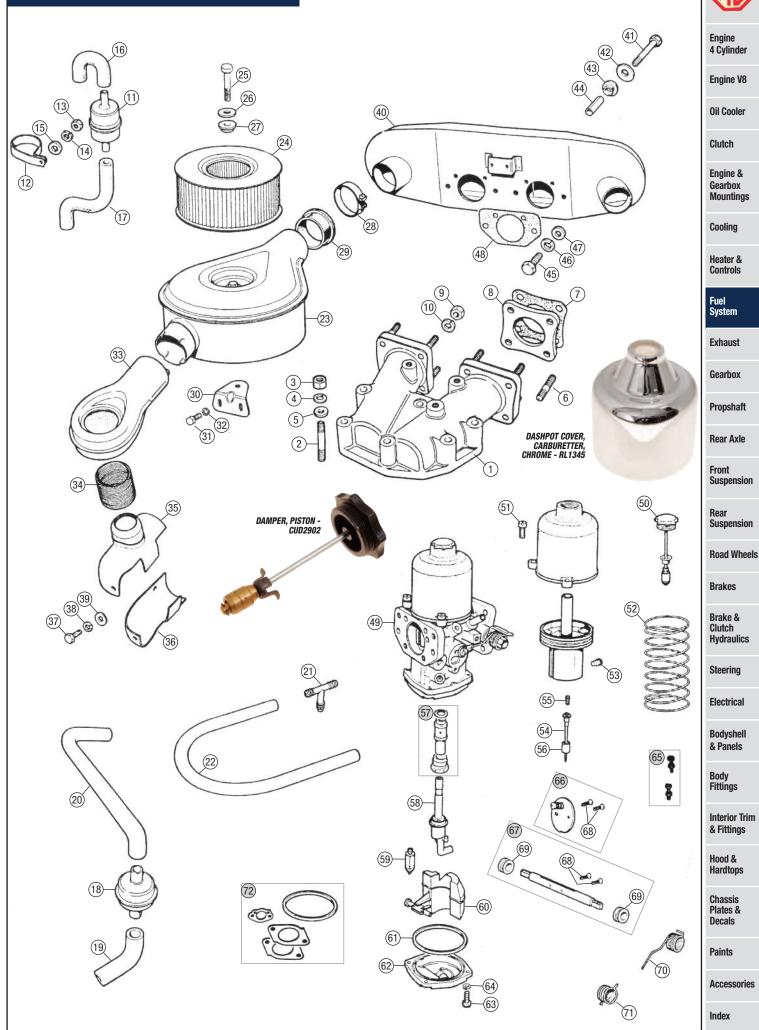


ORDER

BY PHONE: 01522 568000 / ON LINE: WWW.rimmerbros.com / E-MAIL: sales@rimmerbros.com







ORDER

BY PHONE: 01522 568000 / ON LINE: WWW.rimmerbros.com / E-MAIL: sales@rimmerbros.com



Engine

4 Cylinder

**Engine V8** 

Clutch

Engine & Gearbox

Mountings

Cooling

Heater & Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Suspension

Suspension

Road Wheels

Front

Rear

DESCRIPTION

OTY REQ.

PART No. NO. DESCRIPTION QTY REQ. PART No.

NO. DESCRIPTION

# V8 - 4 Barrel Carb Conversion

The simple, cost effective, bolt-on performance upgrade that is a direct replacement for the twin SU carbs, offering easy starting, smooth running, transformed drive-ability and enhanced fuel economy. A 4 barrel conversion will work well on its own, or in conjunction with an uprated cam or cylinder heads and can be re-jetted to suit if required. Often the ideal solution for V8 conversions too, where under bonnet space is at a premium.

We offer several conversion kits for just about all applications and engine sizes, utilising either the Holley 390 or **Oil Cooler** Edelbrock 500 carb paired with an inlet manifold and air cleaner to suit your requirements. Our conversion kits also include accelerator / choke cable kits and thermostat housing, please see below.

To decide on what suits, select a carb, inlet manifold and air cleaner from the options below, then refer to the list of kits on the opposite page. Also, refer to the list of optional parts below, to include fuel pump, heater hose connector etc.

# **Barrel Carb Conversion Options**

# Choose a Carb:

#### Hollev 390 cfm - RB7254

The legendary Holley is an ideal choice for all engines up to 4.6 litres. Supplied jetted to suit the standard 3.5 litre engine (primary jet 51, secondary equivalent to 53 jet), it can be re-jetted to suit modified engines (cam and/or heads) or larger capacities (see options under Holley carb components). Supplied with manual choke, vacuum secondary, power valve blow-out protection and polished body finish. Adaptor plate kit also available for enlarging secondary jets. Accelerator and choke cable kits available separately (supplied if purchasing conversion kit). Recommended: Facet 'Red Top' fuel pump kit RB7259.



#### Edelbrock 500 cfm - RA1335

Previously marketed as Weber, this increased capacity 4 barrel carb is best suited to larger capacity engines (4.6 litres +) but can be fitted to any Rover V8. Supplied jetted to suit the standard 3.5 / 3.9 litre engine (primary jet .086, secondary .095, metering rods .065x.052 jet), a tuning / calibration kit is also available for larger capacity and / or modified engines, which includes accorded into and materian arde (see ontions under Feldburck carb includes assorted iets and metering rods (see options under Edelbrock carb components). Supplied with manual choke and polished body finish. Accelerator / choke cable kits and fuel feed banjo / bolt available separately (supplied if purchasing conversion kit). Recommended: Facet 'Red Top' fuel pump kit RB7259.



# *Conversion Kits also include (where relevant):*



THERMOSTAT HOUSING 2WD APPLICATIONS -



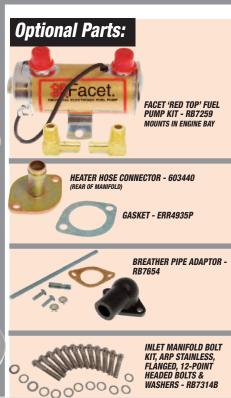
CHOKE CABLE KIT - RB7290



AIR CLEANER SPACER (WHEN FITTED) 1/2" SPACER - BY934 1" SPACER - BY9341 - BY9340



#### FIIFI FFFD RAN.IO & ROLT (EDELBROCK) - RA1335B



# Choose an Inlet Manifold:

Edelbrock Performer Dual Plane Inlet Manifold - RA1337

Due to its design, this manifold offers up to 10 BHP over other 4 barre

manifold options at high mid-range, with increased torque over a wide RPM range, especially from idle to mid-range. It also offers excellent throttle

response. Due to its height, it may not offer sufficient under bonnet clearance where space is tight. Select the correct air cleaner to ensure sufficient under bonnet clearance when suitable. A spacer may also be required to allow

clearance for the pancake filter and carb throttle linkages. A thermostat housing, air cleaner and carb levelling plate (for 4x4 and certain other applications), are all available separately (supplied if purchasing conversion

Offenhauser 360 Dual Plane Inlet Manifold - RB7314

between the Offenhauser JWR manifold (which offers the lowest profile) and

the Edelbrock. Select the correct air cleaner to ensure under bonner

clearance. A thermostat housing, air cleaner and carb levelling plate (for 4x4 and certain other applications), are all available separately (supplied if

Sitting slightly lower than the Edelbrock manifold, this unit is a compromi

Both the Holley and Edelbrock carbs will fit any of the inlet manifolds listed below, as they have the same footprint. However, the height of the manifold affects the performance proportionally, and this will be dictated by the available clearance under the bonnet.

Brake & Clutch **Hydraulics** 

Brakes

Steering

Electrical

Bodyshell

kit)

purchasing conversion kit).

& Panels

Body Fittings

Interior Trim & Fittings

> Hood & Hardtops

> > Chassis

Plates &

Decals

Paints

Accessories

# Choose an Air Cleaner:

Dependent on the height available under the bonnet, select the most suitable air cleaner for your application. If clearance is not an issue, the 3" deep filter will offer the best performance, as will the K&N (at extra cost) air cleaner and X-Stream air flow lid - see listings for details.

#### 14" Chrome Pancake Air Cleaner Kit

Included in conversion kits 3" Deep (standard applications) **RB7438** 2" Deep (for extra bonnet clearance) RB7439





A HIGH THE

41

Index

QTY REQ. PART No.

DESCRIPTION

4 BARREL CARB

**CONVERSION KIT** 

NO.

OTY REQ. PART No.



NO. DESCRIPTION OTY REQ. PART No V8 - Inlet Manifold & **Components -** 4 Barrel Carb Enaine See panel opposite for further details. 4 Cylinder EDELBROCK PERFORMER DUAL PLANE RA1337 Engine V8 High profile, maximum performance. **OFFENHAUSER 360 DUAL PLANE RB7314** 1 Medium profi **Oil Cooler** BOLT KIT, inlet manifold to heads 1 RB ARP stainless, flanged, 12 point headed bolts & washers. RB7314B THERMOSTAT HOUSING, alloy Clutch 2-wheel drive (inc. by-pass outlet) RB7322A 1 GASKET, thermostat housing GTG116 1 **CONNECTOR**, heater hose 603440 Engine & 1 Rear of manifold Gearbox GASKET. heater hose connector ERR4935P 1 Mountings 90 Cooling **120** first d as tem. with they Heater & Controls rpés em aust rbox Propshaft Axle pension Rear Suspension Road Wheels Brakes **RB7438** RB7439 1 Brake & Clutch Hydraulics **RB7438EL RB7439EL** Steering 1 RB7438ELKN 1 RB7439ELKN Electrical **RB7654** Bodyshell ' filter. & Panels **BY9340 BY9341** 1 Body Fittings V8 - K&N 4 Barrel Carb & Fittings Air Cleaners Hood &

Hardtop	ly on to carb.	K&N FILTER, Holley & Edelbrock 4 Pancake (14") filter assembly, bolts directly
Chassis Plates & Decals	nnet clearance.	May also be fitted with 'X-stream' filter for recessed type (assembly) 1 3" deep. Sits low on carb for extra bon N.B. for use with manual choke only. flat type (assembly) 1 2¼" deep. fits either manual or automa
Paints	dard pancake shed.	'X-stream' air flow (lid only) For maximum air flow. Replaces stand. K&N lid. Available in black, red or polis.
Access	flat type) must <b>RA1399BLACK</b>	N.B. K&N filter assembly (recessed or the purchased separately. 'X-stream', black 1
Index	RA1399RED	'X-stream', red 1 'X-stream', polished 1

UNDILI, HEALER HUSE CONHECTOR		LIIIITJJ
GASKET, inlet manifold, all engines:		
tin	1	ERC39
composite		LKJ5000
Note: The improved composite inlet manifo	ld g	asket was fi
introduced on engines from 1992 approx. onward	ls, bữ	t is often used
a sensible upgrade on earlier engines originally f		
The composite gasket type end seals ERR7283 ma	ay in .	fact be used w
either a tin or composite manifold gasket, but wh	iíchei	ver the case tl
must be used with their matching ERR7282 clam	ps (tł	he different typ
of end seals and clamps should not be mixed and	d mai	tched).

la coulo una champo choula not po minou una		04/1	
END SEAL, manifold gasket:			Fuel
for tin gasket	2	AJM645	Syst
for composite gasket See note on end seals and clamps above.	2	ERR7283	,
CLAMP, end seal:			Exha
for tin gasket end seal	2	602076A	
for composite gasket end seal	2	ERR7282	
See note on end seals and clamps above.			Gear
SCREW, end seal clamp	2	602236	
· ·			

# V8 - Fuel Pump

FACET 'RED TOP' FUEL PUMP KIT 1 <b>RB7259</b> High capacity electric pump suitable for 4 barrel carb conversions. Includes unions. Mount remotely in engine bay.	Rear
FACET 'RED TOP' FUEL PUMP ONLY 1 <b>RB7259B</b> FACET 'RED TOP' UNIONS ONLY 1 <b>RB7259A</b> Pair.	Front Susp

### V8 - 4 Barrel Carb Air Cleaners

AIR CLEANER KIT: 14<sup>e</sup> diameter chromed 'pancake' type air cleaner, complete with element, suitable for Holley & Edelbrock carbs. See also K&N filter assys. standard (3" deep) low-profile (2" deep) For extra bonnet clearance **REPLACEMENT ELEMENT**, air cleaner: standard element 3" deep 2" deep K&N element (re-useable) 3" deep 2<sup>1</sup>/4" deep ADAPTOR, breather pipe Connects air cleaner base to engine flame trap/breather. AIR CLEANER SPACER: Allows clearance over linkages when using 2 1/2" spacer 1" spacer

Interior Trim

ns

ories

V8 - Holley 390cfm 4 Barrel **Carb Conversion Kits** Kits include: carb. inlet manifold. 14" chromed air cleaner (K&N at extra

cost), thermostat housing, accelerator and choke cable kits, and 5° carb levelling plate/accelerator cable adaptor for 4x4 applications. Note: a 1/2" spacer is included with the 2" filters to allow clearance for linkages. See also 'Optional Parts' such as fuel pump which may be required in addition to the conversion kit.

#### MGB & MGB GT:

dual plane inlet manifold	with Edelbrock
air cleaner <b>RB7722 2WD</b>	including 3"
air cleaner <b>RB77222WDLOW</b>	including 2"
er 360 dual plane inlet manifold	with Offenhaus
air cleaner <b>RB72622WD</b>	including 3"
air cleaner <b>RB72622WDLOW</b>	including 2"

### V8 - Edelbrock 500cfm **4 Barrel Carb Conversion Kits**

Kits include; carb, inlet manifold, 14" chromed air cleaner (K&N at extra cost, themostat housing, fuel feed bario and bolt, accelerator and choke cable kits, and 5° carb levelling plate/accelerator cable adaptor for 4x4

applications. Note: a 1/2" spacer is included with the 2" filters to allow clearance for linkages. See also 'Optional Parts' such as fuel pump which may be required in addition to the conversion kit.

#### MGB & MGB GT:

with Offenhauser 360 dual	plane inlet manifold
including 2" air cleaner	RA13232WD
with Offenhauser JWR dual	port inlet manifold
including 2" air cleaner	RA13232WDLOW

K&N RECESSED TYPE AIR CLEANER

KIT - RA1397

K&N FLAT TYPE AIR CLEANER KIT -RA1398



## V8 - Holley 390 Carb & Components

			e panel opposite for further details.
RB7254	1	1	CARBURETTOR ONLY, 390cfm Manual choke. Vacuum secondary. Supplied jetted for 3.5 litre. Primary jet 51, secondary 53.
	oair:	sap	JETS, replacement, supplied as
			For tuning larger capacity/modified el
7254JET48	1 <b>R</b>	1	48 jets
7254JET51	1 <b>R</b>	1	51 jets
7254JET53	1 <b>R</b>	1	53 jets
7254JET55	1 <b>R</b>	1	55 jets
7254JET56	1 <b>R</b>	1	56 jets
			ADAPTOR PLATE KIT,
QJ12990S	1	ntina	secondary jet
53 jet.	a single	) has a	Replaces existing secondary jet mour The standard plate on the Holley 390
<i>Se</i>	o increa	jets to	This kit allows the fitting of a pair of j
	-		performance. Jets sold separately.
RB7254H	1	-	OVERHAUL KIT
<b>RB7254S</b>	i KII: 1	IING	STUD, NUT & WASHER MOUNT
	•		supplied with 2WD carb kit
RB7181	1 2		GASKET, carb to manifold SECONDARY DIAPHRAGM
QJ130465	-		
QJ123140	1		CARB FLOAT
QJ123050	1		FLOAT ADJUSTER REPAIR KIT
QJ130610	1		CAM KIT (includes 5 cams)
QJ140865	A/R		SCREW - BUTTERFLY
QJ130880S	1		ELECTRIC CHOKE
RB7184	1	N	MANUAL CHOKE CONVERSION Excludes cable.
			ACCELERATOR CABLE KIT:
<b>RB7278</b>	1	arh	Holley & Edelbrock, 4 barrel ca
RB7278B	1	uib	Universal. Hollev
RB7278A	1	OR	ACCELERATOR CABLE ADAPTO
	•		Adapts ball end to pedal.
C117HOLLEY	1 <b>R</b>		KICKDOWN KIT - Holley 390 SD1 Borg Warner auto.
RB7290	1		CHOKE CABLE KIT

### V8 - Edelbrock 500 Carb & Components

See panel opposite for further details. CARBURETTOR ONLY. 500cfm RA1335 Manual choke. Supplied jetted for 3.5/3.9 litre. Primary jet 0.086, secondary 0.095, metering rods 0.065 x 0.052 jet. TUNING/CALIBRATION KIT RA1335C 1 Includes 4 assorted jets and 5 metering rods for tuning larger capacity/modified engines. FUEL FEED BANJO & BOLT RA1335B RA1335D GASKET KIT STUD, NUT & WASHER MOUNTING KIT: supplied with 2WD carb kit **RB7254S RB7181** GASKET, carb to manifold ACCELERATOR CABLE KIT **RB7278** ACCELERATOR CABLE ADAPTOR **RB7278A** CHOKE CABLE KIT **RB7290** 

AUTO CHOKE ASSEMBLY

ORDER

RA1323ACH

|--|

& Fittings

Hood & Hardtops

Chassis

No. DESCRIPTION

QTY REQ. PART No. No. DESCRIPTION

-

# **Fuel Tank & Sender Unit**

	Γl	iei Iank & Sender	Ū	ΠΙζ
Fusing	1	FILLER CAP, non-locking:		
Engine 4 Cylinder	-	mild steel	1	18G8601A
4 Oyinidei		stainless steel	1	18G8601SS
Envine VO	2	FILLER CAP, locking:		
Engine V8		black	1	GSS196A
		Flat profile. stainless steel	1	GSS154
Oil Cooler		Flat profile.	1	u33134
		chrome	1	AKF1439
Clutch	•	Domed profile.		
	3	SEAL, filler neck:		
Engine &		up to GHN5/GHD5-386600 and up to GD2D1-2712	1	AHH6268
Gearbox		GHN5/GHD5-386601 on		
Mountings		and GD2D1-2713 on	1	BHH2205
	4	Also see note under item 22 below. PIPE, filler:		
Cooling	-	up to GHN5/GHD5-386600		
		and up to GD2D1-2712	1	AHH6281
Heater &		GHN5/GHD5-386601 on		
Controls		and GD2D1-2713 on Also see note under item 22 below.	1	CHA444
	5	HOSE, tank to filler pipe:		
Fuel	Ŭ	up to GHN5/GHD5-386600		
System		and up to GD2D1-2712	1	BHH191
		GHN5/GHD5-386601 on	_	DUUDOOO
Exhaust		and GD2D1-2713 on Also see note under item 22 below.	1	BHH2206
	6	CLIP, hose, worm type	2	GHC1622
Gearbox	7	SEAL, foam, tank to boot floor	1	AHH7388
Gearbox	8	FUEL TANK, 'Strap-On' type	1	ARH176
	9	GHN3-101 to 48765.	1	53K2853
Propshaft	9	PLUG, drain GHN3-101 to 48765.	1	J3K20J3
	10	WASHER, plug	1	ARH1499
Rear Axle		GHN3-101 to 48765.		
	11	SENDER UNIT, tank: Jaeger gauge, to GHN3-47462	1	BHA4292
Front		Smith gauge, GHN3-47463 on	1	BHA4471R
Suspension	12	GASKET, sender unit to tank	1	2H1082
		GHN3-101 to 48765.		
Rear	13	SCREW, sender unit to tank GHN3-101 to 48765.	6	PX454
Suspension	14	PACKING STRIP, tank mounting	2	AHH5115
	•••	GHN3-101 to 48765.	-	
<b>Road Wheels</b>	15	STRAP, tank mounting	2	AHH6253
	16	GHN3-101 to 48765. BOLT, strap clamping	2	BH604181
Brakes	10	GHN3-101 to 48765.	2	
Brando	17	NUT, Nyloc	2	GHF221
Brake &	12	GHN3-101 to 48765. WASHER, plain	2	GHF300
Clutch	10	GHN3-101 to 48765.	2	unr500
Hydraulics	19	HANGER, rear	2	AHH6257
	20	GHN3-101 to 48765.	4	017407
Steering	20	CLEVIS PIN GHN3-101 to 48765.	4	CLZ427
	21	WASHER, plain	4	GHF300
Electrical		GHN3-101 to 48765.		0115500
Liootiiodi	NI	SPLIT PIN GHN3-101 to 48765.	4	GHF500
Desks I. P.	22	FUEL TANK:		
Bodyshell & Panels		early 'Bolt-On' type		
or FallelS		Fitted up to GHN5/GHD5-386600 and G		
Dorb		0EM offermerket	1	NRP2
Body Fittings		aftermarket late 'Bolt-On' type	1 1	NRP2P NRP1132
		Fitted from GHN5-386601 to 415000, 0	GHD5	
Interior Trim		to 4123000 and GD2D1-2701 onwards		
& Fittings		late 'Bolt-On' type	1 5- <i>11</i> 2	NRP1174P

late 'Bolt-On' typ Fitted from GHN5-4

Note: From GHN5-3866 GHD5-412300 and GD2 was fitted. This tank is replaced by NRP2 or NR and filler pipe AHH6268

Plates & Decals

Paints

Accessories

SENDER UNIT, TANK -AHU1027





ORDER 43

	I	186860155								
ıg:	1	GSS196A	18		1				and have been a	
	1	GSS154		and the second s	1					
	1	AKF1439						0	7 1188	
				FILLER CAP LOCKING	i,					
D5-386600 D1-2712	1	AHH6268		STAINLESS STEEL GSS154		2	Jan )		20 Ma	
36601 on							24			
13 on er item 22 below.	1	BHH2205	(			-	_		0	a side of
D5-386600										
01-2712 36601 on	1	AHH6281				>				OEM FUEL PUMP, DUAL POLARITY,
13 on <i>er item 22 below.</i>	1	CHA444		FILLER CAI	P,	-	-			ELECTRONIC - AZX1311ELECT
r pipe:				LOCKING, CHROME - AKF143		6				
D5-386600 D1-2712	1	BHH191						Fι	iel Pump	
36601 on 13 on	1	BHH2206		-7		-	- /	35	FUEL PUMP, dual polarity:	
er item 22 below. type	2	GHC1622		10	A DESCRIPTION OF THE OWNER	Barrows	- Andrew		GHN 3-101 to 44438 (1962-1964). Note: These models were all originally po	sitive earth
to boot floor	1	AHH7388		15	A REAL OF	. TOPS	and the second		but many have been converted to negative OEM, original points type	1 AZX1331
o-On' type	1	ARH176	23	PACKING STRIP, tan	k to floor	4	AHH7386		alternative contactless German made.	1 AZX1331ALT
	1	53K2853		GHN3-48766 on, GHN4/3	5, GHD3/4/5.	4	GHF222	36	OLIVE, elbow union GHN 3-101 to 44438 (1962-1964).	2 <b>TL8</b>
	1	ARH1499		GHN3-48766 on, GHN4/3	'5, GHD3/4/5.			37		2 <b>AAA17</b>
ık: to GHN3-47462	1	BHA4292		WASHER, plain GHN3-48766 on, GHN4/3		4	GHF315	38	ELBOW UNION	2 <b>AUA1478</b>
HN3-47463 on	1	BHA4471R	26	GHN3-48766 on, GHN4/3		5	GHF120	39	<i>GHN 3-101 to 44438 (1962-1964).</i> <b>HOSE</b> , flexible, pump to pipe	1 <b>AHH6996</b>
nit to tank	1	2H1082	27	WASHER, plain GHN3-48766 on, GHN4/3	'5, GHD3/4/5.	5	GHF315	40	GHN 3-101 to 44438 (1962-1964). FUEL PUMP, dual polarity:	
nit to tank	6	PX454	28	WASHER, fibre GHN3-48766 on, GHN4/3	'5. GHD3/4/5.	5	AHC442		Roadsters GHN 3 44439 on (1964 on) & Note: originally GHN3, GHD3 models wer	e all positive earth.
ank mounting	2	AHH5115	29			5	346071A		Many have now been converted to negat All GHN4/5, GHD4/5 and V8 models are n	ive earth. egative earth.
nting	2	AHH6253	30	PLUG, drain		1	ARH672		OEM original points type	1 AZX1311
ing	2	BH604181	31	Fitted to early NRP2 only WASHER, plug		1	ARA967		electronic type aftermarket, electronic	1 AZX1311ELECT 1 AZX1311ALT
	2	GHF221	32	Fitted to early NRP2 only SENDER UNIT, tank:		icemer	nt tanks.	NI	FUEL PUMP CONVERSION KIT,	
	2	GHF300		for use with NRP2 NRP1132 tank		1	AHU1027		points to electronic Contains all parts required to convert an pump to electronic operation.	1 <b>AZX1311CONV</b> SU type points-actuated
	2	AHH6257		for use with NRP <sup>.</sup>	1174 tank	1	ADU3218	41	BRACKET, fuel pump	1 <b>AHH6709</b>
	4	CLZ427		SEAL, rubber, sende GHN3-48766 on, GHN4/3	′5, GHD3/4/5.	1	ARA1502	42		1 <b>AHH6708</b>
		GHF300	34	LOCKING RING, send GHN3-48766 on, GHN4/3	der unit to tank '5, GHD3/4/5.	1	ARA1501	43	Chrome bumper models including V8. NUT, bracket	3 <b>GHF200</b>
	4					-		44	Chrome bumper models including V8. WASHER, spring	3 <b>GHF331</b>
	4	GHF500					-	45	Chrome bumper models including V8. WASHER, plain	3 <b>GHF300</b>
type								46	Chrome bumper models including V8. SCREW, clamping pump in bracket	
/GHD5-386600 and	GD2D 1	1-2700. NRP2	s	EAL, RUBBER,	LOC		RING, INIT TO TANK -		Chrome bumper models including V8.	
	1	NRP2P	S	ENDER UNIT TO TANK - RA1502		A1501	INTI TO TANK -	47	<b>GROMMET,</b> pump mounting <i>Rubber bumper models including V8.</i>	1 BHH1635
<b>/pe</b> 386601 to 415000, D2D1-2701 onward		NRP1132 -386601						48	CLIP, grommet, worm drive Rubber bumper models including V8.	1 <b>GHC1622</b>
/pe 415001 on and GHD	1	NRP1174P								
6601 to GHN5-4150	000, GH	HD5-386601 to		1						
D2D1-2701 onwards is no longer available	le and	should be						1		
NRP2P together with 68.	i nose	внн тэт			1					
		A.			- //		°//			-100
		and -		-//				1		
					11 -1					

FUEL TANK, EARLY 'BOLT-ON' TYPE -NRP2



FUEL TANK, EARLY 'BOLT-ON' TYPE - NRP2P

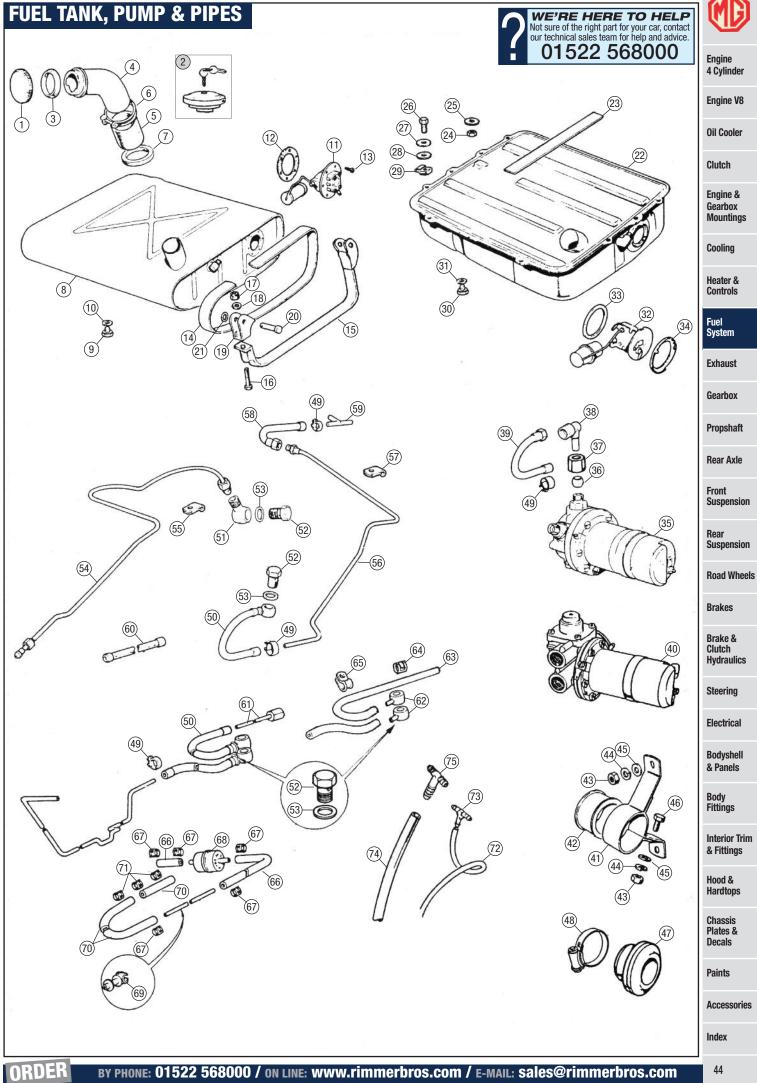
PART No. No. DESCRIPTION

OEM FUEL PUMP, DUAL POLARITY, POINTS TYPE -AZX1331

PART No. QTY REQ.

QTY REQ.

FILLER CAP, LOCKING, BLACK -GSS196A





No. DESCRIPTION

No. DESCRIPTION QTY REQ. PART No.

FUEL PIPE KIT. WITH HS4 CARBS -RP1341CBHS4



	Γl	lei	HOS	es	Č	rip	)es			_
Engine 4 Cylinder	49 50	HOSE GHN3-	fuel hos , fuel p 44439 of	ump n, GHN4			A/R 1/2 -415000.		ACH5854 Ahh7371	
Engine V8	51	Qty. in UNIO	GHD4, up creases d N, banjo	on rubbe o, fuel	er bum pump	per ma )	1		AUC1833	;
Oil Cooler	52	chrom	44439 oi e bumpei banjo t	r model		D3/4/5	, 2		150926	i
Clutch	53	GHN3-	44439 oi HER, ba	<i>n, GHN4</i> njo bo	lt		4		WF524	ļ
Engine &	54	PIPE,	44439 oi tank to te bumpe	pump	)		1		AHH6703	
Gearbox Mountings	55	CLIP,	pipe to bumpe	boot fl	loor	•	1		PCR509	J
	56	Chrom	pump t be bumpe GHD5-33	r 4 cylir	nder m	odels c			AHH6995	
Cooling	57	CLIP: Chrom	ie bumpe	er 4 cyli	nder n	nodels	cars up t	0		
Heater & Controls	50	pip pip	<i>GHD5-33</i> De to ge De to bu	arbox Ikhead	tunne d		1 1		PCR509 PCR507	'
Fuel System	58 59	Chrom GHN5/	e, carbu <i>e bumpe</i> GHD5-33 ECE, ca	r 4 cylir 2033 (f	nder m HS4 ca	odels c rburett	1 ars up to ors). Not 1		AHH6707 157892	
Exhaust	60	Chrom GHN5/	e bumpe GHD5-33 , flexibl	r 4 cylir 2033 (f	nder m					
Gearbox	00	Chrom Cut ho Note: V	bumpe se to req 8 cars us burettor) a	r model uired le se braio	ngth a led fue	l pipes	(pipe to	filter ar	nd filter	
Propshaft		2	1/2" 3/4"	unu nex		0111030	A/R A/R		GGT101 GGT102	
Rear Axle		10					A/R A/R		GGT103 GGT104	
Front Suspension		14 16					A/R A/R A/R		GGT105 GGT106 12H722	i
Rear	61	22		hose			A/R 1		GGT107 RP1649	,
Suspension	62	NRP2F	r bumper P or NRP1 <b>N, banj</b> o	132 tar	ıks.		1RP2, 2		BHH1940	,
Road Wheels	63	Rubbe HOSE	<i>r bumper</i> , tank t	<i>models</i> o pum	s fitted p, pel	' <i>with N</i> r metr	<sup>IRP 1174</sup> 'e A/R	tank. Cl	DU2283M	
Brakes	64	CLIP,	r bumper hose r bumper				4		UKC3794	,
Brake &	65 65	Rubbe	hose to	models	s fitted				PCR809	
Clutch Hydraulics	66 67	Per me			Tuer	inter	A/R 5	U	DU2283M UKC3794	
Steering	68	FILTÉ	R, fuel: andard j				1		GFE7004	
Electrical	69	CLIP, inr	rome & pipe to ter wing	bulkhe 1			3/2		FE7004C	)
Bodyshell & Panels	70	HOSE	, 3 for ru , carbu bber bur r <i>metre</i> .	rettors	s, per	metre	:		r V8 models. 7H7615M	
Body Fittings	71	CLIP,	models hose for rubbe		er 4 cy	linder i	1 3/2 2 models,		143788 UKC3793 models.	
Interior Trim & Fittings	72 73	GHN3- Per me ' <b>T' Pl</b>		n, plus ( vapour	GHN4/S r vent.	5, GHDS	1	1 all V8	612601	
Hood & Hardtops	74	TUBII GHN3- GHD3/	-44439 oi <b>NG,</b> 6.51 -44439 oi '4/5 (chro dels. Tani	nm ex n, plus ( me bun	t. dia GHN4/3 nper ol	5 (chroi nly) and	1 me bump	<b>G</b> ber only	<b>WW202M</b> <sup>),</sup>	
Chassis Plates & Decals	75	<b>'T' Pl</b> GHN3-	ECE -44439 oi '4/5 (chro	n, plus (	GHN4/S	5 (chrol				
Paints									2	F
Accessories					-	- TR	and the second	EIIT		5
Index		ţ		al	1		*	CHR	ER, FUEL, OME & GLA 7004C	SS -





# **Copper Fuel Pipe Kits**

We are able to supply fuel pipe kits to fit your car. These contain sufficient copper pipe, hoses and clips to service the complete car. Kit includes a special nut driver for the clips. Please note the kits are not necessarily made up exactly as per original specification in every detail.

Uliyii	iai specification în every detail.		
NI	FUEL PIPE KIT:		
	chrome bumper models		
	with HS4 carbs 1962 to 1972 approx.	1	RP1341CBHS4
	with HIF carbs, incl. V8 1972 approx. to 1974.	1	RP1341CBHIF
	rubber bumper models, incl. V8 1975 on.	1	RP1341RBPR



FUEL PIPE KIT. HIF CARBS, INCL. V8 -RP1341CBHIF

# FUEL TANK, PUMP & PIPES

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Engine V8

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**Oil Cooler** 

Clutch

Engine & Gearbox Mountings

Cooling

Heater & Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear Suspension

Road Wheels

Brakes

Brake & Clutch Hydraulics

(40)

(46)

0

(47)

45

3

Steering

Electrical

Bodyshell & Panels

Body Fittings

Interior Trim & Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

Index

ORDER

(70)

HOSE, CARBURETTORS -37H7615M

(74)



No.

No. DESCRIPTION

QTY REQ.

PART No.

No. DESCRIPTION

78

79

80

81

82

83

84

85

CABLE, choke, round handle

SHEATH, choke cable protection

CABLE, choke, 'T' handle

**GROMMET**, choke cable

TRUNNION, choke cable

CLIP, choke cable to airbox

Sold per metre.

NUT, clip to airbox

WASHER, spring

### Accelerator Pedal

DESCRIPTION

Engine 4 Cylinder1PEDAL, accelerator 3 synchro models (GHN3, GHD3).1AHH6 3 synchro models (GHN3, GHD3).2RUBBER, pedal 3 synchro models (GHN3, GHD3).1GPR14 3 synchro models (GHN3, GHD3).2RUBBER, pedal a synchro models (GHN3, GHD3).1GPR14 3 synchro models (GHN3, GHD3).3PEDAL, accelerator chrome bumper 4 synchro models (4 cylinder & & rubber bumper 4 synchro models (4 cylinder & & rubber bumper 4 cylinder models to Sept. 1976.1BHH1Clutch4RUBBER, pedal Not original, but fits nicely.1BHH1Fengine & Gearbox Mountings5PEDAL, accelerator PEDAL, accelerator1BHH1Clutch7PEDAL, accelerator PEDAL, accelerator1BHH1Heater & Controls3piece set, brake clutch & accelerator 4 synchro manual models, 1 968-Sept. 1976 on 1 RP1434EL Sept. 1976 on 1 RP1434EL 2 piece set, brake & clutch only all manual models1RP1434EL 2 piece set, brake & clutch only all manual models1RP1434EL 9Fuel System8BOLT, pedal return stop1GHF 8BOLT, pedal pivot1BH605 99WASHER, spring1GHF 4 HB71STOP, pedal1AHB712SCREW, stop to body 22SE6041AHB7	
4 Cylinder       2       RUBBER, pedal 3 synchro models (GHN3, GHD3).       1       GPR11         Engine V8       3       PEDAL, accelerator chrome bumper 4 synchro models (4 cylinder & & & tubber bumper V8 models 1       AHC         Oil Cooler       a rubber bumper 4 cylinder models 1       AHC         Clutch       4       RUBBER, pedal 1       AHH5         Not original, but fits nicely.       5       PEDAL, accelerator 1       BHH1         Clutch       4       RUBBER, pedal 1       AHH5         Mountings       7       PEDAL, accelerator 1       BHH1         Rubber bumper 4 cylinder models Sept. 1976 on.       RBH134E40       Sept. 1976 on 1         NI       PEDAL COVER SET, billet aluminium: Not for road use.       3 piece set, brake clutch & accelerator 4 synchro manual models, 1968-Sept. 1976 on 1       RP1434E40         Cooling       1968-Sept. 1976 on 1       RP1434E4       2 piece set, brake & clutch only all manual models       1         Heater & Controls       6       SCREW, pedal return stop 1       SH604       7       NUT, pedal pivot 1       BH605         System       9       WASHER, spring 1       GHF       1       AHF6         11       STOP, pedal       1       AHB7       2       SE604       1         12       S	497
Engine V83PEDAL, accelerator chrome bumper 4 synchro models (4 cylinder & & rubber bumper V8 models 1AHCOil Coolerrubber bumper 4 cylinder models to Sept. 1976.1BHH1Clutch4RUBBER, pedal Not orginal, but fits nicely.1AHH5Fengine & Gearbox Mountings5PEDAL, accelerator Rubber bumper 4 cylinder models Sept. 1976 on.1BHH1Engine & Gearbox Mountings1AHH5AHH5Cooling1PEDAL, accelerator r road use.1BHH1Heater & Controls2piece set, brake clutch & accelerator 4 synchro manual models, 1968-Sept. 1976 on 1 RP1434E/ Sept. 1976 on 1 RP1434E1RP1434E/ A synchro manual models, 1 RP1434E/ Sept. 1976 on 1 SH604 T NUT, pedal return stop 1 GHF 81Fuel System 9WASHER, spring 1 O DISTANCE TUBE, pedal pivot 1 AHH67 1 STOP, pedal 1 AWSHER spring 1 AHB7 1 WSHER spring 1 AHB7 1 AWSHER spring 1 SH604 1 AWSHER spring 1 AHB7	)5A
Oil Cooler       & rubber bumper V8 models       1       AHC         rubber bumper 4 cylinder models to Sept. 1976.       1       BHH1         Clutch       4       RUBBER, pedal Not original, but fits nicely.       1       AHH5         5       PEDAL, accelerator       1       BHH1         Rubber bumper 4 cylinder models Sept. 1976 on.       BHH1         Rubber bumper 4 cylinder models Sept. 1976 on.       BHH1         NU       PEDAL, accelerator       1         BHH1       BHH1       AHC5         Gearbox       NI       PEDAL cOVER SET, billet aluminium: Not for road use.       BHH1         Youth for road use.       3 piece set, brake clutch & accelerator       4       4 synchro manual models, 1968-Sept. 1976 on       1 RP1434E/ Sept. 1976 on         Heater & Controls       SCREW, pedal return stop       1       SH604         Fuel System       BOLT, pedal pivot       1       BH605         9       WASHER, spring       1       GHF         10       DISTANCE TUBE, pedal pivot       1       AHB6         11       STOP, pedal       1       AHB7         12       SCREW, stop to body       2       SE604         13       WASHER spring       1       AHB67	(/8)
Clutch       4       RUBBER, pedal Not original, but fits nicely.       1       AHH5         Engine & Gearbox Mountings       5       PEDAL, accelerator Rubber bumper 4 cylinder models Sept. 1976 on.       BHH1         NI       PEDAL COVER SET, billet aluminium: Not for road use.       3 piece set, brake clutch & accelerator       4         Cooling       1968-Sept. 1976 on 1968-Sept. 1976 on 2 piece set, brake & clutch only all manual models       1       RP1434EA Sept. 1976 on 1 RP1434EA         Heater & Controls       2 piece set, brake & clutch only all manual models       1       RP1434EA Sept. 1976 on 1 RP1434EA         Fuel System       8       BOLT, pedal return stop 9       1       GHF 8         BUT, pedal pivot       1       BH605 9       9         WASHER, spring       1       GHF 11       STOP, pedal 1       1         11       STOP, pedal 13       1       AHH5	135
Engine & Gearbox Mountings       Rubber bumper 4 cylinder models Sept. 1976 on.         PEDAL COVER SET, billet aluminium: Not for road use.       3 piece set, brake clutch & accelerator         Cooling       3 piece set, brake clutch & accelerator         Heater & Controls       1968-Sept. 1976       1 RP1434E/         Heater & Controls       2 piece set, brake & clutch only       1 RP1434E/         Fuel System       9       WASHER, spring       1 RP1434E/         Exhaust       11 STOP, pedal       1 AHB7       12 SCREW, stop to body       2 SE604         13       WASHER spring       2 SE604       1 AHB7         14       SCREW, stop to body       2 SE604       1 AHB7	
Gearbox Mountings       NI       PEDAL COVER SET, billet aluminium: Not for road use.         3 piece set, brake clutch & accelerator         4 synchro manual models,         1968-Sept. 1976         18P1434EA         Keater & Controls         Fuel System         Fuel System         Exhaust         11         STOP, pedal         12         SCREW, stop to body         2         9         WASHER, spring         11         STOP, pedal         12         SCREW, stop to body         2         SCREW, stop to body         2 <th>971</th>	971
Cooling       3 piece set, brake clutch & accelerator         4 synchro manual models,       1 RP1434EA         1968-Sept. 1976 on       1 RP1434EA         2 piece set, brake & clutch only       2 piece set, brake & clutch only         all manual models       1 RP1434EA         6 SCREW, pedal return stop       1 SH604         7 NUT, pedal return stop       1 BH605         9 WASHER, spring       1 GHF         10 DISTANCE TUBE, pedal pivot       1 AHH6         11 STOP, pedal       1 AHB6         12 SCREW, stop to body       2 SE604         13 WASHER spring       2 GHE	
Cooling1968-Sept. 19761RP1434EASept. 1976 on1RP1434EALeater & Controls2 piece set, brake & clutch only all manual models1 RP1434EFuel System0 SCREW, pedal return stop1 SH604Fuel System7 NUT, pedal return stop1 GHFB BOLT, pedal pivot1 BH6059 WASHER, spring1 GHF10 DISTANCE TUBE, pedal pivot1 AHH611 STOP, pedal1 AHB6712 SCREW, stop to body2 SE60413 WASHER spring2 GHE	
Sept. 1976 on       1 RP1434L         Heater & Controls       2 piece set, brake & clutch only all manual models       1 RP1434L         Fuel System         Fuel System       3 SCREW, pedal return stop       1 SH604         7       NUT, pedal return stop       1 GHF         8       BOLT, pedal pivot       1 BH605         9       WASHER, spring       1 GHF         10       DISTANCE TUBE, pedal pivot       1 AHH6         11       STOP, pedal       1 AHB7         12       SCREW, stop to body       2 SE604         13       WASHER spring       2 GHE	
Heater & Controls       2 piece set, brake & clutch only         all manual models       1         Fuel System       5         System       9         WASHER, spring       1         Guide Distance       1         System       9         Washer, spring       1         Bub       10         DISTANCE TUBE, pedal pivot       1         AHH6       1         Strop, pedal       1         AMASHER spring       1         AHH6       1         Strop, pedal       1         AMASHER spring       2         Screw, stop to body       2         Second       2	
nearer &all manual models1RP1434.6SCREW, pedal return stop1SH6047NUT, pedal return stop1GHF8BOLT, pedal pivot1BH6059WASHER, spring1GHF10DISTANCE TUBE, pedal pivot1AHH611STOP, pedal1AHB712SCREW, stop to body2SE60413WASHER spring2GHF	ATE
Cohurois6SCREW, pedal return stop1SH604Fuel System8BOLT, pedal return stop1GHF8BOLT, pedal pivot1BH6059WASHER, spring1GHF10DISTANCE TUBE, pedal pivot1AHH611STOP, pedal1AHB712SCREW, stop to body2SE60413WASHER spring2GHF	
Fuel System7NUT, pedal return stop1GHF8BOLT, pedal pivot1BH6059WASHER, spring1GHF10DISTANCE TUBE, pedal pivot1AHH611STOP, pedal1AHB712SCREW, stop to body2SE60413WASHER spring2GHF	
Fuel System8BOLT, pedal pivot1BH6059WASHER, spring1GHF10DISTANCE TUBE, pedal pivot1AHH611STOP, pedal1AHB712SCREW, stop to body2SE60413WASHER spring2GHF	
System       9       WASHER, spring       1       GHF         10       DISTANCE TUBE, pedal pivot       1       AHH6         Exhaust       11       STOP, pedal       1       AHB7         12       SCREW, stop to body       2       SE604         13       WASHER spring       2       GHE	
10       DISTANCÉ TUBE, pedal pivot       1       AHH6         Exhaust       11       STOP, pedal       1       AHB7         12       SCREW, stop to body       2       SE604         13       WASHER spring       2       GHE	
Exhaust         11         STOP, pedal         1         AHB7           12         SCREW, stop to body         2         SE604           13         WASHER spring         2         GHE	
12 SCREW, stop to body 2 SE604 13 WASHER spring 2 GHE	
13 WASHER spring 2 GHE	
	331
Gearbox 14 GUIDE, accelerator cable 1 AHH5	308
15 SEAL, guide 1 ACA5	703
Propshaft 16 SCREW, guide to body 2 PMZ	308
17 WASHER, spring 2 WL105	001



47

	ccelerator/Choke ( Linkage	Ca	bles
4 (	YLINDER MODELS		
18	CLIP, accel. cable to pedal box cover	1	PCR307
19	SCREW: clip to pedal box cover	1	PMZ308
	Models with single circuit brakes. clip & cover to pedal box	1	YZ3404
20	Models with dual circuit brakes. NUT, clip to pedal box cover	1	HN2005
	Models with single circuit brakes.		
21	WASHER, spring Models with single circuit brakes.	1	WL105001
22	WASHER, plain Models with single circuit brakes.	1	WP5
23	CABLE, accelerator: Chrome bumper models, manual only.		
	RHD	1 1	AHH8462P
24	LHD CABLE, accelerator:	I	AHH8463P
	Rubber bumper models. RHD	1	BHH1648P
	LHD	1	BHH1649P
25	CABLE, accelerator Chrome bumper models, automatic only.	1	BHH1120
26	PIN, accelerator cable Chrome bumper models, automatic only.	1	AHC284
27	CABLE, choke GHN3/4, GHD3/4 models.	1	AHH6725
28	CABLE, choke	1	BHH653
29	<i>GHN5, GHD5 models to September 1976.</i> <b>CABLE,</b> choke	1	BHH2064
30	GHN5, GHD5 models September 1976 on. GROMMET, choke cable:		
	chrome bumper models	1	14A7033
31	rubber bumper models LEVER & LINK, accelerator	1 1	RFN403 12H715
32	PIN ASS'Y, accelerator cable clamping HS4 carburettors and chrome bumper mode.		ACC5062K
	with HIF4 carburettors.		1005000
NI	PIN ONLY, accelerator cable clamping HS4 carburettors and chrome bumper model		ACC5062
33	with HIF4 carburettors. WASHER, plain	2	GHF301
	HS4 carburettors and chrome bumper model with HIF4 carburettors.	s	
34	WASHER, anti-rattle HS4 carburettors and chrome bumper model	1 /s	ACA5256
35	with HIF4 carburettors.	1	PC34
	HS4 carburettors and chrome bumper model with HIF4 carburettors.	•	1004
36	SPRING, carburettor return	3	AEC2075
37	HS4 carburettors. LEVER & LINK KIT, choke	1	WZX1568
38	HS4 carburettors. NIPPLE & SCREW, choke cable	1	AUE34
39	HS4 carburettors. ABUTMENT, choke cable	1	AHH6734
40	HS4 carburettors. WASHER, double coil	1	AJD7721
41	HS4 carburettors. TAB WASHER, return spring	1	12A4
42	HS4 carburettors.	1	GHF500
	HS4 carburettors.		
43	BRACKET, choke & accel. cables Chrome bumper models with HIF4 carburette	1 ors.	BHH558
44	SCREW, cable clamping Chrome bumper models with HIF4 carburette	1 ors.	53K3503
45	BRACKET, choke & accel. cables Rubber bumper models with HIF4 carburetto	1	BHH1676
46	SCREW, bracket to heatshield HIF4 carburettors.	1	SH604051
47	NUT, bracket to heatshield	1	GHF200
48	HIF4 carburettors. WASHER, spring	1	GHF331
49	HIF4 carburettors. WASHER, plain	2	WP167
	HIF4 carburettors		



92	HIF4 carburettors.	PW2205
53	LEVER & LINK, accelerator 1 HIF4 carburettors.	BHH631
54	PIN & CLIP ASS'Y, accelerator 1 Rubber bumper models with HIF4 carburettors.	BHA5357K

11 4 Galbulellois.		
IN & CLIP ASS'Y, accelerator	1	BHA5357K
ubber bumper models with HIF4 carburett	ors.	

-	PIN ONLY, accelerator Rubber bumper models with HIF4 carbure	1	BHA5357
55	WASHER, plain Rubber bumper models with HIF4 carbure	2	WP5
56	SPRING, accelerator return HIF4 carburettors.	1	AEC2075
57	LEVER, pick up, accelerator, front <i>HIF4 carburettors</i> .	1	AUE496
58	LEVER, pick up, accelerator, rear HIF4 carburettors.	1	AUE685
59	LEVER & LINK, choke HIF4 carburettors.	1	BHH633
60	LEVER, pick up, choke, front <i>HIF4 carburettors</i> .	1	AUE586
61	LEVER, pick up, choke, rear HIF4 carburettors.	1	AUE587
62	ABUTMENT, choke cable Chrome bumper models with HIF4 carbure	1 ettors.	BHH657
63	WASHER, double coil Chrome bumper models with HIF4 carbure	1 ettors.	AJD7721
64	WASHER, plain Chrome bumper models with HIF4 carbure	1 ettors.	WP5
65	SPLIT PIN Chrome bumper models with HIF4 carbure	1	PC34
66	PIN, choke cable Rubber bumper models with HIF4 carbure	1	AUE34
V8	MODELS		
67		1	BHH1120
68	ADJUSTER, accelerator cable	1	BHH1059
69	NUT, adjuster	1	NT604041
70	BRACKET, accelerator cable	1	BHH1057
71	SCREW, bracket securing	2	SH605041
72	WASHER, spring	2	GHF332
73	WASHER, plain	2	GHF200
74	BOLT, accelerator cable	1	AHC281
75	NUT, self locking	1	251345
76	SPRING, carburettor return	1	BHH1781
77	PIN, accelerator cable	1	AHC284

QTY REQ.

PART No.

BHH1121

BHH1121T

**RFR503** 

BHH1056

PCR307

**GHF203** 

WL105001

A/R GRH1001M

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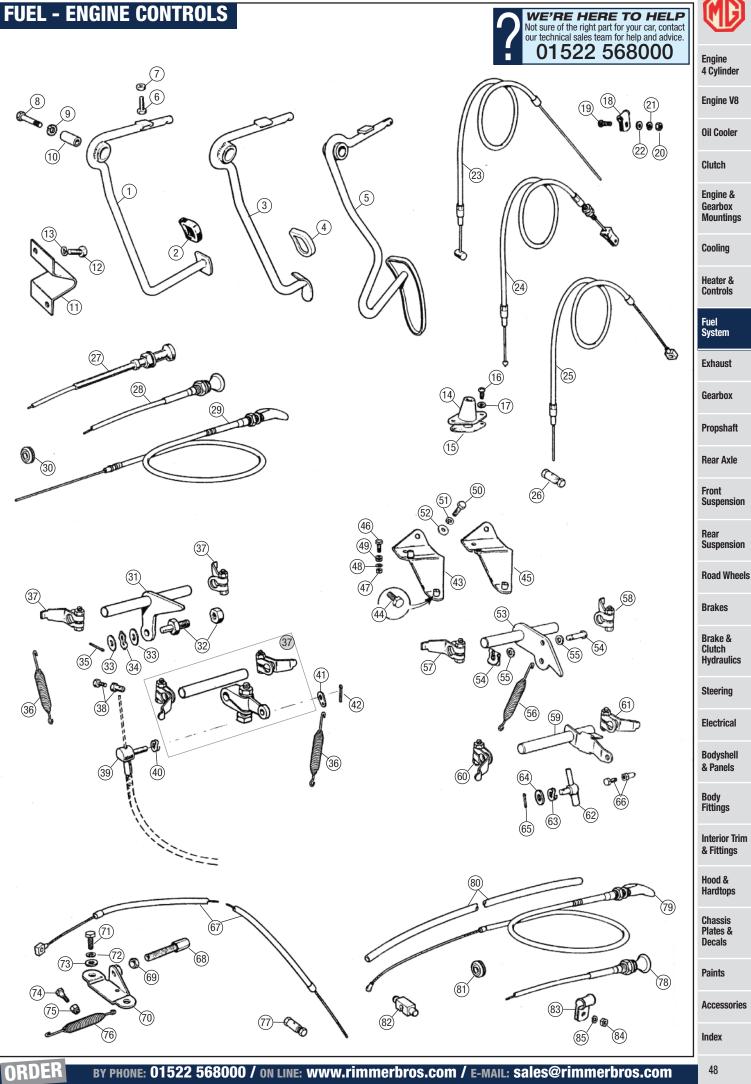
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CABLE, CHOKE - BHH2064

BY PHONE: 01522 568000 / ON LINE: www.rimmerbros.com / E-MAIL: sales@rimmerbros.com





Engine

4 Cylinder

Engine V8

Propshaft

Rear Axle

Brakes

Brake 8

Hydraulics

Steering

Electrica

Bodyshel & Panels

> Body Fittings

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates &

Decals

Paints

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Accessories

Clutch

Mounting

**RP1780** 

GEX3263

GEX1316

GEX33448

GEX1321

GEX3429

GEX9008

2 GUG4804MG

#### FOR MGB 4 CYLINDER STAINLESS STEEL EXHAUST SYSTEMS AND ST EEI EXHA IIS ER М D ( EY SPORTS MANIFOLDS, PLEASE SEE THE NEXT SECTION OVERLEAF.

### **Exhaust Manifolds -**Standard

DESCRIPTION

Engine V8	1	MANIFOLD, exhaust:		
	•	thick flange type, 18G series		
Oil Cooler		new, outright	1	12H709
		reconditioned, exchange	1	12H709R
		thin flange type, 18V series	'	1211/0311
Clutch		0 11 /	1	12H3911
		new, outright		
Engine &	_	reconditioned, exchange	1	12H3911R
Gearbox	2	GASKET, exhaust manifold	1	GEG602
lountings	3	STUD, manifold to head:		
lounningo		18G series		
		outer	2	112907
Cooling		inner	4	TE605151
		18V series	6	112907
	4	WASHER, thick	4	1G2418
Heater &	5	WASHER, spring	6	GHF332
Controls		, 1 3	0	011532
	6	NUT, manifold to head:	~	545000
Fuel		brass	6	515369
System		stainless steel	6	515369S
-,	7	SEAL, downpipe to manifold	2	GUG4804MG
	8	STUD, downpipe to manifold	6	TE505131
Exhaust	9	NUT, downpipe to manifold:		
		brass	6	515369
		stainless steel	6	515369S
Gearbox			5	

# **Exhaust Systems -Standard Mild Steel**

### ONE PIECE SYSTEMS - MILD STEEL

A one piece system is what your MGB was originally fitted with on the production line at Abingdon. The great advantage is clear: there are no Front joints to seal or have to reseal later, other than the joint to the manifold. The disadvantages are also self evident: a one piece system Suspension is a very unwieldy lump of metal to ship to a customer (or to pick up from our shop) and makes for an expensive replacement if only one Rear part of the system on the car needs replacing (in which case, many customers opt to cut off the damaged part of the one piece system on Suspension the car and fit a component from the five or three piece systems available) Road Wheels EVHAUST SVSTEM one niece

	LAHAUST STSTEW, OF	ic piece.	
10	chrome bumper	1	GEX130
11	rubber bumper	1	GEX162

#### ONE PIECE SYSTEM FITTING KITS

h S	12 EXHAUSI SYSTEM FITTING KIT: Includes downpipe seals, gearbox strap, intermediate mounting and rear mounting plus fixings. Chrome bumper
g	up to GHN4/GHD4 167815 1 <b>GEX130FKEARLY</b> Features pinch clamp type rear mounting. GHN4/GHD4 167816 on,
al	GHN5/GHD5 1 GEX130FKLATE Features saddle clamp type rear mounting. rubber bumper 1 GEX162FK
	G

	t:
27	MILD STEEL EXHAUST SYSTEM, ONE PIECE, CHROME BUMPER
1	MILD STEEL EXHAUST SYSTEM, ONE PIECE, RUBBER BUMPER
gitte a	and the second

## **Exhaust Fittings**

DESCRIPTION

No.

DOWNPIPE TO MANIFOLD

29 SEAL, downpipe to manifold

#### FRONT MOUNTING (DOWNPIPE TO GEARBOX)

1	GEX7189
1	GEX7190
1	BHH1542
1	GHF120
1	GHF301
1	GHF332
1	GHF201
1	GEX7194
1	GHF103
1	GHF332
1	GHF201
1	GEX7074
	1 1 1 1 1

#### INTERMEDIATE MOUNTING

NI	MOUNTING KIT, Includes 40-46 & 48-50	1	GEK1002
	MOUNTING, intermediate	1	GEX7204
41	SCREW, mounting to body	2	SH604041
42	WASHER, spring	2	GHF331
	SCREW, mounting to bracket	2	SH604041
44	WASHER, spring	2	GHF331
	NUT, mounting to bracket	2	GHF200
46	BRACKET & PIVOT BUSH ASS'Y Includes bracket and two pivot bushes.	1	GEX7182K
47	PIVOT BUSH ONLY	2	GEX7182
48	BOLT, pivot bracket to U bracket	1	BH605221
49	WASHER, spring	1	GHF332
	NUT, pivot bracket to U bracket	1	GHF201
51	U BRACKET, exhaust hanger	1	GEX7191

#### **REAR MOUNTING - PINCH CLAMP TYPE**

#### **UP TO GHN4/GHD4-167815**

52	MOUNTING, rear	1	GEX7275
53	SCREW, mounting to body	2	SH604041
54	WASHER, spring	2	GHF331
55	BOLT, pinch clamp	1	BH604221
56	WASHER, plain	2	GHF300
57	WASHER, spring	1	GHF331
58	NUT, pinch clamp	1	GHF200

#### **REAR MOUNTING - SADDLE CLAMP TYPE** FROM GHN4/GHD4-167816 on, GHN5/GHD5

	REAR MOUNTING KIT:		
59	chrome bumper Includes bracket 61 plus items 63-74.	1	GEX7201K
60	rubber bumper Includes bracket 62 plus items 63-74.	1	GEX7442K
	BRACKET, rear mounting to body:		
61	chrome bumper	1	GEX7201
62	rubber bumper	1	GEX7442
63	SCREW, mounting to body	2	SH604041
64	WASHER, spring	2	GHF331
65	HANGER, bracket	1	GEX7202
66	MOUNTING, rubber, 'cotton reel'	2	GEX7493
67	WASHER, insulating	4	AHC442
68	WASHER, plain	4	PWZ205
69	WASHER, spring	4	GHF332
70	NUT, rubber mounting	4	GHF201
71	SCREW, clamp to hanger bracket	2	GHF103
72	WASHER, spring	2	GHF332
73	NUT, clamp to hanger bracket	2	GHF201
74	CLAMP, saddle	2	GEX7252
NI	EXHAUST MOUNTING BRACKET - Welds to Rear Valance.	Rear:	
	Heritage	1	HZA479
	Steelcraft	1	HZA479P

MILD STEEL EXHAUST SYSTEM, THREE PIECE, CHROME BUMPER - RP1781

ORDER 49

Tail pipe shape is suitable for chrome bumper models only. 19 CLAMP, exhaust, 1 7/8" dia. 4 FIVE PIECE SYSTEM FITTING KITS 20 EXHAUST SYSTEM FITTING KIT: Includes downpipe seals, gearbox strap, intermediate mounting

FIVE PIECE SYSTEM - MILD STEEL

circumstances to fit these parts to the other systems.

15 PIPE, downpipe to centre silencer1

13 FULL SYSTEM

14 DOWNPIPE

16 SILENCER, centre

The following parts are included:

17 PIPE, centre to rear silencers

**18 SILENCER & TAIL PIPE, rear** 

(NOTE: REAR SILENCER IS CHROME BUMPER ONLY) Originally intended as an easier way of shipping otherwise bulky exhaust systems to export markets, the individual components of the five piece

system are also useful as a range of repair parts for one and three piece systems. Be aware though that the five piece system was only ever

offered in chrome bumper form, so the rear silencer fits chrome bumper

aware if using part of the five piece system to repair a one or three piece system that all its parts were intended to sleeve together and thus have

1

1

1

models only - the rest of the system will fit chrome or rubber. Also be

varying diameters, so some minor adaptation will be required in some

and ear mounting plus fixings.	<i>,</i> р,
up to GHN4/GHD4 167815	1 RP1780FKEARLY
Features pinch clamp type rear n	nounting.
GHN4/GHD4 167816 on,	
GHN5/GHD5	1 RP1780FKLATE
Features saddle clamp type rear	mounting.

#### THREE PIECE SYSTEMS - MILD STEEL

Three piece systems are generally the norm on MGBs nowadays, whether you opt for one of the mild steel systems on this page or a stainless system listed later.

FULL SYSTEM:		
21 chrome bumper	1	RP1781
22 rubber bumper	1	RP1786
The following parts are included:		
23 DOWNPIPE & FRONT PIPE	1	GEX1778
24 SILENCER, centre	1	GEX3393BL
SILENCER & TAIL PIPE, rear		
25 chrome bumper	1	ARH283
26 rubber bumper	1	GEX3734
27 CLAMP, exhaust, 1 7/8" dia.	2	GEX9008

#### THREE PIECE SYSTEM FITTING KITS

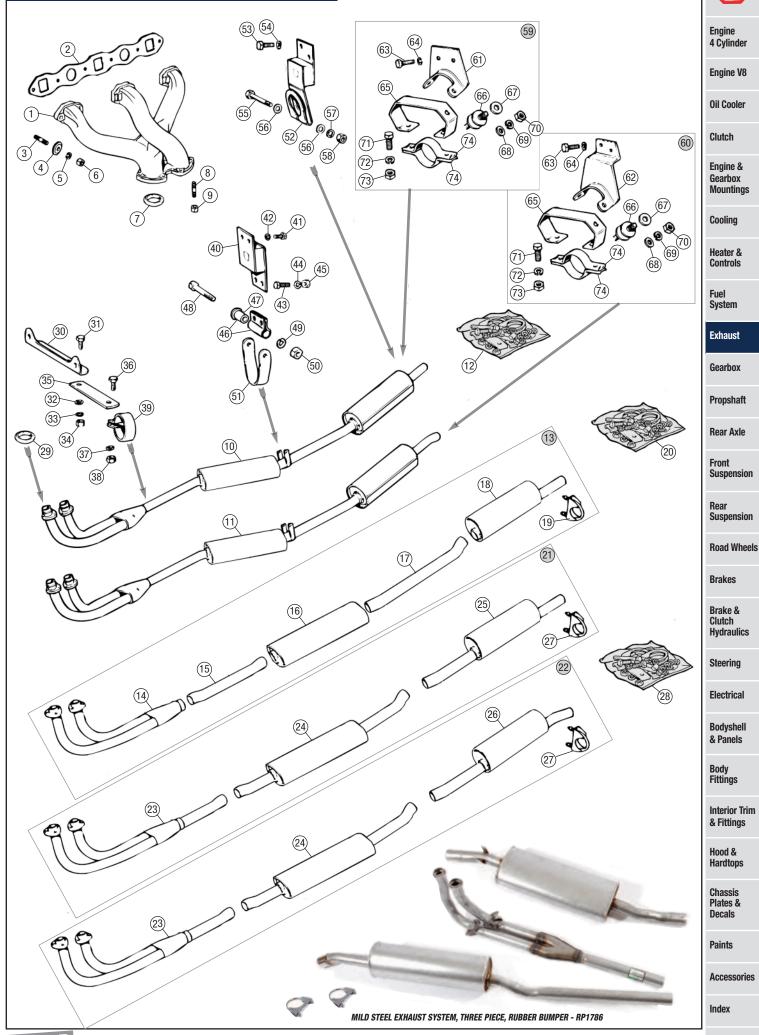
- 28 EXHAUST SYSTEM FITTING KIT: Includes downpipe seals, gearbox strap, intermediate mounting and rear mounting plus fixings.
  - chrome bumper up to GHN4/GHD4 167815 1 RP1781FKEARLY Features pinch clamp type rear mounting. GHN4/GHD4 167816 on, DD1701EKI ATE

GHNO/GHDO	Kr	1/01FRLAIE
Features saddle clamp type	e rear mounting.	
rubber bumper	1	RP1786FK

R - GEX130

- GFX162

# **4 CYLINDER MILD STEEL EXHAUSTS**





Engine

Engine &

Gearbox

Cooling

Heater &

Controls

Fuel

System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear

Suspension

Road Wheels

Brakes

Brake &

**Hydraulics** 

Steering

Electrical

Bodyshell

& Panels

Body

Fittings

Interior Trim

& Fittings

Hood &

Hardtops

Chassis

Plates & Decals

Paints

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51

Accessories

Clutch

Mountings

2

3

. No. DESCRIPTION

DESCRIPTION

PART No

# 4 CYLINDER STAINLESS STEEL & SPORTS EXHAUSTS

FOR MGB 4 CYLINDER MILD STEEL EXHAUST SYSTEMS AND STANDARD CAST IRON MANIFOLDS, PLEASE SEE THE PREVIOUS SECTION

#### <sup>4 Cylinder</sup> Engine V8 Engine V8 Exhaust Manifold -Sports Stainless Steel

DESCRIPTION

#### Oil Cooler 1 TUBULAR MANIFOLD, sports 1 RP1407SS Freeflow high efficiency stainless steel tubular manifold to fit chrome and rubber bumper models. Fits directly to (and is included in) Rimmer Bros' stainless steel sports exhaust systems without modification; will work with most other MGB exhaust systems, but

probably with some degree of au shortening the exhaust front pip between the manifold and centr	daptation - a e to finding	anything from simply a sleeve joint to use
GASKET, tubular manifold	1	RP1407GASKET
STUD, manifold to head:		
18G series		
a suba u	0	440007

	outer	2	112907
	inner	4	TE605151
	18V series	6	112907
4	WASHER, thick	4	1G2418
5	WASHER, spring	6	GHF332
6	NUT, manifold to head:		
	brass	6	515369
	stainless steel	6	515369S

## Exhaust Systems -Standard Stainless Steel

#### WITH STANDARD SIZE CENTRE SILENCER

A choice of three piece systems in stainless steel, equivalent in shape and performance to the original factory mild steel system. Fits directly to the car's original cast iron manifold (see previous section for cast iron manifold details). Likely to give a slightly sportier tone than the mild steel original, of course the other outstanding benefit of the stainless system is its longevity.

	EXHAUST SYSTEM, standard	stainless three	piece:
7	chrome bumper	1	RP1671
8	rubber bumper	1	RP1672
The	following parts are included:		
9	DOWNPIPE & FRONT PIPE	1	MG19SS
	SILENCER, centre:		
10	chrome bumper	1	MG20SS
11	rubber bumper	1	MG22SS
	SILENCER & TAIL PIPE, rear		
12	chrome bumper	1	MG21SS
13	rubber bumper	1	MG23SS
14	CLAMP, exhaust, 1 7/8" dia.	2	GEX9008

# **14 CLAMP,** exhaust, 1 7/8" dia. 2

WITH 'BOMB' CENTRE SILENCER As with the standard size centre box systems detailed above, these two 'bomb' systems fit directly to the car's original cast iron manifold (see previous section for cast iron manifold details). The 'bomb' centre box (actually more akin to a resonator) offers not only a sportier exhaust note, but also improved ground clearance, particularly on chrome bumper cars where the exhaust is naturally so close to the around EXHAUST SYSTEM, standard stainless three piece: 15 chrome bumper RP1671BOMB 1 rubber bumper RP1672BOMB 16 1

The	following parts are included:		
17	DOWNPIPE & FRONT PIPE	1	MG19SS
	SILENCER, centre:		
18	chrome bumper	1	MG20SSB
19	rubber bumper	1	MG22SSB
	SILENCER & TAIL PIPE, rear		
20	chrome bumper	1	MG21SS
21	rubber bumper	1	MG23SS
22	CLAMP, exhaust, 1 7/8" dia.	2	GEX9008

#### STANDARD STAINLESS STEEL SYSTEM FITTING KITS

#### 23 EXHAUST SYSTEM FITTING KIT: Suitable for systems with standard or ho

	Suitable for systems with standard or bomb centre silencer. Includes downpipe seals, gearbox strap, intermediate mounting and rear mounting plus fixings. chrome bumper
;	up to GHN4/GHD4 167815 1 <b>RP1671FKEARLY</b> Features pinch clamp type rear mounting. GHN4/GHD4 167816 on,
;	GHN5/GHD5 1 <b>RP1671FKLATE</b> Features saddle clamp type rear mounting.
,	rubber bumper 1 <b>RP1672FK</b>

### Exhaust Systems -Sports Stainless Steel

#### WITH STANDARD SIZE CENTRE SILENCER

A variation on the three piece systems in stainless steel listed above, including the RP1407SS tubular manifold which replaces the standard manifold and front pipe and couples straight to the centre box. Overall dimensions and performance of the silencers is similar to the specifications of the car's original mild steel exhaust system, although the note is likely to be sportier and there will be some degree of increase in cabin noise.

	EXHAUST SYSTEM, sports sta	inless three	ee piece:
24	chrome bumper	1	RP1796
25	rubber bumper	1	RP1797
The	following parts are included:		
26	TUBULAR MANIFOLD, sports	1	RP1407SS
	SILENCER, centre:		
27	chrome bumper	1	MG20SS
28	rubber bumper	1	MG22SS
	SILENCER & TAIL PIPE, rear		
29	chrome bumper	1	MG21SS
30	rubber bumper	1	MG23SS
31	CLAMP, exhaust, 1 7/8" dia.	2	GEX9008

#### WITH 'BOMB' CENTRE SILENCER

Also including the RP1407SS tubular manifold are Rimmer Bros' two sports systems with bomb centre boxes. The 'bomb' centre box offers not only a sportier exhaust note - further accentuated by the tubular manifold - but also improved ground clearance, particularly on chrome bumper cars where the exhaust is naturally so close to the ground.

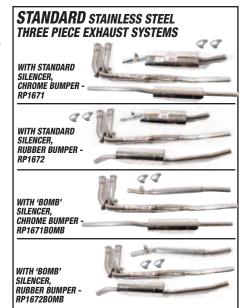
	EXHAUST SYSTEM, standard	stainless	three piece:
32	chrome bumper	1	RP1796BOMB
33	rubber bumper	1	RP1797BOMB
The	following parts are included:		
34	TUBULAR MANIFOLD, sports	1	RP1407SS
	SILENCER, centre:		
35	chrome bumper	1	MG20SSB
36	rubber bumper	1	MG22SSB
	SILENCER & TAIL PIPE, rear		
37	chrome bumper	1	MG21SS
38	rubber bumper	1	MG23SS
39	CLAMP, exhaust, 1 7/8" dia.	2	GEX9008

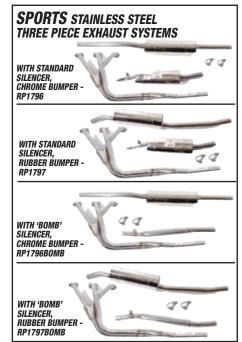
#### SPORTS STAINLESS STEEL SYSTEM FITTING KITS

#### 40 EXHAUST SYSTEM FITTING KIT: Suitable for systems with standard or bomb centre silencer.

Includes downpipe seals, gearbox strap, intermediate mounting and rear mounting plus fixings. chrome humper

	onionio bunipoi
15 1 RP1796FKEARLY	up to GHN4/GHD4 16
ar mounting.	Features pinch clamp typ
	GHN4/GHD4 167816
1 RP1796FKLATE	GHN5/GHD5
ear mounting.	Features saddle clamp ty
1 <b>RP1797FK</b>	rubber bumper





### **EXHAUST INSULATION WRAP** Thermo-Tec Insulating Wrap gives safety with performance.

Aluminium

Tubular manifolds, by design, produce a vast amount of heat in the engine compartment. This increases the possibility of electrical/ignition components not working effectively and promotes a higher risk of fire (if any combustible material comes in to contact with the manifold), not to mention the likelihood of severe burns when working on the engine! By wrapping your tubular manifold with Thermo-Tec insulating wrap

you can overcome all these risk factors. Thermo-Tec keeps the heat within the manifold so the exhaust gases have a much higher velocity, this induces negative pressure (scavenging) which increases air intake flow, resulting in better performance & economy. It also reduces under bonnet exhaust noise. Technical Notes:

Thermo-Tec heat wrap - which is race & rally proven - comes in rolls 2" wide x 50ft long and moulds to the contours of the manifold. Being a silica based fabric (it does not contain asbestos or carcinogens), it is unaffected by oil or water, withstands temperatures up to 1000°C and reduces under bonnet temperatures by up to 70%.

#### Snap-Strap Retaining Kit

We strongly recommend that you use Snap-Straps to retain the insulation. These are stainless steel straps with a narrow profile (for tight spots) that you cut to length and fasten with snap type heads. Alternatively you can skin your knuckles and use hose clips! **High Temperature Paint** 

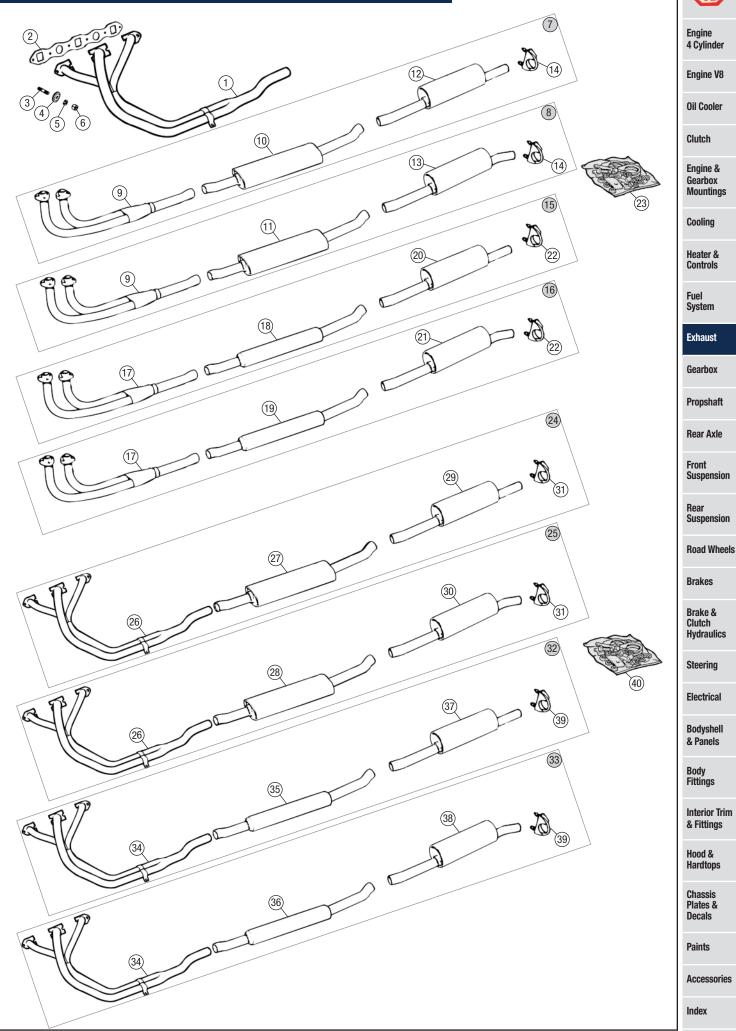
This preserves and protects the exhaust wrap after installation. Extra resins and binders seal the pores, toughen the surface and help extend the life of the wrap.



S3SPV02DS

ORDER

# **4 CYLINDER STAINLESS STEEL & SPORTS EXHAUSTS**





Engine &

Gearbox

Cooling

Heater &

Controls

Exhaust

Gearbox

Propshaft

Rear Axle

Suspension

Suspension

Road Wheels

Brakes

Brake &

**Hydraulics** 

Steering

Electrical

Bodyshell & Panels

Body

Interior Tri

& Fitting

Hardtop

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Accessorie

Clutch

Front

Rear

Fuel System

Mountings

**BHH999** 

1

#### RTS **STAINL** EXHAUSTS **V8** MILD ST EEL ESS ST

#### Engine **Exhaust Manifolds** 4 Cylinder MANIFOLD, exhaust, cast iron type: The original design manifolds for the MGB GT V8, compromised in 1 **Engine V8** efficiency because of space restrictions and with a well deserved reputation for cracking. Sought after by those to whom under-bonnet originality matters above all else, otherwise more often **Oil Cooler** than not replaced by fabricated tubular steel manifolds. RH 1 Clutch

DESCRIPTION

	101		Dimoto
	LH	1	BHH1000
2	MANIFOLDS, standard tubul	ar type 1	BHH1000CSS
	Supplied as a set. For replacem	ent of original MC	GB GT V8 cast iron
	manifolds or for Rover V8 transp		
	improved gas flow over the case		
	compromised by the 'Block Hug the small space available betwee		
	bodywork through which the ma		
	their way. The big selling points		
	are that they're massively more		
	and, unlike the MG RV8 manifol	ds also listed her	e, they require no
	bodywork modifications to fit. 1		
	part of the system intermediate		
	couple up to a standard mild or downpipes and 'Y' piece are cut		li ule system
2			DD1400
3	MANIFOLDS, MG RV8 tubula Supplied as a set. The best-off-		RP1498
	exhaust gases matter above all		
	MG RV8 manifolds, lacking the o		
	couplings (Rimmer Bros stock ti		
	desired - see our Rover V8 Engi		
	Good gas flow brought about by		
	car's inner wings rather than ha Apertures must be cut through t		
	welded in place (see below for i		
	most original MGB GT V8 owner		
	creating MGB V8 conversions. A	As with the standa	ard tubular
	manifolds, the RV8 type set incl	udes a long 'Y' pi	ece (ext. dia.
	60mm), so will couple up to a si	tandard mild or s	tainless system if
	the system downpipes and 'Y' p		
	GASKET, exhaust manifold		
4	standard	8	AJM692
5	sports, uprated		M692SPORT
	Twin port gasket with enlarg	ed ports. The ide	al gasket design
	for tubular manifolds and suit		es, including those
_	with modified cylinder heads		
6	FITTING KIT, tubular manif		EF1001
	Fitting tubular manifolds to the o		
	replacing the standard screws v damaging the threads in the alur	VILII OUF SLUO KIL. ninium heade ie a	TTIE TISK OF Ilso lessened The
	kit includes 16 studs, washers a		
	manifolds.		
7	SCREW, manifold to head	16	SH506091

7	SCREW, manifold to head	16	SH506091
8	WASHER, plain	16	12H2178
9	LOCK TAB, screw	8	90613659A
10		, MG RV8	type:
	Must be welded in place following of apertures when using RV8 style main	cutting of ne nifolds on M	cessary inner wing GB V8 conversions.
	RH	1	RP1424RH
	LH	1	RP1424LH
11	SEAL, downpipe to manifold <i>Cast iron manifolds only.</i>	2	GUG4804MG
12	STUD, downpipe to manifold <i>Cast iron manifolds only.</i>	6	TE505131
13	NUT, downpipe to manifold: <i>Cast iron manifolds only.</i>		
	brass	6	515369
	stainless steel	6	515369S

### **Exhaust Systems -**Standard Mild Steel

Fittings					
rituitys	The original exhaust system for the factory-built MGB GT V8. Includes				
rior Trim & Fittings	'Y' piece and downpipes, both of which will have to be cut off if mating the system to the commonly fitted tubular manifolds rather than the original cast iron items. Usually replaced nowadays by a stainless steel system (see later in section).				
	EXHAUST SYSTEM, standard mild steel one piece:				
Hood &	14 chrome bumper 1 GEX138				
Hardtops	15 rubber bumper 1 GEX158				
Chassis Plates & Decals	V8 MANIFOLDS, STANDARD TUBULAR TYPE - BHH1000CSS				
Paints					
essories					

# **Exhaust Systems -Standard Stainless Steel**

Two piece systems in stainless steel, equivalent in shape and performance to the original factory mild steel systems. They fit directly to the car's original cast iron manifolds, also easily adapted to fit tubular manifolds. The tailpipe on the rubber bumper system now with the statement of the system of the system of the system. exits the rear silencer at the bottom, meaning that it no longer has to curve down to clear the rear rubber bumper. As a result, at time of writing the rubber bumper system is in truth a universal system and might well be the only one available when you come to order. 16 FXHALIST SYSTEM standard stainlass two nice

16	EXHAUST SYSTEM, standard	stainless two	) piece:
	chrome bumper	1	GEX138SS
	rubber bumper	1	GEX158SS
17	CLAMP, exhaust, 57mm dia.	1	GEX9011

# **Standard System Fitting Kits**

**18 EXHAUST SYSTEM FITTING KIT:** 

for cast iron manifolds

Includes downpipe seals, intermediate mounting and rear mounting plus fixings. Also includes a 57mm dia. clamp for joining the two parts of a stainless steel system together.

	chrome bumpe
chrome bumper type rear mounting bracket.	Features shorter cl
1 GEX158FK	rubber bumper
ubber bumper type rear mounting bracket.	Features longer ru
olds	for tubular manifo
clamp for manifold to intermediate pipe joint,	Includes 60mm dia. cl

intermediate mounting and rear mounting plus fixings. Also includes a 57mm dia. clamp for joining the two parts of a stainless steel system together. chromo hi

chrome bumper		KPIOUFKU	
Features shorter chrome bumper typ	pe rear	mounting brack	et.
rubber bumper		RP1800FKR	
Features longer rubber bumper typ	e rear i	mounting brack	et.

### **Exhaust Systems -**Sports Stainless Steel

#### WITH STANDARD TYPE TUBULAR MANIFOLDS

Includes 'block hugger' tubular manifolds that route out through the gaps between the engine block and bodywork, plus big bore link pipe, silencer pipe, one silencer including tailpipe and assembly clamps Loud and noisy!

19 EXHAUST SYSTEM, sports **RP1800** 1 System with manifolds, fits both chrome and rubber bumper models. The following parts are included:

20 TUBULAR MANIFOLDS, sports	1	B	HH1000CSS
21 LINK PIPE	1		MG3020
22 SILENCER PIPE & TAILPIPE/SILEN	ICER	1	MG0033LB
23 CLAMP, manifold & exhaust, asse	mbly:		
44mm dia	2		GEX9007

a Encourt	L	- mini uu.
GEX9011	2	50mm dia.
ECL15	2	60mm dia.

#### WITH MG RV8 TYPE TUBULAR MANIFOLDS Includes freeflow tubular manifolds that route out through apertures

cut and reinforced in the inner wings (see item 10 for reinforcements), plus big bore link pipe, silencer pipe, one silencer including tailpipe and assembly clamps. Loud and noisy!

- 24 EXHAUST SYSTEM, sports **RP1789** System with manifolds, fits both chrome and rubber bumper models.
- The following parts are included:
- 25 TUBULAR MANIFOLDS, sports **RP1498**
- **26** LINK PIPE MG3020 1
- 27 SILENCER PIPE & TAILPIPE/SILENCER 1 MG0033LB
- 28 CLAMP, manifold & exhaust, assembly: GEX9011 50mm dia. 2
  - 60mm dia.

### BIG BORE SPORTS SYSTEM (Less Manifolds)

System designed originally for chrome bumper cars but will also fit rubber bumper models. Features a link pipe, a straight through intermediate pipe plus a rear pipe with single silencer. Also includes 60mm clamps to fit the sections together, plus large diameter saddle halves to replace the standard size ones in the rear mounting on the car. Fits directly to either tubular manifold design. Loud and noisy! 29 EXHAUST SYSTEM, big bore 1 GEX158SSSPORT

System less manifolds, fits both chrome and rubber bumper models.

