### THE PARTS YOU NEED





### MK1, MK2 & MK3, 1966 - 1973.

### PARTS & ACCESSORIES CATALOGUE

**EDITION 2.2** 



British Motor Heritage Approved



THE RIMMER BROS SERVICE

WE HAVE THE PARTS

### WE GUARANTEE THE QUALITY

WE'RE KEEN ON PRICE

> WE DELIVER FAST

WE KNOW YOUR CAR





### **HELPING YOU CARE FOR YOUR GT6**

Although the GT6 was manufactured from 1966 to 1973, only some 41,000 cars were produced (just 13,000 of the favoured Mk3's), so if you own one it makes good sense to maintain it in the best possible condition. It is the job of Rimmer Bros to help you do this, supplying parts for classic Triumph cars is by far the most important part of our business.

With British Motor Heritage as your assurance of quality, our aim is to keep a stockholding so comprehensive that we nearly always have the parts you need, and to back it with the commitment to get them to you immediately. We try very hard to succeed in this, every time.

### **THIS CATALOGUE**

We have listed parts most frequently called for, but it is by no means exhaustive. Our stock lines are continually increasing therefore, if the part(s) you require are not listed, please contact our sales office where our staff will be please to check availability and price for you.

### **MEMBERS OF BRITISH MOTOR HERITAGE**

British Motor Heritage is an organisation committed to the preservation of the cars which have special places in our motoring history. One of the ways in which it pursues this objective is by helping to ensure that



replacement parts are available and are of sufficient quality. Stringent standards are necessary to meet the requirements of Heritage approval, and the highest accolade for any company involved with the supply of parts for classic cars is to have Heritage approval.

Rimmer Bros were invited to Heritage membership in 1987 and are approved for Triumph and Rover SD1 models.

### THE CARS WE SPECIALISE IN

As well as supplying parts for your GT6, we also concentrate on TR2/3/4/4A, TR5/250, TR6, TR7/8, Stag, Spitfire, Dolomite, 2000/2500/2.5Pi, Herald, Vitesse, Rover SD1, Range Rover, Discovery, Freelander, 90/110 and Land Rover 'Series' vehicles. Please refer to inside rear cover for details on all our catalogues.





### **SO WHERE DO WE GET OUR PARTS**

Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.



### THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things. Firstly, our people know the cars we're dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 25,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate "order picking." Careful packaging and despatch procedures.

### THE PEOPLE YOU'RE DEALING WITH

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.





### **COMMITMENT TO CUSTOMER SERVICE** Helpful - Accurate - Fast - Efficient

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times. Our people know your car well, and every member of our staff is dedicated in

helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently. We try to make all our systems and documentation easy to follow and use,

and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.





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### **TRIUMPH PARTS SPECIALIST**



**TELEPHONE NUMBER** 

### SALES 01522 568000 (0verseas +44 1522 568000)

**FAX NUMBER** 

SALES 01522 567600 (Overseas +44 1522 567600)

### **ADDRESS DETAILS**

Rimmer Bros, Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

### ORDERING BY E-MAIL AND THE INTERNET

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

### E-Mail:

w.rimmerbros.co.u

### sales@rimmerbros.co.uk



Order through our website using our **secure** on-line ordering system!



### **THIS CATALOGUE & OUR PRICE GUIDE**

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a 'Trouble Shooter Guide'.

### **ORDERING BY PHONE**

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.



### UK Payment for Phone Orders (See also "Overseas Orders & Payment.")

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Switch, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder's full name and registered card address.

### After Hours Ordering Service

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

### **ORDERING BY POST**

### Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

### UK Payment for Post Orders (See also "Overseas Orders & Payment.")

Send your remittance with the order. The 'Pricing' section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out "Rimmer Bros Ltd" please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, "Cheque Value Not To Exceed  $\pounds$ ...". You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

### **ORDERING BY FAX**

### UK CUSTOMERS: 01522 567600 OVERSEAS CUSTOMERS: +44 1522 567600 See also "Overseas Orders & Payment."

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

All the latest news, special offers, products and prices just a 'click' away.



### **COLLECTING IN PERSON**

If you wish to 'call and collect', you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We're about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

### PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.

### **OVERSEAS ORDERS & PAYMENT**

WE EXPORT TO THE

EC & WORLDWIDE

TEL: +44 1522 568000

FAX: +44 1522 567600

E-MAIL: sales@rimmerbros.co.uk

We supply parts to classic car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

### **Payment By Export Customers:**

There is a choice of payment methods for customers overseas;

- A) Credit card, Debit card or Charge card.
- B) Bank cheque in ££s sterling (Drawn on a London Bank)
- C) Travellers Cheques (signed) in ££s sterling.
- D) Giro Cheques in ££s sterling.
- E) By Bank Transfer see Price Guide.

### PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

### **CHOICE OF DELIVERY METHODS**

(For Further Information/Cost Details, Please Refer to Price Guide)

### **UNITED KINGDOM**

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

### **WORLDWIDE (NON EC COUNTRIES)**

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

### **EC COUNTRIES**

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

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### **NEW & RECONDITIONED PARTS**

Almost every part we list is sold brand-new, but in many instances we also offer you the facility to buy "Reconditioned" (usually giving us your old component in part-exchange). Where there is a reconditioned version of a part. you will

find the letter 'R' added at the end of the part number.

### **EXCHANGE SURCHARGES (REFUNDABLE)**

Where parts are sold on an exchange basis, an "Exchange Surcharge" is applied – a deposit in effect, which is refunded to you when your old unit is received by us. This system allows you to make an exchange without having to send the old unit first ... it can often prevent your vehicle being off the road. The amount of the Exchange Surcharge is shown in the Price Guide in italics below the part number.

Before returning your old unit, please telephone our customer service dept on 01522 568000 in order to obtain a return authorisation number. See reverse of invoice for full details of return procedure. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable, damaged or not identical to the type supplied.

### **SELECTED USED PARTS**

We are often asked for parts that are no longer available, where the cost of re-tooling or re-manufacturing is prohibitive, and there is little or no chance of the part becoming available. We have also found that some customers prefer the option of being able to buy a (non safety critical) used alternative, where perhaps the cost of a new part is unjustified.

Over the years, we have acquired many parts which are suitable for re-sale. You will find these parts listed in the Price Guide under the same part number reference as new but with a 'U' suffix. All used parts have been cleaned and inspected and are sold as serviceable when fitted.

"Errors & Omissions Excepted. All parts offered subject to availability. All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control when specifications are changed, or when goods become temporarily unavailable." Certain part numbers have been superseded to an alternative number when a later version or updated specification is offered.

### "Born in LeMans"

Only a year after the Spitfire went into production in 1962, Triumph built a prototype 'Spitfire GT', with a smart fastback coupe body style.

Within months this one-off car was further modified, with a sixcylinder engine - and the GT6 project got under way.

As a prelude, 'works' Spitfires with GT6-style bodies raced at Le Mans in 1964 and 1965, before the original GT6 road car was introduced in October 1966. These first cars used modified versions of the Spitfire chassis and suspensions, but shared almost all of their running gear - 2-litre six-cylinder engine, all-synchromesh gearbox with optional overdrive, and a more robust rear axle - with the Vitesse 2-litre model.

Because of the new car's character, which combined the sleek styling, a silky-smooth six-cylinder engine, high gearing, and a characteristic exhaust note, with a well-equipped two-seater cabin and a lift-up rear hatch, the new GT6 was often dubbed a 'mini-E-Type'. Triumph was happy to develop this image for the new car, wanting it to be seen as an altogether more up-market model than the Spitfire.

The original cars, built until the autumn of 1968, had 95bhp 2litre engines, and could reach about 105mph. All had the same type of polished walnut interior, and a large carpeted space behind the seats. Although both were optional extras, many cars were sold with overdrive, and with centre-lock wire spoke wheels.

Although the GT6 was an immediate sales success, there was criticism of the car's swing-axle rear suspension, and of the poor ventilation of the small cabin. Major improvements to the roadholding could only be made by a complete re-design, so for the GT6 Mk2 Triumph abandoned the swing-axle system, substituting a new layout

which kept the transverse leaf spring, but also used a reversed lower wishbone: wheel camber changes were much reduced.

The GT6 Mk2 was a much-improved car. Not only did it have much better roadholding than before, but there was a new type of cylinder head and more peak power (104bhp instead of 95bhp), a new facia style, cabin air outlets and a heated rear window glass both helping to improve the ventilation.

Styling retouches for the Mk2 included a raised front bumper and Rostyle wheel covers, while from late 1969 more improvements included reclining seats and a new-style steering wheel.

From late 1970 the GT6 Mk3 took over, this sharing many styling changes with the latest Spitfire, the Mk IV. Although this was basically the same shape as before, almost every external panel was changed and was more smoothly detailed than before. Perhaps this was aerodynamically smoother than before, for the car's top speed rose to 112mph.

Raised panel joints on front and rear wings had been eliminated, the side window profile was altered, and there was now to be a sharply cut-off rear panel. Yet another wheel style was chosen, and the front bumper was closely integrated into the new-shape front pressings.