V8 EXHAUST SYSTEM, STANDARD STAINLESS TWO PIECE. RUBBER BUMPER - GEX158SS

# **Sports System Fitting Kits**

**30 EXHAUST SYSTEM FITTING KIT:** 

Includes 60mm dia. clamp for manifold to link/intermediate pipe joint, intermediate mounting and rear mounting plus fixings. To use with the big bore system, the rear mounting saddle supplied with the system will have to be used instead of the saddle supplied in the kit.

chrome bumper	1 RP1800FKCB
Features shorter chrome bump	er type rear mounting bracket.
rubber bumper	1 RP1800FKRB
Features longer rubber humper	r type rear mounting bracket

# **Exhaust Fittings**

#### DOWNPIPE TO MANIFOLD

31 SEAL, downpipe to manifold 2 GUG4804MG Not required with tubular manifold or sports exhaust systems.

INTERMEDIATE MOUNTING		
NI MOUNTING KIT, Includes 32-38 & 40-42	1	GEK1002
32 MOUNTING, intermediate	1	GEX7204
33 SCREW, mounting to body	2	SH604041
34 WASHER, spring	2	GHF331
35 SCREW, mounting to bracket	2	SH604041
<b>36</b> WASHER, spring	2	GHF331
37 NUT, mounting to bracket	2	GHF200
38 BRACKET & PIVOT BUSH ASS'Y Includes bracket and two pivot bushes.	1	GEX7182K
39 PIVOT BUSH ONLY	2	GEX7182
40 BOLT, pivot bracket to U bracket	1	BH605221
41 WASHER, spring	1	GHF332

1	WASHER, spring	1	GHF332
2	NUT, pivot bracket to U bracket	1	GHF201

#### **REAR MOUNTING**

Δ

	REAR MOUNTING KIT:		
43	chrome bumper	1	GEX7201KV
	Includes bracket 45 plus items 47-58.	4	
44	rubber bumper Includes bracket 46 plus items 47-58.	1	GEX7442KV
	<b>BRACKET</b> , rear mounting to body:		
45		1	GEX7201
46		1	GEX7442
		2	SH604041
	SCREW, mounting to body	2	GHF331
	WASHER, spring	-	
	HANGER, bracket	1	GEX7202
	MOUNTING, rubber, 'cotton reel'	2	GEX7493
	WASHER, insulating	4	AHC442
	WASHER, plain	4	PWZ205
	WASHER, spring	4	GHF332
	NUT, rubber mounting	4	GHF201
55	SCREW, clamp to hanger bracket	2	GHF103
56	WASHER, spring	2	GHF332
57	NUT, clamp to hanger bracket	2	GHF201
58	CLAMP, saddle	2	GEX7203
Ν	EXHAUST MOUNTING BRACKET -	Rear	
	Welds to Rear Valance.		
	Heritage	1	HZA479
	Steelcraft	1	HZA479P



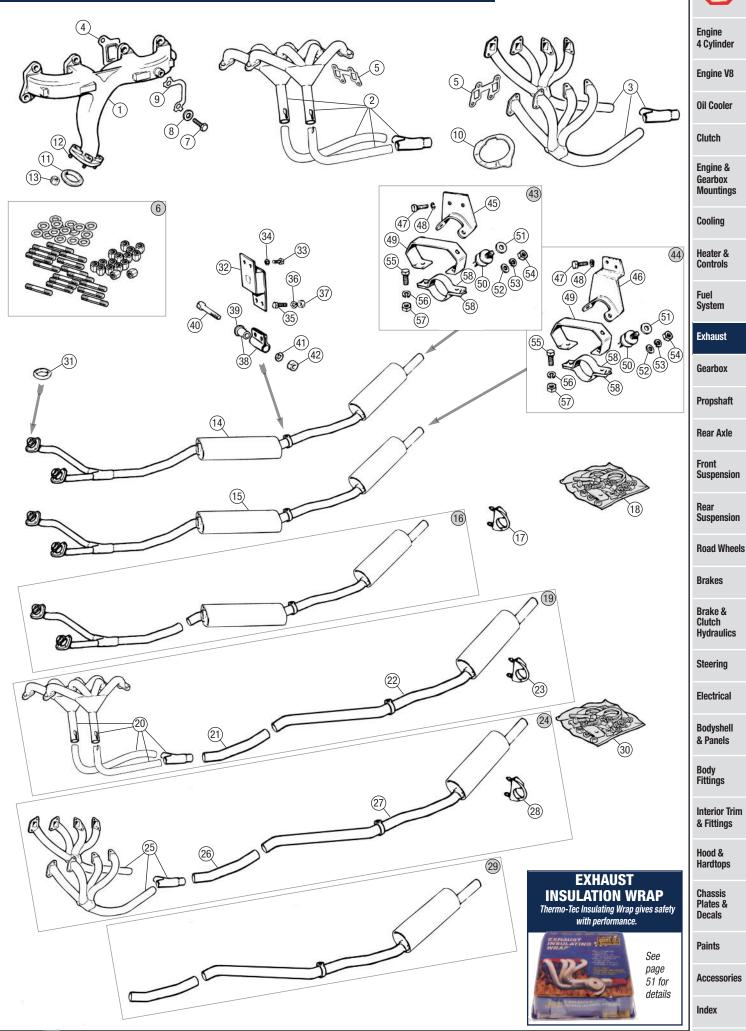
MG RV8 TUBULAR TYPE - RP1498

DRDER 53

2

ECL15

# **V8 MILD STEEL, STAINLESS STEEL & SPORTS EXHAUSTS**



45 GASKET, gear lever turret Non-overdrive gearboxes only 3D38 55 

	18G, 18GA engines	1	22H2U9R 22H539R	47	SEAL, speedometer pinion Non-overdrive gearboxes only.
1	18GB engines SCREW, tunnel cover	11		48	· · · · · · · · · · · · · · · · · · ·
2	WASHER, spring	11		40	Non-overdrive gearboxes only.
3	GROMMET, gear lever	1	AHH7170	49	GASKET, pinion housing Non-overdrive gearboxes only.
4	RING, gear lever, chrome	1	AHH6486	50	
5 6	SCREW, self tapping DIPSTICK, gearbox oil	4	AD610063 1G3802		Non-overdrive gearboxes only.
0 7	BOLT, gearbox to engine:	1	163802	51	WASHER, shakeproof
1	1 1/4" long	1	BH605101	52	Non-overdrive gearboxes only. ADAPTOR, right angle ('angle drive')
	1 7/8" long	2	BH605151	-	Non-overdrive gearboxes only.
	2 1/2" long	4	BH605201	53	BOLT, main case to rear case Non-overdrive gearboxes only.
8	NUT, gearbox to engine	7	GHF201	54	NUT, main case to rear case
9 Ni	WASHER, spring FITTING KIT, gearbox to engine	7 1	GHF332 RP1650		Non-overdrive gearboxes only.
INI	Contains items 7, 8, 9.		NF TUJU	55	WASHER, spring Non-overdrive gearboxes only.
				56	GASKET, rear case top cover
E	cternal Gearbox				Non-overdrive gearboxes only.
	omponents - 3 Syn		hro	57	SCREW, top cover to rear case Non-overdrive gearboxes only.
	•			58	WASHER, spring
10	NUT, gearbox front cover	7	GHF201	50	Non-overdrive gearboxes only.
11	WASHER, spring GASKET, front cover	7 1	GHF332 1G3666	59	BREATHER, gearbox Non-overdrive gearboxes only.
	OIL SEAL, front cover	1	88G545		ů ý
14		3	53K162	In	ternal Gearbox
	WASHER, shakeproof	3	6K9012		
16	SCREW, hex head, side cover	7	HU857	U	omponents <i>- 3 Syn</i>
	WASHER, plain WASHER, fibre	1	GHF301 2K4958	60	SHAFT, 3rd motion
	WASHER, spring	6	GHF332	61	<i>Non-overdrive gearboxes only.</i> <b>RESTRICTOR, </b> oil, 3rd motion shaft
20	GASKET, side cover	1	1G3658	01	Non-overdrive gearboxes only.
21	DRAIN PLUG, oil:			62	HOUSING, front bearing
	standard	1	2K5830	63	Non-overdrive gearboxes only. BEARING, front, 3rd motion shaft
22	Magnetic GASKET, main case to rear case	1	2K5830M 1G3712		Non-overdrive gearboxes only.
22	SWITCH, reversing lights ( <i>if fitted</i> )	1	BAU1074A	64	SPACER, front, 3rd motion shaft Non-overdrive gearboxes only.
24	WASHER, switch	1	502146	65	GEAR, speedometer drive
25	NUT, main case to rear case	8	GHF201		Non-overdrive gearboxes only.
26	Overdrive gearboxes only. WASHER, spring	8	GHF332	66	KEY, Woodruff Non-overdrive gearboxes only.
20	Overdrive gearboxes only.	0	un 332	67	SPACER, rear, 3rd motion shaft
27	SWITCH, overdrive isolation	1	BAU1074A	~~	Non-overdrive gearboxes only.
28	Overdrive gearboxes only. WASHER, switch	1	502146	68	BEARING, rear, 3rd motion shaft Non-overdrive gearboxes only.
	Overdrive gearboxes only.	ļ		69	<b>CIRCLIP</b> , rear bearing
29	GASKET, overdrive to rear case Overdrive gearboxes only.	1	37H1901	70	Non-overdrive gearboxes only.
30	BUSH, remote selector lever		22H15	10	OIL SEAL, gearbox, rear Non-overdrive gearboxes only.
24	Overdrive gearboxes only.			71	DRIVE FLANGE
31	GASKET, remote housing to rear case	1	22H168	72	Non-overdrive gearboxes only. WASHER, spring
	Overdrive gearboxes only.			12	Non-overdrive gearboxes only.
32	SCREW, remote housing to rear case	4	GHF163	73	NUT, drive flange to 3rd motion sha Non-overdrive gearboxes only.
	Overdrive gearboxes only.				up to 18GU H31471/L29122
33	BOLT, remote housing to rear case Overdrive gearboxes only.	2	BH505201		18GU H31472 on /L29123 on
34		6	GHF332	74	BOLT, drive flange to propshaft
	Overdrive gearboxes only.		0011054	75	Non-overdrive gearboxes only. SHAFT, 3rd motion
35	GEAR LEVER Overdrive gearboxes only.	1	22H251	10	Overdrive gearboxes only.
36		1	22H15	76	<b>RESTRICTOR,</b> oil, 3rd motion shaft <i>Overdrive gearboxes only.</i>
37	GEAR KNOB, original type	1	1G3706	77	HOUSING, front bearing
38 Ni	LOCK NUT, gear knob GEAR KNOB:	1	FNP205		Overdrive gearboxes only.
INI	wood, 'MG' logo	1	RP1426WMG	78	<b>BEARING,</b> front, 3rd motion shaft <i>Overdrive gearboxes only.</i>
	leather, 'MG' logo	1	RP1426LMG	79	SPACER, front, 3rd motion shaft
	alloy, 'MG' logo	1	RP1100	00	Overdrive gearboxes only.
39		1	11G3144	80	LOCK TAB Overdrive gearboxes only.
40 41	COVER, gear lever & spring CIRCLIP, cover	1	1G3927 1H3087	81	NUT, 3rd motion shaft
42	GEAR LEVER	1	22H152	82	Overdrive gearboxes only. NUT, 1st motion shaft
40	Non-overdrive gearboxes only.		005400	82 83	LOCK TAB
43	SCREW, gear lever turret Non-overdrive gearboxes only.	4	GHF163	84	SHIM, 1st motion shaft:
44	WASHER, spring	4	GHF332		0.002 inch
45	Non-overdrive gearboxes only. GASKET, gear lever turret	1	1G3711	05	0.004 inch

1G3711

<b>Internal Gearbox</b>
<b>Components</b> - 3 Synchro

-	ternal Gearbox		
C	omponents <i>- 3 Syn</i>	chr	0
60	SHAFT, 3rd motion	1	1H3227
61	Non-overdrive gearboxes only. <b>RESTRICTOR</b> , oil, 3rd motion shaft Non-overdrive gearboxes only.	1	1A1964
62	HOUSING, front bearing	1	1G3586
63	Non-overdrive gearboxes only. BEARING, front, 3rd motion shaft Non-overdrive gearboxes only.	1	503791
64	SPACER, front, 3rd motion shaft	1	11G3223
65	Non-overdrive gearboxes only. GEAR, speedometer drive	1	1H3369
66	Non-overdrive gearboxes only. KEY, Woodruff	1	KW316
67	Non-overdrive gearboxes only. SPACER, rear, 3rd motion shaft	1	AEH3242
•••	Non-overdrive gearboxes only.	Ċ	
68	BEARING, rear, 3rd motion shaft Non-overdrive gearboxes only.	1	104433
69	CIRCLIP, rear bearing Non-overdrive gearboxes only.	1	CCN240
70	OIL SEAL, gearbox, rear Non-overdrive gearboxes only.	1	1H3275
71	DRIVE FLANGE	1	1H3304
72	Non-overdrive gearboxes only. WASHER, spring	1	WL600121
73	Non-overdrive gearboxes only. NUT, drive flange to 3rd motion sha	ft	
10	Non-overdrive gearboxes only.		5117040
	up to 18GU H31471/L29122 18GU H31472 on /L29123 on	1	FNZ612 22H1020
74	BOLT, drive flange to propshaft Non-overdrive gearboxes only.	4	AAA4039
75	SHAFT, 3rd motion	1	22H226
76	Overdrive gearboxes only. RESTRICTOR, oil, 3rd motion shaft Overdrive gearboxes only.	1	1A1964
77	HOUSING, front bearing	1	1G3586
78	Overdrive gearboxes only. BEARING, front, 3rd motion shaft	1	503791
79	Overdrive gearboxes only. SPACER, front, 3rd motion shaft	1	11G3223
80	Overdrive gearboxes only.	1	<b>11G3226</b>
	Overdrive gearboxes only.	·	
81	NUT, 3rd motion shaft Overdrive gearboxes only.	1	11G3225
82	NUT, 1st motion shaft	1	1G3584
83 84	LOCK TAB SHIM, 1st motion shaft:	1	1A3717
04	0.002 inch	A/R	6K907
	0.004 inch	A/R	6K908
85	SPRING RING,	1	CVOOC
	1st motion shaft bearing	1	6K886

	TOOD ENGINES	1	2211043
88	NEEDLE ROLLER, 1st to 3rd motion	ı shafts	S:
	each	18	8G2404
	kit of 18	1	8G2404K
89	SYNCHRO HUB, 3rd & 4th speed	1	48G438
90	BALL, detent	3	BLS109
91	SPRING, detent	3	6K884
92	BAULK RING, 3rd & 4th speed	2	11G3022
93	THRUST WASHER:		
	0.1565 in /0.1575 inch	A/R	11G3127
	0.1585 in /0.1595 inch	A/R	11G3128
	0.1605 in /0.1615 inch	A/R	11G3129
94	GEAR, 3rd speed	1	1G3594
95	BUSH, 3rd speed gear locating	1	11G3029
96	RING, interlock, 2nd & 3rd speeds	1	1G3331
97	BUSH, 2nd gear locating	1	11G3028
98	GEAR, 2nd speed	1	22H230
	Originally fitted 18GB RU H31003 on/L259	95 on. n oorlior	aarbayaa
00		II Edillei	yeaiDuxes.
33		1	22H249
	18GB RU H31003 on/L25995 on.	I	2211245
	bronze type	1	11G3063
	Up to 18GB RU H31002/L25994.		
400	0 11 1 0	· ·	100400
		•	1G3492
	, ,		48G422
			22H90
			BLS109
104	Spring, detent	3	6K884
	89 90 91 92 93 94 95 96 97 98 99 97 98 99 100 101 102 103	<ul> <li>88 NEEDLE ROLLER, 1st to 3rd motion each kit of 18</li> <li>89 SYNCHRO HUB, 3rd &amp; 4th speed</li> <li>90 BALL, detent</li> <li>91 SPRING, detent</li> <li>92 BAULK RING, 3rd &amp; 4th speed</li> <li>93 THRUST WASHER: 0.1565 in /0.1575 inch 0.1585 in /0.1595 inch 0.1605 in /0.1615 inch</li> <li>94 GEAR, 3rd speed</li> <li>95 BUSH, 3rd speed gear locating</li> <li>96 RING, interlock, 2nd &amp; 3rd speeds</li> <li>97 BUSH, 2nd gear locating</li> <li>98 GEAR, 2nd speed 0riginally fitted 18GB RU H31003 on/L2599 Fit together with steel baukt ring 22H249 in 18GB RU H31003 on/L25995 on. bronze type Up to 18GB RU H31002/L25994.</li> </ul>	88         NEEDLE ROLLER, 1st to 3rd motion shafts each         18           kit of 18         1           89         SYNCHRO HUB, 3rd & 4th speed         1           90         BALL, detent         3           91         SPRING, detent         3           92         BAULK RING, 3rd & 4th speed         2           93         THRUST WASHER:         0.1565 in /0.1575 inch         A/R           0.1565 in /0.1575 inch         A/R         0.1605 in /0.1615 inch         A/R           94         GEAR, 3rd speed         1         95           95         BUSH, 3rd speed gear locating         1           96         RING, interlock, 2nd & 3rd speeds         1           97         BUSH, 2nd gear locating         1           98         GEAR, 2nd speed         1           97         BUSH, 2nd gear locating         1           98         BAULK RING, 2nd speed         1           99         BAULK RING, 2nd speed         1           99         BAULK RING, 2nd speed         1           99         BAULK RING, 2nd speed         1           1068 RU H31003 on/L25995 on.         1         1           99         BAULK RING, 2nd speed         1

QTY REQ.

1

1

1

PART No.

6K885

22H56

22H843

#### **3 BEARING LAYGEAR**

18G, 18GA, 18GB RU 101 to H74428/L58223		
<b>105</b> THRUST WASHER, laygear, front	1	1G3576
106 LAYGEAR, 3 bearing type	1	22H54
107 LAYSHAFT, 3 bearing type	1	1H3305
108 THRUST WASHER, rear:		
0.154 in-0.156 inch	1	1G3577
0.157 in-0.159 inch	1	1G3578
0.160 in-0.161 inch	1	1G3579
0.163 in-0.164 inch	1	1G3580
109 TUBE, distance	1	11G3026
110 SPRING RING	4	11G3027
111 BEARING, laygear	3	AAU3052

#### **4 BEARING LAYGEAR**

	18GB RU H74429/L58224 on
1 22H466	<b>105</b> THRUST WASHER, laygear, front
1.	<b>106 LAYGEAR</b> , 4 bearing type Replaces original 4 bearing laygear 22H s
1 88G400	107 LAYSHAFT, 4 bearing type
	108 THRUST WASHER, rear:
1 22H467	0.154 in-0.156 inch
1 22H468	0.157 in-0.159 inch
1 22H469	0.160 in-0.161 inch
1 22H470	0.163 in-0.164 inch
1 22H672	112 TUBE, distance
	Only required for original 4 bearing type I
4 <b>22H471</b>	not required for replacement laygear 22/ 113 BEARING, laygear
4 22H471 1 22H1282	<b>114 TUBE</b> , distance
	Only required for replacement 4 bearing i
geen,	not required for original laygear 22H 931.
1 11G3027	115 RING, spring
rgear 22H1301,	Only required for replacement 4 bearing not required for original laygear 22H 931
	not required for original laygear 2211 301.
1 22H83	116 GEAR, reverse idler
1 88G258	117 SHAFT, reverse idler
1 1G3581	118 SCREW, locking
1 AEC340	119 WASHER, locking
1 1H3257	120 SELECTOR FORK, 3rd & 4th speeds
1 11G3135	121 SELECTOR FORK, 1st & 2nd speeds
1 11G3134	122 SELECTOR FORK, reverse
3 <b>2A3492</b>	123 SCREW, locating selector fork
3 NH604061L	124 NUT, locking screw
4 <b>GHF321</b>	125 WASHER, shakeproof
	-

# **Gearbox Gasket Kits**

N	GEARBOX GASKET KIT:		
	non overdrive gearboxes only Contains items 12, 20, 22, 45, 56.	1	RP1653
	overdrive gearboxes only Contains items 12, 20, 22, 29, 31.	1	RP1654



DESCRIPTION No.

46

47

PART No.

22H211R

22H538R

22H209R

1

1

1

RIGHT ANGLE -120694

**PINION**, speedometer

Non-overdrive gearboxes only

SEAL, speedometer pinion

ADAPTOR,

QTY REQ.

1

1

1

1

2

2

1

6

2

8

1

6

6

1

PART No.

DESCRIPTION

BEARING, 1st motion shaft

18G, 18GA engines

SHAFT, 1st motion:

18GB engines

No.

86

87



Engine

4 Cylinder

**Engine V8** 

**Oil Cooler** 

Engine &

Gearbox 5

Cooling

Heater &

Controls

Fuel System

Exhaust

Gearbox

Propshaft

**Rear Axle** 

Suspension

Suspension

Road Wheels

Brakes

Brake &

Clutch

Hydraulics

Steering

Electrical

Bodyshell

& Panels

Body

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Accessories

Mountings

NI

1 Clutch 2

18 Front 19

21 Rear

GEARBOX ASS'Y:

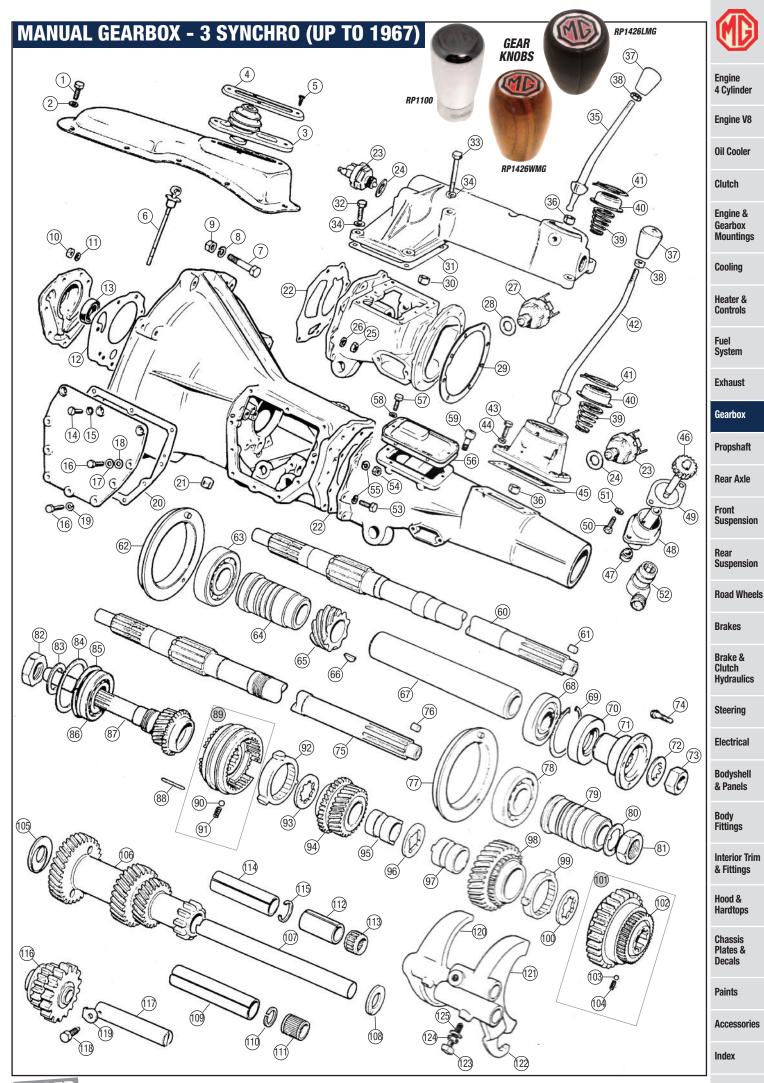
non-overdrive, recond.

18GB engines

18G, 18GA engines

18G, 18GA engines

overdrive, recond. (does not include overdrive unit)



# **Gearbox Assembly**

QTY REQ.

PART No.

DESCRIPTION

No.

Engine	&	Fixings - 4 Synch	ro	
4 Cylinder	1	GEARBOX ASS'Y, non-overdrive, 4 cvlinder	recon	d:
Engine V8		chrome bumper models rubber bumper models	1 1	22H1053R BHM5020R
Oil Cooler	2	GEARBOX ASS'Y, overdrive, reco Does not include overdrive unit. 4 cylinder	•	DIMOULUN
Clutch		chrome bumper models rubber bumper models	1	22H1052R BHM5019R
Engine & Gearbox Mountings	3	V8 models BOLT, gearbox to engine: 4 cylinder models 2 3/4" long	1	48G780R BH605221
Cooling		3 1/4" long 3" long V8 models	2 1	BH605261 BH605241
Heater & Controls	4	2 1/4" long 3" long WASHER, spring:	4 4	BH506181 BH506241
Fuel System	5	4 cylinder models V8 models NUT, gearbox to engine 4 cylinder models.	7 8 7	GHF333 GHF333 GHF201
Exhaust	NI	FITTING KIT, gearbox to engine: 4 cylinder models Contains items 3, 4, 5.	1	RP1651
Gearbox		V8 models Contains items 3, 4.	1	RP1652



# **External Gearbox**

DESCRIPTION

No.

PART No.

QTY REQ.

No. DESCRIPTION

QTY REQ.

PART No.

	omponents <i>- 4 Syn</i>		•
6	FRONT COVER, gearbox		
		1	22H1055
_		1	22B684
7	- ,	8	GHF201
3	- , 1 5	8	GHF332
9			G705707GM
0	,	1	88G545
11		1	22B309
12		1	22B319
13		10	HU857
14		10	GHF332
15	MAIN CASE, gearbox		
	4 cylinder models		00114.054
	chrome bumper Features dipstick hole and oval clu	1 tch rel	22H1054
	arm gaiter hole.	1011101	0000
	rubber bumper	1	22H1463
	Features filler plug hole and rectan release arm gaiter hole.	igular (	clutch
	V8 models	1	22B682
	Features filler plug hole and round clut		
	arm gaiter hole.		
6	DIPSTICK 4 cylinder models, chrome bumper.	1	22B549
17	PLUG, drain & filler		
	Qty. increases for 4 cylinder rubber bumpe	er mod	els,
	plus all V8 models.		
	standard	1/2	2K5830
	Magnetic	1/2	2K5830M
8	NUT, rear case to main case	3	GHF201
19	BOLT, rear case to main case	5	BH505101
20	WASHER, spring	8	GHF332
21	HOUSING, remote control	1	22B522
22	GASKET, remote control	1	22B372
23	SCREW, short, housing to rear case		GHF163
24	BOLT, long, housing to rear case	2	BH505181
25	WASHER, spring	6	GHF332
26	BUSH, remote selector lever	1	22B295
27	BREATHER, gearbox	1	21H6060
28	SWITCH, reversing lights	1	BAU1074A
29	WASHER, switch	1	502146
30	PLUNGER, anti-rattle	1	22A84
31	SPRING, plunger	1	AEG3123
32	WASHER, spring cap	1	AEG3122
33	CAP, anti-rattle spring	1	22A85
34	BUSH, gear lever	1	22H15
35	GEAR LEVER Up to September 1976.	1	22B419
36	PLATE, gear lever retaining	1	DAM2576
37	SCREW, plate to remote housing	3	22B525
38	WASHER, double coil	3	WS600051
39	NUT, gear knob locking	1	22A1613
	Up to September 1976.	'	LEATOTO
10	GEAR KNOB, original type	1	1B3736
	4 cylinder models, GHN4/GHD4, up to GHN and GHD5-296000.	15-294	250
11	GEAR KNOB, original type	1	BHH788
	4 cylinder models, GHN5-294251 and	1	DIII/00
	GHD5-296001 (Oct 1972) to Sept 1976. A	VII V8 n	nodels.
	GEAR KNOB:		
	All models up to Sept. 1976. wood, 'MG' logo	10	P1426WMG
	leather, 'MG' logo		RP1426WMG
		1	RP1100
12	alloy, 'MG' logo GEAR LEVER	1	DAM3079
•2	September 1976 on.	1	DAMOUTS
13	CONE NUT:		
-	September 1976 on.		
	chrome	1	C30505A
	stainless steel	1	C30505SS
14	GEAR KNOB	1	DAM2174
16	September 1976 on.	4	000000
15	NUT, knob retaining September 1976 on.	1	C30623
	00000000 1010 00.		

	GROMMET, GEAR LEVER - BHH2049		
46	SWITCH, overdrive	1	520999A
NI	September 1976 on, overdrive models. SCREW ONLY, overdrive switch	2	520999AS
47	LINK WIRES, overdrive switch September 1976 on, overdrive models.	1	153726
48	CAP: switch & gear knob September 1976 on, overdrive mode	1	AAU8099A
	gear knob	1	BHH1900
49	September 1976 on, non-overdrive i GROMMET, gear lever	<i>пос</i> 1	BHH2049
50	GAITER, gear lever: 4 cylinder models GHN5/GHD5-258001	/0c	t 1071) onwarde
	all V8 models.	(00	t 1971) onwarus,
	Can be fitted to all 4 synchro models. vinyl		
	Black 1		BHH2072BLACK
	Beige 1 Navy 1		BHH2072BEIGE BHH2072NAVY
	Red 1		BHH2072RED
	Autumn Leaf 1	BH	IH2072AUTLEAF
	leather		
	Black 1 Navy 1	_	HH2072BLACKL BHH2072NAVYL
	Red 1		BHH2072REDL
	Autumn Leaf 1 E	H	12072AUTLEAFL
51	RING, gear lever:	-	AUC107
	chrome Up to September 1976.	1	AHC187
	black September 1976 on.	1	BHH1986
52	SCREW, ring:		
	models without centre console	۰.	
	short (front)	1	SG604053
	long models with centre console	3	SG604083
	short (front)	1	SG604083
	long	3	SG604103
53	GASKET, main case to rear case Overdrive gearboxes.	1	22B404
54			
	REAR CASE, gearbox	1	22B589
55	Overdrive gearboxes. GASKET, overdrive to rear case	1 1	22B589 37H1901
	Overdrive gearboxes.	į	
55	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes.	1	37H1901
55 56 57	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes.	1 1 1	37H1901 BAU1074A 502146
55 56 57 58	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes.	1 1 1	37H1901 BAU1074A 502146 GUG705705GM
55 56 57 58 59	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes. REAR CASE, gearbox Non-overdrive gearboxes.	1 1 1	37H1901 BAU1074A 502146
55 56 57 58	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes. REAR CASE, gearbox	1 1 1	37H1901 BAU1074A 502146 GUG705705GM
55 56 57 58 59	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes. REAR CASE, gearbox Non-overdrive gearboxes. PINION, speedometer Non-overdrive gearboxes. chrome bumper models	1 1 1 1	37H1901 BAU1074A 502146 GUG705705GM 22B368 22B654
55 56 57 58 59 60	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes. REAR CASE, gearbox Non-overdrive gearboxes. PINION, speedometer Non-overdrive gearboxes. chrome bumper models rubber bumper models	1 1 1 1 1 1	37H1901 BAU1074A 502146 GUG705705GM 22B368 22B654 DAM687
55 56 57 58 59	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes. REAR CASE, gearbox Non-overdrive gearboxes. PINION, speedometer Non-overdrive gearboxes. chrome bumper models rubber bumper models SEAL, speedometer pinion Non-overdrive gearboxes.	1 1 1 1	37H1901 BAU1074A 502146 GUG705705GM 22B368 22B654
55 56 57 58 59 60	Overdrive gearboxes. GASKET, overdrive to rear case Overdrive gearboxes. SWITCH, overdrive inhibitor Overdrive gearboxes. WASHER, switch Overdrive gearboxes. GASKET, main case to rear case Non-overdrive gearboxes. REAR CASE, gearbox Non-overdrive gearboxes. PINION, speedometer Non-overdrive gearboxes. chrome bumper models rubber bumper models SEAL, speedometer pinion	1 1 1 1 1 1	37H1901 BAU1074A 502146 GUG705705GM 22B368 22B654 DAM687

(L	Ň	

63

64

65

66

GEAR KNOB, WOOD -RP1426WMG

ADAPTOR, right angle ('angle drive') 1

GASKET, pinion housing

Non-overdrive gearboxes SCREW, pinion housing

Non-overdrive gearboxes

WASHER, shakeproof

Non-overdrive gearboxes.

Non-overdrive gearboxes.



1

2

2

22H903B

**GHF117** 

**GHF321** 

120694

ORDER 57

Paints

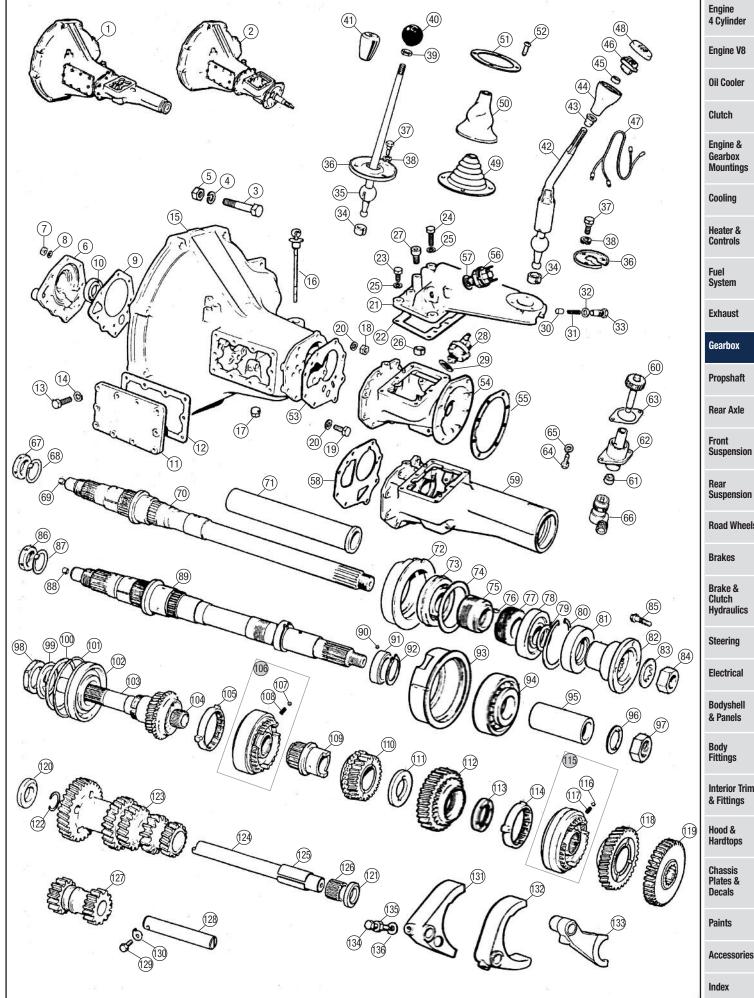
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Accessories

GEAR KNOB, LEATHER -RP1426LMG

# **MANUAL GEARBOX - 4 SYNCHRO (1967 ONWARDS)**





Engine & Gearbox Mountings Cooling

Heater & Controls

Fuel System

Exhaust

### Gearbox

Propshaft

**Rear Axle** 

Front Suspension

Rear Suspension

**Road Wheels** 

Brakes

Brake & Clutch **Hydraulics** 

Steering

Electrical

Bodyshell & Panels

Body Fittings

**Interior Trim** & Fittings

Hood & Hardtops

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ORDER



Susp

Susp

Road

PART No.

No. DESCRIPTION

### **Internal Gearbox Components - 4** Synchro

DESCRIPTION

No.

Engine	U	omponents - 4 s	<b>ynch</b>	ro
4 Cylinder	67	NUT, 3rd motion shaft, front	1	22H772
Engine V8	68	Non-overdrive gearboxes. LOCK WASHER	1	22H773
Lingine vo	69	Non-overdrive gearboxes. RESTRICTOR, oil, 3rd motion sha	aft 1	1A1964
Oil Cooler	70	Non-overdrive gearboxes. SHAFT, 3rd motion	1	22B373
	71	Non-overdrive gearboxes. SPACER, 3rd motion shaft	1	22H1285
Clutch	72	Non-overdrive gearboxes.	1	22B551
Engine &		HOUSING, front bearing Non-overdrive gearboxes.		
Gearbox Mountings	73	BEARING, front, 3rd motion shat Non-overdrive gearboxes.	ft 1	22B313
	74	SHIM, front bearing: Non-overdrive gearboxes.		
Cooling		0.002" 0.004"	A/R A/R	22B317B 22B318B
Heater &	75	SPACER, front, 3rd motion shaft Non-overdrive gearboxes.		22B467
Controls	76	KEY, Woodruff	1	KW316
Fuel	77	Non-overdrive gearboxes. GEAR, speedometer drive		
System		Non-overdrive gearboxes. chrome bumper models	1	22B649
Exhaust	78	rubber bumper models BEARING, rear, 3rd motion shaft	1 : 1	DAM3067 503791
		Non-overdrive gearboxes.	. 1	303791
Gearbox	79	SHIM, rear bearing: Non-overdrive gearboxes.		
		0.002" 0.005"	A/R A/R	22B464 22B465
Propshaft		0.010"	A/R	22B466
Rear Axle	80	CIRCLIP: Non-overdrive gearboxes.		
		0.096"/0.098" 0.098"/0.100"	1 1	22B299 22B300
Front Suspension		0.100"/0.102"	1	22B463
	81	OIL SEAL, gearbox, rear Non-overdrive gearboxes.	1	13H9213
Rear Suspension	82	DRIVE FLANGE Non-overdrive gearboxes.	1	22H1106
Suspension	83	WASHER, spring Non-overdrive gearboxes.	1	22B270
oad Wheels	84	NUT, drive flange to 3rd motion shaft Non-overdrive gearboxes.	1	22B269
Brakes	85	BOLT, drive flange to propshaft Non-overdrive gearboxes.	4	22H1107
Brake &	86	NUT, 3rd motion shaft, front Overdrive gearboxes.	1	22H772
Clutch	87	LOCK WÄSHER	1	22H773
nyurdulius	88	Overdrive gearboxes. RESTRICTOR, oil, 3rd motion sha	aft 1	1A1964
Steering	89	Overdrive gearboxes. SHAFT, 3rd motion	1	8G3032
Electrical	90	Overdrive gearboxes. BALL, cam location	1	BL12
	91	Overdrive gearboxes. CAM, rear, 3rd motion shaft	1	22B611
Bodyshell & Panels		Overdrive gearboxes. Very early 3rd motion shafts used a ke This set up uses woodruff key (37H19		
	92	CIRCLIP, cam securing	10) anu c	37H1911
Body Fittings	93	Overdrive gearboxes. HOUSING, rear bearing Overdrive gearboxes.	1	22B588



QTY REQ.

PART No.

DESCRIPTION

No.

94	BEARING, rear, 3rd motion shaft Overdrive gearboxes.	1	ADU4579
95	SPACER, rear, 3rd motion shaft <i>Overdrive gearboxes</i> .	1	22B425
96	LOCK TAB	1	22B516
97	Overdrive gearboxes. NUT, 3rd motion shaft	1	22B515
	Overdrive gearboxes.	·	
98	NUT, 1st motion shaft	1	22B356
99	LOCK TAB	1	22H798
100	SHIM, 1st motion shaft:		0//770
	0.002 in	A/R	6K778
404	0.004 in	A/R	6K779
101	SPRING RING, 1st motion shaft bearing	1	6K780
102	BEARING, 1st motion shaft	1	6K830
	SHAFT, 1st motion:	1	01030
105	4 cylinder models	1	22B556
	V8 models	1	22B703
104	NEEDLE ROLLER.		LEDIOU
104	1st to 3rd motion shafts	1	22H774
105	BAULK RING, 3rd & 4th speed	2	22H1028
	SYNCHRO HUB, 3rd & 4th speed	1	22H1168
107	BALL, detent	3	BLS109
108	SPRING, detent	3	22H827
109	SLEEVE, mainshaft	1	22H1062
110	GEAR, 3rd speed	1	DAM6230A
	THRUST WASHER, interlocking	1	22H1034
112	GEAR, 2nd speed Was 22B560	1	DAM6228
	THRUST WASHER, 2nd speed gear		22H276
114	BAULK RING, 1st & 2nd speed Was 88G397	2	22H1028
115	SYNCHRO HUB, 1st & 2nd speed Was 22H1167	1	DAM4104
116	BALL, detent	3	BLS109
117	SPRING, detent	3	22H827
118	GEAR, 1st speed, 30 teeth	1	DAM6226
	Will replace 31 tooth gear originally fitter to 4 cylinder chrome bumper and early V	a 18 model	ls
119	GEAR, reverse	1	DAM1740
	THRUST WASHER, laygear, front:		271111740
	4 cylinder		
	chrome bumper models	1	22B301
	rubber bumper models	1	22B691
	all V0 modelo	i.	000001

4579	121 THRUST WASHER, laygear, rear:			
	4 cylinder chrome bumper m	nodels		
B425	0.154"/0.156"	1	22B303	
B516	0.157"/0.158"	1	22B304	
DJ 10	0.160"/0.161"	1	22B305	
B515	0.163"/0.164"	1	22B302	
	4 cylinder rubber bumper me	odels, a	ll V8 models	
B356	0.134"/0.135"	1	22B692	
H798	0.131"/0.132"	1	22B693	
	0.127"/0.128"	1	22B694	
K778	0.124"/0.125"	1	22B695	
K779	0.120"/0.121"	1	22B696	
	122 RING, spring	2	22H477	
K780	123 LAYGEAR			
K830	4 cylinder models	1	22B557	
	V8 models	1	22B702	
B556	124 LAYSHAFT	1	22B280	
B703	125 TUBE, distance	1	22H478	
H774	126 BEARING, laygear	2	AHU1041A	
1028	Was 22H523.	1	2211200	
1168	127 GEAR, reverse idler		22H308	
S109	128 SHAFT, reverse idler	1 1	88G467 1G3581	
H827	129 SCREW, locking 130 WASHER, locking	1	AEC340	
1062	131 SELECTOR FORK,	1	AE0340	
230A	1st & 2nd speeds	1	22B284	
1034	132 SELECTOR FORK,	'	LEDLOY	
6228	3rd & 4th speeds	1	22B285	
0220	133 SELECTOR FORK, reverse	1	22B283	
H276	134 SCREW, locating selector fork	3	2A3492	
1028	135 NUT, locking screw	3	NT604041	
	136 WASHER, shakeproof	3	GHF321	
4104	· ·			

QTY REQ.

PART No.

# **Gearbox Gasket Kits**

6	NI	GEARBOX GASKET KIT:		
•		non overdrive gearboxes only Contains items 9, 12, 22, 58.	1	RP1655
D		overdrive gearboxes only <i>Contains items 9, 12, 22, 53, 55.</i>	1	RP1656

**Interior Trim** & Fittings

> Hood & Hardtops

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GEARBOX GASKET KIT, OVERDRIVE GEARBOXES ONLY -

RP1656

1

22B691

all V8 models

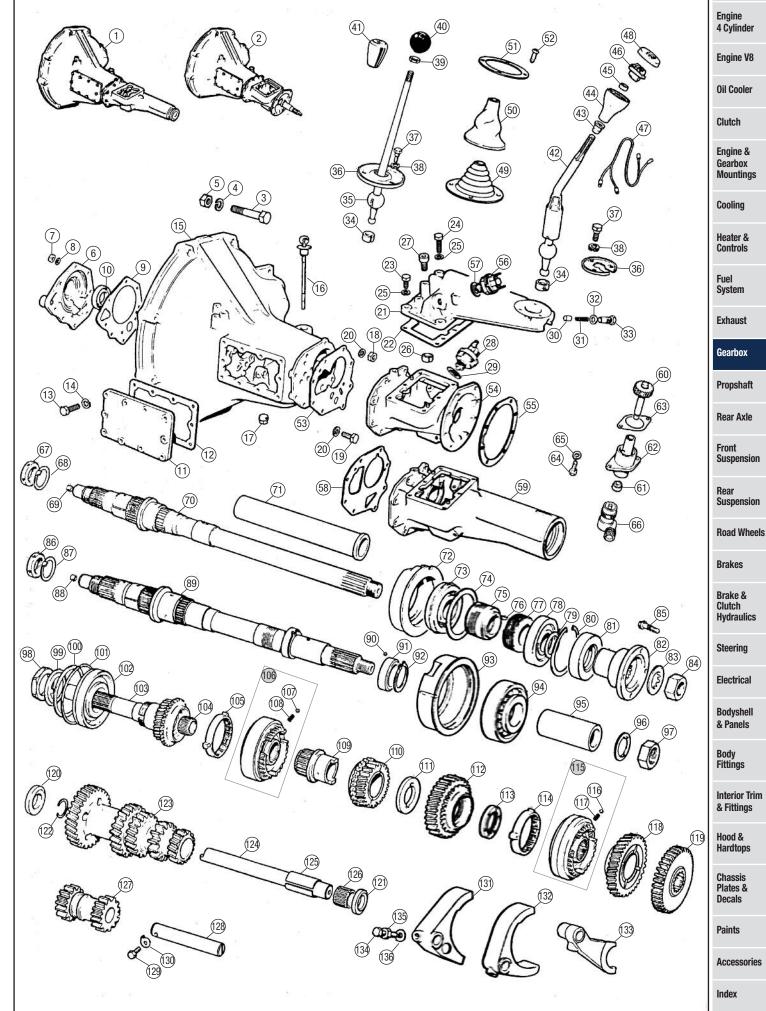
BEARING, REAR, 3RD MOTION SHAFT -503791

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# **MANUAL GEARBOX - 4 SYNCHRO (1967 ONWARDS)**





ORDER



DESCRIPTION

No.

No. DESCRIPTION

SOLENOID ASSEMBLY -

PART No. QTY REQ.

No. DESCRIPTION QTY REQ. 87 FILTER & GASKET, sump 1

PART No.

# D Type Overdrive Assembly

			10	Schibly
Engine 4 Cylinder		CYLINDER 3 SYNCHRO MOD		
	1 2	OVERDRIVE ASS'Y, 'D' Type, recond SOLENOID ASSEMBLY	1. I 1	22H210E 109521
Engine V8	NI	Features non-adjustable plunger. PLUNGER ONLY (solenoid assembly)	1	109521PL
Oil Cooler	3 4	SCREW, solenoid attaching WASHER, shakeproof	2 2	HU504 WF702101
	5	GASKET, solenoid	1	7H8196
Clutch	6	NUT, adjustment, locking Only required on original solenoid with a	1 djusi	GHF271 table plunger.
Engine &	7 8	'O' RING, operating valve lever GASKET, nameplate	1 1	500594 513204
Gearbox	9	SCREW, plate attaching	3	HU504
Mountings	10	WASHER, shakeproof	3	WF702101
Cooling	11 12	WASHER, operating valve plug BALL, operating valve	1 1	3H693 BLS110
Cooling	13	VALVE, operating	1	17H8030
Heater &	14	NUT, rear case to main case	8	GHF200
Controls	15 16	WASHER, spring SCREW, support bracket to rear case	8 2	GHF331 GHF117
Fuel	17	WASHER, spring	2	GHF331
System	18	SCREW, support bracket	2	64604001
	19	to gearbox remote WASHER, spring	2 2	SH604091 GHF331
Exhaust	20	GASKET, overdrive to gearbox	1	37H1901
	21 22	STUD, overdrive to gearbox NUT, overdrive to gearbox	8 8	NKC57 GHF200
Gearbox	23	WASHER, spring	8 8	GHF331
Propshaft	24	CAM, gearbox 3rd motion shaft Not included in overdrive assembly.	1	22H190
	25	SPRING RING, cam to 3rd motion shaft	1	137308
Rear Axle	26	Not included in overdrive assembly. KEY. Woodruff.	'	107000
Front		cam to 3rd motion shaft Not included in overdrive assembly.	1	KW316
Suspension	27 28	WASHER, operating lever plug OIL PUMP ASSEMBLY	1 1	AUC4900A 17H8015S
Rear	29	VALVE, non-return	1	37H2693
Suspension	30	BALL, non-return valve	1	BLS107
	31 32	PLUG, non-return valve VALVE, relief	1 1	513206 515816
ad Wheels	33	PLUG, drain	1	506114
Brakes	34	WASHER, sealing Fits non-return valve plug, relief valve an		
	35 36	FILTER, sump GASKET. filter cover	1	7H8197 506098
Brake & Clutch	37	SCREW, cover to main case	4	GHF117
Hydraulics	38	WASHER, shakeproof	4 1	GHF321
	39 40	PINION, speedometer drive HOUSING, speedometer pinion	1	506119 17H8012
Steering	41	'O' RING, speedometer pinion	1	506115
	42 43	SCREW, locking, pinion housing WASHER, locking screw	1 1	7H5894 17H5834
Electrical	43 44	ADAPTOR, right angle ('angle drive') Not included in overdrive assembly.	•	120694
Bodyshell	45	BAR, bridge (pair)	1	7H8286PR
& Panels	46	NUT, self locking Replaces original nut & washer.	4	GHF241
Body	47	SPRING, clutch return	4	513199
Fittings	48 49	PISTON, operating 'O' RING, piston	2 2	7H8290 TRS1114
	50	SLIDING MEMBER:	-	
terior Trim & Fittings		new reconditioned	1 1	513200 513200R



54	BEARING, SUN Wheel	I	/M83UI
55	CARRIER, planet	1	17H8014
56	BEARING, planet	1	37H1949
57	SPRING RING, clutch	1	NKC77A
58	THROWER, oil	1	10857
59	CAGE, unidirectional clutch	1	BAU2061A
60	ROLLER, unidirectional clutch, set	1	506063A
61	SPRING, unidirectional clutch	1	513208
62	INNER MEMBER,		
	unidirectional clutch	1	7H8274
63	THRUST WASHER,		500040
	unidirectional clutch	1	500613
64	ANNULUS	1	7H8194
65	BEARING, annulus, front	1	134465
N	BEARING (SEALED), annulus, front	:1	134465SEALED
66	GEAR, speedometer drive	1	506099
67	SPACER, annulus	1	17H8020
68	BEARING, annulus, rear	1	533360A
N	BEARING (SEALED), annulus, rear	1	533360ASEALED
69	OIL SEAL, rear	1	7H8325
70	NUT, self locking, drive flange	1	515817
	Self locking nut plus plain washer replace and spring washer found on early overdriv	S No	plain nut unite
71	WASHER, plain	1	WA600121
72	BOLT, propshaft	4	
12	Not included in overdrive assembly.	4	AAA4039
	······································		

# LH Type Overdrive Assembly

#### 4 CYLINDER 4 SYNCHRO MODELS, **ALL V8 MODELS**

73	OVERDRIVE ASS'Y, 'LH' Type, reco	onditione	ed:
	4 cylinder		
	chrome bumper models With speedometer face marked 1		22H1283E
	rubber bumper models	1 [	DAM1362R
	With speedometer face marked 1	000TPM.	
	all V8 models With speedometer face marked 9607	1 ГРМ.	22B687R
74	CAM, gearbox 3rd motion shaft: Not included in overdrive assembly.		
	key-held type cam	1	37H1909
	For gearbox with keyway on 3rd moti for key-held type cam.	ion shaft	
	ball-held type cam	1	22B611
	For gearbox with ball drilling on 3rd r	notion sha	
	for ball-held type cam.		
75	KEY, Woodruff, cam to 3rd motion shaft	1	37H1910
	Not included in overdrive assembly.	1	3/11910
	For gearbox with keyway on 3rd moti	ion shaft	
70	for key-held type cam.	1	BL12
76	BALL, cam to 3rd motion shaft Not included in overdrive assembly.	I	BLIZ
	For gearbox with ball drilling on 3rd moti	on shaft	
	for ball-held type cam.		
77	SPRING RING, cam to 3rd motion shaft	1	37H1911
	Not included in overdrive assembly.	1	3/11/911
78	STUD, overdrive to gearbox:		
	long	7	NKC57
	short	1	37H8068
79	NUT, overdrive to gearbox	8	GHF200
80	WASHER, spring	8	GHF331
81	GASKET, overdrive to gearbox	1	37H1901
82	NUT, self locking	4	GHF241
	Self locking nut replaces plain nut and lo found on early overdrive units.	CK Washe	ſ
83	BAR, bridge	2	37H1931
84	CIRCLIP, thrust spring	4	37H1930
85	PISTON, operating	2	37H1933
86	'O' RING, piston	2	513912

87 88			
	FILTER & GASKET, sump	1	37H1942
00	SUMP, overdrive	1	37H1944
00			
89	SCREW, sump to main case	6	
90	WASHER, shakeproof	6	WF702101
91	OIL PUMP ASSEMBLY	1	37H1913
92	'O' RING, oil pump	1	37H1914
93	BALL, non-return valve	1	BLS107
94	PLUG, oil pump	1	NKC26A
95	'O' RING, oil pump plug	1	NKC101A
		1	NKUTUTA
96	VALVE, oil pressure relief:		
	4 cylinder models	1	37H3462
	V8 models	1	37H8070
97	'O' RING & FILTER, relief valve	1	506129
98	PLUG, oil pressure relief	1	37H1925
	'O' RING, relief valve plug	1	37H1924
	WASHER, relief valve plug	1	506118A
101	SOLENOID VALVE KIT	1	37H1934
102	COIL ASSEMBLY, solenoid	1	37H1935
103	'O' RING SET, solenoid	2	NKC99A
	BALL, solenoid	1	BL12
105	GASKET, solenoid cover	1	37H1941
	SCREW, cover to main case	4	HU504
107	WASHER, shakeproof	4	WF702101
	CARRIER, planet	1	37H1950
	BEARING, planet	1	37H1949
		1	NKC77A
	SPRING RING, clutch		
	THROWER, oil	1	10857
112	UNIDIRECTIONAL CLUTCH ASS'Y	1	BAU2061A
113	THRUST WASHER.		
	unidirectional clutch	1	500613
114	SPRING RING, sun wheel	1	1D849
	SUN WHEEL	1	37H1907
	SPRING, thrust, release	4	37H1929
117	SPRING, thrust, engagement:		
	4 cylinder models	4	37H3872
	V8 models	4	37H1928
118	BEARING, sun wheel	1	500640
		1	37H1906
	CIRCLIP, sliding member	1	3/11900
120	SLIDING MEMBER:		
120	new		
120	11640	1	37H3461
120	reconditioned	1	37H3461 37H3461R
	reconditioned		
121	reconditioned ANNULUS	1 1	37H3461R 37H3873
121 122	reconditioned ANNULUS BEARING, annulus, front	1	37H3461R
121 122	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive:	1 1 1	37H3461R 37H3873 SP74G
121 122	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models	1 1	37H3461R 37H3873
121 122	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i>	1 1 1	37H3461R 37H3873 SP74G 37H3464
121 122	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models	1 1 1	37H3461R 37H3873 SP74G
121 122 123	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i>	1 1 1	37H3461R 37H3873 SP74G 37H3464
121 122 123	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear:	1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844
121 122 123	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i>	1 1 1	37H3461R 37H3873 SP74G 37H3464
121 122 123 124	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken	1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844
121 122 123 124	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken	1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897
121 122 123 124 124	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard	1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897 513897TIMKEN
121 122 123 124 124	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE:	1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897 513897TIMKEN NKC39A
121 122 123 124 124	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models	1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897 513897TIMKEN NKC39A 22H1325
121 122 123 124 125 126	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models	1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619
121 122 123 124 125 126	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange	1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817
121 122 123 124 125 126 127	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted m	1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin.
121 122 123 124 125 126 127 128	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange	1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817
121 122 123 124 125 126 127 128	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange	1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin.
121 122 123 124 125 126 127 128	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted m WASHER, drive flange BOLT, propshaft Not included in overdrive assembly.	$1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\$	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933
121 122 123 124 125 126 127 128	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange	1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3464 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933
121 122 123 124 125 126 127 128	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted m WASHER, drive flange BOLT, propshaft Not included in overdrive assembly.	$1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\$	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107
121 122 123 124 125 126 127 128 129	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models	1 1 1 1 1 1 1 1 1 1 1 1 1 1 4	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107
121 122 123 124 125 126 127 128 129	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models <i>8 teeth, blue.</i> rubber bumper models <i>6 teeth, red.</i> BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted m WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive:	1 1 1 1 1 1 1 1 1 1 1 1 1 1 4	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107
121 122 123 124 125 126 127 128 129	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder	1 1 1 1 1 1 1 1 1 1 1 1 1 1 4 4	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107 22B483
121 122 123 124 125 126 127 128 129	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models	1 1 1 1 1 1 1 1 1 1 1 1 1 1 4	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107
121 122 123 124 125 126 127 128 129	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. rubber bumper models	1 1 1 1 1 1 1 1 1 1 1 1 1 1 4 4	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107 22B483
121 122 123 124 125 126 127 128 129	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107 22B483 37H3463 37H8845
121 122 123 124 125 126 127 128 129 130	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. all V8 models	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107 22B483 37H3463 37H8845
121 122 123 124 125 126 127 128 129 130	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. all V8 models	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107 22B483 37H3463 37H8845
121 122 123 124 125 126 127 128 129 130	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted m WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. rubber bumper models 21 teeth, white. HOUSING, speedometer pinion	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 and split pin. BTB933 22H1107 22B483 37H3463 37H3463 37H3463 37H3463
121 122 123 124 125 126 127 128 129 130	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. rubber bumper models 21 teeth, white. HOUSING, speedometer pinion '0' RING, speedometer pinion	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 222H1325 22B619 515817 and split pin. BTB933 222H1107 22B483 37H3463 37H3463 37H3463 37H3463 37H1955 NKC101A
121 122 123 124 125 126 127 128 129 130	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. HOUSING, speedometer pinion 'O' RING, speedometer pinion	$\begin{array}{c} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 $	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 BTB933 22H1107 22B483 37H3463 37H3463 37H3463 37H3463 37H3463 NKC101A NKC105A
121 122 123 124 125 126 127 128 129 130 131 132 133 134	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. rubber bumper models 21 teeth, white. HOUSING, speedometer pinion 'O' RING, speedometer pinion SEAL, speedometer pinion	$\begin{array}{c}1\\1\\1\\1\\1\\1\\1\\1\\1\\1\\1\\1\\1\\1\\1\\1\end{array}$	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 222H1325 22B619 515817 and split pin. BTB933 222H1107 22B483 37H3463 37H3463 37H3463 37H3463 37H3463 37H3463 37H3463 37H3463
121 122 123 124 125 126 127 128 129 130 131 132 133 134 135	reconditioned ANNULUS BEARING, annulus, front GEAR, speedometer drive: chrome bumper models 8 teeth, blue. rubber bumper models 6 teeth, red. BEARING, annulus, rear: standard Timken OIL SEAL, rear DRIVE FLANGE: 4 cylinder models V8 models NUT, self locking, drive flange Self locking nut replaces earlier slotted nu WASHER, drive flange BOLT, propshaft Not included in overdrive assembly. 4 cylinder models V8 models PINION, speedometer drive: 4 cylinder chrome bumper models 21 teeth, white. HOUSING, speedometer pinion 'O' RING, speedometer pinion	$\begin{array}{c} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 $	37H3461R 37H3873 SP74G 37H3864 37H8844 513897TIMKEN NKC39A 22H1325 22B619 515817 BTB933 22H1107 22B483 37H3463 37H3463 37H3463 37H3463 37H3463 NKC101A NKC105A



136 WASHER, shakeproof

1

**WE607** 

Rear Axle
Front Suspension
Rear Suspension
oad Wheels
Brakes
Brake & Clutch Hydraulics

B

Hood & Hardtops

Inte

Chassis Plates & Decals

Paints

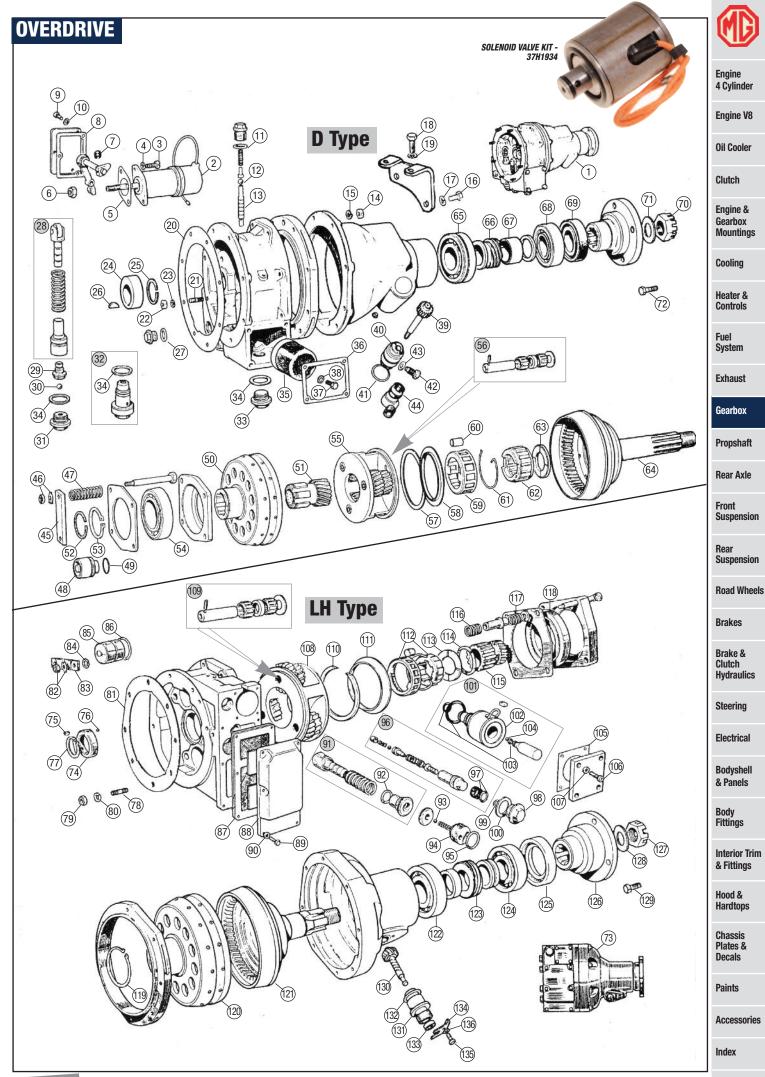
Accessories

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SLIDING MEMBER, RECONDITIONED -

513200R



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Engine

4 Cylinder

**Engine V8** 

**Oil Cooler** 

Engine &

Gearbox

Cooling

Heater &

Controls

Fuel System

Exhaust

Gearbox

Propshaft

**Rear Axle** 

Front Suspension

Rear

Mountings

DESCRIPTION

**Automatic Gearbox** 

**Converter & Fixings** 

AUTOMATIC GEARBOX ASS'Y,

Includes torque converter. TORQUE CONVERTER ASSEMBLY

SCREW, stone guard to gearbox

WASHER, spring (gbox to engine bolt) 7

SCREW, torque converter housing

WASHER, spring (housing screw)

SCREW, rear case to main case

WASHER, spring (rear case screw)

reconditioned

STONE GUARD, mesh

3" long

2 3/4" long

3 1/4" long

to main case

BOLT, gearbox to engine:

NUT, gearbox to engine

**Assembly, Torque** 

No.

2

3

4

Ν Clutch

NI

Ν

Ν

NI

NI

Ν

QTY REQ. PART No.

1

2

4

2

3

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7

6

6

4

Δ

OIL SEAL, REAR -

RTC447

22H1266R

17H3298

37H3729

27H6866

BH605241

BH605221

BH605261

**GHF201** 

**GHF332** 

HU857

**GHF332** 

**GHF163** 

**GHF332** 

SEAL, OIL PUMP BAU1034A

**AHH7488** 

**AHH7487** 

**AHH7487** 

**AHH7486** 

AHH7487

AHC113

No. DESCRIPTION

QTY REQ. PART No.

FILTER - AAU7085A

# Automatic Gearbox Components

_	mpononto		
5	OIL SEAL, rear	1	RTC447
6	SCREW, oil sump to main case	15	SH505051
7	WASHER, spring	15	GHF332
8	PLUG, gearbox drain	1	37H6403
9	SWITCH, inhibitor & reversing light	hts1	RTC1150
10	CABLE, kickdown	1	22H1267
11	UNIDIRECTIONAL CLUTCH		
	ASSEMBLY	1	RTC153A
12	PLANET GEAR ASSEMBLY	1	AEU1964A
13	BUSH, output shaft	1	MRB10
14	GEAR, speedometer drive	1	22B473
15	BALL, drive gear locating	1	BL12
16	CIRCLIP, drive gear locating	2	27H8597
17	PINION, speedometer drive	1	22B654
18	HOUSING, speedometer pinion	1	22H29
9	GASKET, pinion housing	1	22H903B
20	SEAL, pinion housing	1	NKC105A
21	SCREW, pinion housing to gearb	ox 2	GHF117
22	WASHER, shakeproof	2	GHF321
23	OIL PUMP ASSEMBLY	1	BAU1798
24	SEAL, oil pump	1	BAU1034A
25	BUSH, oil pump body	1	MRB2
26	BUSH, oil pump gear	1	MRB3
27	CLUTCH PLATE KIT, front	1	GAB8622
28	CLUTCH PLATE KIT, rear	1	GAB607
29	GASKET KIT, gearbox	1	GAB411
30	OIL SEAL & 'O' RING KIT, gearbo	)x 1	18G8952
31	TEFLON SEALING RING KIT,		
	gearbox	1	AEU2868J
32	THRUST WASHER KIT, gearbox	1	513615

No.	DESCRIPTION	QTY REQ.	PART No.
NI	MAJOR OVERHAUL KIT, gearbox Includes items 27, 28, 29, 30, 31 & 32	1	GAB106
33	BRAKE BAND:		
	front	1	GAB704
	rear	1	GAB709
34	SERVO ASSEMBLY, front	1	27H6196
35	SERVO ASSEMBLY, rear	1	27H8602
36	DIPSTICK, oil	1	AHC370
37	'O' RING, dipstick	1	<b>TRS710</b>
38	TUBE, dipstick	1	AHH8436
39	FILTER:		
	Alternatives. Snorkel filter features low	er oil pick	up.
	plain	1	27H9338
	snorkel	1	AAU7085A
40	BALL, pump check valve	1	606439

## **Automatic Gearbox** Selector Mechanism

30	SIECLUI MIECHAIIISI		
41	BALL JOINT & LEVER, selector	1	TT9941
42	ADJUSTER, selector	1	AHH8547
43	NUT, adjuster, RH thread	1	NT605041
44	NUT, adjuster, LH thread	1	FNZ2205
45	ROD, gear lever to selector lever	1	AHH8544
46	GEAR SELECTOR ASSEMBLY	1	AHH8548
47	SEAL, selector to gearbox tunnel	1	AHC188
48	SCREW, selector to gearbox tunnel Selector assembly to gearbox tunnel.	6	SF604061
49	WASHER, shakeproof Selector assembly to gearbox tunnel.	6	6K9012
50 51		1 6	AHC215 RMP308
	41 42 43 44 45 46 47 48 49 50	<ol> <li>41 BALL JOINT &amp; LEVER, selector</li> <li>42 ADJUSTER, selector</li> <li>43 NUT, adjuster, RH thread</li> <li>44 NUT, adjuster, LH thread</li> <li>45 ROD, gear lever to selector lever</li> <li>46 GEAR SELECTOR ASSEMBLY</li> <li>47 SEAL, selector to gearbox tunnel</li> <li>48 SCREW, selector to gearbox tunnel.</li> <li>49 WASHER, shakeproof Selector assembly to gearbox tunnel.</li> <li>49 WASHER, shakeproof Selector assembly to gearbox tunnel.</li> <li>50 RETAINER/FINISHER, gearbox tunnel</li> </ol>	42ADJUSTER, selector143NUT, adjuster, RH thread144NUT, adjuster, LH thread145ROD, gear lever to selector lever146GEAR SELECTOR ASSEMBLY147SEAL, selector to gearbox tunnel148SCREW, selector to gearbox tunnel.650RETAINER/FINISHER, gearbox tunnel1

SWITCH, INHIBITOR & **REVERSING LIGHTS** -RTC1150

**Propshaft Assembly** 

3 synchro banjo axle models without overdrive

3 synchro banjo axle models with overdrive

3 synchro tube axle models without overdrive

3 synchro tube axle models with overdrive

4 synchro with or without overdrive (not V8)

1

1

1

1

1

IINIVERSAL JOINT.

SEALED, NOT GREASEABLE -

GUJ115NG

PROPSHAFT ASS'Y:

30" long, new

31 1/8" long, new

31 1/8" long, new

31 1/8" long, new

32" long, new

V8 models

Suspension **Road Wheels** 

Brakes

Brake & Clutch **Hydraulics** 

Steering

Electrical

Bodyshell & Panels

> Body Fittings

1

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates & Decals

Paints

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0:101

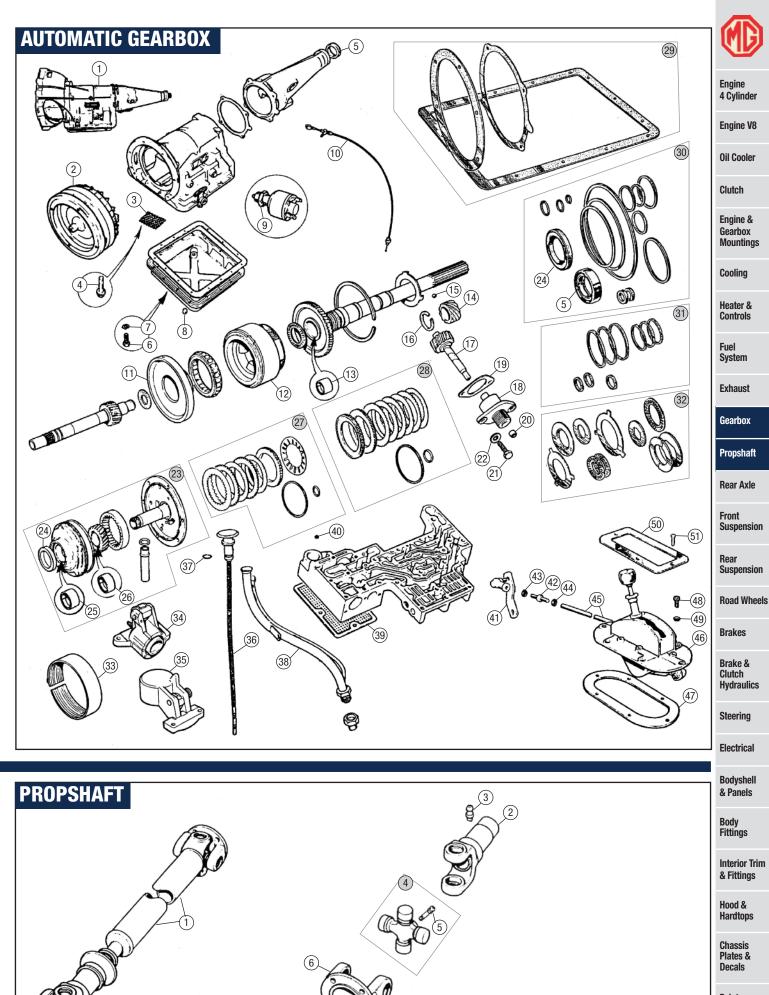
# **Propshaft Components**

2	SLEEVE, yoke:		
	4 cylinder models	1	7H3865
	V8 models	1	27H8095
3	GREASE NIPPLE, sliding joint:		
	4 cylinder models		
	genuine Land Rover	1	234532
	aftermarket	1	234532P
4	UNIVERSAL JOINT:		
	4 cylinder models		
	greasable	2	GUJ115
	sealed, not greaseable	2	GUJ115NGN
	V8 models, sealed	2	GUJ108
5	GREASE NIPPLE, universal joint 4 cylinder models.	2	7H3858
6	FLANGE, yoke:		
	4 cylinder models	2	128136
	V8 models		
	genuine Land Rover	2	600656
	aftermarket	2	600656P

# **Propshaft Fixings**

PROPSHAFT ASS'Y - AHH7480

7	BOLT, propshaft:		
	3 synchro models	8	AAA4039
	4 synchro models		
	gearbox end		
	not V8	4	22H1107
	V8 models	4	22B483
	axle end		
	not V8	4	AAA4039
	V8 models	4	53K117
8	WASHER, spring, axle end:		
	4 synchro models (not V8)	4	GHF332
	V8 models	4	GHF333
9	NUT, Nyloc:		
	4 synchro models (not V8)	8	GHF222
	V8 models	8	GHF223
	6)		
	$\sim$		
UI	IIVERSAL JOINT,		
	GREASABLE -	63	NY A
	GUJ115 🤍 🆠	158	14



Paints

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Engine

4 Cylinder

1

1

2

1

1

10

10

10

2

8

8

2

2

2

2

2

1

1

2

1

1

BREATHER. AXLE -

CHECK STRAP MOUNTING REPAIR,

AXLE CASE - ARB101

21H6060

PART No.

**BTB533** 

**BTB534** 

21H6060

1G7465

2A7226

GHF201

**GHF332** 

**ARB101** 

**BTB334** 

**BTB207** 

**BTB229** 

GHK1133

ATB7354

GHS211

1G7436

**GFG115** 

1G7448

1G7582

1G7584

**BTB1285R** 

**BTB1284R** 

1 BTB1285RNCWP

1 BTB1284RNCWP

6K499

### Axle Casing - Banjo Type

GASKET, differential to axle case

CHECK STRAP MOUNTING REPAIR,

Wheel Hubs & Bearings -

STUD, differential to axle case

NUT, differential to axle case

DESCRIPTION

1 CASING, axle:

steel wheels

wire wheels

PLUG, drain/filler

BREATHER, axle

WASHER, spring

axle case

**Banjo Type** 

10 STUD, hub: steel wheels

12 '0' RING, hub

13 OIL SEAL, hub

15 GASKET, hub

16 NUT, rear hub:

Banjo Type

3.909:1 ratio

Std. MGB ratio.

3.909:1 ratio

4.3:1 ratio

4.3:1 ratio

HUB ASSEMBLY, wheel

Steel or wire wheels

wire wheels

11 WHEEL BEARING KIT

SPACER, bearing

Steel wheel rear hub only.

right hand thread

left hand thread

For left hand side of axle.

For right hand side of axle.

**Differential Assembly -**

Customers own unit required for reconditioning.

Std. MGB ratio. New crown wheel & pinion fitted.

18 DIFFERENTIAL ASS'Y. reconditioned:

New crown wheel & pinion fitted.

17 WASHER, lock, rear hub nut

No.

2

3

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14

Engine V8
Oil Cooler
Clutch
Engine & Gearbox Mountings
Cooling

Heater & Controls Fuel System Exhaust Gearbox

Propshaft

```
Rear Axle
```

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Front
Suspension
```

Rear

Suspension

Road Wheels

Brakes

Brake & Clutch Hydraulics

Steerina

Electrical Bodyshell

& Panels Body Fittings

Interior Trim

& Fittings Hood &

Hardtops

Plates & Decals

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WHEEL BEARING KIT - GHK1133

No. DESCRIPTION

QTY REQ. PART No.

### Differential Components -Banjo Type

Da	anjo type		
19	CARRIER, differential	1	BTB1277
20	STUD, differential bearing cap	2	51K886
21	NUT. differential bearing cap	4	HN2010
	· , · · · · · · · · · · · · · · · · · ·	-	
22	WASHER, spring	4	WL600071
23	WASHER, plain	4	WA600071
24	CAGE, differential	1	BTB328
25	PEG, pinion pin locating	1	6K842
26	PIN, pinion	1	1G7444
27	GEAR, pinion	2	ATB7123
	THRUST WASHER, pinion	2	1G7445
29	GEAR, differential	2	BTB150
30	THRUST WASHER, diff. gear,	2	DIDIJU
30		0	ATD 7070
	std. size (0.035")	2	ATB7072
	+0.005" oversize (0.040")		ATB7072040
31	BOLT, crown wheel	8	ATA7043
32	LOCK TAB, crown wheel bolt	4	6K875
33	CROWN WHEEL & PINION:		
	3.909:1 ratio	1	BTB653
	Standard ratio for MGB	-	
	4.3:1 ratio	1	88G283
	4.55:1 ratio	1	88G284
34	BEARING, differential	2	CHM163
35	SHIM, differential bearing:	-	01111100
33	0.002"	A/R	2K7993
	0.003"	A/R	ATB7239
	0.004"	A/R	2K7435
	0.006"	A/R	6K503
	0.010"	A/R	1G7600
36	WASHER, pinion thrust:		
	0.126"	1	ATB7064
	0.124"	1	ATB7065
	0.122"	1	ATB7066
	0.120"	1	ATB7067
	0.118"	1	ATB7068
	0.116"	1	ATB7069
	0.114"	1	ATB7009
~-	0.112"	1	ATB7071
37	BEARING, pinion, inner:		
	standard	1	100897A
	NTN	11	00897ANTN
38	SPACER, pinion bearing:		
	standard	1	1B7240
39	SHIM, outer pinion bearing:		
	0.004"	A/R	ATB7102
	0.006"	A/R	ATB7103
	0.008"	A/R	ATB7104
	0.010"	A/R	ATB7105
	0.012"	A/R	ATB7106
	0.020"	A/R	ATB7107
	0.030"	A/R	ATB7108
40	BEARING, pinion, outer	1	2A7213
41	OIL SEAL, pinion nose	1	88G320
42	DUST COVER, oil seal	1	1G7439
43	FLANGE, drive	1	ATB7059
44	NUT, drive flange	1	FNZ612
45	WASHER, spring	1	WL600121

### Panhard Rod Conversion Kit - Banjo Type

NI PANHARD ROD CONVERSION KIT 1 RP1674 MGB, Banjo Axle Arrests the lateral movement of the rear axle making handling more predictable. delivering a more satisfying drive.

No. DESCRIPTION

TON

## Half Shafts - Banjo Type

46	HALF SHAFT Steel wheels.	2	BTB336
47	SCREW, half shaft to hub Steel wheels.	2	SF604061
48	HALF SHAFT Wire wheels.	2	BTB153
49	HUB, splined:		
	12 threads per inch		
	Wire wheels, up to GHN3-30850 (1	962-64).	
	RH	1	BTB332
	LH	1	BTB333
	8 threads per inch Wire wheels, GHN3-30851 on, GHL GHN4/5, GHD4/5 (1965 on).	73,	
	RH	1	<b>BTB732</b>
	LH	1	<b>BTB733</b>
50	PLUG, Welch Wire wheels.	2	2K8160
51	NUT, Nyloc, brake drum to hub <i>Wire wheels.</i>	8	GHF225

### Limited Slip Differential -Banjo Type

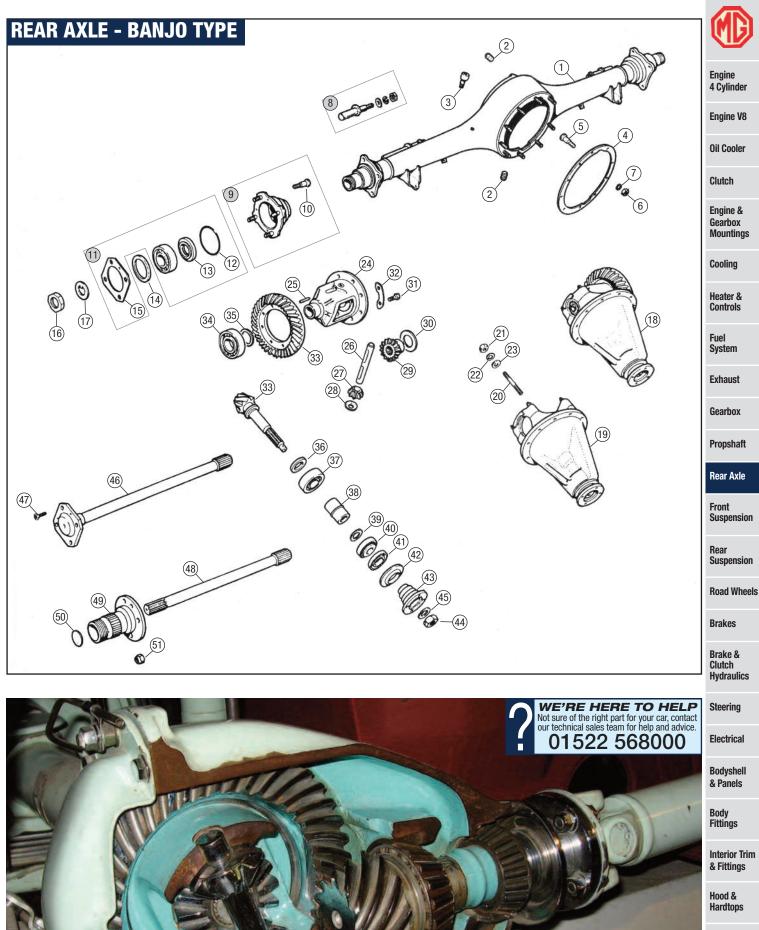
NI DIFFERENTIAL ASSEMBLY: limited slip 1 AHT547LSD



PANHARD ROD CONVERSION KIT -RP1674

ORDER BY

OTY REQ. PART No.



Chassis Plates & Decals

Paints

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DESCRIPTION

No. DESCRIPTION

OTY REQ PART No CROWN WHEEL & PINION,

3.909:1 RATIO - BTB856

Rear Axle Assemblies -Tube Type Engine Note: Reconditioned axles are supplied including half shafts but NOT 4 Cylinder INCLUDING BRAKES OR HUBS. Customers own unit required for reconditioning. **Engine V8** 4 CYLINDER MODELS, MANUAL GEARBOX REAR AXLE ASS'Y, steel wheels, reconditioned: 1 **Oil Cooler** 3.909:1 ratio BTB1108R up to September 1976 1 No rear anti roll bar brackets Clutch up to September 1976 1BTB1108RNCWP No rear anti roll bar brackets Including new crown wheel & pinion Engine & September 1976 on **DAM4243R** 1 Gearbox With rear anti roll bar brackets. Mountings September 1976 on 1 DAM4243RNCWP With rear anti roll bar brackets. Including new crown wheel & pinion Cooling 2 REAR AXLE ASS'Y, wire wheels, reconditioned: 3.909:1 ratio **BTB1109R** up to September 1976 Heater & 1 No rear anti roll bar brackets. Controls up to September 1976 1BTB1109RNCWP No rear anti roll bar brackets. Fuel Including new crown wheel & pinion System September 1976 on **DAM2487R** With rear anti roll bar brackets September 1976 on 1 DAM2487RNCWP Exhaust With rear anti roll bar brackets. Including new crown wheel & pinion. Gearbox **4 CYLINDER MODELS, AUTOMATIC GEARBOX** REAR AXLE ASS'Y, steel wheels, reconditioned 1 3.909:1 ratio Propshaft up to GHN4/GHD4-158230 1 **BTB1108R** up to GHN4/GHD4-158230 1BTB1108RNCWP Rear Axle Including new crown wheel & pinion. 3.7:1 ratio GHN4/GHD4-158231 on 1 BTB1125R Front 2 REAR AXLE ASS'Y, wire wheels, reconditioned: Suspension 3.909:1 ratio up to GHN4/GHD4-158230 1 BTB1109R Rear up to GHN4/GHD4-158230 1BTB1109RNCWP Suspension Including new crown wheel & pinion 3.7:1 ratio GHN4/GHD4-158231 on 1 **BTB1127R** Road Wheels **V8 MODELS** REAR AXLE ASS'Y, 3.07:1 ratio, reconditioned: Brakes 1 all models **BTB1167R** all models 1BTB1167RNCWP Brake & Including new crown wheel & pinion. Clutch **Hydraulics** Axle Casing - Tube Type Steering 3 CASING. axle: Post September 1976 spec. (with anti roll bar brackets) Will fit earlier models. Electrical steel wheels DAM2450 wire wheels DAM2451 1 BREATHER, axle 21H6060 4 1 Bodyshell 5 6K499 PLUG, drain/filler 2 & Panels CHECK STRAP MOUNTING REPAIR, 6 **ARB101** axle case Body COVER, differential: 7 Fittings standard **DAM2441 DAM2441A** allov 1 Interior Trim GASKET, differential cover **BTB674** 8 1 & Fittings WASHER, spring 9 12 **GHF332** 10 SCREW, differential cover SH605041 A/R 8 rqd. up to Sept. 1976, 10 rqd. Sept. 1976 up to GHN5-415000/GHD5-412300, 11 rqd. from GHN5-415001/GHD5-412301 on. Hood & Hardtops SCREW, differential cover, 11 with brake pipe mounting stud 2 **BTB872** Chassis Up to September 1976. Plates & 12 BOLT, differential cover 8 Decals BTB676 handbrake bracket 2 Up to GHN5-415000/GHD5-412300. Paints 13 BRACKET, handbrake compensator1 **BTB738** Up to GHN5-415000/GHD5-412300.



### **Panhard Rod Conversion Kit** - *Tube Type*

PANHARD ROD CONVERSION KIT 1 NI **RP1673** MGB, Tube Axle Arrests the lateral movement of the rear axle making handling more predictable. delivering a more satisfying drive.

### **Differential Components -**Tube Type

	se ijpe		
14	CROWN WHEEL & PINION:		
	3.909:1 ratio	1	BTB856
	4 cylinder manual models.	-	
	4 cylinder automatic models up to	o GHN4/G	HD4-158230.
	3.7:1 ratio	1	BTB1244
	4 cylinder automatic models from	GHN4/GI	HD4-158231 on.
	3.07:1 ratio	1	BTB900
	V8 models.		
15	CAGE, differential:		
	4 cylinder models	1	BTB866
	V8 models	1	BTB840
16	BOLT, crown wheel	8	BTB432
17	GEAR, pinion	2	ATB7123
	<i>,</i> 1		
18	THRUST WASHER, pinion	2	1G7445
19	PIN, pinion	1	BTB871
20	PEG, pinion pin locating	1	BTB715
21	GEAR, differential	2	BTB428
22	THRUST WASHER, diff. gear:		
	std. size (0.035")	2	ATB7072
	+0.005" oversize (0.040")	2	ATB7072040
23	WASHER, pinion thrust:	2	AID/0/2040
20	0.222"	1	BTB844
	0.222"	1	BTB845
	**		
	0.218"	1	BTB846
	0.216"	1	BTB847
	0.214"	1	BTB848
	0.212"	1	BTB849
	0.210"	1	BTB850
	0.208"	1	BTB851
24	BEARING, pinion, inner	1	539706
25	SPACER, pinion bearing	1	BTB853
26	BEARING, pinion outer	1	549420A
27	OIL SEAL, pinion nose	1	BTB1326
28	DUST COVER, oil seal	1	BTC350
		1	D10330
29	FLANGE, drive:		DTDOOT
	4 cylinder models	1	BTB867
	V8 models	1	BTB855
30	NUT, drive flange	1	515817
31	WASHER, drive flange nut	1	BTB933
32	BEARING, differential	2	BTC9001
33	SHIM, differential bearing:		
	0.149"	2	BTC466
	0.147"	2	BTC465
	0.145"	2	BTC464
	0.143"	2	BTC463
	0.143	2	BTC463
	0.139"	2	BTC461
	0.137"	2	BTC286
	0.135"	2	BTC287
	0.133"	2	BTC288
	0.131"	2	BTC289
	0.129"	2	BTC290
	0.127"	2	BTC291
	0.125"	2	BTC292
	0.123"	2	BTC293
	0.121"	2	BTC460
	0.119"	2	BTC459
	0.117"	2	BTC458
	0.115"	2	BTC458 BTC457
34		2	
34	BOLT, differential bearing cap	2	BTB669



### Half Shafts, Wheel Hubs & Bearings - Tube Type

35	HALF SHAFT Steel wheels.	2	BTB700
36	HUB, wheel Steel wheels	2	DAM4122
37	STUD, hub Steel wheels.	8	BTB229
38	HALF SHAFT Wire wheels.	2	<b>BTB71</b> 4
39	HUB, splined, wire wheels, 8 thr	eads pe	er inch:
	RH	1	BTB716
	LH	1	BTB717
40	STUD, hub Wire wheels.	8	BTB187
41	NUT, Nyloc, brake drum to hub	8	GHF22
42	SPACER, wheel bearing	2	BTB68 <sup>-</sup>
43	WHEEL BEARING KIT	2	GHK1213
44	RETAINER, oil seal	2	BTB68
45	OIL SEAL, hub	2	GHS17
46	COLLAR, oil seal	2	AAA982
47	NUT, rear hub	2	BTA24
48	COLLAR, split, rear hub nut	2	FAM927
49	PIN, split	2	GHF50

### **Limited Slip Differentials -**Tube Type



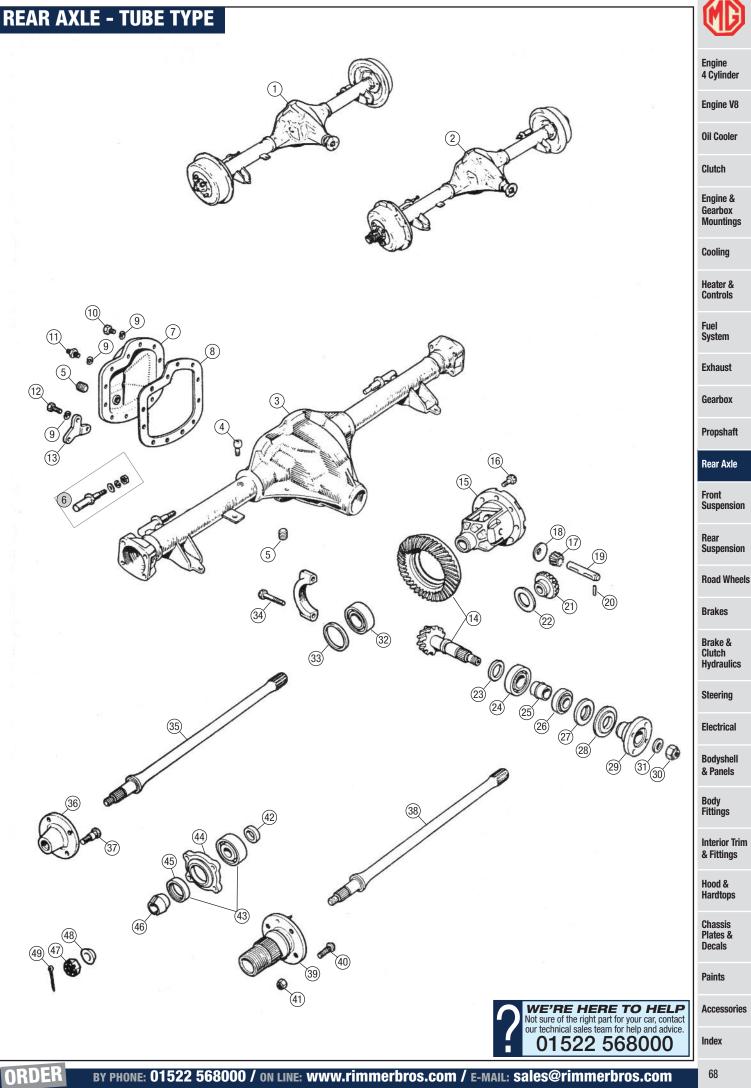
Accessories

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C	rossmember &	& Fixing	<b>S</b> -
No.	DESCRIPTION	OTY REO.	PAR

69

ORDER

QTY REQ. PART No. No. DESCRIPTION

**Wishbone Arms** & Trunnions - Front

QTY REQ. PART No.

TOP TRUNNION

PIN KIT -1G4349K

No.

DESCRIPTION REAMER, KING PIN BUSH -18G597

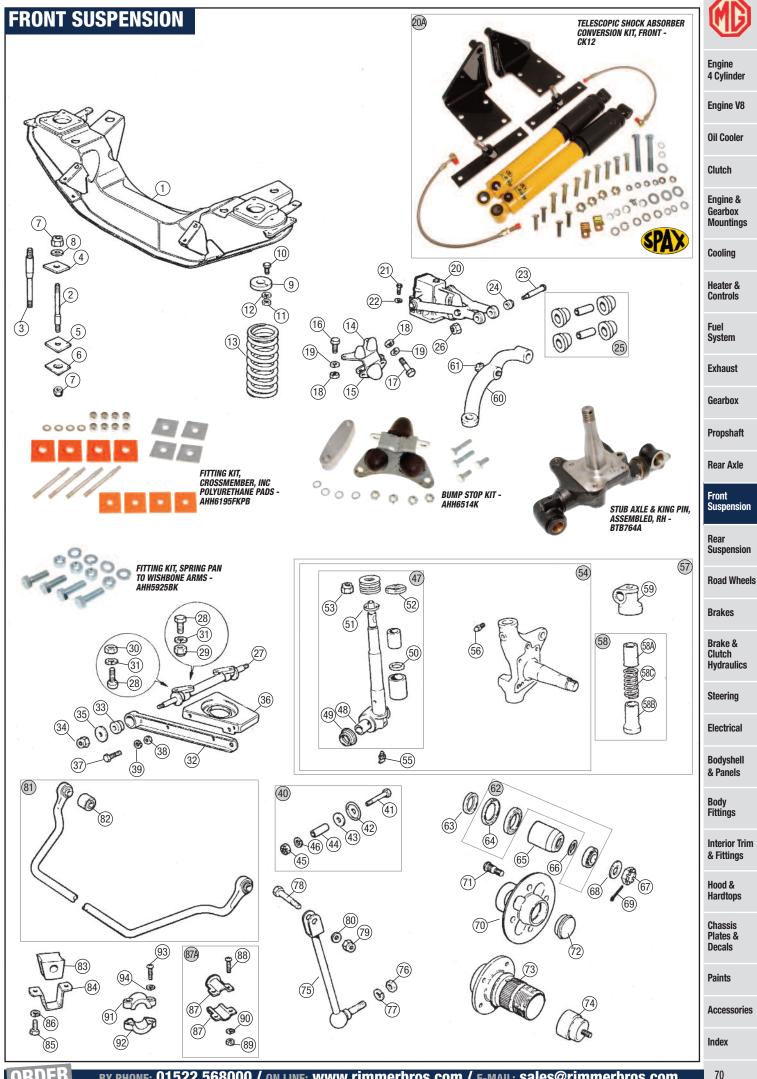
#### Stub Axles Vina Din Ō

	&	King Pins - Front	t	
	47	KING PIN KIT:		
		pair (car set) 1 Includes king pins, bushes, seals, Oi		shers and 0 rings.
		each Includes king pin, bushes, seals, Oili	2 ite was	GSJ231 her and O rings
	NI	REAMER, king pin bush	1	18G597
1G4349 IG4349K		Accurately enlarges king pin stub axle to smooth-finished internal diameter after		to correct,
	48 49	BUSH, bottom trunnion SEAL, bottom trunnion	2 4	BTB768 AAA1323
8G621	49 50	'O' RING, king pin dust tube	2	21B252
621PB0	51	Square section. 'O' RING, king pin lower	2	TRS1620
21POLY4	-	Round section.	-	
	52 53	WASHER, thrust, king pin, 'Oilite' NUT, king pin upper:	2	ATC4264
LN2210		Alternatives. slotted	2	ATC4265
GHF224		Nyloc	2	GHF226
\HH4003 \CB5255	54	STUB AXLE & KING PIN, recondit Reconditioned stub axle with reamed ne		
GHF223		fitted with new king pin. Not supplied v (i.e. not shimmed) or dust tubes. Stub a	vith top	trunnion
GHF202		RH	1	BTB764R
	55	LH GREASE NIPPLE, king pin	1 2	BTB765R UHN445
GHF333	55 56	GREASE NIPPLE:	2	UIII144J
AA1326		stub axle upper	ŋ	004500
		genuine Land Rover aftermarket	2 2	234532 234532P
AHH5927		stub axle lower Alternatives. Note that early stub ax	les we	e not fitted
AHH5929		with lower grease nipples.	ies wei	e not niteu
		long type genuine Land Rover	2	TYL100030
odels.		aftermarket	2	TYL100030P
\HH7933  H7933K		short type	2	234532
/933PB0		genuine Land Rover aftermarket	2	234532P
SHH1123	57	STUB AXLE & KING PIN, assemb	led:	
y els.		New stub axle with reamed new bus		
123POLY		pin. Supplied with top trunnion shim tubes fitted.	imed a	nd fitted and dust
		RH LH	1 1	BTB764A BTB765A
LN2211		reconditioned		
GHF225		Reconditioned stub axle with reame fitted with new king pin. Supplied w	ith top	trunnion shimmed
152647 \HH5925		and fitted and dust tubes fitted. Stul dust tubes are exchange items.	b axle,	top trunnion and
		RH LH	1 1	BTB764AR BTB765AR
<b>15925BK</b> pan.	NI	MAJOR OVERHAUL KIT,	I	DID/0JAN
		front suspension Includes top trunnion pin kit, wishbo	2 one bus	RP1363
GHF103		nuts and washers, bottom trunnion and grease nipples for one side of fi	kit, king	g pin kit
GHF201	58	DUST TUBE KIT Includes upper and lower dust tubes plu	2	21B251K
GHF332	58A	DUST TUBE, upper	2 2	<b>1G4271</b>
iH1773K		B DUST TUBE, lower B SPRING, dust tube	2 2	21B251 2K8951
	580 59	TRUNNION, top	2	ATC4249
AHH4001	60	STEERING ARM:	-	DTDOOC
AA1324		RH LH	1 1	BTB396 BTB397
AAA1390 Bhh1773	61	BOLT, steering arm	4	BTB410
D608041				
GHF335				ERHAUL KIT -
	C	RP1	363	
	0	S) U BAL ~		
99		_`` <sup>_</sup> 00_		
45 AN (81)			-0	0
	<sup>48</sup>			-
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		ont	linga-
Engine 4 Cylinder	1	CROSSMEMBER, front suspension:	
Engine V8	NI	chrome bumper 1800 1 rubber bumper 1800 and all V8 1	AHH6195 BHH803
Lingine vo	NI	FITTING KIT, crossmember with rubber pads Including clamp plates, bolts, nuts & wa	shers
Oil Cooler		4 cylinder chrome bumper models 1	AHH6195FK
Clutch		rubber bumper models 1 all V8 models 1 with polyurethane pads including clamp plates, bolts, nuts & wa	BHH803FK BHH803FK
Engine &		Including clamp plates; bolts, nuts & wa 4 cylinder	shers.
Gearbox Mountings		chrome bumper models 1 rubber bumper models 1 all V8 models 1	AHH6195FKPB BHH803FKPB BHH803FKPB
Cooling	2	BOLT, crossmember mounting 4/2 <i>Qty. reduced for 4 cylinder rubber bumper r</i> <i>and all V8 models.</i>	AHH6204
Heater &	3	BOLT, crossmember mounting 2 4 cylinder rubber bumper models, all V8 mo	BHH805 dels.
Controls	4	PAD, crossmember mounting, lipped Qty 4 for 4 cyl. chrome bumper models (up Qty 6 for 4 cyl. rubber bumper models & all (upper & front lower positions).	l: per positions). V8 models
Fuel System		standard 4/6	AHH6205
oyotom	5	polyurethane ( <i>Polybush dynamic</i> ) 4/6 PAD, crossmember mounting, lower	AHH6205PB0
Exhaust		PAD, crossmember mounting, lower Qty 4 for 4 cyl. chrome bumper models (low Qty 2 for 4 cyl. rubber bumper models & all (rear lower positions).	
Gearbox		standard 4 polyurethane (Polybush dynamic) 4	AHH6206 AHH6206PB0
	6 7	PLATE, clamping 4 NUT, Nyloc, mounting bolt 8	AHH6207 GHF225
Propshaft	8	WASHER, plain 4 SPIGOT, road spring locating 2	GHF304 AHH5897
Rear Axle	10 11	SCREW, spigot 4 NUT, spigot 4	SH604051 GHF200
Hear Axie	12	WASHER, spring 4	GHF331
Front	NI	FRONTLINE CASTOR CORRECTION	es fit between front
Suspension		crossmember and chassis, reducing the cas approximately 3 degrees.	stor angle by
Rear	R	oad Springs	
Suspension		Shock Absorbers	- Front
Road Wheels	13	SPRING, road, each:	- 110111
Dustas		standard, chrome bumper, roads up to GHN5-293445 2 <i>To 1972.</i>	
Brakes		from GHN5-293446 on 2	BHH1225
Brake & Clutch		1972 on. standard, chrome bumper, 4 cylir	
Hydraulics		all V8 models 2 standard, rubber bumper	
Ctooring		roadster models 2 4 cylinder GT models 2	
Steering		uprated, all models, inc V8 2 480lbs spring rate, lowers ride height b	<b>AHT21UR</b>
Electrical	14	BUMP STOP, front suspension: standard 2	AHH6514
	NI	shortened 2 BUMP STOP KIT 2	AHH6514S
Bodyshell & Panels	NI	Includes std. bump stop, spacer & fixings. BUMP STOP FITTING KIT 2	
	15	Includes spacer & fixings only. SPACER, bump stop 2	
Body Fittings	16 17	SCREW, bump stop 4 BOLT, bump stop & spacer 4	GHF120
	18 19	NUT, bump stop 8	GHF201
Interior Trim & Fittings	19 20	WASHER, spring 8 SHOCK ABSORBER/LEVER:	
arnunys		standard, new <i>(outright)</i> 2 standard, reconditioned <i>(exchange</i>	)
Hood & Hardtops		premium quality 2 standard quality 2	
naroups		uprated (uprated 25%) new (outright) 2	
Chassis Plates &		reconditioned (exchange) 2	GSA119RUR
		valve only (uprated 25%) 2	AHH7217
Decals	20 <i>4</i>	A TELESCOPIC SHOCK ABSORBER CO	
Decals	20 <i>4</i>	A TELESCOPIC SHOCK ABSORBER CO front 1	CK12
	20 <i>4</i> Ni	A TELESCOPIC SHOCK ABSORBER CC front 1 Includes Spax adjustable shock absorbe fittings and fixings, plus stainless brade TELESCOPIC SHOCK ABSORBER,	<b>CK12</b> rs, d brake hoses.
Decals	NI	A TELESCOPIC SHOCK ABSORBER CC front Includes Spax adjustable shock absorb fittings and fixings, plus stainless braide TELESCOPIC SHOCK ABSORBER, Spax adjustable, each 2 Replacement unit for CK12 conversion F	CK12 rs, d brake hoses. CK12S it.
Decals Paints Accessories		A TELESCOPIC SHOCK ABSORBER CC front 1 Includes Spax adjustable shock absorbe fittings and fixings, plus stainless braide TELESCOPIC SHOCK ABSORBER, Spax adjustable, each 2 Replacement unit for CK12 conversion H BRAKE HOSE, stainless steel braide each 2	CK12 rs, d brake hoses. CK12S d, d, CK12BH
Decals	NI	A TELESCOPIC SHOCK ABSORBER CC front includes Spax adjustable shock absorb fittings and fixings, plus stainless braide TELESCOPIC SHOCK ABSORBER, Spax adjustable, each Replacement unit for CK12 conversion I BRAKE HOSE, stainless steel braide	CK12 rs. d brake hoses. cK12S d, cK12BH d, cK12BH d, bTB198

23	PIN ton trunnion	2	1G4349
	PIN, top trunnion		
NI	TOP TRUNNION PIN KIT	2	1G4349K
	Includes pin, bushes & nut.		
24	BUSH, top trunnion, std., each	4	8G621
25	BUSH KIT, top trunnion,	·	
ZJ		-	00004000
	polyurethane (Polybush dynamic)	1	8G621PB0
	Includes 4 bushes.		
	polyurethane (Alternative)	1	8G621P0LY4
	Includes 4 bushes & 2 sleeves.		
26	NUT, top trunnion:		
	Alternative.		
	slotted	2	LN2210
		2	GHF224
	Nyloc		
27	PIVOT, wishbone, inner	2	AHH4003
28	BOLT, pivot to crossmember	8	ACB5255
29	NUT, pivot bolt, Nyloc	4	GHF223
23	Fits outer bolts.	4	UNFZZJ
30	NUT, pivot bolt, plain	4	GHF202
	Fits inner bolts.		
31	WASHER, spring	8	GHF333
32	ARM, wishbone:	-	
J۲		110	
	front & rear	4/2	AAA1326
	Quantity reduced if anti roll bar fitted		
	front		
	lf anti roll bar fitted.		
	RH	1	AHH5927
	LH	1	AHH5929
33	BUSH, wishbone, inner:		
	4 cvlinder		
	Std. split type (two piece) bushes for	4 cv	linder models.
	standard, each	8	AHH7933
		1	
	standard, car set	•	AHH7933K
	polyurethane (car set)	1	AHH7933PB0
	Non-split type (single piece) polyl	bush	es.
	V8 standard, each	4	BHH1123
	Std. one piece bush for V8 models, al	lso c	ommonly
	Sta. one piece bush for v8 models, al used as heavy duty alternative for 4 d		
	used as heavy duty alternative for 4 of	cylin	
	used as heavy duty alternative for 4 o V8 polyurethane, car set	cylin	der models.
2/	used as heavy duty alternative for 4 o V8 polyurethane, car set Includes 8 bushes & 4 sleeves.	cylin	der models.
34	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush:	cylin	der models.
34	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives.	cylini 1	der models. BHH1123POLY
34	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted	cylini 1 4	der models. BHH1123POLY LN2211
34	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives.	cylini 1	der models. BHH1123POLY
34 35	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc	cylini 1 4	der models. BHH1123POLY LN2211
35	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush	cylini 1 4 4 4	der models. BHH1123POLY LN2211 GHF225 152647
35 36	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN	cylini 1 4 4	der models. BHH1123POLY LN2211 GHF225
35	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan	cylini 1 4 4 4 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925
35 36	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms	cylini 1 4 4 2 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK
35 36	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan	cylini 1 4 4 2 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK
35 36	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to	cyline 1 4 4 2 2 or on	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK
35 36 NI	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to	cylini 1 4 4 2 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK
35 36 NI	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to	cyline 1 4 4 2 2 or on 8/6	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK te spring pan.
35 36 NI 37	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms Oty. reduced when anti roll bar fitted.	cyline 1 4 4 2 2 pr on 8/6	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK te spring pan. GHF103
35 36 NI	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms <i>Dy. reduced when anti roll bar fitted</i> . NUT, spring pan to wishbone arms	cyline 1 4 4 2 2 or on 8/6	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK te spring pan.
35 36 NI 37 38	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts fo SCREW, spring pan to wishbone arms <i>Qty. reduced when anti roll bar fitted.</i>	cylini 1 4 4 4 2 2 0 7 0 7 0 7 8 /6	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK dHH5925BK te spring pan. GHF103 GHF201
35 36 NI 37	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms dty. reduced when anti roll bar fitted. NUT, spring pan to wishbone arms dty. reduced when anti roll bar fitted. WASHER, spring	cyline 1 4 4 2 2 pr on 8/6	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK dHH5925BK te spring pan. GHF103 GHF201
35 36 NI 37 38 39	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms <i>Oty.</i> reduced when anti roll bar fitted. NUT, spring pan to wishbone arms <i>Oty.</i> reduced when anti roll bar fitted. WASHER, spring <i>Oty.</i> reduced when anti roll bar fitted.	cylinu 1 4 4 2 2 0r ori 8/6 8/6 8/6	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK e spring pan. GHF103 GHF201 GHF332
35 36 NI 37 38	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms dty. reduced when anti roll bar fitted. NUT, spring pan to wishbone arms dty. reduced when anti roll bar fitted. WASHER, spring dty. reduced when anti roll bar fitted. BOTTOM TRUNNION KIT	cylinu 1 4 4 2 2 0r on 8/6 8/6 8/6 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK e spring pan. GHF103 GHF201 GHF332 BHH1773K
35 36 NI 37 38 39	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts fo SCREW, spring pan to wishbone arms <i>0ty. reduced when anti roll bar fitted.</i> NUT, spring pan to wishbone arms <i>0ty. reduced when anti roll bar fitted.</i> WASHER, spring <i>0ty. reduced when anti roll bar fitted.</i> WASHER, spring <i>0ty. reduced when anti roll bar fitted.</i> BOTTOM TRUNNION KIT Includes trunnion bolt, seal supports, thru	cylinu 1 4 4 4 2 2 0 7 0 7 8/6 8/6 8/6 2 ust v	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK te spring pan. GHF103 GHF201 GHF332 BHH1773K vashers,
35 36 NI 37 38 39	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms Oty. reduced when anti roll bar fitted. NUT, spring pan to wishbone arms Oty. reduced when anti roll bar fitted. WASHER, spring Oty. reduced when anti roll bar fitted. BOTTOM TRUNNION KIT Includes trunnion bolt, seal supports, thri distance tube, nut and spring washer for	cylinu 1 4 4 4 2 2 0 7 0 7 8/6 8/6 8/6 2 ust v	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK te spring pan. GHF103 GHF201 GHF332 BHH1773K vashers,
35 36 NI 37 38 39 40	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms <i>Aty.</i> reduced when anti roll bar fitted. NUT, spring pan to wishbone arms <i>Aty.</i> reduced when anti roll bar fitted. WASHER, spring <i>Oty.</i> reduced when anti roll bar fitted. BOTTOM TRUNNION KIT Includes trunnion bolt, seal supports, thru distance tube, nut and spring washer for Does not include seals.	cylinu 1 4 4 4 2 2 0r orn 8/6 8/6 8/6 8/6 2 2 ust w	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK e spring pan. GHF103 GHF201 GHF332 BHH1773K vashers, side.
35 36 NI 37 38 39 40 41	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts for SCREW, spring pan to wishbone arms <i>Oty.</i> reduced when anti roll bar fitted. NUT, spring pan to wishbone arms <i>Oty.</i> reduced when anti roll bar fitted. WASHER, spring <i>Oty.</i> reduced when anti roll bar fitted. BOTTOM TRUNNION KIT Includes trunnion bolt, seal supports, thru distance tube, nut and spring washer for Does not include seals. BOLT, bottom trunnion	cylinu 1 4 4 2 2 0r orn 8/6 8/6 8/6 8/6 2 2 ust w 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925BK e spring pan. GHF103 GHF201 GHF332 BHH1773K vashers, side.
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35 36 NI 37 38 39 40 41 42 43 44	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts fo SCREW, spring pan to wishbone arms dty. reduced when anti roll bar fitted. NUT, spring pan to wishbone arms dty. reduced when anti roll bar fitted. WASHER, spring dty. reduced when anti roll bar fitted. WASHER, spring Dath reduced when anti roll bar fitted. BOTTOM TRUNNION KIT Includes trunnion bolf, seal supports, thr distance tube, nut and spring washer for Does not include seals. BOLT, bottom trunnion SUPPORT, bottom trunnion seal WASHER, thrust, bottom trunnion DISTANCE TUBE, bottom trunnion	cylind 1 4 4 4 2 2 0 7 0 7 0 8 /6 8 /6 8 /6 8 /6 8 /6 8 /6 8 /6 2 4 4 2 2 4 4 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK e spring pan. GHF103 GHF201 GHF332 BHH1773K rashers, side. AHH4001 AAA1324 AAA1390 BHH1773
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35 36 NI 37 38 39 40 41 42 43 44	used as heavy duty alternative for 4 of V8 polyurethane, car set Includes 8 bushes & 4 sleeves. NUT, wishbone bush: Alternatives. slotted Nyloc WASHER, wishbone bush SPRING PAN FITTING KIT, spring pan to wishbone arms Includes screws, washers and nuts fo SCREW, spring pan to wishbone arms dty. reduced when anti roll bar fitted. NUT, spring pan to wishbone arms dty. reduced when anti roll bar fitted. WASHER, spring dty. reduced when anti roll bar fitted. WASHER, spring Dath reduced when anti roll bar fitted. BOTTOM TRUNNION KIT Includes trunnion bolf, seal supports, thr distance tube, nut and spring washer for Does not include seals. BOLT, bottom trunnion SUPPORT, bottom trunnion seal WASHER, thrust, bottom trunnion DISTANCE TUBE, bottom trunnion	cylind 1 4 4 4 2 2 0 7 0 7 0 8 /6 8 /6 8 /6 8 /6 8 /6 8 /6 8 /6 2 4 4 2 2 4 4 2	der models. BHH1123POLY LN2211 GHF225 152647 AHH5925 AHH5925BK e spring pan. GHF103 GHF201 GHF332 BHH1773K rashers, side. AHH4001 AAA1324 AAA1390 BHH1773
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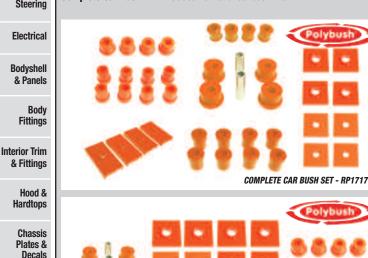
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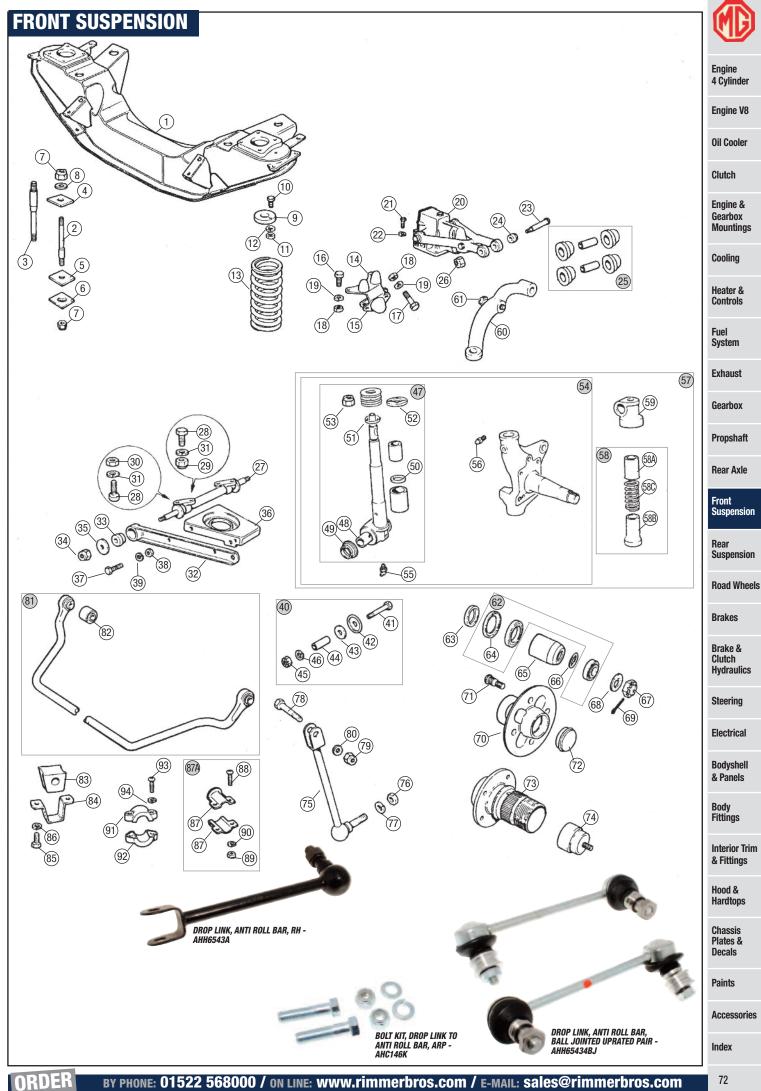
Model	Front Bush Kit	Rear Bush Kit	Complete Car Bush Kit
Chrome Bumper			
4 cyl. Roadster (no ARB)	RP1724	RP1732	RP1714
4 cyl. Roadster (std. 9/16" ARB)	RP1725	RP1732	RP1715
4 cyl. Roadster (uprated 5/8" ARB)	RP1726	RP1732	RP1716
4 cyl. Roadster (uprated 3/4" ARB)	RP1727	RP1732	RP1717
4 cyl. GT (std. 5/8" ARB)	RP1726	RP1732	RP1716
4 cyl. GT (uprated 3/4" ARB)	RP1727	RP1732	RP1717
V8 GT (std. 5/8" ARB)	RP1728	RP1732	RP1718
V8 GT (uprated 3/4" ARB)	RP1729	RP1732	RP1719
Rubber Bumper - up to Sept. 1976			
4 cyl. Roadster (no ARB)	RP1730	RP1732	RP1720
4 cyl. Roadster (uprated 9/16" ARB)	RP1731	RP1732	RP1721
4 cyl. Roadster (uprated 5/8" ARB)	RP1728	RP1732	RP1718
4 cyl. Roadster (uprated 3/4" ARB)	RP1729	RP1732	RP1719
4 cyl. GT (std. 9/16" ARB)	RP1731	RP1732	RP1721
4 cyl. (uprated 5/8" ARB)	RP1728	RP1732	RP1718
4 cyl. (uprated 3/4" ARB)	RP1729	RP1732	RP1719
V8 GT (std. 9/16" ARB)	RP1731	RP1732	RP1721
V8 GT (uprated 5/8" ARB)	RP1728	RP1732	RP1718
V8 GT (uprated 3/4" ARB)	RP1729	RP1732	RP1719
Rubber Bumper - Sept. 1976 on			
4 cyl. Roadster (std, 5/8" front, 11/16" rear ARBs)	RP1728	RP1733	RP1722
4 cyl. Roadster (uprated 3/4" front, 11/16" rear ARBs)	RP1729	RP1733	RP1723
4 cyl. GT (std, 5/8" front, 11/16" rear ARBs)	RP1728	RP1733	RP1722
4 cyl. GT (uprated 3/4" front, 11/16" rear ARBs)	RP1729	RP1733	RP1723

Paints

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Accessories

**COMPLETE CAR BUSH SET - RP1720** 





Road

Clutch

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**Hydraulics** 

Steering

Electrical

Bodyshell

& Panels

Body

Fittings

Interior Trim

& Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

Index

Accessories

uprated

CLAMP, anti roll bar locating,

CLAMP, anti roll bar locating,

CLAMP KIT, anti roll bar locating

NUT, Nyloc

upper

lower

WASHER, spring

Polybush dynamic

WASHER, spring

No.

PART No.

No. DESCRIPTION

## Shock Absorbers - Rear

DESCRIPTION

	21	nock adsorders	- K	ear
Engine	1	SHOCK ABSORBER:		
4 Cylinder		standard, new (outright)		
i oyinnaar		RH	1	GSA168
Enviro VO		LH	1	GSA169
Engine V8		standard, reconditioned (exch		
		RH	1	GSA168R
<b>Oil Cooler</b>		LH	1	GSA169R
		uprated, new (exchange. 30% u	• . /	
Obstate		RH	1	GSA168UR
Clutch			1	GSA169UR
		uprated, reconditioned (excha		. ,
Engine &		RH	1	GSA168UPR
Gearbox		LH valve only (uprated 25%)	2	GSA169UPR AHH7218
Mountings	1A	TELESCOPIC SHOCK ABSORBE	-	
	IA	rear	n 60100 1	CK22
Cooling		Includes Spax adjustable shock ab	sorbers,	0.122
		fittings and fixings.		
Heater &	NI	TELESCOPIC SHOCK ABSORBE Spax adjustable, each	к, 2	CK22S
Controls		Replacement unit for CK22 conver		UNZZJ
001101013	2	BOLT, shock absorber:		
		chrome bumper models	4	BH607261
Fuel System		rubber bumper models		
System		standard	2	BH607241
		uprated	2	BH607241UR
Exhaust	3	NUT, shock absorber	4	GHF203
	4	WASHER, spring	4	WL600071
Gearbox	5	WASHER, plain	8	WA600071
GCGLIDOX	6	LINK ASSEMBLY, shock absorbe	er:	
		chrome bumper models	•	07110004
Propshaft		4 cylinder	2	97H2031A
		V8 with the formation and all a	2	37H8075
Rear Axle		rubber bumper models	0	27407704
Hour Axio	7	4 cylinder & V8 NUT, link to shock absorber	2 2	37H8778A GHF203
	8	WASHER, spring	2	WL600071
Front	9	NUT, link to spring bracket	2	GHF204
Suspension	10	WASHER, spring	2	GHF335
		in lonzin, opinig	-	
Rear				
Suspension	R	ear Anti Roll Ba	r - <i>F</i>	Rear
				IVAI
Road Wheels	RII	BBER BUMPER MODELS S	SEPT.	1976 ON
	11	ANTI ROLL BAR, rear	1	BHH2003
Brakes	12	JOINT & BUSH, anti roll bar	2	21H6655
Drakes	13	NUT, locking joint	2	NT610041
	14	BOLT, joint securing:		
Brake &		standard	2	BH607241
Clutch		uprotod	0	DUC07044UD

2

2

2

2

2

BH607241UR

GHF224

11H462

11H463

11H462K

Cł	<b>ieck</b>	Stra	aps		
ደ	Rum	n S	tòne	-	Rea

PART No.

2 AHH7335

No. DESCRIPTION

OTY REQ.

X	Dump Stops - near		
25	CHECK STRAP, rear suspension:		
	4 cylinder		
	chrome bumper models	2	AHH6355
	rubber bumper models	2	BHH989
	all V8 models	2	BHH989
26	DISTANCE TUBE, check strap	2	AHH6162
27	BOLT, check strap upper mounting	2	BH605151
28	NUT, check strap upper mounting	2	<b>GHF201</b>
29	WASHER, spring	2	GHF332
30	NUT, check strap lower mounting	2	GHF202
31	WASHER, spring	2	GHF333
32	WASHER, plain	2	PWZ206
33	BUMP STOP	2	AHH9158
34A	BUMP STOP REPAIR BRACKET Welds to body.	2	HZA4101
	*		

## **Road Springs** & Fixings - *Rear*

34B PEDESTAL, bump stop

α	FIXILIYS - near		
35	SPRING ASS'Y, road, each:		
	standard		
	chrome bumper roadster		
	OE specification	2	
	aftermarket	2	GSV1006P
	rubber bumper roadster		
	OE specification	2	BHH1779
	aftermarket	2	BHH1779P
	4 cylinder chrome bumper GT		
	OE specification	2	AHC31
	aftermarket	2	AHC31P
	4 cylinder rubber bumper GT		
	OE specification	2	BHH1767
	aftermarket	2	BHH1767P
	V8 chrome bumper	2 2 2 2 2	BHH1133
	V8 rubber bumper	2	BHH1771
	uprated		
	all models, inc V8,		
	lowers ride height by 1"	2	AHT20UR
36	BUSH, spring eye, front:		
	standard, each	2	AHH6446
	polyurethane, pair Polybush dynamic.	1	<b>AHH6446PB0</b>
~ 7			
37	BOLT, spring eye:	_	
	standard	2	BH607241
	uprated	_	BH607241UR
38	NUT, spring eye	2	GHF203
39	WASHER, spring	2	WL600071
40	'U' BOLT, road spring:		
	Banjo axle models	4	AHH6452
	Early chrome bumper roadsters.	,	AU0400
	Tube axle models Most chrome bumper roadsters,	4	AHC109
	all rubber bumper roadsters, all GTs.		
		b	

40A	FITTING KIT, road spring:		
	Banjo axle models, each spring Early chrome bumper roadsters.		AHH6452K
	Includes U bolt, spring pads, nuts & s bushes for 1 spring.	shack	kle
	Banjo axle models, axle set Early chrome bumper roadsters.	1	AHH6452K2
	Includes U bolts, spring pads, nuts & bushes for 2 springs.	shad	ckle
	Tube axle models, each spring Most chrome bumper roadsters, all r roadsters, all GTs). Includes U bolt, s	ubbe	AHC109K er bumper g pads,
	nuts & shackle bushes for 1 spring. Tube axle models, axle set	1	AHC109K2
	Most chrome bumper roadsters, all r roadsters, all GTs. Includes U bolts, s nuts & shackle bushes for 2 springs.	sprin	
41	NUT, Nyloc, 'U' bolt	8	GHF223
42	PLATE, spring:		
	Banjo axle models	4	ACG5001
	Early chrome bumper roadsters. Tube axle models	4	AHH7334
	Most chrome bumper roadsters, all rubber bumper roadsters, all GTs.	4	AIII17534
43	PAD, spring:		
	standard, each	4	ACG5002
	polyurethane, set of 4 Polybush dynamic.	1	ACG5002PB0
44	BRACKET, shock absorber:		
	Banjo axle models Early chrome bumper roadsters.		
	RH	1	AHH5067
	LH Tube axle models	1	AHH5068
	Most chrome bumper roadsters, all rubber bumper roadsters, all GTs.		
	RH	1	AHH7337
		1	AHH7338
NI	LOWERING BLOCK KIT, rear susp	ensi 1	on: <b>RP1476B</b>
	Banjo axle models Early chrome bumper roadsters.	I	KP14/0D
	Tube axle models	1	RP1476T
	Most chrome bumper roadsters, all rubber bumper roadsters, all GTs.		
NI	CENTRE BOLT & NUT SET,	0	004040
45	leaf spring assembly	2	RP1218
45 45 A	SHACKLE, spring rear mounting SHACKLE KIT, spring rear mountin	_	AHH5018 AHH5018K
	Includes shacklé, shackle plate, nuts & v	y∠ vash	
46	BUSH, spring shackle:	0	045176
	standard, each polyurethane, set of 8	8 1	2A5176 2A5176PB0
	Polybush dynamic.	I	2AJ I / UF DU
477	DI ATE abaalda	0	AUUE040

#### WASHER, spring **GHF333** 49 **Polyurethane Bush Kits**

2

4

4

AHH5019

GHF202

Please see page 71 for details.

PLATE, shackle

NUT, shackle

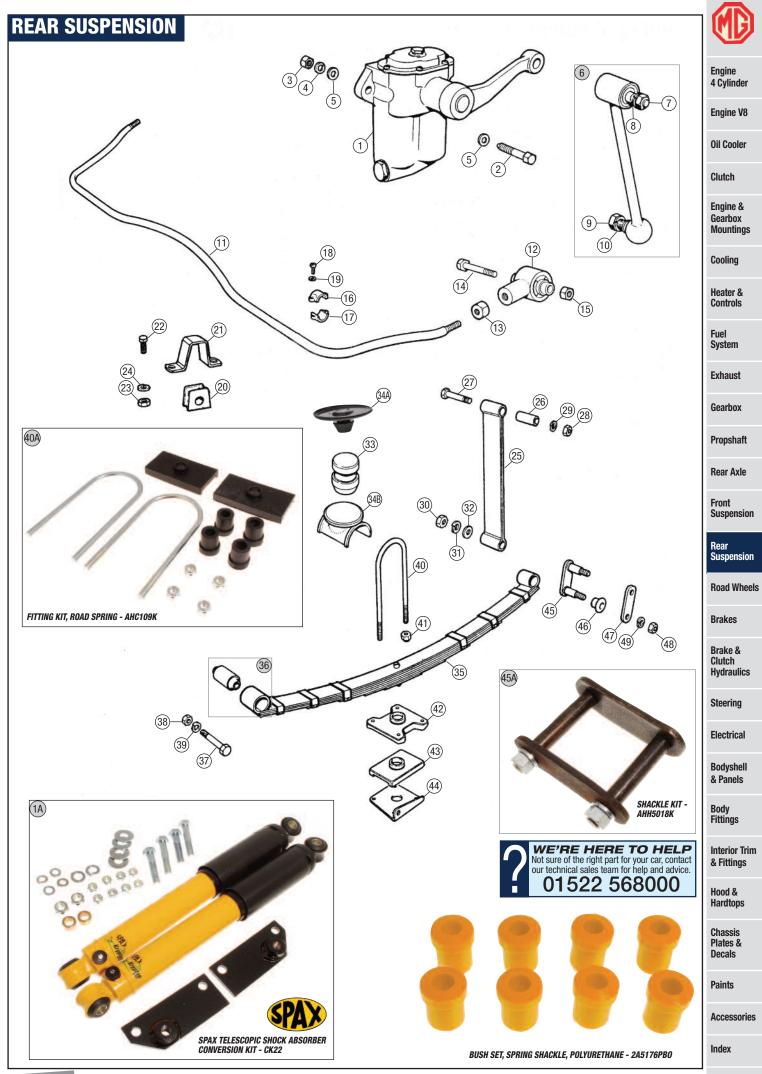
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ORDER

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4 Cylinder

**Engine V8** 

**Oil Cooler** 

Clutch NI

Engine &

Gearbox

Cooling

Heater &

Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Suspension

Suspension

**Road Wheels** 

Brakes

Brake & 6

Clutch

**Hydraulics** 

Steering

Electrical

Bodyshell

& Panels

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates & Decals

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Mountings

1 Engine

2

NI

## QTY REQ.

5

5

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STEEL WHEEL, perforated

STEEL WHEEL, Rostyle, 5 x 14"

GHN5/GHD5 roadsters & GTs.

PAINTING KIT, Rostyle wheel

Includes wheel mask. silver paint. satin black paint & wet & dry paper.

Embellishment for Rostyle wheels.

white (for white wall tyres)

41/2 x 14" (60 spoke) painted

Stronaer competition design

painted (tubeless)

chrome (tubeless)

black/silver/chrome V8 models.

Jubilee model (1975).

black/silver/chrome

black/gold Jubilee model (1975).

ALLOY WHEEL: 'LE', 5 x 14":

4" perforated steel wheel

5" perforated steel wheel

chrome (tubed)

ALLOY/STEEL WHEEL: 5 x 14"

black/gold

V8 models.

dark grey/silver

USA spec. LE models. light grey/silver

UK spec. LE models.

CLAMP, spare wheel:

CLAMP, spare wheel

CLAMP, spare wheel

CLAMP, spare wheel

V8/Jubilee alloy/steel wheel. CLAMP, spare wheel

Rostyle steel wheel.

4 1/2" wire wheel.

LE alloy wheel.

5.5 x 15"

5 x 15"

WHEEL TRIM RINGS:

GHN5/GHD5 roadsters & GTs, optional fitment.

4 x 14" GHN3/4 roadsters.

5 x 14"

painted

chrome

chrome

each

set of 4

stainless steel each

set of 4

set of 4

chrome 51/2 x 14" (72 spoke)

NI TYRE TRIM SET:

WIRE WHEEL:

GHD3/4 GTs.

No. DESCRIPTION

STEEL WHEEL - AHH6132

STEEL WHEEL - BHH2090

PART No.

AHH6132

AHH8112

BHH2090

**AHH9149** 

**GLZ226** 

GLZ226K

GLZ226SS

GLZ226SSK

XW515P

XW515C

XW5714S XW5714C

**BHH1019** 

**BHH1816** 

BHH1019XL

BHH1816XL

BHH2451

**BHH2258** 

AHH6485

AHH8113

AHH7043

**BHH1111** 

BHH2339

**AHC866** 

5 XW5714CTUBED

1 GLZ226WWX4

BHH2090PK

QTY REQ.

PART No.

WIRE WHEEL,

CHROME -

WIRE WHEEL, PAINTED -XW5714S

XW515C

## Wheel Nuts & Centre Cans

11	Centre Caps		
••	WHEEL NUT, plain Perforated steel wheels.	16	BTB354
12	WHEEL NUT:		
	Rostyle steel wheels & most non-orig	ninal fitn	nent alloy wheels.
	chrome	16	AHH9152
	stainless steel	16	AHH9152S
13	WHEEL NUT, 'MG' logo: Rostyle steel wheels & most non-orig	vinal fita	aant allay whaala
	chrome	16	AHH9152M
	stainless steel	16	AHH9152SM
14	WHEEL NUT:		
	V8/Jubilee alloy/steel wheels.		
	chrome	16	BHH108
46	stainless steel	16	BHH1087S
15	WHEEL NUT: LE alloy wheels.		
	black	16	BHH226
	chrome	16	BHH2269CHI
NI	LOCKING WHEEL NUT SET (set		
	Rostyle steel wheels & mos		•
	fitment alloy wheels		HH9152LOCKRO
10	Steel wheels (not Rostyle)	1	AHH9152LOC
16	CENTRE CAP, wheel, chrome, with badge	4	AHH926
	Rostyle steel wheels.	4	Annijzo
17	CENTRE CAP, wheel:		
	chrome	4	BHH106
	V8 alloy/steel wheels.	4	DUU101
	black Jubilee alloy/steel wheels.	4	BHH181
18	BADGE, centre cap:		
	black/silver	4	AHH9268I
	Rostyle steel wheels, V8 alloy/ste		
	black/gold Jubilee alloy/steel wheels.	4	AHH92680
19	BADGE, centre cap:		
	black/silver	4	CHA74
	LE alloy wheels (originally USA sp	· · ·	
	red/silver LE alloy wheels (originally UK spe	4	BHH268
	black	4	BHH1994
	LE alloy wheels (alternative).		2
20	CLIP, badge retaining	4	16005
21	LE alloy wheels. SPINNER, 2 ears, plain:		
21	chrome bumper roadsters up to 6	GHN3-30	0850 (up to 1964).
	RH, 12 TPI	2	AHH731
	LH, 12 TPI	2	AHH731
	all roadsters from GHN3-30851 o RH, 8 TPI	· .	<b>KC4282</b>
	LH, 8 TPI	2 2	KC4282
22	SPINNER, 2 ears, 'MG' logo:	-	NOTEOF.
-	chrome bumper roadsters up to G	-	
	RH, 12 TPI	2	AHH7317/
	LH, 12 TPI all roadsters from GHN3-30851 o	2 n (1964	ON) all GTs
	RH, 8 TPI	2	KC4282MGI
		-	
	LH, 8 TPI	2	KC4282MG
NI	SPINNER, 3 ears, plain:	_	
NI	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o	n (1964	on), all GTs.
NI	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI	n (1964 2	KC4282R3
	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI	n (1964	on), all GTs.
NI 23	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI	n (1964 2 2	on), all GTs. KC4282R3 KC4282L3
	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain:	n (1964 2 2	on), all GTs. KC4282R KC4282L 850 (up to 1964).
	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to C RH, 12 TPI LH, 12 TPI	n (1964 2 2 GHN3-30 2 2	on), all GTs. KC4282R3 KC4282L3 1850 (up to 1964). AHH731 AHH731
	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to 0 RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o	n (1964 2 2 GHN3-30 2 2 n (1964	on), all GTs. KC4282R3 KC4282L3 1850 (up to 1964). AHH7311 AHH7311 on), all GTs.
	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to 6 RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o RH, 8 TPI,	- 2 2 GHN3-30 2 2 n (1964 2	on), all GTs. KC4282R3 KC4282L3 1850 (up to 1964). AHH7311 AHH7311 on), all GTs. KC4280I
23	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to C RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o RH, 8 TPI, LH, 8 TPI	n (1964 2 2 GHN3-30 2 2 n (1964	on), all GTs. KC4282R3 KC4282L3 0850 (up to 1964). AHH7311 AHH7311 on), all GTs. KC4280I
	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to 6 RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o RH, 8 TPI, LH, 8 TPI NUT, octagonal, 'MG' logo:	n (1964 2 2 GHN3-30 2 2 n (1964 2 2 2	on), all GTs. KC4282R3 KC4282L3 0850 (up to 1964). AHH7311 AHH7311 on), all GTs. KC42801 KC42801
23	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to C RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o RH, 8 TPI, LH, 8 TPI	n (1964 2 2 GHN3-30 2 2 n (1964 2 2 2	on), all GTs. KC4282R3 KC4282L3 0850 (up to 1964). AHH7311 AHH7311 on), all GTs. KC42801 KC42801 0850 (up to 1964).
23	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to G RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o RH, 8 TPI, LH, 8 TPI NUT, octagonal, 'MG' logo: chrome bumper roadsters up to G	n (1964 2 2 GHN3-30 2 2 n (1964 2 2 GHN3-30	on), all GTs. KC4282R3 KC4282L3 0850 (up to 1964). AHH7311 ON), all GTs. KC42801 KC42801
23	SPINNER, 3 ears, plain: all roadsters from GHN3-30851 o RH, 8 TPI LH, 8 TPI NUT, octagonal, plain: chrome bumper roadsters up to 6 RH, 12 TPI LH, 12 TPI all roadsters from GHN3-30851 o RH, 8 TPI, LH, 8 TPI NUT, octagonal, 'MG' logo: chrome bumper roadsters up to 6 RH, 12 TPI	- n (1964 2 3 GHN3-30 2 2 n (1964 2 2 GHN3-30 2	on), all GTs. KC4282R3 KC4282L3 0850 (up to 1964). AHH7311 On), all GTs. KC42800 KC4280 0850 (up to 1964). AHH7315/

SPINNER, 3 EARS -KC4282L3

Paints	
ssories	

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SPINNER, 2 EARS -

KC4282MGL

ORD

BADGE. CENTRE CAP. BLACK/SILVER -AHH9268B

WHEEL TRIM RING SET -

GLZ226K

# **ROAD WHEELS & TOOL KITS**

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60

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6

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9

Engine V8

Oil Cooler

Clutch

Engine & Gearbox Mountings

Heater & Controls

Cooling

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear Suspension

Road Wheels

Brakes

Brake & Clutch Hydraulics

Steering

Electrical

Bodyshell & Panels

Body Fittings

Interior Trim & Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

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CLEANING BRUSH, WIRE WHEELS - KACB101

T

5

(24)

(26)

(3)

(13)

(21

(20)

(12)

(18)

(27)

(17)

	No. DESCRIPTION	QTY REQ. PART No.	No. DESCRIPTION	QTY REQ. PART No.	No. DESCRIPTION	QTY REQ. PART No.
	Wire Wheel Conversion Kits		CONTRACTOR OF			
Engine 4 Cylinder	4 CYLINDER MODELS ONLY NI WIRE WHEEL CONVERSION KI	т.				CHROME WIRE WHEEL CONVERSION KIT - RP1735C
Engine V8	Converts axles to splined hubs to en (5 included in kit). Kit also includes hammer, wheel clea	able fitment of wire wheels				
Oil Cooler	appropriate) octagonal nut spanner. Banjo axle models (early chro with 2 ear spinners					
Clutch	4 <sup>1</sup> / <sub>2</sub> x 14 <sup>i</sup> " wire whee painted	1 RP1735P	and the second s			
Engine & Gearbox Mountings	chrome 5 <sup>1</sup> /2 x 14" wire whet painted chrome with octagonal nuts		6			
Cooling	4 <sup>1</sup> /2 x 14" wire whee painted chrome	els 1 <b>RP1739P</b> 1 <b>RP1739C</b>		1000		CLASSIC 8 SPOKE
Heater & Controls	5 <sup>1</sup> /2 x 14" wire whee painted chrome Tube axle models	ls 1 <b>RP1740P</b> 1 <b>RP1740C</b>		25 1		ALLOY WHEEL KIT - RM8237
Fuel System	Most chrome bumper roadsters, all rubber bumper roadsters, all ( with 2 ear spinners 4 <sup>1</sup> / <sub>2</sub> x 14" wire whee					0000
Exhaust	painted chrome 5 <sup>1</sup> /2 x 14" wire whee	1 <b>RP1737P</b> 1 <b>RP1737C</b>			1	
Gearbox	painted chrome with octagonal nuts	1 <b>RP1738P</b> 1 <b>RP1738C</b>		ADA	Ser	CENTRE LOCK ALLOY
Propshaft	4 <sup>1</sup> / <sub>2</sub> x 14" wire whee painted	1 RP1741P	(T)			WHEEL CONVERSION KIT - RP1790
Rear Axle	chrome 51/2 x 14" wire whee painted	Is 1 <b>RP1742P</b>	See			A and a
Front Suspension	chrome NI HUBS CONVERSION KIT ONLY. Converts standard front & rear hubs or centre-lock alloys.					
Rear Suspension	Banjo axle models with 2 eared spinners with octagonal spinners Tube axle models	1 <b>RP1145</b> 1 <b>RP1146</b>	13	a de la della de		
Road Wheels	with 2 eared spinners with octagonal spinners	1 RP1136 1 RP1137		N	(SA)	
Brakes	Alloy Wheel Kits		Cal			
Brake & Clutch Hydraulics	ALL MODELS NI ALLOY WHEEL KIT, classic 8 s 5.5 x 14", bolt-on	1 RM8237				LE' ALLOY WHEEL KIT - BHH2451K4
Steering	Includes 4 wheels with centre ca 6 x 14", bolt-on Includes 4 wheels with centre ca	1 <b>RM82376J</b> ps, plus 16 wheel nuts.				000 000
Electrical	5.5 x 14", centre lock Includes 4 wheels. Replaces wire MG BADGE, wheel centre	1 RP1607K4 wheels only. 4 43LMG		-	Toolo	
Bodyshell & Panels	Classic 8 spoke wheels. NI CENTRE LOCK ALLOY WHEEL classic 8 spoke: 5.5 x 14", centre lock	CONVERSION KIT,		SPANNER, 2 EAR SPINNER REMOVAL, WOODEN -	Tools 25 WRENCH, wheel nut: steel wheels	
Body Fittings	Includes 4 wheels, 1 hub convers & 4 split pins. Banjo Axle models (early chro	ome bumper roadsters)		AHH5839W	perforated Rostyle alloy wheels	1 138514 1 AHH9153
Interior Trim & Fittings	with 2 ear spinners. with octagonal nuts Tube axle models (most chro all rubber bumper roadsters, all (	1 RP1790 1 RP1791 me bumper roadsters,		SPANNER, 2 EAR SPINNER	V8, Jubilee and LE 26 LEVER, hub cap removal <i>Perforated steel wheels.</i> 27 JACK, side, original type	1 BHH1086 1 11H1051 1 BHA5329
Hood & Hardtops	with 2 ear spinners with octagonal nuts NI 'LE' ALLOY WHEEL KIT, 5 spoke	1 RP1792 1 RP1793 'LE' style dark grey/silver		REMOVAL, LONG HANDLED - RX1498	28 HAMMER, spinner/nut rem copper/hide Centre lock wire wheels & ce	oval, 1 <b>11B5166</b> entre lock alloy wheels.
Chassis Plates & Decals	Includes 4 wheels, centres & 16 wheels, centres & 16 wheels 5 x 14", bolt-on	1 <b>BHH2451K4</b>			29 HAMMER, spinner/nut rem zinc alloy Centre lock wire wheels & ce 30 SPANNER, octagonal nut re	1 <b>88G329</b> Intre lock alloy wheels.
	Valve Cap Sets			SPANNER, OCTAGONAL NUT REMOVAL, LONG - RX1499	Centre lock wire wheels & centre short	e lock alloy wheels. 1 <b>KAS42</b>
Paints	NI VALVE CAP SET, 'MG', set of 4 with black & silver MG logo standard				long NI SPANNER, 2 ear spinner re Centre lock wire wheels & centre	1 <b>RX1499</b> moval: e lock allov wheels.
Accessories	anti-theft, inc. removal to			Contraction (1999)	Wooden (Spinner saver)	1 AHH5839W

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ORDER 77

CLEANING BRUSH, WIRE WHEELS -KACB101

31 TOOL BAG, original style

long handled 1 NI CLEANING BRUSH, wire wheels 1

RX1498 KACB101

AHH6540

# **ROAD WHEELS & TOOL KITS**





Engine V8

6

Oil Cooler

Clutch

Engine & Gearbox Mountings

Heater & Controls

Cooling

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear Suspension

Road Wheels

Brakes

Brake & Clutch Hydraulics

Steering

Electrical

Bodyshell & Panels

Body Fittings

Interior Trim & Fittings

Hood & Hardtops

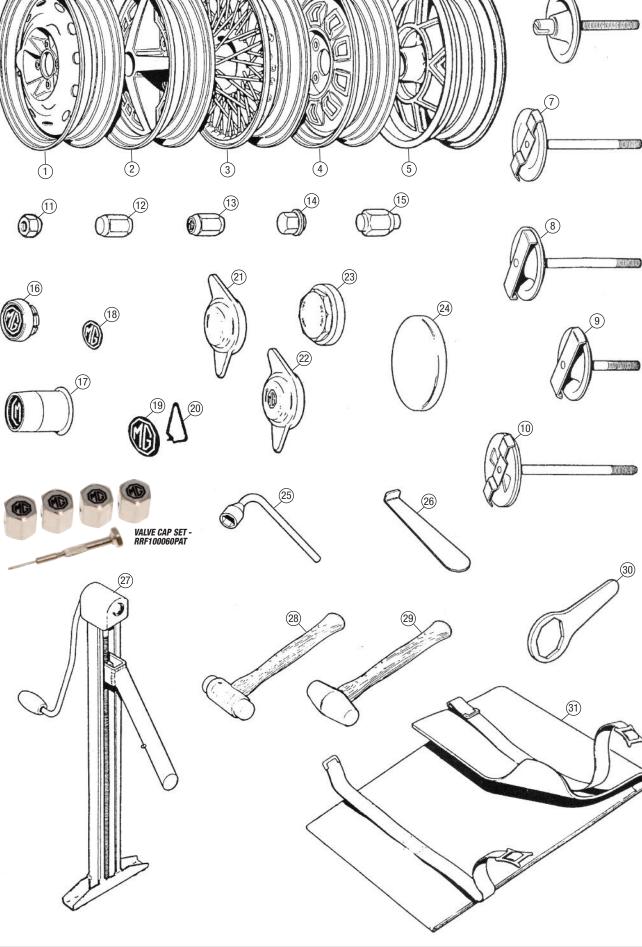
Chassis Plates & Decals

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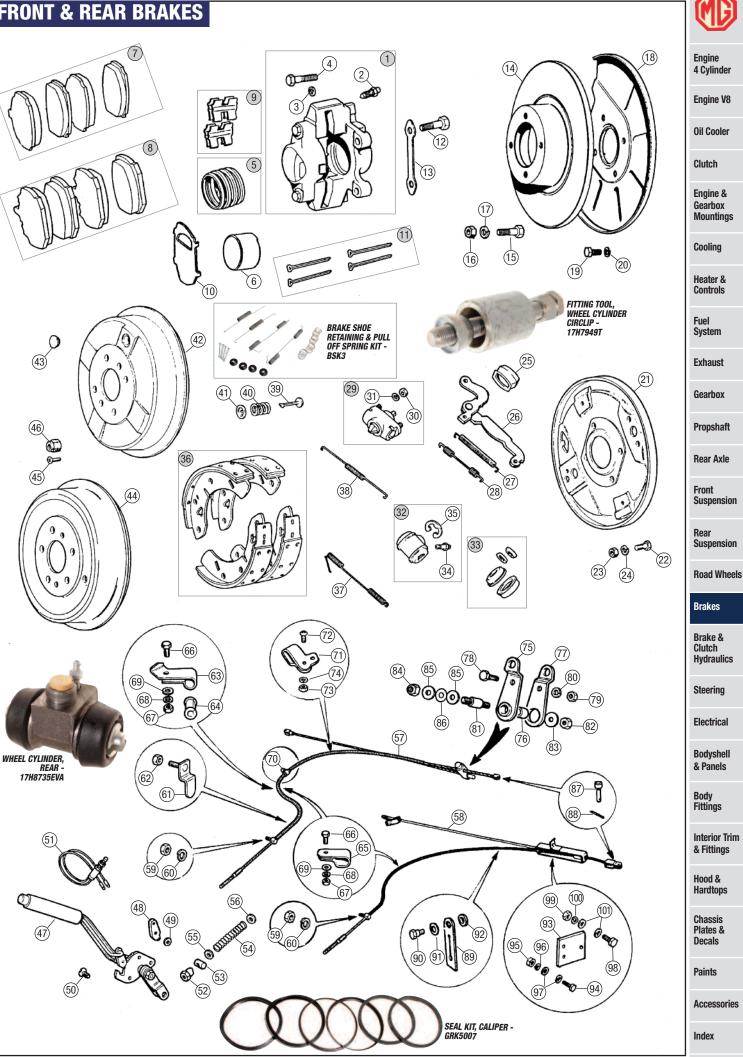
	No.	DESCRIPTION	QTY REQ.	PART No.	No.	DESCRIPTION		QTY REQ.	PART No.	No.	DESCRIPTION	QTY REQ.	PART No.
	Fr	ont Brake Kits				17-	"	FRONT BRAK RP1743	E KIT -	Re	ear Brakes		
Engine 4 Cylinder	Brak brak or uj	<b>also</b> Uprated Brake Kits on page 81. e Kits offer a convenient and cost effect es, consisting of an axle set of discs and prated specifications. Uprated Kits featu	d pads in eit re EBC Turb	ther standard o Grove		6	)/		-	21	BACKPLATE, rear brake: early chrome bumper roadste RH	ers with banj	BTB366
Engine V8	road the s	tted and slotted' discs and Greenstuff pa brake performance. They fit to the car a standard items, without the need for furt	as direct rep	lacements for		T	1.	-	-		LH roadsters with tube axle (all e 4 cylinder GTs to GHD4-148082 (	1 except early f steel wheels),	BTB367 models).
Oil Cooler	NI	FRONT BRAKE KIT: Includes pair of discs and brake pad so 4 cylinder models standard	et. 1	RP1743	2	30		0	-		GHD4-142734 (wire wheels). All V RH LH	/8s. 1 1	27H6476 27H6477
Clutch		uprated V8 models	1	RP1743UR	4	- 1		1			4 cylinder GTs from GHD4-148 GHD4-142735 on (wire whee RH		37H2309
Engine & Gearbox Mountings	г.	standard uprated	1 1	RP1744 RP1744UR			L	)		22	LH BOLT, backplate to axle early chrome bumper roadste with banjo axle	1 ers 8	37H2310 51K1380
Cooling	<b>Г</b> 1	BRAKE CALIPER, front:							A		roadsters with tube axle (all e) and all GTs		
Heater & Controls		4 cylinder models RH, new, outright RH, reconditioned, exchang	1 je 1	27H4650 27H4650E		BRAKE CA 2	ALIPER - 27H4650	10		23	NUT, backplate to axle: plain Early chrome bumper roadsters w	8 vith banjo axle 8	GHF202 GHF243
Fuel		LH, new, outright LH, reconditioned, exchang V8 models	1 1e 1	27H4651 27H4651E				E.		24	self locking Roadsters with tube axle (all exce All GTs. WASHER, spring		
System		RH, new, outright RH, reconditioned, exchang	1 1e 1	37H8100 37H8100R				RRAN	KE DISC,	25	Early chrome bumper roadsters with <b>BOOT</b> , handbrake lever		17H8057
Exhaust		LH, new, outright LH, reconditioned, exchang	1  e 1	37H8099 37H8099R	2	1-	-	4 CYL MODI	LINDER	26	LEVER, handbrake: RH LH	1 1	37H2005 37H2006
Gearbox	2 3 4	BLEED SCREW, caliper SEAL, caliper bridge BOLT, caliper assembly	2 2 4	3H2428 17H7679 27H4353L		6	-1-	BTB3		27	SPRING, handbrake pull off, early chrome bumper roadste	ers	
Propshaft	•	A caliper should only be separated into by an experienced technician with dec facilities, to ensure correct and safe re	licated work eassembly.	5		1	2			28	with banjo axle SPRING, handbrake pull off, roadsters with tube axle (all ex-	2 xcept early mod	513772
Rear Axle	5	Under most circumstances splitting a unnecessary anyway, but if it is essent seal must be fitted along with new ass SEAL KIT, caliper	tial then a n			• /	1			29 30	and all GTs ADJUSTER, brake NUT, adjuster to backplate	2 2 4	27H6479 BAU2294 GHF200
Front Suspension	-	PISTON, caliper: standard stainless steel	2 4 4	8G8642 8G8642SS	1	· ·	5	4 CYLI		31	WASHER, spring WHEEL CYLINDER, rear: all roadsters. 4 cylinder GTs to	4 9 GHD4-1480	<b>GHF331</b> 082
Rear Suspension	7	BRAKE PAD SET, front, 4 cylinde standard OEM Mintex	1 <b>SFC</b>	D00202EVA D202EVAP1	0			MODEL TRW C DRILLI BTB38	CRÓSS ED -		(steel wheels), GHD4-142734 Lockheed aftermarket 4 cylinder GTs from GHD4-148	2 17 2 17H	H8735EVA 8735EVAP
Road Wheels		aftermarket uprated, Greenstuff	1 SFCOO	0202EVAP		<.	. 11				GHD4-142735 on (wire wheels Lockheed	2 SMLO	01122EVA
Brakes	8	BRAKE PAD SET, front, V8 model standard without fittings	1	GBP242	BF	AKE PAD SET,	5	Bo		33	aftermarket SEAL KIT, rear wheel cylinder: all roadsters. 4 cylinder GTs to (steel wheels), GHD4-142734	) GHD4-1480	
Brake & Clutch Hydraulics		with fittings (exc. shims) uprated, Greenstuff without fittings with fittings (exc. shims)		GBP242K GBP242GS BP242GSK	(	UPRATED, GREENSTUFF - 000202EVAGS		$\mathbb{D}$			4 cylinder GTs from GHD4-148 GHD4-142735 on (wire wheels	2 8083 on (steel s) 2	519059
Steering	9	RETAINING CLIP, brake pad: 4 cylinder models	4	17H7990B				24		34 35	BLEED SCREW, rear wheel cylin CIRCLIP, rear wheel cylinder to backplate	nder 2 2	513118A 17H7949
Electrical		V8 models ANTI-SQUEAL SHIMS, set of 4 V8 models.		STC8574P SP242SHIM				1		NI 36	FITTING TOOL, wheel cylinder cir BRAKE SHOE SET, rear, standar TRW	rclip 1 rd:	17H7949T 00740EVA
Bodyshell & Panels	12 13	PIN, brake pad retaining, set of 4 BOLT, caliper to stub axle LOCK TAB, caliper bolt BRAKE DISC:	1 4 2	GBK1010 132439 BTC114			1	0	N	NI	aftermarket	1 <b>SMN00</b>	0740EVAP 740EVAUR
Body Fittings	14	4 cylinder models standard, each Brembo, pair	2 1	BTB387P BTB387P1		145		Y		37	PULL OFF SPRING KIT SPRING, brake shoe pull off: cylinder end, RH	1	BSK3
Interior Trim & Fittings		TRW slotted & drilled, pair V8 models standard, each	1 2	BTB387XD BTB1319		(F	-	-	2		cylinder end, LH SPRING, brake shoe pull off, adjuster end	1 2	17H7995 27H6478
Hood &	15 16	EBC Turbo Groove, pair BOLT, disc to hub NUT, disc to hub	8	BTB1319UR BTB198 NH606061	•••	12	1	BRAKE D	DISCS, ELS.	40	STEADY PIN, brake shoe SPRING, steady pin	4 4 4	120124 606747A 17H7971
Hardtops	17	WASHER, spring DUST COVER, brake disc:	8	GHF333	00	2 2 2 2 2 3 3 3 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4	1:	EBC TUR BTB1319	BO GROOVE -	41 42 43	WASHER, cup, steady pin BRAKE DRUM, rear Early chrome bumper roadsters with PLUG, brake drum:	2	BTB338
Chassis Plates & Decals		4 cylinder models standard RH LH	1 1	BTB412 BTB413		and a				-tJ	Early chrome bumper roadsters with ba Check plug sizes required before orden do not require both size plugs. 3/4" dia.	ing; some brak	e drums ACH9373
Paints		stainless steel RH LH	1 1	BTB412S BTB413S			6	0		44	1/2" dia. BRAKE DRUM, rear:	2 2 Party models)	AHH5514
Accessories		V8 models RH LH	1	BTB1320 BTB1321		BRAKE DRUM,			1)		Roadsters with tube axle (all except e standard, each Alfin, each	early models). 2 2	BTB706 BTB706A
Index	19 20	SCREW, dust cover to stub axle WASHER, spring	8 8	GHF332		REAR - BTB706			1	45 46	SCREW, brake drum securing Steel wheels. NUT, brake drum securing		SF604061 GHF225
	_							Statements of the local division of the loca			Wire wheels.		

79 ORDER

F

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# FRONT & REAR BRAKES



ORDER



Engine

DESCRIPTION

UPRATED BRAKE CALIPER CONVERSION KIT:

4 Cylinder models (Inc. Solid Discs) 1

Inc. 4 Pot BCC Calipers, Uprated Pads and EBC Turbo Groove Uprated (Solid) Discs.

Inc. 4 Pot Calipers, Uprated Pads and 270mm Vented Discs. Minimum 15" wheels required.

Drilled Uprated (Solid) Discs.

V8 models (Inc. Solid Discs)

All models (Inc. Vented Discs)

Pot Calipers & Uprated Pads only for fitment to existing discs

Inc. 4 Pot BCC Calipers, Uprated Pads and TRW Slotted /

4 Pot Alloy - BCC Performance

4 Cylinder Models

V8 Models

4 Pot Vented Alloy

UPRATED BRAKE KIT:

4 Pot Alloy

OTY REQ.

1

PART No.

**RP1757** 

**RP1758** 

**RP1803** 

**RP1804** 

**RP1415** 

DESCRIPTION

No.

4		ylir		
E	nę	gine	۹١	/8
C	)il	Co	ol	er

Clutch Engine &

Gearbox Mountings Cooling

## Heater & Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

#### Handbrake Rear Suspension

#### HANDBRAKE LEVER ASSEMBLY: 47 chrome bumper models Road Wheels new reconditioned Customers own unit required for reconditioning. Brakes rubber bumper models, new 1 48 PAWL, handbrake 49 WASHER, pawl Brake & SCREW, handbrake lever securing 50 3 Clutch 51 SWITCH, handbrake warning Hydraulics 1 September 1976 on. NUT, handbrake cable adjuster, 52 Steering lever end TRUNNION, handbrake cable 53 adiuster Electrical 54 SPRING, handbrake cable adjuster 1 55 WASHER, adjuster spring, front 2 WASHER, adjuster spring, rear 56 Bodyshell HANDBRAKE CABLE ASSEMBLY: 57 & Panels steel wheels, chrome bumper early 3 synchro roadsters Body with banjo axle 1 Fittings 3 synchro roadsters/GTs with tube axle 4 synchro 4 cylinder roadsters/GTs. Interior Trim V8s & Fittings steel wheels, rubber bumper 4 cylinder roadsters/GTs to GHN5-415000 & GHD5-412300, V8s Hood & 1 Hardtops wire wheels, chrome bumper early 3 synchro roadsters with banjo axle 1 Chassis 3 synchro roadsters/ Plates & GTs with tube axle Decals 4 synchro 4 cylinder roadsters/GTs 1 wire wheels, rubber bumper Paints 4 cylinder roadsters/GTs to GHN5-415000 & GHD5-412300 58 HANDBRAKE CABLE ASSEMBLY: Accessories 4 cylinder rubber bumper roadsters/GTs from GHN5-415001 & GHD5-412301 on. Index steel wheels wire wheels

201 8	5 WASHER, plain 2	WA600071
332	All models up to GHN5-415000 & GHD5-412	2300.
236 8	6 WASHER, wavy 1	AWZ107
345	All models up to GHN5-415000 & GHD5-412	2300.
× × ×	7 CLEVIS PIN, cable to rear brake 2	CLZ513
6237 <mark>8</mark>	8 SPLIT PIN, cable to rear brake 2	PC34
8	9 STRAP cable to axle rear cover 1	BHH2136
529 <sup>0</sup>	9 STRAP, cable to axle rear cover 1 All models from GHN5-415001 & GHD5-412	2301 on.
9		SH605071
809 5	All models from GHN5-415001 & GHD5-412	
9		AWZ107
051	All models from GHN5-415001 & GHD5-412	
	2 SPACER, strap to axle rear cover 1 All models from GHN5-415001 & GHD5-412	24A1356
331		
:300 9	3 STRAP, cable to axle 1 All models from GHN5-415001 & GHD5-412	HBS1001
105		
9	4 SCREW, strap to axle 2 All models from GHN5-415001 & GHD5-412	GHF117
i295 n		GHF200
9	5 NUT, strap to axle 2 All models from GHN5-415001 & GHD5-412	
306 g	6 WASHER, spring 2	
	All models from GHN5-415001 & GHD5-412	
2005 9	7 WASHER, plain 4	
	All models from GHN5-415001 & GHD5-412	
001 9	8 SCREW, strap to cable 1	GHF120
•	All models from GHN5-415001 & GHD5-412	2301 on.
203 9	9 NUT, strap to cable 1	
	All models from GHN5-415001 & GHD5-412	
225 1	00 WASHER, spring 1	GHF332
	All models from GHN5-415001 & GHD5-412	
i101 1	01 WASHER, plain 2	GHF301
	All models from GHN5-415001 & GHD5-412	2301 on.
051	-	
200		
331		(C)

GOODRIDGE

RP1144GRC

0

**GOODRIDGE CLASSIC BRAIDED BRAKE HOSE KIT OF 3:** 

Replacement for RP1757, RP1758, RP1803 & RP1804.

Replacement for RP1757, RP1758, RP1803 & RP1804

0

mmended for all Uprated Brake Conversions

BRAKE PADS ONLY - Replacement uprated pads:

O O

**CLASSIC BRAIDED HOSE KIT** 

All Models

**FBC Ultimate** 

EBC Green Stuff

**EBC Green Stuff** 

Replacement for RP1415.

OTY REQ PART No.

RP1144GRC

2161312ULT

2161312GS

1 RP1415PAD

# Uprated Brake Kits - 4 Pot

**UPRATED BRAKE CALIPER CONVERSION KIT - RP1757** 

OTY REQ.

PART No.

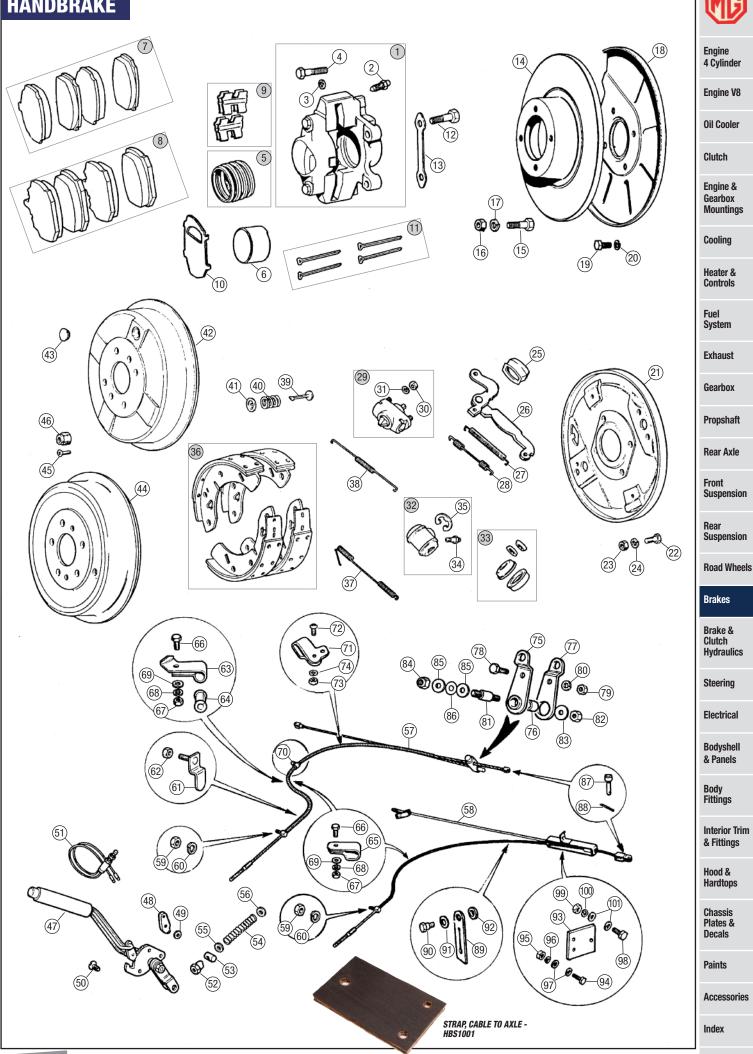
No. DESCRIPTION



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# HANDBRAKE





MD	No.	DESCRIPTION	QTY REC	Q. PART NO.	No. DESCRIPTION	QTY REQ. PART
	Pe	edal Box			•	
Engine 4 Cylinder	1 2	COVER, pedal box 4 cylinder chrome bumper models (si COVER, pedal box	1 <i>ngle circu</i> 1	AHH6919 it brakes). AHH8556		
Engine V8		4 cylinder rubber bumper models with all V8 models.	h single ci	rcuit brakes,		
-	3	SEAL, pedal box cover to pedal l Single circuit brakes. SEAL, pedal box cover to footwe		AHH6156 AHH7052		
Oil Cooler	5	Single circuit brakes. SCREW, pedal box cover	4	PMZ308		
Clutch	6	Single circuit brakes. WASHER, spring Single circuit brakes.	4	WL105001		COVER, PEDAL BOX - AHH6919
Engine & Gearbox Mountings	7	SWITCH, brake light, mechanica 4 cylinder rubber bumper models with s all V8 models. Also all models with dua	ingle circu I circuit bra	akes.		
Cooling	8	OEM aftermarket NUT, adjusting brake light switch 4 cylinder rubber bumper models wit	1 1 1 1	BHA4675 BHA4675P NT606041		
Heater &	9	all V8 models. Also all models with de PEDAL BOX ASSEMBLY:	ual circuit	brakes.		
Controls		3 synchromesh models Single circuit brakes.	1	AHH6065		
Fuel System	10	4 synchromesh models With single circuit brakes.	1	AHH8421 AHH6163		SWITCH. BRAKE LIGHT.
Exhaust	11	STIFFENER, pedal box SCREW, pedal box to bulkhead <i>Qty. increased for 4 synchro models.</i>	1/2	SH604051		MECHANICAL - BHA4675P
		WASHER, spring <i>Qty. increased for 4 synchro models.</i>	1/2	GHF331		
Gearbox		WASHER, plain Qty. increased for 4 synchro models.	1/2	GHF300		2
Propshaft		SCREW, pedal box & wiring loom to bulkhead 3 synchro models only. NUT, pedal box & wiring loom cli	1	SH604071		
Rear Axle	10	to bulkhead 3 synchro models only.	1	GHF200		PEDAL BOX ASSEMBLY - AHH6065
Front Suspension		WASHER, spring 3 synchro models only.	1	GHF331	-	
	17 18	WASHER, plain 3 synchro models only. SCREW:	1	GHF300		
Rear Suspension	10	pedal box to footwell 5/16 UNF	1	SH605051		The second
Road Wheels		1/4 UNF Qty. reduced for 4 cylinder rub and all V8s.		SH604051 er models		TS-
Brakes	1.40	pedal box & clutch pipe to foo 1/4 UNF 4 cylinder rubber bumper mod	1	<b>SH604071</b> I V8s.	•	
Brake & Clutch	19	WASHER, spring: 5/16	1	GHF332		
Hydraulics	20	1/4 WASHER, plain:	5	GHF331		BUSH, PEDAL, BRAKE/CLUTCH -
Steering	01	5/16 1/4	1 5	GHF301 GHF300		AAA4129
Electrical		SEAL, blanking plate, passenger's footwell SCREW, blanking plate to footwe	1	AHH6511		
Bodyshell		No 10 UNF 4 cylinder chrome bumper models	2 a.	PMZ308		
& Panels	23 24	4 cylinder chrome bumper models.	2	WL105001		
Body Fittings	24	SCREW, blanking plate to footwe 5/16 UNF 4 cylinder chrome bumper models	<u>́1</u>	SH605051	RUBBER PAD, PEDAL AHH510	
Interior Trim	25	WASHER, spring 4 cylinder chrome bumper models.	1	GHF332		