The Mk3 was very popular in the UK, where sales rose sharply, but less so in the USA, where new exhaust emission and other safety regulations degraded the performance and hit all British sports car sales. For 1973 there was one final change to the GT6's chassis specification, where the latest Spitfire type of 'swing spring' type of swing-axle rear suspension took over from the unique 'lower wishbone' type, but relatively few of these cars were ever made.

The last GT6 of all was built in November 1973.



**Nil Coale** 

### **POPULAR PARTS**

This section will help you find the parts which are most frequently called for; filters, gaskets, seals, bushes, etc. If you are unsure, you will find each part listed again under its appropriate section.

### **Service Items**

Oil filter element		
Standard	(1)	GFE138
Spin-on conversion type	(1)	RR1243
Air filter element	(2)	GFE1051
Fuel filter (In-line)	(1)	GFE7004
Distributor cap	(1)	GDC109
Rotor arm	(1)	GRA2110
Condenser	(1)	GSC104
Contact breaker points	(1)	GCS105
Spark plug	• •	
Standard	(6)	GSP4362
Double core	(6)	GSP6462
Plug lead set		
Standard	(1)	GHT142
Silicone	(1)	GHT142S
Ignition coil;		
Mk1 & Mk2 (12 volt)		
Standard	(1)	GCL110
High Performance	(1)	GCL110HP
Mk3 (6 volt) (Ballast resistor type)		
Standard	(1)	GCL132
High Performance	(1)	GCL132HP
Ballast resistor (Mk3 only)	(1)	134176A
Fan belt;		
Mk1 (To KC/KD7905E)	(1)	GCB11125
Mk1 (Late) (From KC/KD7906E)	(1)	GCB11088
Mk2 (To KC76718)	(1)	GCB11125
Mk2 (From KC76719)	(1)	GFB11162
Mk3	(1)	GFB11150
Wiper Blade;		
Mk1 & Mk2 (Silver)	(2)	GWB112
Mk2 (Silver)	(2)	GWB118
Mk3 (Black)	(2)	GWB199B
Mk3 (Silver)	(2)	GWB199S

### **Engine Service Kits**

See: Important Information - Early GT6 MK1 Engines/Components. Include plugs, points, air filter/oil filter (standard), condenser & fan belt.			
Mk1 (To engine no KC7905E)	(1)	RG1169	
Mk1 (From engine no KC7906E)	(1)	RG1170	
Mk2	(1)	RG1169	
Mk3	(1)	RG1019	

### **Engine Gaskets**

Head gasket set;		
Mk1 (Late)	(1)	GEG115
Mk2 `	(1)	GEG198
Mk3 (Non-recessed)	(1)	GEG198
Mk3 (Recessed) 'Tag'	(1)	AJM1193
Head gasket only;		
Mk1	(1)	207102
Mk2	(1)	GEG346
Mk3 (Non-recessed)	(1)	GEG346
Mk3 (Recessed) 'Tag'	(1)	GEG387
Rocker cover gasket	(1)	GEG413
Inlet/exhaust manifold gasket;		
MK1 (Late)	(1)	AJM613
MK2 & MK3	(1)	GEG682
Exhaust downpipe/flange gasket;		
MK1 (Late)	(1)	GEG701
MK2 & MK3	(1)	GEG718
Timing cover gasket (To engine plate)	(1)	211126
Front engine plate to block gasket	(1)	215350
Sump gasket set;		
With oil seals	(1)	GEG214K
Without oil seals	(1)	GEG214
Sump gasket only	(1)	GEG515
Water pump Gaskets;		
Water pump to housing	(1)	138701
Housing to cylinder head	(1)	138792
Thermostat gasket	(1)	GTG103
Fuel pump to block gasket	(1)	138791
Core plug set (Block & head)	(1)	RG1034
Solo pidy Sol (block & licau)	(1)	1101004

UII JEdis		
Crankshaft oil seal;		
Front (Timing cover)	(1)	UKC1110
Rear (Main)	(1)	143456
Gearbox & overdrive oil seals;		
Front cover (Bellhousing)	(1)	132292
Rear output -		
Non-O/drive	(1)	88G564
Overdrive	(1)	7H832
Differential oil seals;	.,	
Pinion (front)	(1)	DAM5079
Output (side)	(2)	11795
Front hub seal	(2)	GHS14
Rear hub seals;	.,	
NON-Rotoflex vehicles		
Inner	(2)	12897
Outer	(2)	GHS11
ROTOFLEX vehicles	.,	
Inner	(2)	GHS12
Outer	(2) (2)	GHS13
	. ,	

### **Mountings/Suspension Bushes**

Engine mounting (Rubber)	(2)	UKC8330
Gearbox mounting (Rubber); Non-overdrive models Overdrive models	(2) (1)	122689 159656
Differential mounting bush Rear	(1)	117578
Front Upper	(2)	133568
Lower FRONT SUSPENSION	(2)	131796

Please refer to FRONT SUSPENSION for detailed listings

Please refer to FRUNT SUSPENSIO		i listings.
Anti roll bar mounting bushe	S;	
Mk1, Mk2 & Mk3 (to KE/ł	(F20000)	
Standard	(2)	123998
Polyurethane	(2)	123998PS
Mk3 (from KE/KF20001)		
Standard	(2)	155310
Polyurethane	(2)	155310PS
Upper wishbone bush	.,	
Standard	(4)	119451
Polvurethane	(4)	119451P
Upper suspension overhaul Per side & includes; 1 ball joint GSJ155,	kit 🧎	
Per side & includes; 1 ball joint GSJ155,	2 bolts BH605	181, 2 nuts
GHF222, 2 washers GHF332, 1 nut GHF2 2 bushes 119451, 2 bolts BH606181 & 2	24, T washer w ? nuts GHF223.	10600071,
Standard	(2)	RH5080
Polyurethane	(2)	RH5080P
Lower inner suspension over Per side & includes 2 bushes 119451, 2 b	rhaul kit	9 2 puto CUE222
Standard	(2)	RG1193
Polyurethane	(2)	RG1193P
Trunnion bush kit (Per side)	(2)	514191
Includes 1 spacer 140983, 2 bushes 140 2 seals 122534, & 2 outer shields 14098	( <b>2)</b> 0892, 2 inner sh 85.	ields 140894,
Front shock absorber bush;		
Upper		
Standard	(4)	517985
Polyurethane	(4)	517985P
Lower	( )	
Standard	(2)	119450
Polyurethane	(2) (2)	119450P
REAR SUSPENSION	.,	
Please refer to REAR SUSPENSION	for detailed l	listings.
NON-Rotoflex vehicles		
Rear spring bush		
Standard	(2)	C8939A
Polyurethane	(2)	C8939AP
Radius arm bush;		
Rear (Radius arm to vertical link)		
Standard	(2)	119451
B 1 11		

<i>Rotoflex vehicles</i> Rear spring bush		
Standard	(2)	C8939A
Polyurethane	(2)	C8939AP
Overhaul kit - Inner wishbone	(4)	003034
Per side & includes. 1 bolt 149003. 4 bushes 14	8926.	
Per side & includes, 1 bolt 149003, 4 bushes 14 2 spacer/tube 148948, 4 water shield 148939,4	dirt sea	l 148950,
4 water shield 148940, 1 washer WC112081, 1 L 1 bolt BH608221 & 2 put GHE275	ousn 54	8208,
Standard	(2)	RG1113
Polyurethane	(2)	RG1113P
Radius arm bush (Radius eyes)	()	narrior
Standard	(4)	119450
Polyurethane	(4)	119450P
	(4)	1154501
Rotoflex coupling;	(0)	000201
Original	(2)	GCD301
Replacement	(2)	GCD301P
Bolt kit - Rotoflex coupling Per coupling, includes 3 long and 3 short bolts.	(2)	RG1053
Shock absorber bush		
	(4)	E17666
Standard	(4)	517666
Polyurethane (inc. sleeve)	(4)	517666P
Vito		

### Kits

This is just a small selection from our range of kits which we have available for the GT6. Our kits enable you to order all the correct parts (with the minimum of fuss, and save money!), by using just one part number. Please refer to relevant sections for detailed listings and kit contents.

Clutch kit (Includes OE Spec' cover, plate &	bearing	);
Mk1 (Late), Mk2 & Mk3	(1)	RG1018
Hose kit (Per vehicle); Includes all radiator/heater hoses & clips.	. ,	
Mk1 (Late), Mk2 & Mk3	(1)	RG1128
Front hub bearing kit (Per hub)	(2)	GHK1011
Rear hub bearing kit (Per hub);	.,	
ROTOFLEX vehicles	(2)	GHK1528
NON-Rotoflex vehicles	(2)	GHK1022
Develop Kite (French)		

Brake Kits (Front)

Mk1, Mk2, & Mk3 Early (To KC5607)		389, KF12390)
Disc & pad set (2 discs & pads) Standard discs & pads Uprated discs & pads	(1) (1)	RG1059 RG1059UR
Mk3 Late (KE12390 & KF12391 onwar Disc & pad set (2 discs & pads) Standard discs & pads Uprated discs & pads	rds) (1) (1)	RG1060 RG1060UR

### **Cables**

Accelerator Cable;		
Mk3 (RHD/LHD)	(1)	156353
Choke cable;		
Mk1	(1)	402694
Mk2 & Mk3	(1)	517792
Handbrake cable;		
Front cable (Short)	(1)	121766
Rear (Main) Cable -		
Mk1 (NON-Rotoflex)	(1)	133915
Mk2 & Mk3 (ROTOFLEX)	(1)	149353
Mk3 (NON-Rotoflex)	(1)	159848
Speedometer cable;		
NON-Overdrive	(1)	GSD111
Overdrive	(1)	GSD115
Rev counter cable	(1)	144370

### **Rubber Seals**

Windscreen rubber;		
Mk1 & Mk2	(1)	913442
Mk3	(1)	909029
Tailgate rubber;	( )	
Glass to tailgate	(1)	904487
Tailgate to body	(1)	610657
Bonnet seal (to bulkhead)	(1)	610675
Door waist seal (Top);	()	
Outer	(2)	612792
Inner	(2)	612806
Door aperture seal/surround	(2)	RX3002
	(0)	620766
'A' post weatherseal	(2)	630755
Rear quarterlight seal	(2)	RX3007
Rubber/Furflex		

(2)

(2) (2)

(8)

(8)

119451P

146321

102987

102987P

146321P

Polyurethane

Polyurethane

Polyurethane

Standard

Shock absorber bush

Standard

Front (Radius arm to pivot bracket)

GIN

OTY REQ. PART NO.

### **RECONDITIONED EXCHANGE ENGINES**

DESCRIPTION

Please check existing engine number to ensure correct unit is ordered. Units are supplied 'off the shelf' either as a full engine or a short engine. Alternatively, we can recondition your existing engine if required. Prior to purchasing an engine, please contact us to establish what ancillaries should be removed. The old exchange unit must be serviceable. Refer to latest Price Guide for details.

### **RECONDITIONED FULL ENGINE SPECIFICATION**

All our Reconditioned 'Full Engines' have a high rebuild specification and are suitable for unleaded fuel.

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- Cylinder Block Re-Bored
- New Pistons & Rings
- New Big end Bearings
- Camshaft Re-Profiled
- New Cam Followers
- New Cam Chain & Tensioner
- New Oil Seals

- New Oil Pump Supplied
- New Oil Pressure Relief Valve, Spring and Switch
- Oil Filter
- New Inlet Valves
- New Exhaust Valves
- New Valve Springs
- New Valve Guides
- New Rocker Shaft
- New Bocker Arms

### **BENCH TESTING**

Apart from having a multitude of new parts & components fitted - and with a 12 month/12,000 Mile Warranty - our engine units are run on a test bed after assembly. During the test-run period (at varying engine speeds), all external joints are and seals are checked, and the water temperature and oil pressure are monitored to verify correct operation. After the Bench Test, the engines undergo a final inspection and are prepared for sale.

Note: All units are drained of oil/water before despatch.

Our Full Engines are assembled ready to accept manifolds, water pump and other ancillaries. Additional installation information and running-in details are supplied with every unit. We can also supply a 'Full Engine Installation Kit' that includes all necessary gaskets/oil filter etc, enabling you to install the Full Engine in your vehicle. Alternatively, fitting can be arranged locally in Lincoln if required, at a very reasonable cost.

### **RECONDITIONED SHORT ENGINE SPECIFICATION**

All our Reconditioned `Short Engines' (ie block, crank, pistons & rods) are built to the following specification;

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers

COMPONENTS

RELATED

**TECHNICAL JOTTINGS &** 

- New Big end Bearings
- Cylinder Block Re-bored
- New Pistons & Rings
- Please Note; A new oil pump MUST be fitted (part No 217488).

Oil pump, Cam, cam followers & sprockets are not supplied with short engines. Additional installation information & running-in details are supplied with every unit. Don't forget that we can supply all the necessary gasket sets and components etc, required to build-up a short engine.

FECHNICAL JOTTINGS & RELATED COMPONENTS

### Full Engine Build-up

When building up a Full Engine to a complete assembly, check the condition of your old water pump, if unsure, replace it.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course. Engine mountings, clutch etc, should also be inspected and renewed where necessary.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture & balance set correctly.

Please familiarise yourself with the head running-in and re-torquing instructions on the card supplied with every engine unit. If this card has become separated from the engine when you take delivery, please contact us.

### Short Engine Build-up

When building up a short engine to a complete assembly, check the condition of timing chain, tensioner, sprockets, water pump, camshaft, cylinder head face (for flatness), valves, guides, cam followers, camshaft etc, and replace where necessary. We supply all these components separately if required along with gasket sets, oil seals, spigot bush, oil filter etc. The condition of the radiator is crucial to

ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture and balance set correctly.

GT6 Mk1 (Early) See; 'Important Information - Early GT6 Mk1 Engine Components'

From Engine Number KC1 To KC/KD5000E Comp' Ratio 9.5:1 Original Block had Non-Recessed Cylinder Bores.

**ENGINE NUMBERS** & COMPRESSION RATIOS

### GT6 Mk1 (Late)

From Engine Number KC5001 To KC/KD50000E Comp' Ratio 9.5:1 Original Block had Non-Recessed Cylinder Bores.

GT6 Mk2

From Engine Number KC/KD50001E onwards Comp' Ratio 9.25:1

Original Block had Non-Recessed Cylinder Bores.

### GT6 Mk3 (Early)

From Engine Number KE/KF1 To KE/KF10000E Comp' Ratio 9.25:1 Original Block had Non-Recessed Cylinder Bores.

GT6 Mk3 (Late) From Engine Number KE/KF10001E onwards Comp' Ratio 9.00:1 Original Block had Recessed Cylinder Bores.

### **IMPORTANT INFORMATION** Early GT6 Mk1 Engines/Components

### **ENGINE COMPONENTS**

Engine components for very early Mk1 GT6's (from engine number KC1E to KC5000E), such as, Cylinder Block, Crankshaft, Main Bearings, Conrods, Conrod Bearings, Flywheel etc are extremely scarce, and NOT (generally) interchangeable with later MK1 engines, so due to the supply problems;

ALL Mk1 GT6 engine parts listed are for LATE GT6 Mk1's (from KC5001E), unless stated otherwise.

NB: where parts are listed as 'For all models', it means the parts are only suitable for Late Mk1's (from KC5001), Mk2. and Mk3's.

### **RECONDITIONED FULL ENGINES** Flywheel & Identification of Front Engine Plate

Our reconditioned full engines are based on the later Mk1 GT6 specification. If your old exchange engine is an early Mk1 (to engine number KC5000E), then you will also require a different flywheel. You will also need to compare the Front Engine Mounting Plate (located behind the timing cover), and it may be necessary to re-fit the original mounting plate from your old unit.

### SHORT ENGINE AND CYLINDER BLOCK **IDENTIFICATION**

**Recessed or Non-Recessed Cylinder Bores?** 

LATE engines have a Recessed Lip at the top of the cylinder bores adjacent to the block face, necessitating a particular type of head gasket, which can be identified by a 'Tag' which stands proud at the rear of the block.

EARLY engines have Non-Recessed bores, and do not have a tag on the head gasket.

Mk2

Mk3

Mk2

Mk3

Mk1 (Late)

**Full Engine** 

Mk1 (From eng No KC5001)

Engine installation kit (Full engine); udes gaskets, oil filter etc.

For Engine Oils & Antifreeze please refer to Acce

OTY REQ. PART NO.

(1)

(1)

(1)

(1)

(1)

(1)

DESCRIPTION

DESCRIPTION QTY REQ. PART NO.

QTY REQ. PART NO.

**IES & COMPONENTS** 



### Oil Pump & Sump

See: Important Information - Early GT6 MK1 Engines/Components.

OIL PUMP & FITTINGS		
Oil pump assembly	(1)	217488
Oil pump repair kit	(1)	217488RK
Oil feed kit (Rocker gear)	(1)	RR1340
A remote mounted kit for increased lubrication		
Oil pump body only	(1)	217486
Oil screen/strainer	(1)	TKC2006
Bolt - Oil pump to block	(3)	HB726
Washer - Locking (For bolt HB726)	(3)	GHF331
Drive shaft & gear assembly -		
Oil pump & distributor	(1)	126786
Bush - Oil pump/distributor drive;	.,	
MK1 (Late), Mk2 & early Mk3's	(1)	137978
Late Mk3	(1)	149776
	(-)	
SUMP PAN & DIPSTICK		
Sump pan;		
Mk1 (Late) (From eng no KC5001)	(1)	307039
Mk2 & Mk3	(1)	308571
Sump gasket set;		
With oil seals	(1)	GEG214K
Without oil seals	(1)	GEG214
Sump gasket only	(1)	GEG515
Oil drain plug	(1)	22G2115
Setscrew - Sump to block	(23)	SH606061
Washer - Locking	(23)	GHF332
For setscrew SH606051	(==)	
Dipstick	(1)	127653
Tube - Dipstick	(1)	127652
Felt seal/washer (Dipstick)	(1)	32307
Oil pressure switch	(1)	GPS117