& Fittings	26	SCREW, blanking plate to footwe 1/4 UNF 4 cylinder chrome bumper models	<u>1</u>	SH604051		
Hood &	27		. 1	GHF331		
Hardtops	28	SCREW, blanking passenger's si mounting holes	2	SH604031		
Chassis Plates &	29	4 cylinder chrome bumper models WASHER, spring	e. 2	GHF331	10/1211	TOTAT
Decals	NI	4 cylinder chrome bumper models. PEDAL BOX ASSEMBLY 4 cylinder rubber bumper models with	1 n dual circ	BHH1859 uit brakes.	1111	1111
Paints	30	SEAL, pedal box cover 4 cylinder rubber bumper models with	1	BHH1108		
Accessories	NI 21	SEAL, pedal box base 4 cylinder rubber bumper models with			1111	121
Index	31 32	SCREW, pedal box cover 4 cylinder rubber bumper models with WASHER, plain	8 1 <i>dual circ</i> 8	YZ3404 uit brakes. WP5	101	
83		4 cylinder rubber bumper models with		uit brakes.	PEDAL COVER SET, BILLET A	LUMINIUM - RP1434EARLY

QTY REQ.

PART No.

No. DESCRIPTION

# **Brake & Clutch Pedals**

QTY REQ.

PART No.

QTY REQ.

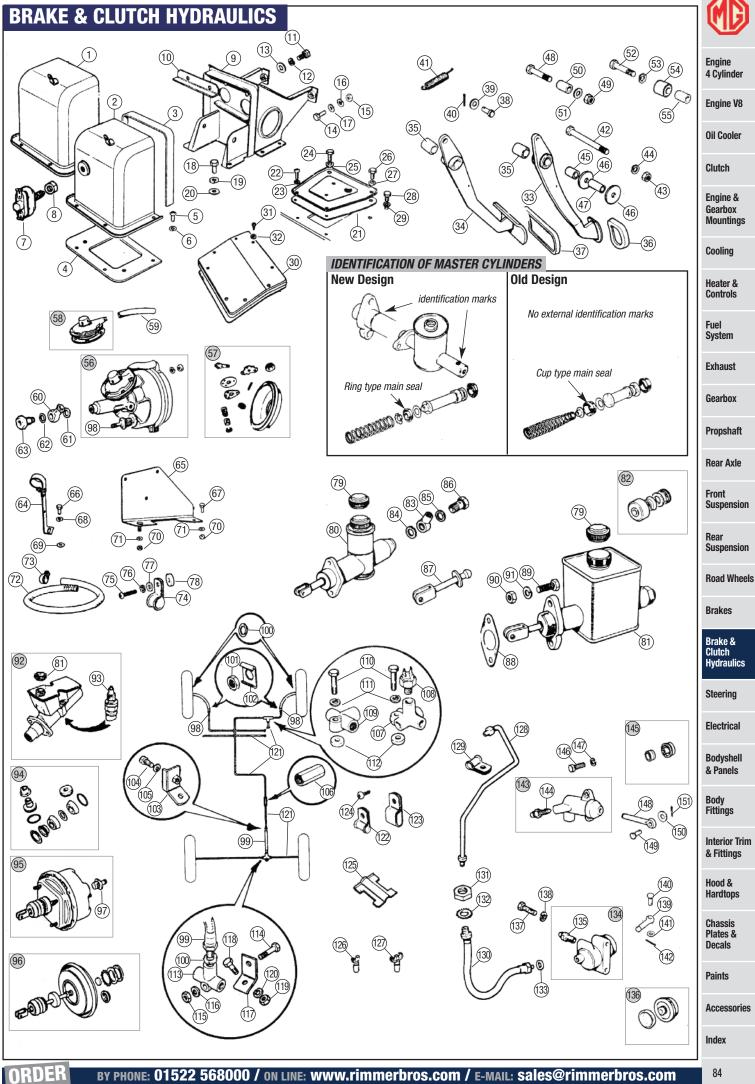
PART No.

No. DESCRIPTION

		-	
33	,,		
	brake, 3 synchro models only brake, 4 synchro models	1	AHH6153
	with single circuit brakes	1	AHH8522
	with dual circuit brakes	1	BHH1890
	clutch	1	AHH6154
	with single circuit brakes with dual circuit brakes	1	BHH1891
34		1	AHH8538
35		0/4	
	brake/clutch Qty. reduced for automatic and dual	2/1 circu	AAA4129 it brakes models.
	brake	1	BHH1101
36	Models with dual circuit brakes.	2	AHH5100
	Manual models.		
37	' RUBBER PAD, pedal Automatic models.	1	ACC8592
NI	PEDAL COVER SET, billet aluminit Not for road use.	ım:	
	3 piece set, brake clutch & acce		
	4 synchro manual models 1968-Sept. 1976.	1	RP1434EARLY
	Sept. 1976 on	1	RP1434LATE
	2 piece set, brake & clutch only All manual models.	1	RP14342PC
38			017514
	push rod Qty. reduced on automatic models.	2/1	CLZ514
39	WASHER, plain Qty. reduced on automatic models.	2/1	GHF301
40	SPLIT PIN	2/1	PC34
41	<i>Qty. reduced on automatic models.</i> <b>RETURN SPRING,</b> pedal	2/1	AAA1628
42	<i>Qty. reduced on automatic models.</i> <b>BOLT,</b> pedal pivot	1	BH606321
	Models with single circuit brakes.	·	
43	Models with single circuit brakes.	1	GHF202
44	Models with single circuit brakes.	1	GHF333
45	DISTANCE TUBE, pedal to pedal box side	2/1	AHH7201
40	Qty. reduced on automatic models.	-	
46	WASHER, plain Qty. reduced on automatic models. Single circ	2/1 uit bra	PWZ206 akes.
47			AUUC000
	pedal to pedal Manual models. Single circuit brake	1 es.	AHH6063
	clutch pedal replacing Automatic models. Single circuit bra	1 akes.	AHH8540
48		1	BH606141
49		1	GHF223
50		1	BHH1097
51	WASHER, plain	1	PWZ306
52	<b>Dell</b> , claten peda priot	1	BH606161
53		1	GHF333
54	Models with dual circuit brakes. DISTANCE TUBE, clutch pedal,		
04	large	1	BHH1099
55	Models with dual circuit brakes. DISTANCE TUBE, clutch pedal,		
55	small	1	BHH1098
	Models with dual circuit brakes.		



ORDER 83





4 Cylinder

Engine V8

**Oil Cooler** 

Clutch

Engine &

Gearbox

56

DESCRIPTION

SINGLE CIRCUIT,

**Servo** (Single Circuit Brakes, if fitted)

SERVO ASSEMBLY -GSM125

SERVO ASSEMBLY:

QTY REQ. PART No.

No. DESCRIPTION

OTY REQ.

PART No. No. DESCRIPTION

QTY REQ. PART No.



## Brake & Clutch Master Cylinders

M	aster Cylinders	5	
79 80	FILLER CAP, master cylinder MASTER CYLINDER, clutch:	A/R	513123A
	4 cylinder models		
	3 Synchro ('62-'67) 4 cylinder models, 4 Synchro	1 ג ('67 מ	AHH6553P.
	Lockheed	1	GMC1007
	TRW	1	GMC1007P1
	aftermarket	1	GMC1007P
	V8 models, Lockheed	1	GMC1011
81	MASTER CYLINDER, brake:		
	Models with single circuit brakes. Lockheed	1	GMC150
	TRW	1	GMC150P1
	aftermarket	1	GMC150P
82	SEAL KIT, clutch master cylinde		
	Ensure correct seal kit is ordered - see	e identifi	cation chart.
	4 cylinder models	1	GRK3007
	cup type ring type	1	BHM7127EVA
	V8 models	1	DIIMITIZTEVA
	cup type	1	8G8730
	ring type	1	BAU1252
-	SEAL KIT, brake master cylinde	er:	
	Ensure correct seal kit is ordered - see		cation chart.
	models with single circuit br	akes 1	GRK3007
	cup type ring type	1	BHM7127EVA
83	UNION, banjo:	'	DIMITIZTERA
	clutch master cylinder	1	BHA4310
	brake master cylinder	1	7H7851
~ ~	Models with single circuit brakes	S.	
84	WASHER, sealing banjo union, inner	2/1	233220A
	Qty. reduced for automatic and n		LUULLUA
~-	with dual circuit brakes.		
85	WASHER, sealing banjo union, outer	2/1	538532
	Qty. reduced for automatic and n		000002
00	with dual circuit brakes.	0/1	051024
86	BOLT, banjo Qty. reduced for automatic and mod	2/1 els with	C5192A dual circuit brakes.
87	PUSHROD, master cylinder:		
	all single circuit brake maste	er cylino	ders,
	plus 4 cylinder clutch master		
	VO shahah wasaha a Badaa	A/R	17H7985
00	V8 clutch master cylinder	A/R	37H8090 AHH8847
88	SHIM, master cylinder mountin Fits all single circuit brake master cy	y ı vlinders.	
89	SCREW, master cylinder mount	ing:	
	Qty. reduced for automatic and models		
	upper lower	2/1 2/1	GHF103 SH605071
90	NUT, master cylinder mounting	4/2	GHF201
	Qty. reduced for automatic and mod		
91	WASHER, spring	4/2	GHF332
92	Qty. reduced for automatic and mod	els with	dual circuit brakes.
ΊZ	MASTER CYLINDER, brake: Models with dual circuit brakes.		
	Lockheed	1	GMC164
	TRW	1	GMC164P1
	aftermarket	1	GMC164P
93	SWITCH, brake warning Models with dual circuit brakes.	1	AAU2454
94	SEAL KIT, brake master cylinde	er 1	GRK1004
	Models with dual circuit brakes.		
		_	











# Servo (Dual Circuit Brakes)

	DUAL CIRCUIT BRAKE SERVO ASSEMBLY - BAU1016		E
97	VALVE, non-return	1	606030A
96	REPAIR KIT, servo Models with dual circuit brakes.	1	18G9080
95	SERVO ASSEMBLY Models with dual circuit brakes	1	BAU1016

**GSM125** 0EM Mountings aftermarket GSM125P 57 REPAIR KIT, servo 18G8579A Cooling **AIR VALVE & FILTER KIT** 601907 58 HOSE, air valve 27H9321 59 60 UNION, banjo, servo **7H7851** Heater & 1 4 cylinder rubber bumper models with single circuit brakes, Controls all V8 models. 61 WASHER, sealing banjo union, Fuel System 538532 inner 1 4 cylinder rubber bumper models with single circuit brakes, all V8 models. 62 WASHER, sealing banjo union, Exhaust outer 233220A 4 cylinder rubber bumper models with single circuit brakes, all V8 models. 63 BOLT. banio C5192A Gearbox 1 4 cylinder rubber bumper models with single circuit brakes, all V8 models BRACKET, servo mounting, front **BHH1149** 64 1 Propshaft 65 BRACKET, servo mounting, rear 1 **BHH1148** BRACKET KIT, servo mounting, NI Rear Axle BHH1148K stainless steel 1 Includes front & rear brackets. SCREW, front bracket securing **GHF120** 66 1 Front **GHF117** 67 SCREW, rear bracket securing 1 Suspension WASHER, spring **GHF332** 68 1 SPACER, bracket **SBA101** 69 1 4 cylinder chrome bumper models with single circui Rear brakes. 70 NUT, rear bracket securing 2 **GHF221** Suspension WASHER, plain 2 **GHF300** 71 HOSE, servo vacuum AAU2071 72 1 Road Wheels 73 HOSE CLIP: 2 clamp type GGT1117X Brakes worm drive type 2 GHC507 'P' CLIP, servo hose 2 PCR1007 74 75 SCREW, hose clip: Brake & to bulkhead PX508 1 Clutch to front servo bracket 1 **PM7308** Hydraulics WASHER, spring 2/1 WL105001 76 Qty. increased for 4 cylinder models. Steering 77 WASHER, plain 2/1 WP5 Qty. increased for 4 cylinder models. 1 78 SPACER, hose clip to bulkhead AHC735 Electrical Not V8 models NI NUT, hose clip to front servo HN2005 bracket 1 Bodyshell Not V8 models. & Panels DUAL CIRCUIT BRAKE MASTER CYLINDER - GMC164

Body Fittings

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

Index

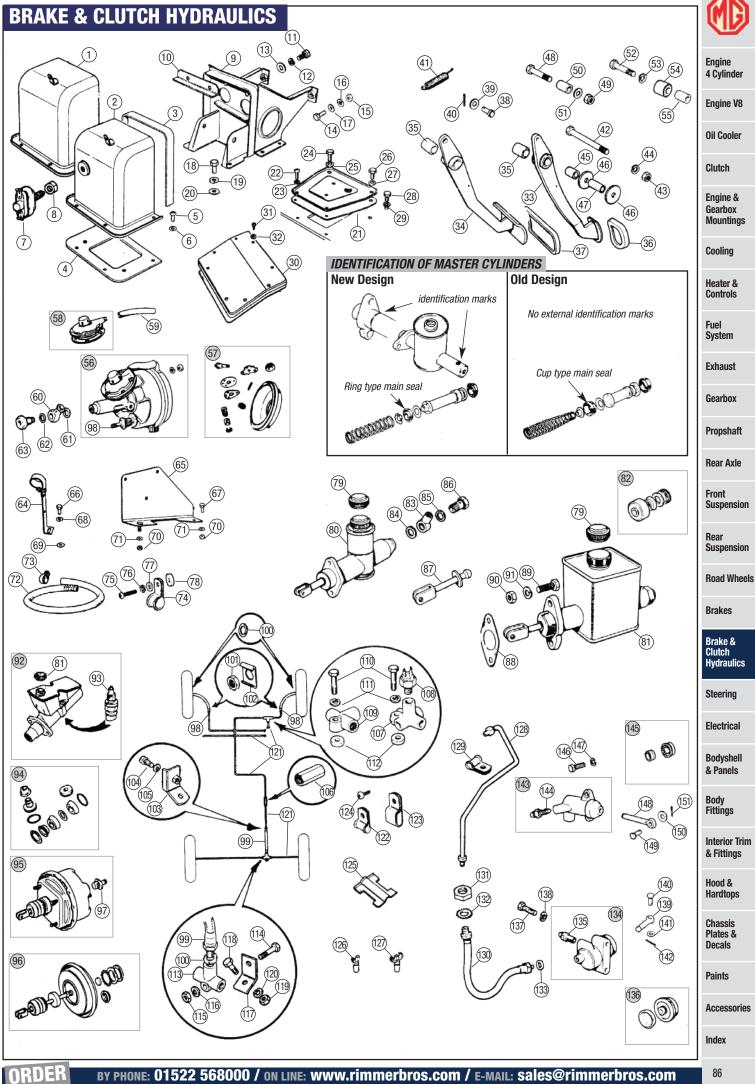
85

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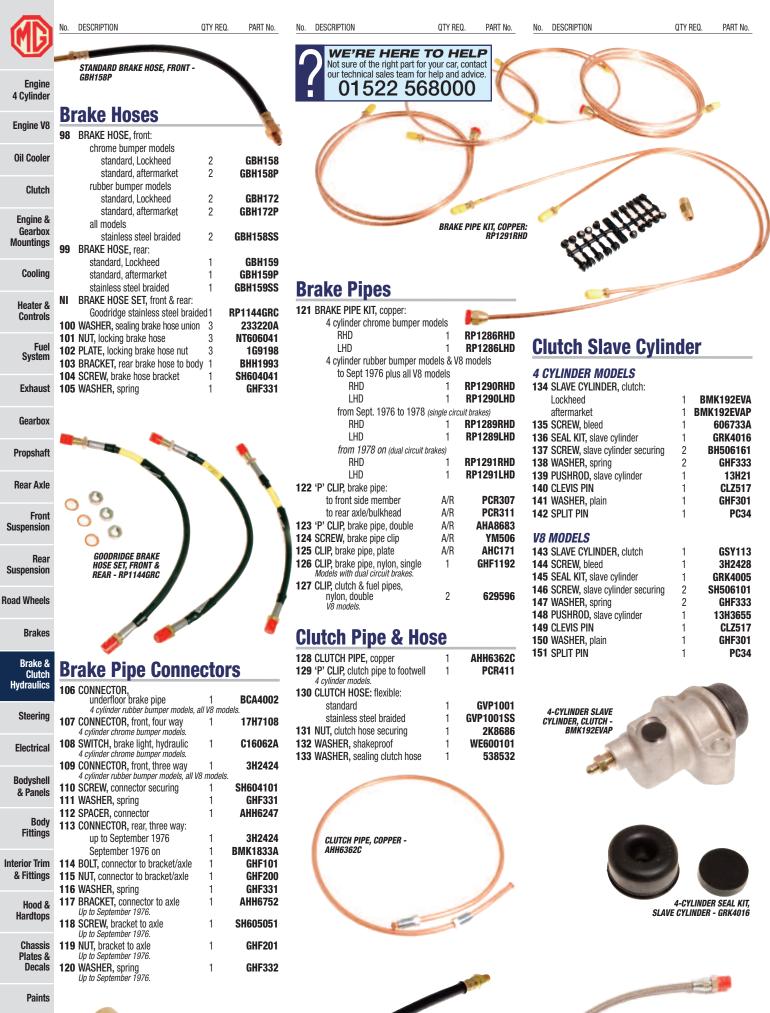
SWITCH, DUAL CIRCUIT BRAKE WARNING -AAU2454

SEAL KIT, DUAL CIRCUIT BRAKE MASTER CYLINDER - GRK1004

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Accessories Index

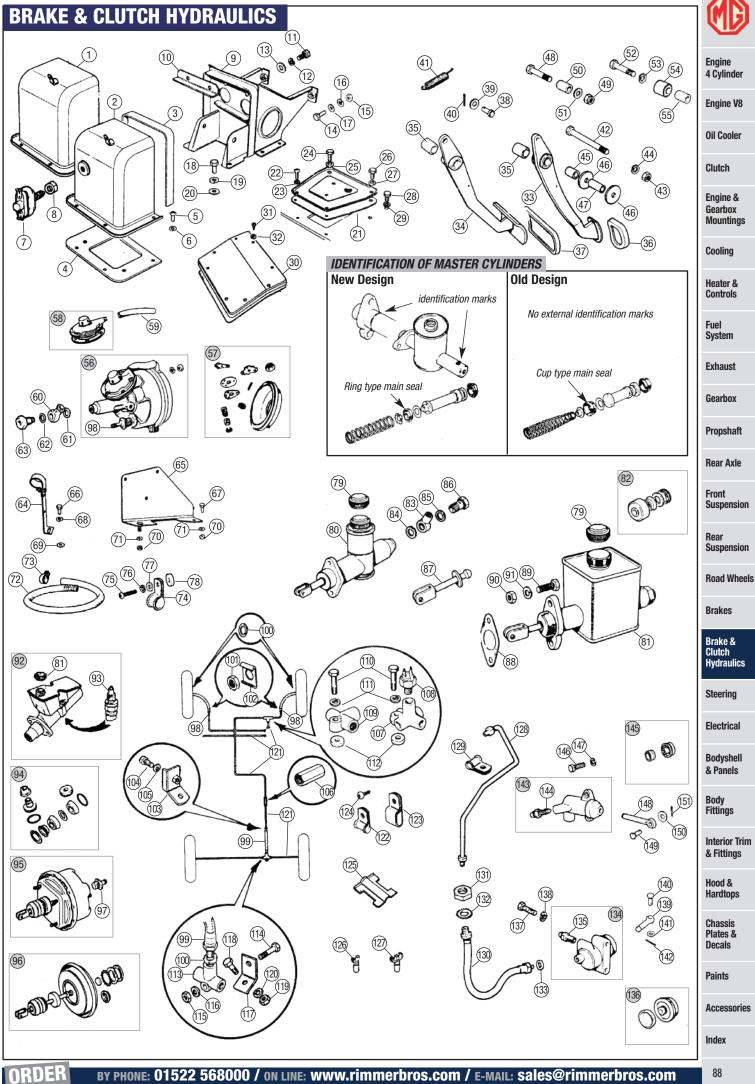
CONNECTOR. REAR THREE WAY 3H2424

CLUTCH HOSE, STANDARD GVP1001

CLUTCH HOSE, STAINLESS STEEL BRAIDED -GVP1001SS

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BHH2103

STEERING RACK - AHH6091

# **Steering Column**

DESCRIPTION

No.

		oornig ooranni		
Engine 4 Cylinder	GH	N-COLLAPSIBLE STEERING N3/GHD3, GHN4/GHD4, GHN DELS UP TO GHN5/GHD5-2	15/G	HD5
Engine V8	1	STEERING COLUMN, non-collapsib		
Lingino Vo	•	GHN3/GHD3 & GHN4/GHD4 mod		101.
		without steering lock	1	17H6577
Oil Cooler		with steering lock	1	7H6972
		GHN5/GHD5 models up to GHN5/	GHD	5-258000
Clutch		without steering lock	1	37H4768
		with steering lock	1	37H4767
Engine &	2	STEERING COLUMN, non-collapsib	ole, ou	iter:
Gearbox		GHN3/GHD3 & GHN4/GHD4 mod	els	
Mountings		without steering lock	1	17H6578
<b>.</b>		with steering lock	1	7H6969
Occline		GHN5/GHD5 models up to GHN5/	/GHD	5-258000
Cooling		without steering lock	1	37H4763
		with steering lock	1	37H4765
Heater &	3	NUT, steering wheel:		
Controls		GHN3/GHD3 &		
		GHN4/GHD4 models	1	ACH6001
Fuel		GHN5/GHD5 models up to GHN5/GHD5-258000	1	BHH2103
System	4		1	FAM2406
	4	BUSH, upper, nylon Replaces original felt bush.	I	FAM2400
Exhaust	5	BUSH, lower, felt	1	17H6565
Exildust		Without steering lock.		
	6	BUSH, lower, felt	1	13H569
Gearbox	-	With steering lock.	-	400500
	7	CLIP, felt lower bush With steering lock.	1	13H568
Propshaft	8	BRACKET, column, lower	1	AHH6311
Toponan	9	NUT, bracket to body	2	GHF201
	10	WASHER, spring	2	GHF332
Rear Axle	11	SEAL, column to bulkhead	2	AHA5435
		,		
Front	ST	EERING COLUMN MOUNTING	GS	
Suspension	12	CLAMP, column mounting	2	AHH6005
-		4 cylinder chrome bumper models.		
Rear	13	DISTANCE TUBE, column mounting	2	AHH6006
Suspension	14	4 cylinder chrome bumper models.	0	BH605181
Suspension	14	BOLT, clamp 4 cylinder chrome bumper models.	2	BU002191
	15	WASHER, plain	4	GHF301
Road Wheels		4 cylinder chrome bumper models.		
	16	WASHER, spring	2	GHF332
Brakes	17	4 cylinder chrome bumper models.	2	CUEDO4
	17	NUT, clamp 4 cylinder chrome bumper models.	Z	GHF201
Brake &				
Clutch	<b>CO</b>	LLAPSIBLE STEERING COLU	MN	

#### 4 CYLINDER CHROME BUMPER MODELS **Hydraulics** FROM GHN5/GHD5-258001 ON

ing	18	NUT, steering wheel	1	BHH2103
iiiy	19	STEERING COLUMN, collapsible	1	BHH515
	20	BUSH, upper	1	MGP1050B
cal	21	BUSH, lower	1	MPB1002
	22	BRACKET, column, lower	1	BHH516
nell	23	NUT, bracket to body	2	GHF201
els	24	WASHER, spring	2	GHF332
	25	SEAL, column to bulkhead	1	BHH531

Body Fittings **Interior Trim** 

Steeri

Electric

Bodysh

& Pane

& Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

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JOINT, UNIVERSAL -GUJ200

	LLAPSIBLE STEERING COL CHROME BUMPER MODEL	
18	NUT, steering wheel	1
26	STEERING COLUMN, collapsible	1

	non, ocooning miloor		DINIETOO
26	STEERING COLUMN, collapsible	1	BHH806
27	BUSH, lower	1	MPB1002
28	BRACKET, column, lower	1	BHH896
29	SCREW, bracket to body	2	SH605041
30	WASHER, spring	2	GHF332
31	WASHER, plain	2	GHF301
32	CLAMP, column mounting, lower	1	BHH1147
33	CLAMP, column mounting, upper	1	BHH884
34	BOLT, clamp, lower	1	BH605191
35	BOLT, clamp, upper	1	BH605261
36	WASHER, plain	4	GHF301
37	WASHER, spring	2	GHF332
38	NUT, clamp	2	GHF222
39	SPACER, upper clamp	2	BHH879
40	SEAL, column to bulkhead	1	BHH531

#### **COLLAPSIBLE STEERING COLUMN** 4 CYLINDER RUBBER BUMPER & V8 RUBBER **BUMPER MODELS** RHH2103

18	NUI, steering wheel	1	BHH2103
41	STEERING COLUMN, collapsible	<del>)</del> :	
	4 cylinder to Sept. 1976, plus	all V8 1	BHH1596
	4 cylinder from Sept. 1976 on	n 1	BHH1856
42	SCREW, column to body	3	SH606101
43	WASHER, spring	3	GHF333
44	WASHER, plain	3	PWZ206
45	SEAL, column to bulkhead	1	AHA8720
46	SCREW, column to bulkhead	3	GHF120
47	WASHER, spring	3	GHF332
48	WASHER, plain	3	GHF301



1002			
H896			
5041			
F332			
F301	SI	eering	R
1147			
H884	57	STEERING RA	
5191		4 cylinder	chro
5261		standar	d
F301		RHD	, nev
F332		LHD	, nev
F222		RHD	, rec

# Rack

57	STEERING RACK:			
	4 cylinder chrome bumper	<sup>r</sup> mode	ls	
	standard			
	RHD, new, outright		1	AHH6091
	LHD, new, outright		1	AHH6121
	RHD, recond., excha	ande	1	AHH6091R
	high ratio, RHD, outrigh	•	1	AHH6091HR
	V8 chrome bumper model			
	standard	0		
	RHD, recond., excha	ango	1	BHH868R
	rubber bumper models inc	0		Dimoton
	standard	Juuing	VO	
	otariaara		4	DUU1040
	RHD, new, outright		1	BHH1848
	LHD, new, outright			GSR132
	RHD, recond., excha		1	BHH1848R
	high ratio, RHD, outrigh		1	BHH1848HR
NI	FITTING KIT, steering rack Includes 4 bolts, 4 spring washers		1	AHH6091BK
58		s, z nuu 4	5.	DUCOE101
	BOLT, rack mounting			BH605181
59 60	NUT, rack mounting	2		GHF222
60	WASHER, spring	4		GHF332
61	SHIM, rack mounting	A/R		AHH6007
62	RIVET, shim	A/R		574437
63	TRACK ROD END:			
	OEM	2		K000168EVA
	aftermarket	2		000168EVAP
64	NUT, track rod end to steering	g arm :	2	GHF224
65	GAITER, track rod end	2		17H3501
66	CLIP, gaiter	2		7H3565
67	NUT, locking track rod end	2		53K320
68	TRACK ROD & GAITER KIT	1		BHM7122
	Includes 2 track rods, 2 gaiters ar	nd fitting	gs.	
<b>69</b>	GAITER KIT, steering rack:		_	
	OEM	1		R001155EVA
	aftermarket	1	TDR	001155EVAP
NI	PINION SEAL	1		17H6560

STEERING COLUMN, COLLAPSIBLE -BHH1856

# **Steering Column Universal Joints**

50

51

52

53

## CHROME BUMPER MODELS INCLIIDING V8 49 UNIVERSAL

NUME DUMPEN MUDELS	INGLUI	JINU VO
UNIVERSAL JOINT ASS'Y	1	AHH6000P
BOLT, pinch	2	BH605131
NUT, pinch bolt	2	GHF201
WASHER, spring	2	GHF332
JOINT, universal	1	GUJ200

## **RUBBER BUMPER MODELS INCLUDING V8**

		11102021	
54	UNIVERSAL JOINT ASS'Y	1	GLR3084
55	BOLT, pinch	2	BHH1791
56	NUT, pinch bolt	2	GHF222



FITTING KIT, STEERING RACK -

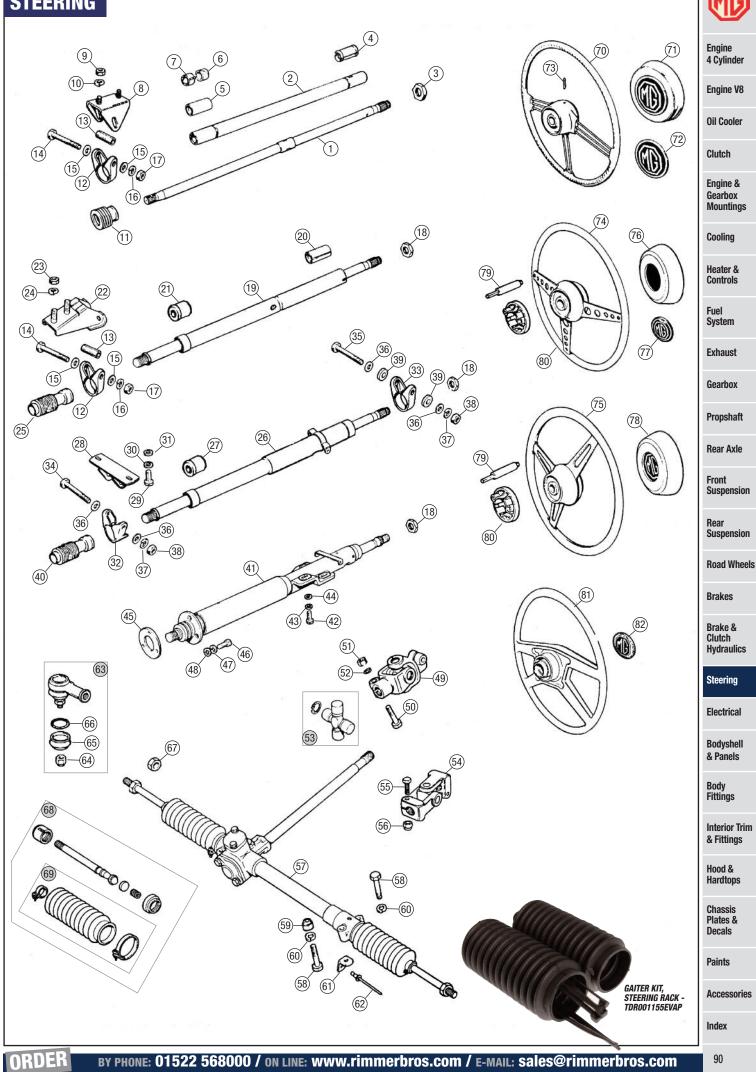
AHH6091BK

,0000

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HD

## **STEERING**



Engine

# **Steering Wheels -Original Style**

QTY REQ.

PART No.

No. DESCRIPTION

No. DESCRIPTION

Lingino		
4 Cylinder		
En aine VO	70	STEERING WHEEL, wire spoke type 1 AHH9284 GHN3/GHD3 & GHN4/GHD4 models.
Engine V8	71	HORN PUSH ASS'Y, with badge 1 AHH6319 GHN3/GHD3 & GHN4/GHD4 models.
Oil Cooler	72	BADGE, horn push 1 57H5594NF GHN3/GHD3 & GHN4/GHD4 models.
Clutch	73	GRUB SCREW, horn push to steering wheel 3 53K2613 GHN3/GHD3 & GHN4/GHD4 models.
	74	•
Engine & Gearbox Mountings		with round holes in spokes 1 BHH291 Interchangeable with other wheels on all GHN5/GHD5 models up to Sept. 1976 (original fitment for GHN5/GHD5 models up to GHN5-294250 & GHD5-296000).
	75	STEERING WHEEL:
Cooling		with slotted holes in spokes 1 <b>BHH786</b> Interchangeable with other wheels on all GHN5/GHD5 models up to Sent 1976 (original fitment for GHN5/GHD5
Heater & Controls		models up to Sept. 1976 (original fitment for GHN5/GHD5 models from GHN5-294251 & GHD5-296001 to GHN5/GHD5-320196).
		with embossed silver spokes 1 <b>BHH1307</b>
Fuel System		Interchangeable with other wheels on all GHN5/GHD5 models up to Sept. 1976 (original fitment from GHN5-320197 to Sept. 1976).
•,•••		with embossed black spokes 1 BHH1813
Exhaust		Interchangeable with other wheels on all GHN5/GHD5 models up to Sept. 1976 (original fitment from GHD5-320197 to Sept. 1976).
Gearbox		with round holes in spokes 1 <b>BHH1307A</b> Suitable wood rimmed replacement for all original GHN5/GHD5 steering wheels up to Sept. 1976.
		See photo - opposite page.

76	BOSS, steering wheel Not horn push type. GHN5/GHD5 models GHN5/GHD5-219000 (horn push on indic	1 up to ator stalk	<b>CHA748</b>
77	BADGE, steering wheel boss GHN5/GHD5 models up to GHN5/GHD5-2 (horn push on indicator stalk).	1 19000	BHA4979
78	BOSS, steering wheel (horn push ty black badge Interchangeable with other horn push models from GHNS/GHD5-219001 up (original fitment for GHNS/GHD5-21901 red badge Interchangeable with other horn push models from GHNS/GHD5-219001 up (original fitment for GHNS/GHD5-2580 & GHD5-369669).	1 to Sept. 201 to 25 1 es on all to Sept.	1976 8000). BHA5135 GHN5/GHD5 1976
	gold badge Interchangeable with other horn pust models from GHN5/GHD5-219001 up (original fitment for GHN5-369260 & Sept. 1976).	to Sept.	1976
79	BRUSH CONTACT, horn push GHN5/GHD5-219001 to September 1976 (horn push on steering wheel).	1	BHA5041
80	SLIP RING, horn push	1	BHA5042

אוועט-ביבערום נו September 1976 (horn push on steering wheel).

- ALTER ARRANGE ARRANGE ARE

PART No.

QTY REQ.

81 STEERING WHEEL, four spoke type 1 BHH1853 September 1976 on. 82 BADGE, steering wheel: black/black **BHH1994** 1 Interchangeable with other badges from Sept. 1976 on (original fitment from Sept. 1976 to GHN5-447000 & GHD5-447035). silver/black **CHA747** 1 Interchangeable with other badges from Sept. 1976 on (original fitment from GHN5-447001 on & GHD5-447036 on except LE models). silver/red 1 **BHH2687** Interchangeable with other badges from Sept. 1976 on (original fitment on LE models only). **BOSS. STEERING WHEEL** (HORN PUSH TYPE) -BHA5043

BRUSH CONTACT, HORN PUSH -BHA5041





STEERING WHEEL, WITH ROUND HOLES IN SPOKES - BHH291

Body Fittings Interior Trim & Fittings

Bodyshell & Panels

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories





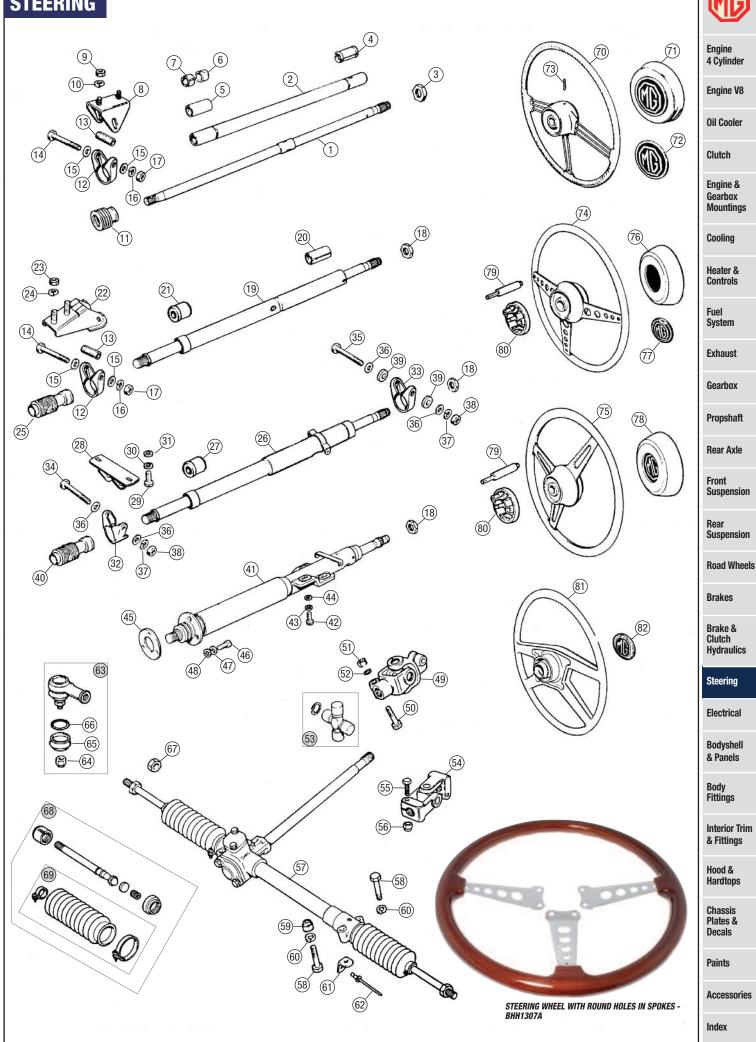
STEERING WHEEL, FOUR SPOKE TYPE - BHH1853

91

DRDER

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## **STEERING**

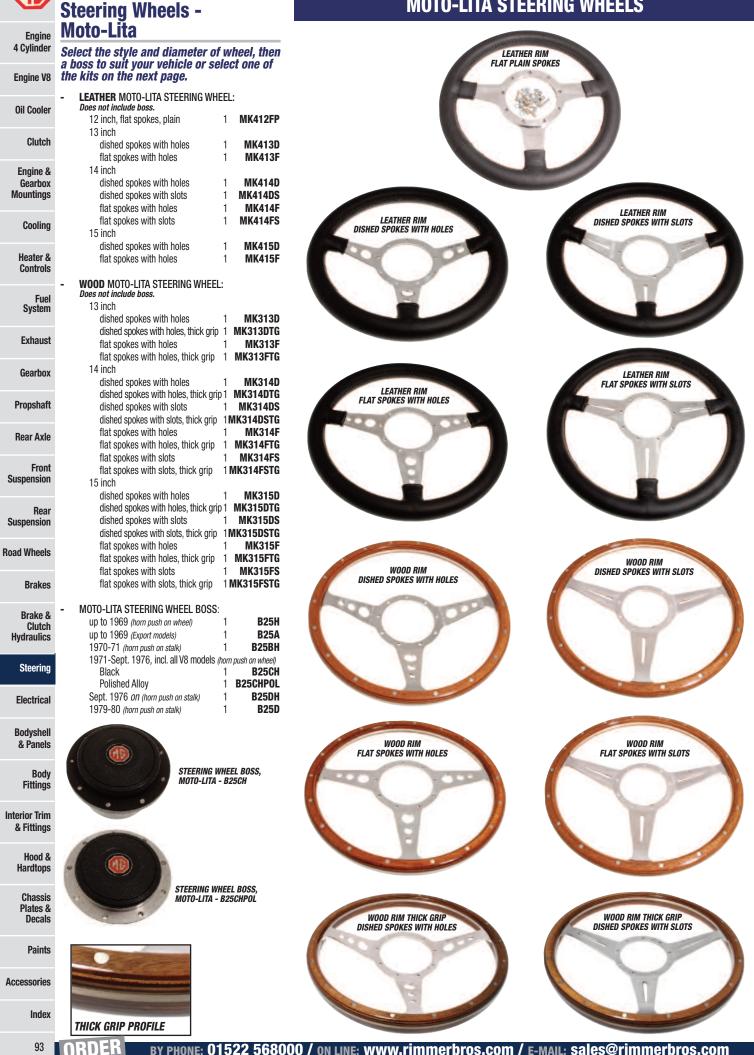




DESCRIPTION

n

# **MOTO-LITA STEERING WHEELS**



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ORDER

QTY REQ. PART No. DESCRIPTION





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Road

DESCRIPTION

#### QTY REQ. PART No.

No. DESCRIPTION

DYNAMO -GXE3101NEW

PART No. QTY REQ.

Dynamo

12A526

12H2517

GHF120

**GHF332** 

# Starter Motors

	21	arter motors		
Engine 4 Cylinder		E <b>RTIA STARTER,</b> S <b>YNCHRO 4 CYLINDER M</b> Starter Motor.	0DI	ELS 1962-67
Engine V8	•	std. inertia, recon'd, exchang Lucas type M418G or 2M100.		1 <b>GXE4418R</b>
Oil Cooler		GHN3/GHD3 models (3 synchron replacement inertia, new, out Hi Torque, new, outright	right	1 <b>GEU9405N</b>
Clutch		GHN3/ĠHĎ3 models (3 šynchron RHD LHD	nesh). 1	1 GEU9405-UR GEU9405-UR-LHD
Engine &	2	BOLT, starter motor to engine	2	53K149
Gearbox Mountings	3 4	WASHER, spring BRUSH KIT, starter motor: for Lucas type	2	GHF333
Cooling	5	M418G starter motor 2M100 starter motor WOODRUFF KEY, drive assemb	1 1 1 viv 1	GSB103 GSB112 WKN505
Heater &	6	SPRING, main, drive	лут 1	27H7818
Controls	7	PINION DRIVE ASSEMBLY	1	37H4289
	8	PINION	1	7H6940
Fuel System	9 10	SOLENOID, starter motor Round type. SOLENOID, starter motor	1	BCA4501
Exhaust	11	Square type. SCREW, solenoid securing	2	134174 PMZ308
Exhluot	12	WASHER, spring	2	WL105001
Gearbox	13	WASHER, plain	2	WP5
	PR	E-ENGAGED STARTER M	ОТО	)R,
Propshaft	<b>4</b> 9 14	SYNCHRO 4 CYLINDER M Starter Motor:	ODI	ELS 1968-80
Rear Axle		pre-engaged, 1968 on new <i>(outright sale)</i>	1	GXE4441N
		reconditioned	1	GXE4441R
Front Suspension		uprated Hi Torque 1968 on <i>(chrome bumper)</i>	1	GXE4441UREARLY
		1974 on (rubber bumper)	1	GXE4441URLATE
Rear	NI	WATERPROOF COVER, starter		
Suspension	15	1967 on BOLT, starter motor to engine:	1	BHH790
	15	Upper	1	BH506131L
Road Wheels		lower	1	GHF105
	16 17	WASHER, spring	2	GHF333
Brakes	17	BRUSH KIT, starter motor: for Lucas type		
Dualta 9		M418G starter motor	1	GSB103
Brake & Clutch	40	2M100 starter motor	1	GSB108
Hydraulics	18	DRIVE ASSEMBLY: for Lucas type		
		M418G starter motor	1	37H1890
Steering		2M100 starter motor	1	37H8724
_	19	SOLENOID, starter motor: for Lucas type		
Electrical		M418G starter motor	1	AEU1649
		2M100 starter motor	1	520473
Bodyshell & Panels	NI	CAP, solenoid For Lucas type 2M100 starter motor	1	520473CAP
	DD	E-ENGAGED STARTER M	οτα	
Body Fittings	<b>20</b>	STARTER MOTOR:	010	IN, VO MUDELƏ
		std. pre-engaged, reconditioned, exchange	1	GXE4442R
Interior Trim		Lucas type 3M100. V8 mode		UAE4442N
& Fittings	21	Hi Torque, new, outright	1	GXE4442UR BH506121
	21	BOLT, starter motor to engine WASHER, spring	2	GHF333
Hood & Hardtops	23	BRUSH KIT, starter motor	1	GSB111
manopo	24	DRIVE ASSEMBLY	1	608363
Chassis	25 Ni	SOLENOID, starter motor CAP, solenoid	1	520473 520473CAP
Plates & Decals	141	ora, ononoiu	1	JLUTI JUAN
Decais				Company of the
Paints		12		14
i anto		1 1 1 1	1	
Accessories	-		11	
		AM Fle	110	
Index			UPR/ Star	ATED RTER MOTOR -

	ynamo - Cylinder Models		-
26	DYNAMO: Lucas type C40. GHN3/GHD3 models (3 s new, outright:	synci	nromesh).
	positive earth 1	G	<b>KE3101NEWPOS</b>
	negative earth	1	GXE3101NEW
	Dynalite -C40 type		
	positive earth	1	GXE3101DP
	negative earth	1	GXE3101DN
	reconditioned, exchange	1	GXE3101
NI	<b>CONVERSION KIT</b> , alternator	1	RP1215
	GHN3/GHD3 models (3 synchromesh). Converts from dynamo to alternator.		
27		1	GGB102
28	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1	17D11
29	PULLEY, dynamo	1	147906
30	REGULATOR, dynamo	1	GEU6605
31	NUT, plastic, regulator to inner wir	1a 2	
NI	SCREW, regulator to inner wing	19 Z	
	content, regulator to milor wing	-	
Δ	ternators -		

### AITELLATOLS -4 Cylinder Models

# **16AC TYPE, 4 CYLINDER MODELS**

1968-69 ONLY 32 ALTERNATOR, recon'd Lucas type 16AC (may be replaced with later ACR type

	alternator (GXE8206), using plug kit GEU2 GHN4/GHD4 models to GHN4/GHD4-1582	250 - se	
N	PLUG CONVERSION KIT	1	<b>GEU250</b>
	Adapts wiring and terminations on engine		
	with 16AC alternator to enable fitment of 17ACR or 18ACR type alternator.	later 16	ACR,
33	REGULATOR, alternator	1	BHA4789
NI	NUT, plastic, regulator to inner wing	2	GHF1030
NI	SCREW, regulator to inner wing	2	YZ3405
34	BRUSH KIT, alternator	1	GGB503

#### 16/17/18ACR TYPE, 4 CYLINDER MODELS 1969-80 ALSO REPLACES 16AC TYPE ON 4 CYLINDER **MODELS 1968-69**

35 ALTERNATOR, new, outright: Lucas type 18ACR (replaces 16ACR & 17ACR types). GHN4/GHD4-158231 on, GHN5/GHD5 to 1974 & 1978 on 1 **GXE8206** Accepts Euro type plug. Not V8 models. 36 BRUSH KIT, alternator GGB504 1 For Lucas type 16ACR, 17ACR or 18ACR alternator. FAN, alternator 1 C37 For Lucas type 16AC, 16ACR, 17ACR or 18ACR alternator. C37222A 37 38 PULLEY, alternator for Lucas type 16AC, 16ACR, 17ACR or 18ACR alternator up to Sept. 1976 12G1054 1 18ACR alternator Sept. 1976 on **BAU1461A** UPRATED STARTER MOTOR -GXE4442UR

> UPRATED STARTER MOTOR -GEU4412UR

		Alternator Fixing	js -
	39	BRACKET:	
		dynamo rear GHN3/GHD3 models (3 synchromesh).	1
1).		alternator rear GHN4/5 & GHD4/5 models.	1
,	40	SCREW, bracket to engine	2
1NEWPOS	41	WASHER, spring	2
3101NEW	42	BOLT:	
XE3101DP		dynamo to rear bracket GHN3/GHD3 models (3 synchromesh).	1
VE2101DF		alternator to rear bracket	1

37H2245R

1

		42
BH605091	namo to rear bracket 1 V3/GHD3 models (3 synchromesh).	
GHF104	ernator to rear bracket 1 V4/5 & GHD4/5 models	
GHF301	ER, plain 1	43
GHF201	Ilternator to rear bracket 1	44
GHF332	ER, spring 1	45
	dynamo/alternator	46
BH605131	ront mounting 1	
GHF301	ER, plain 1	47
	lynamo/alternator	48
GHF201	ront mounting 1	
GHF332	ER, spring 1	49
	R, adjusting dynamo/	50
2A128	ernator 1	
	V3/4 & GHD3/4 models, GHN5/GHD5 models	
GHF202	villar to engine 1 4 & GHD3/4 models, GHN5/GHD5 models to	51
GHF333	ER, spring 1	52
	4 & GHD3/4 models, GHN5/GHD5 models to	01
		53
2A497	usting dynamo/alternator 1	
2A497	N3/4 & GHD3/4 models.	
	N3/4 & GHD3/4 models, N5/GHD5 models to Sept. 1976.	
2A497 12G2627	V3/4 & GHD3/4 models, V5/GHD5 models to Sept. 1976. usting alternator 1	
12G2627	V3/4 & GHD3/4 models, V5/GHD5 models to Sept. 1976. usting alternator 1 V5/GHD5 models from Sept. 1976 on.	54
	V3/4 & GHD3/4 models, V5/GHD5 models to Sept. 1976. usting alternator 1 V5/GHD5 models from Sept. 1976 on.	54
12G2627	V3/4 & GHD3/4 models, VS/GHD5 models to Sept. 1976. usting alternator 1 V5/GHD5 models from Sept. 1976 on. M, link to engine 1 JHD5 models from Sept. 1976 on. ink to engine 1	54 55
12G2627 SH606111 GHF202	V3/4 & GHD3/4 models, VS/GHD5 models to Sept. 1976. usting alternator 1 V5/GHD5 models from Sept. 1976 on. N, link to engine 1 3HD5 models from Sept. 1976 on. GHD5 models from Sept. 1976 on.	55
12G2627 SH606111	V3/4 & GHD3/4 models, V5/GHD5 models to Sept. 1976. usting alternator 1 V5/GHD5 models from Sept. 1976 on. N, link to engine 1 3HD5 models from Sept. 1976 on. IBD5 models from Sept. 1976 on. ER, spring 1	• ·
12G2627 SH606111 GHF202 GHF333	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         3HD5 models from Sept. 1976 on.         BHD5 models from Sept. 1976 on.         GHD5 models from Sept. 1976 on.         BHD5 models from Sept. 1976 on.	55 56
12G2627 SH606111 GHF202 GHF333 GHF223	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         3HD5 models from Sept. 1976 on.         Ink to engine       1         3HD5 models from Sept. 1976 on.         IRK to engine       1         3HD5 models from Sept. 1976 on.         BHD5 models from Sept. 1976 on.         BHD5 models from Sept. 1976 on.         IBAD5 models from Sept. 1976 on.         13HD5 models from Sept. 1976 on.	55 56 57
12G2627 SH606111 GHF202 GHF333	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         GHD5 models from Sept. 1976 on.         Ink to engine       1         GHD5 models from Sept. 1976 on.         IsHD5 models from Sept. 1976 on.         IBHD5 models from Sept. 1976 on.         IER, spring       1         IHD5 models from Sept. 1976 on.         IBHD5 models from Sept. 1976 on.	55 56 57 58
12G2627 SH606111 GHF202 GHF333 GHF223 GHF302	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         GHD5 models from Sept. 1976 on.         Ink to engine       1         GHD5 models from Sept. 1976 on.         IRK to engine       1         GHD5 models from Sept. 1976 on.         IRR, spring       1         JHD5 models from Sept. 1976 on.         IRR, spring       1         IBFD5 models from Sept. 1976 on.         IRR, spring       1         JHD5 models from Sept. 1976 on.         IRR, spring       1         JHD5 models from Sept. 1976 on.         INK       1         IRR, plain       1         N:       1	55 56 57
12G2627 SH606111 GHF202 GHF333 GHF223	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         GHD5 models from Sept. 1976 on.         Ink to engine       1         GHD5 models from Sept. 1976 on.         IsHD5 models from Sept. 1976 on.         IBHD5 models from Sept. 1976 on.         IER, spring       1         IHD5 models from Sept. 1976 on.         IBHD5 models from Sept. 1976 on.	55 56 57 58
12G2627 SH606111 GHF202 GHF333 GHF223 GHF302	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         3HD5 models from Sept. 1976 on.         IRK to engine       1         3HD5 models from Sept. 1976 on.         IER, spring       1         3HD5 models from Sept. 1976 on.         IER, spring       1         3HD5 models from Sept. 1976 on.         IER, plain       1         N:       1         vamo to link, imperial       1         V3/GHD3 models (3 synchromesh).       1         rmator to link, metric       1	55 56 57 58
12G2627 SH606111 GHF202 GHF333 GHF223 GHF302 SH505051 SH108181	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         3HD5 models from Sept. 1976 on.         IR to engine       1         3HD5 models from Sept. 1976 on.         IRER, spring       1         3HD5 models from Sept. 1976 on.         IER, spring       1         3HD5 models from Sept. 1976 on.         IR, plain       1         N:       1         IER, plain       1         N3/GHD3 models (3 synchromesh).         Irmator to link, imperial       1         V4/5 & GHD4/5 models.       1	55 56 57 58 59
12G2627 SH606111 GHF202 GHF333 GHF223 GHF302 SH505051 SH108181 GHF332	V3/4 & GHD3/4 models,           V5/GHD5 models to Sept. 1976.           usting alternator         1           V5/GHD5 models from Sept. 1976 on.           N, link to engine         1           3HD5 models from Sept. 1976 on.           Ikk to engine         1           3HD5 models from Sept. 1976 on.           IER, spring         1           3HD5 models from Sept. 1976 on.           IER, spring         1           3HD5 models from Sept. 1976 on.           IER, plain         1           N:         1           IER, plain         1           N:         1           IAMD models (3 synchromesh).         ermator to link, metric           1         1           V4/5 & GHD4/5 models.         1           V4/5 & GHD4/5 models.         1	55 56 57 58 59 60
12G2627 SH606111 GHF202 GHF333 GHF223 GHF302 SH505051 SH108181	V3/4 & GHD3/4 models,         V5/GHD5 models to Sept. 1976.         usting alternator       1         V5/GHD5 models from Sept. 1976 on.         N, link to engine       1         3HD5 models from Sept. 1976 on.         IR to engine       1         3HD5 models from Sept. 1976 on.         IRER, spring       1         3HD5 models from Sept. 1976 on.         IER, spring       1         3HD5 models from Sept. 1976 on.         IR, plain       1         N:       1         Name to link, imperial       1         N3/GHD3 models (3 synchromesh).       1         V4/5 & GHD4/5 models.       1	55 56 57 58 59

## Alternator - V8 Models

62	ALTERNATOR, AC Delco type:		
	new, outright	1	BHA5195A
63	BRUSH KIT, alternator	1	520304
64	FAN, alternator	1	519667
65	PULLEY, alternator	1	217464

## **Alternator Fixings -V8 Models**

66	BRACKET, alternator	1	602369
67	BOLT, bracket to engine, long	1	BH506181
68	BOLT, bracket to engine, short	1	BH506111L
69	WASHER, spring	2	GHF333
70	WASHER, plain	2	GHF302
71	BOLT, alternator and		
	bracket to engine	1	BH505161
72	WASHER, spring	1	GHF332
73	WASHER, plain	1	GHF301
74	WASHER, alternator rear face		
	to bracket	1	GHF312
75	BOLT, alternator to bracket	1	GHF104
76	WASHER, plain	2	GHF301
77	WASHER, spring	1	GHF332
78	NUT, alternator to bracket	1	GHF201
79	LINK, adjusting alternator	1	BHH997
80	BOLT, link to engine	1	BH505111
81	BOLT, link to alternator	1	56370
82	WASHER, spring	2	GHF332
83	WASHER, plain	2	GHF301

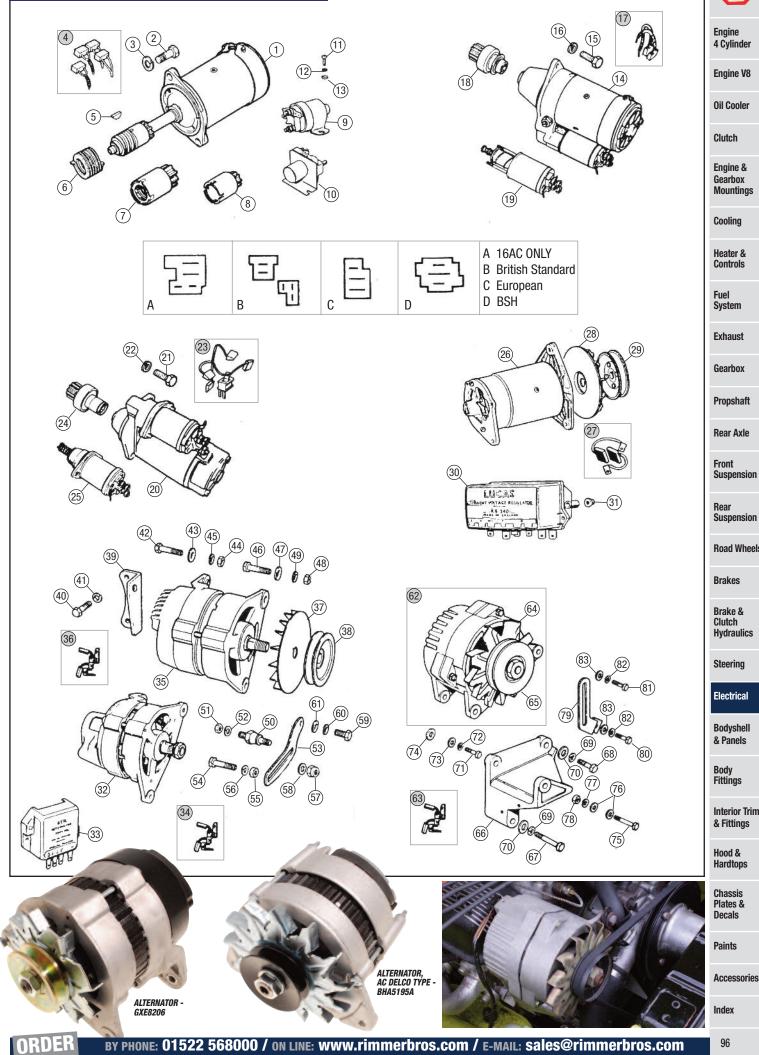
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STARTER MOTOR -GEU9405-UR

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PLUG CONVERSION KIT - GEU250

# **STARTER, DYNAMO & ALTERNATOR**



96



Engine 4 Cylinder

**Engine V8** 

**Oil Cooler** 

Clutch

Engine & Gearbox Mountings

Heater &

Exhaust

Gearbox

Propshaft

**Rear Axle** 

Suspension

Suspension

**Road Wheels** 

Brakes

Brake & Clutch **Hydraulics** 

Steering

## Electrical

Bodyshell & Panels

Body Fittings

**Interior Trim** & Fittings

Hood & Hardtops

Chassis Plates & Decals

Ø	D
V.	-

Engine 4 Cylinder

Engine V8

**Oil Cooler** 

Clutch

Engine & Gearbox Mountings

Cooling

Heater & Controls

Fuel System

Exhaust

Gearbox

Propshaft

**Rear Axle** 

Front Suspension

Rear Suspension

**Road Wheels** 

Brakes

Brake & Clutch Hydraulics

Steering

Electrical

Bodyshell & Panels

Body Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

**Interior Trim** & Fittings No. DESCRIPTION

**Fuseboxes & Fuses** 

QTY REQ.

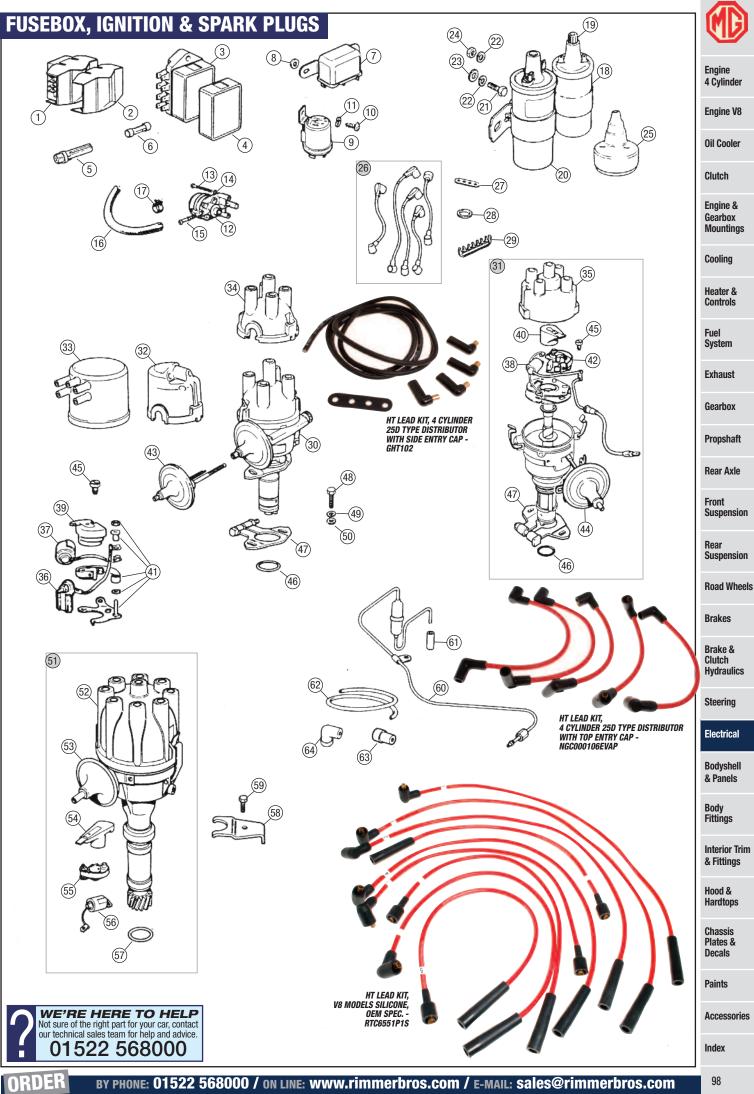
DADT N	Ν.					
PART No.	No.	DESCRIPTION	QTY REQ.	PART No.	No. DESCRIPTION	QTY REQ. PART No.
		-		AL CAN RELAY),		
606253A			<i>OVERDRIVE 142169A</i>	-		
505158A		C P P				COIL, LUCAS OEM SPEC
PX506		N.C.				GCL110LUCAS
WL105001	C					
						COIL, HIGH PERFORMANCE -
37H4727			State of the			GCL110HP
440ACOVER			and the		The	
GHF1030		RELAY, START				118 and
5251	R	elays	CHM68	<b>4</b>		
	7	RELAY (metal can relay):			COIL, LUMENITION OPTRONIC MEGASPARK -	
251 AB610081		radiator fan	1	UKC5146	GCL132MS	
5250 <b>PX508</b>		V8 models. overdrive	1	142169A		STELL)
WL105001		GHN3/GHD3 models. starter motor	1	142169A	Ignition Coi	0
6250		GHN4/GHD4 models, GHN5/GHD5 & GHD5-394780, V8 models to G		IN5-394331	18 COIL, not ballasted, screw-in HT lead	type 1 GCL101
27H3588	8	SPACER, overdrive relay to bulkhead	1	AHH6751		GHN3/GHD3 models.
RTC4510P	NI	GHN3/GHD3 models. SCREW, overdrive relay	·		Original fitment for GHN	
GFS3035 GFS3050	INI	to bulkhead GHN3/GHD3 models.	2	PX505	20 COIL, not ballasted, pus	h-in HT lead type
	NI	WASHER:			GHN4/GHD4 models, Will fit GHN3/GHD3 n	GHN5/GHD5 chrome bumper models. nodels.
		GHN3/GHD3 models. spring		WL105001	standard Lucas OEM sp	ec. 1 GCL110
	NI	plain NUT, plastic, starter relay to	2	WP5	high performa	
		inner wing GHN4/GHD4 models, chrome bur	2 nner GHN5/GH	GHF1030	ballasted GHN5/GHD5 rubber	bumper models, all V8 models.
1	NI	not V8 models. SCREW, starter relay to inner w		YZ3404	standard high performa	1 GCL132 nce 1 GCL132HP
	INI	GHN4/GHD4 models, chrome bumper not V8 models.	r GHN5/GHD5	models,	Lumenition Op	tronic
	NI	WASHER, plain	2	WP5	Megaspark Includes ball	ast resistor.
		GHN4/GHD4 models, chrome bumper not V8 models.	апиэ/апиэ	mouers,	21 SCREW, coil securin 22 WASHER, spring	g 2 <b>SH604051</b> 2 <b>GHF331</b>
OX,	NI	SCREW, starter/radiator fan relay securing	2/4	PMZ308	<ul><li>23 WASHER, plain</li><li>24 NUT, coil securing</li></ul>	2 WP167 2 GHF200
E TYPE - '27		Rubber bumper GHN5/GHD5 mod & GHD5-394780, V8 models to G		394331	GHN4/GHD4 & GHN5/GI	HD5 models.
	NI	Qty. increased for V8 models. WASHER:			<b>25</b> COVER, ignition coil	1 8G727
		spring Rubber bumper GHN5/GHD5 mod		<b>NL105001</b> 894331	<b>HT Leads</b>	
		& GHD5-394780, V8 models to G Qty. increased for V8 models.	D2D1-2741.		26 HT LEAD KIT:	
1		plain Rubber bumper GHN5/GHD5 mod	2/4 lels to GHN5-3	<b>WP5</b> 194331	4 cylinder 25D ty standard, OEN	be distributor with side entry cap
100		& GHD5-394780, V8 models to G Qty. increased for V8 models.	D2D1-2741.		standard, after	market 1 GHT102P
	9	RELAY: starter motor (plastic can relay)	1	CHM68P	4 cylinder 25D ty standard, OEN	be distributor with top entry cap I 1 NGC000106EVA
		Rubber bumper GHN5/GHD5 mod & GHD5-394781 on, V8 models fi	lels from GHN	5-394332	standard, after silicone	market 1 NGC000106EVAP 1 NGC10011EVAS
2 m		ignition circuits (plastic can rela Rubber bumper GHN5/GHD5 moc		CHM68P 1976 on	4 cylinder 45D ty	pe distributor
3 ha	10	SCREW, starter/ignition	A/R	PMZ308	standard, OEN standard, after	
		relay securing Rubber bumper GHN5/GHD5 mod to GHN5-456250 & GHD5-45538	lels from Sept		silicone V8 models	1 NGC10011EVAS
	11	V8 models from GD2D1-2742 on. WASHER, spring		WL105001	standard, OEN	
		Rubber bumper GHN5/GHD5 models to GHN5-456250 & GHD5-455380,			standard, after silicone, OEM	
1-16	МІ	<i>V8 models from GD2D1-2742 on.</i> <b>NUT,</b> plastic, starter/ignition			silicone, aftern	narket, red 1 RTC6551PS
Alte		relay securing Rubber bumper GHN5/GHD5 mod	2 Iels from GHN	GHF1030		distributor with side entry cap.
7/22	NI	& GHD5-455381 on.		9 400201	28 RING, HT leads, rubb For 4 cylinder 25D type	er 1 <b>C9928A</b> distributor with side or top entry cap.
	INI	SCREW, starter/ignition relay securing	2	GHF425	29 SPACER, HT leads, 4 V8 models.	4 way 1 603673A
	40	Rubber bumper GHN5/GHD5 moc & GHD5-455381 on.			Snark Dlug	
		SWITCH, vacuum, overdrive GHN3/GHD3 models.	1	BHA4282	Spark Plugs	7
		SCREW, vacuum switch securin GHN3/GHD3 models.		PX510	N9Y equivalent	4 <b>GSP4362</b>
-	14	WASHER, spring GHN3/GHD3 models.	2	WL105001	4 cylinder models u RN9Y equivalent	(resistor type) 4 GSP4462
100	15	ADAPTOR, vacuum switch GHN3/GHD3 models.	1	AHH6357	N9Y/RN9YC equiv	
111	16	HOSE, vacuum GHN3/GHD3 models.	1	AHH6747	double core (re 4 cylinder mode	
- Here	17		2	J2NB1113	L92Y equivalent V8 models.	8 <b>GSP4376</b>
22 5680			norhro	s com /		immorbros com

		u303	
1	FUSEBOX, 2 fuse type GHN3/4 & GHD3/4 models.	1	606253A
2	COVER, fusebox	1	505158A
NI	GHN3/4 & GHD3/4 models. SCREW, fusebox securing	1	PX506
NI	GHN3/4 & GHD3/4 models. WASHER, spring	1	WL105001
	GHN3/4 & GHD3/4 models.	·	
3	FUSEBOX, 4 fuse type GHN5/GHD5 models, all V8 mo		37H4727
4	COVER, fusebox GHN5/GHD5 models, all V8 mo		TC440ACOVER
NI	NUT - plastic 4 cylinder chrome bumper mo	dels.	GHF1030
	4 cylinder rubber bumper moc & GHD5-455381 on. Not V8 n	lels from GHN5-	456251
NI	SCREW: chrome bumper models	s except V8.	
	rubber bumper models & GHD5-455381 on, no	from GHN5-4	56251 AB610081
	rubber bumper models	up to GHN5-	456250
NI	& GHD5-455380, plus a WASHER - spring	2	PX508 WL105001
	4 cylinder rubber bumper mod & GHD5-455380. All V8 mode	lels up to GHN5 <sup>.</sup> Is.	456250
5 6	FUSE HOLDER, in-line FUSE:	A/R	27H3588
0	35 amp, each	A/R	RTC4510P
	35 amp, pack of 5 50 amp, pack of 5	A/R A/R	GFS3035 GFS3050
	JU amp, pack of J	A/II	ur 33030
	FUSEBOX, 2 FUSE TYPE - 606253A		
		4 F	SEBOX, USE TYPE - H4727
0	RDER BY P	HONE: 01	522 56800
0	RDER BY P	HONE: 01	522 56800

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Fittings

Interior Trim

& Fittings

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Hardtops

Chassis

Plates 8 Decals

Paints

Accessories

# Distributor -

QTY REQ.

PART No.

DESCRIPTION

4 (	ylinder Models		
30	Lucas 25D side entry type	1	12H792
	Lucas 25D top entry type	1	12H2722
31	chrome bumper models with HS4 card DISTRIBUTOR ASSEMBLY, new, out	bs (196	8-72).
		).	12H3580P
	models using HS4 carbs where the 25 normally be fitted.	5D4 wou	ıld
22	GHN5/GHD5 rubber bumper models.		13H9694 GDC102
	Lucas 25D type distributors.		86726
34	Lucas 25D type distributors.	1	GDC103
35	<i>Lucas 25D type distributors.</i> CAP, distributor, top entry	1	GDC136
36	LEAD, low tension	1	600329A
37	CONDENSER	1	GSC111
38	CONDENSER	1	GSC109
39	ROTOR ARM: Lucas 25D type distributors.		
40	standard red (as OE spec.) ROTOR ARM:	1 1 (	GRA101 GRA101RED
	Lucas 45D type distributors. standard	1	GRA114 GRA114RED
41	CONTACT SET: Lucas 25D type distributors.	1	GCS101
12	heavy duty (32oz. spring) Only fits distributor baseplate with lon	1	GCS111
NI	Original Lucas 45D type distributors.	1	GCS261
	Some replacement Lucas 45D distributors (identified by pivoting fork under the point	s ts).	
43	Lucas 25D type distributors. GHN3/4 & GHD compression engines. GHN5/GHD5 chrome	bumper	models.
44	HIF4 carbs (1972-74) VACUUM UNIT	1 1 1	515859 RTC1425 AAU2233
45	SCREW, contact set	1	511842
47	CLAMP, distributor	1	NKC101A 3H2138 GHF117
40 49 50	WASHER, spring WASHER, plain	2 2 2	GHF331 GHF300
	30           31           32           33           34           35           36           37           38           39           40           41           42           NI           43           44           45           467           48	<ul> <li>Lucas 25D side entry type No. 40897. GHN3/GHD3 models (1962) Lucas 25D top entry type No. 41155. GHN4/GHD4 models, GHN, chrome bumper models with H54 car.</li> <li>DISTRIBUTOR ASSEMBLY, new, out Lucas 45D unit, aftermarket Replaces original 25D unit (no. 41339 GHN5/GHD5 chrome bumper models with HIF4 carbs (1972-74). Lucas 45D unit This is a 45D distributor that will fit cl models using HS4 carbs where the 22 normally be fitted. Lucas 45D type (no. 41610). GHN5/GHD5 rubber bumper models.</li> <li>CAP, distributor, side entry, Lucas Lucas 25D type distributors.</li> <li>COVER, distributor, top entry Lucas 25D type distributors.</li> <li>CAP, distributor, top entry Lucas 25D type distributors.</li> <li>EAD, low tension Lucas 25D type distributors.</li> <li>CONDENSER Lucas 45D type distributors.</li> <li>CONDENSER Lucas 45D type distributors.</li> <li>ROTOR ARM: Lucas 25D type distributors. standard red (as OE spec.)</li> <li>ROTOR ARM: Lucas 25D type distributors. standard heavy duty (3202, spring) Only fits distributor baseplate with for (dentified by pivoting fork under the poin (dentified by pivot</li></ul>	<ul> <li><b>30</b> DISTRIBUTOR ASSEMBLY, new, outright: Lucas 25D side entry type 1 No. 40897. GHN3/GHD3 models (1962-67). Lucas 25D top entry type 1 No. 41155. GHN4/GHD4 models, GHN5/GHD5 chrome bumper models with H54 carbs (196</li> <li><b>31</b> DISTRIBUTOR ASSEMBLY, new, outright Lucas 45D unit, aftermarket 1 Replaces original 25D unit (no. 41339). GHN5/GHD5 chrome bumper models with HIF4 carbs (1972-74). Lucas 45D unit 1 This is a 45D distributor that will fit chrome b models using H54 carbs where the 25D4 wout normally be fitted. Lucas 45D type (no. 41610). 1 GHN5/GHD5 rubber bumper models.</li> <li><b>32</b> CAP, distributor, side entry, Lucas 1 Lucas 25D type distributors.</li> <li><b>33</b> COVER, distributor, top entry 1 Lucas 25D type distributors.</li> <li><b>34</b> CAP, distributor, top entry 1 Lucas 25D type distributors.</li> <li><b>35</b> CAP, distributor, top entry 1 Lucas 25D type distributors.</li> <li><b>36</b> LEAD, low tension 1 Lucas 25D type distributors.</li> <li><b>37</b> CONDENSER 1 Lucas 45D type distributors.</li> <li><b>38</b> CONDENSER 1 Lucas 45D type distributors.</li> <li><b>39</b> ROTOR ARM: Lucas 45D type distributors.</li> <li><b>31</b> COVER ARM: Lucas 45D type distributors.</li> <li><b>32</b> CAP, distributor busen 1 Lucas 45D type distributors.</li> <li><b>33</b> CONDENSER 1 Lucas 45D type distributors.</li> <li><b>34</b> CAD type distributors.</li> <li><b>35</b> CONDENSER 1 Lucas 25D type distributors.</li> <li><b>36</b> CONDENSER 1 Lucas 25D type distributors.</li> <li><b>37</b> CONTACT SET: Lucas 25D type distributors.</li> <li><b>41</b> CONTACT SET: Lucas 25D type distributors.</li> <li><b>41</b> CONTACT SET, std. 1 Original Lucas 45D type distributors.</li> <li><b>42</b> CONTACT SET, std. 1 Original Lucas 45D type distributors.</li> <li><b>43</b> VACUUM UNIT 1 Lucas 45D type distributors.</li> <li><b>44</b> VACUUM UNIT 1 Lucas 45D type distributors.</li> <li><b>45</b> Carbs (1971-72) 1 HIF4 carbs (1972-74) 1</li> <li><b>44</b> VACUUM UNIT 1 Lucas 45D type distributors.</li> <li><b>45</b> CAREW, contact set 1 <b>46</b> 'O' RING, distributors</li> <li><b>45</b> CREW, contact set 1 <b>46</b> 'O' RING, distr</li></ul>

## Lumenition **Electronic Ignition Kits**

	_	
Body ittings	NI	LUMENITION ELECTRONIC IGNITION KITS - 4 CYL: Lucas 25D unit ('62-'72)
or Trim ittings		standard 1 RR1113 Includes parts to convert to breakerless ignition. performance 1 RR1113PERF
lood & rdtops		As above but also includes a low resistance coil. Lucas 45D unit ('72 on) 1 <b>RL1262</b> Includes parts to convert to breakerless ignition.
hassis ates & Decals	NI	Magnetronic ('72 on) 1 <b>RT1251</b> System fits inside the distributor maintaining untouched look Mounting Bracket 1 <b>MK006</b> Allows the Lumenition Power Pack to be mounted alongside the coil. LUMENITION ELECTRONIC IGNITION KIT - V8:
Paints		standard 1 <b>RB7270</b> Includes parts to convert to breakerless ignition.
sories		performance 1 <b>RB7270P</b> As above but also includes a low resistance coil.
Index		

DESCRIPTION No.

PART No. OTY REQ.



123 Ignition electronic distributors are the latest innovation is distributor technology offering unrivalled tunability coupled with excellent reliability, surely a must in modern motoring.

Pre-programmed with 16 advance curves for easy fine-tuning you will be able to select exactly which curve suits your vehicle needs for optimum tune or performance.

Other features include: vacuum-advance, automatic dwell, spark balancing, automatic power cut after 1 second, gearshift retard .ldeal for the DIY enthusiast!

For more serious users we also offer the 123Tune and 123Tune+ distributors. These are fully programmable units accessed via PC/laptop or via Bluetooth.

For further details please refer to our website.

## **Distributor** - V8 Models

614033	1	DISTRIBUTOR ASSEMBLY: standard, new, outright Lucas 35D type. V8 models.	51
GDC117	1	CAP, distributor: standard	52
	1		
GDC117P1	I	Lucas	
	1 000	WATERPROOFING KIT,	NI
117BMWPKIT		distributor cap	
UKC1674	1	VACUUM UNIT	53
		Lucas 35D type.	
GRA112	1	ROTOR ARM	54
		Lucas 35D type.	
GCS2117	1	CONTACT SET	55
		Lucas 35D type.	
GSC111	1	CONDENSER	56
		Lucas 35D type.	
NKC101A	1	'O' RING, distributor seal	57
		Lucas 35D type.	
613857A	1	CLAMP, distributor	58
GHF105	1	SCREW, clamp	59

## **'123 Ignition' Electronic Distributor**

NI

NI

#### '123 IGNITION' DISTRIBUTOR: 4 cylinder models with 16 selectable advance curves positive earth 1 123MG4RVPOS top entry cap side entry cap 1 123MG4AVPOS 123MG4RV negative earth, top entry cap 1 Replacement distributor cap Included in assembly. top entry RX2087 **RX2087SE** side entry 1 Replacement rotor arm **RX2038** Included in assembly. '123 IGNITION' DISTRIBUTOR - PROGRAMMABLE 4 cylinder models Dual polarity, top entry cap 1 RKC638ELT Requires PC or Laptop wired connection. Dual polarity, top entry cap 1 RKC638ELTBT Bluetooth connectivity. V8 models Dual polarity, top entry cap 1 I Requires PC or Laptop wired connection. RB7458E123 1 RB7458E123BT Dual polarity, top entry cap Bluetooth connectivity Replacement distributor cap: Included in assembly. 4 cylinder models RX2087 V8 models GDC117P1 Replacement rotor arm STC1857 Included in assembly. RX2038 4 cylinder models



# **Vacuum Advance Pipe**

PIPE, metal, vacuum advance, with flame trap 1 GHN3/GHD3 models. May be replaced by pl	12H733 astic pipe
CONNECTOR, metal vacuum pipe, carburettor end 1	ACH9041
PIPE, plastic, vacuum advance, per metre A/R GHN4/5 & GHD4/5, all V8 models.	37H4229M
CONNECTOR, plastic vacuum pipe, straight 2/1 <i>Qty. 2, GHN4/GHD4 models.</i> <i>Qty. 1, GHN5/GHD5models. Not V8 models.</i>	12B2095
CONNECTOR, plastic vacuum pipe, 90° 1/2 <i>Qty. 1, GHN5/GHD5models.</i> <i>Qty. 2, V8 models.</i>	152184
	with flame trap 1 GHN3/GH03 models. May be replaced by pl CONNECTOR, metal vacuum pipe, carburettor end 1 PIPE, plastic, vacuum advance, per metre A/R GHN4/5 & GHD4/5, all V8 models. CONNECTOR, plastic vacuum pipe, straight 2/1 dy: 2, GHN4/GHD5 models. Not V8 models. CONNECTOR, plastic vacuum pipe, 90° 1/2 y0; 1, GHN5/GHD5models.





ROTOR ARM -GRA101RED

Index

99

ORDER

STC1857P1

V8 models

# **DISTRIBUTOR & VACUUM PIPE**

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WE'RE HERE TO HELP Not sure of the right part for your car, contact our technical sales team for help and advice.

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CONDENSER - GSC111

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CONTACT SET, STANDARD -GCS101

61)

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63

60

(MARCAR)

Engine 4 Cylinder

Engine V8

Oil Cooler

Clutch

Engine & Gearbox Mountings

Heater & Controls

Cooling

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear Suspension

**Road Wheels** 

Brakes

Brake & Clutch Hydraulics

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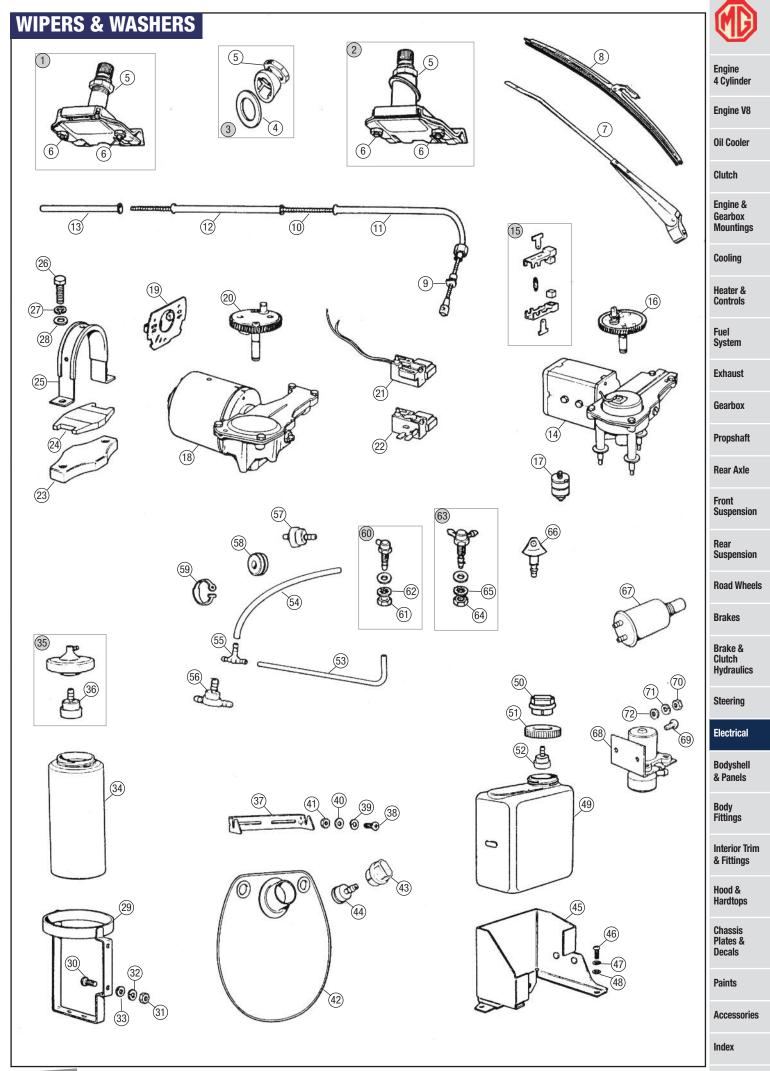
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LUMENITION ELECTRONIC IGNITION KIT, PERFORMANCE, V8 MODELS - RB7270P

	No. DESCRIPTION	QTY REQ. PART No.	No. DESCRIPTION	QTY REQ. PART No.	. No. DESCRIPTION	QTY REQ. PART No.
	Wiper Wheelbox	(es		C	BUSH KIT, WHEEL BOX - 519988	
Engine 4 Cylinder	1 WHEEL BOX, wiper: GHN3 roadster models 3 synchro.	2 <b>520275</b>				
Engine V8	GT models 2 WHEEL BOX, wiper GHN4/5 roadster models (4 synchro	2 AAU1073 2 37H7738	WHEEL BOX, WIPER - 37H7738		WIPER ARM BRIGHT STJ ADJUSTABI	INLESS STEEL,
Oil Cooler	3 BUSH KIT, wheel box: Also includes seal. Roadster models	2 519988	NUT, WHEEL BOX SPINDLE,	-	37H4952	
Clutch	GT models 4 SEAL, wheel box:	2 <b>37H6879</b>	CHROME - 520205	150		
Engine & Gearbox	Roadster models GT models	2 ADC560 2 27H6428		Mill Comments	WIPER AR BLACK FIN	М,
Mountings	<ul><li>5 NUT, wheel box spindle, chrom</li><li>6 NUT, wheel box base plate</li></ul>	ne 2 <b>520205</b> 4 <b>HN2005</b>	- North		159687	1911 -
Cooling	Wiper Arms & B	lades 👞	C C C			
Heater & Controls	7 WIPER ARM: bright finish		1	10	Wiper Motor	
	adjustable	2 <b>37H4952</b> 1969 (5mm wide blade fitting).			<b>ROADSTER MODELS 1962</b> 14 WIPER MOTOR:	2-67
Fuel System	bright finish Roadster models	2 BHA5201CHROME	0.0		new, exchange Roadster models up to 1967	
Exhaust	1970 on (7mm wide blade i GT models	fitting). 2 BHA5205CHROME		<u>.</u>	reconditioned, exchange Roadster models up to 1967	
	1970 on (7mm wide blade i adjustable	2 <b>BHA4914</b>			<b>15</b> BRUSH KIT, wiper motor <b>16</b> GEAR, wiper motor:	1 <b>508170</b>
Gearbox	Cán be used instead of BHA or BHA5205CHROME black finish	1520TCHRUME	WIPER BLAI	DE.	Roadster models 1962 only	1 <b>511007</b>
Propshaft	Roadster models 1970 on (7mm wide blade i	2 BHA5201BLACK	BRIGHT FINIS GWB1	SH -	1963 to 1967 17 RUBBER MOUNTING KIT,	1 <b>520939</b>
Rear Axle	GT models 1972 on (7mm wide blade to 8 WIPER BLADE:	2 <b>159687</b>			wiper motor NI RUBBER BOBBIN ONLY	3 17H5431 3 17H5431X
Front	10" long bright finish	2 <b>GWB219</b>			ROADSTER MODELS 1967 18 WIPER MOTOR: Deseter medicie 1067 en % ell (	
Suspension	Roadster models up to 1965 bright finish	2 <b>GWB141</b>			Roadster models 1967 on & all G new, outright	1 <b>517621</b>
Rear Suspension	Roadster 1970 on (7mm wi black finish	2 <b>GWB349</b>			standard aftermarket	1 517621P
Road Wheels	Roadster 1970 on (7mm wi 12" long bright finish	2 <b>GWB142</b>		-H-H	<ul> <li>NI WIRING PLUG &amp; LEAD ONLY,</li> <li>19 BRUSH KIT, wiper motor</li> <li>20 GEAR, wiper motor:</li> </ul>	1 <b>517644A</b>
Brakes	GT models up to 1969 (5mr bright finish GT models 1970 to 1972 (7	2 GWB199SILVER			Roadster models 1967 on 14W type motor GT models	1 <b>37H3045</b>
	black finish GT models 1970 to 1972 (7	2 GWB199BLACK		ER MOTOR - 7714R	up to 1967 3 synchro, 14W type moto	1 <b>27H6420</b>
Brake & Clutch Hydraulics	13" long bright finish GT models 1970 to 1972 (7 GT models 1972 on (7mm v	2 <b>GWB144</b> <i>Timm wide blade fitting).</i>	UAL /	///wn	1967 on 4 synchro, 14W type moto 21 PARK SWITCH, wiper motor	1 <b>517622</b>
Steering	black finish GT models 1972 on (7mm v	2 <b>GWB913</b>		DUNTING KIT,	Check motor for fitting type befor screw fitting type	1 517645A
Electrical	NI REFILL, wiper blade, pair <i>Cut to required length.</i>	A/R <b>GWR102</b>	WIPER MOT 17H5431	TOR -	22 PARK SWITCH, wiper motor Check motor for fitting type befor clip fitting type	e ordering. 1 <b>520160A</b>
Bodyshell	Wiper Drive Rac	k			<ul><li>23 PACKING, wiper motor mour</li><li>24 RUBBER PAD, wiper motor m</li></ul>	ounting 1 150844A
& Panels	Components				<ul><li>25 STRAP, wiper motor mountin</li><li>26 SCREW, wiper motor mountin</li></ul>	g 1 <b>BHA4790</b> ng 2 <b>SH604041</b>
Body	<ul><li>9 FERRULE, wiper rack end</li><li>10 RACK, wiper drive</li></ul>	1 37H3694 1 RTC202A	4		27 WASHER, spring 28 WASHER, plain	2 GHF331 2 WC701121
Fittings	Cut to required length. 11 RACK TUBE, motor to wheel b				NI MOUNTING KIT, wiper motor Includes pad, strap, screws & wa	
Interior Trim & Fittings	Roadster models 1962 only	1 BHA4322	all .	The second second		
Ū	1963 to 1967 (3 synchro) 1967 on (4 synchro)	1 BHA4391 1 AHH8770	1 m.		PARK SWITCH, WIPER MOTOR -	
Hood & Hardtops	GT models up to 1967 <i>(3 synchro)</i>	1 <b>AHH7480</b>	WIPER MOTOR - 517621		520160A	
Chassis Plates &	1967 on (4 synchro) 12 RACK TUBE, wheel box to whe	1 AHH8771 eel box:	2			
Decals	Roadster models GT models	1 BHA4323 1 AHH7471				
Paints	<ul> <li><b>13</b> RACK TUBE, wheel box extens Roadster &amp; GT models.</li> <li><b>NI</b> RACK TUBE SET, 3 pieces GT models up to 1962 (2 cmphra)</li> </ul>	1 AHH7480SET			00	MOUNTING KIT, WIPER MOTOR - BHA4790K
Accessories	GT models up to 1967 (3 synchro).	****************	X			
Index		RACK, WIPER L	DRIVE - C202A	Contraction of the second		
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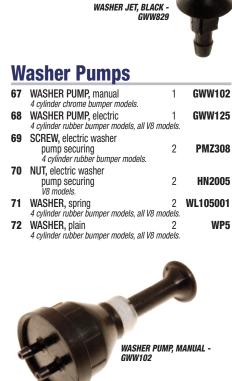
OTY REQ. PART No.

WASHER JET. CHROME

SINGLE OUTLET -

GWW802CHROME

#### DESCRIPTION QTY REQ. PART No. DESCRIPTION OTY REQ. PART No. No. No. DESCRIPTION Washer Bottle GHN3/4 & GHD3/4. UP TO GHN5/GHD5-321698. Engine NOT V8 MODELS. 4 Cylinder 29 BRACKET, washer bottle: TUBING, WASHER 13H232 black GWW202M **Engine V8** stainless steel 13H232SS 30 SCREW, bracket to body 2 **PMZ306 Oil Cooler** 31 NUT, bracket to body 2 HN2005 32 WASHER, spring 2 WL105001 WASHER JET, CHROME, 33 WASHER, plain 2 WP5 Clutch TWIN OUTLET WASHER BOTTLE & CAP ASS'Y 34 609172 1 GWW801 35 CAP, washer bottle **AHH6848** Engine & FOOT VALVE, washer bottle **GWW506** 36 1 Gearbox Mountings Washer Bag Cooling VALVE, NON-RETURN -GHN5/GHD5-321699 ON. NOT V8 MODELS. GWW504 37 BRACKET, washer reservoir bag **RH**<sub>4</sub>919 Heater & 1 Controls SCREW, bracket to body **PMZ308** 38 2 WASHER, spring WL105001 39 2 40 WASHER, plain 2 WP5 Fuel System Washer Tubing & Jets 41 NUT, bracket to body 2 HN2005 68 RESERVOIR BAG, washer 42 1 **GWW917** 53 TUBING, washer. FILLER PLUG, reservoir bag **GWW951** 43 1 69 Exhaust 4.8mm ext. dia., per metre A/R **GWW** Required for washer jet feed tubes on roadsters with A/R GWW201M 44 FOOT VALVE, reservoir bag **GWW506** 1 GWW802 washer jets (GHN3/4, up to GHN5-447000) 70 Gearbox 54 TUBING, washer, Washer Bottle 6.4mm ext. dia., per metre A/R GWW202M All applications except washer jet feed tubes on roadsters with GWW802 washer jets (GHN3/4, up to GHN5-447000). 71 Propshaft **V8 MODELS** 'T' PIECE, without non-return valve GHN3 roadster models (3 synchro). 45 BRACKET, washer bottle **BHH1154** 55 612601 1 1 72 46 SCREW, bracket to body 2 **PMZ308** Rear Axle 56 'T' PIECE, with non-return valve: WASHER, spring WL105001 47 2 GHN4/5 roadster models (4 synchro) WASHER, plain WP5 48 2 **GWW408** to GHN5-447000 Front 49 WASHER BOTTLE **GWW901** 1 GHN5/GHD5 models from GHN5-447001 Suspension 50 FILLER PLUG, washer bottle **GWW951** 1 & GHD5-447036 on **GWW407** 51 CAP, washer bottle **GWW952** VALVE, non-return **GWW504** 57 52 FOOT VALVE, washer bottle **GWW506** GHD3/4/5 GT models up to GHD5-447035. Rear 58 **GROMMET**, washer tube Suspension through bulkhead **RFN403** 4 cylinder chrome bumper models with manual washer pump. Road Wheels 59 TIE WRAP, washer tube to oil gauge pipe 240431A BRACKET, 4 cylinder chrome bumper models with manual washer pump. WASHER BOTTLE. Brakes 60 WASHER JET, chrome, STAINLESS STEEL -2 GWW802CHROME single outlet 2 **GWW80** GHN3/4/5 roadster models up to GHN5-447000. 13H232SS Brake & HN2005 NUT washer iet 2 61 Clutch GHN3/4/5 roadster models up to GHN5-447000. Hydraulics 62 WASHER, shakeproof WE702101 2 GHN3/4/5 roadster models up to GHN5-447000. WASHER PUMP, ELECTRIC 63 WASHER JET, chrome, twin outlet **GWW801** Steering GHD3/4/5 GT models up to GHD5-447035. All V8 models **GWW125** 64 NUT, washer jet **GHF208** GHD3/4/5 GT models up to GHD5-447035. All V8 models Electrical WASHER, shakeproof **GHF322** 65 GHD3/4/5 GT models up to GHD5-447035. All V8 models 66 WASHER JET, black 2 **GWW829** Bodyshell GHN5/GHD5 models from GHN5-447001 & GHD5-447036 on. & Panels Body Fittings Interior Trim & Fittings Hood & WASHER BOTTLE & CAP ASS'Y -Hardtops 609172 Chassis Plates & Decals Paints FILLER PLUG, WASHER BOTTLE -Accessories GWW951 Index

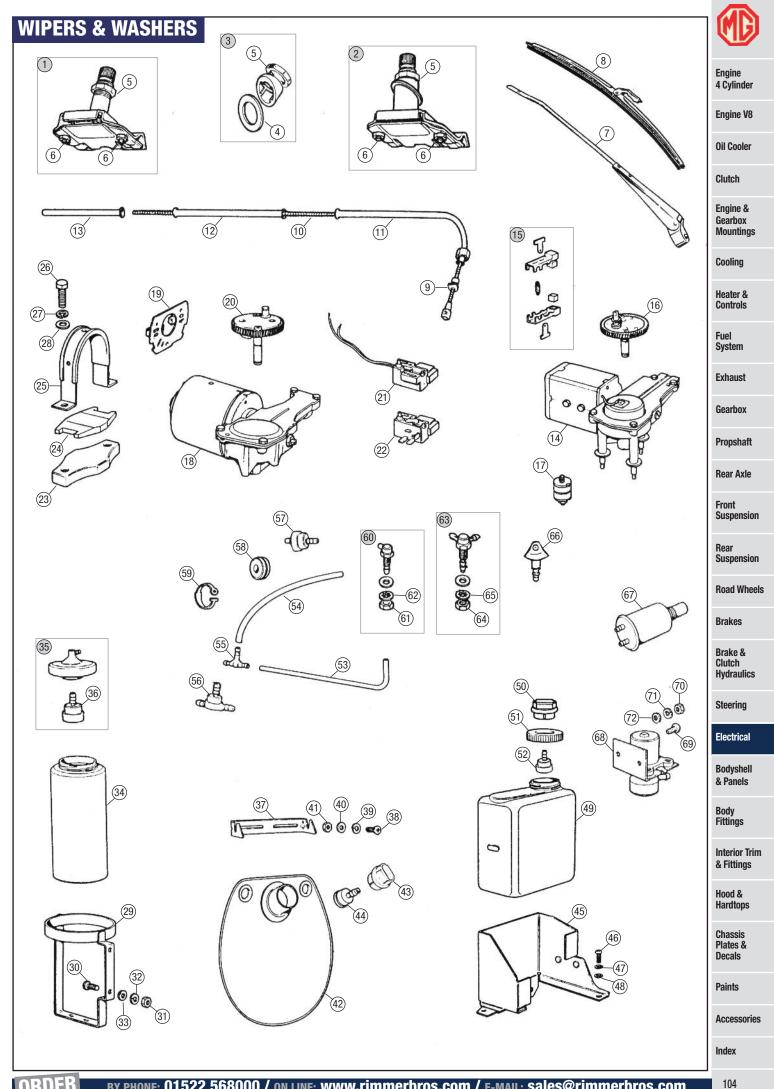




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Engine

4 Cylinder

**Engine V8** 

**Oil Cooler** 

OTY REQ. PART No.

2

2

2

2

2

2

2

2

white, LHD uprated 60/55w 2 BAU1177AUPRATED

27H8263K

AEU1899AK

27H8266

**BHA5378** 

512224

**AEU1061A** 

**BAU1177A** 

S5400

**BHM7058** 

BAU2110

BAU2111

**GLU104** 

**GLU133** 

GLU132

GLU513

GLU515

**GLB410** 

GLB411

GLB2983

**GLB501** 

**GLB233** 

GLB501LED

RIII R

RX2052

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2 512224UPRATED

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559254

DESCRIPTION No.

OTY REQ.

HALOGEN HEADLAMP CONVERSION KITS

HALOGEN HEADLAMP CONVERSION KIT.

HALOGEN HEADLAMP CONVERSION KIT.

With Pilot Light. Rubber bumper models.

Quadoptic Halogen (Wipac)

Crystal Lens Halogen (Ring)

Xenon Ultima Halogen (Ring)

Quadoptic Halogen (Wipac)

Crystal Lens Halogen (Ring)

Xenon Ultima Halogen (Ring)

**HEADLAMP FIXINGS & FINISHERS** 

12 RETAINING RIM. headlamp unit

GASKET, headlamp to body

Not part of headlamp assemblies.

Not part of headlamp assemblies.

Not part of headlamp assemblies.

NUT, headlamp to body

SCREW, machine, headlamp to body 8

Later models with spire nut welded to headlamp aperture.

SCREW, retaining rim

RIM, headlamp

RIM, headlamp,

CLIP, rim retaining

WASHER, plain

SCREW, self tapping,

WASHER, shakeproof

headlamp to body

**GROMMET**, headlamp harness

clip-on, chrome, pair

GLB472BLUE

HEADLAMP STONEGUARDS, 7" mesh,

LED Lynx Eye Halogen (Britpart) 1

LED Lynx Eye Halogen (Britpart)

1

1

1

1

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6

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BULB

CI R/10

RIII R

GLB41

HEADLAMP UNIT,

RHD - GLU104

Standard Halogen (Ring)

Without Pilot Light. Chrome bumper models.

For photographs, refer to accessories

Includes 2 lamp units & bulbs.

RHD Quadoptic (Wipac)

LHD Quadoptic (Wipac)

Includes 2 lamp units & bulbs.

E-marked (pair):

E-marked (pair):

RHD

I HD

No.

PART No.



### FRONT INDICATOR - RUBBER BUMPER MODELS

34	INDICATOR ASSEMBLY:		
	OEM	2	BHA5322
	aftermarket	2	BHA5322P
35	SCREW, indicator to bumper	4	YZ5505
36	LENS, indicator, with gasket	2	37H8759
Ν	GASKET, indicator lens	2	37H8759G
37	SCREW, lens	4	515059
Ν	BULB, indicator:		
	standard	2	GLB382
	I FD	2	GI R3821 FD

#### 75/50W sealed beam, RHD Clutch GHN5/GHD5 chrome bumper models, V8 chrome bumper models. 75/50W sealed beam, RHD Engine &

DESCRIPTION

Headlamps

60/55W

**HEADLAMP ASSEMBLIES** 

60/45W sealed heam RHD

GHN5/GHD5 rubber bumper models Sept. 1976 on.

GHN5/GHD5 rubber bumper models up to Sept. 1976,

GHN5/GHD5 rubber bumper models up to Sept. 1976.

GHN3/4 & GHD3/4 models, GHN5/GHD5 chrome bumper models.

GHN3/4 & GHD3/4 models

halogen, RHD

sealed beam, LHD

V8 rubber bumper models.

white, LHD uprated 60/55w

yellow, LHD (France)

45/40W P45T,

45/40W P45T

white, LHD

**HEADLAMP COMPONENTS** 

white, LHD

HEADLAMP ASS'Y:

Gearbox Mountings

Cooling

### Heater & Controls

Fuel