### **Oil Filter**

See: Important Information - Early GT6 MK1 Engines/Components.			
Canister type oil filter & bowl	(1)	129917	
Complete assembly including filter element & bolt.			
Bowl only	(1)	510107	
Filter element	(1)	GFE138	
Washer/seal (Bowl)	(1)	510109	

### **Oil Pressure Gauge** & Switch

You can either guess your oil pressure -	or fit o	ne of our kits!
Oil pressure gauge kit Includes gauge, pipe etc.	(1)	RX1351/0
Oil pressure and water temperatu	re	
gauge kit		RX1351/OW
Includes gauge, pipe, etc.		
Bracket (for remote mounting of gauge)	(1)	RB7050
Adaptor - oil pipe to block	(1)	143943
Adaptor - temp sender to water		
pump housing	(1)	11K2846
Washer (copper) (for adaptor 11K2846)	(1)	AED172
'T' piece	(1)	RX1352
Required when fitting oil pressure gauge kit	(.)	
if retaining low pressure warning light.		
Oil pressure switch	(1)	GPS117
Oil pressure relief valve	(1)	132107
Spring - Oil pressure valve;	. ,	
Standard	(1)	131535
Uprated	(1)	131535UR
Washer - Oil pressure valve		6K433
	(1)	
Housing - Oil pressure valve	(1)	107246



### **SPIN-ON FILTER CONVERSION Recommended for all owners!**

This converts the standard 'Bowl' & element oil filter to the more efficient 'Spin-on' cartridge type. It makes filter changing easier (& cleaner) and prevents oil draining back into the sump thus avoiding the 'start-up rattle'.

Adaptor only (Spin-on oil filter);		
vehicle without Oil cooler	(1)	RR1238
vehicle with Oil cooler fitted	(1)	RR1275
Oil filter cartridge only	(1)	RR1243
Service kit (O' rings) (For adaptor)	(1)	R1238SK



### Short Engine

See: Important Information - Early GT6 MK1 Engines/Components. Note: A NEW Oil Pump MUST Be Fitted, otherwise the Warranty/Guarantee becomes Null & Void.

See: Important Information - Early GT6 MK1 Engines/Components.

Short engine - Reconditioned (Exchange); Mk1 (Late) & Mk2 (Mk1 from KC5001) (1) **RV6045R** MK3 (Non-recessed bores) (1) **RG1021RNR** (1) **RG1021RR** MK3 (Recessed bores) For Engine Oils & Antifreeze please refer to

### Cylinder Block Components

See: Important Information - Early GT6 MK1 Engines/Components. See also: Crankshaft/Pulley & Flywheel.

Front on almondates		
Front engine plate;	(4)	010777
Mk1 (Late)	(1)	213777
Mk2 & Mk3	(1)	215349
Gasket - Engine plate to block	(1)	138791
Rear engine plate	(1)	211514
Cylinder liner	(6)	158942
Stud - Cylinder head to block;		
Mk1 (Late) - Long stud	(7)	119758
Mk1 (Late) - Short stud	(7)	133803
Mk2 & Mk3	(14)	156274
Nut (Cylinder head stud);		
Mk1 (Late)	(14)	110748
Mk2 & Mk3	(14)	103810
Washer - Plain	(14)	WB600070
Cyl head stud - all models	(0)	BUC07044
Bolt - Main bearing cap	(8)	BH607241
Washer - Locking (for bolt BH607241)	(8)	WL600071
Front sealing block	(1)	151134
Filler (Sealing block to cylinder block)	(2)	36234
Screw (Sealing block to cylinder block)	(2)	SW605081
Gasket (Sealing block to cylinder block)	(1)	UKC8321 GPS117
Oil pressure switch	(1)	132107
Oil pressure relief valve	(1)	132107
Spring - Oil pressure valve; Standard	(1)	101505
	(1)	131535 131535UR
Uprated	(1)	6K433
Washer - Oil pressure valve	(1)	107246
Housing - Oil pressure valve Oil seal - Crankshaft:	(1)	107240
Front (Timing cover)	(1)	UKC1110
Rear (Main)	(1)	143456
Bush - Oil pump/distributor drive;	(1)	143430
Mk1 (Late), Mk2 & early Mk3's	(1)	137978
Late Mk3	(1)	149776
Stud (Distributor pedestal to block)	(1)	TE605105
Dowel (Timing cover to block)	(2)	DP514
Engine lifting eye;	(2)	DFJ14
Front	(1)	123716
Rear	(1)	123715
Drain plug (Cylinder block)	(1)	129077
Washer - Fibre (For Drain plug)	(i) (a/r)	WF511A
Stud (Fuel pump to block);	(a/1)	WIJIIA
Mk1 (Late) & Mk2	(2)	100433
Mk1 (Late) & Mk2 Mk3	(2) (2)	TE605105
Core plug set (Block & head)	(2)	RG1034
For Engine Oils & Antifreeze please refer to Acce		

### **ROCKER GEAR OIL** FEED KIT

0

(1)

RR1340

A remote mounted kit for increased lubrication to the rocker gear. See 'Accessories' for full details

Oil feed kit

ΟΤΛ	REQ.	PART	NO
<b>U</b> II	ncų.	FANI	NU.

### Crankshaft & Flywheel

See: Important Information - Early GT6 MK1 Engines/Components. See also; Piston & Conrod

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CRANKSHAFT & BEARINGS		
Crankshaft (All models) <i>(Except ea</i>	arly M	k1);
New (Includes shells & thrust washers)	(1)	308034
New (Less shells)	(1)	308034N
Reconditioned (Includes shells)	(1)	308034R
Pilot (Spigot) bush	(1)	105143
Main bearing set;	• •	
Wk1 (Early - to eng no KC/KD5000	)E)-	
Standard size	(1)	144194
+ 0.010" Oversize	(1) 1	44194.010
+ 0.020" Oversize	(1) 1	44194.020
+ 0.030" Oversize	(1) 1	44194.030
+ 0.040" Oversize	(1) 1	44194.040
+ 0.050" Oversize	(1) 1	44194.050
+ 0.060" Oversize	(1) 1	44194.060
Nk1 <i>(Late - from KC5001E), MK2</i> (	& MK3	3 -
Standard size	(1)	RTC1752
+ 0.010" Oversize•	(1) F	TC1752.010
+ 0.020" Oversize•	(1)R	TC1752.020
+ 0.030" Oversize	(1)R	TC1752.030
+ 0.040" Oversize	(1)R	TC1752.040
+ 0.060" Oversize	(1) <b>R</b>	TC1752.060
•Also available in Vandervell, please enqui	re.	
Big-end bearing set (Conrod);		
Nk1 <i>(Early - to eng no KC/KD5000</i>	リ-	

Mut (Forky to one no KO/KDE000)			
Mk1 (Early - to eng no KC/KD500			
Standard size	(1) <b>128391Set</b>		
+ 0.010" Oversize	(1)128391.010Set		
+ 0.020" Oversize	(1)128391.020Set		
+ 0.030" Oversize	(1)128391.030Set		
+ 0.040" Oversize	(1)128391.040Set		
Mk1 (Late - from KC5001), Mk2 8	& Mk3 -		
Standard size	(1) <b>RTC1751</b>		
+ 0.010" Oversize	(1) RTC1751.010		
+ 0.020" Oversize	(1) RTC1751.020		
+ 0.030" Oversize	(1) RTC1751.030		
+ 0.040" Oversize	(1) RTC1751.040		
+ 0.060" Oversize	(1) RTC1751.060		
Thrust washers (Pair);			
Standard size	(1pr) BHM1366		
+ 0.005" Oversize	(1pr) BHM1366.05		
+ 0.015" Oversize	(1pr) BHM1366.015		
+ 0.030" Oversize	(1pr) BHM1366.030		
Oil Seals - Crankshaft;			
Front (Timing cover)	(1) <b>UKC1110</b>		
Rear (Main)	(1) 143456		
Housing (Rear main oil seal)	(1) 156530		
Gasket (Seal housing to block)	(1) 105321		
Sump gasket set;			
With oil seals	(1) <b>GEG214K</b>		
Without oil seals	(1) <b>GEG214</b>		

DESCRIPTION	QTY REC	). PART NO.
<b>CRANKSHAFT PULLEY &amp; F</b>	ITTIN	GS
Crankshaft pulley/damper;		
Mk1 (Late) & Mk2	(1)	133244
Mk3	(1)	154380
Fan belt;		
Mk1 (Early) (To KC/KD7905E)	(1)	GCB11125
Mk1 (Late) (From KC/KD7906E)	(1)	GCB11088
Mk2 (То КС76718)	(1)	GCB11125
Mk2 (From KC76719)	(1)	GFB11162
Mk3	(1)	GFB11150
Bolt (Pulley & adaptor to crankshaft)	(1)	BH610161
Adaptor (Cooling fan)	(1)	133238
Dowel (Adaptor & pulley to crankshaft)	(1)	140419
Sleeve (Front oil seal)	(1)	133235
Oil thrower	(1)	119390
Sprocket - Crankshaft	(1)	119389
Woodruff Key (Sprocket to crankshaft)	(1)	133234
Shim - Crankshaft sprocket;		
0.004" (Use as required)	(a/r)	145275
0.006" (Use as required)	(a/r)	145276
FLYWHEEL & FITTINGS		
Flywheel assembly (Recon/exchange	y (1)	148042

Flywheel assembly (Recon/exchange) Mk1 Late (from KC5001), Mk2 & Mk3 only.	(1)	148042
Ring gear	(1)	201350
Bolt (Flywheel to crankshaft)	(4)	UKC4254
Dowel (Flywheel to crankshaft)	(1)	DP619
Rear engine plate	(1)	211514



### DESCRIPTION

QTY REQ. PART NO.

### **Piston & Conrod**

See: Important Information - Early GT6 MK1 Engines/Components. See also: Cylinder Block & Components & Crankshaft/Pulley & Flyweel.

a Tyweei.	
IMPORTANT NOTI 'Flat-top' & 'Domed-top' Pistons and MUST be replace	are NOT interchangeable,
PISTON SETS (Flat Top)	
Piston set (includes 6 pistons c/w rid	ngs & gudgeon pins);
Standard size	(1) <b>149976</b>
+ 0.020" Oversize	(1) <b>149976.020</b>
+ 0.030" Oversize	(1) <b>149976.030</b>
+ 0.040" Oversize	(1) <b>149976.040</b>
+ 0.060" Oversize	(1) <b>149976.06</b> 0
PISTON SETS (Domed To	p)
Piston set (includes 6 pistons c/w rin	ngs & gudgeon pins);
Standard size	(1) 158112
+ 0.020"0versize	(1) <b>158112.020</b>
+ 0.030" Oversize	(1) 158112.030
+ 0.040" Oversize	(1) 158112.040
+ 0.060" Oversize	(1) <b>158112.060</b>
PISTON RING SETS	
(for Hepolite Flat Top pisto	ns 149970)
Piston ring set (Per engine); Standard size	(1) <b>127262</b>
+ 0.020" Oversize	(1) <b>127262.020</b>
+ 0.020" Oversize	(1) <b>127262.020</b>
+ 0.030 Oversize $+ 0.040$ " Oversize	(1) <b>127262.04</b> 0
+ 0.060" Oversize	(1) <b>127262.040</b>
	(1) 121202.000
PISTON RING SETS (for Domed Top pistons 15	8112)
Piston ring set (Per engine);	,
Standard size	(1) <b>RTC2428</b>
+ 0.020" Oversize	(1) <b>RTC2428.020</b>
+ 0.030" Oversize	(1)RTC2428.030
	( ,

(1)	RTC2428
(1) <b>RT</b> (	C2428.020
(1) <b>RT</b> (	C2428.030
(1) <b>RT</b>	C2428.040
(1) <b>RT</b>	C2428.060
(6)	127265
(6)	508978
	(1) RT( (1) RT( (1) RT( (1) RT( (1) RT(

### CONROD

MK1 (Late from KC5001), MK2 & MK3 only.		
Conrod (Reconditioned)	(6)	146454
Small end bush	(6)	119813
Dowel (Hollow)	(12)	107401
Bolt - Conrod	(12)	UKC2598
For Con rod (Big end) bearings - See Cranksha	ft & Flywl	eel section.

**COMPONENT & COMMISSION NUMBERS** Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.



### DESCRIPTION QTY REQ. PART NO. Engine Gaskets & Oil Seals

See: Important Information - Early GT6 MK1 Engines/Components.

See. Important information - Larry Gro Wiki	LIIYIIIC	s/components.
Head gasket set;		
Mk1 (Late)	(1)	GEG115
Mk2	(1)	GEG198
Mk3 (Non-recessed)	(1)	GEG198
Mk3 (Recessed) 'Tag'	(1)	AJM1193
Head gasket only;		
Mk1	(1)	207102
Mk2	(1)	GEG346
Mk3 (Non-recessed)	(1)	GEG346
Mk3 (Recessed) 'Tag'	(1)	GEG387
Rocker cover gasket	(1)	GEG413
Inlet/exhaust manifold gasket (Man	ifold to	head);
MK1 (Late)	(1)	AJM613
MK2 & MK3	(1)	GEG682
Exhaust down pipe/flange gasket;		
MK1 (Late)	(1)	GEG701
MK2 & MK3	(1)	GEG718
Timing cover gasket (To engine plate)	(1)	211126
Front engine plate to block gasket	(1)	215350
Sump gasket set;		
With oil seals	(1)	GEG214K
Without oil seals	(1)	GEG214
Sump gasket only	(1)	GEG515
Water pump gaskets;		
Water pump to housing	(1)	138701
Housing to cylinder head	(1)	138792
Thermostat gasket	(1)	GTG103
Fuel pump to block gasket	(1)	138791
Oil Seal - Crankshaft;		
Front (Timing cover)	(1)	UKC1110
Rear (Main)	(1)	143456
Core plug set (Block & head)	(1)	RG1034
-		

### **Cylinder Head & Fittings**

See: Important Information - Early GT6 MK1 Engines/Components. See: 'Fuel System' & 'Exhaust System' for manifold fixings. Cylinder head (Unleaded)- Reconditioned (Exchange):

Cylinder nead (Unleaded)- Recon	altione	EC (Exchange);	
<b>Cylinder nead (Unleaded)- Reconditioned</b> (Exchange); Complete with valves & springs, but less rockers/shaft/pedestals.			
Mk1 (Late)	(1)	RG1161R	
MK2 & MK3	(1)	RG1022R	
For Head Gasket & Gasket Sets Refer to 'ENGI	NE GAŚKE	TS & OIL SEALS'.	
Stud - Cylinder head to block;			
Mk1 (Late) - Long stud	(7)	119758	
Mk1 (Late) - Short stud	(7)	133803	
Mk2 & Mk3	(14)	156274	
Nut (Cylinder head stud);			
Mk1 (Late)	(14)	110748	
Mk2 & Mk3			
Standard	(14)	103810	
Uprated	(14)	103810X	
Washer - Plain	(14)	WB600070	
Cyl head stud - all models	( )		
Water delivery tube (MK1 only)	(1)	210829	
Core plug set (Block & head)	(1)	RG1034	
Plug - Tapered (Head side)	(1)	22G2115	
Screw - Oil feed (Rear of head)	(1)	SH605041	
Washer - Copper (For screw 101022)	(1)	500469	

### **ROCKER COVER & FITTINGS**

Rocker cover - standard (steel)	
Recon - powder coated.	

MK1 (Late) & MK2	(1)	216756R
Mk3 (to KÉ 10,000)	(1)	210908R
Mk3 (from KE 10,001)	(1)	214816R
Rocker cover - alloy (see photo)		

All models (inc. cap). Note: due to minimal clearance between bonnet & rocker cover, use thin rocker cover gasket GEG413T.

engine and gearbox mountings should be in go engine lift on acceleration). Also engine mounti side of turret plates.		
Alloy finish	(1)	TKC378A
Black crackle finish	(1)	TKC378AP
Rocker cover gasket		
Standard	(1)	GEG413
Thin (use with Alloy cover)	(1)	GEG413T
Oil filler cap;		
for Standard cover	(1)	GZC1400
for Alloy cover	(1)	214814AC
Stud (Centre and rear of rocker cover)	(2)	105123
Nut - Lower (For stud 105123)	(2)	GHF201
Nut - Upper/outer (For stud 105123)	(2)	GHF272
Bolt (Special)	(1)	BH605321
Washer - Plain	(3)	GHF301
Washer - Fibre	(3)	WF508

### DESCRIPTION QTY REQ. PART NO. ROCKER GEAR OIL FEED KIT A remote mounted kit for increased lubrication to the rocker gear. See 'Accessories' for full details. Oil feed kit (1) RR1340

DD12/0

### **ROCKER SHAFT & FITTINGS** Oil feed kit (Bocker gear) (1)

<b>UII TEED KIT</b> (Rocker gear) A remote mounted kit for increased lubrication	(1) n to the ro	KK134U ocker gear.
Overhaul kit (Rocker gear)	(1)	RR1312
Inc rocker shaft, 5 shaft springs & 12 rocker a		
Rocker shaft assy (recon)	(1)	214559RA
Complete, ready to fit, all models.		
Rocker shaft only;		
Mk1 (Late)	(1)	214562
Mk2 & MK3	(1)	214559
Collar* (Rocker shaft end)	(2)	104838
Spring* (For collar 104838)	(2)	105322
Mills pin* (For collar 104838) *Only fitted to Mk1 models.	(2)	500975
Plug+ (Rocker shaft end)	(2)	137811
Split pin+ (For plug 137811) +Only fitted to MK2 & MK3 models.	(2)	PC10
Pedestals - Rocker shaft;		
MK1 (Late from KC5001)-		
Number 1 (Drilled)	(1)	128425
Numbers 2, 3, 4, 5 & 6	(5)	128424
MK2 & MK3-	(-)	
Number 1 (Drilled)	(1)	145867
Numbers 2, 3, 4 & 5	(4)	144974
Number 6	(1)	145869
Shim for above (If reg)	(6) 1	44973shim
Stud - Pedestal to head	(6)	132495
Nut (For stud 132495)	(6)	GHF202
Washer (For stud 132495)	(6)	WP184
Rocker arm - Inlet	(6)	109023
Rocker arm - Exhaust	(6)	109024
Springs - Rocker shaft	(5)	119313
Fit on rocker shaft between rocker arms.	(-)	
Screw - Tappet adjusting	(12)	109495
Nut - Locking (For screw 57109)	(12)	57110