## System

#### 2 BOWL, headlamp: Exhaust S5400011TER metal 2 Original type. plastic 2 Gearbox Alternative ADJUSTER KIT. headlamp 2 3 4 HARNESS, headlamp 2 Propshaft Chrome bumper models (without pilot/sidelamp facility) 5 HARNESS, headlamp 2 Rubber bumper models up to 1976 (with pilot/sidelamp facility) Rear Axle 6 S5400INNER BOWL, headlamp, inner 2 HEADLAMP UNIT: 7 Front 60/45W, sealed beam, RHD 2 GHN3/4 & GHD3/4 models Suspension 60/55W sealed beam, LHD 2 GHN5/GHD5 rubber bumper models Sept. 1976 on Rear 75/50W, sealed beam, RHD 2 Suspension GHN5/GHD5 chrome bumper models, V8 chrome bumper models. 75/50W, sealed beam, RHD 2 XBC103360 Road Wheels GHN5/GHD5 rubber bumper models up to Sept. 1976, V8 rubber bumper models. P45T I HD 2 Brakes GHN3/4 & GHD3/4 models. GHN5/GHD5 chrome bumper models. P45T, LHD 2 Brake & GHN5/GHD5 rubber bumper models up to Sept. 1976. Clutch BULB, P45T headlamp: NI Hvdraulics 45/40W. clear. each 2 GHN3/4 & GHD3/4 models GHN5/GHD5 models up to Sept. 1976, LHD. Steering 45/40W, yellow, each 2 GHN3/4 & GHD3/4 models GHN5/GHD5 models up to Sept. 1976, LHD (France) Electrical halogen 60/55W, clear, each 2 GHN3/4 & GHD3/4 models, GHN5/GHD5 models up to Sept. 1976, LHD. Bodyshell 8 BULB, sidelamp: & Panels standard GHN5/GHD5 rubber bumper models up to Sept. 1976, V8 rubber bumper models. Body I FD 2 Fittings GHN5/GHD5 rubber bumper models up to Sept. 1976, V8 rubber bumper models. BULB, sidelamp, std. 2 9 Interior Trim GHN5/GHD5 rubber bumper models from Sept. 1976 on. & Fittings 10 HEADLAMP UNIT, halogen, flat lens, RHD 2 13H3471AALT GHN5/GHD5 rubber bumper models from Sept. 1976 on. Hood & Hardtops **11** BULB, halogen headlamp: 60/55W. Chassis Plates & Decals

nm Se 2	ept. 1976 on. <b>GLB472</b>
1	RX2052
1	GLB472BLUE
2	GLB484 ublic roads.
	2 1 1 2



Paints

105

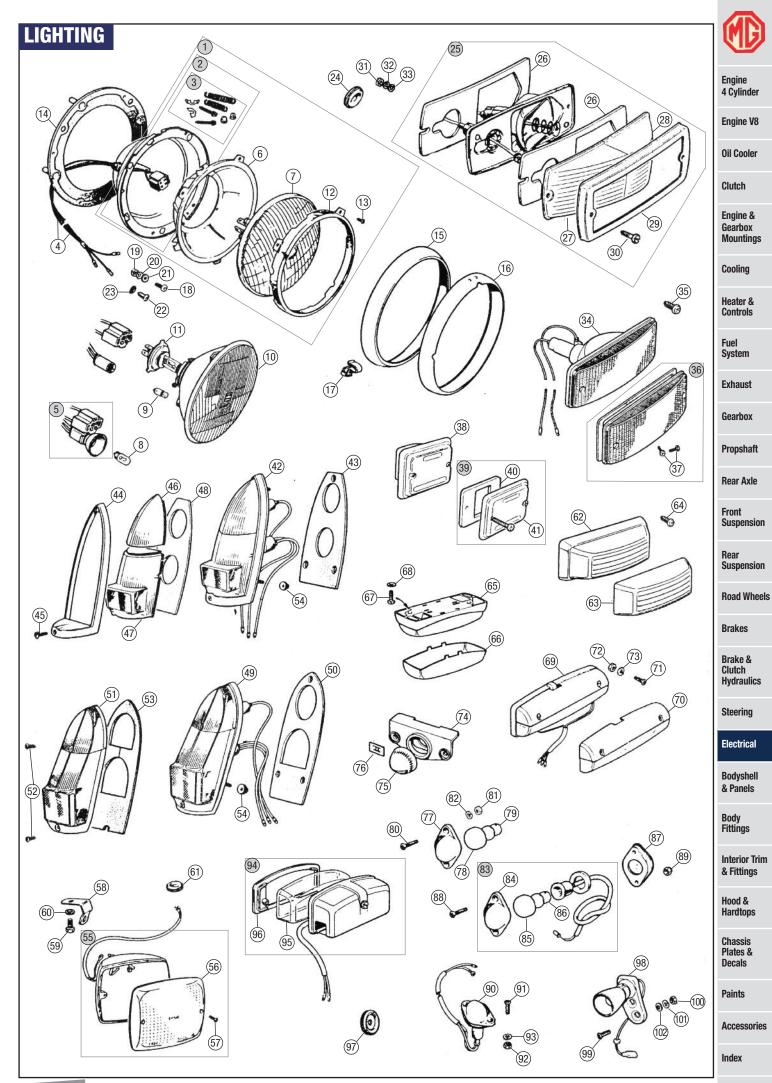
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BIILB

GLB472

BIILB

GI R



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Engine

4 Cylinder

Engine V8	Re	eversing
Oil Cooler	La	amps
	38	<b>REVERSING LAMP AS</b>
Clutch	39	LENS, reversing lamp
••••••	40	GASKET, lens to lamp/l
Engine &	41	SCREW, lens to lamp/la
Gearbox	NI	BULB, reversing lamp
Mountings	R	ear Lamps
Cooling	_	

Index

107

## ear Lamps

DESCRIPTION

REVERSING LAMP ASSEMBLY -

AAU5510

**REVERSING LAMP ASSEMBLY** 

GASKET, lens to lamp/lamp to body

SCREW, lens to lamp/lamp to body

## CUD2/A MODELC

oooning		N3/4 & GHD3/4 MODEL	<b>S</b>	
Heater & Controls	42	OEM aftermarket	2 2	BHA4175 BHA4175P
Fuel System	43 44 45	GASKET, lamp to body RIM, rear lamp SCREW, rim: chrome (original)	2 2 2	57H5358 57H5355 RMP308
Exhaust	46	stainless steel (alternative) LENS, indicator, amber	2 2	RMP308SS 57H5354
Gearbox	47 48	LENS, stop/tail/reflex, red GASKET, lens to lamp	2 2	57H5357 57H5356
Propshaft	<b>GH</b> 49	N5 & GHD5 MODELS, AI REAR LAMP ASSEMBLY: 0EM	L <b>L V8 M</b>	ODELS Bha4973
Rear Axle	50	aftermarket GASKET, lamp to body	2 2 2	ВНА4973 ВНА4973Р 37Н4679
Front Suspension	51 52	LENS, combined indicator/ stop/tail/reflex SCREW, lens to lamp	2 4	37H4737 515059
Rear Suspension	53 <i>RE</i>	GASKET, lens to lamp AR LAMP FIXINGS & BU	2 I <b>LBS</b>	37H4737A
Road Wheels	54 Ni	NUT, lamp to body BULB, rear lamp: stop/tail	6	HN2005
Brakes		standard LED indicator	2 2	GLB380 GLB380LED
Brake & Clutch Hydraulics		standard LED	2 2	GLB382 GLB382LED
Steering		REAR LAMP ASSEMBLY -		
Electrical		BHA4175P		
Bodyshell & Panels			MARTIN	
Body Fittings		A LO		
Interior Trim & Fittings		6 1990	T	
Hood & Hardtops			L	
Chassis Plates & Decals			R LAMP AS	SEMBLY -
Paints		ВНА	4973	
Accessories				

No. DESCRIPTION

QTY REQ.

2

2

4

4

2

PART No.

AAU5510

37H7512

37H1759

518868

**GLB273** 

QTY REQ.

# **Rear Fog Lamps**

GH	N5-501004 & GHD5-501	036 ON	1
55	FOG LAMP ASSEMBLY, rear	2	RB7092
56	LENS, rear fog lamp	2	BAU1763
57	SCREW, lens to lamp	4	515059
58	BRACKET, rear fog lamp	2	BHH2380
59	SCREW, bracket to body	2	SH606061
60	WASHER, spring	2	GHF333
61 Ni	GROMMET, rear fog lamp wiring through body BULB, rear fog lamp:	2	5L62
141	standard LED	2 2	GLB382 GLB382LED

## **Interior Lamps**

#### TAILGATE LAMP

u	INIODELJ		
62	TAILGATE LAMP ASSEMBLY	1	EAM1650
63	LENS, tailgate lamp	1	24G3389
64	SCREW, lamp to body	2	GHF424
Ν	BULB, tailgate lamp	1	GLB239

## **BOOT LAMP**

#### ROADSTER MODELS FROM GHN5-219001 ON **BHA5040** 65 BOOT LAMP ASSEMBLY 1

	DOOT LANT AOOLINDEI		DIIAOUTO
66	LENS, boot lamp	1	37H5923
67	SCREW, lamp to body	2	GHF422
68	WASHER, plain	2	WC705051
NI	BULB, boot lamp	1	GLB239

### **CONSOLE LAMP** GHN5/GHD5-258001 TO SEPT 1976, **V8 MODELS**

69	CONSOLE LAMP ASSEMBLY	1	BHA5138
70	LENS, courtesy lamp	1	27H3590
71	SCREW, lamp to console	2	PMZ208
72	NUT, lamp to console	2	HN2003
73	WASHER, spring	2	518103
NI	BULB, console lamp	1	GLB239

## **COURTESY LAMP**

GH	N5/GHD5 MODELS FROM	SEPT	1976 ON
74	BASE, courtesy lamp	1	547445
75	LENS, courtesy lamp	1	547443
76	SPIRE NUT, courtesy lamp		
	to console	2	ZKC2539
NI	BULB, courtesy lamp	1	GLB987

#### **MAP LIGHT** GHN3/4 & GHD3/4 MODELS

UP	TO GHN5/GHD5-258000			
77	COVER, map light	1	37H5426	
78	LENS, map light	1	606078A	
79	BULB, map light	1	GLB987	
80	SCREW, map light to dash	2	RMP310	
81	NUT, map light to dash	2	HN2005	

#### LED FOOTWELL LAMP KIT

82 WASHER, spring

FOOTWELL LAMP KIT NI A/R LED kit, provides extra courtesy lamps. Includes 2 LEDs, wiring harness & instructions

TAILGATE LAMP ASSEMBLY -

EAM1650

CONSOLE LAMP ASSEMBLY -

BHA5138

2

#### LAMPS FITTED TO OVERRIDERS 4 CYLINDER CHROME BUMPER MODELS UP 92 TO GHN5/GHD5-339964, V8 CHROME BUMPER MODELS UP TO GD2D1-1247 63 59 83 NUMBER PLATE LAMP ASS'Y: BO 61

	OEM	2	BHA4283
	aftermarket	2	BHA4283P
84	COVER, number plate lamp	2	37H5426
85	LENS, number plate lamp	2	606078A
86	BULB, number plate lamp	2	GLB207
87	PLINTH, number plate lamp:		
	RH	1	AHH6398
	LH	2	AHH6399
88	SCREW, lamp to overrider, short	2	518148
88	SCREW, lamp to overrider, long	2	RMP320
89	NUT, lamp to overrider	4	251345

**Number Plate Lamps** 

#### LAMPS FITTED TO BUMPER BLADE **4 CYLINDER CHROME BUMPER MODELS** FROM GHN5/GHD5-339965 ON, V8 CHROME BUMPER MODELS FROM GD2D1-1248 ON

90	NUMBER PLATE LAMP ASS'Y	2	BHA5301
91	SCREW, lamp to bumper	4	515059
92	NUT, lamp to bumper	4	LNZ102
93	WASHER, plain	4	WC705051
NI	BIII B number plate lamp	2	GI R233

### LAMPS FITTED TO NUMBER PLATE BACKING **RUBBER BUMPER MODELS**

94	NUMBER PLATE LAMP: Rubber bumper models.		
	chrome	2	127916
	black	2	83H335P
95	LENS, number plate lamp Rubber bumper models.	2	601721A
96	GASKET, number plate lamp Rubber bumper models.	2	57H5368
NI	BULB, number plate lamp Rubber bumper models.	2/4	GLB233
~-	Some lamps contain 1 bulb, some	contain 2.	
97	GROMMET, number plate lamp wiring	2	14A7212

## **Gear Lever** Illumination Lamp

### AIITOMATIC MODELS

nu			
98	LAMP, gear lever illumination	1	BHA4483
99	SCREW, gear lever lamp	2	RMP308
100	NUT, gear lever lamp	2	HN2005
101	WASHER, spring	2	WL105001
102	WASHER, plain	2	WP5
NI	BULB, gear lever illumination lamp	1	GLB233
NI	SWITCH,		
	gear lever illumination lamp	1	55578





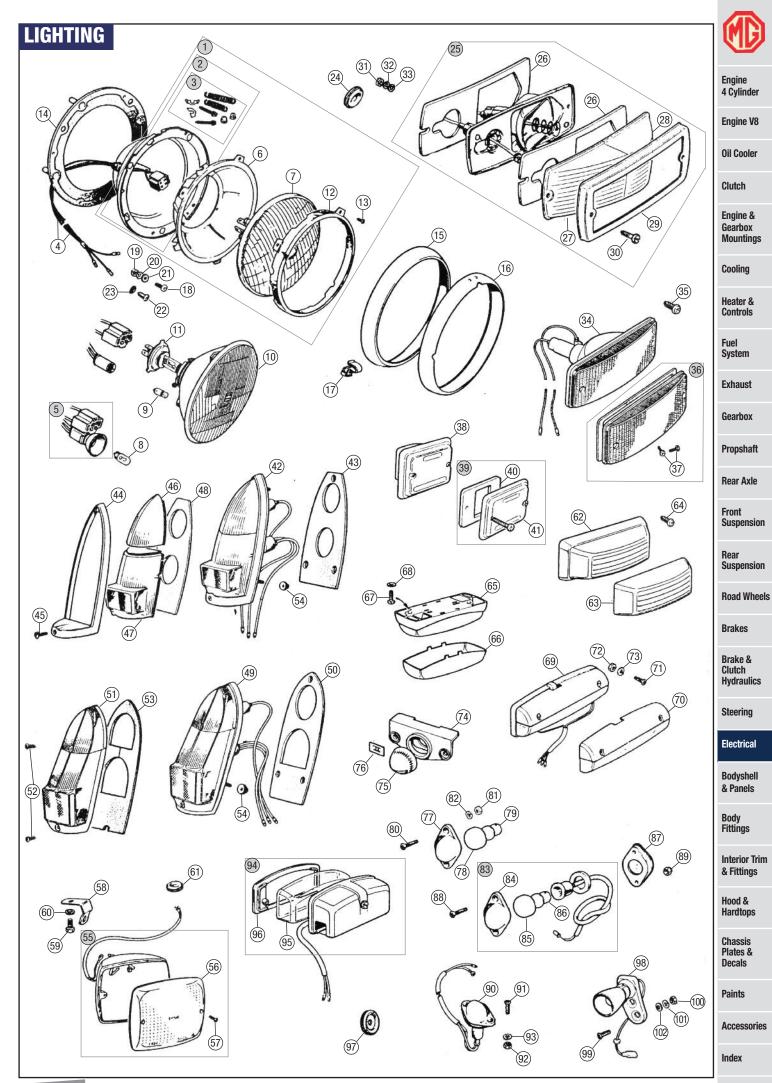
LENS, MAP LIGHT -606078A

1 HD 11

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RH45040

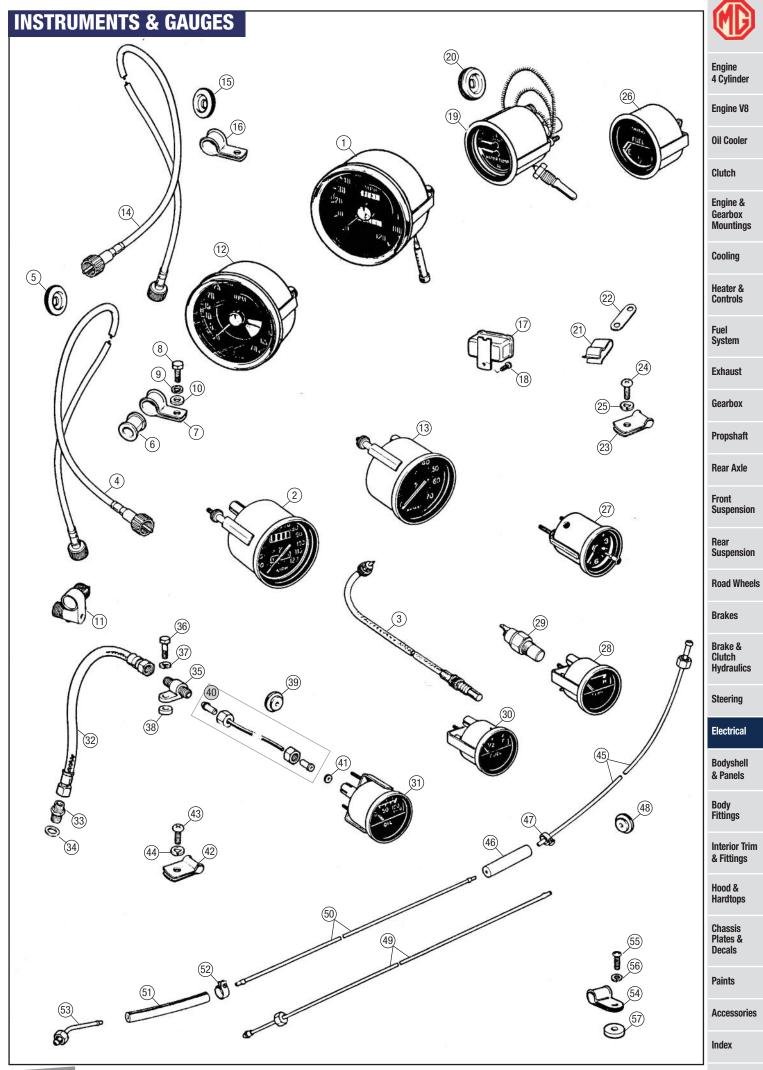
BOOT LAMP ASSEMBLY -



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<b>MD</b>	No. DESCRIPTION		ART No.	No. DESCRIPTION	QTY REQ.	PART No.	No. DESCRIPTION	QTY REQ.	PART No.
Engine 4 Cylinder			ew instru	<b>V Instrum</b> iments and gauges are	e now available aga	ain for mos		A HI B HI SS H	
Engine V8		- Cumpatha		often at less than the				a martin	7-
Oil Cooler		Sympatrie	ICally IE-	tooled to match exact	iy the original units	s using mou	lem lechnologies.		
	Speedometer						<b>Tachometer</b>	(Rev Counte	r)
Clutch	& Speedo Cable All speedometers listed in this cat	alogue show speed	in MPH.	40 MPH 80 30 0 0 0 9	SPEEDOM	IETERS	12 TACHOMETER: Jaeger, mechanical		BHA4212
Engine & Gearbox Mountings	For KPH speedometers, of which tu contact us with the 'SN' and 'TPM the speedometer.	here are many, plea ' numbers on the fa	se				3 synchro, 18G/0 <i>Smiths no. RN2312</i> Smiths, electric, nev 3 synchro, 18GB	2/01. w, outright 8 engines,	DNA4212
Cooling	1 SPEEDOMETER, MPH, new, Jaeger, 1060 TPM, new, o 3 synchro, 186/GA engine	utright 1 BH	A4286	HA4478	ALL SI 60 70		electrical s Smiths no. R	RVI 2401/01 or RVI 2401/0	
Heater & Controls	Smiths no. SN6125/04. Jaeger, 1040 TPM, new, o 3 synchro, 18G/GA engine Smiths no. SN6125/06.	es, overdrive.	A4288		20 10 10 10 10 10 10 10 10 10 10 10 10 10	90 T 100 T	electrical sy	ne bumper models	ו BHA4380N
Fuel System	Smiths, 1040 TPM 3 synchro, 18GB engines, Smiths no. SN6125/04A. Smiths, 1040 TPM	1965 only, non-overdi	<b>A4466</b> <sup>ive.</sup> <b>A4478</b>	50 B 70 T	AND AND A	20	& GHD5-29 Smiths no. R Smiths, electric, rec	96000 1 <i>VI 2418/00.</i>	37H4320
Exhaust	3 synchro, 18GB engines, Smiths no. SN6144/00. Smiths, 1020 TPM	,	erdrive. <b>A4468</b>		HA4480		4 synchro, chron up to GHN5-2 & GHD5-29		BHA4712R
Gearbox	3 synchro, 18GB engines, Smiths no. SN6125/06A. Smiths, 1020 TPM	-	A4480				Smiths no. RV 4 synchro, 4 cyli	/12430/00. inder chrome bumper	
Propshaft	3 synchro, 18GB engines, Smiths no. SN6144/02. Smiths, 1280 TPM	1 <b>BH</b>	<sup>re.</sup> <b>A5281</b>	BHA5281	50 60 70 40 MPH 30 0 0 0	80 <sup>4</sup> 90 <sup>4</sup>			<b>BHA5220R</b> Af:
Rear Axle	4 synchro, 4 cylinder, chro non-overdrive & overdrive Also automatic models up Smiths no. SN6144/20, Sl	to GHN4/GHD4-15823				100		e earth, new, outright inder rubber bumper n	nodels
Front Suspension	or SN 6144/23BS. Smiths, 1216 TPM Automatic chrome bumpe	r models from GHN4/0	<b>A4868</b> HD4-		term Level		up to Sept. 19 <i>Smiths no. RVC</i> from Sept. 19	976 1 <i>C1410/00AF.</i> 976 to GHN5-481115	BHA5219
Rear	158231 on. Smiths no. SM 2 SPEEDOMETER, MPH, Smit 1000 TPM.	hs, new, outright:	A5339		BHA4868		& GHD5-48 Smiths no. RI from GHN5-4	VC1414/00F.	AAU3037
Suspension	4 synchro, 4 cylinder, rubber i up to Sept. 1976. Smiths no. 1000 TPM.	SN 5230/13.	U3035	35 40 30			GHD5-4802 Smiths no. R	297 on 1	ADU2176
Road Wheels	4 synchro, 4 cylinder, rubber i Sept. 1976 up to GHN5-4811 Smiths no. SN 5234/00.	bumper models,		25 RPM 50	ТАСНОМ	ETERS	all V8 models. Smiths no. RVC181 14 CABLE, mechanical ta		BHA5212 BHA4291
Brakes	1000 TPM, GHN5-481116 & GHD5-4802 Smiths no. SN 5234/02.		U2174	5	65		3 synchro, 18G/GA engine <b>15</b> GROMMET, tachometer 3 synchro, 18G/GA engine	er cable 1	ACB8474
Brake & Clutch Hydraulics	960 TPM All V8 models. Smiths no. SN	5230/11S.	A5210	Parrent	30 35 40 45		16 CLIP, cable to bulkhead 3 synchro, 18G/GA engine	d 1	PCR507
Steering	<ul> <li><b>3</b> RESET, tripmeter</li> <li><b>4</b> CABLE, speedometer: 48"</li> </ul>		59738 SD111	BHA4380N		50 55 60#	Voltage Stab	iliser	
Electrical	3 synchro non-overdrive mod 60" 3 synchro & 4 synchro overdr	els, automatic models. 1	SD117	D		155 70-	17 VOLTAGE STABILISER 3 synchro models	k: 1	128484
Bodyshell	all V8 models. 39" 4 synchro non-overdrive mod		SD249	25 30 35 40 45	37H4320		4 synchro 4 cylinde V8 models		BHA4602P
& Panels	57" 4 synchro models from Sept.	1 <b>2</b> 1976 on.	19167		3784320		18 SCREW, voltage stabili 3 synchro models	1	AB608031
Body Fittings	<ul> <li>GROMMET, speedometer ca</li> <li>FERRULE, cable protection</li> <li>CLIP, cable to gearbox brack</li> </ul>	1 <b>AC</b> et:	B8474 H8529	-5 RPM × 100 45%			4 synchro 4 cylinde V8 models	early 'strap-on' fuel tank. r models and 1	GHF425
Interior Trim & Fittings	non-overdrive models <i>Up to GHN5/GHD5-314901.</i> overdrive models	1 <b>A</b> H	CR809 H7178	BHA5219	25 30 35 20 seris	40		6	
Hood &	Up to GHN5/GHD5-314901 ex NI NUT, clip to gearbox All models up to GHN5/GHD5-314	1 6	<b>HF200</b>			45 50-			11
Hardtops	<ul> <li>WASHER, spring All models up to GHN5/GHD5-314</li> <li>CLIP,</li> </ul>	1 G 4901 except V8 models	HF331		O RPMARD	GOT	VOLTAGE STAL	BILISER - 128484	o, Sr
Chassis Plates & Decals	cable to gearbox crossme All models from GHN5/GHD5- 8 SCREW, clip to crossmembe	r 1 <b>SHE</b>	<b>CR809</b> els. <b>04051</b>		BHA5212		and a state of the		
Paints	All models from GHN5/GHD5-314 9 WASHER, spring All models from GHN5/GHD5-314	1 6	HF331				T		
Accessories	<ul> <li>10 WASHER, plain All models from GHN5/GHD5-314</li> <li>11 ANGLE DRIVE, speedometer</li> </ul>	902 on, all V8 models.	HF301 20694			CABLE, SPEE GSD117	DOMETER, 60" -		
Index	<i>3 synchro models. 4 synchro noi</i>				× (				
109	ORDER BY PH	NE: 01522	56800		v rimmerbros	com /	E-MAIL: sales@rir	nmerbros c	om
	BT PA		00000						

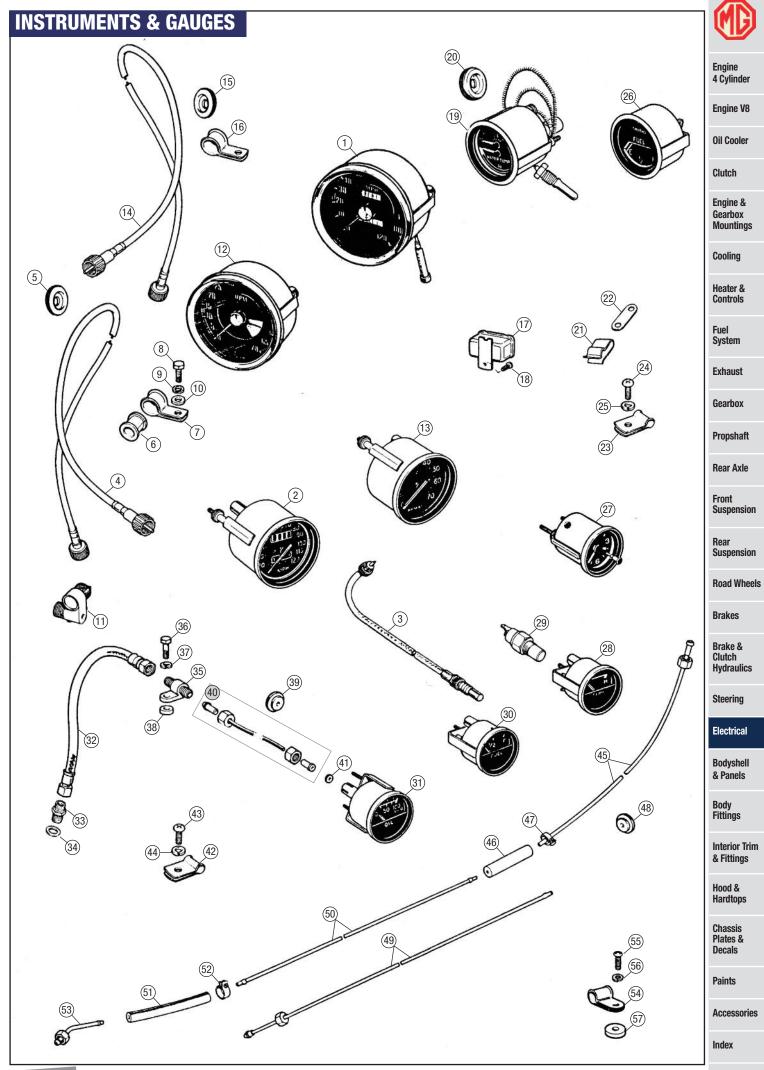
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(MD)	No.	DESCRIPTION	(TY REQ.	PART No.	No. DESCRIPTION	QTY REQ.	PART No. No.	DESCRIPTION	QTY REC	Q. PART No.
		20 40 80		Nev	v Instrum	ents &	Gaude	es	(miles	
Engine 4 Cylinder					uments and gauges are often at less than the	now available aga	ain for most a		SNITH	International States
Engine V8		Contraction of the second seco	Sympathe	tically re	-tooled to match exactl			n technologies.	in least	S. S
Oil Cooler	Δ	uxiliary Gauges &	S Cloc	k			<u> </u>	il Pressure Pipe	s &	Hoses
Clutch		DUAL GAUGE, new, outright:			DUAL	20 011 80 20 011 80		CYLINDER MODELS		
Engino 9		Jaeger, 3 synchro models 18G/GA engines (externally lit gauge).			GAUGES	TEN WATER	307 32	HOSE, oil pressure gauge	1	AHH6554
Engine & Gearbox Mountings		°F <i>Smiths no. GD1501/01.</i> °C		17H298				ADAPTOR, oil pressure gauge hose to engine	1	11G15
mountings		Smiths no. GD1501/04. Smiths, 3 synchro models	Dr	IA4296		17H298	34 35	· · · · · · · · · · · · · · · · · · ·	) ,	6K638
Cooling		18GB engines (externally lit gauge). °F	1 RI	IA4586	40 <sup>040</sup> 50 20 00 m	20 01 BI	36	hose to pipe SCREW, connector securing:	1	AAA628
Heater &		Smiths no. GD1501/14 or GD150 °C	1/14A.	IA4587			001 307	up to Sept. 1976 from Sept. 1976 on	1 1	GHF101 GHF117
Controls		<i>Smiths no. GD1501/15 or GD150</i> Smiths, 4 synchro models		1A4J0 <i>1</i>	50 WATER III	120 WATER 212	37	- )-1- 5	1 1	GHF331 AHH6247
Fuel		Up to GHN4/GHD4-156083 (internally °F		IA4737				<i>Up to Sept. 1976.</i> <b>GROMMET,</b> oil pressure gauge p	ine <sup>.</sup>	AIIIVETI
System		Smiths no. GD1301/19 or GD130 °C	1/04.	1A4757 1A4764	BHA4296	BHA4586		GHN3/4, GHD3/4 models up to GHN4/GHD4-152140		AAA643
Exhaust		Smiths no. GD1301/20 or GD130 Smiths, C-N-H,		144704		20 01L	BÚ .	GHN4/GHD4 from GHN4/GHD4	4-152141	1 on,
Gearbox		4 synchro 4 cylinder models From GHN4/GHD4-156084 through		IA4900			230- 40	, , , , , , , , , , , , , , , , , , , ,	1	14A7033 AHH6678
Gedi DOX		up to Sept. 1976. Smiths no. GD 13 Smiths, C-N-H, 60PSI,	01/21		70 90	120 160 T 20	41	WASHER, sealing, pipe to oil pressure gauge	1	54902
Propshaft		V8 models up to GD2D1-182 Smiths no. GD1301/45.	4 1 <b>B</b> H	IA5227	BHA4587	BHA4737	42	'P' CLIP, oil pressure gauge pipe to bulkhead	1	PCR307
Rear Axle		Smiths, C-N-H, 80PSI, V8 models from GD2D1-1825	Son 1 B	IA5331	34	Anurth	43	SCREW, pipe clip to bulkhead WASHER, spring	1 1	PMZ308 WL105001
	20	Smiths no. GD1301/53.		IAJJJ I	1 <sup>2</sup> Suras Still <b>6</b> - <b>1</b> - <b>1</b> - <b>1</b> - <b>11</b> - <b>1</b> - <b>1</b> - <b>1</b> - <b>11</b> - <b>11</b> - <b>111</b> - <b>1111111111111</b>	20 01L 8	aŭ -	B MODELS		
Front Suspension	20	temperature gauge capillary 4 cylinder models up to Sept. 1976, a		RFR503	-50 100 100		45	PIPE, oil pressure gauge to hose		BHH1281
_	21	CLIP, temperature gauge capillary 4 cylinder models up to Sept. 1976 (qty.	1/2 1	<b>G9529</b>	-70 90 	North All	46	3" length required.	3 1	CHA600
Rear Suspension	22		1/2 BH/	4081K	BHA4764	BHA4900	47 48	GROMMET, oil pressure gauge p	ipe 1	88G308 14A7033
Road Wheels	23	'P' CLIP: 4 cylinder models up to Sept. 1976, all V8 i		(1)	20 that 40	20 <sup>40</sup> 60	49	to remote oil filter housing	1	BHH1285
		capillary to oil pressure gauge pipe connector	1 F	PCR311			HW	<i>Up to GD2D1-1148.</i> <b>PIPE</b> , connecting hose	1	DUU1045
Brakes	24	capillary to bulkhead SCREW, capillary to bulkhead		PCR307 MZ308	VVATER TEMP	VVATER TEMP	//	to connecting hose From GD2D1-1149 on.	1	BHH1345
Brake &	25			105001			51	HOSE, pipe to oil pump base union pipe From GD2D1-1149 on.	1	ACA5420
Clutch Hydraulics	20	Jaeger, recon., exchange 3 synchro roadster models with early		4214R	BHA5227	BHA5331	52	CLIP, hose From GD2D1-1149 on.	2	88G308
Steering		Smiths no. FG 2530/63. Smiths, recon., exchange	suap-on nuc	i lank.		AV1795	53	PIPE, oil pump base union From GD2D1-1149 on.	1	AHA6392
Steering		3 synchro roadster models w 'strap-on' fuel tank	ith early 1 <b>BH</b>	4381R	FUEL GAUGE	FUEL	54		4/5	PCR307
Electrical		Smiths no. FG 2530/70. 3 synchro models, except roa			unode	1. 1/2	55	SCREW, pipe clip: to bulkhead	4	PMZ308
Bodyshell		'strap-on' fuel tank Smiths no. BF 2300/02.		4470R		BHA4736		to inner wing From GD2D1-1149 on.	1	PX506
& Panels		Smiths, new, outright 4 synchro 4 cylinder models	un to Sont 1	076		- ANILLAN	56		2/3	WL105001
Body		all V8 models Smiths no. BF 2226/00.		IA4736	CLOCK	11 12 1 31 11 12 1 31 11 12 2	57	SPACER, clip From GD2D1-1149 on.	1	AHC735
Fittings	27	CLOCK 4 synchro 4 cylinder models from Sept.	1 <b>159609</b>	SMITHS	OLUUN		NI	NUT, pipe clip to inner wing From GD2D1-1149 on.	1	HN2005
Interior Trim & Fittings	28	<b>TEMPERATURE GAUGE</b> 4 synchro 4 cylinder models from Sept.	1 A/	AU3030		Caust				
, i i i i i i i i i i i i i i i i i i i	29	Smiths no. BT 2231/01. SENDER, temperature gauge:				159609SMITH	15	HOSE,	<b>OIL PRES</b>	SSURE GAUGE -
Hood & Hardtops		4 synchro 4 cylinder models from Sept. 19 OEM	1 <b>YCB000</b>			Construction of the owner of the		AHH65		
Chassis	30	aftermarket FUEL GAUGE, new, outright		01 <b>evap</b> Au3032		E				
Plates & Decals		4 synchro 4 cylinder models from Sept. Smiths no. BF 2239/00.							-	
	31	OIL PRESSURE GAUGE, new, outri 4 synchro 4 cylinder models from Sept. Smiths no. Pl. 2224/00		AU3033	1 -	40. 50 70 40. 50 70	00			
Paints		Smiths no. PL 2324/00.				50 10 ou	-90 <sup>~</sup> 400 710	14 F		The second second
Accessories			SENDER,			, Mark	20	50		
Index		And Annual and	YCB000101	IRE GAUGE - EVA				70		TENER

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No.

No. DESCRIPTION

QTY REQ. PART No.

3

4

5

6 7

8

DESCRIPTION

	Full & Main Harness
Engine 4 Cylinder	The full and main wiring harnesses listed here may only be assumed to be correct for RHD models. Most if not all of the Chrome Bumper (up to 1974) harnesses will also fit LHD cars NOT INCLUDING North American models or other LHD models
Engine V8	incorporating the North American style 'pillow' dashboard. All the Rubber Bumper (1975 on) harnesses are conclusively
Oil Cooler	RHD only. For LHD harnesses, please contact us for full details and verification of the harness you need.
Clutch	<ol> <li>WIRING HARNESS, RHD: 3 synchro roadster only up to GHN3-48765 (1962-64; mechanical tacho, dynamo, Jaeger gauges).</li> </ol>
Engine & Gearbox Mountings	full, cloth 1 <b>RP1225CLOTH</b> full, PVC 1 <b>RP1225PVC</b> 3 synchro roadster from GHN3-48766 to 138400, 3 synchro GT up to GHD3-138400
Cooling	(1965-67; electronic tacho, dynamo, Smiths gauges, positive earth). full, cloth 1 <b>RP1226CLOTH</b>
Heater & Controls	full, PVC 1 <b>RP1226PVC</b> 4 synchro GHN4/GHD4-138401 to 158210 (1968; 16AC alternator with separate 4TR control box, negative earth).
Fuel System	main, cloth 1 AHH8778B main, PVC 1 AHH8778 4 synchro GHN4/GHD4-158211 to 187210 (1969: ACR alternator with internal control box.
Exhaust	Also 1968 models converted from 16AC to ACR alternator). main, cloth 1 <b>AHH9157B</b>
Gearbox	main, PVC 1 <b>AHH9157</b> 4 synchro GHN5/GHD5-187211 to 219000 (1970; indicator stalk includes horn push).
Propshaft	main, PVC 1 <b>BHH137</b> 4 synchro GHN5/GHD5-219001 to 258000 (1971; horn push on steering wheel centre,
Rear Axle	no centre console). main, PVC 1 BHH382 4 synchro GHN5/GHD5-258001 to 294250
Front Suspension	(19 <sup>7</sup> 2; centre console, RVI tacho.). main, PVC 1 <b>BHH644</b> 4 synchro GHN5/GHD5-294251 to 328100 (1973; RVC tacho., no hazard lights switch).
Rear Suspension	main, PVC 1 <b>BHH1128</b> 4 synchro GHN5/GHD5-328101 to 360300 (1974, hazard light switch, last year of chrome bumper models).
Road Wheels	main, PVC 1 <b>BHH1495</b> 4 synchro GHN5/GHD5-360301 to 410000
Brakes	(1975-Sept. 1976; early rubber bumper models, overdrive switch on wiper stalk). main, PVC 1 BHH1749
Brake & Clutch Hydraulics	4 synchro GHN5/GHD5-410001 to 437180 (Sept. 1976-77; overdrive switch on gear knob, single line brakes). main, PVC 1 BHH2034
Steering	4 synchro GHN5/GHD5-437181 to 471000 (1978; dual circuit brakes, horns with twin terminals). main, PVC 1 BHH2196
Electrical	4 synchro GHN5/GHD5-471001 to 501003 (1979; horns with single terminals, no rear fog lamps). main, PVC 1 BHH2255
Bodyshell & Panels	4 synchro VIN 501004 to 511519 (1980-June 1980; with rear fog lamps, rad. fan sender with pin terminals). main, PVC 1 BHH2383
Body Fittings	4 synchro VIN 511520 on (June 1980 on; rad. fan sender with spade terminals). main, PVC 1 BHH2652
Interior Trim & Fittings	V8 chrome bumper models main, PVC 1 BHH1223C V8 rubber bumper models
	main, PVC 1 BHH1223R

Hood & Hardtops

Chassis Plates & Decals

Paints

Accessories

Index



#### **Rear Harness**

Please see note under 'Full & Main Harness' for LHD models. 1

WIRING HARNESS, rear, RHD:	
4 synchro roadster GHN4-138401 to 18 (1968-69).	37210
cloth 1	AHH8779
PVC 1	AHH8779B
4 synchro GT GHD4-138401 to 187210	(1968-69)
cloth 1	AHH8780
PVC 1	AHH8780B
4 synchro roadster GHN5-187211 - 360	0300 (1970-74).
PVC 1	BHH386
4 synchro GT GHD5-187211 to 219000	) (1970).
PVC 1	BHH141
4 synchro GT GHD5-219001 to 360300	· /
PVC 1	BHH385
4 synchro roadster GHN5-360301 to 50 (1975-79)	01003
PVC 1	BHH1739
4 synchro GT GHD5-360301 to 501035 (1975-79).	j
PVC 1	BHH1742
4 synchro roadster VIN 501004 on (198	0).
PVC 1	BHH2382
4 synchro GT VIN 501036 on (1980).	
PVC 1	BHH2441
V8 chrome bumper models	
PVC 1	BHH385
V8 rubber bumper models	
PVC 1	BHH1742

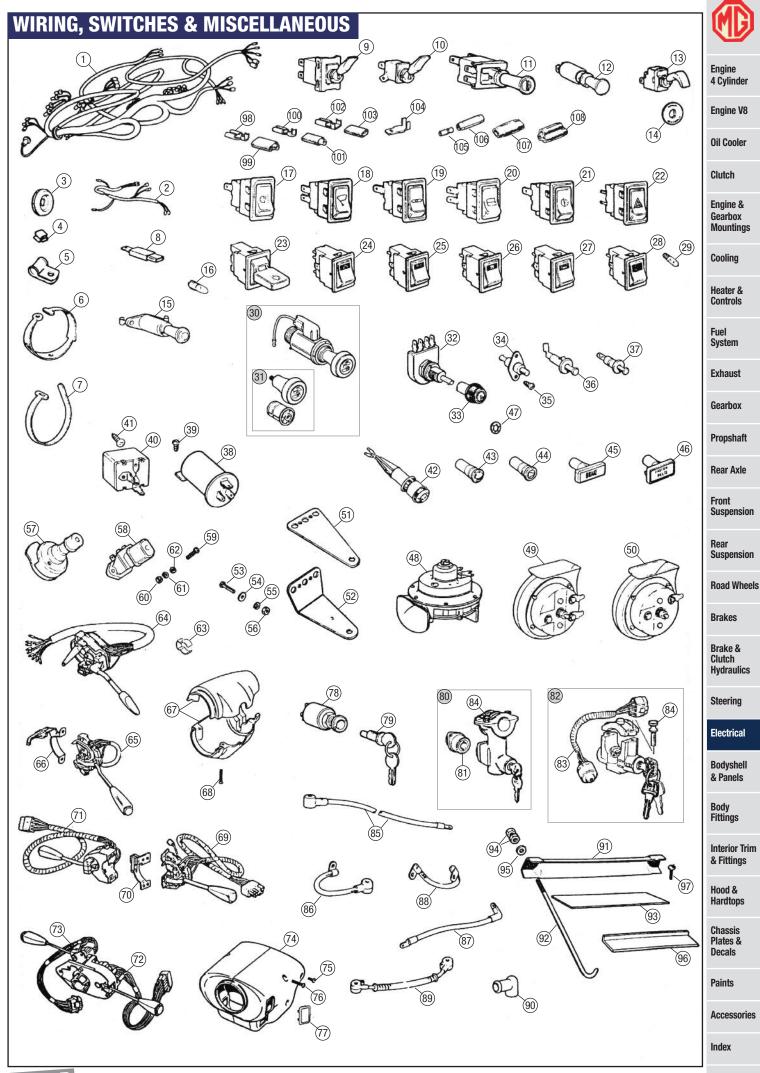
### **Extension & Link Harness**

Please see note under 'Full & Main Harness'	for LH	ID models.
1 WIRING HARNESS, fascia, RHD: 4 synchro GHN5/GHD5-410001 to 5	01003	3
(Sept. 1976-79).	1	BHH2036
4 synchro VIN 501004 on (1980).	1	BHH2381
2 WIRING HARNESS:		
3 synchro models, GHN3/GHD3		
overdrive, bulkhead	1	AHH7168
overdrive/reverse lights, gearbox	1	AHH8174
4 synchro models GHN4/5 & GHD4/5	up to	Sept. 1976
overdrive/reverse lights, gearbox	1	AHC258
4 synchro models GHN5/GHD5 from	Sept.	1976 on
overdrive/reverse lights, gearbox	1	AHC258X

# Wiring Harness Fixings & Hardware

GROMMET:		
1 1/4" hole, 5/16"cable	A/R	C5574A
1" hole, 1/4" cable	A/R	5L62
1" hole, 3/16" cable	A/R	<b>RFR503</b>
11/16" hole, 3/16" cable	A/R	14A7212
5/8" hole, 3/16" cable	A/R	RFN403
harness, fascia to engine bay	1	5L489
harness, through boot floor	1	600396
CLIP, edge, harness	A/R	153229
Clips tank sender unit harness to tank se	am edge	e, etc.
'P' CLIP:		
3/16" cable,		
7/32" fixing hole	A/R	PCR307
Fixes with No. 10 UNF screws/nut		000044
11/32" fixing hole Fixes with 5/16 UNF/UNC screws/	A/R	PCR311
1/4" cable.	nuto.	
7/32" fixing hole	A/R	PCR407
Fixes with No. 10 UNF screws/nut		1 011-107
9/32" fixing hole	A/R	516510
Fixes with 1/4 UNF/UNC screws/n		
11/32" fixing hole	A/R	PCR411
Fixes with 5/16 UNF/UNC screws/	nuts.	
5/16" cable,	A /D	DODEOZ
7/32" fixing hole Fixes with No. 10 UNF screws/nut	A/R	PCR507
9/32" fixing hole	A/R	PCR509
Fixes with 1/4 UNF/UNC screws/n		1 011000
11/32" fixing hole	A/R	PCR511
Fixes with 5/16 UNF/UNC screws/	'nuts.	
3/8" cable,		
7/32" fixing hole Fixes with No. 10 UNF screws/nut	A/R	PCR607
11/32" fixing hole	a. A/R	PCR611
Fixes with 5/16 UNF/UNC screws/		FUNUTI
7/16" cable,		
9/32" fixing hole	A/R	PCR709
Fixes with 1/4 UNF/UNC screws/n	uts.	
1/2" cable,		
7/32" fixing hole	A/R	PCR807
Fixes with No. 10 UNF screws/nut		DODOO
9/32" fixing hole Fixes with 1/4 UNF/UNC screws/n	A/R	PCR809
11/32" fixing hole	A/R	PCR811
Fixes with 5/16 UNF/UNC screws/		
5/8" cable,		
7/32" fixing hole	A/R	PCR1007
Fixes with No. 10 UNF screws/nut		B0B4000
9/32" fixing hole Fixes with 1/4 UNF/UNC screws/n	A/R	PCR1009
3/4" cable,	шд.	
7/32" fixing hole	A/R	PCR1207
Fixes with No. 10 UNF screws/nut		1 0111207
TIE WRAP, plastic, cable, 6" long	A/R	240431A
STRAP, aluminium, cable tie	A/R	AHH7108
DIODE, blocking	1	AAU5034A
Dual circuit brakes models, GHN5/GHD5-	437181	on.





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Engine

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9 SWITCH, toggle:

#### QTY REQ. PART No.

No. DESCRIPTION

QTY REQ. PART No.

BCA4294

BHA5110

ZKC1152

TKC3936 153007

625561 AB606033

13H391

619071

1 ZKC1152MALE

**FASCIA SWITCHES** 

No. DESCRIPTION

QTY REQ. PART No.



## **Flasher Units**

38	FLASHER UNIT, 3 terminal: GHN3/GHD3 models (3 synchro, up to 1967)	
	standard 1	GFU103
	OEM 1	<b>GFU103OE</b>
39	SCREW, flasher unit securing 1 GHN3/GHD3 models (3 synchro, up to 1967)	YZ3404
40	FLASHER UNIT:	
	2 terminal 1 GHN4/5 & GHD4/5 models (4 synchro, 1968 o all V8 models.	<b>GFU2124</b> n),
	hazard warning 1 GHN5/GHD5 models from GHN5-328101 & GHD5-328801 on (1974 on), all V8 models.	GFU2204
41	SCREW, flasher/hazard unit securing 1/2 <i>Qty. increased if hazard warning lights fitted.</i>	GHF425



FLASHER UNIT, 3 TERMINAL -GFU103

## **Fascia Warning Lamps**

FLASHER UNIT, 2 TERMINAL -GFU2124

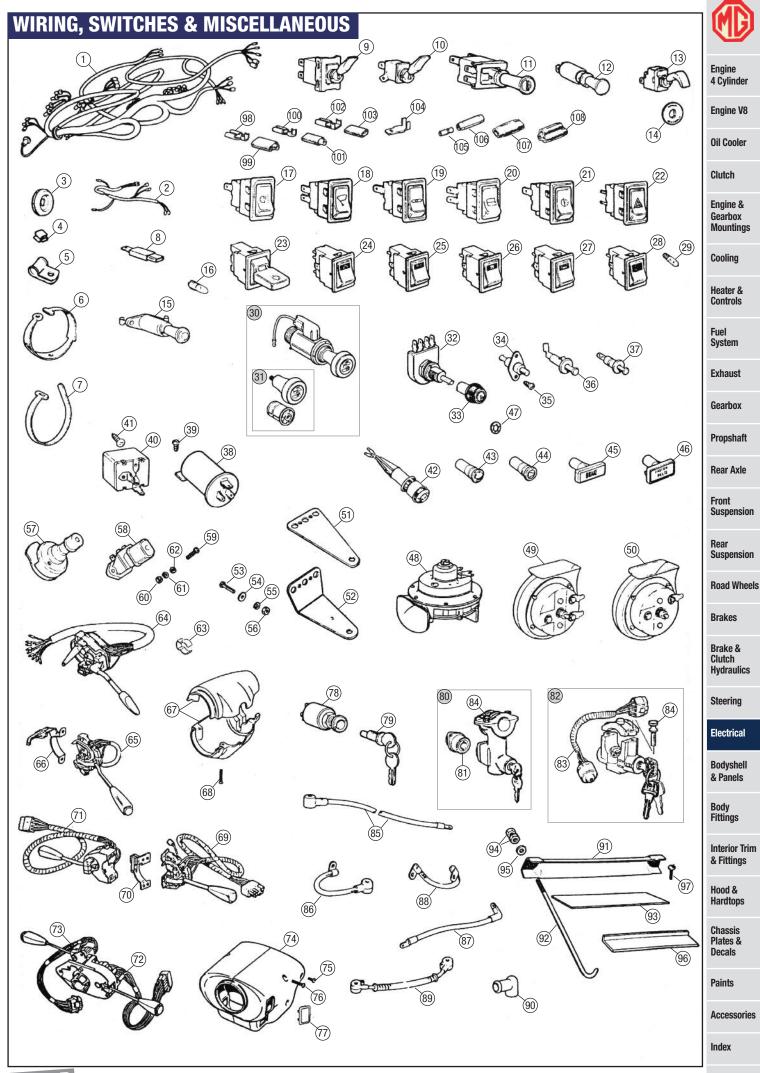
42	WARNING LAMP		
	heated rear window GHN5/GHD5-258001 to 410000 (1971-S all V8 models.		<b>148830RED</b> 1976),
43	WARNING LAMP:		
	red (ignition), chrome rim GHN5/GHD5-258001 to 410000 (1971-S all V8 models.	1 Sept. 1	<b>BCA478(</b> 1976),
	red (ignition), black rim GHN5/GHD5-410001 on (Sept. 1976 on).	1	AAU3857
	blue (main beam), chrome rim GHN5/GHD5-258001 to 410000 (1971-S all V8 models.	1 Sept. 1	<b>BHA5122</b> 1976),
	blue (main beam), black rim GHN5/GHD5-410001 on (Sept. 1976 on).	1	AAU3858
44	WARNING LAMP, green (indicators): chrome rim GHN5/GHD5-258001 to 410000 (1971-S all V8 models.	2 Sept. 1	<b>90559472</b> 1976),
	black rim GHN5/GHD5-410001 on (Sept. 1976 on).	2	AAU4824
45	WARNING LAMP, brakes GHN5/GHD5-410001 on (Sept. 1976 on).	1	UKC5812
46	WARNING LAMP, seat belts GHN5/GHD5-410001 on (Sept. 1976 on).	1	13H7980

KNOB, RHEOSTAT -153007

WARNING LAMP, HEATED REAR WINDOW -148830RED

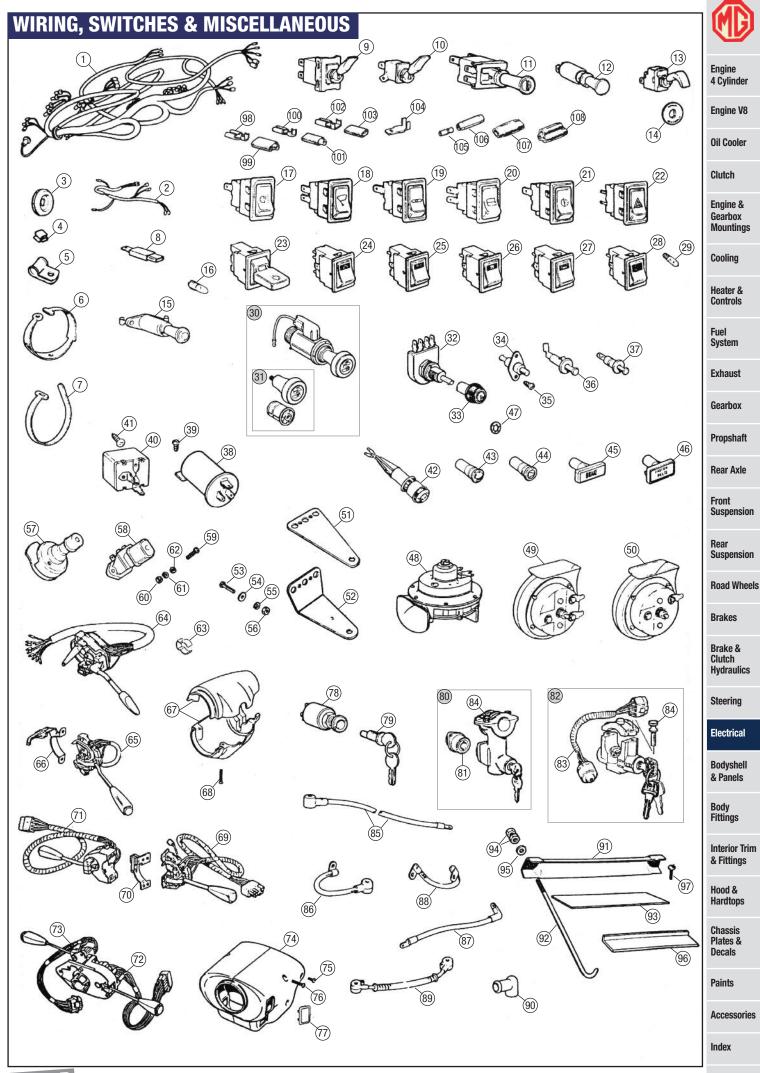
Engine 4 Cylinder	9	wipers, single speed GHN3/GHD3 models up to 1967	1 (all 3 synchr			1
Engine V8		wipers, two speed GHN4/5 & GHD4/5 models 1968 headlamps/master lighting GHN3/GHD3 models up to 1965	1	BCA4294		2/19
Oil Cooler	10	SWITCH, toggle: heater fan GHN3/4 & GHD3/4 models, GHN		,	149011A	BCA42
Clutch		(up to GHN5/GHD5-258000). genuine Land Rover	1	RTC430		
Engine & Gearbox Mountings		OEM aftermarket accessory (fog/spot lamps, GHN3/4 & GHD3/4 models, GHN (up to GHN5/GHD5-258000).	'	RTC430P1 RTC430P up to 1971	RTC430P	
Cooling		genuine Land Rover OEM	A/R A/R	RTC430 RTC430P1		
Heater & Controls		aftermarket (straight), overdrive <i>GHN3 roadster models up to 19</i> genuine Land Rover	A/R 64 (up to GHI 1	RTC430P N3-61015). RTC430	131812	- Je .
Fuel System	11	OEM aftermarket SWITCH, barrel (pull/push), headlamps/master lighting	1 1 1	RTC430P1 RTC430P 131812		
Exhaust	12	GHN3/4 & GHD3/4 models from up to 1971 (GHN3/GHD3-91337 SWITCH, barrel (pull/push),	1966, GHN5,	/GHD5 models /GHD5-258000).	NET	
Gearbox		map light GHN3/4 & GHD3/4 models, GHN (up to GHN5/GHD5-258000).	1 15/GHD5 mod	<b>2H4841</b> lels up to 1971		P
Propshaft	13	SWITCH, toggle (hooked), overdrive GHN3/4 & GHD3/4 models from GHN5/GHD5 models up to 1974		BHA4513	BHA5111	
Rear Axle	14	GHN4/5 & GHD4/5 up to GHN5// ESCUTCHEON, overdrive swite chrome	GHD5-36030	O). AHH6277	A R.	BHA51
Front Suspension		GHN3/4 & GHD3/4 models from GHN5/GHD5 models up to 1974 GHN4/5 & GHD4/5 up to GHN5/0 Satin	(GHN3-6101	16 on, GHD3,	-0-	
Rear Suspension	15	MGB GT V8 SWITCH, barrel (pull/push), heated rear window GHN3/4 & GHD3/4 models, GHN up to 1021 (up to CUME/CUPE)	1 15/GHD5 mod	<b>156467</b>	AAU4562	
Road Wheels	16	up to 1971 (up to GHN5/GHD5-2 BULB, heated rear window switch illumination GHN3/4 & GHD3/4 models, GHN	1 15/GHD5 mod	GLB281	ADU4787	
Brakes	17	up to 1971 (up to GHN5/GHD5-2 SWITCH, rocker, headlamps/ master lighting	2 <i>58000).</i> 1	BHA5111	Cigar Lighter	
Brake & Clutch	10	GHN5/GHĎ5 models from 1971 (GHN5/GHD5-258001 to 41000	0), all V8 mod	dels.	30 CIGAR LIGHTER ASSEMBLY GHN5/GHD5 models from Sept. 1	
Hydraulics	18	SWITCH, rocker, wipers GHN5/GHD5 models from 1971-74 (GHN5/GHD5-258001 to 360300).	1	BHA5110	(GHN5/GHD5-410001 on) <b>31 POP-OUT UNIT</b> , cigar lighter GHN5/GHD5 models from Sect. 1	1 ZKC115
Steering	19	GHN5/GHD5 models from 1971-Sep (GHN5/GHD5-258001 to 410000), a		BHA5113	(GHN5/GHD5-410001 on)	570 01
Electrical	20	SWITCH, rocker, heated rear window GHN5/GHD5 models from 1971 (GHN5/GHD5-258001 to 41000)		BHA5114 dels.	CIGAR LIGHTER ASSEMBLY - ZKC1152	
Bodyshell & Panels	21	SWITCH, rocker, accessory ligl (fog/spot lamps, etc.) GHN5/GHD5 models from 1971 (GHN5/GHD5-258001 to 41000)	A/R -Sept. 1976	GAE140		
Body Fittings	22	SWITCH, rocker, hazard warnin GHN5/GHD5 models from 1974-Sej (GHN5-328101 & GHD5-328801 to	ot. 1976	BHA5267 V8 models.		
Interior Trim & Fittings	23	SWITCH, steering column, headlamps/master lighting GHN5/GHD5 models from Sept. (GHN5/GHD5-410001 on).	1 1976 on	AAU4562	Interior & Pane Light Switches	
Hood & Hardtops		SWITCH, rocker, hazard warnin GHN5/GHD5 models from Sept. 197 (GHN5/GHD5-410001 on). SWITCH, rocker, interior lamp	ng 1 <i>76 on</i> 1	AAU3205 AAU3206	<ul> <li>32 RHEOSTAT, panel lights</li> <li>33 KNOB, rheostat</li> <li>34 SWITCH, courtesy lamp, doc</li> </ul>	
Chassis Plates & Decals		GHN5/GHD5 models from Sept. 197 (GHN5/GHD5-410001 on). SWITCH, rocker, heater fan GHN5/GHD5 models from Sept. 197	76 on 1	AAU3204	<ul> <li>35 SCREW, switch to A post</li> <li>36 SWITCH, boot lamp Roadster models.</li> <li>37 SWITCH, tailgate lamp</li> </ul>	4 <b>AB</b> 1
Paints	27	(GHN5/GHD5-410001 on). SWITCH, rocker, heated rear window	1	AAU3210	GT models.	
Accessories	28	GHN5/GHD5 models from Sept. (GHN5/GHD5-410001 on). SWITCH, rocker, rear foglamps		ADU4787		
		GHN5/GHD5 models from 1980 on (roadster VIN 501004 & GT VIN 501	036 on)			
Index	29	BULB, switch illumination GHN5/GHD5 models from 1971 on (GHN5/GHD5-258001 on), all V8 mo	A/R <b>YXI</b>	1000921EVA	RHEOSTA TKC3936	T, PANEL LIGHTS -

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MA	No.	DESCRIPTION	QTY REQ.	PART No.	No.	DESCRIPTION	QTY F	ieq. P/	ART No.	No. D	DESCRIPTION		QTY REQ.	PART No.	
	He	orns											_	B	
Engine 4 Cylinder	48	HORN, metal: Chrome bumper models (may be repla two terminal horn). high note		stic BHA4515			WITH HEAD			6X				5	
Engine V8	49	low note HORN, plastic, two terminal: Rubber bumper models up to GHN5/GH	1	BHA4514				-8	á.	F				2	
Oil Cooler		high note low note	1 1	GGE164 GGE165					O.C.			er.			
Clutch	50	pair (low & high note) HORN, plastic, single terminal: Rubber bumper models up to GHN5/GH				- Comme						1			
Engine & Gearbox Mountings	51	high note low note BRACKET, horn to bonnet locking platform	1 1 2	GGE101 GGE102 607950				-0							
Cooling	52	Very early roadsters only, GHN3 up BRACKET, horn to inner wing fror All models except very early roadsters.	nt 2	<sup>13.</sup> GGE110					/0	~	INDICATO	R STALK,			
Heater & Controls	54 55	SCREW, horn bracket to body WASHER, plain WASHER, spring		SE604051 GHF300 GHF331	3						37H8101	ADLAMP FLASHE	n -		
Fuel System	50	NUT, horn bracket to body	4	GHF200			C	111 (114						0	
Exhaust					1								1	The second	
Gearbox			-	9	-			Į į́÷	9 à	3	WIPER STAL	K - BAU1020	2	7	
Propshaft			3												
Rear Axle		HORN, PLASTIC, TWO TER HIGH NOTE - (			C	looring C	olumn Sw	vitob							
Front Suspension						CAM/TRIP, indicat 4 cylinder	olumn Sw or cancelling:	ILGIN	53						
Rear Suspension						chrome bun	per models up GHN5/	1 <b>BHH</b> GHD5-410		Fas	scia Ign	ition Sv	vitch		
Road Wheels		BRACK HORN TO INNER WING FROM		1	64	all V8 mode	S			<b>78</b> S	GWITCH, ignition GHN3/GHD3 m	odels	1	13H337	
Brakes		GGE1		0	65	GHN3/GHD3 mod GHN4/GHD4-187 INDICATOR STAL	els, GHN4/GHD4 models 210 (up to 1969).	up to	11020		GHN4/5 & GHD Up to GHN5/GHD		1	127651	
Brake & Clutch	FI	oor Dipswitch					flasher & horn els from GHN5/GHD5-18	1 <b>BH</b> / 37211	4948	li	BARREL, ignition Including keys. ISHN3/4 & GHD3/4 m	& starter switch	1	24G1345	
Hydraulics		DIPSWITCH, floor mounted, round GHN3/GHD3 models (3 synchro, up to DIPSWITCH, floor mounted,	d 1 <b>5</b> <i>1967)</i>	502087AP			flasher els from GHN5/GHD5-21 ·74), not V8 models.		18050	6	GHN5/GHD5-258000	), when steering c	olumn lock not	t fitted.	
Steering	1	rectangular GHN4 & GHD4 models (4 synchro,		RTC432A	66	CLIP, horn contact	from GHN5/GHD5-21900	1 <b>37</b>	18051						
Electrical	29	SCREW, dipswitch securing: for round dipswitch for rectangular dipswitch	2 2	CMZ320 PX505	67	COWL ASSEMBLY GHN3/4 & GHD	, steering column:								
Bodyshell & Panels	61	NUT, dipswitch securing WASHER, spring WASHER, plain	2 2 V 2	HN2005 VL105001 WP5	62	(up to 1969) GHN5/GHD5 m (1970-74), not SCREW, cowl	odels up to GHN5/GH V8 models	1 180		1	Y	SWITCH, IGNITION & ST	ADTED		
Body Fittings						INDICATOR STAL with headlamp GHN5/GHD5 mod	flasher els from GHN5/GHD5 36	1 <b>37</b>	<b>18101</b> 0000	0		13H337	Anten	1000	
Interior Trim & Fittings		DIPSWITCH,		-	70	CLIP, horn contact GHN5/GHD5 models	nper, 1975-Sept. 1976), a from GHN5/GHD5 36030 ; 1975-Sept. 1976), all V	1 <b>37</b>	H8102			1-2	>		
Hood & Hardtops		FLOOR MOUNTED, RECTANGULAR - RTC432A		-	71 72	GHN5/GHD5 models	from GHN5/GHD5 36030 ; 1975-Sept. 1976), all V				- alaphan				
Chassis Plates & Decals			1			with headlamp	,	1 AAU 0001 on 1 BAU					RE.	1	
Paints						GHN5/GHD5 models in COWL ASSEMBLY GHN5/GHD5 models	from GHNŠ/GHD5-36030	1 on (Sept. 1 1 <b>BHN</b>	976 on).				L	1/2	
Accessories		DIPSWITCH FLOOR MO	l, UNTED,		75 76	(rubber bumper, 1973 SCREW, cowl, self SCREW, cowl, ma	tapping, short		HF425 PX508		IGNITION BAP 24	RREL - G1345	5		
Index	k	ROUND - 502087AP			77	BLANK, switch ap GHN5/GHD5 models (rubber bumper, 1973) Oty reduced from GH	erture from GHN5/GHD5-36030 5 on), all V8 models. IN5/GHD5-410001 on (S	2/1 <b>AAN</b> )1 on							
117	0	RDER BY PHONE	0152	2 5680	00 /		vw.rimmerl			-MA	IL: sales@	rimmerl	oros.co	m	



Propshaft

**Rear Axle** 

Front Suspension

Rear Suspension

**Road Wheels** 

Brakes

Brake & Clutch

**Hydraulics** 

Steering

Electrical

**Bodyshell** 

# Steering Lock

QTY REQ.

PART No.

DESCRIPTION

ASSEMBLY -BHA5215

No.

Engine	&	Ignition Switch		
4 Cylinder	80	STEERING LOCK ASSEMBLY: GHN3/4 & GHD3/4 models optional fit.	ment, G	HN5/GHD5
Engine V8		models up to GHN5/GHD5-258000 op GHN5/GHD5-258001 to 360300 stand Not V8 models.	tional fi lard fitn	tment, nent.
Oil Cooler		Lowe & Fletcher type Nieman type <i>(replacement)</i>	1 1	BHA5215 BMK2259X
	81	SWITCH, steering lock		
Clutch		fits BHA5215 type steering loc Lowe & Fletcher type.	ck 1	37H7708P
Engine &		fits BMK2259X type steering I Nieman type.	ock 1	37H5934
Gearbox	82	STEERING LOCK ASSEMBLY		
Mountings		GHN5/GHD5 models from GHN		
		(rubber bumper, 1975 on) Not V8 models.	1	BHM7144X
Cooling		all V8 models	1	18G8905
	83	SWITCH, steering lock:		
Heater &		GHN5/GHD5 models from GHN		
Controls		(rubber bumper, 1975 on) Not V8 models.	1	BHA5292
		all V8 models	1	BHA5080
Fuel	84	SHEAR BOLT, steering lock:		
System		OEM	2	QRH100030
		aftermarket	2	QRH100030P
Exhaust		2		
Coorboy		A for the second		
Gearbox		STEERING LOCK	100	
		ACCEMPTY		Contraction of the second

STEERING LOCK ASSEMBLY -BHM7144X

& Panels Body

Fittings

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates & Decals

Paints

Index

Accessories ORDER 119

**Battery Cables** 

85	CABLE:		
	battery to starter solenoid		
	GHN3 & GHD3 models	1	AHH5449
	(3 synchro, positive earth).		
	GHN4/5 & GHD4/5 models	1	AHH8792
	(4 synchro, negative earth, not V	/8 model	ls).
	battery to mounting stud		
	all V8 models	1	BHH1256
86	CABLE, battery to earth		
	GHN3 & GHD3 models	1	131113
	(3 synchro, positive earth).		
	GHN4/5 & GHD4/5 models	1	YTB10022
	(4 synchro, negative earth, not V8 n	10dels).	
87	CABLE, starter solenoid:		
	GHN3 & GHD3 models	1	AHA6280
	(3 synchro, positive earth, starter so	olenoid to	o starter motor).
	all V8 models	1	BHH1257
	(Mounting stud to starter solenoid).		
88	CABLE, engine earth	1	2K6167
89	CABLE, battery to battery	1	BHA4348
	All chrome bumper models with two 6		
90	CAP, terminal insulating	A/R	115706
	Use on solenoid/starter motor/mounting	g stud te	rminals.

### **Battery Fixings**

	chrome bumper models (6 volt b		
	standard	2	AHH6353
	stainless steel	2	AHH6353SS
	rubber bumper models (12 volt b		
	standard	1	34G2065
	stainless steel	1	34G2065SS
•	BATTERY CLAMP KIT: Includes clamp, packing, nuts and bolts		
	chrome bumper models (6 volt b		,
	standard	2	AHH6353K
	stainless steel	2	AHH6353SSK
	rubber bumper models (12 volt b		
	standard		4G2065KMGB
	stainless steel	1	34G2065SSK
92	'J' BOLT, battery clamp:	4	AHH6750
	chrome bumper models (6 volt batteries)	4	АПП0/ЭЦ
	rubber bumper models (12 volt battery).	2	BHH1586
93	PACKING, clamp:		
	chrome bumper models (6 volt batteries).	2	AHH5169
	rubber bumper models (12 volt battery). Sold per metre.	1	37H3743M
94	NUT, battery clamp Qty. reduces for rubber bumper models.	8/4	GHF200
95	WASHER, plain Qty. reduces for rubber bumper models.	4/2	GHF300
96	PAD, battery seating <i>Qty. reduces for rubber bumper models</i> .	4/2	AHH6351
97	SCREW, battery terminal	A/R	50552A
N	TERMINAL CLAMP, battery:		
	positive	A/R	GHF2755
	negative	A/R	GHF2750

BATTERY, POSITIVE -GHF2755

CABLE, BATTER 131113	Y TO EARTH -

CAP, TERMINAL INSULATING -115706 **Battery** NI BATTERY: 6 volt, dry charged Chrome bumper models. GBY3031D 2 6 volt, wet charged GBY3031W11 2 Chrome bumper models. Counter collection only - cannot mail order. 12 volt wet charged Rubber bumper models 1974-1981. Delivery direct from our supplier mainland UK only. 3 year guarantee 1 RBAT069B RBAT069C 4 year guarantee 1 12 volt, dry charged Rubber bumper models, 1974-1981. GBY5656D 1 NI BATTERY BOX, plastic: 6 volt batteries RP14456V



2

1

RP144512V

### **Electrical Connectors**

Chrome bumper models.

Rubber bumper models.

12 volt battery

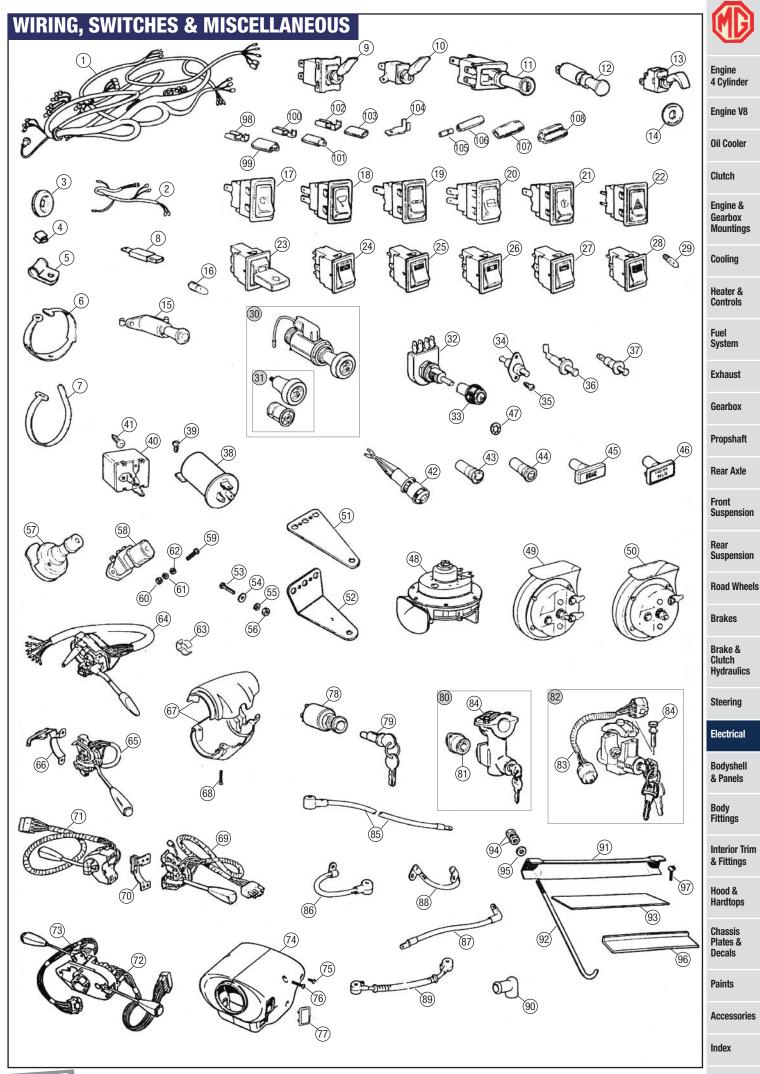
SPADE TERMINAL, female, 35 amp	A/R	47H5419
INSULATOR, spade terminal, 35 amp	A/R	515399
SPADE TERMINAL, female, 17.5 amp	A/R	RTC220
INSULATOR, spade terminal, 17.5 amp	A/R	511269
SPADE TERMINAL, female, 17.5 amp double wire	A/R	RTC220A
17.5 amp double wire	A/R	5L287
17.5 amp	A/R	BHA4552
	A/R A/R	3632 104618
CONNECTOR, bullet, double	A/R A/R	RTC603A 570513
	INSULATOR, spade terminal, 35 amp SPADE TERMINAL, female, 17.5 amp INSULATOR, spade terminal, 17.5 amp SPADE TERMINAL, female, 17.5 amp double wire INSULATOR, spade terminal, 17.5 amp double wire SPADE TERMINAL, male,	35 amp       A/R         INSULATOR, spade terminal, 35 amp       A/R         SPADE TERMINAL, female, 17.5 amp       A/R         INSULATOR, spade terminal, 17.5 amp       A/R         SPADE TERMINAL, female, 17.5 amp       A/R         INSULATOR, spade terminal, 17.5 amp double wire       A/R         SPADE TERMINAL, female, 17.5 amp double wire       A/R         INSULATOR, spade terminal, 17.5 amp       A/R         INSPADE TERMINAL, male, 17.5 amp       A/R         NIPPLE, bullet       A/R         CONNECTOR, bullet, single       A/R

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01522 568000

PART No.

PART No. No. DESCRIPTION





Rear Axle

Front Suspension

Real Suspension

**Road Wheels** 

**Brakes** 

Brake

Electrical

Bodyshe & Panel

> Bod Fitting

Interior Trin & Fitting

Hydrauli

No.

PART No. No. DESCRIPTION No. DESCRIPTION

# REPAIR PANELS

#### Engine **Front Substructure** 4 Cylinder **Repair Panels** Engine \

DESCRIPTION

Engine V8				
Ŭ	1	TOP FLANGE, front inner wing	2	MB51
Oil Cooler		Includes weld nuts.		
	2	TOP SECTION, front inner wing reinford	eme	ent:
		RH	1	MB27R
Clutch		LH	1	MB27L
oratori	3	SPLASH PLATE EXTENSION, top:		
	-	Includes weld nuts.		
Engine &		RH		
Gearbox		genuine	1	HZA302
Mountings		steelcraft	1	HZA302P
		IH		IIZAJUZI
o "			4	1174000
Cooling		genuine	1	HZA303
		steelcraft	1	HZA303P
Heater &	4	SPLASH PLATE MOUNTING FLANGE:		
Controls		Includes weld nuts.		
001101013		RH	1	MB52R
		LH	1	MB52L
Fuel	5	SPLASH PLATE MOUNTING FLANGE, V	vith f	ootwell side:
System		Includes weld nuts.		
		RH	1	MB68R
		LH	1	MB68L
Exhaust	6	SPLASH PLATE MOUNTING FLANGE,		
		Includes weld nuts.		
Gearbox		with footwell side & top:		
UCAIDUX		RH	1	MB67R
		LH	1	MB67L
Propshaft				

#### **Rear Inner Wheelarch Repair Panels**

t	7 8		INNER INNER					MB77
		RH					1	MB55R
		LH					1	MB55L
ſ						1		
;	4			EAR WI B55R	IEELAR	CH REI	PAIR, (	OUTER -

Wing Beading

Brake & Clutch lydraulics	9 TOP BEADING, rear wing genuine For one wing. aftermarket	A/R <b>HZA35</b> 2 A/R <b>HZA352</b> 1		
Steering	5 1/2 foot length, cut to fit.			

#### **Front Wing Repair Panels**

ll Is	10	FRONT WING REPAIR, rear lowe	er:	
5		genuine	1	HZA220
		steelcraft	1	HZA220REP
y s		steelcraft (8" half height)	1	HZA220REPLWR
S		LH		
		genuine	1	HZA221
n		steelcraft	1	HZA221REP
S		steelcraft (8" half height)	1	HZA221REPLWR



N	indscreen Pillar C	OV	ers
1	WINDSCREEN PILLAR COVER: Roadster models.		
	Covers bottom of windscreen pillars on 'A' p		
	RH LH	1	BMH9508 BMH9509
_		1	Dimissos
	eelboard Brace		
2		1	HZA283
	4 cylinder chrome bumper models 4 cylinder rubber bumper models.	1	nlazoj
	All V8 models	1	HZA5019
	oor Frame Repair	Pa	nels
3	DOOR FRAME LOWER REPAIR, with		
	RH	1	MB46R
4	LH Door Frame Lower Repair,	I	MB46L
•	without corners 27 1/2" length.	2	MB47
26	ear Wing Repair Pa	an	els
5	'B' POST LOWER REPAIR:		
•	RH	1	HZA582LR
c	LH DEAD WINC DEDAID, lower half, full lo	1	HZA583LR
6	<b>REAR WING REPAIR,</b> lower half, full le Door edge to rear lamp.	engui	
	RH	1	MB37R
	LH REAR WING REPAIR, full height, full le	1 nath	MB37L
	Up to wing bead seam (not included).	Ŭ	
	RH LH	1	HZA578 HZA579
7	REAR WING REPAIR, lower half, three	•	
	Door edge to wheelarch inclusive.	1	MB34R
	LH	1	MB34L
8	REAR WING REPAIR, front lower section	ion:	
	Area covering sill panel. RH	1	MB36R
	LH	1	MB36L
9	REAR WING REPAIR, rear lower quart Half wheelarch to rear lamp.	er:	
	RH	1	MB35R
	LH	1	MB35L
			-
	REAR WING REPAIR, LH - MB37L		
	WID3/L		
	oor 9 Cill Donoir D	<b>-</b>	
	oor & Sill Repair P		
0A	MAIN FLOOR PANEL REPAIR - 4 Syn Similar to main floor panel HZA628 but does	chro s <i>not l</i> i	'67 on: nclude
	drainage & seat runner holes. RH - Steelcraft 1		MB21AR
	LH - Steelcraft 1		MB21AL
OB	FLOOR PANEL REPAIR, outer edge:		
	RH	1	MB71R
		1	MB71L

## Lower Rear Repair Panels

24	REINFORCEMENT,		
	boot lid lock striker	1	HZA470
25	BOSS, spare wheel clamp	1	AHA5741
26	BRACKET, rear exhaust mounting	1	HZA479
27	LOWER REAR PANEL REPAIR, 'rear valance' Chrome bumper models.	1	MB41
28	LOWER REAR PANEL REPAIR, 'rear valance' Rubber bumper models.	1	MB45

#### Rear Sidemember & Spring Mounting Repair Panels

29		
	REAR SIDEMEMBER REPAIR,	
	rear quarter incl. spring hanger,	
	Chrome bumper models.	
	RH 1	MB56R
	LH 1	MB56L
30	CLOSING PLATE, rear spring hanger:	
00	Chrome bumper models.	
	RH	
		1174.070
	genuine 1	HZA272
	steelcraft 1	HZA272F
	LH	
	genuine 1	HZA273
	steelcraft 1	HZA273
31	REAR SIDEMEMBER REPAIR,	
31	rear quarter incl. spring hanger:	
	Rubber bumper models.	
	RH 1	MB57
	LH 1	MB57
32	CLOSING PLATE, rear spring hanger:	
	Rubber bumper models.	
	RH	
	genuine 1	HZA4908
	steelcraft 1	HZA4908F
	IH	112445001
		1174 4004
	genuine 1	HZA4909
	steelcraft 1	HZA4909I
33	MOUNTING BRACKET, rear spring front	eye:
	4 cylinder chrome bumper models	
	RH, genuine 1	BMH9002
	ing etcererait i	BMH9002I
	LH, genuine 1	BMH9003
	LH, steelcraft 1	BMH9003I
	4 cylinder rubber bumper models. All	V8 models.
	BH 1	BMH9004
	LH 1	BMH900
~ •		
34	MOUNTING BRACKET, rear axle rebound	i strap:
	chrome bumper models	
	RH 1	HZA280
	IH 1	HZA28
	rubber bumper models	
	•	U74 4000
	RH 1	
	LH 1	
35	MOUNTING PLATE, rear shock absorber:	
	RH 1	HZA270
	LH 1	HZA27
36	Bump Stop Repair Bracket 2	HZA4101

INNER SIDEMEMBER REPAIR, RH - MB22R

SIDEMEMBER BOTTOM REPAIR - MB25

21

RH

LH

121

MB22R

MB22L

**MB25** 

**MB31** 

1

1

A/R

2

INNER SIDEMEMBER REPAIR, straight section:

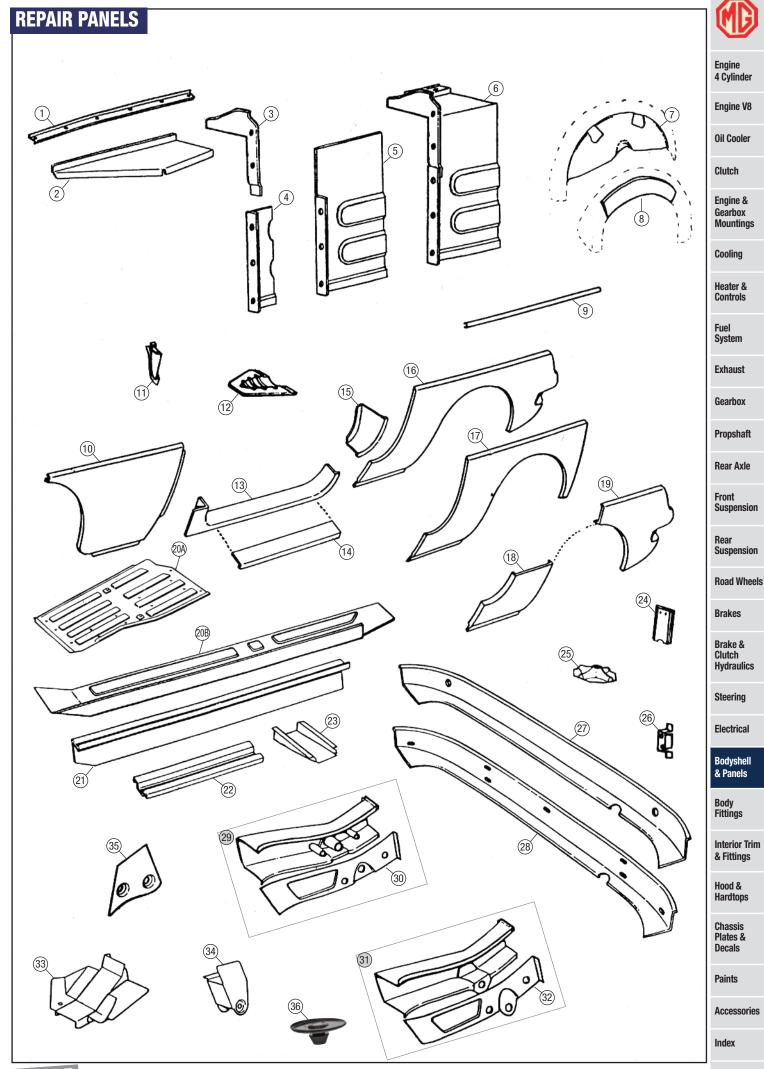
48" long, does not include rear upsweep

22 SIDEMEMBER BOTTOM REPAIR,

centre crossmember

'castle section'

24in length. 23 OUTRIGGER REPAIR,





Suspens

Suspens

Road Wheels

Brakes

Brake & Clutch **Hydraulics** 

Steering

Electrical

Bodyshell

& Panels

Body

Fittings

Interior Trim

& Fittings

Hood &

Hardtops

Chassis

Plates & Decals

Paints

Index

Accessories

3

4

5

No.

No. DESCRIPTION

ROADSTER

'B' Posts

**ROADSTER & GT** 

RH genuine

IН

'B' POST ASSEMBLY:

steelcraft

Roadster models from 1965 on (not 1962-64

'pull out door handle' models). All GT models.

9

10

**Rear Wings - Roadster** 

REAR WING, roadster models: See also Repair Panels on page 121.

RH - chrome bumper

LH - chrome bumper

RH - rubber bumper

LH - rubber bumper

QTY REQ. PART No.

1

1

1

1

1

1

1

1

1

HZA4224

HZA4225

HZA5000

HZA5001

HZA582

HZA583

HZA583P

H745821 R

HZA583LR

HZA582P

#### hall

DESCRIPTION

	Bodyshell
Engine 4 Cylinder	Note: Bodyshells are complete assemblies supplied with doors, front wings, bonnet, boot lid/tailgate and all hinges.
Engine V8	Popular bodyshells are often available ex-stock. Others are available to special order only (non-refundable deposit required).
Oil Cooler	<b>ROADSTER</b> 1 BODYSHELL ASS'Y, roadster,
Clutch	For 1962-64 models, please enquire. chrome bumper, RHD & LHD GHN3. 3 synchro (1965-67) 1 <b>AHH7482</b>
Engino 9	GHN3, 3 synchro (1965-67) 1 AHH7482 Gearbox tunnel from donor vehicle required.
Engine & Gearbox	GHN4/5, 4 synchro (1968-74) 1 <b>HZA4245</b> UK & Europe models.
Mountings	GHN4/5 (1968-74) 1 BMH4011
	V8 conversion with std. V8 inner wings etc. UK & Europe models.
Cooling	GHN4/5 (1968-74) 1 <b>BMH4014</b>
	V8 conversion with MGR V8 inner wings etc. UK & Europe models.
Heater &	GHN5 (1975-80) 1 BMH4019
Controls	Rubber bumper to chrome bumper conversion.
	UK & Europe models. rubber bumper, RHD (UK)
Fuel	GHN5-360301 to 410000 1 HZA4891
System	(1975-Sept. 1976). GHN5-410001 to 437180 1 <b>H745237</b>
	GHN5-410001 to 437180 1 <b>HZA5237</b> (Sept. 1976-77).
Exhaust	GHN5-437180 on (1978 on) 1 HZA5545
	rubber bumper, RHD & LHD (UK & Europe)
Gearbox	GHN5 (1975 on) 1 BMH4012 V8 conversion with std. V8 inner winas etc.
	<b>3</b>
Propshaft	MGB-GT 2 BODYSHELL ASS'Y, GT:
	chrome bumper RHD & LHD
Rear Axle	GHD3, 3 synchro (1965-67) 1 AHH7383 Gearbox tunnel from donor vehicle required.
nour rollo	
Front	GHD4/5, 4 synchro (1968-74) 1 <b>HZA4247</b> UK & Europe models.
Suspension	MGB GT V8 original spec 1 HZA4251
•	GHD4/5 (1968-74) 1 BMH9023 V8 conversion with MGR V8 inner winas etc.
Rear	UK & Europe models.
Suspension	rubber bumper RHD (UK)
	GHD5-361001 to 410350 1 <b>HZA4894</b> (1975-Sept. 1976).

GHD5-410351 to 436464

MGB GT V8 original spec.

GHD5-436465 on (1978 on) 1

Front Underframe Assembly

(Sept. 1976-77).

FRONT CHASSIS FRAME:

4 cvlinder

FRONT END ASSEMBLY

V8

chrome bumper models

rubber bumper models 4 cylinder & V8

chrome bumper models

rubber bumper models

4 cylinder

Fascia Panels

chrome bumper

rubber bumper

chrome bumper

rubber bumper

Roadster models.

ROADSTER

6

7

8

4 cylinder 4 synchro

FRONT UNDERFRAME, complete

4 cylinder 4 synchro

chrome bumper models, RHD & LHD

Will also fit 3 synchro models.

rubber bumper models, RHD (UK)

SHROUD PANEL, top, roadster models:

TUBE, stiffener, between A posts, roadster models:

**REINFORCEMENT**, shroud panel

Will also fit 3 synchro models.

**ROADSTER & GT** 

	E11
H4019	genuine
	steelcraft
	'B' POST LOWER REPAIR:
4004	Roadster & GT models.
A4891	RH
15007	LH

#### **GT ONLY**

NI	B POST UPPER - GT only:		
	RH	1	HZA4108
	LH	1	HZA4109
NI	B POST UPPER CLOSING PANEL	GT only:	
	RH	1	HZA2032
	LH	1	HZA2033

#### Rear Substructure Panels

#### RNADSTER & GT

HZA5240

HZA5546

**BMH9020** 

BMH4000

**BMH4001** 

BMH4002

HZA4690

**BMH4003** 

HZA4051

HZA5537

HZA672

HZA162

HZA1446

HZA4868

HZA4932

1

1

1

1

1

1

1

1

1

Will also fit V8 rubber bumper models with modifications

4 cylinder 1 ntroco. Will also fit V8 rubber bumper models with modifications

RO	ADSTER & GT		
11	REAR QUARTER INNER:		
	RH - roadster models	1	HZA586
	LH - roadster models	1	HZA587
	RH - GT models	1	HZA2036
	LH - GT models	1	HZA2037
12	REAR DECK	1	HZA4212
13	WHEELARCH, outer:		
	See also Repair Panels MB55R & MB55I	L on p	age 121.
	RH		
	genuine	1	HZA138
	steelcraft	1	HZA138P
	LH		
	genuine	1	HZA615
	steelcraft	1	HZA615P
14	WHEELARCH, inner:	~	
	See also Repair Panels MB77 on page 1	21.	
	roadster models Features inertia seat belt mountings.		
	RH	1	HZA4118
	LH	1	HZA4119
	GT models		
	RH	1	HZA2232
	LH	1	HZA2233
NI	WHEELARCH ASS'Y, inner & outer	:	
	roadster models		
	Features inertia seat belt mountings.		
	RH	1	BMH9000
	LH	1	BMH9001
	GT models		
	RH	1	BMH9006
	LH	1	BMH9007
15	BOOT FLOOR, outer:		
	RH .		
	genuine	1	HZA160
	steelcraft	1	HZA160P
	LH		1174464
	genuine steelcraft	1	HZA161 HZA161P
16	SIDEMEMBER, rear:	I	<b>NLAIOIP</b>
10	Side also Repair Panels MB56 & MB57 (	วก กลเ	ne 121
	RH - roadster models	1 1	HZA3974
	LH - roadster models	1	HZA3975
	RH - GT models	1	HZA4924
	LH - GT models	1	HZA4925
NI	BUMP STOP REPAIR BRACKET	2	HZA4101
	Welds to body.	-	

17	BOOT FLOOR ASSEMBLY, chrome bumper models		
	genuine	1	HZA535
	steelcraft Small modification required for rul bumper models (fuel pump mount	1 bber ina hole).	HZA535P
	rubber bumper models	1	HZA5529
18	SUPPORT, boot board, front	1	HZA2154
19	SUPPORT, boot board, side:		
	RH - GT models	1	HZA2034
	LH - GT models	1	HZA2035
20	SUPPORT, boot board, rear:		
	RH - GT models	1	HZA2060
	LH - GT models	1	HZA2061

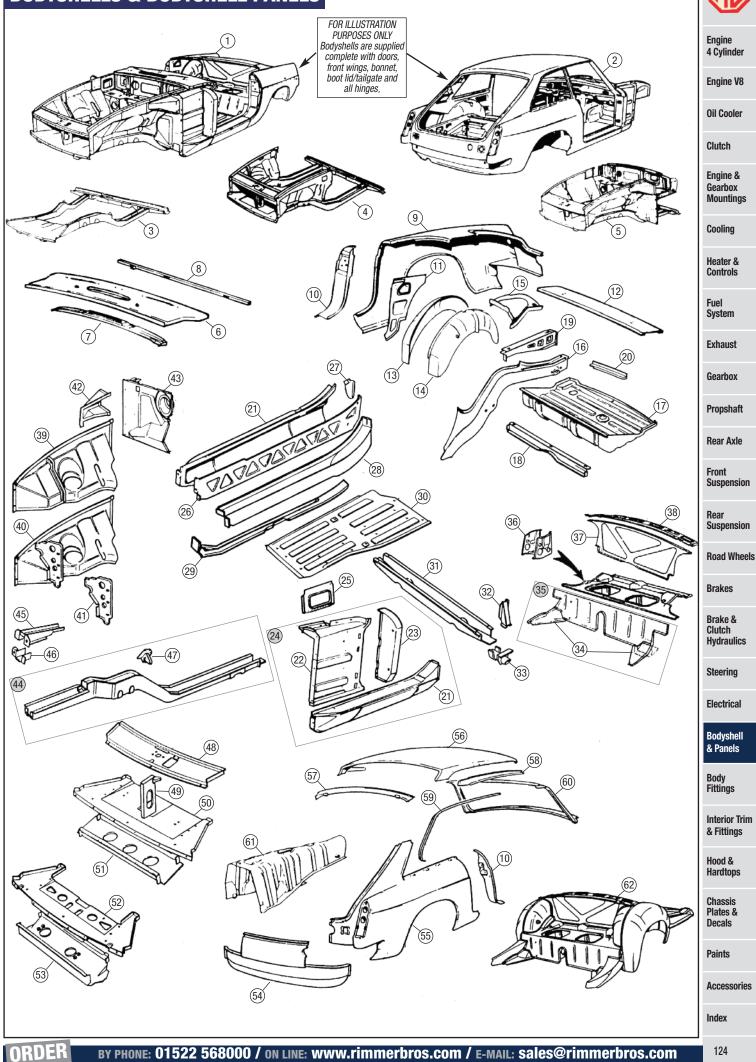
#### Sill, Dash Side & 'A' Post

#### **ROADSTER & GT**

NI	SILL KIT (3 Piece)		
	Includes Steelcraft versions of 21, 26, 29. RH		MBK1001R
	LH 1		MBK1001L
NI	SILL KIT (6 Piece) Includes Steelcraft versions of 21, 26, 29, 28	2 22	22
	RH 1	, JZ	<b>MBK1002R</b>
	LH 1		MBK1002L
21	SILL, OUTER:		
	RH genuine	1	HZA496
	šteelcraft	1	HZA496P
	LH genuine	1	HZA497
	steelcraft	1	HZA497P
22	DASH SIDE PANEL:	-	1174.402
	RH - roadster models LH - roadster models	1	HZA403 HZA404
	RH - GT models 1		HZA2146
00	LH - GT models 1		HZA2147
23	'A' POST ASSEMBLY: chrome bumper roadster models		
	RH	1	HZA442
	LH rubber bumper roadster models	1	HZA443
	RH	1	HZA5212
	LH CT modele	1	HZA5213
	GT models RH	1	HZA2136
		1	HZA2137
24	SILL, DASH SIDE & 'A' POST ASS'Y: chrome bumper roadster models		
	RH	1	HZA688
	LH rubber bumper roadster models	1	HZA689
	RH	1	HZA5216
	LH GT models	1	HZA5217
	RH	1	HZA3996
25	LH WHEELARCH EXTENSION, to bulkhead:	1	HZA3997
٤J	RH	1	HZA158
26	LH SILL inner:	1	HZA159
20	SILL, inner: RH		
	genuine	1	HZA188
	steelcraft LH	1	HZA188P
	genuine	1	HZA189
27	steelcraft END FILLER, sill:	1	HZA189P
	RH		
	genuine aftermarket	1	HZA260 HZA260P
	LH	'	ILALUUI
	genuine aftermarket	1	HZA261 HZA261P
28	SIDEMEMBER, inner: See also Repair Panel MB22 on page 121.	1	<b>NLALUIF</b>
	See also Repair Panel MB22 on page 121. RH	1	HZA236
	LH	1	HZA237
29	SIDEMEMBER, bottom: 'Castle section'. See also Repair Panel MB25	on	nane 121
	RH		
	genuine steelcraft	1	HZA238 HZA238P
	LH	1	
	genuine steelcraft	1 1	HZA239 HZA239P
	SIGULIAIL	I	UTW522

DRDER 123

## **BODYSHELLS & BODYSHELL PANELS**





R

DESCRIPTION

No.

No. DESCRIPTION

QTY REQ. PART No. No. DESCRIPTION

QTY REQ. PART No.

	Main Floor & Crossmer	nber
Engine 4 Cylinder	<b>ROADSTER &amp; GT</b> 30 FLOOR PAN: See also Repair Panels on page 121.	
Engine V8	GHN3 & GHD3 models, 3 synchro (up to 1967) RH genuine 1	HZA414
Oil Cooler	steelcraft 1 I LH	HZA414P
Clutch	genuine 1 steelcraft 1 1 GHN4/5 & GHD4/5 models, 4 synchro (1968 RH	HZA415 HZA415P on)
Engine & Gearbox Mountings	genuine 1 steelcraft 1 I LH	HZA628 HZA628P
Cooling	31 CENTRE CROSSMEMBER:	HZA629 HZA629P
Heater & Controls	NI CENTRE CROSSMEMBER REPAIR, half 1 I See also Repair Panel MB31 on page 121.	HZA464 HZA464P HZA464H
Fuel System	32 REINFORCEMENT, jacking point 2 33 JACKING POINT: genuine 2	HZA231 HZA492
Exhaust	aftermarket 2 1 Heelboard & Battery Sh	HZA492P
Gearbox	ROADSTER & GT 34 EXTENSION, heelboard:	
Propshaft	RH genuine 1	HZA268
Rear Axle	steelcraft 1 I LH genuine 1	HZA268P HZA269
Front Suspension	steelcraft 1 1 35 HEELBOARD ASSEMBLY 1 36 BATTERY BOX 2 B	HZA269P HZA488 MH9507
Rear Suspension	6 volt type; chrome bumper models.	
oad Wheels	<b>ROADSTER</b> 37 BULKHEAD, rear 1	HZA167
Brakes	Roadster models.	HZA3515
Brake & Clutch Hydraulics		
Steering	A	
Electrical		
Bodyshell & Panels	S GORD	
Body Fittings		
nterior Trim & Fittings	MGB-GT BODYSH	ELL ASS'Y -
Hood & Hardtops	АНН7383	-
Chassis Plates & Decals	1	
Paints		31

Fr	ont Substructure Pa	anels
<b>RO</b> 39	ADSTER & GT INNER WING, front:	
	4 cylinder chrome bumper models RH 1 LH 1	HZA4192 HZA4193
	4 cylinder rubber bumper models	
	up to GHN5/GHD5-410000 <i>(up to Se</i> RH 1 LH 1	ept. 1976) HZA5322 HZA5323
	from GHN5/GHD5-410001 on (Sept.	
	RH 1 LH 1	HZA5346 HZA5347
40	INNER WING, front, all V8 models:	IIZAJJ47
	RH 1	HZA5324
44	LH 1	HZA5325
41	BRACKET, radiator mounting, 4 cylinder rubber bumper models from	
	GHN5/GHD5-410001 on (Sept. 1976 on). All V8	
	RH 1 LH 1	HZA4514 HZA4515
42	REINFORCEMENT, inner wing:	IIZA4JIJ
	early short type	
	Fits original inner wings on 4 cylinder models 386600 & GHD5-386600 and V8 models up to	
	RH	
	genuine 1	HZA168
	steelcraft 1	HZA168P
	aenuine 1	HZA169
	steelcraft 1	HZA169P
	later long type Fits replacement inner wings on 4 cylinder mo	ndels
	up to GHN5-386600 & GHD5-386600 and V8	models
	up to GD2D1-2700, plus all original and repla inner wings on all later 4 cylinder and V8 mo	
	RH 1	HZA5320
	LH 1	HZA5321
43	PEDAL BOX ASSEMBLY: chrome bumper models	
	Fits 4 cylinder chrome bumper models.	
	Will not fit V8 chrome bumper models. RH 1	HZA624
	LH 1	HZA703
	4 cylinder & V8 rubber bumper models	
	RH 1 LH 1	HZA5335 HZA4607
44	SIDEMEMBER, front:	NZA4007
	4 cylinder chrome bumper models	
	RH 1	HZA438
	LH 1 V8 chrome bumper models	HZA439
	RH 1	HZA4602
	LH 1	HZA4603
	4 cylinder & V8 rubber bumper models RH 1	HZA4966
	LH 1	HZA4967
45	BRACKET, front bumper mounting, upper:	
	Rubber bumper models. RH 1	HZA4866
	LH 1	HZA4867
46	<b>BRACKET,</b> front bumper mounting, lower: <i>Rubber bumper models.</i>	
	RH 1	HZA4818
	LH 1	HZA4819
47	BRACKET, engine mounting: 4 cylinder chrome bumper models	
	RH 1	HZA392
-	LH	HZA393
	4 cylinder rubber bumper models. All V	8 models HZA4504
	RH 1 LH 1	HZA4504 HZA4505
48	BONNET LANDING PANEL:	
	4 cylinder chrome bumper models genuine 1	HZA388
	genuine 1 steelcraft 1	HZA388 HZA388P
	A cylinder rybber hymner medele All V	

steelcraft	1	HZA388P
4 cylinder rubber bumper models.	All V8	models HZA4617
genuine	I	NLA4017

49	SUPPORT, bonnet landing panel: 4 cylinder chrome bumper models		
	genuine	1	HZA461
	steelcraft		HZA461P
	4 cylinder rubber bumper models.	All Võ	HZA4618
50	genuine	I	<b>NZA4010</b>
50	RADIATOR DUCT:		
	4 cylinder chrome bumper models		
	genuine	1	HZA465
	steelcraft	1	HZA465P
	V8 chrome bumper models	1	HZA4604
51	SUPPORT, radiator duct:		
	4 cylinder chrome bumper models		
	genuine	1	HZA171
	steelcraft	1	HZA171P
	V8 chrome bumper models	1	HZA4611
52	RADIATOR DUCT	1	HZA4851
52	4 cylinder & V8 rubber bumper models	'	
53	SUPPORT, radiator duct 4 cylinder & V8 rubber bumper models	1	HZA4858

#### **Lower Rear Panel**

#### **ROADSTER & GT**

54	LOWER REAR PANEL:		
	See also Repair Panels MB41 & MB45 on page	e 12	21.
	chrome bumper roadster models		
	genuine	1	HZA4217
	steelcraft	1	HZA4217P
	rubber bumper roadster models		
	genuine	1	HZA4850
	steelcraft	1	HZA4850P
	chrome bumper GT models		
	genuine	1	HZA4227
	steelcraft	1	HZA4227P
	rubber bumper GT models		
	genuine	1	HZA4849
	steelcraft	1	HZA4849P
NI	EXHAUST MOUNTING BRACKET - Real Welds to Rear Valance.	:	
	Heritage	1	HZA479
	Steelcraft	1	HZA479P

# Rear Wings, Roof & Windscreen

MG	B-GT		
55	REAR WING, with 'B' post: See also Repair Panels on page 121.		
	chrome bumper GT models		1174.40
	RH	1	HZA42
	LH	1	HZA42
	rubber bumper GT models		
	RH	1	HZA49
	LH	1	HZA49
56	ROOF PANEL, GT models	1	HZA20
57	HEADER RAIL, rear, GT models	1	HZA39
58	CANT RAIL, side, <i>GT models:</i>		
00	RH	1	HZA20
		1	
		,	HZA20
59	DRIP MOULDING, GT models:		
	RH	1	HZA21
	LH	1	HZA21
60	WINDSCREEN SURROUND GT mode	els:	
	up to 1977 (with 1 washer jet hole)	1	HZA21
	1978 on (with 2 washer jet holes)	1	HZA55

### **Gearbox Tunnel**

RO	ADSTER & GT		
61	TUNNEL, gearbox	1	HZA3981
	4 synchro type (1968 on).		

## **Rear Underframe Assembly**

## **ROADSTER & GT** 62 REAR UNDERFRA

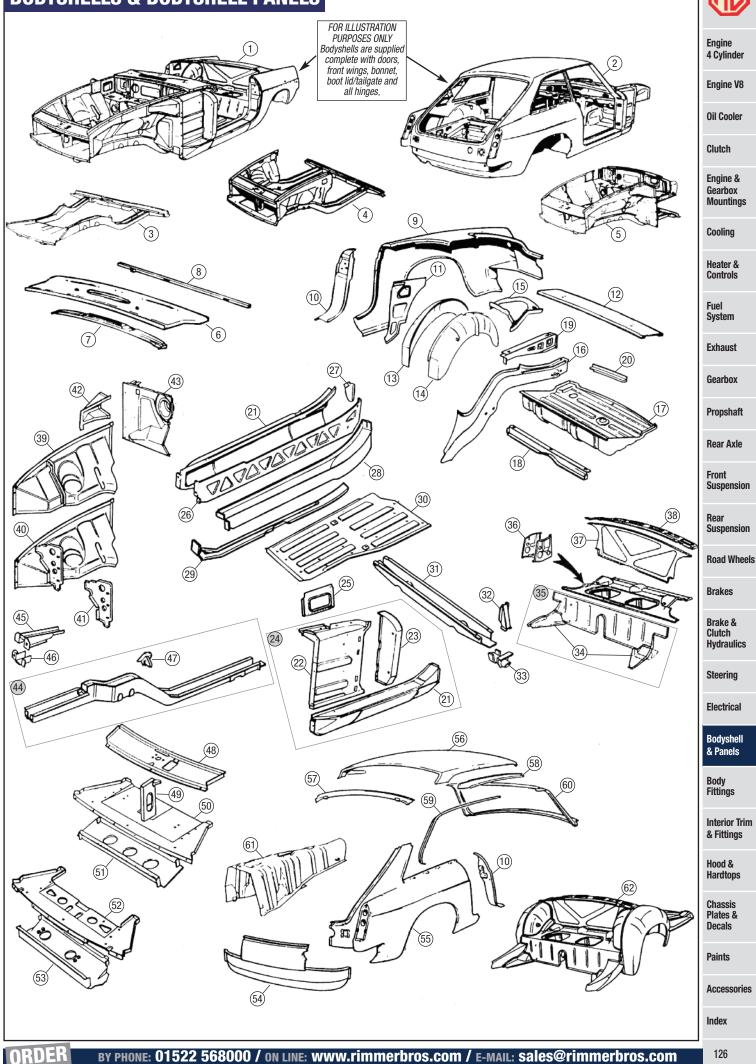
REAR UNDERFRAME, complete:		
chrome bumper - roadster models	1	HZA3971
rubber bumper - roadster models	1	HZA5268
chrome bumper - GT models	1	HZA3979
rubber bumper - GT models	1	HZA5267
	chrome bumper - roadster models rubber bumper - roadster models chrome bumper - GT models	chrome bumper - roadster models 1 rubber bumper - roadster models 1 chrome bumper - GT models 1

Accessories

Index

ROADSTER BODYSHELL ASS'Y -HZA4245







PART No.

DESCRIPTION

No.

#### Doors & Door Skins Engine **ROADSTER & GT** 4 Cylinder DOOR ASSEMBLY: See also Repair Panels MB46R, MB46L & MB47 on page 121. 1 Early GHN3 (3 synchro roadster), 1962-64, **Engine V8** 'pull out door handle' models RH **HZA597 Oil Cooler** HZA598 ΙH 1 Later GHN3 (3 synchro roadster), 1965-67, 'push-button door handle' models Clutch RH HZA572 LH HZA573 1 Engine & GHN4/5 (4 synchro roadster) models Gearbox RH HZA5508 1 Mountings LH HZA5509 1 DOOR ASSEMBLY: See also Repair Panels MB46R, MB46L & MB47 on page 121. 2 Cooling GHD3 (3 synchro GT) models HZA2226 RH 1 Heater & LH HZA2227 1 Controls GHD4/5 (4 synchro GT) models. All V8 models RH 1 HZA5514 LH HZA5515 1 Fuel DOOR SKIN: System 3 All models. Will need modification around door handle and lock to fit early GHN3 (3 synchro roadster) 1962-64 models with pull-out door handles. See also Repair Panels MB46R, MB46L & MB47 on page 121. Exhaust RH genuine **HZA566** Gearbox steelcraft HZA566P 1 HZA566A aluminium 1 Propshaft LH H7A567 genuine 1 steelcraft HZA567P 1 Rear Axle aluminium HZA567A 1 FINISHER, door shut, chrome: 4 Front GT models. Suspension RH **AHH7834** 1 LH AHH7835 1 POP RIVET, finisher to door **DMP819** 6 5 Rear GT models Suspension WEATHERSTRIP, outer: 6 RH **AHH6348** 1 Road Wheels LH 1 AHH6349 FINISHER, waist: 7 GT models. Brakes **AHH7476** RH 1 LH AHH7477 1 CLIP, outer weatherstrip to finisher: Brake & 8 Clutch GT models. each 14 613869 Hydraulics 1 613869KIT set of 16 POP RIVET **DMP819** 9 14 Steering Weatherstrip to door (roadster)/ finisher to door (GT).

No. DESCRIPTION