DESCRIPTION	QTY REQ	. PART NO.
VALVES & GUIDES		
Inlet valve;		
Mk1 (Late)	(6)	122257
Mk2 & Mk3	(6)	146128
Exhaust Valve;	( )	
Mk1 (Late)	(6)	159873
Mk2	(6)	149658
Mk3	(6)	159873
Valve guide - Inlet;		
Mk1 (Late)	(6)	119622
Mk2 & Mk3		
Standard	(6)	58923
Uprated - bronze	(6)	58923UR
Valve guide - Exhaust;		
Mk1 (Late)	(6)	119622
Mk2 & Mk3		
Standard	(6)	111869
Uprated - bronze	(6)	111869UR
Valve seat insert - Inlet;		
Mk1 (Late)	(6)	130814
Mk2	(6)	146496
Mk3	(6)	159903
Valve seat insert - Exhaust;		
MK1 (Late)	(6)	130813
Mk2	(6)	146497
Mk3	(6)	159904
VALVE SPRINGS & PUSH I	2006	
Valve spring set - Double spring		
Mk1 (Late) (Inner & outer springs)	3, (1)	RV6009
MK1 (Late) (inner & outer springs) MK2 (Inner & outer springs)	(1)	RV6005
	(1)	NVOUUT
Valve springs (Double type);	(10)	100564
Mk1 (Late) Inner	(12)	102564
Mk1 Outer	(12)	121251
Mk2 Inner	(12)	102564
Mk2 Outer	(12)	149633
Valve spring set - Single springs		
Mk3	(1)	RV6079
Valve springs (Single type);		
Mk3	(12)	136487
Valve spring collars (Upper) (All n	nodels);	
Inlet valve only	(6)	111870
Exhaust value anly		

Exhaust valve only -Inner

Mk1 (Late) (Exhaust & inlet)

Mk2 (Exhaust & inlet)

Mk3 (Exhaust & inlet) Split collets (Pairs)

MK2 & MK3\*

Cam follower (All)

Valve spring collars (Lower) (Exhaust & inlet);

\*MK3 up to engine number KE/KF10000. MK3 (From KE/KF10001)

Tube - Push rod sealing (Mk1 only) (12)

Outer

Push Rods; MK1 (Late) (6)

(6)

(12)

(12)

(12)

(12)

(12)

(12)

(12)

(12)

111870

128335

111871

149717

105118

106663

129058

151073

149513

143552

104826

# **ENGINE COMPONENTS**

ALLOY ROCKER COVER ALLOY FINISH - TKC378A BLACK CRACKLE FINISH - TKC378AP NOTE: USE THIN GASKET GEG413T & REFER TO TEXT FOR FITTING INFORMATION.

	DESCRIPTION	Q
	Camshaft & Tin	ni
	See: Important Information - Early GT6	MK1
	Camshaft (UK Spec);	
	MK1 (Late) (New)	
	MK1 (Late) (Reprofiled) (Exchang	e)
	MK2 & MK3 (New)	
$\leq$	MK2 & *Mk3 (Reprofiled) (Excha	nge)
	Cam follower (AII)	
	TIMING CHAIN	
	Timing chain kit (All) Includes timing chain, oil seal, tensioner &	nask
	Timing chain (Simplex)	guon
	Sprocket - Camshaft	
	Locking plate (Sprocket to camshaft)	)
	Setscrew (Sprocket to camshaft)	
	Locating plate (Camshaft to block)	
	Setscrew (Locating plate 105114 to blo	ock)
	Sprocket - Crankshaft	,
$\sim$	Tensioner - Timing chain	
	Pin (Drilled) (Tensioner to anchor plate	e)
$\leq$	Washer - Flat (For pin 33214)	
	Split pin (For pin 33214)	
	Anchor plate - Tensioner	
L	Rivet (For anchor plate 453572)	
	TIMING COVER & FITTIN	23
	Timing cover	uU
	Gasket;	
	Timing cover to engine pla	to
	Engine plate to block	10
	Oil seal (Crankshaft front)	
	UII SEAI (Granksnan Iront)	
Π	Engino Mounti	

### QTY REQ. PART NO. aft & Timing Gear

formation - Early GT6 MK1 Engines/Components.

<b>DISTRIBUTOR &amp; OIL PUM</b>	P DRIVE	
Drive shaft & gear assembly-		
Oil pump/distributor	(1)	126786
Gear - Drive shaft	(1)	126785
Pin - Gear to shaft	(1)	500974
Pedestal - Distributor	(1)	126784
Shim - Pedestal (0.006")	(a/r)	104939
Bush - Oil pump/distributor driv	ve;	
Mk1, Mk2 & early Mk3's	(1)	137978
Late Mk3	(1)	149776

QTY REQ. PART NO.

### Clutch

DESCRIPTION

307621

307621R

311399

311399R

143552

RH5003

105131

35960

36411

100500

105114 SH605071

119389

42425

33214 **WP18** 

43752 RR610040

217790

211126

215350

UKC1110

PS103121

(1)

(1)

(1)

(1)

(12)

(1) <sub>et.</sub>

(1)

(1)

(1)

(2)

(1)

(2)

(1)

(1)

(1)

(2)

(2)

(1)

(1)

(1)

(1)

(1)

(1)

Clutch kit and an arm of one of some		
Clutch kit (Includes NEW OE Spec' cover, pl		
Mk1 (Late), Mk2, Mk3	(1)	RG101
Clutch alignment tool	(1)	RX138
Clutch cover (Borg & beck)	(1)	GCC22
Clutch driven plate (Borg & beck)	(1)	GCP14
Clutch driven plate* (Borg & beck) *NOTE: For use with Laycock type clutch covers	(1) s only.	GCP17
Release bearing (All except early Mk1)	(1)	GRB20
Clutch release bearing carrier	(1)	14370
Bolt (Clutch cover to flywheel)	(6)	SH50506
Washer - Locking (For bolt SH505061)	(6)	GHF33
Dowel (Clutch cover to flywheel)	(3)	UKC193
Pedal rubbers (Clutch/brake)		
Mk3	(2)	15088
Mk1 & Mk2	(2)	12228

heading

### DESCRIPTION

Clutch	Hydra	ulics

QTY REQ. PART NO.

Clutch master cylinder;		
Original specification	(1)	GMC205
Non-original alternative	(1)	GMC205ALT
Repair kit (Master cylinder)	(1)	GRK1029
Filler cap	(1)	500201A
Gaiter/boot (Master cylinder)	(1)	125217
Clutch slave cylinder	(1)	516788
Repair kit (Slave cylinder)	(1)	505704
Push rod (Slave cylinder)	(1)	13H6639
Bleed screw (Slave cylinder)	(1)	556508A
Setscrew (Slave cyl mounting)	(2)	SH605071
Washer - Locking	(2)	GHF332
For setscrew SH605071	(-)	
Pipe (Master cylinder to slave cyl)		
RHD		
Steel pipe	(1)	209504
Braided pipe (alternative)	(1)	209504GR
LHD		
Braided pipe (alternative)	(1) :	3059374GR
Clutch/brake fluid;		
Unipart (DOT 3) (1 litre)	(a/r)	GBF103
Silicone (0.5 litre)*	(a/r)	RX1327
Silicone (1 litre)*	(a/r)	RX1326
*Do not mix with standard fluid.		

### SILICONE CLUTCH/BRAKE FLUID

Unlike normal clutch/brake fluids, Silicone fluid does not absorb moisture. This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil). Also, it won't harm paintwork if spilt. Note: do not mix with standard fluid.

### **Engine Mountings**

Engine mounting (Rubber)	(2)	UKC8330
Spacer (Mounting to chassis)	(2)	145199
Bolt (Mounting to chassis)	(4)	GHF106
Nut - Locking (For bolt GHF106)	(4)	GHF223
Nut - Locking (Engine mounting to bracket)	(4)	TN3209
Washer - Plain (For nut TN3209)	(4)	GHF302
Mounting bracket;		
Right hand	(1)	133284
Left hand	(1)	133285
Setscrew (Mounting bracket to cyl block)	(8)	SH606061
Washer - Locking (For setscrew SH606061)	(8)	GHF333

### **Gearbox Mountings**

### **NON-OVERDRIVE MODELS**

**VGINE/GEARBOX MOUNTINGS** 

Gearbox mounting (Rubber)	(2)	122689
Washer;		
Plain (Mounting to gearbox/bracket)	(4)	GHF301
Locking (Mounting to gearbox/bracket)	(4)	GHF332
Nut - Plain (Mounting to gearbox/bracket)	(4)	GHF201
OVERDRIVE MODELS		
Gearbox/overdrive mounting (Rubber)	(1)	159656
Setscrew (Mounting to overdrive unit)	(2)	SH605071
Washer - Locking (For setscrew SH605071)	(2)	GHF332
Setscrew (Mounting to platform/bracket)	(2)	GHF120
Washer;		
Plain (Mounting to gearbox/bracket)	(4)	GHF301
Locking (Mounting to gearbox/bracket)	(4)	GHF332
Nut - Plain (For setscrew GHF120)	(2)	GHF201



QTY REQ. PART NO. DE

DESCRIPTION

QTY REQ. PART NO. DESCRIPTION

QTY REQ. PART NO.

**COOLING SYSTEM CAPACITY** Cooling system (Inc Heater/Expansion bottle) = 11 pints (6.2 litres)

### Water Pump & Thermostat

Water pump (Includes pump to housing gas	sket);	
Mk1 & Mk2	(1)	GWP200
Mk3	(1)	GWP201
Gaskets (Water pump);		
Water pump to housing	(1)	138701
Housing to cylinder head	(1)	138792
Stud (Water pump to housing)	(3)	TE605105
Nut (For studs TE605105)	(3)	GHF201
Washer - Locking (For studs TE605105)	(3)	GHF332
Bolts;	• •	
Housing to head	(1)	BH605261
Housing to head	(1)	BH605201
Housing to head	(1)	BH605181
Washer - Locking (For above 3 bolts)	(3)	GHF332
Temperature transmitter	(1)	GTR108
Thermostat (82°)	(1)	GTS104
Gasket (Thermostat housing)	(1)	GTG103
Housing - Thermostat	(1)	212971
Bolt (Thermostat housing)	(2)	GHF104
Washer - Locking (For bolt GHF104)	(2)	GHF332
=		

### **KENLOWE ELECTRIC FAN KIT - RB7065**



### **Cooling Fan & Coupling**

ran boll,		
Mk1 (То КС/КD7905Е)	(1)	GCB11125
Mk1 (Late) (From KC/KD7906E)	(1)	GCB11088
Mk2 (To KC76718)	(1)	GCB11125
Mk2 (From KC76719)	(1)	GFB11162
Mk3	(1)	GFB11150
Kenlowe electric fan kit	(1)	RB7065
Cooling fan (Standard - 8 blade)	(1)	308353
Fasteners - Standard cooling fan;		
Bolt (Fan locating)	(4)	SH605101
Tab washer	(2)	107857
Bush		
Rubber	(8)	108496
Poly	(8)	108496P
Sleeve (Steel)	(4)	108499
Washer	(4)	GHF301

### **Radiator & Hoses**

Radiator - Reconditioned (Exchange)	(1)	311873R
Drain tap	(1)	132565
Kenlowe electric fan kit	(1)	RB7065
Anti-freeze (Unipart);		
1 Litre	(a/r)	GAC2018
5 Litre	(a/r)	GAC2019
Holts Radweld - 250ml	(a/r)	RX1508
Radiator cap	. ,	
13lb	(1)	GRC114
7lb	(1)	GRC112
Hose kit (Per vehicle)	(1)	RG1128
Includes all radiator/heater hoses & clips.	.,	
Top hose	(1)	GRH533
Bleed hose	(1)	GRH553
Bottom hose	(1)	GRH513
Hose clips;		
for Top & bottom hoses	(4)	GHC1015
for Bleed hose	(2)	GHC709
Radiator cowl (Board)	(1)	818879
Valance board (Engine bay);		
Right hand	(1)	905222
Left hand	(1)	910045
Clip (Mk3 only, wiring harness to valance boards)	(2)	153227
Overflow bottle	(1)	137632
Cap (Overflow bottle)	(1)	137743
Hose (Overflow-radiator to bottle)	(1)	ULC2122
Strap/clamp (Overflow bottle)	(1)	137624
Bracket (Overflow bottle)	(1)	145671
Setscrew (Bottle bracket to body)	(2)	SH604041
Washer;		
Plain (For setscrew SH604041)	(2)	WC701121
Locking (For setscrew SH604041)	(2)	GHF331
Nut (For setscrew SH604041)	(2)	GHF200



FIT AN OIL COOLER KIT FOR PEACE OF MIND. Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.

Engine oil cooler kit	(1)	<b>516375</b>
Suitable for vehicles fitted with standard or spi	in-on oil	filter.
Engine oil cooler kit	(1)	RR1296
Suitable for all vehicles. Also converts to spin-o	on type o	bil filter.
Thermostat (Engine oil cooler) Not included in oil cooler kit.	(1)	RS1456

### Inlet Manifold Water Pipe & Hoses

Hose kit (Per vehicle)	(1)	RG1128
Includes all radiator/heater hoses & clips.	• • •	
Hose (Water pump to inlet manifold)	(1)	137876
Adaptor (Hose to water pump)	(1)	138530
Fibre washer (For adaptor 138850)	(1)	WF524
Adaptor* (Hose to inlet manifold-front) *Mk1 (Late) & Mk2 models only.	(1)	138810
Water pipe (Heater return)	(1)	217467SS
Adaptor (Pipe to water pump)	(1)	101343
Sleeve nut (For adaptor 101343)	(1)	101302
Compression olive (For nut 101302)	(1)	TL11
Hose (Pipe to inlet manifold-rear)	;	
Mk1 (Late) & Mk2	(1)	140986
Mk3	(1)	149699
Adaptor ('Y' adaptor -rear of manifold)	(1)	145407
Banjo bolt (Adaptor 145938 to manifold)	(1)	145155
Fibre washer;		
Large hole (for bolt 145155)	(1)	WF550
Small hole (for bolt 145155)	(1)	WF534
Hose clips	(à/r)	GHC507
For hoses 137876, 140986, 149699	. ,	

### HEATER WATER VALVE



### Heater/Controls & Heater Hoses

HEATER, WATER VALVE &	HOSE	S
Heater unit - Recon (Exchange)	(1)	911590R
Hose kit (Per vehicle) Includes all radiator/heater hoses & clips.	(1)	RG1128
Heater water valve;		
Mk1 (Late) & Mk2	(1)	565755
Mk3	(1)	724022
Heater hoses:	.,	
Water valve to heater (Feed);		
without Brake servo	(1)	613488
with Brake servo	(1)	159360
Heater to inlet manifold (Return) Connects to 'Y' adaptor 145938.	(1)	GZA983
Hose clips For hoses 613488, 159360, GZA983	(a/r)	GHC507
HEATER CONTROL CABLES		

Heater temp' control cable	(1)	625687
Control cable (Heat/air distribution)	(1)	624193
Resistor (For fan control)	(1)	7H6926

FUEL SYSTEM

DESCRIPTION

QTY REQ. PART NO.

DESCRIPTION

### Stromberg Carb type identification to Models;

Model	Carb Type	Carb No
Mk1 (All models)	CD150	3092
Mk2 (All models)	CD150S	3223
Mk3 (To KE10,000)	CD150SE	3335
Mk3 (From KE10,000)	CD150SE	3432

### **Carburettors/ Components & Fittings**

For Inlet manifold fittings, see 'Cooling & Heating'.

### **STROMBERG CD 150**

Carbs - Reconditioned (Pair) Available for Mk1, Mk2, Mk3 (to KE10,00 and Mk3 (KE 10,000 on).	(1 pr) <i>00)</i>	RG1039R
Carb adjusting tool	(1)	RX1222
Studs - Carb to manifold	(4)	129383
Insulator block (Carb to manifold);	(-)	
Mk1 & Mk2	(2)	137882
Mk3	(2)	147660
Gasket (Carb to insulator to manifold);	( )	
Mk1 & Mk2	(4)	137881
Mk3	(4)	147659
Carb gasket kit (Per carb); Including '0' rings.		
Mk1	(2)	RH5220
Mk2	(2)	514470
Mk3	(2)	516990
Carb service kit (per carb);	(-)	010000
Including diaphragm, jet orifice, needle	valve & '	O' rings.
Mk1	(2)	RG1296
Mk2	(2)	RG1297
Mk3	(2)	RG1298
Carb overhaul kit (per vehicle); Including items in service kit plus gaske butterflys & spindles.	ets,	
Mk1	(2)	RG1299
Mk2	(2)	RG1300
Mk3	(2)	RG1301
Screw (Carb top to main body)	(8)	605847A
Damper/rod/piston (Screw in top)	(2)	515112
'0' ring (For damper/rod 515112)	(2)	516988
Spring - Damper	(2)	516945
Diaphragm (CD 150) Metering needle; Mk1	(2)	521153 515724
Mk2	(2) (2)	517864
MK2 MK3 (Vehicles to KE10,000)	(2)	520013
MK3 (Vehicles from KE10,000) MK3 (Vehicles from KE10,001)	(2)	520449
Mk1 & Mk2	(2)	514976
Were K&N and extractor manifold fitted.		
Mk3 Were K&N and extractor manifold fitted.	(2)	520027
'O' ring (Metering needle) Jet (orifice)	(2)	512317
Mk1 & Mk2	(2)	513700
MK1 & WK2 MK3 (Vehicles to KE10,000)	(2)	NKC125J
MK3 (Vehicles from KE10,000)	(2)	RG1165
Needle valve	(2)	517453
Float assembly	(-)	•••••
Mk1	(2)	515721
Mk2 & Mk3	(2)	605833A
Pivot pin (Float assembly)	(2)	606819A
Gasket - Float chamber Included in gasket kit 516990.	(2)	12882A
Plug (Float chamber)	(2)	520404
'0' ring (Float chamber)	(2)	512311
Throttle spindle:	(-)	012011
Mk1		
Front	(1)	514964
Rear	(1)	513684
Mk2	-	
Front or rear	(2)	513717
Mk3		
Front	(1)	513717
Rear	(1)	520015
Butterfly (Throttle disc)	(2)	513689
Screw (Butterfly to spindle)	(4)	605801