QTY REQ. PART No.

#### **Door Hinges**

#### **ROADSTER & GT**

10	HINGE, door, RH, without click stop: <i>Qty. reduced GHN5/GHD5-410001 on (Se</i>	nt 197	'6 on)
	RH	2/1	HZA5208
	LH	2/1	HZA5209
11	HINGE, door, with click stop GHN5/GHD5-410001 on (Sept. 1976 on). Will fit earlier models.		
	RH lower	1	HZA5206
	LH lower	1	HZA5207
12	SCREW, hinge to door	12	SF605081
13	SCREW, hinge to body	16	SF605061
14	NUT, hinge to body	4	GHF203
15	WASHER, spring	4	WL600071
16	WASHER, plain	4	PWZ207

## **Bonnet & Hinges**

#### **ROADSTER & GT**

110	ADDIEII & UI		
17	BONNET ASS'Y:		
	aluminium	1	HZA401
	Original material for 1962-69 models.		
	steel, genuine	1	HZA4014
	Original material for 1970-80 models.		
	steel, aftermarket	1	HZA4014P
	Original material for 1970-80 models.		
	fibre glass Will fit all models.	1	HZA4014FG
	fibre glass lightened by 25% Will fit all models.	1	HZA4014FGL
18	INSULATION PAD, bonnet, 2 piece	1	BHH925C
19	BUFFER, bonnet	4/2	AHH6523
	Qty. reduced on GHN4/5 & GHD4/5 models and V8 models.	s (4 s	synchro)
20	SCREW, buffer securing	8/4	PMZ306
	Qty. reduced on GHN4/5 & GHD4/5 models and V8 models.	s (4 s	synchro)
21	NUT, buffer securing	8/4	HN2005
	Qty. reduced on GHN4/5 & GHD4/5 models and V8 models.		synchro)
22	WASHER, spring	8/4	WL105001
	Qty. reduced on GHN4/5 & GHD4/5 models and V8 models.	,	. ,
23	SEAL, bonnet drip channel edge GHN4/5 & GHD4/5 models (4 synchro) and	1 1 V8	BHH209 models.
24	SEAL, foam, bonnet rear channel	1	BHH2270
25	HINGE, bonnet	2	HZA364
26	SCREW, hinge to bonnet	4	GHF117
27	SCREW, hinge to body	4	SH604051
28	NUT, hinge attaching	6	GHF200
29	WASHER, spring	10	GHF331
30	WASHER, plain	10	WP167
31	MOULDING, bonnet, chrome	1	AHH9888
51	GHN5/GHD5 models up to GHN5-294250 (upper surround for recessed radiator grill	& GH	
32	POP RIVET, moulding to bonnet	7	DMP819
52	. of the li, moduling to bolliot	'	

Bodyshell & Panels DOOR SKIN. LH -HZA567F Body Fittings Interior Trim & Fittings Hood & Hardtops Chassis Plates & Decals WEATHERSTRIP, OUTER, RH -Paints AHH6348 Accessories CLIP KIT. OUTER WEATHERSTRIP Index TO FINISHER -613869KI1

### **Bonnet Lock** & Safety Catch

#### **ROADSTER & GT**

No. DESCRIPTION

nu	Αυστεή α ατ		
33	BONNET PULL CABLE:		
	round handle	1	AHH6426B
	'T' handle	1	AHH6426
34	TRUNNION,		
	cable to bonnet lock mechanism	1	609123K
35		3	PCR311
30 36	CLIP, cable to wing fixing screw	3 2	NT605041
	NUT, clip to wing fixing screw SAFETY CATCH ASSEMBLY	2	
37			HZA332
38	SCREW, safety catch to bonnet	3 3	PMZ308
39	NUT, caged, safety catch screw Required on aluminium bonnets.	3	566293
40	STRIKER, safety catch	1	AHA5617
41	SCREW, striker to locking platform	2	PMZ308
42	WASHER, spring	2	WL105001
43	WASHER, plain	2	WP5
44	PIN, bonnet lock	1	14G2444
45	CUP, bonnet lock pin	1	4G3676
46	SPRING, bonnet lock pin	1	4G1588
47	NUT, pin adjustment	1	NT606041
48	CUP, lock locating	1	AHA5543
49	SCREW, cup to locking platform	•	
	and lock plate	3	SH604041
50	WASHER, spring	3	GHF331
51	PLATE, bonnet lock mechanism:		
	chrome bumper models	1	4G3035
	rubber bumper models	1	HZA4551
52	SPRING, lock return	1	4G2494
	,		

#### **Bonnet Prop**

**ROADSTER & GT** 

#### 53 PROP ROD, bonnet GHN3/4 & GHD3/4 models, GHN5/GHD5 models up to GHN5/GHD5-219000. If fitting to a new bonnet the bracket to hold the prop rod will need to be transferred from the old bonnet. WASHER, double coil GHN3/4 & GHD3/4 models, 54 GHN5/GHD5 models up to GHN5/GHD5-219000. 55 WASHER, plain GHN3/4 & GHD3/4 models GHN5/GHD5 models up to GHN5/GHD5-219000. 56 SPLIT PIN GHN3/4 & GHD3/4 models GHN5/GHD5 models up to GHN5/GHD5-219000.

		10000.	
57	BRACKET, prop rod stay GHN3/4 & GHD3/4 models,	1	AHH7091
	GHN5/GHD5 models up to GHN5/GHD5-2	19000.	
58	SCREW, bracket to bonnet GHN3/4 & GHD3/4 models.	2	GHF425
	GHN5/GHD5 models up to GHN5/GHD5-2	19000	
59	GRIP RUBBER, prop rod stay GHN3/4 & GHD3/4 models,	1	2H9215
	GHN5/GHD5 models up to GHN5/GHD5-2	19000	
60	SPLIT PIN	1	PC15
00	GHN3/4 & GHD3/4 models.	1	FUIJ
	GHN5/GHD5 models up to GHN5/GHD5-2	19000	
61	TELESCOPIC PROP, bonnet:		
01	GHN5/GHD5 models from GHN5/GHD5-21	9000 on	all V8 models
	standard	1	AHA9717
	otanaana		
	gas type		A9717GAS
62		1	BHH298
	GHN5/GHD5 models from GHN5/GHD5-21	,	
63		1	GHF101
	GHN5/GHD5 models from GHN5/GHD5-21		
64	NUT, prop to body	1	GHF221
	GHN5/GHD5 models from GHN5/GHD5-21		
65	BRACKET, prop to bonnet	1	BHH1934
	GHN5/GHD5 models from GHN5/GHD5-21		all V8 models.
66	SCREW, bracket to bonnet	2	GHF425
	GHN5/GHD5 models from GHN5/GHD5-21	9000 on,	all V8 models.
67	WASHER, shakeproof		WE702101
	GHN5/GHD5 models from GHN5/GHD5-21		
68	SPACER, prop, upper GHN5/GHD5 models from GHN5/GHD5-21	1	AHA9718
	GHN5/GHD5 models from GHN5/GHD5-21	9000 on,	all V8 models.
69	SCREW, prop to bracket GHN5/GHD5 models from GHN5/GHD5-21	1	GHF117
	GHN5/GHD5 models from GHN5/GHD5-21	9000 on,	all V8 models.
70	WASHER, plain, small GHN5/GHD5 models from GHN5/GHD5-21	1	GHF300
	GHN5/GHD5 models from GHN5/GHD5-21	9000 on,	all V8 models.
71	WASHER, plain, large GHN5/GHD5 models from GHN5/GHD5-21	1	GHF302
	GHN5/GHD5 models from GHN5/GHD5-21	9000 on,	all V8 models.
72	NUT, prop to bracket		



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Electrical

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AHH7380

AJD7732

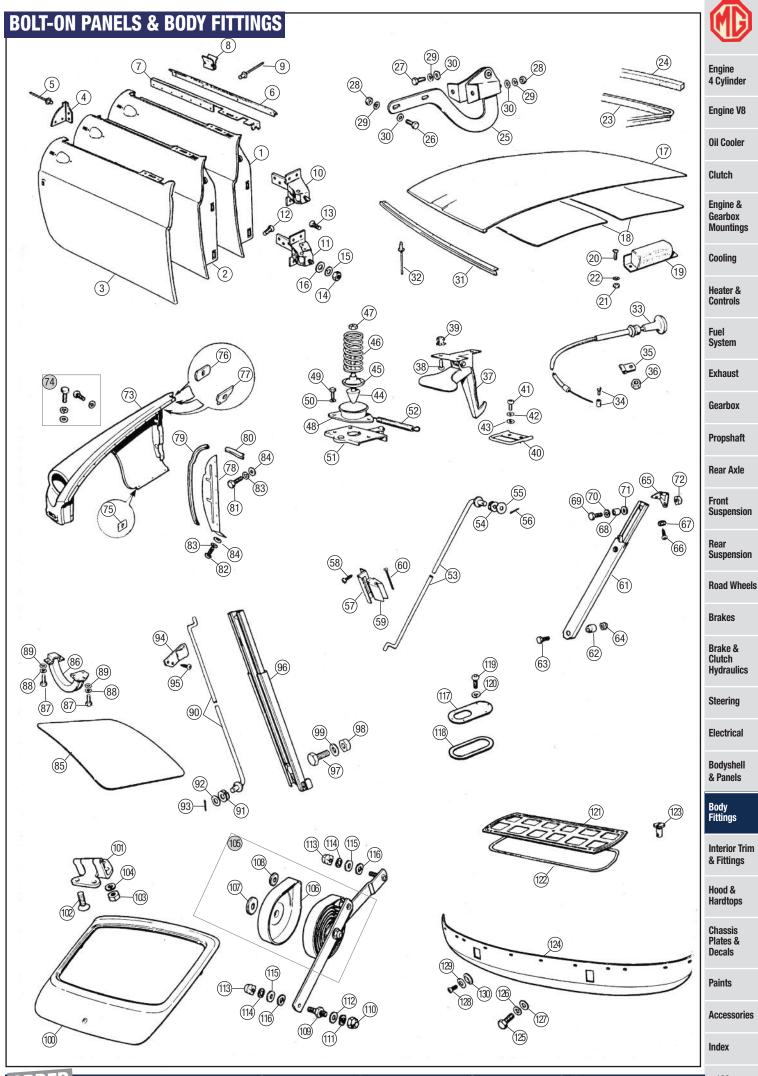
**GHF300** 

GHF500

1

1

1



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## **Front Wing**

Engine 4 Cylinder	<b>RO</b> 73	ADSTER & GT FRONT WING:	74001	101		
		See also Repair Panels HZA220 & H. Roadster models. GHN3/4 to				
Engine V8		1962-69, 1 3/4" gap between si				-
		steel, RH	1	HZA409	X	
Oil Cooler		steel, LH Roadster models, GHN4-158	1 271 to CL			C
		1969-74, 1/2" gap between side	elamp and	grille.		1.
Clutch		steel, RH	1	HZA3842		
Uniteri		fibre glass, RH	1	HZA3842FG	D	
Engine &		steel, LH fibre glass, LH	1	HZA3843 HZA3843FG	<b>B</b> (	oot Li
Gearbox		Roadster models, GHN5-360		пдазочэги	DN	ADSTER
Mountings		1975 on, rubber bumper.	001 011		85	BOOT LIE
•		steel, RH	1	HZA4832	00	Important
Cooling		steel, LH	1	HZA4833		models an body-mou
oconing		GT models, GHD3/4 to GHD4 1965-69, 1 3/4" gap between si		d arille.		the origina
llaster 9		steel, RH	1	HZA2124		steel
Heater & Controls		steel, LH	1	HZA2125	86	fibre g HINGE, b
001101010		GT models, GHD4-158231 to 1969-74, 1/2" gap between side	GHD5-3	60300 arilla	00	RH
Fuel		plus V8 chrome bumper mod		yime.		LH
System		steel, RH	1	HZA3846	87	SCREW,
•		fibre glass, RH	1	HZA3846FG	88	WASHEF
Exhaust		steel, LH	1	HZA3847	89	WASHEF
LAIIduSt		fibre glass, LH GT models, GHD5-360301 on	1 (1075 on m	HZA3847FG	90	PROP RO GHN3/4 &
		plus V8 rubber bumper mod	(1975 011, 10 els	ibber burriper),	91	WASHEF
Gearbox		steel, RH	1	HZA4836		GHN3/4 &
		steel, LH	1	HZA4837	92	WASHEF GHN3/4 &
Propshaft	74	FITTING KIT, front wing Contains screws and round washers	2 for one w	RP1659	93	SPLIT PI
		Screws fixing to front valance are cl	nrome bum	per type;		GHN3/4 &
Rear Axle		the countersunk screws and washer bumper models should be ordered s			94	CLIP, boo GHN3/4 &
		(see front valance later in this section	vn).		95	SCREW.
Front	75	WASHER, rectangular, small Not supplied in wing fitting kit.	6	AFH2546	50	GHN3/4 &
Suspension	76	WASHER, rectangular, large	2	AFH2627	96	TELESCO
		Not supplied in wing fitting kit.	_			From GHN standa
Rear	77	PLATE, wing edge clamping GT only. Not supplied in wing fitting	2 <sub>kit</sub>	AHH8094		gas ty
Suspension		ar only. Not supplied in willy litting	nu.		97	SCREW,
-						Erom CUM

### **Front Wing Splash Plates**

## **ROADSTER & GT** 78 SPLASH PLATE:

**Road Wheels** 

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ORDER

Brakes	78 SPLASH PLATE: See also Splash Plate Mounting Flange Repair Panels (items 4, 5, 6) on page 121.					
Brake & Clutch Hydraulics		up to 1970 RH LH 1970 on; will fit earlier models RH	1 1	BHH504 BHH505		
Steering		genuine painted	1	HZA4304		
Electrical		power coated steelcraft	1	HZA4304SE		
Bodyshell & Panels		painted stainless steel LH genuine	1 1	HZA4304P HZA4304SS		
Body Fittings		painted power coated steelcraft	1 1	HZA4305 HZA4305SE		
Interior Trim & Fittings	79	painted stainless steel SEAL, splash plate, side: up to 1970	1 1	HZA4305P HZA4305SS		
Hood & Hardtops		LH 1970 on	1 1 2	AHH6241 AHH6242 BHH626		
Chassis Plates & Decals	80	SEAL, splash plate, top extension: up to 1970 RH LH	1 1	AHH6245 AHH6246		
Paints	81	1970 on, <i>cut to fit</i> SCREW, splash plate attaching, upper	2 12	BHH626 SH604051		
Accessories	82 83	SCREW, splash plate attaching, lower WASHER, spring	2 14	SE604051 GHF331		
Index	84 Ni	WASHER, plain FITTING KIT, splash plate Contains screws and washers to fit one	14 2	WP167 RP1660		
		containe berefits and washers to ht one	οριασπ	piato.		

.id

_			
RO	ADSTER		
85	BOOT LID ASSEMBLY:		
	Important note: When replacing an orig	inal bo	ot lid on GHN3/4
	models and GHN5 models up to GHN5-4 body-mounted boot lid seal HZA5386 mu		
	the original seal on the boot lid.	131 00 1	nieu io replace
	steel	1	HZA5511
	fibre glass	1	HZA5511FG
86	HINGE, boot lid:		
	RH	1	AHA6314
	LH	1	AHA6315
87	SCREW, hinge to boot lid & body	12	SH604051
88	WASHER, spring	12	GHF331
89	WASHER, plain	12	WP167
90	PROP ROD, boot lid	1	AHH6326
~	GHN3/4 & GHN5 up to GHN5-219000.		
91	WASHER, double coil GHN3/4 & GHN5 up to GHN5-219000.	1	AJD7732
92	WASHER, plain	1	GHF300
32	GHN3/4 & GHN5 up to GHN5-219000.	1	unr 300
93	SPLIT PIN	1	GHF500
	GHN3/4 & GHN5 up to GHN5-219000.		
94	CLIP, boot lid prop rod	1	AAA1524
	GHN3/4 & GHN5 up to GHN5-219000.		
95	SCREW, clip to boot lid	2	AB606039
96	GHN3/4 & GHN5 up to GHN5-219000.		
90	TELESCOPIC PROP, boot lid: From GHN5-219001 on.		
	standard	1	BHH293
	gas type	11	BHH293GAS
97	SCREW, prop to boot lid & body	2	SH604051
	From GHN5-219001 on.		
98	NUT, prop to boot lid & body	2	GHF221
	From GHN5-219001 on.		
99	WASHER, plain From GHN5-219001 on.	2	GHF300
	гинн апN5-219001 0П.		

### Tailgate

MGE	3-GT		
	TAILGATE ASSEMBLY:		
	steel	1	HZA3994
	fibreglass	1	HZA3994FG
NI	TAILGATE SKIN	1	HZA2003
101	HINGE, tailgate:		
	RH	1	HZA2100
	LH	1	HZA2101
	SCREW, hinge to tailgate	4	SF605061
	NUT, hinge to body	6	GHF201
	WASHER, spring	6	GHF331
105	STAY, tailgate:		
	RH	1	AHH7900
	LH	1	AHH7901
	COVER, tailgate stay	2	AHH7899
	CAP, tailgate stay cover, large	2	AHH7578
	CAP, tailgate stay cover, small	2	AHH7579
	STUD, tailgate stay	2	AHH7575
110	NUT, Nyloc, stud to body	2	GHF222
111	WASHER, spring	2	GHF332
112	WASHER, plain	2	PWZ205
113	NUT, domed, stud to stay & tailgate	4	14B1981
114	WASHER, shakeproof	4	GHF321
115	WASHER, plain	4	WP167
116	WASHER, wavy, anti-rattle	4	621758

#### FRONT VALANCE, WITH 2 AIR VENTS - HZA592P

# **Gearbox Cover**

No. DESCRIPTION

&	Battery	<b>Cover</b>
₽Λ		T

KU	ADSTER & GI		
117	COVER, gearbox remote GHN4/5 & GHD4/5 models (4 synchro),	1 all V8 m	HZA1431 odels.
118	SEAL, cover to gearbox tunnel GHN4/5 & GHD4/5 models (4 synchro),	1 all V8 m	AHC188 odels.
119	SCREW, cover to gearbox tunnel GHN4/5 & GHD4/5 models (4 synchro),	3 all V8 m	
120	WASHER, spring GHN4/5 & GHD4/5 models (4 synchro),	3 all V8 mi	GHF331 odels.
121	BATTERY COVER:		
	chrome bumper models (2 x 6 v	olt batteri	es)
	genuine	1	AHH6716
	steelcraft	1	AHH6716P
	rubber bumper models (12 volt b	oattery)	
	genuine	1	HZA4935
	steelcraft	1	HZA4935P
122	SEAL, battery cover to body	1	AHH6352
123	DZUS FASTENER, battery cover	5	AHH7210

#### **Front Valance**

#### **ROADSTER & GT**

NI	plus a few very late chrome bumper r FITTING KIT, front valance Rubber bumper models. Includes 8 su	1	RP1662
130	WASHER, cup Rubber bumper models (qty. 8),		ACA5374
	Rubber bumper models (qty. 8), plus a few very late chrome bumper r		
129	WASHER, shakeproof	8/12	
	front valance attaching Rubber bumper models (qty. 8), plus a few very late chrome bump	••••=	SF604061
128	Includes the screws and washers to fir radiator duct panel that are not includ RP1659. If wing fitting kits are not be RP1661 to obtain a full set of valance SCREW, countersunk,	led in the w ing used, c screws an	ving fitting kit order 2 off d washers.
NI	FITTING KIT, front valance Most chrome bumper models.	1/2	RP1661
127	WASHER, plain Most chrome bumper models.	12	WP167
126	WASHER, spring Most chrome bumper models.	12	GHF331
	front valance attaching Most chrome bumper models.	12	SH604041
125	SCREW, hex head,		
	fibre glass		IZA4812FG
	steelcraft	1	HZA4612
	Rubber bumper models. genuine	1	HZA4812
	with cut outs		
	fibreglass (Sebring Valance/S		RP1358
	steelcraft	1	HZA592P
	Chrome bumper models from 197. aenuine	3 approx. o 1	n. HZA592
	with 2 air vents	_	
	fibreglass	1	HZA132FG
	aluminium	1	HZA132A
	steelcraft	1	HZA132P
	Chrome bumper models up to 197 genuine	<i>3 approx.</i> 1	HZA132
	plain (no vent holes)		
	FRONT VALANCE:		
	Αυδιεκά αι		

QTY REQ.

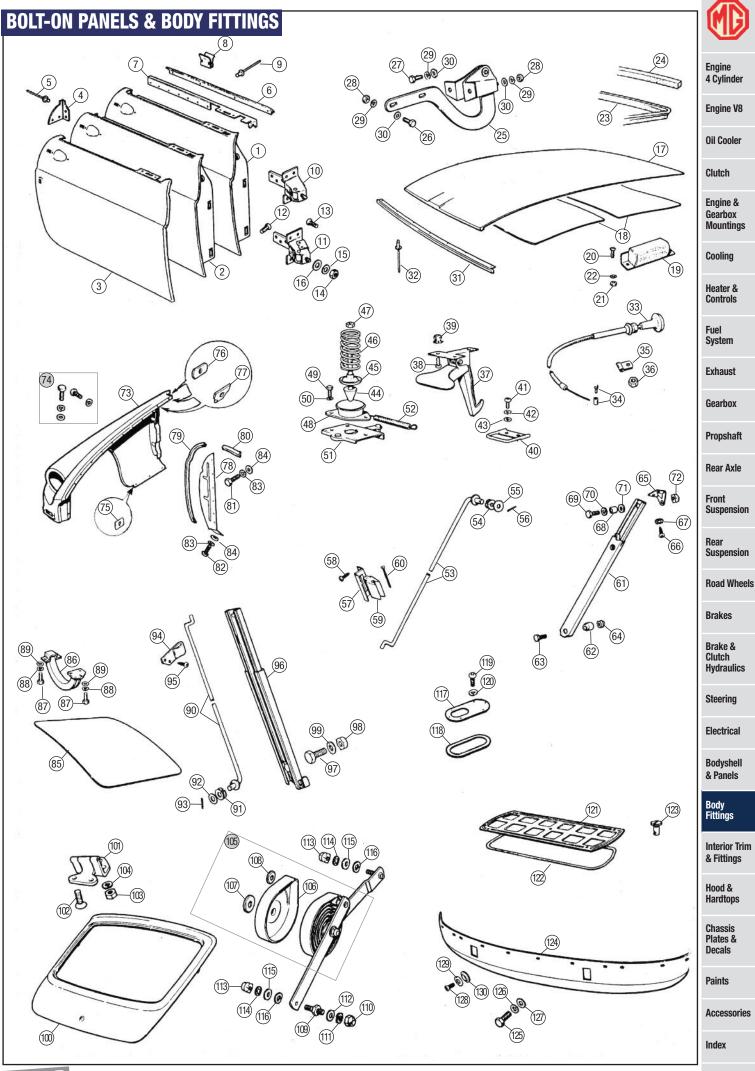
PART No.

DESCRIPTION No.

QTY REQ. PART No.

FRONT WING ASSEMBLY, STEEL, LH - HZA3843

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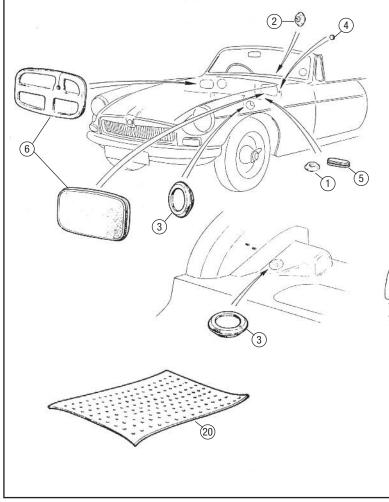
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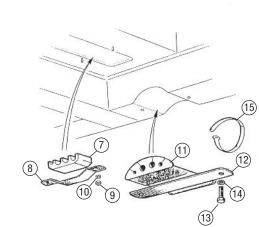
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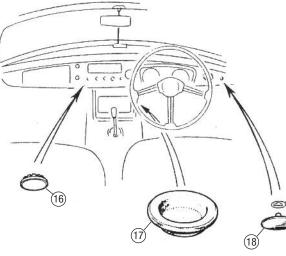
QTY REQ.



## **GROMMETS, BLANKING PLUGS & BODY SEALING**









Engine V8

Engine 4 Cylinder

Oil Cooler

Clutch

Engine & Gearbox Mountings

Cooling

Heater & Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

(19)

WE'RE HERE TO HELP Not sure of the right part for your car, contact our technical sales team for help and advice.

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(P)

Front Suspension

Rear Suspension

Road Wheels

Brakes

Brake & Clutch Hydraulics

Steering

Electrical

Bodyshell & Panels

Body Fittings

Interior Trim & Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

. ..

Accessories

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ORDER



No. DESCRIPTION

#### **Front Chrome Bumper**

	_	••••• •••••		-
Engine 4 Cylinder	1 Ni	BUMPER, front, chrome FITTING KIT, chrome front bumper Includes all fixings & fittings to attach fro bumper to spring bars.	1 1 Int	AHH6208P Ahh6208BK
Engine V8	2	OVERRIDER, front, plain chrome GHN3/4 & GHD3/4 models, GHN5/GHD5 i up to GHN5/GHD5-219000.	2 models	<b>AHH6916</b>
Oil Cooler	3	OVERRIDER, front, rubber faced GHN5/GHD5 models from GHN5/GHD5-2 & all V8 models to end of chrome bumpe		BHH377
Clutch	4	RUBBER FACE ONLY, overrider GHN5/GHD5 models from GHN5/GHD5-2 & all V8 models to end of chrome bumpe	A/R 19001	709753
Engine & Gearbox Mountings	5	Fits front & rear rubber faced overriders. SPRING BAR, front bumper: RH	1	AHH6209
<b>j</b> -		LH	1	AHH6210
Cooling	NI	FITTING KIT, spring bar Includes bolts, nuts & washers to fit one		
	6	SCREW, spring bar to body, rear	2	SH607101
Heater &	7	BOLT, spring bar to body, front	2	BH607261
Controls	8	WASHER, spring	4	WL600071
	9	WASHER, plain	4	2K6842
Fuel	10	NUT, spring bar to body, front	2	GHF203
System	11	SPACER, spring bar to front bumpe	rь	577165
•	12	STEADY BRACKET, bumper corner to body	2	AHH6215
Exhaust	NI	FITTING KIT, steady bracket Includes fixings to fit one steady bracket.	2	AHH6215BK
Gearbox	13	RUBBER PAD, steady bracket to front valance <i>Corner bracket to front valance.</i>	2	24G629
Propshaft	14	SCREW, steady bracket to front valance Corner bracket to front valance.	2	SH606101
Deer Aule	15	WASHER, spring	2	GHF333
Rear Axle	16	Corner bracket to front valance. WASHER, plain Corner bracket to front valance.	2	PWZ306
Front Suspension	17	BOLT, front bumper, chrome Includes nut & spring washer.	4	554700K
	18	NUT, front bumper bolt	4	GHF202
Rear Suspension	19	BOLT, overrider to front bumper For plain chrome overriders.	2	GHF106
Saspension	20	NUT, overrider to front bumper For rubber faced overriders.	4	GHF202
and Wheels	21	WASHER, spring	6	GHF333
load Wheels	22	WASHER, plain	6	PWZ306
	23		A/R	37H9871M
Brakes		Per metre. Cut to fit. 4" lengths required		

Brake &	3
Clutcl	h
Hydraulic	S

Sus

Road

Steering

Electrical

Bodyshell & Panels

Body Fittings

Interior Trim

& Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints Accessories

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FITTIN	IG KIT, STEADY	BRACKET - A	O (	10
	MGB	GT	R	

BUMPER, REAR, CHROME - AHH6261P

BUMPER, FRONT, CHROME -AHH6208P

MGB

#### **Rear Chrome Bumper**

24	BUMPER, rear, chrome:	_	
	without lamp holes	1	AHH6261P
	GHN3/4 & GHD3/4 models, GHN5/GHD5 models up to GHN5/GHL	75-3	30061
	V8 models up to GD2D1-1247 (up to		
	with lamp holes	1	BHH1525
	GHN5/GHD5 models from GHN5/GHD & V8 models from GD2D1-1248 to er		
	bumper models (1974). If not availal		
NI	and drill no. plate lamp holes.	-	
NI	FITTING KIT, chrome rear bumper Includes all fixings & fittings to attach rea		AHH6261BK moer to spring bars.
25	<b>OVERRIDER</b> , rear, plain chrome, wi		
	GHN3/4 & GHD3/4 models,	1400	
	GHN5/GHD5 models up to GHN5/GHD5-2 RH	190 1	AHH6489
	IH	1	AHH6490
26	OVERRIDER, rear, rubber faced:	'	A1110400
	with lamp holes		
	GHN5/GHD5 models from GHN5/GHD		
	to 339964 and V8 models up to GD2 RH	<i>ו-וע</i> 1	247. BHH378P
	LH	1	BHH379P
	without lamp holes	2	BHH377
	GHN5/GHD5 models from GHN5/GHD		39965
	& V8 models from GD2D1-1248 to er bumper models (1974).	nd of	chrome
27	REAR BUMPER FILLER:		
	chrome		
	RH	1	AHH7278
	LH	1	AHH7279
	stainless steel		
	RH	1	AHH7278SS
	LH	1	AHH7279SS
20	pair CCDEW, humper filler to hody	1	AHH72789SS
28 20	SCREW, bumper filler to body	6	GHF421
29	SCREW, bumper filler to body NUT, spire	6 6	GHF421 GHF700
	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper	6 6 2	GHF421 GHF700 AHH6335
29 30 NI	SCREW, bumper filler to body NUT, spire	6 6 2 2	GHF421 GHF700 AHH6335 AHH6335BK
29 30 NI 31	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body	6 6 2 <i>brac</i> 4	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321
29 30 NI 31 32	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body	6 2 2 <i>brac</i> 4 4	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203
29 30 NI 31 32 33	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring	6 2 2 <i>brac</i> 4 4 4	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071
29 30 NI 31 32 33 34	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper	6 2 2 <i>brac</i> 4 4 4 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250
29 30 NI 31 32 33 34 35	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket	6 2 2 <i>brac</i> 4 4 2 2 4 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204
29 30 NI 31 32 33 34 35 36	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring	6 6 2 2 <i>brac</i> 4 4 4 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335
29 30 NI 31 32 33 34 35	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain	6 6 2 <i>brac</i> 4 4 4 2 2 2 4	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204
29 30 NI 31 32 33 34 35 36 37	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome	6 6 2 <i>brac</i> 4 4 4 2 2 2 4	GHF421 GHF700 AHH63355 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081
29 30 NI 31 32 33 34 35 36 37 38 39	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer.	6 6 2 2 <i>brac</i> 4 4 2 2 4 2 2 4 7 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF204 GHF335 WC112081 577165 554700K
29 30 NI 31 32 33 34 35 36 37 38 39 40	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side	6 6 2 2 <i>brac</i> 4 4 4 2 2 4 7 4 2 4 7 2 2 4 2 2 4 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 577165 554700K GHF202
29 30 NI 31 32 33 34 35 36 37 38 39 40 41	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, spring	6 6 2 2 brac 4 4 2 2 4 4 2 2 4 2 2 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 577165 554700K GHF202 GHF333
29 30 NI 31 32 33 34 35 36 37 38 39 40 41 42	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, spring WASHER, spring WASHER, spring WASHER, spring WASHER, spring WASHER, spring WASHER, plain	6 6 2 2 brac 4 4 2 2 4 4 2 2 4 2 2 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 577165 554700K GHF202 GHF333 PWZ306
29 30 NI 31 32 33 34 35 36 37 38 39 40 41	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, spring WASHER, plain BOLT, overrider to rear bumper For plain chrome overriders.	6 6 2 2 brac 4 4 2 2 4 4 2 2 4 2 2 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 577165 554700K GHF202 GHF333
29 30 NI 31 32 33 34 35 36 37 38 39 40 41 42	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, plain BOLT, overrider to rear bumper For plain chrome overriders. NUT, overrider to rear bumper	6 6 2 2 brac 4 4 2 2 4 4 2 2 4 2 2 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 577165 554700K GHF202 GHF333 PWZ306
29 30 NI 31 32 33 34 35 36 37 38 39 40 41 42 43 44	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, spring WASHER, plain BOLT, overrider to rear bumper For plain chrome overriders.	6 6 2 2 <i>brac</i> 4 4 2 2 4 4 2 2 2 2 2 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 5577165 554700K GHF202 GHF333 PWZ306 BH606161 GHF202
29 30 NI 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, plain BOLT, everrider to rear bumper For plain chrome overriders. NUT, overrider to rear bumper For rubber faced overriders. WASHER, spring	$ \begin{array}{c} 6 \\ 6 \\ 2 \\ 2 \\ brac \\ 4 \\ 4 \\ 2 \\ 4 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2$	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 577165 554700K GHF202 GHF333 PWZ306 BH606161 GHF202 GHF333
29 30 NI 31 32 33 34 35 36 37 38 39 40 41 42 43 44	SCREW, bumper filler to body NUT, spire MOUNTING BRACKET, rear bumper FITTING KIT, mounting bracket Includes bolts, nuts & washers to fit one BOLT, bracket to body NUT, bracket to body WASHER, spring SPRING BAR, rear bumper NUT, spring bar to mounting bracket WASHER, spring WASHER, plain SPACER, spring bar to rear bumper BOLT, rear bumper side, chrome Includes nut & spring washer. NUT, rear bumper side WASHER, spring WASHER, plain BOLT, overrider to rear bumper For plain chrome overriders.	6 6 2 2 <i>brac</i> 4 4 2 2 4 4 2 2 2 2 2 2 2 2	GHF421 GHF700 AHH6335 AHH6335BK ket. BH607321 GHF203 WL600071 AHH6250 GHF204 GHF335 WC112081 5577165 554700K GHF202 GHF333 PWZ306 BH606161 GHF202

## **Front Rubber Bumper**

47	BUMPER, front, rubber	1	BHM536
48	BUMPER BADGE, 'MG':		
	black/silver	1	CHA544
	black/gold	1	CHA507
	1975 models.		BUUGGGG
	red/silver 1980 LE models.	1	BHH2688
49	PUSH-ON FIX, badge	2	ZKC2539
50	SUPPORT HOOP, bumper	1	BHH1577
51	RIVET, support hoop to armature	4	CHA366
52	ARMATURE, front bumper	1	BHH1819
53	CLAMPING PLATE.		Dimitors
00	front bumper to armature	2	<b>BHH1561</b>
54	RIVET, front bumper to armature	28	CHA307
55	STUD, armature to body	4	TE606141
56	NUT, armature to body	4	GHF202
57	WASHER, spring	4	GHF333
58	WASHER, plain	4	PWZ306
NI	WIND DEFLECTOR PLATE KIT	1	BHH1819K
	Includes two wind deflector plates to fit be		
	armature and mounting points on body. R when driving; originally fitted from 1978 a	Reduce	s wind noise
	but may be retro-fitted to earlier rubber bu		
59	SPRING BAR, front bumper:		
	Not fitted to GHN5/GHD5 models from GH	N5-37	1464
	& GHD5-378517 to GHN5/GHD5-471000, or V8 models from GD2D1-2530 on.		
	May be retro-fitted to these models if des	ired.	
	RH	1	BHH1559
	LH	1	BHH1560
	SCREW, spring bar to bumper & body	8	SH606091
60			
60 61	WASHER, spring	8	GHF333

## **Rear Rubber Bumper**

70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	821 550 551
65CLAMPING PLATE, rear bumper to armature, upper1BHH166CLAMPING PLATE, rear bumper to armature, lower1BHH1NICLAMPING PLATES, pair, upper & lower1BHH1567RIVET, rear bumper to armature28CHA68STUD, armature to body5GHF70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	550 551
rear bumper to armature, upper 1 66 CLAMPING PLATE, rear bumper to armature, lower 1 NI CLAMPING PLATES, pair, upper & lower 1 67 RIVET, rear bumper to armature 28 68 STUD, armature to body 5 69 NUT, armature to body 5 70 WASHER, spring 5 71 WASHER, plain 5 72 BRACKET, rear bumper side 2 BHH1	551
66CLAMPING PLATE, rear bumper to armature, lower1BHH1NICLAMPING PLATES, pair, upper & lower1BHH1567RIVET, rear bumper to armature28CHA68STUD, armature to body5CHA69NUT, armature to body5GHF70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	551
rear bumper to armature, lower 1 NI CLAMPING PLATES, pair, upper & lower 1 67 RIVET, rear bumper to armature 28 68 STUD, armature to body 5 69 NUT, armature to body 5 70 WASHER, spring 5 71 WASHER, plain 5 72 BRACKET, rear bumper side 2 64 BHH1	
NICLAMPING PLATES, pair, upper & lower1BHH1567RIVET, rear bumper to armature28CHA68STUD, armature to body5TE60669NUT, armature to body5GHF70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	
pair, upper & lower1BHH1567RIVET, rear bumper to armature28CHA68STUD, armature to body5GHF69NUT, armature to body5GHF70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	501
68STUD, armature to body5TE60669NUT, armature to body5GHF70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	
69NUT, armature to body5GHF70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	307
70WASHER, spring5GHF71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	141
71WASHER, plain5GHF72BRACKET, rear bumper side2BHH1	202
72 BRACKET, rear bumper side 2 BHH1	
<b>73</b> DISTANCE PIECE, bracket 4 BHH1	
<b>75</b> WASHER, spring 2 <b>GHF</b> <b>76</b> WASHER, plain 2 <b>GHF</b>	201
<b>70</b> WASHER, plain 2 <b>uhr</b>	201 332

# **Chrome Bumper Conversion Kits**

Converting your rubber bumper car to chrome bumpers is

relatively straightforward. The kits include front & rear bumpers, overriders, spring bars (irons), sidelamps & filler panels, rear wing extensions & bumper fillers, number plate lamps & backing plates and all hardware. Parts not included: Radiator grille & front valance (Purchase separately).

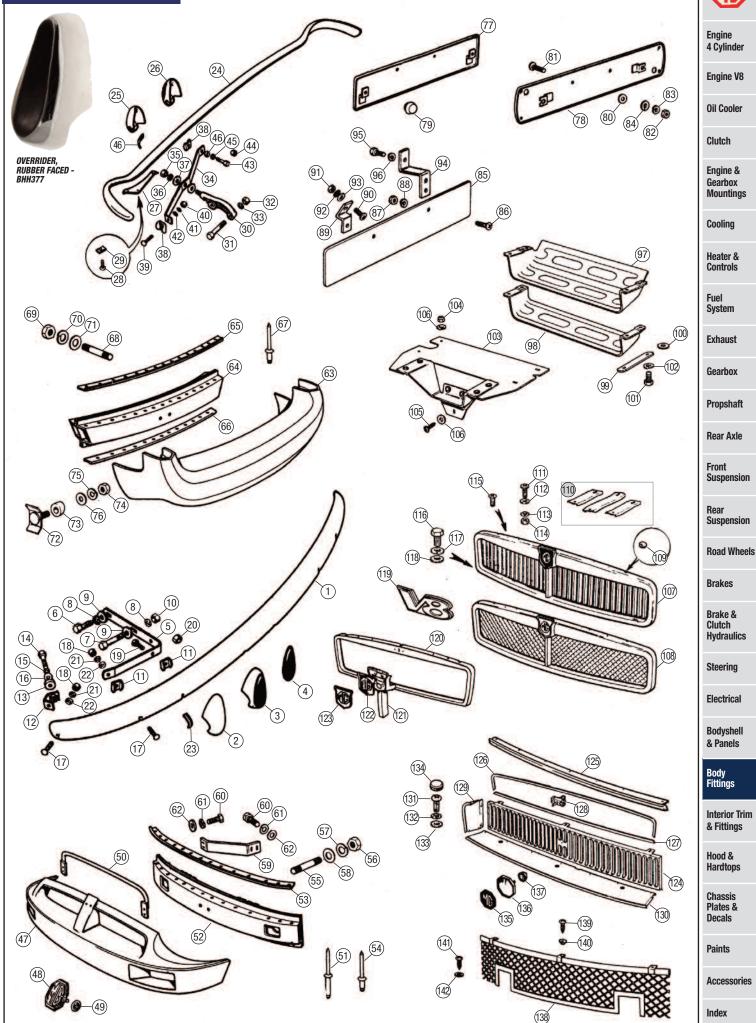
BUMPER CONVERSION KIT

chrome overriders	1	RP1801
chrome/rubber overriders	1	RP1802

BUMPER, FRONT, RUBBER -BHM536

## **GRILLES & BUMPERS**





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**Brakes** 

Contro

DESCRIPTION

No. DESCRIPTION

QTY REQ. PART No.

#### **Rear Number Plate Backing**

Engine 4 Cylinder	77	BACKING PLATE, rear number plate: Chrome bumper models. steelcraft	1	AHA5791P
Engine V8	78	stainless steel BACKING PLATE, rear number plate Rubber bumper models.	1	AHA5791SS
Oil Cooler		steelcraft	1	BHH1673P
UII Gooler		stainless steel	1	BHH1673SS
	79	BUFFER, backing plate	2	AHA5804
Clutch	80	WASHER, packing backing plate Two per screw between plate and body.	4	AHH5712
	81	SCREW, backing plate to body	2	SE604081
Engine &	82	NUT, backing plate to body	2	GHF200
Gearbox	83	WASHER, spring	2	GHF331
Mountings	84	WASHER, plain	2	GHF300

#### Front Number Plate Backing

ols	85	BACKING PLATE, front number plate:		
		steelcraft	1	BHH1524P
iel		stainless steel	1	BHH1524SS
m	86	SCREW, backing plate to bracket	2	SE604081
	87	NUT, backing plate to bracket	2	GHF200
	88	WASHER, spring	2	GHF331
ist	89	BRACKET,		
<b>.</b>		backing plate to front bumper Chrome bumper models.	2	AHH6217
OX	90	SCREW, bracket to front bumper Chrome bumper models.	2	SE604081
aft	91	NUT, backing plate to front bumper Chrome bumper models.	2	GHF200
de	92	WASHER, spring Chrome bumper models.	2	GHF331
	93	WASHER, plain Chrome bumper models.	2	GHF300
nt	94	BRACKET,		
on		backing plate to front bumper Rubber bumper models.	2	BHH1642
ar	95	SCREW, bracket to front bumper Rubber bumper models.	2	SH604041
on	96	WASHER, spring Rubber bumper models.	2	GHF331

#### **Cooling Duct & Mudshield**

#### 4 CYLINDER RUBBER BUMPER MODELS, ALL V8 MODELS

Brake & 97 DUCT cooling air 1 BH	14000
Brake & 97 DUCT, cooling air 1 BH	H1622
Hydraulics up to GHN5/GHD5-410000 (to Sept. 1976).	
	H1614
4 cylinder rubber bumper models from	
Steering GHN5/GHD5-410001 on (Sept. 1976 on).	
All V8 models.	
	H1616
Electrical 4 cylinder rubber bumper models.	
All V8 models.	
	VP167
Bodyshell 4 cylinder rubber bumper models	
& Panels up to GHN5/GHD5-410000 (to Sept. 1976).	
	HF101
Qty. reduced on 4 cylinder rubber bumper models from GHN5/GHD5-410001 on	
Body (Cont. 107C on) and all 1/0 models	
FILLING STATES AND A	HF331
Qty. reduced on 4 cylinder rubber bumper	
Interior Trim models from GHN5/GHD5-410001 on	
8. Eittings (Sept. 1976 on) and all V8 models.	
IU3 MUDSHIELD, front underbody I BH	H2127
4 cylinder rubber bumper models from	
Hood & GHN5/GHD5-410001 on (Sept. 1976 on).	
	51345
105 SCREW, mudshield fixing 1 Y	Z5505
<b>106 WASHER</b> , plain 3	WP5
Chassis	
Plates &	
Decals DUCT,	
COOLING AIR -	
Paints Bhillion	
Accessories	



#### **Radiator Grille**

#### **CHROME SLAT TYPE & HONEYCOMBE TYPE** (CHROME BUMPER MODELS) 107 RADIATOR GRILLE, chrome slat type **ARH218** GHN3/4 & GHD3/4 models (up to 1969). 108 RADIATOR GRILLE, honeycombe type 1 BHH824P GHN5/GHD5 models from GHN5-29425 & GHD5-296001 to end of chrome bumper models. All chrome bumper V8 models. 109 BUFFER, radiator grille top 2 CD22869 110 STEADY BRACKET KIT, radiator grille, set of 3: standard HZA491K 1 HZA491SSK stainless steel 1 111 SCREW, bracket to bonnet **PMZ308** 3 locking platform 112 WASHER, plain 3 WP5 113 WASHER, spring 3 WL105001 114 NUT, bracket to bonnet 3 HN2005 locking platform 115 SCREW, bracket to radiator grille 509278 3 116 SCREW, grille to radiator duct panel 3 SH604041 117 WASHER, spring **GHF331** 3 118 WASHER, plain **GHF300** 3 119 GRILLE BADGE. 'V8' **BRC6484** 1 V8 chrome bumper models. 120 SURROUND, radiator grille **BHH831** 1 121 CENTRE PEDESTAL, radiator grille: ARH1800 0EM 1 ARH1800P aftermarket 1 122 GRILLE BADGE, 'MG' logo on black background ARA2148 1 For chrome slat arille. 123 GRILLE BADGE, 'MG' logo **BHH829** on red background 1 For honeycombe grille

GRILLE BADGE. 'V8' -BRC6484

BADGE BAR CHROME BUMPER MODELS -RP1529





#### RADIATOR GRILLE, CHROME SLAT TYPE - ARH218

#### **BLACK RECESSED TYPE** (CHROME BUMPER MODELS)

104 DADIATOD CDILLE DANEL block	
124 RADIATOR GRILLE PANEL, black	
'recessed' grille GHN5/GHD5 models up to GHN5-29	
<b>NI</b> SCREW, grille panel to bonnet	94230 & GHDJ-230000.
locking platform	3 GHF425
01	
NI NUT, spire	3 <b>GHF713</b>
125 BONNET MOULDING, chrome	1 AHH9888
126 GRILLE MOULDING, chrome, upp	er 1 AHH9922
127 GRILLE MOULDING, chrome, low	er 1 AHH9923
128 CLIP, finisher to grille	12 ADU8118
129 GRILLE FINISHER, side, chrome/b	hlack.
RH	1 AHH9992
LH	1 AHH9993
<b>NI</b> SCREW, grille side finisher to wing	g 2 <b>AD606064</b>
130 GRILLE FINISHER, bottom,	
chrome/black	1 AHH9928
131 SCREW, grille bottom finisher to radiator duct panel	
to radiator duct panel	3 SE604051
132 WASHER, spring	3 GHF331
133 WASHER, plain	3 GHF300
134 PLUG, screw cover,	
grille bottom finisher	3 RFR210
135 GRILLE BADGE, 'MG'	1 AHA9318
<b>136</b> BEZEL, grille badge	1 AHH9924
<b>137 FASTENER</b> , bezel to grille	1 ARA982
137 FASTENEN, DEZET LO GITTE	ANAJ02
SIMPLE MESH TYPE	
(RUBBER BUMPER MODELS)	
<b>138</b> RADIATOR GRILLE:	
Rubber bumper models.	
black mesh	1 BHH1753
stainless steel mesh	1 BHH1753SS
139 SCREW, grille to bonnet	
locking platform	3 YZ3404
Rubber bumper models.	
140 NUT, nylon	3 GHF1030
Rubber bumper models.	
141 SCREW, grille to radiator duct par	nel 2 <b>GHF424</b>
Rubber bumper models.	
142 WASHER, plain Rubber bumper models.	5 WP5



See Accessories for photo's. 

Ν	FRONT SPOILER,		
	Leyland Special Tuning type:		
	plastic	1	RP1381PL
	fibreglass	1	RP1381FG
	with lamp/air duct recesses		
	fibreglass	1	RP1357
	1980 LE model type		
	Fitting kit also available (order separately,	).	
	plastic	1	BHH2682PL
	fibreglass	1	BHH2682FG
NI	REAR SPOILER: Leyland Special Tuning	g t	ype
	fibreglass		
	roadster type	1	RP1417R0
	GT type	1	RP1417GT
NI	FITTING KIT,		
	1980 LE style front spoiler	1	BHH2682FK
NI	BADGE BAR:		
	chrome bumper models	1	RP1529
	rubber bumper models	1	RP1331
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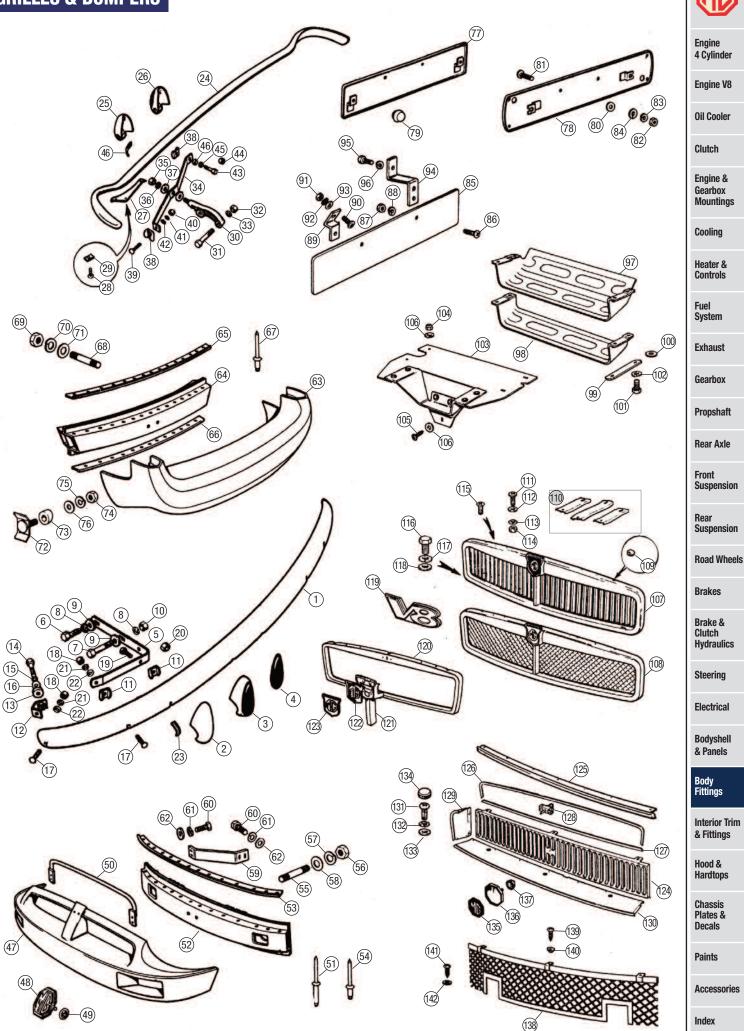
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135

FRONT SPOILER - BHH2682PL

## **GRILLES & BUMPERS**



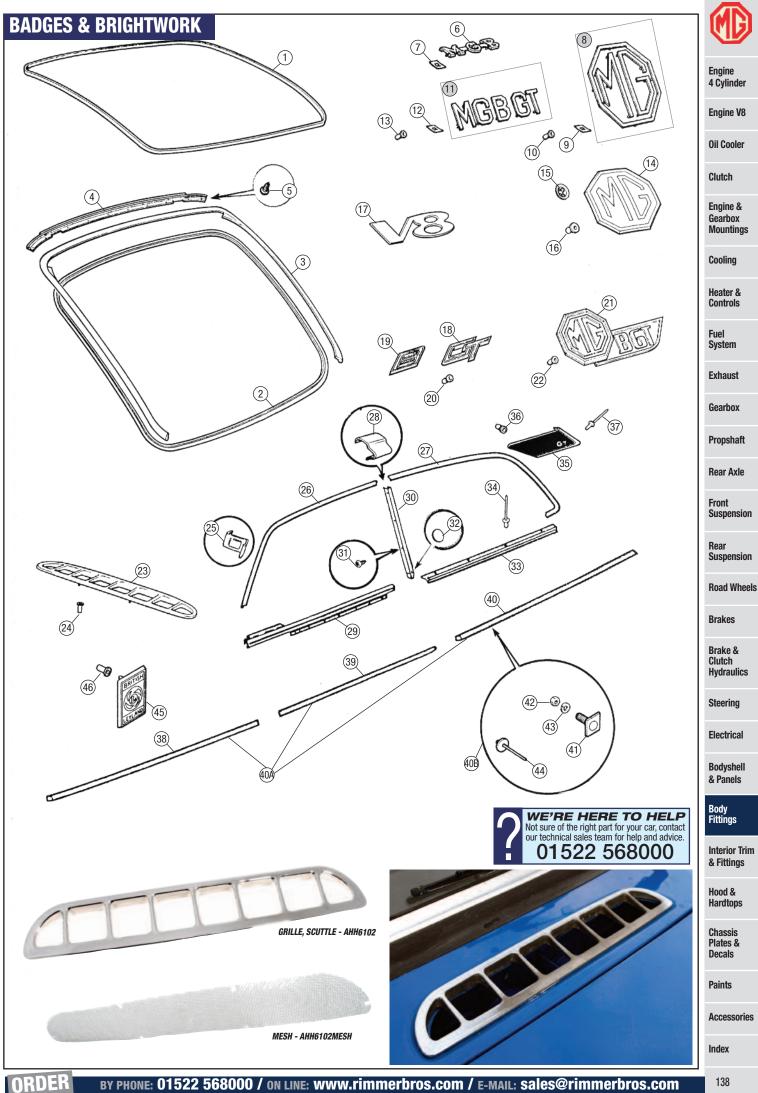


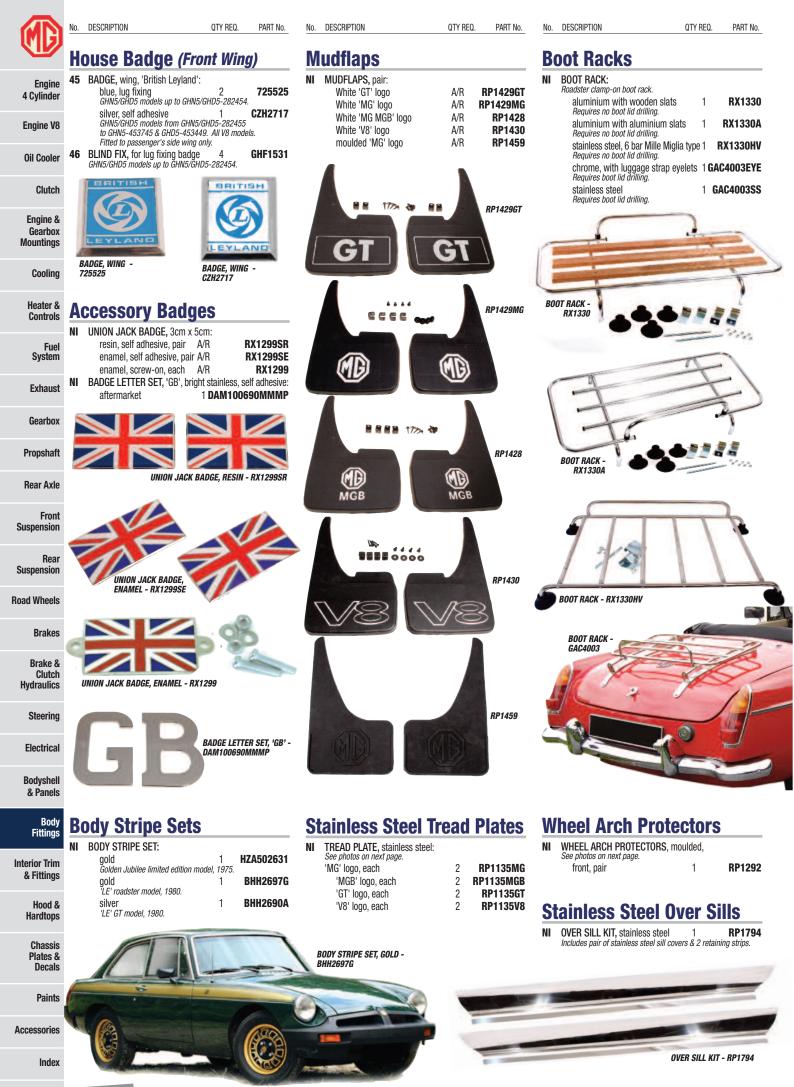
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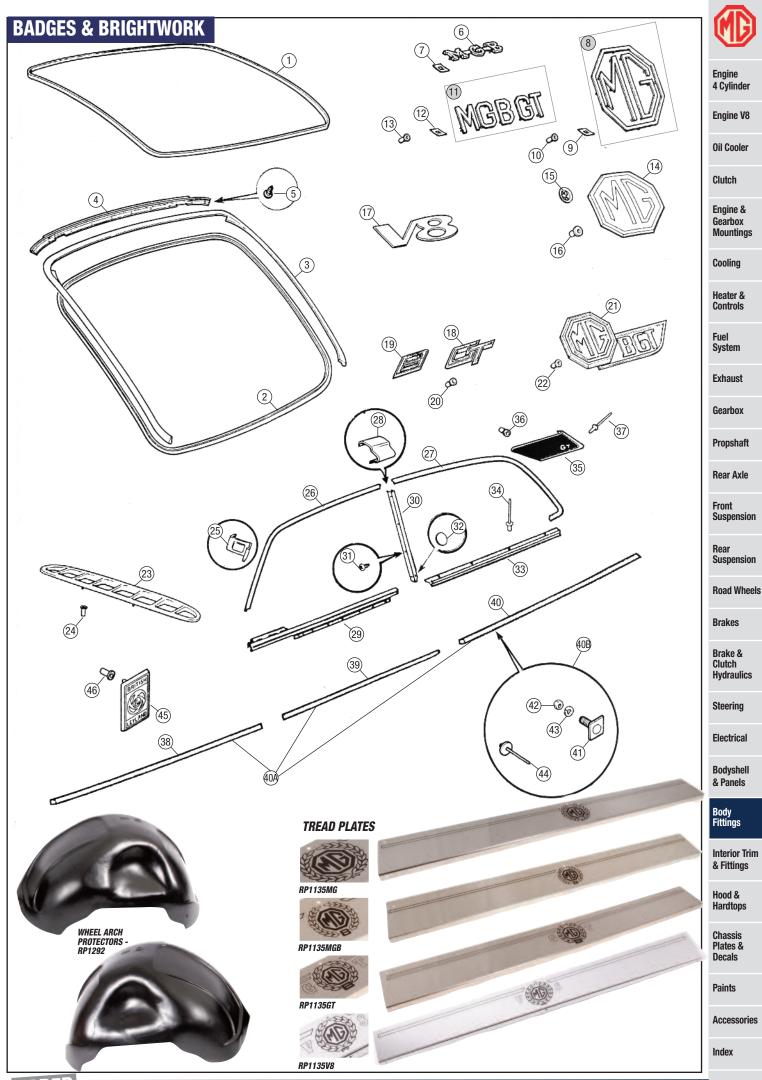
	No.	DESCRIPTION	QTY REQ.	PART No.	No.	DESCRIPTION	QTY REQ.	PART No.	No.	DESCRIPTION	QTY REQ.	PART No.
	B	oot Lid & Tailga	te Se	als					B	ody Finishers		
Fundad	1	SEAL, boot lid:					1111			FINISHER, 'A' post, bright alloy:		
Engine 4 Cylinder		fits to boot lid Roadster models with original bo	1 ot lid,	AHH7833		SEAL, BOOT LID - AHH7833			20	GT models GHD3 only. RH	1	AHH7828
Envine VO		GHN3/4 & GHN5 up to GHN5-401 (up to 1976 approx.).	000		11					LH	1	AHH7829
Engine V8		fits to body	1	HZA5386	11	11/13			26	FINISHER, drip rail, front: GT models.		
Oil Cooler		Roadster models, GHN5 from GH (1976 approx. on) plus earlier mod		cement boot lid.	1					RH	1	AHH7407
	2	SEAL, tailgate, inner GT models.	1	AHH7833					27	LH FINISHER, drip rail, rear:	1	AHH7408
Clutch	3	SEAL, tailgate, outer	1	AHH9778						GT models.		
	4	GT models. RETAINER, outer seal	1	AHH7818						RH LH	1	AHH7409 AHH7410
Engine &		GT models.						and the second s	28	CLIP, join, drip rail finisher	2	AHH7422
Gearbox Mountings	5	SCREW, retainer & outer seal GT models.	10	AB606031L	1		- 12		29	GT models. FINISHER, door top:		
	_					VIL SIL	5			GT models.	1	AUU7476
Cooling	R	ear Badges			IFI	TER SET. 'MGB GT' - 18G8766		6.		RH (waist finisher) LH (waist finisher)	1	AHH7476 AHH7477
	6	BADGE, boot lid, 'MGB'	1	AHH6079	,				30	<b>FINISHER,</b> 'B' post, bright alloy: <i>GT models.</i>		
Heater & Controls		Roadster models GHN3/4 & GHN5 up GHN5-410000 (up to Sept. 1976).	0 10							RH	1	BHH596
	7 8	PUSH-ON FIX, badge BADGE, 3 piece set,	2	FP10514						LH CODEW (D) and Grinbar	1	BHH597
Fuel	0	boot lid/tailgate, 'MG'	1	AHH5261K					31	SCREW, 'B' post finisher GT models.	8	AB604023
System	9	Roadster & GT models GHN3/4 & PUSH-ON FIX, badge	GHD3/4 (up 13/9	to 1969). BHA4553					32	BUFFER, rubber, 'B' post finisher GT models.	2	GHF821
Exhaust		Qty. reduced for GT models.							33	FINISHER, rear wing:		
Exhlust	10	BLIND FIX, badge GT models only.	4	GHF1532						GT models. RH (waist finisher)	1	AHH7418
Gearbox	11	LETTER SET, badge, tailgate,	4	1000766	BA	DGE, PLASTIC - 34G252				LH (waist finisher)	1	AHH7419
		'MGB GT' GT models GHD3/4 (up to 1969).	1	18G8766			BADGE, MET	AL - CHA545	34	POP RIVET, finisher GT models.		
Propshaft	12 13	PUSH-ON FIX, badge BLIND FIX, badge	5 5	BHA4553 GHF1532						steel	A/R	713531
		BADGE:	5	unr 1332				<u> </u>	35	BADGE/'C' POST FINISHER, 'GT GT models GHD5-410001 on (Sept. 19		
Rear Axle		plastic, boot lid/tailgate, 'MG' Roadster models GHN5 up to GHI		34G252		BAD	GE, CHROME - BRC6	484		plus some earlier 1975-76 models. RH	1	BHH1400
Front		GT models GHD5 up to GHD5-29	6000.				,			LH	1	BHH1400 BHH1401
Front Suspension		metal, boot lid, black/silver Roadster models GHN5-394008	1 on.	CHA545					36	BLIND FIX, badge/'C' post finishe		GHF1531
		metal, boot lid, black/gold Roadster models, 1975 only.	1	CHA508					37	POP RIVET, badge/'C' post finish steel	er 4	713531
Rear	15	PUSH-ON FIX, badge	3/2	ZKC2539								
Suspension	16	<i>Qty. reduced for GT models.</i> BLIND FIX, badge	1	DAW10001			DET					
Road Wheels		GT models only.					DUI					
	17	BADGE: 'V8', self adhesive: chrome	3/2	BRC6484	BA	NDGE, 'MGB GT' TAILGATE - HZA	15024			.F		
Brakes		V8 chrome bumper models fit to LH front wing & grille.	tailgate,							A DECEMBER OF		
		V8 rubber bumper models fit to ta and LH front wing only.	ailgate				-				SHER, DO 17476	OR TOP, RH -
Brake & Clutch		gold	2	HZA5022		-		A STATE OF STATE				
Hydraulics		V8 rubber bumper models, 1975 fit to tailgate and LH front wing.								FINISHER, 'B' POST, RH -		
	18	BADGE, tailgate, chrome/black, GT models GHD5 up to GHD5-29600	'GT' 1 0.	AHH9925				-		BHH596		
Steering	19	BADGE, tailgate, chrome/black, GT models GHD5 up to GHD5-29600		AHH9926				5			EINIQUED	REAR WING,
Electrical	20	BLIND FIX, badge	<i>u</i> . 4	GHF1531			ST				RH - AHHI	
LICCUICAI	21	BADGE, 'MG BGT' tailgate:		BUUGEE	1				1000			
Bodyshell		silver/blue GT models GHD5-296001 to 394	677.	BHH855								
& Panels		V8 models up to GD2D1-2722. silver/black, 'MG BGT'	1	HZA5024			Contraction of the second seco					
Dodu		GT models from GHD5-394678 o V8 models from GD2D1-2723 on	n.						Bo	ody Side Mouldi	nas	
Body Fittings		gold/black,	. 1	HZA5021						MOULDING, bright finish, front w		
		GT & V8 models, 1975 only. silver/red	1	BHH2685			No.	2 Al		RH	1	AHH6103
Interior Trim		GT LE model (1980) only.	•					A.	39	LH MOULDING, bright finish, door:	1	AHH6104
& Fittings	22	BLIND FIX, badge	3	GHF1531		FIXINGS SET, MOULDINGS -	- AND	1 and	33	RH	1	AHH6105
Hood &	Δi	r Intake Grille				AHH6103SFK		XX	40	LH MOULDING bright finish recent	1	AHH6106
Hardtops			1	AHH6102		9			40	MOULDING, bright finish, rear wi RH	ng: 1	AHH6107
Chassie	Z3 NI	GRILLE, scuttle, fresh air intake GRILLE KIT, scuttle, fresh air int		AHH6102K				Co		LH	1	AHH6108
Chassis Plates &	МІ	Includes grillé, mesh & fixings.							40A	MOULDING SET (car set of 6): genuine/OEM	1 1	HH6103S0E
Decals	NI 24	MESH, fresh air intake grille BLIND FIX, fresh air intake grille		16102MESH GHF1531						repro		HH6103SET
Paints	-	,	-						40E	FIXINGS SET, mouldings Includes fixings for all 6 wing & door n	1 A	HH6103SFK
Paints									41		nouiaings. 6	AHH6360
Accessories									42	NUT, stud plate to body	6	HN2005
						MOULDING S AHH6103SB			43 44	WASHER, spring CLIP, moulding to body:	6	WL105001
Index		l							.7	each	42	GHF1435
		(market)								pack of 50	1	GHF1435K
137	0	RDER BY PHON	e: <u>015</u>	22 <u>5680</u>	00	/ ON LINE: <u>www.ri</u>	mmerbros	5.c <u>om / </u>	- <b>M</b> /	AIL: sales@rimmert	or <u>os.</u> (	com

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Engine 4 Cylinder

Engine

Oil Co

CI

Engin Gea

Mounti

Coo

Heat Cont

Sys

Exha

Gear

Props

Rear

Suspens

Road Who

F Suspens

#### Door Latches & Mechanisms

OTY REQ.

PART No.

DESCRIPTION

No.

. 1/0	3 S I	NCHRO, UP TO 1964, PULL TYPE DO	or h	ANDLE.
e V8	1	DOOR HANDLE, exterior:		
		RH	1	AHH6661
oler		LH	1	AHH6662
Ulei	2	SCREW, door handle	2	KX4505
	3	WASHER, cup	2	AAA835
utch	4	BUFFER, exterior door handle	2	ADA1764
aton	-		2	
	5	BARREL, door lock		AHH6673
1e &	6	SPRING, centreing	2	AHH6674
rbox	7	HOUSING, door lock	2	AHH6672
ings	NI	LOCK ASS'YS., pair, incl. barrels,		
	-	springs & housings		HH6672CPR
	8	CLIP, lock to door	2	AHH6249
oling	9	LINK, lock, replacement type	2	AHH6675P
	10	CLIP, link to barrel	2	AHH6676
er &	11	LOCK MECHANISM:		
rols		RH	1	AHH6668
1013		LH	1	AHH6669
	NI	REPAIR KIT, lock mechanism	2	AHH6669K
Fuel		Repairs one mechanism.		
tem	12	REMOTE CONTROL MECHANISM:		
		RH	1	AHH6666
		LH	1	AHH6667
aust	13	SCREW, lock mechanism to remote		
		control mechanism	4	PMZ306
rbox	14	WASHER, shakeproof	4	WF702101
DOV	15	SCREW, lock & remote control to door	14	PMZ308
	16	WASHER, spring	14	WL105001
haft	17	WASHER, plain	14	WP5
	18	DOOR HANDLE, interior	2	JPC8387PA
	19	SCREW, handle to remote	-	
Axle		control mechanism	2	54K205
	20	WASHER, spring	2	WL105001
ront	21	FINISHER, door lock knob cut-out	1	AHH6547
sion	22	KNOB, door lock, interior	1	AHH6513
51011	23	SCREW, knob to lock mechanism	1	RMP212
	24	STRIKER, door latching, 'B' post	2	AFH1684
Rear	25	SPACER, striker to 'B' post	A/R	14A4673
sion	25 26	SCREW, striker to 'B' post	4 A	SF604061
	20 27			
		BUFFER, door to 'B' post	4	AHH6273
eels	28	SCREW, buffer securing	4	GD910161

DOOR HANDLE, INTERIOR -

JPC8387PA

**AHH7484** 

AHH7485

PM7308

WP5

54K205

WL105001

JPC8387PA

WL105001

AHH7451

AHH7452

ALH1879

13H2023

AHH7758

AHH7759

SF604121

SF604061

619076

BHH341

NI

NI

SF604081

1

6

6

6

2

2

2

1

1

2

2

6

2

4

A/R

A/R

0.032" (cut to shape of striker)

0.064" (cut to shape of striker)

NRDEK

#### Brakes Brake &

Clutch **Hydraulics** 

Steering

ROADSTER & GT MODELS GHN3/GHD3 3 SYNCHRO, 1965-67, PUSH BUTTON DOOR HANDLE Electrical 29 REMOTE CONTROL MECHANISM: RH Bodyshell LH & Panels SCREW, remote control to door 30 31 WASHER, spring 32 WASHER, plain Body **DOOR HANDLE**, interior Fittings 33 34 SCREW, handle to remote control mechanism Interior Trim 35 WASHER, spring & Fittings 36 LOCK MECHANISM; RH IΗ Hood & Hardtops 37 WASHER, anti-rattle **CIRCLIP**, remote control link 38 to lock mechanism Chassis 39 SCREW, lock to door Plates & 40 STRIKER PLATE, 'B' post: Decals RH IΗ 41 SCREW, striker plate to 'B' post Paints long 42 SCREW, striker plate to 'B' post Accessories short 43 SHIM, striker plate:

1	DOOR HANDLE. exterior:		
	RH	1	AHH6661
	LH	1	AHH6662
	SCREW, door handle	2	KX4505
	WASHER, cup	2	AAA835
Ļ	BUFFER, exterior door handle	2	ADA1764
	BARREL, door lock	2	AHH6673
;	SPRING, centreing	2	AHH6674
	HOUSING, door lock	2	AHH6672
I	LOCK ASS'YS., pair, incl. barrels,		
;	springs & housings		HH6672CPR
	CLIP, lock to door	2	AHH6249
	LINK, lock, replacement type	2	AHH6675P
0	CLIP, link to barrel	2	AHH6676
1	LOCK MECHANISM:		
	RH	1	AHH6668
	LH	1	AHH6669
I	REPAIR KIT, lock mechanism	2	AHH6669K
2	Repairs one mechanism. REMOTE CONTROL MECHANISM:		
2	RH	1	AHH6666
	LH	1	AHH6667
3	SCREW, lock mechanism to remote	1	ANN0007
J	control mechanism	4	PMZ306
4	WASHER, shakeproof	4	WF702101
5	SCREW, lock & remote control to door	14	PMZ308
6	WASHER, spring	14	WL105001
7	WASHER, plain	14	WP5
8	DOOR HANDLE, interior	2	JPC8387PA
9	SCREW. handle to remote	-	01 00001111
Č	control mechanism	2	54K205
0	WASHER, spring	2	WL105001
1	FINISHER, door lock knob cut-out	1	AHH6547
2	KNOB, door lock, interior	1	AHH6513
3	SCREW, knob to lock mechanism	1	RMP212
4	STRIKER, door latching, 'B' post	2	AFH1684
5	SPACER, striker to 'B' post	A/R	14A4673
6	SCREW, striker to 'B' post	4	SF604061
7	BUFFER, door to 'B' post	4	AHH6273
1			

No.	DESCRIPTION	QTY REQ.	PART No.
	ADSTER & GT MODELS GH	V4/5 8	& GHD4/5,
	<b>L v8 models</b> Ynchro, 1968 on, push button i	ם מחחר	
4 3 44	DOOR HANDLE, interior:		ANDLE
44	RH	1	CZK3792
	IH	1	CZK3793
45	DUST SEAL, door handle	2	BHH901
46	SCREW, door handle, machine thread		PMZ308
47	WASHER, spring	6	WL105001
48	WASHER, plain	6	WP5
49	SCREW, door handle, self tapping	2	YM506
50	WASHER, shakeproof	2	WF702101
51	BEZEL, door handle	4	CZA2259
52		2	37H3539
53	LINK ROD, latch operating		
	RH	1	AHH8818
	LH	1	AHH8819
54	LINK ROD, lock operating:		
	RH	1	AHH8816
	LH	1	AHH8817
55	,	2	AHH8834
56	CLIP, link rod to lock	4	GHF1180
57	LOCK MECHANISM:		04 4000
	RH	1	914696

#### IΗ CZA3311 1 i0 SCREW, striker plate to 'B' post, SF604121 2 lona 1 SCREW, striker plate to 'B' post, 4 SF604061 short **j**2 SHIM, striker plate: 0.032 A/R 619076 0.064 **BHH341** A/R Exterior Handles & Locks

6

1

914695

SF604081

CZA3310

LH

RH

SCREW, lock mechanism to door

STRIKER PLATE, 'B' post:

#### **i**3 DOOR HANDLE, exterior 2 712837 Roadster & GT models GHN3/GHD3 (3 synchro, 1965-67, push button door handle). DOOR HANDLE FITTING KIT N 2 712837FK Roadster & GT models GHN3/GHD3 (3 synchro, 1965-67, push button door handle). **DOOR HANDLE**, exterior 2 AHH8885 Roadster & GT models GHN4/5 & GHD4/5 4 synchro, 1968 on, push button door handle), all V8 models. 65 NUT, handle to door 4 HN2005 All models with 'push button' exterior door handles WASHER, spring 66 4 WL105001 All models with 'push button' exterior door handles. 67 WASHER, plain WP5 4 All models with 'push button' exterior door handles. 68 GASKET, door handle, small 617402 2 All models with 'push button' exterior door handles. GASKET, door handle, large 2 All models with 'push button' exterior door handles. 617403 69 70 GASKET SET, pair, for one door handle 2 14 All models with 'push button' exterior door handles 14G2792S GASKET SET, car set, for two door handles NI & boot lid handle 14G2791K All models with 'push button' exterior door handles **AHH7450** 71 LATCH, boot lid/tailgate SCREW, latch to boot lid/tailgate **PMZ308** 72 Δ WASHER, spring WL105001 73 4 WASHER, plain 74 WP5 Δ COVER, latch (GT models) AHH7596 75 76 SCREW, cover to tailgate (GT models) PJZ602 STRIKER, boot lid/tailgate latch **ZKC6132** 77 78 SCREW, striker to body 2 **GHF117** GHF331 WASHER, spring 2 79 80 WASHER, plain 2 **GHF300** AHH6179 HANDLE, boot lid/tailgate 81 1 GASKET, boot lid/tailgate handle 82 AHH6180 1 LOCK ASSEMBLY. door: 83 All models with 'push button' exterior door handles. RH **BHH972** 1 **BHH973** ΙH 1 pair BHH973PR



### Interior Door Pulls

84	DOOR PULL ASSEMBLY	2	GLZ118
05	GHN3/GHD3 models (3 synchro, up to 1967)		074000
85	DOOR PULL GHN4/5 & GHD4/5 models up to GHN5/GHD	2	CZA2364
	May be replaced by 3 synchro type door pu		
86	END. door pull. RH	2	CZA2365
	GHN4/5 & GHD4/5 models up to GHN5/GHD		
	May be replaced by 3 synchro type door pu	ll GL	,
87	END, door pull, RH	2	CZA2366
	GHN4/5 & GHD4/5 models up to GHN5/GHD May be replaced by 3 synchro type door pu		
88	SCREW. door pull to door:	I UL	2110, 500 0000
	chrome	4	RMP308
	stainless steel	4	RMP308SS
89	DOOR PULL:	4	niiir 30033
03	GHN5/GHD5 models from GHN5/GHD5-258	001	
	to GHN5-294250 & GHD5-296000 (1971-7.		
	Black	2	BFP1469PA
	Autumn Leaf	2	RGK6476
	Navy	2	RGN6476
	Ochre	2	RGT6476
	Beiae	2	RGX6476
90	SCREW, door pull to door	4	PMZ308
	GHN5/GHD5 models from GHN5/GHD5-258		
	to GHN5-294250 & GHD5-296000 (1971-7)	2).	
91	DOOR PULL:		
	GHN5/GHD5 models from GHN5-294251 & GHD5-296001 on (1973 on). All V8 mode	ls	
	Black	2	X2A1500
	Autumn Leaf	2	X2K1500
	Navy	2	X2N1500
92	SCREW, door pull to door	4	GHF431
JL	GHN5/GHD5 models from GHN5-294251	4	uni 451
	& GHD5-296001 on (1973 on). All V8 mode	ls.	
93	NUT, plastic	4	13H2494
	GHN5/GHD5 models from GHN5-294251	la	
	& GHD5-296001 on (1973 on). All V8 mode	15.	-
	DOOR HANDLE, EXTERIO		
	АНН88	85	-
			- 1
		-	
-			

	LOCK SET, 3 PIECE - AHH6179S
	A
DOOR PULL	ASSEMBLY - GLZ118
30	

141

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631773DL

631773NF

BHH972G

**AHH6179S** 

1 AHH6179SN

1

1

2

1

631773

deadlock security locks, pair

LOCK SET, 3 piece (2 door locks & boot lock): All models with 'push button' exterior door handles.

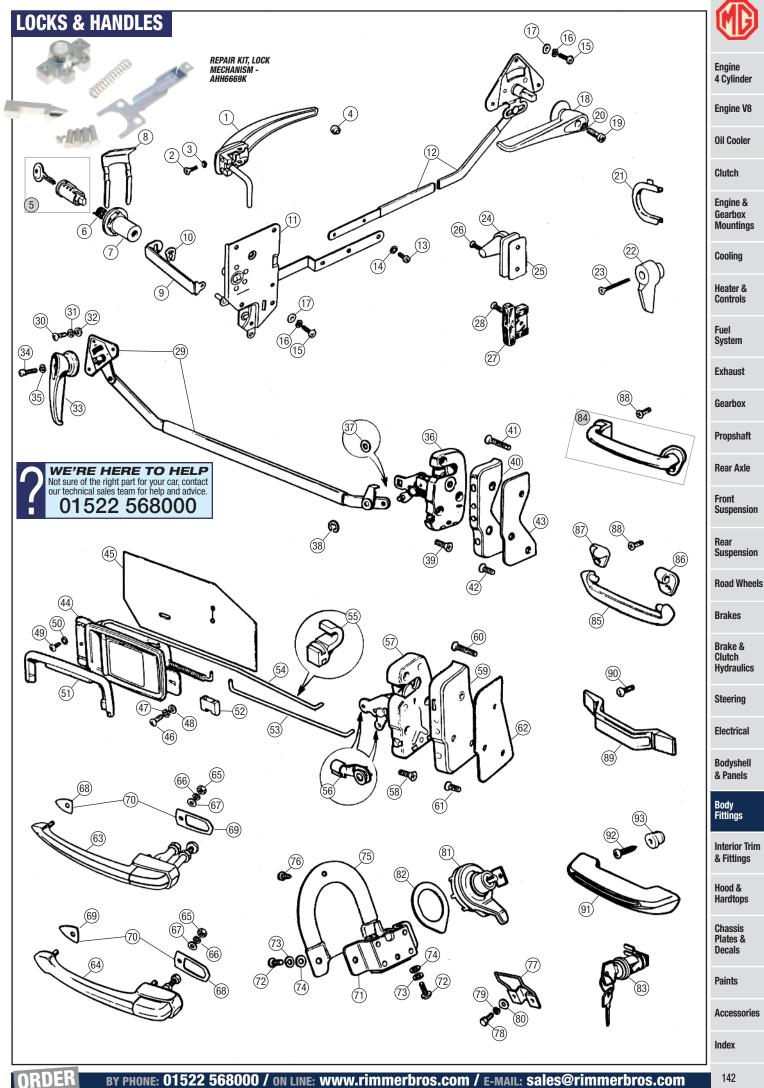
standard clip fix type, pair

with clip fixing door locks

with nut fixing door locks

nut fix type, pair

GASKET, door lock



Chassis Plates & Decals No.

DESCRIPTION

QTY REQ.

PART No.

No. DESCRIPTION

# Door Drop Glass

Engine	&	Regulators		
4 Cylinder	1	DROP GLASS, roadster:		
Engine V8		Clear. RH door	1	AHH6380
	•	LH door	1	AHH6381
Oil Cooler	2	DROP GLASS, GT: clear		
Clutch		4 cylinder models, std. fitment up to Se RH door	ept. 19. 1	<sup>76</sup> AHH7415
		LH door tinted	1	AHH7416
Engine & Gearbox Mountings		4 cylinder models, optional fitment up a std. fitment from Sept. 1976 on. All V8 models.		
Cooling		RH door LH door	1 1	BHH311 BHH312
oooning	3 4	CHANNEL, lower, door drop glass GLAZING RUBBER, lower channel	2 2	AHH8721 37H4297
Heater & Controls	5	CHANNEL, rear, door drop glass: RH	1	AHH8403
Fuel	6	LH SEAL, rear channel	1 2	AHH8404 AHH8405M
System	7	SCREW, rear channel to door	2	SE604031
Exhaust	8 9	WASHER, shakeproof BRACKET, lower, rear channel to doo GHN4/5 & GHD4/5 models from GHN4/GHL all V8 models. Will fit earlier models with o	D4-146	
Gearbox		if the doors are drilled to suit them. RH	1	MB70R
		LH	1	MB70L
Propshaft	10 11	NUT, bracket to channel WASHER, spring	2 2	GHF200 GHF331
Deen Aulo	12	WASHER, plain	2	GHF300
Rear Axle	13 14	SCREW, bracket to door WASHER, spring	2 2	SH604041 GHF331
Front Suspension	15	WASHER, plain Note: GHN3/4 & GHD3/4 models up to GHN originally used different brackets (which au and the doors should be drilled to accept t	re no la	onger available
Rear Suspension	NI	However, if refitting early brackets to early are as follows: SCREW, bracket to door		
Suspension	NI	WASHER, plain	0 16	WP5
Road Wheels	NI Ni	WASHER, spring NUT, bracket to door	8 8	WL105001 HN2005
Brakes	16	REGULATOR ASSEMBLY, drop glass 3 synchro models with pull-out ex		
DIdRes		(early GHN3 roadsters)		
Brake & Clutch		RH LH	1 1	HZA360 HZA361
Hydraulics		3 synchro models with push-butto handles (later GHN3 roadsters, all GHD3		erior door
Ctooring		RH	1	HZA2118
Steering	17	LH PAD, winder handle	1 2	HZA2119 AHH6337
Electrical	18	3 synchro models (GHN3/GHD3). ESCUTCHEON, winder handle 3 synchro models (GHN3/GHD3).	2	AHH6336
Bodyshell	19	WASHER, fibre, winder handle 3 synchro models (GHN3/GHD3).	2	ADA5669
& Panels	20	HANDLE, window winder 3 synchro models (GHN3/GHD3).	2	34G2528
Body	21	SCREW, handle to regulator <i>3 synchro models (GHN3/GHD3).</i>	2	54K205
Fittings	22	WASHER, spring 3 synchro models (GHN3/GHD3).	2	WL105001
Interior Trim	23	REGULATOR ASSEMBLY, drop glass 4 synchro models (GHN4/5 & GHD4/5), all		dels
& Fittings		RH	1	HZA664
Hood & Hardtops	24	LH HANDLE, window winder 4 synchro models (GHN4/5 & GHD4/5), all	1 2	HZA665 CZA7109
			v0 11100	ucið.

BRACKET. LOWER. REAR CHANNEL TO DOOR, RH -MB70R 25 WASHER, fibre, winder handle 2 CZA2279 4 synchro models (GHN4/5 & GHD4/5), all V8 models. 2 **PMP308** 26 SCREW, handle to regulator 4 synchro models (GHN4/5 & GHD4/5), all V8 models. Fitted up to 1974 approx. WASHER, spring 2 WI 4 synchro models (GHN4/5 & GHD4/5), all V8 models. Fitted up to 1974 approx. 2 WL105001 27 ESCUTCHEON, screw 2 4 synchro models (GHN4/5 & GHD4/5), all V8 models. 2 CZA2367 28 Fitted up to 1974 approx. SCREW, handle to regulator, flanged 2 ZK 4 synchro models (GHN4/5 & GHD4/5), all V8 models. Fitted from 1974 approx. on, will replace screw, washer ZKC3317 29 & escutcheon on earlier models. 30 SCREW, regulator to door 4 SH604041 31 WASHER, spring 4 **GHF331** WASHER, plain WP167 32 4 33 SCREW, regulator compensator to door 4/3 SH604031 Qty. reduced on 4 synchro & V8 models. WASHER, spring **GHF331** 34 4/4 Qty. reduced on 4 synchro & V8 models. WASHER, plain *Qty. reduced on 4 synchro & V8 models.* **GHF300** 4/5 35 STOP, drop glass regulator 2 **AHH7560** 36 37 NUT, stop to door 2 NT605041 WASHER, spring 2 **GHF332** 38 WASHER, plain 2 **PWZ205** 39

QTY REQ.

PART No.

CHANNEL, LOWER, DOOR DROP GLASS -AHH8721 No. DESCRIPTION

QTY REQ.

PART No.



Re	ear Quarter Windo	W	S
	MODELS		
40	REAR QUARTER WINDOW ASS'Y:		
-	with clear glass		AUDE
	GT models std. fitment GHD3/4 & GHD5 Not V8 models.	up to	GHD5-286061
	RH	1	18G8478
	LH	1	18G8479
	with tinted glass GT models optional fitment GHD5 from (	2405-	210001
	to 286061. Not V8 models.		
	RH	1	BHH315
41	CATCH, rear quarter window:	I	BHH316
	GT models GHD3/4 & GHD5 up to GHD5-28		
	RH	1	AHH9864
12	LH SCREW, rear guarter window catch	4	AHH9865 AD606053
	GT models GHD3/4 & GHD5 up to GHD5-28		
43	HINGE, rear quarter window, GT models GHD3/4 & GHD5 up to GHD5-280	6061	
	RH	1	AHH7510
	LH	1	AHH7511
44	SCREW, rear quarter window hinge GT models GHD3/4 & GHD5 up to GHD5-280	8 6061	AHH8164
45	REAR QUARTER WINDOW ASS'Y:		
	with clear glass	- 000	000
	GT models std. fitment GHD5 from GHD5 to Sept. 1976. Not V8 models.	v-286	<i>U02</i>
	RH	1	BHH570
	LH with tinted aloog	1	BHH571
	with tinted glass GT models optional fitment GHD5 from (		
	to Sept. 1976, std. fitment Sept. 1976 or	n. All	V8 models.
	RH LH	1 1	BHH572 BHH573
46	CATCH, rear quarter window:	·	
	GT models GHD5 from GHD5-286062 on. A		
	RH LH	1 1	BHH598 BHH599
47	SCREW, rear quarter window catch	4	AD606053
10	GT models GHD5 from GHD5-286062 on. A		
48	HINGE, rear quarter window GT models GHD5 from GHD5-286062 on. A	4 II V8 n	BHH698 nodels.
49	SCREW, rear quarter window hinge	4	PMZ306
50	GT models GHD5 from GHD5-286062 on. A WASHER, plain		
	WASHER, plain GT models GHD5 from GHD5-286062 on. A	II V8 n	nodels.
51	GLASS, rear quarter window:		
	clear GT models std. fitment GHD3/4 & GH		
	up to GHD5-286061. Not V8 models рн	: 1	AUU7404
	RH LH	1	AHH7491 AHH7492
	GT models std. fitment GHD5 from G		
	to Sept. 1976. Not V8 models. RH	1	BHH576
	LH	1	BHH577
	tinted		
	GT models optional fitment GHD5 fro GHD5-219001 to 286061. Not V8 m		
	RH	1	BHH309
	LH GT models optional fitment GHD5 fro	1 m GH	BHH310
	to Sept. 1976, std. fitment Sept. 197	'6 on.	All V8 models.
	RH	1	BHH574
52	LH GLAZING RUBBER, rear guarter windo	1	BHH575
	per metre	A/R	BHH582N
	GT models GHD3/4 & GHD5 up to GHD5	-2860	61.
	each GT models GHD5 from GHD5-286062 or	2 1 A// 1	BHH582 V8 models
-0	SEAL, rear quarter window:		
53	Black Furflex	2	AHH7413
03			82
33	GT models GHD3/4 & GHD5 up to GHD5 Later nylon seals may be used instead.	-2956	02.
5	Later nylon seals may be used instead. Black nylon		
53	Later nylon seals may be used instead.		

WE'RE HERE TO HELP Not sure of the right part for your car, contact our technical sales team for help and advice.

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34G2528

Paints

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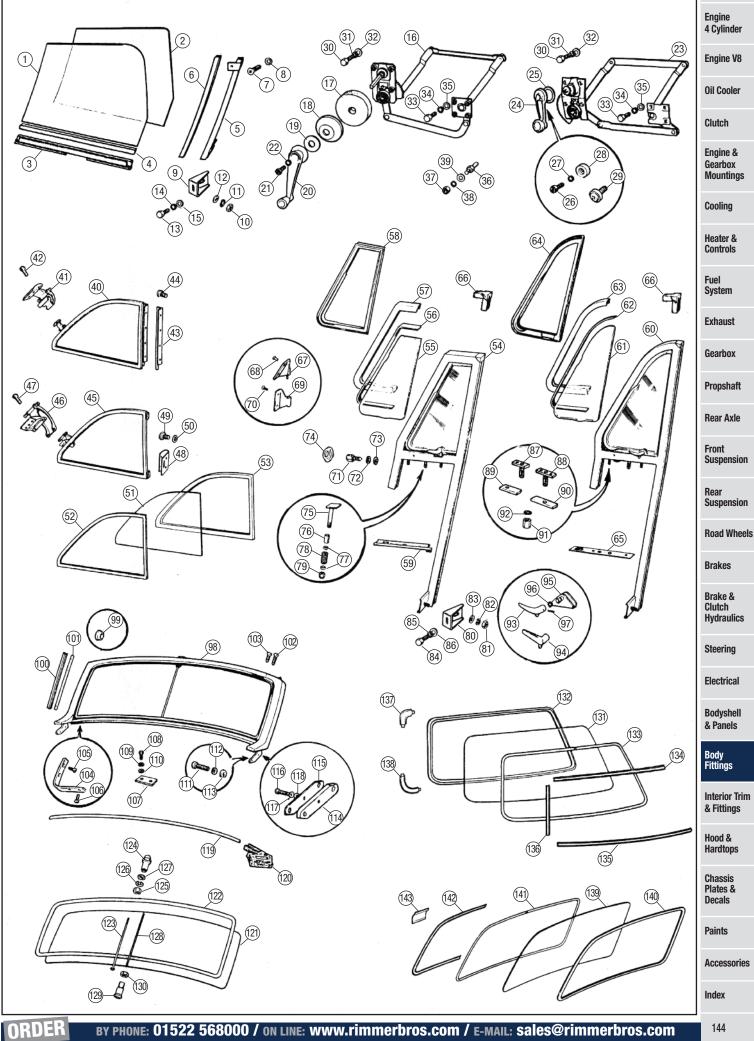
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HANDLE, WINDOW WINDER -

CZA7109

GLAZING





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Engine 4 Cylinder

Fro Suspension

Suspensi

Road Whee

Mounting

# **Door Quarter Light** Assemblies

QTY REQ.

PART No.

No. DESCRIPTION

DESCRIPTION

No.

4 Oyiniaci	RO	ADSTER MODELS		
Engine V8	54	QUARTER LIGHT ASSEMBLY, with cle: Later stainless steel frame version (originally GHN5-279340 on); will replace earlier chrom	' fittea	from
Oil Cooler	NI	RH LH SEAL drop gloop front obonnol	1 1 2	BHH706 BHH707 AHH7448
Clutch	55	SEAL, drop glass front channel Seal fits in rear leg of quarter light. GLASS, quarter light:	_	
Engine & Gearbox		chrome frame quarter lights stainless steel frame quarter lights RH	2	17H2517 BHH704
Mountings	56	LH GLAZING RUBBER, quarter light	1	BHH705 27H8705
Cooling	57	FRAME, inner quarter light: RH	1	BHH702
Heater & Controls	58	LH SEAL, inner to outer quarter lights:	1	BHH703
Fuel	59	RH LH SEAL quarter light to door:	1 1	17H2505 17H2506
System	29	SEAL, quarter light to door: RH LH	1 1	AHH7478 Ahh7479
Exhaust	GT	MODELS		
Gearbox	60	QUARTER LIGHT ASSEMBLY: Later stainless steel frame version (originally GHD5-279340 on); will replace earlier chrom	fitteo ne frai	from ne versions.
Propshaft		with clear glass 4 cylinder GT models, not V8 models. RH	1	BHH756
Rear Axle		LH with tinted glass 4 cylinder GT models and all V8 models.	1	BHH757
Front uspension		RH LH	1 1	BHH760 BHH761
Rear uspension	NI 61	SEAL, drop glass front channel Seal fits in rear leg of quarter light. GLASS, quarter light: clear	2	AHH7448
ad Wheels		RH LH tinted	1 1	BHH754 BHH755
Brakes	62	RH LH GLAZING RUBBER, quarter light	1 1 2	BHH758 BHH759 78447A
Brake & Clutch Iydraulics	63	FRAME, inner quarter light: RH	1	BHH714
·	64	LH SEAL, inner to outer quarter lights: RH	1	BHH715 AHH7435
Steering	65	LH SEAL, quarter light to door	1 2	AHH7435 AHH7436 AHH7529
Electrical		, i		

**ROADSTER & GT MODELS** 66 CORNER BLOCK, quarter light: fits chrome frame 2 AHH8935 AHA9986 fits stainless steel frame 2 67 PIVOT, upper inner: Roadster models 17H2509 RH 1 LH 17H2510 1 GT & V8 models RH 1 **AHH7694 AHH7695** LH 1 68 RIVET, upper inner pivot to inner frame 4 AHA7554 69 PIVOT, upper outer: Roadster models with chrome frame quarter lights RH 1 17H2498 LH 17H2499 1 Roadster models with s/steel frame quarter lights BHH708 RH 1 IΗ BHH709 1 GT models with chrome frame quarter lights RH 1 **AHH7696** AHH7697 IΗ 1 GT & V8 models with s/steel frame quarter lights RH **BHH775** 1 IΗ 1 BHH776 70 SCREW, upper outer pivot to outer frame, 17H2500 fits chrome frame quarter lights 4 **RIVET**, upper outer pivot to outer frame, fits s/steel frame quarter lights 4 AHA7554 SCREW, quarter light front leg to door 4 Not used on early 3 synchro (GHN3) roadster models AHH7520 71 with pull-out exterior door handles. 72 WASHER, spring 4 Not used on early 3 synchro (GHN3) roadster models with pull-out exterior door handles. **GHF332** 73 WASHER, plain 4 **GHF301** Not used on early 3 synchro (GHN3) roadster models with pull-out exterior door handles. 74 PLUG, blanking front leg screw 4 600399 access hole in door Not used on early 3 synchro (GHN3) roadster models with pull-out exterior door handles. 75 PIVOT, lower: Roadster models with chrome frame quarter lights 2 17H2512 Roadster models with stainless steel frame quarter lights 2 **BHH717** GT models with chrome frame 2 AHH7691 quarter lights GT & V8 models with stainless steel

frame quarter lights

2

BHH716

QTY REQ.

PART No.

No. DESCRIPTION





76	TUBE, distance, lower pivot	2	17H2518
	Roadster models with chrome frame qua	arter ligh	ts.
77	WASHER, plain	4	GHF300
78	SPRING, lower pivot	2	AHA7544
79	NUT, lower pivot	2	GHF221
80	BRACKET, lower, front drop glass of	hannel	to door:
	Fits to rear leg of quarter light.		
	RH	1	MB70R
	LH	1	MB70L
81	NUT, bracket to channel	2	GHF200
82	Bracket to quarter light.	2	GHF331
02	WASHER, spring Bracket to quarter light.	2	ипгээт
83	WASHER, plain	2	GHF300
	Bracket to quarter light.	2	
84	SCREW, bracket to door	2	SH604041
	Bracket to door.		
85	WASHER, spring	2	GHF331
	Bracket to door.	2	0115000
86	WASHER, plain Bracket to door.	2	GHF300
87	STUD PLATE, repair, quarter light t	n door	
•	front (small)		AHH6343XF
88	STUD PLATE, repair, quarter light t		
	rear (large)		AHH6343XR
89	<b>REINFORCEMENT</b> , quarter light to		
	front	2	AHH7544
90	<b>REINFORCEMENT</b> , guarter light to	door,	
	rear	2	AHH7514
91	NUT, quarter light to door	4	AHH6343
92	WASHER, spring	4	GHF331
93	HANDLE, quarter light, curved:		
	Up to 1969 approx.		
	RH	1	AFH6532
~ ~		1	AFH6533
94	HANDLE, quarter light, straight:		
	From 1969 approx. on. RH	1	AHA8446
	LH	1	AHA8447
95	BRACKET, quarter light handle:	I	AIIA0447
20	up to 1969 approx (curved)	2	17H2513
	from 1969 approx on (straight)	2 2	37H2975
96	WASHER, anti-rattle, handle	2	3/H29/5 AHA7473
90 97	<b>PIN</b> , handle to bracket	2	AHA7473 AHA7474
			484/4/4

HANDLE, QUARTER LIGHT, STRAIGHT, RH - AHA8446

Brake Clute Hydrauli

Steeri Electrical

Bodyshell

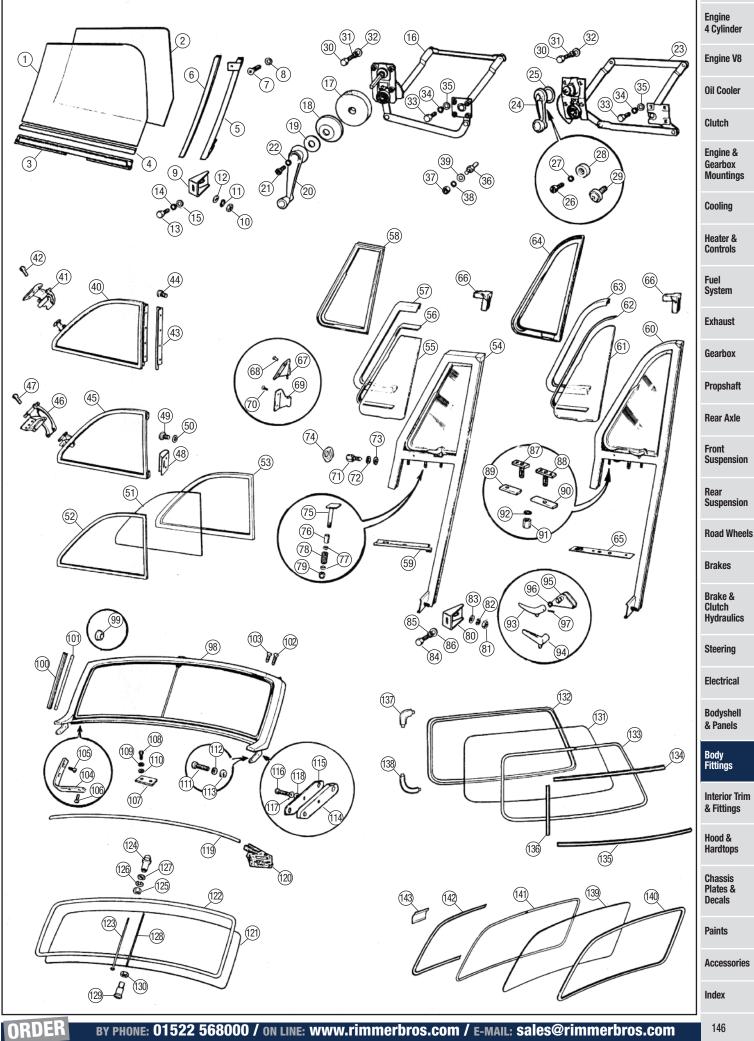
Interior Trim & Fittings

Hardtops

Plates &

GLAZING





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No.

### QTY REQ.

No. DESCRIPTION PART No.

QTY REQ. PART No.

DESCRIPTION

	Windscreen	
Engine 4 Cylinder	<ul> <li><b>ROADSTER MODELS</b></li> <li><b>98</b> WINDSCREEN FRAME KIT, 4 frame plus reinforcements</li> </ul>	pieces 1 <b>BHH2671KIT</b>
Engine V8	1970 onwards type, satin finish, accepts late type dipping interior mirro Requires drilling for sun visor fitment.	Dr.
Oil Cooler	99 STUD, hood/tonneau cover to windscreen pillar <i>Qty. increases for rubber bumper mod</i>	2/4 <b>610624</b>
Clutch	100 SEAL, windscreen pillar to quarter lipper window	2 <b>27H4300</b>
Engine & Gearbox	per metre 101 RETAINER, pillar seal 102 SCREW, windscreen frame top corn	a/r 27H4300M 2 AHH6409 er assembly.
Mountings	long 103 SCREW, windscreen frame top corn short	2 <b>ČMP310</b>
Cooling	104 REINFORCEMENT, windscreen fram RH	
Heater & Controls	LH 105 SCREW, reinforcement to frame, lon 106 SCREW, reinforcement to frame, sho	
Fuel System	107 PACKING, windscreen centre bracket 108 SCREW, centre bracket to body, chrome	2 HPP408
Fuhauat	109 WASHER, spring 110 WASHER, plain, chrome	2 GHF331 2 WA106042
Exhaust	111 SCREW, windscreen pillar to body 112 WASHER, spring	4 SH506101 4 GHF333
Gearbox	113 WASHER, special 114 PACKING, windscreen pillar to body,	4 AHH6393 outer:
Propshaft	standard plastic 2 A <i>MGR V8 spec.</i>	2 AHH6413 HH6413PLASTIC
Rear Axle	115 PACKING, windscreen pillar to body, inner	2 <b>AHH6414</b>
Front Suspension	116 SCREW, windscreen pillar packing to body 117 WASHER, spring	2 <b>PX508</b> 2 <b>WL105001</b>
Rear	<ul><li><b>118</b> WASHER, plain</li><li><b>119</b> SEAL, windscreen frame to body</li><li><b>120</b> SEAL, windscreen pillar to body:</li></ul>	2 WP5 1 AHH7136
Suspension		1 AHH7068 1 AHH7069
Road Wheels	121 WINDSCREEN GLASS: clear, 1962-1972 laminated, 1972-1980	1 <b>AHH8227</b>
Brakes	clear tinted	1 HZA5415 1 HZA5415T
Brake & Clutch Hydraulics	tinted, OEM laminated, clear, heated	1 HZA5415TOE 1 HZA5415H 1 HZA5414
	122 GLAZING RUBBER, windscreen NI SEAL KIT, windscreen, 8 pieces Includes glazing rubber, frame to body sea	1 <b>HZA5414K</b> al, pillar to body seals,
Steering	pillar to quarter light seals and seal retain 123 ROD, windscreen centre stay & non-dipping mirror	ers.
Electrical	& non-dipping mirror GHN3/4 (up to 1970). <b>124</b> NUT domed, stay rod	1 AHH6495
Bodyshell & Panels	GHN3/4 (up to 1970). 125 NUT, chrome, stay rod GHN3/4 (up to 1970).	1 <b>FNP103</b>
	126 WASHER, spring GHN3/4 (up to 1970).	1 WL105001
Body Fittings	<ul> <li>127 WASHER, plain, chrome GHN3/4 (up to 1970).</li> <li>128 ROD, windscreen centre stay</li> </ul>	1 <b>PWP203</b>
Interior Trim	& dipping mirror GHN5 (1970 on).	1 AHH8750
& Fittings	<b>129</b> NUT, rod to lower centre bracket GHN5 (1970 on).	1 <b>AHH8749</b>
	130 NUT, adjustment locking	1 HN2005
Hood & Hardtops	<b>130 NUT</b> , adjustment locking GHN5 (1970 on).	1 HN2005

)	NUI, chrome, stay rod GHN3/4 (up to 1970).	1	FNP103
Ì	WASHER, spring GHN3/4 (up to 1970).	1	WL105001
7	WASHER, plain, chrome GHN3/4 (up to 1970).	1	PWP203
3	ROD, windscreen centre stay & dipping mirror GHN5 (1970 on).	1	AHH8750
)	NUT, rod to lower centre bracket GHN5 (1970 on).	1	AHH8749
)	NUT, adjustment locking	1	HN2005

Windscreen

# GT MODELS

GI MUDELS		
131 WINDSCREEN GLASS:		
laminated, clear	1	AHH8228
4 cylinder GT models, std. fitment up	to Sept.	1976.
laminated, tinted	1	BHH308
4 cylinder GT models, optional fitmen std. fitment from Sept. 1976 on. All V		
laminated, clear, heated	1	AHH8228H
laminated, clear with top tint	1	BHH308TT
132 GLAZING RUBBER, windscreen	1	AHH7404
133 FILLER STRIP, glazing rubber	1	AHH7815
134 WINDSCREEN FINISHER, upper	1	AHH7426
135 WINDSCREEN FINISHER, lower	1	AHH7425
136 WINDSCREEN FINISHER, side	2	AHH7439
137 WINDSCREEN FINISHER,		
upper corner	2	AHH7423
138 WINDSCREEN FINISHER,		
lower corner	2	AHH7424

# WINDSCREEN FINISHER SET, Includes upper, lower and side finishers, plus corner finishers.

NI 8 pieces

# **Tailgate Window**

GT MODELS		
139 TAILGATE GLASS;		
clear 4 cylinder GT models, std. fitment up to	1 o Sept.	<b>AHH7394</b> 1976.
clear, heated 4 cylinder GT models, optional fitment	1 up to S	BHH529 Sept. 1976.
tinted 4 cylinder GT models, optional fitment	1 up to S	<b>BHH313</b> Sept. 1976.
tinted, heated 4 cylinder GT models, optional fitment std. fitment from Sept. 1976 on. All V8		
140 GLAZING RUBBER, tailgate glass	1	AHH7403
141 FILLER STRIP, glazing rubber	1	AHH7815
142 TAILGATE FINISHER:		
RH	1	AHH7427
LH	1	AHH7428
NI TAILGATE FINISHER SET, 2 pieces	1	AHH74278
143 CLIP, tailgate finisher	2	AHH7441



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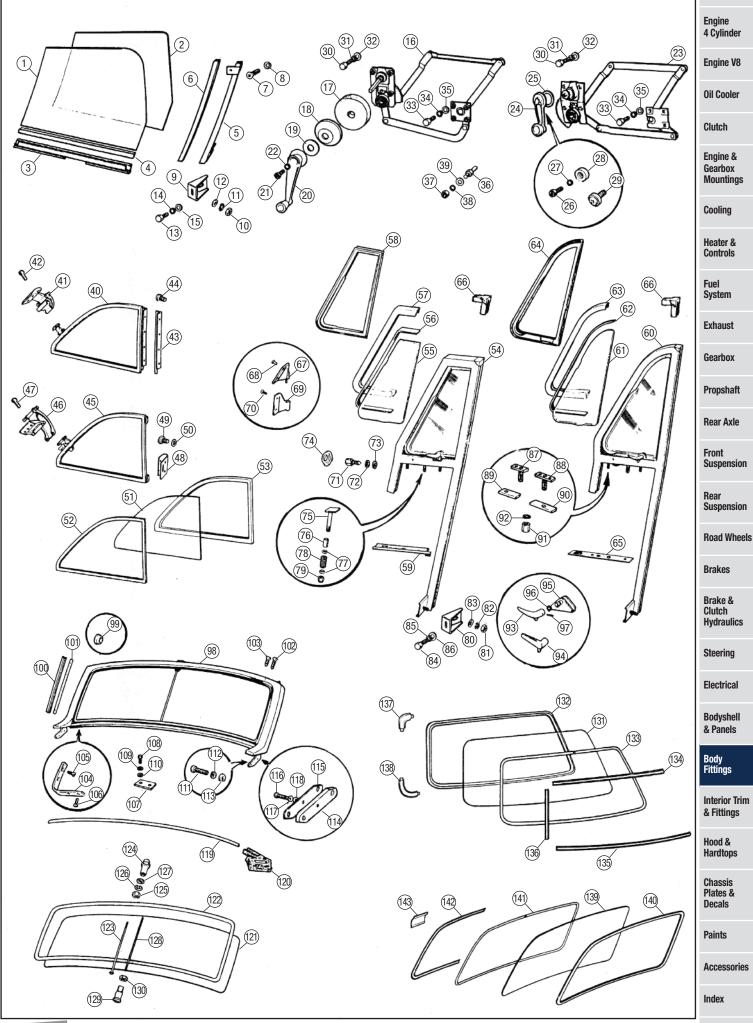
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DESCRIPTION No.

OTY REQ.

Trim Panel Full Kits

DESCRIPTION

Engine 4 Cylinder Engine V8 **Oil Cooler** Clutch Engine & Gearbox Mountings

Cooling

Heater &

Rear Axle

Suspension

Suspension

Front

Rear

1

7 piece trim panel kits for the roadster include a pair of footwell liners, a pair of door liners, a pair of wheelarch liners and a rear cockpit liner. 8 piece trim panel kits for the GT and V8 include a pair of footwell liners, a pair of door liners, a pair of wheelarch liners and a pair of tailgate liners.

#### **ROADSTER MODELS UP TO 1964** 35

ERIOR DOOR HANDLES			
e:		iece:	TRIM PANEL KIT, 7 piece
ng 1 <b>RP1394BLA(</b>	RP139	iping 1	Black with Black pipin
1 RP1394BLACKE	RP1394B	ing 1	Black with Red piping
g 1 RP1394BLACKE	<b>RP1394B</b>	ping 1	Black with Blue piping
ng 1 RP1394BLACKV	RP1394B	iping 1	Black with White pipin
1 RP1394REDE	RP139	ing 1	Red with Black piping
1 RP1394REDV	RP1394	ing 1	Red with White piping
1 RP1394BL	RP13	ing 1	Blue with Blue piping

#### **ROADSTER MODELS 1965-67**

Controls	<b>ROADSTER MODELS 1963</b> 3 SYNCHRO, PUSH BUTTON EXTE		
	2 TRIM PANEL KIT, 7 piece:		
Fuel	Black with Black piping	1	RP1395BLACK
System	Black with Red piping	1	RP1395BLACKRP
	Black with Blue piping	1	RP1395BLACKBP
Exhaust	Black with White piping	1	RP1395BLACKWP
	Red with Black piping	1	RP1395REDBP
Gearbox	Red with White piping	1	RP1395REDWP
	Blue with Blue piping	1	RP1395BLUE

#### **GT MODELS 1965-67** Propshaft

3 SYNCHRO, PUSH BUTTON EXTERIOR DOOR HANDLES 3 TRIM PANEL KIT. 8 piece

		THIM FANLL NI, O DICCC.
RP1401BLACK	1	Black with Black piping
RP1401BLACKRP	1	Black with Red piping
RP1401BLACKBP	1	Black with Blue piping
RP1401BLACKWP	1	Black with White piping
RP1401REDBP	1	Red with Black piping
RP1401REDWP	1	Red with White piping

Road Wheels

Brakes Brake &

Clutch **Hydraulics** 

Steering

Electrical Bodyshell & Panels

> Body Fittings

Interior Trim & Fittings

> Hood & Hardtops

Chassis Plates & Decals

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Our interior trim is manufactured in the UK to the highest spec using the original colours and grains. Skilfully crafted using traditional production methods.

Popular trim colours are normally in stock. Non-stocked trim is usually available with a 6-8 week lead time, so please plan ahead if contemplating a partial or full re-trim of your MGB.

### ROADSTER MODELS 1968-69

45	YNGHRU, PULL UUT INTERIO	ЈК ДООК	HANDLES
4	TRIM PANEL KIT, 7 piece:		

6BLACK	RP139	1	Black with Black piping
LACKRP	RP1396B	1	Black with Red piping
LACKBP	RP1396B	1	Black with Blue piping
LACKWP	RP1396B	1	Black with White piping
6REDBP	RP139	1	Red with Black piping
<b>BREDWP</b>	RP139	1	Red with White piping
96BLUE	RP13	1	Blue with Blue piping

#### **GT MODELS 1968-69**

**4 SYNCHRO, PULL OUT INTERIOR DOOR HANDLES** 5 TRIM PANEL KIT, 8 piece; RP1402BLACK

Diack with Diack pipilig		NF 1402DLAUK
Black with Red piping	1	RP1402BLACKRP
Black with Blue piping	1	RP1402BLACKBP
Black with White piping	1	RP1402BLACKWP
Red with Black piping	1	RP1402REDBP
Red with White piping	1	RP1402REDWP

#### ROADSTER MODELS 1970-71

HEAT WELDED PANELS, WITHOUT CHROME STRIP 6

TRIM PANEL KIT, 7 piece:		
Black	1	RP1398BLACK
Autumn Leaf	1	RP1398AUTLEAF
Navy	1	RP1398NAVY
Ochre	1	RP13980CHRE

#### **GT MODELS 1970-71**

HEAT WELDED PANELS, WITHOUT CHROME STRIP TRIM PANEL KIT, 8 piece: 7

Black	1	RP1404BLACK
Autumn Leaf	1	RP1404AUTLEAF
Navy	1	RP1404NAVY
Ochre	1	RP14040CHRE



#### ROADSTER MODELS 1972-SEPT. 1976 HEAT WELDED PANELS, WITH CHROME STRIP

TRIM PANEL KIT. 7 piece: 8

Black	1	RP1399BLACK
Autumn Leaf	1	RP1399AUTLEAF
Navy	1	RP1399NAVY
Ochre	1	RP13990CHRE

#### GT MODELS 1972-SEPT. 1976, ALL V8 MODELS

HEAT WELDED PANELS, WITH CHROME STRIP

TRIM PANEL KIT, 8 piece;		
Black	1	RP1405BLACK
Autumn Leaf	1	RP1405AUTLEAF
Navy	1	RP1405NAVY
Ochre	1	RP14050CHRE

#### ROADSTER MODELS SEPT. 1976 ON

WINDOW WINDER SWEEP CIRCLE ON DOOR PANELS

I KIM PANEL KII, / piece:		
Black	1	RP1400BLACK
Autumn Leaf	1	RP1400AUTLEAF
Beige	1	RP1400BEIGE

#### GT MODELS SEPT. 1976 ON

10

1

WINDOW WINDER SWEEP CIRCLE ON DOOR PANELS

1	TRIM PANEL KIT, 8 piece:		
	Black	1	RP1406BLACK
	Autumn Leaf	1	RP1406AUTLEAF
	Beige	1	RP1406BEIGE
	Biscuit	1	RP1406BISCUIT







Suspe

Road V

**Interior Trim** & Fittings

> Hood & Hardtops

Chassis Plates & Decals

Paints

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Accessories

No. DESCRIPTION

QTY REQ.

# **Trim Panel Part Kits**

No. DESCRIPTION

Engine 4 Cylinder	<ul> <li>FRONT FOOTWELL LINERS</li> <li>12 FRONT FOOTWELL LINERS, pair: Roadster &amp; GT models up to 1969</li> </ul>
Engine V8	Black 1 RP1264BLACK Red 1 RP1264RED
Oil Cooler	Roadster & GT models 1970 on. All V8 models Black 1 <b>RP1265BLACK</b> Autumn Leaf 1 <b>RP1265AUTLEAF</b>
Clutch	Navy         1         RP1265NAVY           Ochre         1         RP1265OCHRE
Engine & Gearbox	Roadster & GT models Sept. 1976 on Beige 1 <b>RP1265BEIGE</b>
Mountings	<b>DOOR LINERS</b> 13 DOOR LINERS, pair, Roadster models up to 1964
Cooling	(3 synchro, pull-out exterior door handles) Black with Black piping 1 <b>RP1467BLACK</b>
Heater & Controls	Black with Red piping       1       RP1467BLACKRP         Black with Blue piping       1       RP1467BLACKBP         Black with White piping       1       RP1467BLACKWP
Fuel System	Red with Black piping 1 <b>RP1467REDBP</b> Red with White piping 1 <b>RP1467REPWP</b> Roadster models 1965-67 (3 synchro, push button exterior door handles)
Exhaust	Black with Black piping 1 <b>RP1468BLACK</b> Black with Red piping 1 <b>RP1468BLACK</b> Black with Blue piping 1 <b>RP1468BLACKRP</b>
Gearbox	Black with White piping 1 <b>RP1468BLACKWP</b> Red with Black piping 1 <b>RP1468REDBP</b> Red with White piping 1 <b>RP1468REDBP</b>
Propshaft	GT models 1965-67 (3 synchro, push button exterior door handles)
Rear Axle	Black with Black piping1 <b>RP1472BLACK</b> Black with Red piping1 <b>RP1472BLACKRP</b> Black with Blue piping1 <b>RP1472BLACKBP</b>
Front Suspension	Black with White piping 1 <b>RP1472BLACKWP</b> Red with Black piping 1 <b>RP1472REDBP</b> Red with White piping 1 <b>RP1472REDWP</b> Roadster & GT models 1968-69
Rear Suspension	(4 synchro, pull-out interior door handles) Black with Black piping 1 <b>RP1469BLACK</b> Black with Red piping 1 <b>RP1469BLACKRP</b>
load Wheels	Black with Blue piping 1 <b>RP1469BLACKBP</b> Black with White piping 1 <b>RP1469BLACKWP</b> Red with Black piping 1 <b>RP1469REDBP</b>
Brakes	Red with White piping 1 <b>RP1469REDWP</b> Roadster & GT models 1970-71 (heat welded panels, without chrome strip)
Brake & Clutch Hydraulics	Black         1         RP1470BLACK           Autumn Leaf         1         RP1470AUTLEAF           Navy         1         RP1470NAVY           Roadster & GT models 1972-Sept. 1976         1976
Steering	all V8 models (heat welded panels, with chrome strip) Black 1 <b>RP1471BLACKCP</b> Autumn Leaf 1 <b>RP1471AUTLEAFCP</b>
Electrical	Navy 1 <b>RP1471NAVYCP</b> Roadster & GT models Sept. 1976 on (window winder sweep circle on door panels)
Bodyshell & Panels	Black 1 <b>RP1473BLACK</b> Autumn Leaf 1 <b>RP1473AUTLEAF</b> Beige 1 <b>RP1473BEIGE</b>
Body Fittings	

REAR QUARTER LINERS		
14 REAR QUARTER LINERS, pair:		
Roadster models up to 1967		
(3 synchro, pull-out or push butt Black with Black piping	on ex 1	RP1576BLACK
Black with Red piping	1	RP1576BLACKRP
Black with Blue piping	1	RP1576BLACKBP
Black with White piping		RP1576BLACKWP
Red with Black piping	1	RP1576REDBP
Red with White piping	1	RP1576REDWP
GT models 1965-67 (3 synchro, push button exterior	door	(handlag)
Black with Black piping	1	RP1577BLACK
Black with Red piping	1	RP1577BLACKRP
Black with Blue piping	1	RP1577BLACKBP
Black with White piping	1	RP1577BLACKWP
Red with Black piping	1	RP1577REDBP
Red with White piping	1	RP1577REDWP
Roadster models 1968-69 (4 synchro, pull-out interior door	han	dlac)
Black with Black piping	1	RP1578BLACK
Black with Red piping	1	RP1578BLACKRP
Black with Blue piping	1	RP1578BLACKBP
Black with White piping	1	RP1578BLACKWP
Red with Black piping	1	RP1578REDBP
Red with White piping	1	RP1578REDWP
GT models 1968-69 (4 synchro, pull-out interior door	han	dles)
Black with Black piping	1	RP1579BLACK
Black with Red piping	1	RP1579BLACKRP
Black with Blue piping	1	RP1579BLACKBP
Black with White piping		RP1579BLACKWP
Red with Black piping	1	RP1579REDBP
Red with White piping	1	RP1579REDWP
Roadster 1970 on (heat welde Black	a aoc 1	RP1580BLACK
Autumn Leaf	1	RP1580AUTLEAF
Roadster 1970-Sept. 1976		
Navy	1	RP1580NAVY
GT models 1970 on, all V8 n	node	Is
(heat welded door panels) Black	1	RP1581BLACK
Autumn Leaf	1	RP1581AUTLEAF
GT models 1970-Sept. 1976	i, all	V8 models
(heat welded door panels)		
Navy Ochre	1 1	RP1581NAVY RP15810CHRF
GT models Sept. 1976 on <i>(h</i>	•	
Beige	1	RP1581BEIGE
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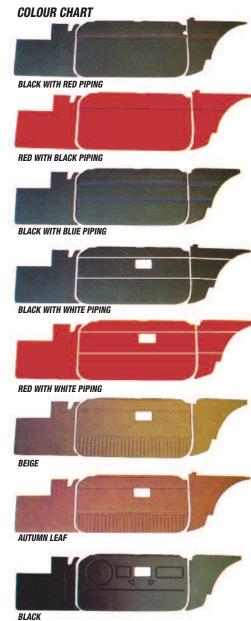


#### **REAR COCKPIT LINERS** 15

5	REAR COCKPIT LINER:		
	Roadster models up to 1	969	
	Black	1	RP1236BLACK
	Red	1	RP1236RED
	Roadster models 1970 of	n	
	Black	1	RP1237BLACK
	Autumn Leaf	1	RP1237AUTLEAF
	Roadster models 1970-S	ept. 197	76
	Navy	1	RP1237NAVY
	Ochre	1	RP12370CHRE

#### TAILGATE LINERS 16

TAILGATE LINERS, pair:		
GT models up to 1969		
Black	1	RP1582BLACK
Red	1	RP1582RED
GT models 1970 on, all V8	model	S
Black	1	RP1583BLACK
Autumn Leaf	1	RP1583AUTLEAF
GT models 1970-Sept. 197	76, all 1	/8 models
Navy	1	RP1583NAVY
Ochre	1	RP15830CHRE
GT models Sept. 1976 on		
Beige	1	RP1583BEIGE



DOOR LINERS, ROADSTER & GT MODELS 1972-SEPT. 1976 & All V8 MODELS - RP1471BLACKCP





153 ORDER

DESCRIPTION

QTY REQ. PART No.

DESCRIPTION No.

OTY REQ. PART No.



learbox

Exhaust

Gearbox

Propshaft

**Rear Axle** 

Suspension

**Road Wheels** 

Brakes

Brake &

Hydraulics

Clutch

Front

Rear Suspension

# Rear Seat Cover Kits - GT

QTY REQ.

### GT MODELS GHD3/4 UP TO 1968

WITH FRONT NON-RECLINING SEATS With vertical centre panel pleats, matching front seat cover style from same period.

NI SEAT COVER SET, rear seat:

#### leathe

leather		
Black with Black piping	1	RP1588BLACKL
Black with Red piping	1	RP1588BLACKRPL
Black with Blue piping	1	RP1588BLACKBPL
Black with White piping	1	RP1588BLACKWPL
Red with Red piping	1	RP1588REDL
Red with Black piping	1	RP1588REDBPL
Red with White piping	1	RP1588REDWPL
vinyl		
Black with Black piping	1	RP1588BLACKV
Black with Red piping	1	RP1588BLACKRPV
Black with Blue piping	1	RP1588BLACKBPV
Black with White piping	1	RP1588BLACKWPV
Red with Red piping	1	RP1588REDV
Red with Black piping	1	RP1588REDBPV
Red with White piping	1	RP1588REDWPV

### GT MODELS GHD4 1969 ONLY

WITH RECLINING FRONT SEATS With horizontal centre panel pleats, matching 1969 front seat cover style. NI SEAT COVER SET, rear seat:

leather		
Black with Black piping	1	RP1589BLACKL
Black with Red piping	1	RP1589BLACKRPL
Black with White piping	1	RP1589BLACKWPL
vinyl		
Black with Black piping	1	RP1589BLACKV
Red with Black piping	1	RP1589REDBPV

#### GT MODELS GHD5 1970-71

HALF PERFORATED VINYL, HALF PLAIN VINYL Ν

SEAT COVER SET, rear seat	, vinyl:	
Diack	-1	DD1500

Black	1	RP1590BLACKRP
Autumn Leaf	1	RP1590AUTLEAF

#### GT MODELS GHD5 1972 ONLY

HAL	LF CLOTH, HALF VINYL
NI	SEAT COVER SET. rear

SEAT COVER SET, rea	r seat, cloth/vinyl:	
Black	1 RP1591BLAC	K
Navy	1 RP1591NAV	Y
Autumn Leaf	1 RP1591AUTLEA	F

#### GT MODELS GHD5 1973-SEPT. 1976, ALL V8 MODELS

#### FULL CLOTH

8	SEAT COVER SET, rear	seat, cloth:	
	Black	1	RP1592BLACK
	Navy	1	RP1592NAVY
	Autumn Leaf	1	RP1592AUTLEAF

#### GT MODELS GHD5 1970 ON

REPLACES HALF PERF. VINYL, HALF CLOTH, FULL CLOTH & 'DECKCHAIR' CLOTH STYLES Matching in style both the 1970-72 and 1973 on front seat covers in leather opposite, with vertical full height pleats in centre panels.

9 SEAT COVER SET, rear seat, leather:

Black	<sup>′</sup> 1	RP1595BLACK
Navy	1	RP1595NAVY
Autumn Leaf	1	RP1595AUTLEAF
Biscuit	1	RP1595BISCUIT

### (9) GT MODELS GHD5 1970 ON





(8) GT MODELS GHD5 1973-SEPT. 1976, ALL V8 MODELS

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DRDER

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# CARPET SETS

Two ranges of carpets are available for the MGB. Representing excellent value for money, the standard range is manufactured from high quality materials but the carpet sections are not moulded to the contours of the floor or gearbox tunnel as were the originals. The standard range is available in RHD only.

All carpet pieces in standard sets are supplied flat without an integral underfelt backing, while the edges are bound with braiding where appropriate. With care, a neat, near original look can be achieved with these carpet sets.

Secondly, representing the highest quality, the OE quality range kits are backed and bound similarly to the originals and moulded to the contours of the floor, where necessary, for ease of fitment. The OE quality range is available in RHD and LHD formats.

Both the standard and OE quality carpet sets include carpeting for all areas of the floor, including those that were originally covered by rubber mats. They do not include the moulded rubber starter motor cover.

#### **CARPET COLOUR CHART**

BLACK	GREY
BLUE	RED
NAVY	AUTUMN LEAF

# **Standard Carpet Sets**

### **ROADSTER MODELS**

Roadster sets include toe board carpets, tunnel carpet, LH tunnel carpet, RH tunnel carpet, footwell carpets (with heel mat on the drivers side), under seat carpets, sill carpets, rear wheel arch carpets, heelboard carpet, battery cover carpet, rear chassis leg carpets and map pocket carpet.

CARPET SET, roadster, standard:

RHD 3 synchro roadster,	GHN3, up to 1967
Black	RP1228BLACK
Blue	RP1228BLUE
Navy	RP1228NAVY
RHD 4 synchro roadster,	GHN4/5, 1968 on
Black	RP1230BLACK
Grey	RP1230GREY
Autumn Leaf	RP1230AUTLEAF
Red	RP1230RED
Navy	RP1230NAVY

#### **ROADSTER BOOT CARPET SETS**

Boot carpet sets include boot floor carpet, wheel arch/wing pockets, bulkhead carpet, rear panel carpets & spare wheel cover carpet.

ARPET SET, roadster bo	oot, standard:
Black	RP1232BLACK
Red	RP1232RED
Biscuit	RP1232BISCUIT
Autumn Leaf	RP1232AUTLEAF
Navy	RP1232NAVY

#### **GT MODELS**

GT sets include toe board carpets, tunnel carpet, LH tunnel carpet, RH tunnel carpet, footwell carpets (with heel mat on the drivers side), under seat carpets, sill carpets, rear wheel arch carpets. heelboard carpet. battery cover carpet. rear chassis leg carpets, rear seat backing carpet, rear load floor carpet, rear wing pocket carpets, rear wing cover carpets and map pocket carpet.

iT, standard:	CARPET SET, GT, s
hro GT, GHD3, up to 1967	RHD 3 synchro
RP1229BLACK	Black
RP1229RED	Red
hro GT, GHD4/5, 1968 on	RHD 4 synchro
RP1231BLACK	Black
RP1231RED	Red
eaf <b>RP1231AUTLEAF</b>	Autumn Leaf
RP1231NAVY	Navy
	-

# **OE Quality Carpet Sets**

#### ROADSTER MODELS



	quanty.	
3 synchro roadster, GH	N3, up to 1967	Oil Cooler
RHD		
Black	RP1228BLACKOE	
Red	RP1228REDOE	Clutch
Navy	RP1228NAVYOE	
LHD		Engine 9
Black	RP1228BLACKOELHD	Engine & Gearbox
Red	RP1228RED0ELHD	Mountings
Navy	RP1228NAVYOELHD	mountings
4 synchro roadster, GH	N4/5, 1968 on	
RHD		Cooling
Black	RP1230BLACKOE	
Red	RP1230REDOE	Heater &
Blue	RP1230BLUEOE	Controls
Navy	RP1230NAVYOE	
Autumn Leaf	RP1230AUTLEAF0E	Fuel
LHD		System
Black	RP1230BLACKOELHD	System
Red	RP1230RED0ELHD	
Navy	RP1230NAVYOELHD	Exhaust
Autumn Leaf	RP1230AUTLEAF0ELHD	

#### **GT MODELS**

GT sets include toe board carpets, moulded tunnel carpet, LH tunnel carpet, RH tunnel carpet, footwell carpets (with heel mat on the drivers side), under seat carpets, sill carpets, rear wheel arch carpets, heelboard carpet, battery cover carpet, rear chassis leg carpets, rear seat backing carpet, rear load floor carpet, rear wing pocket carpets, rear wing cover carpets and map pocket carpet.

CARPET SET, GT, OE quality: 3 synchro GT, GHD3, up to 1967	Front Suspension
RHD Black <b>RP1229BLACKOE</b> Red <b>RP1229REDOE</b> LHD	Rear Suspension
Black <b>RP1229BLACKOELHD</b> Red <b>RP1229REDOELHD</b> 4 synchro GT, GHD4/5, 1968 on	Road Wheels
RHD Black RP1231BLACKOE Red RP1231REDOE	Brakes
Red RP1231REDOE Navy RP1231NAVYOE Autumn Leaf RP1231AUTLEAFOE LHD	Brake & Clutch Hydraulics
Black RP1231BLACKOELHD Red RP1231REDOELHD Navy RP1231NAVYOELHD	Steering
Autumn Leaf RP1231AUTLEAFOE Biscuit RP1231BISCUITOELHD	Electrical
CARPET SET, ROADSTER.	Bodyshell & Panels

ROADSTER, **OE OUALITY** RP1230BLACKOE

Note: When installing with OE quality carpets sets, it is recommended not to install the gearbox tunnel underfelt as this is moulded & could

Underfelt Kits

UNDERFELT KITS

with rubber backing

with rubber backing without rubber backing

without rubber backing

Roadster

GT Models

affect fit



Hood & Hardtops

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Chassis Plates & Decals

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**RP1770WB** Accessories **RP1770W0B** 

Index **RP1773WB RP1773W0B** 



Gearbox

Propshaft

Rear Axle



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**Rear Axle** 

Front Suspension

Real Suspension

Brakes

Brake &

**Hydraulics** 

Clutch

**Road Wheels** 

5

QTY REQ. PART No.

#### **Original Style Rubber** Footwell Mats & Sill Mats Engine

DESCRIPTION

No.

4 Cylinder These are the mats fitted instead of carpets on all cars originally up to 1978. Also listed are accessory fitment rubber overmats.

Engine V8	ove	ermats.		
°	1	FOOTWELL MATS, original style	e moulded	l rubber, pair:
Oil Cooler		3 synchro GHN3/GHD3, up to	0 1967	<i>,</i> ,
		Black	1	AHH71567
		Red	1	AHH81656
Clutch		4 synchro GHN4/5 & GHD4/5	5, 1968 on	
		Black	1	AHH97623
Engine &		Red	1	AHH84745
Gearbox		Autumn Leaf	1	KGK97601
Mountings		Navy	1	KGN97601
		Ochre	1	KGT97601
Cooling	1 SILL MATS, original style moulded rubber, pair:			
oooning		3 & 4 synchro, GHN3/4/5 & GHD3/4/5, up to Sept. 1976		
		Black	1	XGA13001
Heater &		Red	1	AHH816970
Controls		Autumn Leaf	1	XGK13001
		Navy	1	XGN13001
Fuel		Ochre	1	XGT13001
System	1 FOOTWELL MATS, accessory fitment, heavy duty			
		rubber, with MG logo, pair:		
Fuhauat		3 synchro, to 1967	1	GAC6816
Exhaust		4 synchro, 1968 on	1	GAC6815
	2	STARTER MOTOR COVER, origin	nal style m	oulded rubber:
Gearbox		3 synchro, GHN3/GHD4	1	AHH6443

3 synchro, GHN3/GHD4	1	AHH6443
4 synchro, GHN4/5 & GHD4/5	1	AHC98

#### Propshaft **Carpet Overmat Sets**

;	3	CARPET OVERMAT SET: 3 synchro GHN3/GHD3, up to 1967		
t		short pile overmats, pair With embroidered MG logo and rubber	1 anti-sl	RP1798 ip backing.
1		velour overmats, pair Plain nylon backed, without logo.	1	RP1798P
		4 synchro GHN4/5 & GHD4/5, 1968	s on	
r		short pile overmats, pair	1	RP1799
1		With embroidered MG logo and rubber	anti-sl	ip backing.
;		velour overmats, pair Plain nylon backed, without logo.	1	RP1799P

# Centre Console Armrest

4	ARMREST, centre console: 4 synchro GHN5 & GHD5, 1972 on.		
	vinyl trimmed, Black	1	X3A2915
	leather trimmed, Black	1	X3A2915L



oor	ovor	Ca

# Gear Lever Gaiter

- GAITER, gear lever: vinyl Black BHH2072BLACK 4 synchro GHN4/5 & GHD4/5, 1968 on Red BHH2072RED 1 4 synchro GHN4 & GHD4, 1968-69. Autumn Leaf 1 BHH2072AUTLEAF 4 synchro GHN5 & GHD5, 1970 on. BHH2072NAVY Navy 1 4 synchro GHN5 & GHD5, 1970-Sept. 1976. BHH2072BEIGE Beige 1 4 synchro GHN5 & GHD5, Sept. 1976 on. leather Black BHH2072BLACKL 4 synchro GHN4/5 & GHD4/5, 1968 on BHH2072REDL Red 1 4 synchro GHN4 & GHD4, 1968-69.
  - Autumn Leaf 4 synchro GHN5 & GHD5, 1 BHH2072AUTLEAFL 1970 on. Navy 4 synchro GHN5 & GHD5, 1970-Sept. 1976. BHH2072NAVYL

# **Door Cappings**

- DOOR CAPPINGS, pair: 6
  - 3 synchro roadster GHN3 up to body no. 66807,

up to 1964 ('pull out door hand	lle' models)
Black with Black piping	1 AKE51923AA
Black with Blue piping	1 AKE51923AB
Black with Red piping	1 AKE51923AM
Black with White piping	1 AKE51923AW
3 & 4 synchro roadster GHN	3/4 from
body no. 66808 on, 1964-69	
Black	1 RP1391BLACK
Red	1 <b>RP1391RED</b>
3 & 4 synchro GT GHD3/4, up	o to 1969
Black	1 RP1393BLACK
Blue	1 RP1393BLUE
Red	1 <b>BP1393RED</b>
4 synchro roadster GHN5, 19	70 on
Black	1 RP1390BLACK
Autumn Leaf	1 RP1390AUTLEAF
4 synchro roadster GHN5, 19	
Navy	1 <b>RP1390NAVY</b>
Ochre	1 RP13900CHRE
4 synchro roadster GHN5, Se	
Beige	1 <b>RP1390BEIGE</b>
4 synchro GT GHD5, 1970 on	
Black	1 RP1392BLACK
Autumn Leaf	1 RP1392AUTLEAF
4 synchro GT GHD5, 1970-Se	
Navy	1 <b>RP1392NAVY</b>
INCLVY	I ILI ILI ILI ILI ILI ILI ILI ILI ILI I

1

1

RP13920CHRE

RP1392BEIGE

AHH6422

AHH6423

AHH6424 AHH6425

AHH6422K

## **Door Capping Chrome Finishers**

### ROADSTER MODELS

Ochre

Beige

MUSILN MUULLS			
FINISHER, chrome, door capping:			
Roadster models			
front RH	1		
front LH	1		
rear RH	1		
rear LH	1		
set of 4	1		

4 synchro GT GHD5, Sept. 1976 on

#### **GT MODELS**

FINISHER, chrome, door capping

	Japping.	<b>NIGHER,</b> CHIOHIE, UOU
		GT models
AHH7844	1	front RH
AHH7845	1	front LH
AHH7846	1	rear RH
AHH7847	1	rear LH
AHH7844K	1	set of 4

# **Rear Quarter Cappings**

#### **GT MODELS** 8

REAR QUARTER CAPPII	NGS, pair,:	
3 & 4 synchro GT GHI	03/4, up to	1969
Black	1	RP1584BLACK
Blue	1	RP1584BLUE
Red	1	RP1584RED
4 synchro GT GHD5, 1	1970 on	
Black	1	RP1585BLACK
Autumn Leaf	1	RP1585AUTLEAF
4 synchro GT GHD5, 1	1970-Sept.	1976
Navy	1	RP1585NAVY
Ochre	1	RP15850CHRE
4 synchro GT GHD5, S	Sept. 1976 (	on
Beige	1	RP1585BEIGE

# **Door Capping Covering Kit**

DOOR CAPPING COVERING	
Includes vinyl, piping & inner weat	herstrips for two cappings.
3 synchro roadster GHN3 u	ip to body no. 66807,
up to 1964 ('pull out door hai	ndle' models)
Black with Black piping	1 AKE51923AACVR
Black with Blue piping	1 AKE51923ABCVR
Black with Red piping	1 AKE51923AMCVR
Black with White piping	1 AKE51923AWCVR
3 & 4 synchro roadster GHN3	3/4 from body no. 66808 on,
3 & 4 synchro GT GHN3/4, 19	964-69
Black	1 RP1393BLACKCVR
Blue	1 RP1393BLUECVR
Red	1 RP1393REDCVR
4 synchro roadster & GT GI	HN5/GHD5, 1970 on
Black	1 RP1392BLACKCVR
Autumn Leaf	1RP1392AUTLEAFCVR
4 synchro roadster & GT G	HN5/GHD5,
1970-Sept. 1976	,
Navy	1 RP1392NAVYCVR
Ochre	1 RP13920CHRECVR
4 synchro roadster & GT GI	
Beige	1 <b>RP1392BEIGECVR</b>
Doigo	

# **Rear Quarter Covering Kit**

### GT MODELS

al MODELS	
10 REAR QUARTER COVERING	
Includes vinyl for two rear quarte 'B' posts and rear quarter windo	er cappings,
'B' posts and rear quarter windo	w apertures.
3 & 4 synchro GT GHD3/4	l, 1965-69
Black	1 RP1584BLACKCVR
Blue	1 RP1584BLUECVR
Red	1 RP1584REDCVR
4 synchro GT GHD5, 1970	) on
Black	1 RP1585BLACKCVR
Autumn Leaf	1RP1585AUTLEAFCVR
4 synchro GT GHD5, 1970	)-Sept. 1976
Navy	1 RP1585NAVYCVR
Ochre	1 RP15850CHRECVR
4 synchro GT GHD5, Sept	. 1976 on
Beige	1 RP1585BEIGECVR

# **Map Pocket**

11	MAP POCKET, witho Black Original covered mill Black (covered plas	1 Iboard moulding.	XGA2917
	RH	1	XGA2917PRH
	LH	1	XGA2917PLH
	Blue	1	XGB2917
	Autumn Leaf	1	XGK2917
	Red	1	XGM2917
	Navy	1	XGN2917
	Ochre	1	XGT2917
	Beige	1	XGX2917
-	FINISHER, bright, ma	ap pocket 1	AHH8117
12	, , ,		X2A29701

ORDER





Engine

4 Cylinder



RP1431FK

1

Clutch

Mountings

Cooling

Heater &

Controls

Fuel System Exhaust

Gearbox

Propshaft

Rear Axle

Front

Suspension

Rear

& Panels

Body

Fittings

Interior Trim

& Fittings

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Accessories

### Suspension

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6

#### Road Wheels **ROADSTER MODELS**

7 Brakes Brake & Clutch **Hydraulics** Steering NI Electrical LHD NI FITTING KIT, sun visor, per side 2 8 2 Bodyshell

PIVOT, sun visor HZA5101 9 WASHER, double coil, sun visor AJD7721 2 WASHER, cup, sun visor 2 **AHH8799** 10 11 NUT, sun visor to pivot 2 251345 12 RETAINER, rubber, sun visor 2 622431

### GT MODELS UP TO SEPT. 1976

u			
13	SUN VISOR, grey	2	BHH1406
14	SCREW, sun visor pivot securing	2	RMP310
15	CLIP, sun visor	2	AHH9251
16	SCREW, clip	2	AD606053
	· •		

### GT MODELS SEPT. 1976 ON

13	SUN VISUR, Grey/Black: Can be used on earlier cars if required.		
	RH (driver's, with pouch)	1	44E5284RHD
	LH (passenger's, with mirror) <i>RHD</i> .	1	44E5285RHD
	LH (driver's, with pouch) LHD.	1	44E5285LHD
	RH (passenger's, with mirror)	1	44E5284LHD
14	SCREW, sun visor pivot securing	2	YZ3405
15	CLIP, sun visor	2	DZB3870
16	SCREW, clip	4	YZ3404



SUN VISOR KIT, COMPLETE WITH FIXINGS - RP1431LHD

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No. DESCRIPTION

PART No.

OTY REQ. PART No.

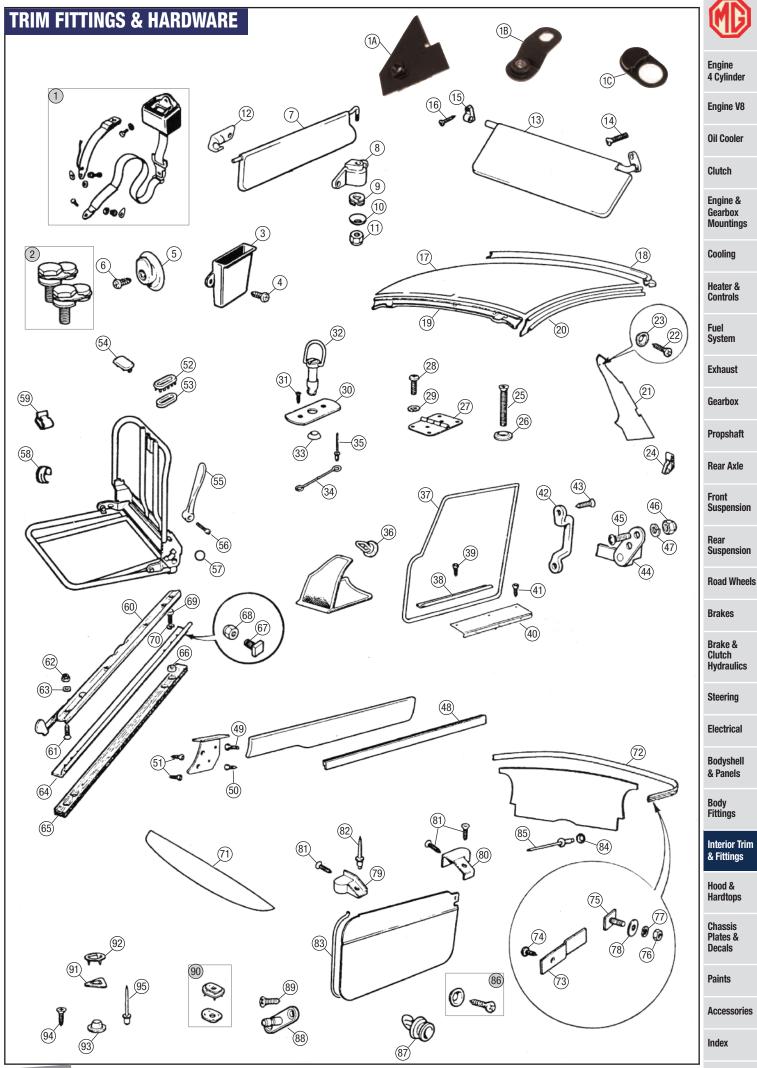
# **Headlining Kit** & Cant Rail Covers - GT

GT	MODELS		
17	HEADLINING KIT, Grey	1	AHH9537
NI	COMPLETE ROOF LINING KIT,		
	vinyl, Grey Includes headlining panel, 'C' post line	1	RP1456
	front & rear header rail & cant rail cov		
	all in Grey, plus 'A' post covers in blac		
	deluxe fabric, Grey		RP1223GREY
	Includes headlining panel, 'C' post line front & rear header rail & cant rail cov	ers, rers	
	all in Grey, plus 'A' post covers in blac		
	deluxe fabric, Tan	1	RP1223TAN
	Includes headlining panel, 'C' post line front & rear header rail & cant rail cov		
	all in Tan, plus 'A' post covers in black		
18	COVER, front header rail:		
	Beige	1	AHH8153
	Grey	1	AHH9512
19	COVER, rear header rail:		
	Beige	1	AHH8225
~~	Grey	1	X2J2905
20	COVER, cant rail:		
	RH	4	AUU0150
	Beige	1	AHH8150 AHH9514
	Grey I H	I	Ann9514
		1	AHH8151
	Beige Grev	1	AHH9515
21	'C' POST LINER, pair:	1	AIIII5J1J
21	Grev	1	<b>RP1234</b>
	Up to Sept. 1976.	'	111 1204
	Grey/Black	1	RP1235
~~	Sept. 1976 on.		
22	SCREW, liner to 'C' post, chrome	2	AD606053
23	WASHER, cup, chrome	2	FWP906
24	TRIM CLIP, 'C' post liner & rear header rail cover to body	A/R	ADU4235
	Teal Treater Tail Cover to Douy	HVN	MD04233

# Rear Seat Back & Tailboard - GT

GT	MODELS		
25		6	SF604101
	Up to 1973.		
26	WASHER, cup	6	ACA5374
	Up to 1973.		
27	HINGE, tailboard & rear seat:		
	up to 1973	6	AHH7527
	from 1974 on	2	BHH976
28	SCREW:		
	hinge to tailboard & seat back:		
	up to 1973	36	PMZ308
	from 1974 on	12	PMZ308
	hinge to body	4	SE604041
	from 1974 on.		
29	WASHER, spring, 3/16" int. dia:		
	up to 1973	36	WL105001
	from 1974 on	12	WL105001
NI	WASHER, spring, 1/4" int. dia.	4	GHF331
	From 1974 on.	7	un 551
NI	WASHER, plain	12	WP5
	From 1974 on.		
30	PLATE, tailboard Dzus fastener	2	AHH7552
31	SCREW, plate to tailboard	4	AB606039
32	DZUS FASTENER, tailboard	2	BHA4537
33	<b>RETAINING WASHER</b> , Dzus fastener	2	BHA4538
34	SPRING CLIP, Dzus fastener	2	BHA4539
35	POP RIVET, Dzus fastener	4	574437
36	TRIM CLIP, rear wing pocket	-	014401
00	carpet to body	2	GHF1054
		-	







Front

Rear

Suspension

Suspension

Road Wheels

Brake

Brake Cluto

Steerin

Electrical

Interior Trim & Fitting

Hydraulic

<b>Door Seals</b>

DESCRIPTION

Engine	<i>u</i>	INIODELS			
4 Cylinder	37	SEAL, door:			
Engine V8		Black Furflex Up to 1972 approx. Black nylon From 1972 approx. on.			RP1441BLACK RP1350BLACK
Oil Cooler		Autumn Leaf nylon From 1972 approx. on.	2	R	P1350AUTLEAF
Clutch		Navy nylon From 1972 approx. to Sept. 1976. Ochre nylon From 1972 approx. to Sept. 1976.		2 2	RP1350NAVY RP13500CHRE
Engine & Gearbox Mountings	38	STRIP, door seal retaining: Originally fitted to GTs only, but may be alloy	e fi	2	AHH7768
		stainless steel		2	AHH7768SS

QTY REQ.

PART No.

DESCRIPTION

No.

Cooling	<b>39</b> SCREW, retaining strip to body	12	AB606039
Heater & Controls			
Fuel System			
Exhaust			
Gearbox	SEAL, DOOR, BLACK FURFLEX -		
Propshaft	RP1441BLACK		
Rear Axle			

# Threshold Plates

#### **GT MODELS** (WILL FIT ROADSTER MODELS) See Accessories for alternative threshold plate designs.

40	THRESHOLD PLATE ('kickplate'), ribbed alloy From 1972 on.	2	AHH9887
41	May be fitted to other GTs and road SCREW, threshold plate to body	<i>lsters.</i> 12	PJZ602

# **Rear Seat Catches**

	DEL	

&	42	STAPLE, rear seat catch	2	AHH7770
h	43	SCREW, staple	4	511786
S	44	CATCH, rear seat	2	AHH7740
	45	SCREW, rear seat catch	4	PMZ308
ıg	46	NUT, dome, rear seat catch	4	14B7889
ıy	47	WASHER, spring	4	WL105001

## **Door Weatherstrips**

### **ROADSTER & GT MODELS**

Bodyshell	RO	ADSTER & GT MODELS		
& Panels	48	DOOR WEATHERSTRIP, inner ('drop glass inner seal')	2	AHH7848
Body Fittings	49	SCREW, door capping finisher to c machine thread	-	
Trange	50	SCREW, door capping finisher to c	apping,	
terior Trim & Fittings	51 NI	self tapping SCREW, door capping finisher to d chrome	8	GHF402 AD608033J
Hood & Hardtops	NI	SCREW KIT, door capping finisher Contains finisher fixing screws for one of	Z loor cap	GBK3005 ping.

. AHH7848



Front Seat Fittings ( 5 5 R 5 39 SCREW, retaining strip to body 12 AB606039 5 Ę

	Unit Seat Fittings		
RO	ADSTER & GT MODELS		
52	EYELET & WASHER,		
	headrest hole in seat cover	2	<b>CZA4500S</b>
	GHN5 & GHD5 models, 1970 on.		
-	EYELET ONLY,	0	0744500
	headrest hole in seat cover GHN5 & GHD5 models, 1970 on.	2	CZA4500
53	WASHER, headrest hole eyelet	2	CZA4263
	GHN5 & GHD5 models, 1970 on.	-	
54	PLUG, headrest hole in seat cover:		
	If headrest not fitted.		
	GHN5 & GHD5 models, 1970 on	~	
	Black	2	BD36610
	Autumn Leaf	2	AHA9779
	GHN5 & GHD5 models, 1970-Sep		
	Navy Ochre	2 2	XGN1953 XGT1953
55	HANDLE, seat reclining	2	24B4057
55	All reclining seats.	2	24D4UJ/
56	SCREW, reclining handle	2	54K205
	All reclining seats.		
57	KNOB, seat back release	2	24K6809
58	All reclining seats.	A/R	608862
50 59	CLIP, tubular, seat cover to frame CLIP, edge type, seat cover to frame	A/R	608817
60	SEAT SLIDE SET, 4 pieces:	7/11	000017
00	RH seat	1	RP1455RH
	LH seat	1	RP1455LH
61	SCREW:	'	
• •	slide to seat	16/14	SF604101
	Quantity reduced for reclining seats.		
	slide & spacer to seat	2	SE604121
	Spacer fits under head of screw at rea of seat slide with catch (reclining seats		
NI	SPACER, seat slide	2	12H1062
	Spacer fits under head of screw at rear of		
60	seat slide with catch (reclining seats only)	. 16	GHF221
62 63	NUT, slide to seat WASHER, plain	16	GHF300
64	SEAT RUNNER, floor:	10	unroou
04	BH	2	BHH741
	LH	2	BHH742
65	SUPPORT, seat runner, wood	-	AHH6160W
66	SPACER, wood support	8	AHH6939
67	STUD, seat movement end stop	2	AHH8893
	Fits to rear of outer seat runner (reclining		nly).
68	NUT, end stop stud	2	53K1420
69	Fits to rear of outer seat runner (reclining a SCREW, seat runner to floor	seats oi 8	niy). GHF117
09 70	WASHER, shakeproof	о 8	GHF321
10	אאסוובה, זוומגניווטטו	0	unrozi

# **Dash Top Covering Kit**

### **ROADSTER & GT MODELS**

71 DASH TOP COVERING KIT, Black vinyl 1 AHH7597 Includes materials to recover dash top and crash roll.

### **Rear Cockpit Rail ROADSTER MODELS**

72	REAR COCKPIT RAIL, alloy, not covered	1	AHH6416
NI	REAR COCKPIT RAIL COVERING KI		
	fine grain vinyl GHN3/4, up to 1969.	1	AHH6416CF
	coarse grain vinyl GHN5, 1970 on.	1	AHH6416CC
	fitting kit	1	AHH6416FK
73	PLATE, rear cockpit rail end	2	AHH6418
74	SCREW, plate to body	2	AB608031
75	STUD PLATE, cockpit rail to body	9	AHH6417
76	NUT, stud plate	9	HN2005
77	WASHER, spring	9	WL105001
78	WASHER, plain	9	WP5



OTY REQ.

HEADREST EYELET -CZA4500

FINISHER, DOOR SEAL, FRONT. RH -



# **Door Seals & Finishers**

#### **ROADSTER MODELS** 79 FINISHER, door seal, front: AHH6270 RH 1 LH AHH6271 1 80 FINISHER, door seal, rear: RH AHH6323 1 LH AHH6324 Ν FINISHER KIT, door seals, car set AHH6270K 1 Includes 4 finishers, 6 screws & 2 rivets. SCREW, finisher to body **GHF400** 81 6 82 POP RIVET, finisher to body 2 574437 SEAL, door: 83 **Black Furflex** 2 RX3000BLACK GHN3/4/5, up to 1972 approx. Cut to fit **Red Furflex** 2 RX3000RED GHN3/4, up to 1969. Cut to fit. Black nylon 2 KGA817 GHN5, from 1972 approx. on. Will fit all other models.



## **Trim Panel Fixings ROADSTER & GT MODELS**

84	WASHER, cup, rear cockpit liner Roadster models.	8	FWP906
85	<b>POP RIVET</b> , rear cockpit liner to body <i>Roadster models.</i>	8	574437
86	INTERIOR TRIM SCREW KIT: Roadster & GT models. Includes 50 screws	& wa	shers.
	chrome	1	TSK102
	black	1	GBK3004
-	AUXILIARY TRIM SCREW KIT, black Auxiliary kit for GT models. Includes screws and washers to hold rear capping and tailgate liners.	1	TSK201
87	TRIM CLIP, nylon, door liner Roadster & GT models GHN5/GHD5, 1970 or	, 26 1.	GHF1222
88	PEG, 'Lift-The-Dot' Roadster models, tonneau cover peg. GT models, rear seat base retaining peg.	A/R	LFP116
89	SCREW, 'Lift-The-Dot' peg, chrome	A/R	AD606043
90	FASTENER, 'Lift-The-Dot' Roadster models, tonneau cover fastener. GT models, rear seat base retaining fastener	A/R	552651S

### **Carpet Fixings** ROADSTER & GT MODELS

110	ADJILII & UI MODELJ		
91	SOCKET CLIP, carpet	A/R	CD23803
92	SPIKED RING, carpet clip	A/R	CD23802
93	STUD, 'Durable Dot',		
	carpet clip to body	A/R	610624

94	SCREW, stud to body	A/R	AC606051
95	POP RIVET, stud to body	A/R	574437



QTY REQ. PART No.

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# TRIM FITTINGS & HARDWARE

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Engine V8

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Oil Cooler

Clutch

Engine & Gearbox Mountings

Cooling

Heater & Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear Suspension

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Road Who

No.

DESCRIPTION

Glovebox

#### QTY REQ.

No. DESCRIPTION

QTY REQ. PART No.

PART No.

Engine 4 Cylinder	1	GLOVEBOX ASS'Y: RHD	1	AHH6338
		LHD	1	AHH6339
Engine V8	2	SCREW, glovebox securing	6	AB606039
Eligilie vo	3	NUT, spire	6	ADA1869
	4	CHECK ROD, glovebox lid:		
Oil Cooler		RHD	1	AHH6329
		LHD	1	AHH6330
	5	SCREW, check rod to lid	1	PMZ206
Clutch	6	BRACKET, glovebox support:		
		RHD	1	HZA543
Engine &		LHD	1	HZA542
Gearbox	7	SCREW, bracket to glovebox	1	AD608044L
Mountings	8	WASHER, cup	1	FWP708
J	9	BRACKET, glovebox to dash:		111700
0	Ŭ	RHD	1	HZA545
Cooling		LHD	1	HZA544
	10	SCREW, bracket to dash	2	PMZ308
Heater &	11	WASHER, spring	2	WL105001
Controls	12	WASHER, plain	2	WE105001 WP5
	13	71	4	PMZ306
		SCREW, glovebox lid to dash		
Fuel System	14	NUT, glovebox lid to dash	4	HN2005
System	15	WASHER, spring	4	WL105001
	16	FINISHER, glovebox lid Up to Sept. 1976.	1	BDH741
Exhaust	17	CLIP, finisher to glovebox lid	4	14B934
		Up to Sept. 1976.	4	140334
Coorboy				
Gearbox	_			

# **Dashboard Fixings**

Propshaft	18	PLATE, dash to body Up to Sept. 1976.	1	AHH6713
Rear Axle	19	SCREW, dash to body plate Up to Sept. 1976.	2	SH604041
	20		2	GHF331
Front Suspension	21		2	GHF425
	NI	WASHER, spring Sept. 1976 on.	2	GHF331
Rear Suspension	NI	WASHER, plain Sept. 1976 on.	2	GHF300
Road Wheels	22	NUT, spire Sept. 1976 on.	2	GHF713
	23	to cross tube	2	GHF120
Brakes	24	Chrome bumper models. WASHER, plain Chrome bumper models.	4	GHF301
Brake & Clutch	25	WASHER, spring Chrome bumper models.	2	GHF332
Hydraulics	26	NUT, steering column bracket to cross tube Chrome bumper models.	2	GHF201
Steering	27	SCREW, dash to body Up to Sept. 1976.	2	GHF117
Electrical	28	WASHER, spring Up to Sept. 1976.	2	GHF331
	29	WASHER, plain Up to Sept. 1976.	2	GHF300
Bodyshell & Panels	30 31		2 1	AHH6293 PWZ205
	32	NUT, side mounting plate	3	GHF201
Body Fittings	33	WASHER, spring	3	GHF331



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GLOVEBOX ASS'Y, RHD -AHH6338

Dashboard Assembly & Glovebox Lid NOTE on LHD rubber bumper dashboards: From the introduction

of the rubber bumper models, all LHD models, including those for Europe, were fitted with the safety 'Abingdon Pillow' soft dashboard first seen on North American Specification 'NAS' models some years earlier (we don't cover NAS models in this catalogue). Pillow dashes are not included in our dashboard reconditioning scheme.

NOTE on dashboards reconditioning: Reconditioned dashboards are supplied on an exchange basis (subject to availability) and are repainted with the correct wrinkle finish paint. Prices are based on repainting a standard dashboard and there will be an extra charge for any holes that need filling or repairing.

-			
34	DASHBOARD ASS'Y, with glovebox lid: <i>Recond., exchange.</i>		
	3 synchro models GHN3 & GHD3		
	(toggle switches, with toggle headlight swi	tch)	
	RHD		HZA452R
	LHD		HZA453R
			nza4JJn
	4 synchro models GHN4/5 &		
	GHD4/5 up to GHN5/GHD5-258000		hah)
	(toggle switches, with push-pull headlight		,
	RHD 1		HZA612R
	LHD 1		HZA613R
35	DASHBOARD ASS'Y, with glovebox lid:		
	Recond., exchange. GHN5 & GHD5 models from GHN5/GHD5-2580	01	
	up to finish of chrome bumpers (rocker switch		
	RHD	. ^	HZA4072R
	I HD 1		HZA4073R
36	DASHBOARD ASS'Y, with glovebox lid:		1124407011
30	Recond., exchange.		
	chrome bumper V8 models	1	HZA4600R
	rubber bumper RHD	-	HZA4916R
	4 cylinder rubber bumper up to Sept. 1976.		IIZA4510II
	Rubber bumper V8 models	,	
	For LHD, see note above.		
37	DASHBOARD ASS'Y, with glovebox lid:		
	Recond., exchange.		
	RHD 1		HZA5199R
	4 cylinder rubber bumper models Sept. 19 For LHD. see note above.	/60	on.
20			
38	LID, glovebox: 4 cylinder models up to Sept. 1976. All V8 mod	dala	
		-	HZA455
	LHD (not V8 models)		HZA454
39	LID, glovebox, RHD		HZA5195
	4 cylinder models from Sept. 1976 on.		
n.	abhaard Craab Da		

### **Dashboard Crash Rail**

40	CRASH RAIL ASS'Y, with dash top recovering kit,							
	Black vinyl	1	AKE5155					
NI	RECOVERING KIT, crash roll & de Includes materials to recover dash top	ash top, D <i>and crash</i>	roll.					
	Black vinyl	1	AHH7597					
41	NUT, crash roll to dash top	8	HN2005					
42	WASHER, spring	8	WL105001					
43	WASHER, plain	8	WP5					

## **Instrument Surround**

GLOVEBOX ASS'Y, LHD AHH6339

44	HOOD, instruments 4 cylinder chrome bumper models.	1	AHH6142
45	SCREW, hood to dash 4 cylinder chrome bumper models.	8	AHH6164
46	WASHER, plain 4 cylinder chrome bumper models.	8	WC705051
47	BINNACLE, instruments, plastic RHD, 4 cylinder rubber bumper models up All V8 models.	1 to Se	<b>HZA4708</b> ot. 1976.
48	DASHBOARD MOULDING, instruments, plastic RHD, 4 cylinder rubber bumper models	1 from	HZA5104 Sept. 1976 on.

# **Switch Hole Blanking**

49 PLUG, unused rocker switch hole in dash: cylinder models. from GHN5/GHD5-258001 up to Sept. 1976 and all V8 models A/R **BHH533** from Sept. 1976 on A/R AAM222L

# **Glovebox Lid Lock**

_			
50		1	AHH6331
	RHD, 4 cylinder models up to Sept. 1976. LHD 4 cylinder chrome bumper models only.	All V8	models.
51	BUFFER, glovebox lid	1	AHH6292
	RHD, 4 cylinder models up to Sept. 1976.	A.II. 1/0	madala
50	LHD 4 cylinder chrome bumper models only.	All VO	
52	CATCH, glovebox lid lock RHD, 4 cylinder models up to Sept. 1976.	I	AHH6291
	LHD 4 cylinder chrome bumper models only.	All V8	models.
53	SCREW, catch & buffer to dash	2	518352
	RHD, 4 cylinder models up to Sept. 1976.		
	LHD 4 cylinder chrome bumper models only.	All V8	
54	LOCK ASS'Y, glovebox lid	1	HZA5413
	RHD, 4 cylinder models from Sept. 1976 on.		
55	BEZEL, glovebox lid lock	1	DZB3553
	RHD, 4 cylinder models from Sept. 1976 on.		
56	STRIKER, glovebox lid lock	1	HZA5367
	RHD, 4 cylinder models from Sept. 1976 on.		
57	BUFFER, glovebox lid	2	14G9467
	RHD, 4 cylinder models from Sept. 1976 on.		

# **Speaker/Radio Console**

58	SPEAKER CONSOLE: 3 synchro models, GHN3/GHD3.		
	plastic	1	AHH6169
	fibreglass	1	AHH6169FG
59	0	·	
	4 synchro models, GHN4/5 & GHD4/5 up to GHN5/GHD5-258000.		
	plastic	1	AHC13
	fibreglass	1	AHC13FG
60	<b>GRILLE</b> , speaker console For both 3 & 4 synchro speaker consoles.	1	AHH6753
61	BEZEL, speaker console grille For both 3 & 4 synchro speaker consoles.	1	AHH6742
62	NUT, bezel to speaker console	4	HN2003
63	WASHER, spring	4	518103
64	WASHER, plain	4	PWZ202
65	CONSOLE, radio	1	BHH473
	4 synchro chrome bumper models GHN5/GH RHD 4 cylinder rubber bumper models up to All V8 models.	D5 Se	-258001 on, ot. 1976.
66	CONSOLE, radio	1	HZA5102
	4 cylinder chrome bumper models from Sep	t. 1	976 on.
67	SPIRE NUT, speaker console/		
	radio console to body	4	GHF712
68	SCREW, speaker console/		
	radio console to body	4	511786
69	WASHER, cup	4	FWP208
70	RADIO BLANKING PLATE ASS'Y	1	ARH59K
71	All models up to Sept. 1976. BLANKING PLATE, radio, metal	1	ARH59
	All models up to Sept. 1976.	•	
72	BADGE, blanking plate	1	AHH5258
70	All models up to Sept. 1976.		
73	PUSH-ON FIX, badge to blanking plate	2	FP10044
	All models up to Sept. 1976.	2	FF 10044
74	BLANKING PLATE, radio, plastic	1	HZA5110
	All models from Sept. 1976 on.	·	

CONSOLE, RADIO -BHH473

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# DASHBOARD, CONSOLE & MIRRORS

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**Engine V8** 

**Oil Cooler** 

Clutch

Engine & Gearbox Mountings

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• 0 Heater & Controls

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	No.	DESCRIPTION		QTY REQ.	PART No.	No.	DESCRIPTION	Q	TY REQ.	PART No.	No.	DESCRIPTION	QTY	REQ.	PART No.
	Т	innel C	onsole			W	ing & Door	Mirro	re		1				
		rmract	onsole, & Ashtra	V					13		7				-
Engine 4 Cylinder		TUNNEL CON From GHN5/GHL	ISOLE:	y		90	WING MIRROR STEM Optional extra on GHN3/4 GHN5/GHD5 up to GHN5- Purchase glass (item 91)	& GHD3/4 mod 328800 & GHD3		-	/				
Engine V8			ual gearbox módels. All	V8 models 1 1	BHH467 BHH467FG	91	'boomerang' type 'curved' type GLASS, wing mirror		2 2 <b>RH52</b> 2	RH5284 84CURVED RH5285			R		
Oil Cooler		TUNNEL CON From GHN5/GHL	D5-258001 on, automat	· ·	BHH468 models.		DOOR MIRROR, 'Tex' chrome			1110200				S.C.	
Clutch	78	ARMREST, tu From GHN5/GHL		1	AB608081		GHN5/GHD5 models f & GHD5-328101 on. RH		801 1	GAM213	-	1			1
Engine & Gearbox	70	Black vinyl Black leath PLATE, tunnel	ner	1 1	X3A2915 X3A2915L		LH Black Attornative fitment to	obromo door m	1	GAM214			DOOR MIRRO CHROME, RH GAM213	)R, '-	
Mountings		armrest str	riker	1	ACP101		Alternative fitment to RH	chronne door nh	1	GAM261			dAm215		
Cooling	81	SCREW, plate STRIKER, arm	nrest	2 1	GHF421 13H7468	93	LH FIXING KIT, 'Tex' type	door mirror	1 2 <b>D</b> Z	GAM262 ZB5208KIT		- A	f A		
Heater &	83		est to tunnel console	1 1	346140A CHC101	04	Included in door mirrors. Comprises plinth, wedge SCREW, wedge to plin		4	AC610081			1. 1		
Controls		SCREW, hing SCREW, hing		3 3	GHF400 CMZ204	95	PLINTH, plastic, mirro	r to door	2	CZA7164				/	70
Fuel			est hinge screw	1	CHP101	96 Ni	GLASS, 'Tex' type doo DOOR MIRROR, 'bulle	et' type:	2	RTC2071				5	
System	87	ASHTRAY AS All models with	S'Y, tunnel mounted out tunnel console.	1	AHH7061		Popular period accessory chrome		2	GAM105	6	FIL Th	XING KIT, EX' TYPE DOOR MI	RROR	
Exhaust	88 89		S'Y, console mounte	4 ed:	GHF422	NI	Black QUARTER LIGHT MIR	ROR	2 <b>GA</b> 1	AM105BLK ( GAM115		DZ	B5208KIT		
Gearbox		All models with Black/chro		1	HZA5390	•							Conceptury, Conceptury, March		
Propshaft	-	chrome ASHTRAY, co insert only	nsole mounted,	1 1 <b>H7</b>	HZA5390C A5390DISH		WING MIRROR STEM - RH5284CURVED			)					
			vith tunnel console.					(		/				J	
Rear Axle		13								ING MIRROR G H5285	ILASS -				.0
Front Suspension					CATCH, ARMREST -	r	11	DOOD						V	2
Deer	STI AR	RIKER, MREST -		1	ARMREST - 346140		11-	CHRO GAM1		,		DOOR MIRROR, BLACK, RH - GAM261	and the second		
Rear Suspension	13	H7468				1					In	terior Mir	ror		
Road Wheels								a g				ADSTER MODELS			
Brakes		ASHTRAY ASS'Y						-				INTERIOR MIRROR	ASS'Y, ed	1	BHA4806
Brake &		CHROME - HZA53900		-						OR MIRROR, ACK -	98	Up to 1969 (GHN3/4 SCREW, clamping m			
Clutch Hydraulics			Antin						GAI	M105BLK	00	to centre rod Up to 1969 (GHN3/4)		1	AHH6951
nyuruunos		1										NUT, clamping mirro Up to 1969 (GHN3/4).	r to centre rod	1	14B7889
Steering		5										WASHER, spring Up to 1969 (GHN3/4). INTERIOR MIRROR	ASC'V dinning	1 1	WL105001
Electrical					and the second s					0	101	windscreen frame From 1970 on (GHN	mounted	1	BHA4960
Bodyshell		0							0	0	102	SCREW, mirror to wi From 1970 on (GHN5).			
& Panels				-				T	N.			chrome stainless steel		2 2 R	RMP308 RMP308SS
Body Fittings						L	1		'ER LIGHT )R -			MODELS			
	8 0		1-13	1	•			GAM11			103	INTERIOR MIRROR for buffer type ste Up to 1968 (GHD3/4	m	1 0)	AHH7496
Interior Trim & Fittings			C'an a								104	STEM & BASE, buffe interior mirror	er type,	1	AHH7473
Hood &	K	CO.E	0						7		105	Up to 1968 (GHD3/4 BUFFER, interior mir	ror	0). 1	AHH7474
Hardtops	1							/			106	Up to 1968 (GHD3/4 up INTERIOR MIRROR for sucker type ste	HEAD,	1	BHA4781
Chassis Plates &		Acces 6				(		INTERIOR		ASS'Y -	107	From 1968-69 (GHD STEM, sucker type, i	4-139881 to 18784		BHA4781
Decals		-				L		BHA4806				From 1968-69 (GHD4-1 BASE, interior mirror	39881 to 187840). stem	1	27H6665
Paints												From 1968-69 (GHD4-1 COVER, stem base	39881 to 187840).	1	27H6666
Accessories											110	From 1968-69 (GHD4-1 SUCKER, interior mir	ror steady	1	BHA4784
				1							111	From 1968-69 (GHD4-1 INTERIOR MIRROR, From 1970 on (GHD5).	head only, dipping	g 1	632091
Index			1111		C.	INT	ERIOR MIRROR HEAD- 632091		-		112	SCREW, mirror to he		3	AD610041
165	0	RDER	BY PHONE:	015	22 5680	000 /	ON LINE: WWW	v.rimme	erbro	s.com /	E-M/	all: sales@ri	immerbro	S.C	om

# DASHBOARD, CONSOLE & MIRRORS

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**Engine V8** 

**Oil Cooler** 

Clutch

Engine & Gearbox Mountings

(44)

0

(49)

(71)

(72

• 0 Heater & Controls

Cooling

Fuel System

Exhaust

Gearbox

Propshaft

**Rear Axle** 

Front Suspension

Rear Suspension

**Road Wheels** 

Brakes

Brake & Clutch **Hydraulics** 

Steering

Electrical

Bodyshell & Panels

Body Fittings

Interior Trim & Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

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Engine 4 Cylinder

**Engine V8** 

**Oil Cooler** 

Clutch

Engine &

Gearbox

Cooling

Heater &

Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Suspension

Suspension

Road Wheels

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Steering

Electrical

Bodyshell

& Panels

Body

Fittings

Hood &

Hardtops

Interior Trim & Fittings

Clutch

Front

Rear

2

1

Mountings



means they are interchangeable.

HOOD COVER (BLACK):

DESCRIPTION

AHH8516

AHH8516WOHR

AHH8516MHWOHR

AKE5372DUCKZW

AKE5372DUCK

AKE5372

AKE5372WOHR

AKE5372DUCK

AKE5372MH

**BHH905** 

BHH905W0HR

BHH905DUCK

BHH905MH

HZA5123

HZA5123WOHR

HZA5123DUCK

HZA5123MH

HZA5123MHWOHR

BHH905MHW0HR

AKE5372DUCKZW

AKE5372MHWOHR

**AHH8516MH** 

The Packaway type hood featured a grey 2 part frame and was designed to be removed from the car and stowed in the boot when not in use.

option on cars from the same period and its frame (also grey) used the same mounting points as the Packaway hood. Its design however allowed

It was standard factory fitment on cars between 1962 and 1970. The Deluxe type hood with grey folding frame was offered as a factory

it to be folded into the rear cockpit area when not in use. Colours other than black are available to special order, with or without

header rail, with either fixed or zip out rear window. Please enquire. Two types of hood were fitted to cars between 1971 and 1980. Originally,

cars up to September 1976 were fitted with a hood that featured a fixed rear window whereas September 1976 on models featured a zipped rear

window which allowed for greater ventilation. Both types of hood were fitted to the same black folding frame which

Colours other than black are available to special order, with or without

header rail, with either fixed or zip out rear window. Please enquire.

OE spec vinyl - fixed rear window

1

1

1962-70 - Grey packaway frame

without header rail 1

Mohair - fixed rear window

without header rail 1

Mohair - zip out rear window

1971-1980 - Black folding frame OE spec vinyl - fixed rear window

with header rail

without header rail

Double Duck - fixed rear window

without header rail 1

Mohair - fixed rear window

without header rail 1

1971-1980 - Black folding frame OE spec vinyl - zip out rear window

without header rail 1

without header rail 1

Mohair - zip out rear window with header rail

without header rail 1

Double Duck - zip out rear window

with header rail

with header rail

with header rail

HOOD COVER (BLACK):

OE spec vinyl - zip our rear window

Double Duck - fixed rear window

Double Duck - zip out rear window

without header rail 1 AKE5372WOHRZW

1

1

1

1

HOOD COVER -

**BHH905** 

without header rail 1 AKE5372MHWOHRZW

with header rail

Double Duck - fixed rear window

Double Duck - zip out rear window

1962-70 - Grey folding frame - Deluxe Type Hood OE spec vinyl - fixed rear window

Mohair - fixed rear window

with header rail

with header rail

No. DESCRIPTION

HOOD FRAME

BHH346

## Hood Rear Retaining Bar

3 4	RETAINING BAR, hood rear edge HOOD RETAINER, rear deck,	1	BHH905BAR
-	chrome ('teardrop')	2	14B1730
5	SCREW, retainer to rear deck	4	PMZ306
6	WASHER, spring	4	WL105001
7	WASHER, plain	2	WP5
8	WASHER, cup	2	AAA5130

### **Hood Header Rail**

9	HEADER RAIL ASS'Y, hood	1	BHH496
10	PAD, header rail corner	2	AHH6439
11	SCREW, pad to header rail	4	GHF400
12	SEAL, header rail to windscreen	1	BHH2273
13	RETAINER, header rail seal	1	AHH6440
14	POP RIVET, retainer to header rail	15	574437
15	CATCH, header rail to windscreen:		
	chrome	2	AHA7709
	GHN3/4/5 models up to GHN5-219000.	_	
	satin	2	AHA9772
	GHN5 models from GHN5-219001 on.		
16	SCREW, catch to header rail	4	HU504
17	WASHER, spring	4	WL105001

### Hood Frame Assembly

1962-70, GHN3/4/5 models up to GHN5-219		HH610910
HOOD FRAME, Grey split type, RH	1 9000,	AHH6109
HOOD FRAME, Grey split type, LH 1962-70, GHN3/4/5 models up to GHN5-219 for std. 'packaway' type hood.	1 9000,	AHH6110
	1 -2190	<b>8G9288</b>
Black folding type 1971 on, GHN5-219001 on.	1	BHH346
HOOD FRAME -		
AMIDIOSIO		
	1962-70, GHN3/4/5 models up to GHN5-21s for std. 'packaway' type hood. HOOD FRAME, Grey split type, RH 1962-70, GHN3/4/5 models up to GHN5-21s for std. 'packaway' type hood. HOOD FRAME Grey split type, LH 1962-70, GHN3/4/5 models up to GHN5-21s for std. 'packaway' type hood. HOOD FRAME ASSEMBLY: Grey folding type 1962-70, GHN3/4/5 models up to GHN5- for aptional' Deluxe' type hood. Black folding type 1971 on, GHN5-219001 on.	HOOD FRAME, Grey split type, RH 1 1962-70, GHN3/4/5 models up to GHN5-219000, for std. 'packaway' type hood. HOOD FRAME, Grey split type, LH 1 1962-70, GHN3/4/5 models up to GHN5-219000, for std. 'packaway' type hood. HOOD FRAME ASSEMBLY: Grey folding type 1 1962-70, GHN3/4/5 models up to GHN5-21900 for optional 'Deluxe' type hood. Black folding type 1 1971 on, GHN5-219001 on. HOOD FRAME -

HOOD FRAME ASSEMBLY 8G9288

	Hood & Hood Frame Fixings				
22	SOCKET, hood frame/tonneau cover ra	ail Io	cating:		
	Chrome	1	AHH8391		
	GHN3/4/5 models up to GHN5-246724.				
	Black	1	BHH611		
	GHN5 models from GHN5-246725 on.				
23	SCREW, socket to body	6	SE604063		
	Models fitted with grey split frame & 'packa	way'	hood.		
24	WASHER, spring	6	GHF331		
	Models fitted with arey split frame & 'nacka	wav'	hood		

	Models fitted with grey split frame & 'pack	away'	hood.
25	SCREW, hood frame &	-	
	socket to body	6	CMZ428
	Models fitted with Grey or Black folding	·	
26	SCREW, hood frame to header rail Models fitted with Grey or Black folding fra	6 ime.	SF604061
27	TONGUE, hood lower corner		
	to 'B' post	A/R	AHH6884
28	SOCKET, hood lower corner		
	to 'B' post	A/R	AHH6883
29	BACK PLATE, tongue & socket	A/R	AHH6882
30	POP RIVET, tongue &		
	socket securing	A/R	574437
31	STRAP, hood stowage	2	BHH913
	Models fitted with Grey or Black folding fra		
32	SCREW, strap to body	4	YZ3405
33	Models fitted with Grey or Black folding fra	ime. 4	FWP208
33	WASHER, cup Models fitted with Grey or Black folding fra		FWF200
34	HOOD FASTENER. 'Durable Dot'.		
04	female, 2 piece	A/R	7H9866S
35	HOOD FASTENER. 'Durable Dot'.		
	male	A/R	610624
36	BASE, male hood fastener	A/R	713521
37	SCREW, male hood fastener to body	A/R	AC606051
38	POP RIVET, male hood fastener		
	to body	A/R	574437
39	HOOD FASTENER, 'Lift-the-Dot',	. (5	
	2 piece	A/R	552651S
40	PEG, 'Lift-the-Dot', 'T' base	A/R	LFP116
41	SCREW, peg to body	A/R	AD606043
42	PEG, 'Lift-the-Dot', threaded	A/R	552669
43	NUT, peg to body	8	HN2005
44	WASHER, spring	8	WL105001

HOOD FASTENER



#### PEG - 552669

# **Hood Frame Stowage Bag**

45	STOWAGE BAG, hood frame	1	AHH6754
	Models fitted with grey split frame & 'pac	kaway' h	ood.
46	STOWAGE BAG, hood	1	AHH6755
	Models fitted with grey split frame & 'pac	kaway' h	ood.
47	STRAP, hood stowage	2	AHA5217
	Models fitted with grey split frame & 'pac	kaway' h	ood.
48	SCREW, hood stowage strap to bod	y 4	YZ3404
	Models fitted with grey split frame & 'pac	kaway' h	ood.
49	PLATE, hood stowage strap	4	AHH6866
	Models fitted with arev split frame & 'pac	kawav' h	ood

Chassis Plates &

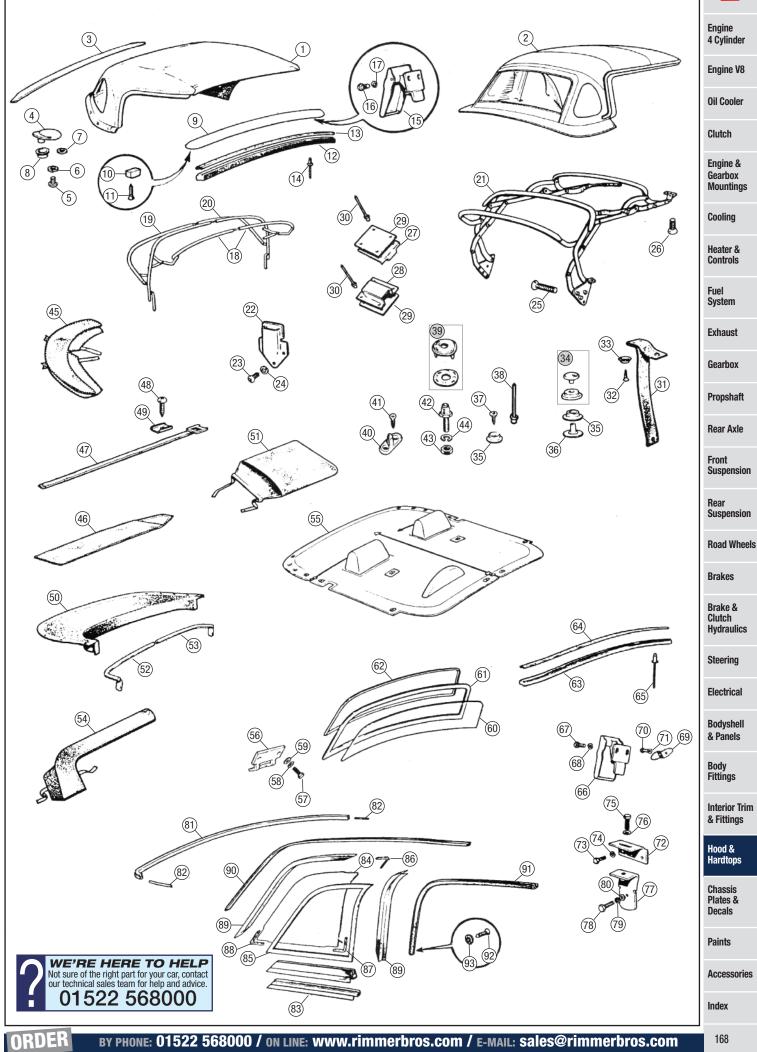
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# **HOODS, TONNEAU COVERS & HARDTOPS**



No.

Engine 4 Cylinder

**Oil Cooler** 

Clutch Engine &

Gearbox

Cooling

Mountings

Hea Coi

Prop

Rear

Suspe

Susper

Road W

Hydra

Elec

Body

& Pa

Interior Trim

& Fittings

Hood &

Hardtops

Chassis

Plates &

Decals

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Accessories

NI

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DRDER

## Hood **Stowage Cover, Tonneau** Cover & Support Rails

Heater & Controls	50		
001101013	90	HOOD STOWAGE COVER: std. Black vinyl	1 BHH1050STD
Fuel		Models fitted with Grey or Black	
System		Black Double Duck Models fitted with Grey or Black	1 BHH1050DUCK k folding frame.
		Black mohair	1 BHH1050MHBLK
Exhaust	51	Models fitted with Grey or Black STOWAGE BAG.	k lolding frame.
		hood stowage cover	1 AHH9276
Gearbox	52	Models fitted with Grey or Black SUPPORT RAIL, hood stowage	
	52	tonneau cover, RH	1 AHH6529
Propshaft	53	SUPPORT RAIL, hood stowage tonneau cover. LH	e cover/ 1 AHH6530
	54	STOWAGE BAG, support rails	1 AHH6757
Rear Axle	55	TONNEAU COVER, std. Black	
		Choose the tonneau cover acc fixed to the dashboard, i.e. eith	ording to the way it is her 3 'I ift-the-Dot' fixings
Front spension		(most chrome bumper models	), or 1 'Lift-the-Dot' fixing
эрепаюн		in the centre of the dashboard base of the windscreen pillars	
Rear		models and most USA spec. ca	ars 1968 on). Other types
spension		of material and colours are av	ailable; please enquire.
		3 'Lift-the-Dot' fixings on th	ne dashboard
d Wheels		no headrest pouches	
		RHD I HD	1 RP1574RHDSTD 1 RP1574LHDSTD
Brakes		with headrest pouches	
		RHD	1 RP1574RHDSTDHR
Brake &		LHD	1 RP1574LHDSTDHR
Clutch		1 'Lift-the-Dot' fixing in the popper fixings at the base (	
ydraulics		no headrest pouches	n the windscreen pindis
		RHD	1 RP1575RHDSTD
Steering		LHD	1 RP1575LHDSTD
		with headrest pouches	
Electrical		RHD I HD	1 RP1575RHDSTDHR 1 RP1575LHDSTDHR
		LIIU	
odyshell			
& Panels	H	ood Care Produ	ucts
Body	NI	VINYL SOFT TOP CLEANER.	
Fittings	INI	Renovo	A/R <b>RX1529</b>
		OANIVAC & MOUAID COFT TO	

RX1530	A/R	Renovo
	0:	SOFT TOP REVIVER, Renov
		canvas & mohair hoods
RX1525BLACK	A/R	500ml Black
RX1525BLUE	A/R	500ml Blue
RX1525BROWN	A/R	500ml Brown
RX1525RED	A/R	500ml Red
RX1524BLACK	A/R	1 litre Black
RX1524BLUE	A/R	1 litre Blue
RX1524BROWN	A/R	1 litre Brown
c.	R, Renov	SOFT TOP ULTRA PROOFE
		canvas & mohair hoods
RX1527	A/R	500ml
DV4F0C	A /D	4 libra

	200111	AVIN	nx1321
	1 litre	A/R	RX1526
	vinyl hoods, 500ml	A/R	RX1528
NI	PLASTIC WINDOW POL	ISH, Renovo:	
	50ml	A/R	RX1531
	100ml	A/R	RX1532

# Hardtop, Fittings & Fixings

The original works hardtops (GSS155 and GSS176) have been unavailable for several years. A selection of parts can still be obtained to refurbish them,

alternatively, fibreglass replacement hard tops are available.				
BRACKET, hardtop to body, rear	2	AHH7199		
SCREW, bracket to hardtop	4	SH604051		
WASHER, spring	4	GHF331		
WASHER, plain	4	GHF300		
GLASS, hardtop rear window	1	AHH7207		
GLAZING RUBBER,				
	1	AHH7180		
FILLER STRIP, glazing rubber 3 metre length.	A/R	ZUA001120		
SEAL, hardtop header rail				
to windscreen frame	1	BHH2273		
RETAINER, header rail seal	1	AHH6440		
POP RIVET, retainer to header rail	15	574437		
CATCH, header rail to windscreen:				
chrome	2	AHA7709		
	natively, fibreglass replacement hard BRACKET, hardtop to body, rear SCREW, bracket to hardtop WASHER, spring WASHER, plain GLASS, hardtop rear window GLAZING RUBBER, hardtop rear window FILLER STRIP, glazing rubber 3 metre length. SEAL, hardtop header rail to windscreen frame RETAINER, header rail seal POP RIVET, retainer to header rail CATCH, header rail to windscreen:	natively, fibreglass replacement hard tops arBRACKET, hardtop to body, rear2SCREW, bracket to hardtop4WASHER, spring4WASHER, plain4GLASS, hardtop rear window1GLAZING RUBBER, hardtop rear window1FILLER STRIP, glazing rubberA/R <i>3 metre length.</i> 5SEAL, hardtop header rail to windscreen frame1RETAINER, header rail seal1POP RIVET, retainer to header rail 1515		

0	
2	
4	
4	
2	
2	
	4 4

fastener to header rail Deleted on later factory hardtops. WASHER, spring Deleted on later factory hardtops. 71 BRACKET, hardtop to body, side 72

73 SCREW, bracket to hardtop 6 WASHER, spring 74 6

75 SCREW, bracket to locator

1

WASHER, spacing 76

- 8 LOCATOR, hardtop to tonneau cover 77 stick socket
- 2 78 SCREW, locator to tonneau cover 2 stick socket
- 79 WASHER, spring
- WASHER, plain 80
- 81 SEAL, hardtop to body, rear SEAL KIT, set of 3 (rear & 2 sides)
- 82 INSERT, rear seal ends
- 83 SEAL, hardtop to body: RH side
  - LH side SEAL KIT, set of 3 (rear & 2 sides)

76) have	84	PERSPEX GLASS,		
,		hardtop rear quarter window	2	AHH7234
sh them,	85	GLAZING RUBBER, hardtop rear		
available.		quarter window	A/R	17H9357M
AHH7199		Sold in metre lengths.		
SH604051	86	BRACKET, rear quarter window as		
GHF331		front upper	2	AHH7236
GHF300	87	BRACKET, rear quarter window as	sem	bly,
AHH7207		front lower	2	AHH7235
AIII1/20/	88	BRACKET, rear quarter window as	sem	bly,
AHH7180		rear lower	2	AHH7237
ZUA001120	89	FRAME ASS'Y, rear guarter windo	W:	
LUAUUTILU		RH	1	AHH7226
		LH	1	AHH7227
BHH2273	NI	SCREW, rear guarter rail to bracke	et 24	CMZ204
AHH6440	90	DRIP MOULDING, hardtop side:		•••••••
574437		RH	1	AHH7276
		I H	1	AHH7277
AHA7709	91	SEAL, hardtop to door drop glass	2	BHH1139
/	92	SCREW, seal to hardtop	4	AD604031J
AHA8491	92 93	<i>i</i>	4	619627
		WASHER, cup		
HU504	NI	HARDTOP ASSEMBLY, replaceme See photo above. Collection only.	nt III	preglass:
WL105001		Black	1	RP1351BLACK
		White	1	RP1351WHITE
AHH7196		WING	I	NF 1331WHILE

# Wind Stops

**PMP308** 

WL105001

AHH7202

AHH7293

WL105001

SH605071

**GHF300** 

AHH7203

SH604041

**GHF331** 

**GHF300** 

AHH7290

**AHH7292** 

AHH7247

AHH7248

AHH7290K

AHH7290K

2

2

2

2

2

1

1

2

1

1

Fitting snugly behind the seats, a wind stop really does work by effectively reducing buffeting when the hood is down. Easy to fit and remove. Not compatible with most designs of roll over bar. May be left in place when hood is raised.

Ν	WIND STOP:		
	Black mesh type	1	GAC4098P
	Clear polycarbonate type	1	RP1713



X GLASS, op rear quarter window	2	AHI
GRUBBER, hardtop rear		4

A/R	RX1532		M M		
BY PHONE: 015	522 568000	/ ON LINE: V	vww.rimmer	bros.com	/ E-MAIL: sales@rimmerbros.com



HARDTOP ASSEMBLY, REPLACEMENT FIBREGLASS -RP1351WHITE

PART No. DESCRIPTION No.

QTY REQ.

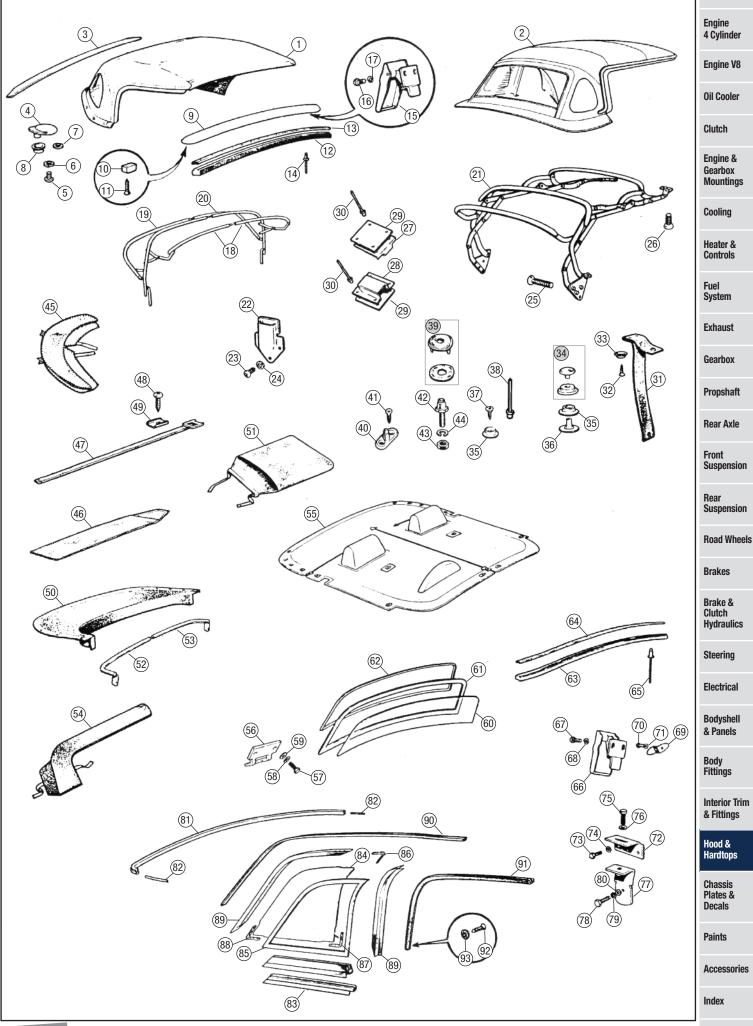
QTY REQ. PART No. No.

DESCRIPTION

DESCRIPTION

**Engine V8** 

# HOODS, TONNEAU COVERS & HARDTOPS





# **Chassis Plates & Decals**

	U	Iassis	Plates	& De	ca	IS
Engine 4 Cylinder	1	DECAL, 'Wes rocker cov 1965-70.	lake Patents', /er		1	CRST137
Engine V8	2	TRANSFER, oil filter be Engines with		ter heads, u	1 o to 19	<b>CRTR201</b> 72.
Oil Cooler	3		ortant Unipart', nding panel		1	RB7215
Clutch	4	DECAL, batte 1972 on.	ery disconnection	on warning	1	CRST117
	5	DECAL, 'MG' 1965-70.	, rocker cover		1	CRST134
Engine & Gearbox Mountings	6 7	1970-79.	sh Leyland', roo in Rover blue fla		1	CRST126
Que d'in re	'	rocker cov 1980.		uon,	1	CRST240
Cooling	8	1968-74.	itive earth warn	-	1	CRST113
Heater & Controls	9	1975 on.	itive earth warn	•	1	CRST115
Controis	10	G23N-F	nission number		1	CRCP354
Fuel System		Roadster m G23N-Z Roadster m			1	CRCP356
Educat		G23D-P			1	CRCP355
Exhaust		4 cylinder ( G23D-Z			1	CRCP357
Gearbox		4 cylinder ( G75D-Z V8 GT mod			1	CRCP358
Propshaft	11	PLATE, chase 'MG'			1	CRCP310
Rear Axle			orris Group'		1	CRCP339
	12		pers', air filter		2	CRST120
Front Suspension	13	Up to 1969. DECAL, 'Unip 1970-79.	oart', air filter		2	CRST119
_	NI	DECAL, 'Unip	oart', air filter		1	CRST174
Rear Suspension	14	set of 3	Smiths heater		1	BML1014
Road Wheels	15 16	1973 on.	and ST', rocker rocker cover	cover	A/R 1	CRST110 CRCP349
Brakes	10	Up to 1965.	ake Patents', ro	nekor covo		CRCP350
	18	Up to 1965. PLATE, 'Caut	,		1	CRCP303
Brake & Clutch	19	Up to 1965.	sis number, 'MG	ì	1	CRCP311
Hydraulics	20	Up to 1965. DECAL, 'Cau	,		1	CRST127
Steering	21	1965 on. PLATE, Smith	ns heater identi	fication	1	CRCP302
Electrical	22	Up to 1965. DECAL, Smit 1965 on.	hs heater ident	ification	1	CRST130
	23	DECAL, radia	tor plug warnir	ıg	1	CRST118
Bodyshell & Panels	24	Sept. 1976 on. DECAL, batte 1972 on.	ery warning		1	CRST111
Body	25	DECAL, 'Lift Models with fo	Here', hood hea Iding hood frames	S.	1	CRST114
Fittings	26	DECAL, brak warning 1974 on.	e master cylind	er	1	RW3039
Interior Trim & Fittings	27	DECAL, 'Tripl windscree	ex Laminated',		1	CRST125
lleed 9	28		N, overdrive sv	vitch	1	AHH6277
Hood & Hardtops	29		sis number (VIN .td.'	l),	1	BHH2417
Chassis Plates &	30		"E11" mark, nding panel		1	CRST168
Decals	31		or', washer bott	le	1	CRST124
Paints		Up to 1974.				



PART No.

# **Chassis Plate & Decal Kits**

32	DECAL & PLATE KIT:		
	Roadster models		
	up to 1964	1	RP1238
	from 1965-67	1	RP1239
	from 1968-69	1	RP1241
	from 1970-71	1	RP1243
	from 1972-74	1	RP1245
	from 1975 on	1	RP1246
	GT models		
	from 1965-67	1	RP1240
	from 1968-69	1	RP1242
	from 1970-71	1	RP1244
	from 1972-74	1	RP1604
	from 1975 on	1	RP1247
	All V8 models	1	RP1250



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<b>CHASSIS PLATES &amp; DECALS</b>	ENGLAND COOPERS PATENTS	SMITHS CODE. FHR 3456 PM	
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1		THIS PLUG MUST NOT	Engine V8
2 The setting	TOTO ELEMENT SERVICE AFER	BE REMOVED WHEN ENGINE IS HOT	Oil Cooler
OR THE REMOVING CONTACTION THROUGH DRAIN PLUG IN HEAD	13 A CONTRACT SEAMONT AND	23	Clutch
IMPORTANT UNIPART		WARNING WHEN USING BOOST START OBSERVE POLARITY OF BATTERY, SUPPLY VOLTAGE MUST	Engine & Gearbox Mountings
Components meet specified standards.	CAUTION IT IS IMPOSSIBLE TO DRAIN HEATER UNIT WHEN DRAINING REMAINDER OF COOLING SYSTEM	NOT EXCEED 16V. OTHERWISE DAMAGE TO THE IGNITION	Cooling
WARNING	UNIT WHEN DRAINING REMAINDER OF COOLING SYSTEM UNDER FREEZING CONDITIONS BLUECOL ANTI-FREEZE MUST BE USED.	SYSTEM WILL OCCUR	Heater & Controls
DO NOT RUN ENGINE WITH BATTERIES DISCONNECTED		24	Fuel System
		LIFT HERE	Exhaust
-MG-	SMITHS INDUSTRIES LIMITED	25	Gearbox
5	FHR- 5406 12V.	GIRLING LE	Propshaft
BRITISH	14	WARNING	Rear Axle
	Leyland	USEIONEYGENUINE GIRUNG BRAKEIFLUID, PATENTS PENDING	Front Suspension
6	15	26	Rear Suspension
		TRIPLEX	Road Wheels
7	16	27	Brakes
IMPORTANT THIS VEHICLE IS WIRED NEGATIVE EARTH	THE ROLL OWNERD PATTERST& DAR EXERCISED BY THE SERVICE. OT BEFORE IT DARKS BY THE DESCRIPTION OF STARS PROVIDE IT TO AN	NORMAZ	Brake & Clutch Hydraulics
8	17	28 OVERDRIVE	Steering
IMPORTANT WARNING	TT IS IMPOSSIBLE TO DRAIN HEATER UNIT WHEN DRAINING REMAINDER OF COOLING SYSTEM – UNDER FREEZING CONDITIONS BLUECOL ANTI – FREEZING CONDITIONS	B L CARS LTD.	Electrical
1. THIS YERICLE IS WIRED NEGATIVE EARTH 2. DO NOT RUN ENGINE WITH BATTERY DISCONNECTED.	18	031006 1322 kg	Bodyshell & Panels
3. BATTERY OVERFILLING LEADS TO CORROSION. THE ACID LEVEL MUST NOT EXCEED THE TOP EDGE OF SEPARATORS IN BATTERY. (METH)	ADE WHEN ORDERING IN REPLACEMENTS CAR NO. ENG. NO. ENG. NO. SEE ENGINE	2272 kg           1 -         589 kg           2 -         751 kg	Body Fittings
9	19	PAINT TRIM AND	Interior Trim & Fittings
COMMISSION No.	T IS CAUTION UNIT IMPOSSIBLE TO DRAIN HEATER.	(E1) 10 070	Hood & Hardtops
10	UNDER FREEZING CONDITIONS BLUECOL ANTI-FREEZE MUST BE USED	12 15 02.722 17 18 038 FAM 6056	Chassis Plates & Decals
THE M.G. CAR COMPANY LTD. ABINGDON - ON - THAMES, ENGLAND. WHEN OFDERING REPUACEMENTS GUOTE		30	Paints
CAR NO. FRONT SEAT BELT ANCHORAGES COMPLY WITH SPECN. BS. AU. 48-1965.		TUDOR	Accessories
11	21	31	Index

ORDER

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Engine 4 Cylinder

Engine V8

**Oil Cooler** 

Clutch

Rear

# touch up paint

Most MGBs are too old to have a Vehicle Identification Number (VIN) plate under the bonnet, which is a shame because it's a requirement to stamp the paint code on the VIN plate, thus making car colour identification very easy. Only 1980 MGBs are new enough to have a VIN plate (VINs were introduced for that year to replace the previous chassis number system). If you have one of these very late MGBs you should have no problem in working out the colour specification it's in the form of a code (cross referenced on this page to the colour name) on the lower left of the VIN plate.

Engine & To identify the colour of a pre-1980 MGB will require your own Gearbox knowledge of MGB colours, or that of the local MG afficionado, or the Mountings knowledge of your local classic car friendly paint shop (or their 'chip chart' of colour samples). It really does rely on visual recognition, Cooling

unless you're lucky enough to have a Heritage certificate for the car that lists its original colour in the production details.

Heater & Over the years, MGBs used three different code systems for external colours. Up to 1969-Controls 70-ish the British Motor Corporation format of two letters followed by a number was used - for example, Pale Primrose was known as YL.12 (12th type of yellow). From 1970-ish Fuel onwards, the British Leyland Vehicle Colour (BLVC) code was initially used, though this was System replaced on the VIN plates of 1980 with the three letter code system that would survive in the indigenous UK motor manufacturing industry right up to the present day (in other words, Exhaust Jaguar Land Rover still use it). Upon introduction of the three letter code, most of the previous BLVC paint codes were replaced with three letter codes too, but the staff tasked with reclassifying the older colours never quite went back as far as the ancient history of Gearbox the 1960s hues.

All the known codes for each colour are shown here (a couple of colours have all three types Propshaft of paint code described above) to try to make colour matching and refinishing your car that little bit easier. **Rear Axle** 

There are however anomalies. Some colours received different three letter codes at different times (or in different car factories) but are in fact the same colour - for instance Vermillion Front BLVC118, which was later identified by either of the codes CAE or CML Suspension

Other colours had the same name but were different colours. The 1960s British Racing Green had two distinctly different hues: the later (more commonly seen) dark green GN.29 and the earlier GN.25, which was much lighter - in fact it looks more like what you might describe as dark apple green. For the last year of GN29, 1970, it became slightly lighter again, but confusingly without a change in code to distinguish it. Similarly MG and BMC only acknowledged the existence of one Tartan Red and gave it only one code (RD.9) throughout its production life, but it's an established fact that on the last Tartan Red cars built in 1968-69 the shade was quite different. Our Tartan Red is the earlier, almost ubiauitous version of the colour.

TINL

PITTIN

PARTIES PAR

PITTURA

APPROX.

To ensure a good match, we recommend testing a small unobtrusive area first, since original paint may have faded, or

TIND

PETERAN

PINTURA PAR

STIPP 1

MG RO

MG ROVER

MG ROVER

Lastly, there are some colours that are borderline between two colour groups, or are difficult to say what kind of colour they are. Probably the most difficult one here is Mirage, a mid-1970s very pale mauve - you'll find it listed as a grey here; it's not an error, it's how the car manufacturer classified it. Similarly there are crossover areas between reds and oranges and between oranges, yellows and beige - if you can't find your colour under one heading, keep searching and you'll find it under another. Oh, and Harvest Gold (NOT a metallic gold) is under Gold because that's what the factory said it was - not nappy beige, or muddy yellow as many people seem to remember it.

CDEENC

## TOUCH UP PAINT

#### resprayed bodywork may be of a slightly different shade. Please note that touch-up paint and aerosols are non-returnable. Suspension BLACK SILVER BLUES TOUCH UP PAINT: TOUCH UP PAINT: TOUCH UP PAINT: **Road Wheels** Black (BK.1/BLVC90/PMA) Pewter Metallic (BLVC377/MMD) 1980 only, GT limited edition colour. Iris Blue (BU.12) 1962-65, Roadster only colour. 1962-69, special orders thereafter plus 1980 limited edition. Brakes RX4126B touch up can RX1738TU touch up can RX4038B touch up can aerosol **RX4126A** aerosol **RX1738** aerosol RX4038A Mineral Blue (BU.9) Brake & 1965-69 WHITES REDS Clutch RX4132B touch up can TOUCH UP PAINT: TOUCH UP PAINT: Hydraulics aerosol RX4132A Tartan Red (RD.9) Old English White (WT.3) 1962-69, significantly different shade used in 1968-69 (but still given same paint code RD.9) Riviera Silver Blue Metallic (BU.47) 1962-67 1968-69, GT only colour. Steering **RX4122B** touch up can touch up can RX4133B **RX4130B** touch up can **RX4122A** aerosol aerosol RX4133A aerosol RX4130A White (WT.2) Electrical Bermuda Blue (BU.40) Flame (BLVC61/CMB) 1962-69, also known as 'Police White 1970 only. touch up can RX4123B 1970-72 touch up can RX4134B touch up can **RX4131B RX4123A** aerosol **Bodyshell** aerosol **RX4134A** RX4131A aerosol Snowberry White (WT.4) & Panels Blue Royale (BU.38) Damask Red (BLVC99/CMA) 1968-69. 1972-77. Also used on BMC vehicles in the 1960s (but not MGs of that era), at which time 1970 onlv RX4124B touch up can **RX1713TU** touch up can Body aerosol RX4124A it was known as RD.5). aerosol RX1713 Fittings Glacier White (BLVC59/NMA) **RX1711TU** touch up can Midnight Blue (BU.45/BLVC12/JMB/JMJ) 1970-77 RX1711 1971 only. aerosol RX4125B touch up can Carmine (BLVC209/CAA) Interior Trim touch up can **RX4135B** aerosol RX4125A 1977-80 & Fittings aerosol **RX4135A** Ermine White (BLVC243/NME/NAF) RX4020B touch up can Aqua (BLVC60/JMA) 1978-80. also known as 'Levland White aerosol RX4020A RX4014B touch up can Hood & Vermillion (BLVC118/CAE/CML) touch up can RX4136B Hardtops aerosol RX4014A 1977-80 RX4136A aerosol Triumph White (BLVC206/NAB) RX4022B touch up can Teal Blue (BLVC18/JMC) 1976-80, also known as 'New White or simply 'White'. RX4022A 1971-75 Chassis aerosol touch up can **RX1712TU** Plates & RX4009B touch up can Decals aerosol RX1712 RX4009A aerosol Tahiti Blue (BLVC65/JMP) 1975-77 GOLD Paints RX4002B touch up can TOUCH UP PAINT: AEROSOLS aeroso RX4002A **Please note:** Aerosols are classed as hazardous and that shipping restrictions apply. Aerosols can not be exported and can Harvest Gold (BLVC19/GMA) Pageant Blue (BLVC224/JNA) Accessories 1972-76, non-metallic gold colou 1977-80 touch up can RX1714B RX4004B touch up can only be sent via carrier (not post) to UK mainland destinations. Touch-up paint and aerosol **RX1714A**

aerosols are non-returnable

Touch up paint:	
British Racing Green (GN. 1962-63, light version.	.25)
touch up can	RX4137B
aerosol	RX4137A
British Racing Green (GN. 1963-69, dark version.	.29)
touch up can	RX4138B
aerosol	RX4138A
New British Racing Greer 1970, slightly lighter again but by GN29 code!	n (GN.29) t still identified
touch up can	RX4156B
aerosol	RX4156A
Green Mallard (BLVC22/H 1971-73.	,
touch up can	RX4067B
aerosol	RX4067A
Limeflower (BLVC20/HMA 1973 only.	A)
touch up can	RX4139B
aerosol	RX4139A
Tundra (BLVC94/HMF) 1975-76.	
touch up can	RX4140B
aerosol	RX4140A
British Racing Green (BLV 1975 only, GT limited edition c	/C25/HAA) olour.
touch up can	RX4030B
aerosol	RX4030A
Brooklands Green (BLVC6 1976-80.	69/HMM)
touch up can	RX4031B
touch up can	RX4031A

#### Please note: Aerosols are classed as hazardous and that shipping restrictions apply. Aerosols can not be exported and can only be sent via carrier (not post) to UK mainland destinations. Touch-up paint and aerosols are non-returnable.

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NRDER

aerosol

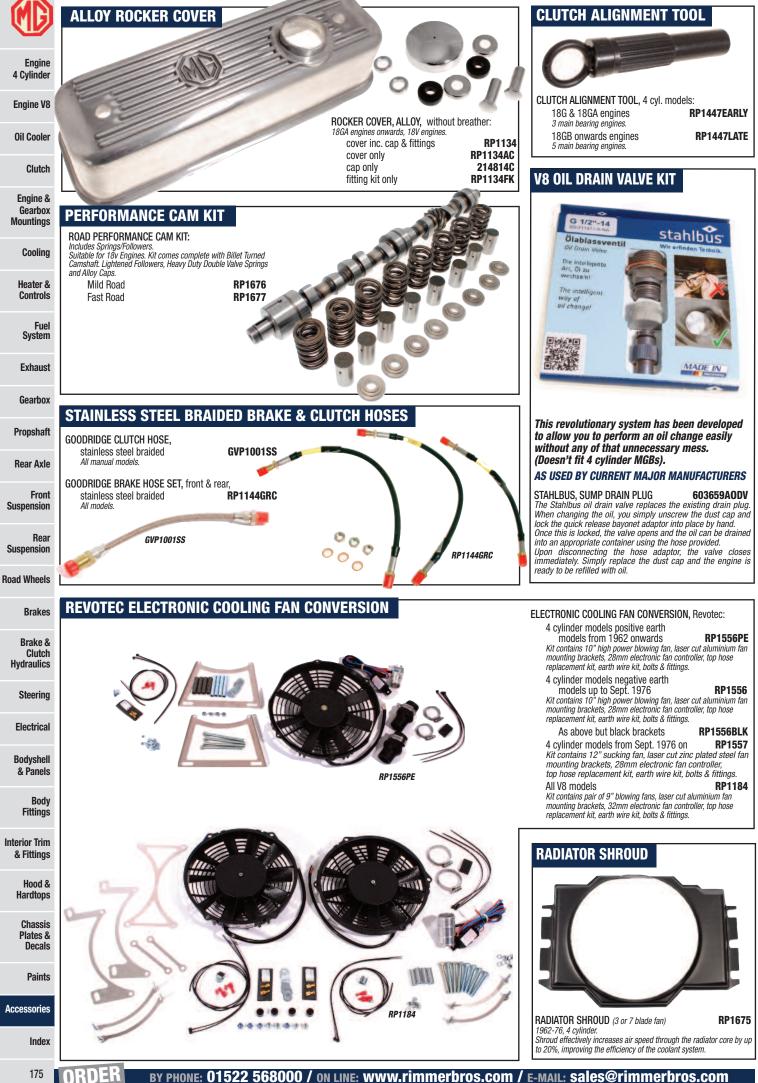
RX4004A

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encode         RE4193A         encode         RE4197A         Black Lip (RUC223/MA)         ancode         RE4197A           Back Lip (RUC223/MA)         Date Ingle CVC27FAD)         Date Ingle CVC27FAD)         Date Ingle CVC23/FAD	1970, ĠT only coloúr.	RX4143B	1974-76.		RX4147B				1974 only.	,	Engine &
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Reference <th>Grey Double Acrylic, 500ml aero</th> <th>osol</th> <th>RX4047A</th> <th>spray Pa</th> <th>105.CO. #</th> <th>REAL FRANK</th> <th>Tre</th> <th>10</th> <th>SPray Baint</th> <th></th> <th>Rear Suspension</th>	Grey Double Acrylic, 500ml aero	osol	RX4047A	spray Pa	105.CO. #	REAL FRANK	Tre	10	SPray Baint		Rear Suspension
high gloss, 500ml aerosol RX15388 matt, 500ml aerosol RX15388 Sliver Sliver Softwar applications. 125ml can, with brush RX1265B 400ml aerosol RX1261 RX6046A 400ml aerosol RX1265 Black 400ml aerosol RX1265 Black 400ml aerosol RX1455A 500ml can, brush-on RX14328 Aluminium, 400ml aerosol RX155A 500ml can, brush-on RX4155B Aluminium, 400ml aerosol RX4155A Aluminium, 400ml aerosol RX4155B Aluminium, 400ml aerosol RX4155B BRASK CALIPER SPRAY PAINT, 400ml:	ENERAL FINISHING PAINT:		IIATOOOA			RX4087A	Spra	LY I		Sp	Road Wheels
satin, 500ml aerosol         RX15385           Silver         RX4048A           Silver         RX4048A           Silver         RX4048A           Silver         RX4048A           Clear Lacquer, 150ml aerosol         RX1265           Adomi aerosol         RX1265           Desine //ext huist heeks, plus other applications.         S3SPV01           250ml can, with brush         RX1265           Neine //ext huist heeks, plus other applications.         S3SPV01           250ml can, brush-on         RX4154B           A00ml aerosol         RX1633           MG Engine Green         RX4155B           A00ml aerosol         RX4155B           A00ml aerosol         RX4155B           A00ml aerosol         RX4155B           Auminium, 400ml aerosol         RX40592           Auminium, 400ml aerosol         RX40592           Auminium, 400ml aerosol         RX40592           Auminium, 400ml aerosol         RX40592           Ristbares and globarbor life	high gloss, 500ml aeroso	ol		0	S Trus					CRYLIC	Brakes
125ml can, with brushRX1265B400ml aerosolRX1265Clear Lacquer, 150ml aerosolRX1261WGINE/EXKAUST VERY HIGH TEMPERATURE PAINT: Black 400ml aerosolS3SPV01BackS3SPV01250ml can, brush-onRX1633MG Engine Maroon 400ml aerosolRX4154A500ml can, brush-onRX4155AMG Engine Maroon 400ml aerosolRX4155BAluminium, 400ml aerosolRX4155BAluminium, 400ml aerosolRX4092 $00ml can, brush-onRX409200ml can cosolRX1652INIL/PLASTIC PAINT:Back, 400ml aerosolBlack, 150ml aerosolRX1688RAKE CALIPER SPRAY PAINT, 400ml:RX1688$	satin, 500ml aerosol Silver			RX4048A	- 1		RX404	9A	RX4047A		Brake &
NGINE/EXHAUST VERY HIGH TEMPERATURE PAINT: Black 400ml aerosolS3SPV01 S3SPV01 S00ml can, brush-on RX1432B A00ml aerosolS3SPV01 RX1432B RX1653 RX1653 RX1653 RX1653 RX10ml aerosolS3SPV01 RX1454 RX1653 RX1653 RX1653 RX10ml aerosolS3SPV02 RX1554 RX1653 RX1653 RX1653 RX1653 RX10ml aerosolS3SPV02 RX1653 RX1654 RX1655RX1652 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1653 RX1654 RX1655RX1653 RX1653 RX1653 RX1653 RX1653 RX1654 RX1655RX1653 RX1655 RX1655 RX1655HASSIS PAINT: Black, S00ml can, brush-on RX4092 RX4090 RX4093 RX4090 RX4093 RX4090 RX4090 RX4093 RX4090 	125ml can, with brush	olications.						<b>1</b> 3	TL VERT HIDTON	RX1538G	Clutch Hydraulics
Black       400ml aerosol       \$3\$PV01       RX1432B         M00ml aerosol       RX1432B       Image: Construction of the c						S Wheel	Ch.	12			Steering
250ml can, brush-onRX1432BBMC Engine Green 400ml aerosolRX4154A X1653S00ml can, brush-onRX1653 RX155BAdomi aerosolRX4155A 	Black	TEMPERATU		-		ACRYLIC SPRAY PAINT	-				Electrical
500ml can, brush-on       RX1653         MG Engine Maroon       RX4155A         400ml aerosol       RX4155A         500ml can, brush-on       RX4155B         Aluminium, 400ml aerosol       S3SPV02DS         HASSIS PAINT: Black,       S00ml can, brush-on         \$200ml can, brush-on       RX4092         RINKLE FINISH PAINT:       RX4070A         RINKLE FINISH PAINT:       RX1652         Black, 400ml aerosol       RX1658         RX1658       RX1658         RAX 1559       RX1688         RAKE CALIPER SPRAY PAINT, 400ml:       RX1688	250ml can, brush-on BMC Engine Green		RX1432B				SLEOP.			ine Lacqui	Bodyshell & Panels
400ml aerosol       RX4155A         500ml can, brush-on       RX4155B         Aluminium, 400ml aerosol       S3SPV02DS         HASSIS PAINT: Black,       S00ml can, brush-on         500ml can, brush-on       RX4092         400ml aerosol       RX4070A         //RINKLE FINISH PAINT:       RX1652         Black, 400ml aerosol       RX1652         INYL/PLASTIC PAINT:       RX1688         RAKE CALIPER SPRAY PAINT, 400ml:       RX1688	500ml can, brush-on MG Engine Maroon		RX1653			The output staff (and because form growt (and appearance)		Parmo	400ml	BV1422B	Body
HASSIS PAINT: Black, 500ml can, brush-on 400ml aerosol RX4070A /RINKLE FINISH PAINT: Black, 400ml aerosol RX1652 INYL/PLASTIC PAINT: Black, 150ml aerosol RX1688 RAKE CALIPER SPRAY PAINT, 400ml:	500ml can, brush-on		RX4155B	RX1265B		RX1265	RX1261	2			Fittings
400ml aerosol       RX4070A         RINKLE FINISH PAINT: Back, 400ml aerosol       RX1652         INYL/PLASTIC PAINT: Black, 150ml aerosol       RX1688         RAKE CALIPER SPRAY PAINT, 400ml:       RX1688	HASSIS PAINT: Black,							3	35PV01		Interior Trim & Fittings
RINKLE FINISH PAINT: ashboards and glovebox lids, plus other applications. Black, 400ml aerosol       RX1652         INYL/PLASTIC PAINT: Black, 150ml aerosol       RX1688         RAKE CALIPER SPRAY PAINT, 400ml:       RX1688											Hood & Hardtops
NYL/PLASTIC PAINT: Black, 150ml aerosol RX1688 RAKE CALIPER SPRAY PAINT, 400ml:	ashboards and glovebox lids, plus oth	her applications.							and the second s	and the second s	Chassis Plates & Decals
RAKE CALIPER SPRAY PAINT, 400ml:			RX1688	CHASS				VP Educt	the second se		Paints
Rod PV1720PED				A CONTRACT OF THE OWNER OWNE	-	SPEARLE TEXTURE CAN BE BERRET TEXTURE CAN BE 350% [177/0]	- VIAL	ack			
Red RX1739RED Blue RX1739BLUE RX4092 Yellow RX1739YELLOW	Blue	RX	(1739BLUE	RX4092	-	And the product of a static and the	DAGE TO THE REAL	KEL		Contract Contract	Accessories

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Engine

4 Cylinder

# Polyurethane Bush Kits

### From Polybush, the world leaders in polyurethane suspension bushes.

All bushes in kits are the orange 'Dynamic' grade, featuring excellent balance between stiffness and elasticity by being strong enough to withstand loading but flexible enough to ensure a smooth ride.

Front Bush Kit - includes lower wishbone bushes, upper trunnion bushes, crossmember mounting pads and anti-roll bar mounting bushes, as appropriate. Rear Bush Kit - includes rear spring front bushes, shackle bushes, rear spring pads and (if appropriate) rear anti roll bar bushes.

Engine V8 Comp

Clutch Engine & Gearbox

Mountings Cooling

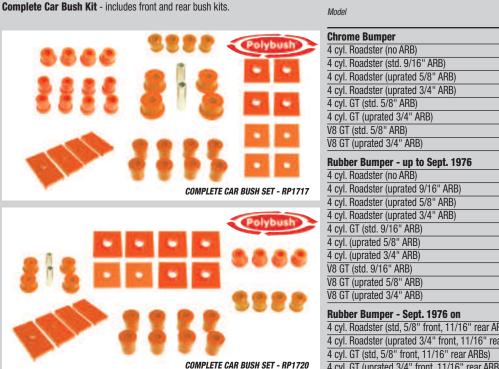
> Heater & Controls

Fuel System

Exhaust

Gearbox Propshaft

Rear Axle



	Bush Kit	Bush Kit	Bush Kit
Chrome Bumper			
4 cyl. Roadster (no ARB)	RP1724	RP1732	RP1714
4 cyl. Roadster (std. 9/16" ARB)	RP1725	RP1732	RP1715
4 cyl. Roadster (uprated 5/8" ARB)	RP1726	RP1732	RP1716
4 cyl. Roadster (uprated 3/4" ARB)	RP1727	RP1732	RP1717
4 cyl. GT (std. 5/8" ARB)	RP1726	RP1732	RP1716
4 cyl. GT (uprated 3/4" ARB)	RP1727	RP1732	RP1717
V8 GT (std. 5/8" ARB)	RP1728	RP1732	RP1718
V8 GT (uprated 3/4" ARB)	RP1729	RP1732	RP1719
Rubber Bumper - up to Sept. 1976			
4 cyl. Roadster (no ARB)	RP1730	RP1732	RP1720
4 cyl. Roadster (uprated 9/16" ARB)	RP1731	RP1732	RP1721
4 cyl. Roadster (uprated 5/8" ARB)	RP1728	RP1732	RP1718
4 cyl. Roadster (uprated 3/4" ARB)	RP1729	RP1732	RP1719
4 cyl. GT (std. 9/16" ARB)	RP1731	RP1732	RP1721
4 cyl. (uprated 5/8" ARB)	RP1728	RP1732	RP1718
4 cyl. (uprated 3/4" ARB)	RP1729	RP1732	RP1719
V8 GT (std. 9/16" ARB)	RP1731	RP1732	RP1721
V8 GT (uprated 5/8" ARB)	RP1728	RP1732	RP1718
V8 GT (uprated 3/4" ARB)	RP1729	RP1732	RP1719
Rubber Bumper - Sept. 1976 on			
4 cyl. Roadster (std, 5/8" front, 11/16" rear ARBs)	RP1728	RP1733	RP1722
4 cyl. Roadster (uprated 3/4" front, 11/16" rear ARBs)	RP1729	RP1733	RP1723
4 cyl. GT (std, 5/8" front, 11/16" rear ARBs)	RP1728	RP1733	RP1722
4 cyl. GT (uprated 3/4" front, 11/16" rear ARBs)	RP1729	RP1733	RP1723

Rear

Front

Complete Car



ALLOY WHEEL KITS	
	Engine 4 Cylinder
6 x 14", bolt-on 1 RM82376J	Engine V8
5.5 x 14", centre lock 1 RP1607K4 Includes 4 wheels. Replaces wire wheels only.	Oil Cooler
Classic 8 spoke wheels. CENTRE LOCK ALLOY WHEEL CONVERSION KIT,	Clutch
5.5 x 14", centre lock	Engine &
Banjo Axle models (early chrome bumper roadsters) with 2 ear spinners. 1 <b>RP1790</b>	Gearbox Mountings
with octagonal nuts 1 <b>RP1791</b> Tube axle models (most chrome bumper roadsters, all rubber bumper roadsters, all GTs.	Cooling
with 2 ear spinners 1 RP1792 RP1793	Heater & Controls
Includes 4 wheels, centres & 16 wheel nuts.	Fuel
	System
VALVE CAP SETS	Exhaust
	Gearbox
VALVE CAPS, set of 4, 'MG' logo:	Propshaft
standard RRF100060P RRF100060PAT	Rear Axle
	Front Suspension
LOCKING WHEEL NUTS (SET OF 4):	Rear Suspension
alloy wheels AHH9152LOCKROS Includes wheel mask, silver paint, satin black paint & wet & AHH9152LOCKROS	Road Wheel
	Brakes
4 CYLINDER MODELS ONLY	Brake &
Converts axles to splined hubs to enable fitment of wire wheels	Clutch Hydraulics
appropriate) octagonal nut spanner.	Steering
41/2 x 14" wire wheels painted 1 RP1735P	Electrical
5 <sup>1</sup> / <sub>2</sub> x 14" wire wheels painted 1 <b>RP1736P</b>	Bodyshell & Panels
with octagonal nuts	Body
	Fittings
painted 1 <b>RP1740P</b> chrome 1 <b>RP1740C</b>	Interior Trin & Fittings
	Hood & Hardtops
4 <sup>1</sup> / <sub>2</sub> x 14 <sup>th</sup> wire wheels painted 1 <b>RP1737P</b>	Chassis
51/2 x 14" wire wheels painted 1 <b>RP173RP</b>	Plates & Decals
chrome 1 RP1738C	Paints
painted 1 RP1741P	Accessories
painted 1 RP1742P	Index

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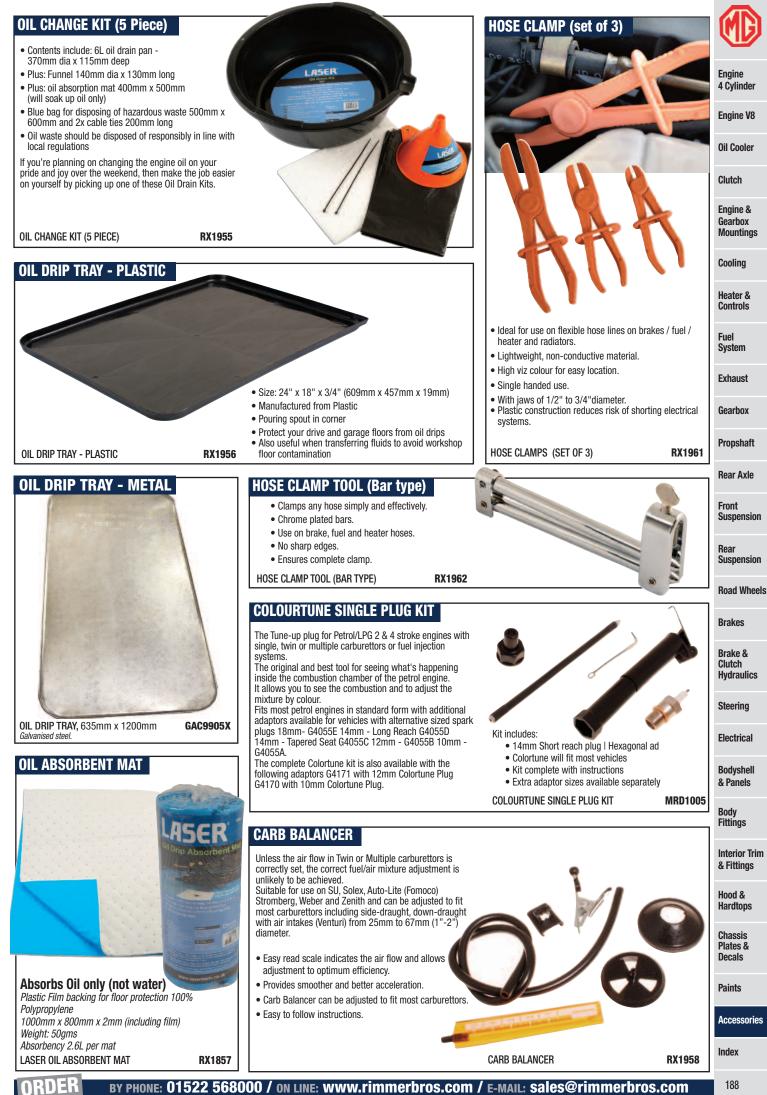


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Self adhering and fusing, curing into a solid rubber

insulator in less than 24 hours. Resists moisture

and temperatures up to 260°C. Gives a tough.

permanent insulation seal around electrical

connections, hoses, pipes (including exhaust) etc.

Consists of a 1mm aluminised material bonded to a

lightweight, woven fibreglass with super strong adhesive backing. Reflects radiant heat. Limitless application, but

common uses include wrapping cables, hoses, fuel lines, 'spot' heat retardation areas and sealing gaps in floors

This multi-purpose heat shield can be used to protect

starter motors, carbs, fuel pumps, electrical boxes

instruments and hydraulic cylinders from intense heat

Easily cut to shape (scissors or knife) it attaches to itself

with velcro material. Simply cut off excess material.

The best product on the market! Flexible, strong

Available in 13/8" x 15', 13/8" x 30' and 2" x 60' rolls.

**UNIVERSAL HEAT SHIELD** 

adhesive and thin for a tight wrap.

Black. 25mm wide x 0.5mm depth x 3m length.

QUIK TAPE

COOL TAPE

or firewalls.

COOL TAPE

RX1479

RX1474

RX1470

QUIK TAPE SILICONE RUBBER TAPE



ties or protecting electrical connections. Available in grey, black, red, blue and in 2 sizes, with a shrink ratio of 3 to 1. Easily installed with naked flame. 18mm size shrinks to 6mm and 12mm size shrinks to 4mm. Supplied in packs of 25.

#### HI-TEMP SHRINK TUBES:

18mm dia x 38mm long (Pack of 25)	RX1468
12mm dia x 38mm long (Pack of 25)	RX1469

#### THERMAL HEAT SLEEVES

HI-TEMP SHRINK TUBES



This high temperature sleeving will protect wiring. HT leads, hydraulic hoses and coolant hoses from radiant heat. Two different designs are offered. The fixed tube type is designed to slide over wiring/hoses whereas the velcro type can be easily installed without having to disconnect anything. Easy to cut and shape to suit. Supplied in 3ft lengths.

#### FIXED TUBE SLEEVE RX1471 Supplied in diameters of 0.5", 0.75", 1", 1.25", 1.5" (all 3ft long) VELCRO SLEEVE RX1472 Supplied in 1 size - 0.5"-1.5" diameter (3ft long).





Designed for insulating floors, bulkheads, transmission tunnels and many other applications from the effects of heat, road noise, engine and transmission noise. Made from an aluminium face bonded to a 1/8" composite fibreglass insulation, then backed to an aggressive adhesive. Tough enough for under vehicle applications and harsh environments where high heat can be a problem. Can also block out up to 50% of unwanted noise. Self adhesive, can be cut with tin snips to any shape. RX1473

#### INSULATION MATERIAL

Supplied in 3 sizes: 2' x 21" (3.5sq ft), 4' x 21" (7sq ft), 4' x 42" (14 sq ft).





Protect your HT leads and spark plugs from extreme heat and improve the appearance of your engine bay with these top quality products. Ideal for tubular extractor manifold applications where additional heat is generated, but may be fitted to a standard vehicle. Note: For Manifold insulation wrap, refer to 'Exhausts'.

Manufactured from a fibreglass composite material (no

arcing), the sleeves slide over the ends of the HT leads

Made from the same material as the spark plug sleeves

these easy install, snug - fitting sleeves will fit any HT lead

up to 10mm in diameter. Also included are hi-temp shrink

tubes for a sharp finished appearance. Available in silver,

Order 2 kits for 4 cylinder, 3 kits for 6 cylinder.

HT LEAD & SPARK PLUG SLEEVE KIT

HT LEAD & SPARK PLUG SLEEVE KIT:

Order 2 kits for 4 cylinder, 3 kits for 6 cylinder.

Includes 25ft of HT lead sleeve, 8 plug sleeves

silver, black, red or blue.

Includes 7ft of HT lead sleeve,

2 plug sleeves & 6 shrink tubes.

2 cylinder kit

8 cylinder kit

These kits comprise of both kits listed above in one convenient

(and cost effective) kit. Colour matched sleeves available in

easy installation. Available in silver, black, red or blue.

Order 2 kits for 4 cylinder, 3 kits for 6 cylinder.

SPARK PLUG SLEEVES

SPARK PLUG SLEEVES:

2 cylinder kit

8 cylinder kit

**HT LEAD SLEEVES** 

black, red or blue.

HT LEAD SLEEVES:

2 cylinder kit

8 cylinder kit

Heater & Controls

Engine 4 Cylinder

**Engine V8** 

**Oil Cooler** 

Clutch

Engine &

Gearbox

Cooling

Mountings

Fuel System

Exhaust

Gearbox

Propshaft

**Rear Axle** 

RX1462

RX1463

RX1464

RX1465

Front Suspension

Rear Suspension

**Road Wheels** 

**Brakes** 

Brake & Clutch **Hydraulics** 

Steering

Electrical

Bodyshell & Panels

Body Fittings

**Interior Trim** & Fittings

Hood & Hardtops

Chassis Plates & Decals

Paints

RX1466

RX1467

Accessories

& 25 shrink tubes

ORDER

UNIVERSAL HEAT SHIELD

7" wide x 24" long

190

Index



<sup>191</sup> **ORDER** 

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#### **ENGINE OIL**



CASTROL CLASSIC XL (20W/50) MULTIGRADE ENGINE OIL:

Ideal for running in a newly assembled engine

4.55Litre/1 Gallon

4.55 Litre/1 Gallon

1 Litre

1 Litre



RX1570

RX1363

RX13631L

**RX15701L** 

CARLUBE CLASSIC MULTIGRADE ENGINE OIL (20W/50) 4.55 Litre **RX1363CL** 

CARLUBE 10W/40 SEMI-SYNTHETIC ENGINE OIL RX1897 5 Litre 1 Litre RX1896

**BRAKE/CLUTCH FLUIDS** 



STANDARD (DOT 3) 1 Litre **GBF103** SILICONE; RX1327 0.5 Litre' 1 Litre\* RX1326 \*Do not mix with standard fluid GREASE & LUBE IXI LITHIUM GREASE, 500g (Tin) **CONSFX081160** Multi-Purpose **BRAKE RUBBER GREASE** 514578P CAM LUBE (for assembly), 250ml RX1358 COPPER GREASE (Anti-seize); RX1345 70q RX1585 500g **OILS JUGS** 

OIL JUGS:

1 Pint

2 Pint

All Three Jugs

1/2 Pint

GAC2019

RX1554

RX1539-250ML



Bottled additives are available which can be mixed with either 'Premium' or 'Super' unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!



CASTROL VALVEMASTER, 250ml **RX1407VM** CASTROL VALVEMASTER PLUS, 250ml RX1407VMPLUS

Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol



### **COOLING SYSTEM** ADDITIVE

Radiator relief allows your radiator to transfer heat more efficiently, reducing your engines operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have 'a little bit in hand' for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the





engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

- 30°F lower operating temperature
- 50% quicker warm up time
- Safe with water/antifreeze mixture • Safe with cast iron, alloy engines and heads

  - Increased engine life! 100% biodegradable, non corrosive, non toxic
  - For use in all water cooled engines

RADIATOR RELIEF (473ml) Treats 1 engine. RX1461-473

#### **BRAKE CALIPER PAINT**



Paints

Accessories

RX1739BLUE Index

Engine

4 Cylinder Engine V8

**Oil Cooler** 

Engine & Gearbox

Clutch Mountings

> Heater & Controls

Cooling

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Suspension

Road Wheels

Brakes

Brake & Clutch Hydraulics

Steering

Electrical

Bodyshell

Body

Interior Trim & Fittings

Hood & Hardtops

Chassis Plates & Decals

192

ORDER

HOLTS WONDERWELD;

5 Litre

250ml

K-SEAL REPAIR SOLUTION (Cooling System)

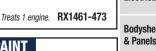
RX1395

**RX1396** 

RX1397

RX1398





Fittings

	GENERAL CONSUMABLES				WD-40 (Large 400ml) K-SEAL REPAIR SOLUTION	GAC111 RX1554
Engine 4 Cylinder			Holts	and a	Cooling systems. WONDERWELD (Holts, 250ml) RADWELD (Holts, 250ml)	RX1539-250ML RX1508
Engine V8	WONDAR WELD SOLDADURA BLOQUE MOTO	K-Seal		ASY	EASYSTART (Bradex) SILICONE SEALANT (Tube 80ml)	RX1511 GHF6093
Oil Cooler	SALDANOTOR	KALIMEX		THEY'S MALL ENDING	HYLOMAR (Gasket Sealant) (100 EXHAUST JOINING COMPOUND	GCH112
Clutch	A the state of the	RX1554		RX1511	COPPER EASE (Tube) (Anti-Seize G 70g 500g	RX1345 RX1585
Engine & Gearbox Mountings	GAC111 RX1539-250ML	GGC102	RX1508	artube Copper our	BRAKE RUBBER GREASE BRAKE CLEANER (Aerosol) LOCTITE;	514578P GBF901
Cooling		20	A SECTION POST-	RX1345	24ml 3ml	GAC10024ML GAC100
Heater & Controls		Ethovar	GCH112	Subtraction Marching	ADHESIVE (Trim/Carpets) 1 Litre Tin 370g Aerosol WINDSCREEN DE-ICER (Aerosol)	RX1353 RX1353A 300ml RX1586
Fuel System	GHF6093	2		514578P	SCREENWASH (Concentrated) 1 NITRILE GLOVES (Pack of 100) Ideal for those really dirty maintenan	litre XP1SW RX1406
Exhaust	211	a 🙈 🛓	AUIO			
Gearbox	BRAK	ARTICOA	- Carper		Bodyguards (A)	L/8.5 Large
Propshaft	LEANE (an Jarne		Bluep	Concentrated SCREEN WASH	Blue Yearson Cross	
Rear Axle					S S Powder Free	RX1406
Front Suspension	GBF901 GAC100	RX1353 RX	(1353A RX1586	XP1SW		
Rear Suspension	EVAN	<b>G</b>			Waterless C	oolants
			A DECEMBER OF		State of the second	
Road Wheels	WATERLESS ENGINE COOL	ANTS	EVALUE EVA	NB		
Road Wheels Brakes	WATERLESS ENGINE COOL Life Time Coolin No Water - No Overheating Classic Cool 180° deg has a boiling	Ĵ l l l	REPFLUID CLA	ASSIC DL 180° The second		
	No Water - No Overheating	g point of 180	REP FLUID			
Brakes Brake & Clutch	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your	g point of 180 pws corrosion. corrosion.	REP FLUID COC	AND SELECTOR		
Brakes Brake & Clutch Hydraulics	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting	g point of 180 pws corrosion. cooling system g the strain on EVANS CI	LASSIC COOL 180 - WATERLI		VANS POWER COOL 180 - WATERLES promutated specifically for use with model provingers	
Brakes Brake & Clutch Hydraulics Steering	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa coolants.	g point of 180 pws corrosion. cooling system g the strain on ignificantly less ter based EVANS PI 2 Lit EVANS PI	tre tre REP FLUID	ESS COOLANT; F RX1672 RX1673	ormulated specifically for use with model ngines 5 Litre 2 Litre	n alloy/performance RX1703 RX1704
Brakes Brake & Clutch Hydraulics Steering Electrical Bodyshell	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa	g point of 180 bws corrosion. cooling system g the strain on ignificantly less ter based EVANS Cl 2 Lin EVANS PI 5 Lin 5 Lin 2 Lin bremature ating.	tre tre REP FLUID tre	ESS COOLANT; F RX1672 RX1673 RX1674 F RX16742L from your cooling	ormulated specifically for use with model ngines 5 Litre	n alloy/performance RX1703 RX1704 SS COOLANT;
Brakes Brake & Clutch Hydraulics Steering Electrical Bodyshell & Panels Body	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa coolants. No Water - More BHP Classic Cool 180° deg eliminates p	g point of 180 wes corrosion. cooling system g the strain on ignificantly less ter based EVANS Cl 2 Lind EVANS PI 5 Lind 5 Lind COURTS IN EVANS Cl 2 Lind 5 Lind	tre tre REP FLUID tre emoves the loose dirt and scale hich can cause inefficient heat t	ESS COOLANT; F RX1672 RX1673 RX1674 E RX16742L from your cooling transfer.	ormulated specifically for use with model ngines 5 Litre 2 Litre VANS VINTAGE COOL 180 - WATERLE ormulated specifically for use with vintag 5 Litre	n alloy/performance RX1703 RX1704 SS COOLANT; e Engines RX1697
Brakes Brake & Clutch Hydraulics Steering Electrical Bodyshell & Panels Body Fittings	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa coolants. No Water - More BHP Classic Cool 180° deg eliminates p detonation associated with overheat WHEEL CLEANER MWS' SPECIALIST	g point of 180 pws corrosion. cooling system g the strain on ignificantly less ter based ter babsed ter babsed ter based ter based ter based ter based ter b	tre tre REP FLUID tre tre moves the loose dirt and scale	ESS COOLANT; RX1672 RX1673 RX1674 RX16742L from your cooling transfer.	ormulated specifically for use with model ngines 5 Litre 2 Litre VANS VINTAGE COOL 180 - WATERLE ormulated specifically for use with vintag 5 Litre 2 Litre	n alloy/performance RX1703 RX1704 SS COOLANT; e Engines RX1697
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Brakes Brake & Clutch Hydraulics Steering Electrical Bodyshell & Panels Body Fittings Interior Trim & Fittings Interior Trim & Fittings	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa coolants. No Water - More BHP Classic Cool 180° deg eliminates p detonation associated with overheat WHEEL CLEANER MWS' SPECIALIST WHEEL	g point of 180 bws corrosion. cooling system g the strain on ignificantly less ter based ter based t	tre tre REP FLUID tre moves the loose dirt and scale hich can cause inefficient heat t ecialist wheel cleaning p you care for your Class or all Steel, Alloy and Wire wheel. d), this wheel cleaning system us hat not only cleans, but gives whe helps to protect them, making is eaan in the future. Wheel Cleaning Kit - des; I cleaning solution (580ml), m handled cleaning brush ng/protection solution (180	ESS COOLANT; RX1672 RX1673 RX1674 RX16742L from your cooling transfer. ssic's wheels. Is (including painted tees a unique 2-stage peels a superb lasting them easier to care RX1405 ). & dispenser.	ormulated specifically for use with model ngines 5 Litre 2 Litre VANS VINTAGE COOL 180 - WATERLE ormulated specifically for use with vintag 5 Litre 2 Litre	n alloy/performance RX1703 RX1704 SS COOLANT; e Engines RX1697
Brakes Brake & Clutch Hydraulics Steering Electrical Bodyshell & Panels Body Fittings Interior Trim & Fittings Hood & Hardtops Chassis Plates & Decals	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa coolants. No Water - More BHP Classic Cool 180° deg eliminates p detonation associated with overheat WHEEL CLEANER MWS' SPECIALIST WHEEL	g point of 180 bws corrosion. cooling system g the strain on ignificantly less ter based EVANS CI 2 Lift 2	tre REP FLUID tre emoves the loose dirt and scale hich can cause inefficient heat t ecialist wheel cleaning pyou care for your Class or all Steel, Alloy and Wire wheel 1), this wheel cleaning system us tat not only cleans, but gives whe helps to protect them, making in ean in the future. Wheel Cleaning Kit - fes; I cleaning solution (580ml) en handled cleaning brush ng/protection solution (180 of disposable gloves. solution breaks down brake	ESS COOLANT; RX1672 RX1673 RX1674 RX16742L from your cooling transfer. ssic's wheels. Is (including painted tees a unique 2-stage eases a superb lasting them easier to care RX1405 ). & dispenser. Oml) a dust & road	ormulated specifically for use with model ngines 5 Litre 2 Litre VANS VINTAGE COOL 180 - WATERLE ormulated specifically for use with vintag 5 Litre 2 Litre WHEEL POLISH	n alloy/performance RX1703 RX1704 SS COOLANT; e Engines RX1697
Brakes Brake & Clutch Hydraulics Steering Electrical Bodyshell & Panels Body Fittings Interior Trim & Fittings Hood & Hardtops Chassis Plates & Decals	No Water - No Overheating Classic Cool 180° deg has a boiling deg C and will not boil over. No Water - No Corrosion Water contains oxygen, oxygen allo Classic Cool 180° deg eliminates c No Water - No Pressure Classic Cool 180° deg allows your to run at a lower pressure, reducin engine components. No Water - No Liner Pitting Classic Cool 180° deg generates si pitting when compared with all wa coolants. No Water - More BHP Classic Cool 180° deg eliminates p detonation associated with overheat WHEEL CLEANER MWS' SPECIALIST WHEEL	g point of 180 bws corrosion. cooling system g the strain on ignificantly less ter based premature ating.	tre tre REP FLUID tre moves the loose dirt and scale hich can cause inefficient heat t ecialist wheel cleaning p you care for your Class or all Steel, Alloy and Wire wheel, d), this wheel cleaning system us hat not only cleans, but gives whe helps to protect them, making is ean in the future. Wheel Cleaning Kit - fles; a I cleaning solution (580ml) en handled cleaning brush ng/protection solution (180 of disposable gloves.	ESS COOLANT; RX1672 RX1673 RX1674 RX16742L from your cooling transfer. ssic's wheels. Is (including painted tees a unique 2-stage eases a superb lasting them easier to care RX1405 ). & dispenser. Oml) e dust & road II those awkward	ormulated specifically for use with model ngines 5 Litre 2 Litre VANS VINTAGE COOL 180 - WATERLE ormulated specifically for use with vintag 5 Litre 2 Litre	n alloy/performance RX1703 RX1704 SS COOLANT; e Engines RX1697

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AUTOGLYM BODY CARE	RX1312 RX1313 RX1314 RX1315 RX1316			A Original
Ultra Deep Shine - 500ml Extra Gloss Protection - 325ml	RX1558 RX1317		FINNEGANS ANTI-CORROSION WAXOYL:	I WAXOYL
Bumper Care - 325ml Vinyl & Rubber Care - 500ml	RX1318 RX1319		5 litre can	
Leather Care Balm - 500ml Chrome Polish	RX1320	意志 意志	clear Black	RX1027 RX1027BLACK
Insect Remover - 450ml Clean Wheels - 500ml Clean Machine Engine Cleaner - 1 Litre	RX1321 RX1567 RX1322 RX1325		2.5 litre cartridge clear black	RX1028 RX1036
Fabric Hood Care & Maintenance Kit Twin Pack Instant Tyre Dressing - 500ml	RX1433 RX1368	Contraction of the second	400ml aerosol clear black	RX1026 RX1035
Intensive Tar Remover - 325ml Surface Detailing Clay Kit - Four Pack Alloy Wheel Seal (Silicone Spray) - 450ml	RX1367 RX1630 RX1698		UNDERBODY SEAL: 1 litre 500ml	RX1024 RX1023
Rapid Aqua Wax Kit - Triple Pack Bird Dropping Wipes - Pack of 10 Jumbo Sponge	RX1699 RX1693 RX1415		HOOD CARE	2010
Aqua Dry (Synthetic Wash Leather) Basic Car Care Kit Contents include: BODYWORK SHAMPOO, RESIN POLIS	RX1324 RX4079	ektr ektr		
CLAY		LETA COLP BLOOM		
CONSTRUCT OF		**	A range of products to clean, protect your hood cover, tonn	renovate and eau cover or
	elta elta		hood stowage cover, whether vinyl, canvas or mohair n VINYL TOP CLEANER (500ml)	r made from
	RAPID AQUA WAX Products did Accession Products did Accession Product	BURNIN TAR REPOYED And Removed and general and general	DRY CLEANER SHAMPOO - Canvas/mohair (300ml)	RX1525
			SOFT TOP REVIVER - Canvas/mohair Available in black, blue & brown. 500ml size	
			Black Blue Brown	RX1525BLACK RX1525BLUE RX1525BROWN
VALETING PRODUCTS	OOge STOCKINETTE	WINDSCREEN BUG SHIFTER	1 litre size Black	RX1524BLACK
Si Din Kanada	THE	PROFESSIO	Blue Brown	RX1524BLUE RX1524BROWN
RX205	7		ULTRA PROOFER - Canvas/mohair 500ml size	RX1527
	RX1684TW	RX2059	1 litre size ULTRA PROOFER - Vinyl (500ml) PLASTIC WINDOW POLISH:	RX1526 RX1528
			50ml size 100ml size	RX1531 RX1532
MIRACLE DRY		CIERCIA ALLER AND A	CHAMOIS LEATHER - Best Quality: 2.75 sq ft 4.75 sq ft STOCKINETTE:	RX2055 RX2056
BIANT PARTY	FOR THE DECK	° T 📥	200gm roll 800gm roll BUG SHIFTER SPONGE	RX2057 RX2058 RX2059
RX2055/6 RX2060			MICROFIBRE GLASS FINISHING CLOTH MICROFIBRE CLOTH MULTI PACK (10pc) GIANT MIRACLE DRY TRADE DRYING CL	RX2060 RX2067 OTH RX2061
	KACB101		GIANT SUPER SOFT MICROFIBRE CLOTH SILICONE CAR DRYING BLADE, 300mm WIRE WHEEL CLEANING BRUSH	
RX2062 RX2	2061 RX2063	RX2064 RX2065	ALLOY WHEEL CLEANING BRUSH Professional Large ALLOY RIM EXTRA REACH BRUSH, Profe WHEEL BRUSH EXTRA LARGE, Pro Safe	RX2063
ANLOOL	nA2003	P*	, • • • • • • •	

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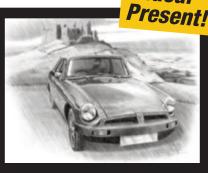
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### PERSONALISED PRINTS Classic Memories Modern MG Prints

Personalised, mounted print (12"x10") - available in black & white or your Add your registration number (or wording) to the front licence plate. Additionally, choose the colour to suit your vehicle!





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MEMORIES

Ideal

RP15335BW



Fuel System

Controls

Exhaust

Gearbox Propshaft

**Rear Axle** 

RP1537BW

RP1745BW

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Front Suspension

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**Brakes** 

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BLACK - ACRYLIC (ENGRAVED) Number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification. We will need sight of the following three original documents:- Vehicle registration document (V5) • Driving Licence or utility bill.

STANDARD

DELUXE-3D

BLACK - PRESSED

BLACK - ACRYLIC

 Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.

**VEHICLE NUMBER PLATES** 

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

Vehicle Number Plate - Front; Standard Standard with 'GB' logo Deluxe - 3D effect Deluxe - 3D effect with 'GB' logo	NPF NPFGB NPF3D NPF3DGB
Vehicle Number Plate - Rear; Standard Standard with 'GB' logo Deluxe - 3D effect Deluxe - 3D effect with 'GB' logo	NPR NPRGB NPR3D NPR3DGB
Vehicle Number Plate (Pair) - Black; Black background, Silver letters. Legal on Vehicles Reg. to 1/1/73. Pressed aluminium (PR) Acrylic - standard letters (PR) Acrylic - engraved letters (PR) Fitting Kit - number plates Universal kti including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.	RX1365 RX1365B RX1365A RX1365A NPK



IOUNTED PERSONALISED BLACK & WHIT 2" X 10": eg number required with order. MGB Chrome bumper MGB Rubber bumper MGB GT V8 Chrome bumper MGB GT Rubber bumper	E PRINTS RP1536BW RP1537BW RP1745BW RP1535BW
NOUNTED PERSONALISED COLOUR PRINT 2" X 10": Reg number and colour required with order.	ſS

MGB Chrome bumper **RP1537COL** RP1745COL

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RIMMER

Name

Address:

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Tel: 01522 568000

Certificates can also be ordered on-line, personalised and either e-mailed or posted to the recipient!

#### **RIMMER BROS 'GIFT CERTIFICATES':** £

£10 value	GIFT CERTIFICATE 10
£25 value	<b>GIFT CERTIFICATE 25</b>
£50 value	<b>GIFT CERTIFICATE 50</b>
£100 value	<b>GIFT CERTIFICATE 100</b>
£250 value	<b>GIFT CERTIFICATE 250</b>









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12" X 10": Reg number required with order.	
MGB Chrome bumper	RP1536BW
MGB Rubber bumper	RP1537BW
MGB GT V8 Chrome bumper	RP1745BW
MGB GT Rubber bumper	RP1535BW
MOUNTED PERSONALISED COLOUR PRINT	S
12" X 10":	
Reg number and colour required with order.	
MGB Chrome bumper	RP1536COL

MGB Rubber bumper	RP1537COL
MGB GT V8 Chrome bumper	RP1745COL
MGB GT Rubber bumper	RP1535COL

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M 12



ORDEK



Engine

4 Cylinder

Engine V8

**Oil Cooler** 

Clutch

Engine &

Gearbox

Cooling

Heater &

Controls

Fuel System

Exhaust

Gearbox

Propshaft

Rear Axle

Front Suspension

Rear

Suspension

**Road Wheels** 

**Brakes** 

Brake &

**Hydraulics** 

Steering

Body

Clutch

Mountings

## **GENERAL HARDWARE & FIXINGS**

Following is a listing of common fasteners. These fasteners are for general use and are not intended to replace those listed for specific applications elsewhere in this catalogue.

UNF/UNC were threaded forms introduced into the USA during the 1940s (World War II) to give stability and standardization to various industries (automotive in particular). It became standard in the British car industry in the 1950s.

UNF stands for "Unified National Fine" and UNC "Unified	
National Coarse".	

To aid identification by terminology, a screw is threaded for its full length.

A bolt is only part threaded with a plain unthreaded shank area between the head and the thread.

The part number two letter prefix of SH means that the item is a Screw with a Hexagon head.

The prefix BH means a Bolt with a Hexagon head.

The first number defines the thread type, UNF = 6, UNC = 5.

The second and third numbers give the thread diameter in increments of  $1/16^{"}$ , e.g.  $04 = 1/4^{"}$ ,  $05 = 5/16^{"}$ , 10 = 5/8''.

The fourth and fifth digits show the length in increments of 1/8", e.g. 04 = 1/2", 16 = 2", 23 = 27/8".

The last digit defines finish, 1 = zinc plated.

This coding system is only applicable to bolts and screws; nuts and washers are coded by a similar system that follows some of the above principles.

RX1560

### GARAGE PACKS

GARAGE PACKS: Multi-pack assortment. Imperial sizes. Approx 3kg. To include:-Setscrews/nuts/nvlocs/washers

RX1561 Bolts/nuts/nylocs/washers



## **BOLTS AND SCREWS**

BOLT SCREW LENGTH

#### 3/16" (No 10) UNF (32tpi) Hexagon Headed 3/8" A.F. Spanner Size

3/8" HU503 1/2" HU504 5/8" HU505 HU506 3/4" HU508

#### 1/4" UNF (28tpi) Hexagon Headed 3/4" A.F. Spanner Size

3/8"	-	SH604031
1/2"	-	SH604041
5/8"	-	SH604051
3/4"	-	SH604061
7/8"	-	SH604071
1 1/8"	BH604091	SH604091
1 1/4"	BH604101	SH604101
1 3/8"	BH604111	SH604111
1 1/2"	BH604121	SH604121
1 3/4"	BH604141	SH604141
2"	BH604161	SH604161
2 1/4"	BH604181	-
2 1/2"	BH604201	-
3"	BH604241	-

## 5/16" UNF (24tpi)

Hexagon Headed 1/2" A.F. Spanner Size

3/8"	-	SH605031
1/2"	-	SH605041
5/8"	-	SH605051
3/4"	-	SH605061
7/8"	-	SH605071
1"	-	SH605081L
1 1/8"	BH605091	SH605091
1 1/4"	BH605101	SH605101
1 3/8"	BH605111	SH605111
1 1/2"	BH605121	SH605121
1 3/4"	BH605141	SH605141
1 7/8"	BH605151	-
2"	BH605161	SH605161
2 1/4"	BH605181	SH605181
2 1/2"	BH605201	SH605201
2 3/4"	BH605221	-
3"	BH605241	SH605241

#### 3/8" UNF (24tpi) Hexagon Headed 9/16" A.F. Spanner Size

<b>.</b>		
1/2"	-	SH606041
5/8"	-	SH606051
3/4"	-	SH606061
7/8"	-	SH606071
1"	BH606081	SH606081
1 1/8"	-	SH606091
1 1/4"	BH606101	SH606101
1 3/8"	BH606111	SH606111
1 1/2"	BH606121	SH606121
1 3/4"	BH606141	SH606141
2"	BH606161	SH606161
2 1/4"	BH606181	-
2 1/2"	BH606201	SH606201
2 3/4"	BH606221	-
3"	BH606241	-
3 1/2"	BH606281	-
<b>1</b> <sup>II</sup>	BH606321	_

### 7/16" UNF (20tpi)

#### Hexagon Headed 5/8" A.F. Spanner Size

5/8"	-	SH607051
3/4"	-	SH607061
7/8"	-	SH607071
1"	-	SH607081
1 1/4"	-	SH607101
1 3/8"	-	SH607111
1 1/2"	BH607121	SH607121
1 3/4"	BH607141	SH607141
2"	BH607161	SH607161
2 1/4"	BH607181	SH607181
2 1/2"	BH607201	-
3"	BH607241	-

#### LENGTH BOLT SCREW

1/2" UNF (20tpi) н

lexagon	Headed	3/4"	A.F.	Spanner	Size
---------	--------	------	------	---------	------

1/2"	-	SH608041
5/8"	-	SH608051
1"	-	SH608081
1 1/2"	-	SH608121
1 3/4"	BH608141	SH608141
2"	BH608161	-
2 1/4"	BH608181	-
2 1/2"	BH608201	SH608201
3"	BH608241	-

#### 1/4" UNC (20tpi)

#### Hexagon Headed 7/16" A.F. Spanner Size

3/8"	-	SH504031
1/2"	-	SH504041
5/8"	-	SH504051
3/4"	-	SH504061
7/8"	-	SH504071
1 <sup>n</sup>	-	SH504081
1 1/8"	BH504091	SH504091
1 1/4"	-	SH504101
1 1/2"	-	SH504121
1 3/4"	-	SH504141
2"	BH504161	-
2 1/2"	BH504201	-

#### 5/16" UNC (18tpi)

#### Hexagon Headed 1/2" A.F. Spanner Size

1/2"	-	SH505041
5/8"	-	SH505051
3/4"	-	SH505061
7/8"	-	SH505071
1"	-	SH505081
1 1/8"	-	SH505091
1 1/4"	BH505101	SH505101
1 3/8"	BH505111	-
1 1/2"	BH505121	SH505121
1 3/4"	BH505141	SH505141
2"	BH505161	-
2 1/4"	BH505181	-
2 1/2"	BH505201	SH505201
3"	BH505241	-

#### 3/8" UNC (16tpi) Hexagon Headed 9/16" A.F. Spanner Size

-	-	
1/2"	-	SH506041
3/4"	-	SH506061
7/8"	-	SH506071
1"	BH506081	SH506081
1 1/8"	-	SH506091
1 1/4"	-	SH506101
1 3/8"	BH506111L	SH506111
1 1/2"	BH506121	SH506121
1 3/4"	BH506141	-
2"	BH506161	SH506161
2 1/4"	BH506181	-
2 1/2"	BH506201	-
3"	BH506241	-

2"	BH506161	SH506161			
2 1/4"	BH506181	-			
2 1/2"	BH506201	-			
3"	BH506241	-			
		1			











A
Accelerator cable
Accelerator pedal & fittings
Accessories
Accessories, tools, consumables etc
Accessories, touring
Advance/retard tube
Air compressor
Air filter (4 cylinder)
Air filter (V8)
Air filters, performance (4 cylinder)
Air filters, 4 barrel (V8)
Air horns
Air intake grille
Air vents & fittings
Alloy rocker cover
Alloy wheels
Alternator
Antifreeze
Anti-roll bar, front
Anti-roll bar, rear
Armrest
Autoglym products
Axle, Banjo type
Axle - tube type

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## В

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Badge bar Badges, front Badges, rear Battery & fittings Battery charger Big end bearings (4 cylinder) Big end bearings (V8) Body finishers Body fittings Body parts & fittings Blanking plugs Body repair panels Bodyshells Bonnet & fittings Bonnet release cable Books Boot bag Boot floor Boot lamp Boot lid & fittings Boot lid seal Boot racks Brake cable Brake caliper paint Brake calipers Brake cylinders Brake discs Brake discs, uprated Brake drums Brake fluid Brake fluid tester Brake hoses Brake kits Brake master cylinder Brake pads Brake pads, uprated Brake pedal Brake pipes Brake servo Brake servo repair kit Brake shoes Brakes British Motor Heritage Bulbs Bulbs, performance Bumpers Bush kits (polyurethane)

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