### **Accelerator & Choke Cables**

CARB OVERHAUL COMPONENTS

Accelerator Cable; Mk3 (RHD & LHD)	(1)	156353
Spring - Throttle return;		
Mk1 & Mk2	(1)	137482
Mk3 (To KE/KF20000)	(1)	57950
Mk3 (From KE/KF20001)	(1)	159763
Choke cable;		
Mk1	(1)	402694
Mk2 & Mk3	(1)	517792
Grommet (Choke cable)	(1)	61917
Clip (Cable to carb lever)	(1) <b>5</b> 1	17001Clip

### **Air Cleaner - Standard**

Air filter element Air cleaner assembly;	(2)	GFE1051
Mk1	(1)	214414
Mk2 & Mk3	(1)	215496
Air cleaner front cover	(1)	215497
Air cleaner back plate	(1)	214413
Seal (Air cleaner body)	(1)	141648
Gasket - air cleaner 4 fit between elements, back plate & cover, 2 fit between air box & carbs.	(6)	148006
Air intake pipe - Flexible (Mk3 only)	(2)	616012



### **K&N AIR FILTERS**

These filters will give improved engine breathing &

performance. Note; When fitting 'K&N' air filters, Sports exhaust and/or Tubular extractor manifolds, the carb metering needles may require changing and/or the carbs re-adjusted. K&N Air filter

Pair	(1)	RM8230
Each	(2)	RL1575
Cleaning fluid (1 Litre) (K&N filters) Use to clean elements when servicing.	(a/r)	RX1346
Element oil (K&N filters); Use to re-oil filter elements after cleaning.		
57cc Sachet	(a/r)	RX1347
250ml Bottle	(a/r)	RX1348
400ml Aerosol	(a/r)	RX1349
Carb needle Use when K&N and tubular manifolds fitted.		
Mk1 & Mk2	(2)	514976
Mk3	(2)	520027

### **Engine Breather**

Adaptor (Locates in inlet manifold)	(1)	138530
Fibre washer (Adaptor to manifold)	(1)	WF513
HOSE (Adaptor to breather valve)	(1)	156876
Breather valve assembly	(1)	151658
Diaphragm (Breather valve) Comprises diaphragm, lower plunger & top co	(1) wer.	27H7758
Hose (Breather valve to rocker cover)	(1)	143323
Hose clips (For hoses 156876/143323)	(4)	GHC406

Hose - Rocker cover to 'T' piece	(1)	154213
'T' piece	(1)	154211
Hose - Carb to 'T' piece;		
Front	(1)	152855
Rear	(1)	154216
Adaptor - Hose to carbs	(2)	154934
Hose clips (For hoses 154216/152855)	(4)	GHC406
Vacuum hose - Manifold to servo	(1)	159230



### **Fuel Pump & Filter**

Fuel pump (Replacement type) Repair kit (Original AC fuel pump) Gasket - Pump to block Stud - Pump to block;	(1) (1) (1)	213577 AEU2760A 138791
Mk1 & Mk2 Mk3	(2) (2)	100433 TE605105
Fuel pipe kit (All models) (Tank to engine)	(1)	RG1159
Fuel filter (In-line) Clip - Fuel/Brake pipe;	(1)	GFE7004
Metal clip (Single) Plastic clip (Double)	(a/r) (a/r)	59191 624155

QTY REQ. PART NO.

DESCRIPTION

QTY REQ. PART NO.

### **Fuel Tank & Fittings** FUEL SYSTEM FUEL PIPE KIT & TANK SENDER Fuel tank Refer to reconditioned (customers own unit) where new tanks are unavailable. Mk1 307325 (1) 308678 Mk2 (1) Mk3 (early) 312411 (1) Mk3 (late) (1) 311341 Fuel sender unit; (inc. rings & seals) Mk1, Mk2 & Mk3 (Mk3 to KE/KF20,000) (1) 215468 312415 Mk3 (From KE/KF20,000) (1) Retaining ring (Sender unit) ARA1501 (1) Seal (Sender unit) (1) ARA1502 Fuel pipe kit (All models) (Tank to engine) RG1159 (1) Fuel filter (In-line) (1) **GFE7004** Clip - Fuel/Brake pipe; Metal clip (Single) (a/r) 59191 Plastic clip (Double) (a/r) 624155



### **Fuel Cap**

Filler cap;		
Mk1 & Mk2 (Non-Locking)	(1)	725117
Mk1 & Mk2 (Locking)	(1)	571086
Mk1 & Mk2(Locking - lozenge shaped	d)(1)	GAC6001X
Mk3 (Locking) (Complete with keys)	(1)	718750
Flap Seal (lid);		
Mk1 & Mk2	(1)	718738
Mk3	(1)	725414
Gasket/Grommet - cap to body;		
Mk1 & Mk2	(1)	650247
Mk3	(1)	619122

FUEL CAPS FOR ALL MODELS



Manifold to cylinder head - Mk1;

QTY REQ. PART NO.

DESCRIPTION

QTY REQ. PART NO.

105124

GHF201

**GHF332** 

100498

GHF333

TE605105

105125

DS3112

58258

### **Manifold & Fittings Standard**

San alen.	Snorte	Evhquet	Systems.
SEE AISU:	SUULIS	EXHAUSL	SVSLEIIIS.

	Standard	ingo	
	See also: Sports Exhaust Syste	ems.	
	Exhaust manifold - Standard;		
	Mk1	(1)	306483R
	Mk2 & Mk3	(1)	308290R
	Gasket - Exhaust/inlet manifold	d to head	
	Mk1	(1)	AJM613
	Mk2 & Mk3	(1)	<b>GEG682</b>
	Gasket - Exhaust manifold to d	own pipe	
	Mk1	(1)	GEG701
	Mk2 & Mk3	(1)	GEG718
5	EXHAUST MANIFOLD FIXINGS	(Studs/	Bolts)

### **EXHAUST MANIFOLD FIXINGS (Studs/Bolts)**

Manifold to down pipe;

Mk1 -		
Stud	(3)	TE605105
Nut (For TE605105)	(3)	515369
Washer-Locking (For TE605105)	(3)	GHF332
Mk2 & Mk3 -		
Stud	(3)	115696
Nut (For 115696)	(3)	108951
Washer (For 115696)	(3)	GHF333

Stud - Outer (Exh manifold only to head)	(2)	105124
Nut (For 105124)	(2)	100498
Washer - Plain (For 105124)	(2)	GHF333
Stud - Top/outer (Manifold to head)	(2)	105124
Washer - Locking (For 105124)	(2)	GHF332
Nut - Plain (For stud 105124)	(2)	GHF201
Bolt*	(6)	BH606141
Washer - Plain* (For BH606141)	(6)	GHF333
Washer - Spherical* (For BH606141)	(6)	119324
Clamp*	(6)	123760
Plate*	(6)	123761
*These items locate exhaust & inlet manifole	ds to h	nead.
Dowel <sup>•</sup> (Special)	(1)	127398
Stud <sup>•</sup> (Inlet manifold to exh manifold)	(1)	129619
Washer - Locking <sup>•</sup> (For 129619)	(1)	GHF333
Nut - Lock <sup>•</sup> (Special) (For 129619)	(1)	NT606041
<ul> <li>These items also locate the inlet manifold.</li> </ul>		

	Manifold to cylinder head - I	/k2 & Mk	3;
<b>5124</b>	Stud - Outer (Exh manifold only to	head) <b>(4)</b>	
)498	Nut*	(3)	
333	Washer - Locking*	(3)	
i124	Nut*	(10)	
332	Washer - Plain*	(10)	
201	Clamp (Special)*	(6)	
5141	*These items locate exhaust & inlet	manifolds to he	ead.
333	Stud <sup>•</sup>	(3)	TE
324	Stud <sup>•</sup>	(6)	
8760 8761	Dowel <sup>•</sup> (Special) •These items also locate the inlet n	(2) nanifold.	

**COMPONENT & COMMISSION NUMBERS** Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.

STANDARD STAINLESS SYSTEM MK1 - RG1173

> STANDARD STAINLESS SYSTEM MK2 - RG1145

**Exhaust Systems** 

### **Standard**

### MILD STEEL EXHAUSTS

Most mild steel exhausts are no longer available, having been discontinued by all the major manufacturers.

Please refer to our Price Guide using the 'GEX' part number prefix (see below) - without an 'SS' suffix -for current price and availability of mild steel exhaust components.

We do offer - from stock, a full range of Stainless Steel exhausts (at very affordable prices!), which will ensure long exhaust life and enhance the value of your vehicle.

### **STAINLESS STEEL EXHAUSTS (Standard)**

Our standard Stainless Steel exhausts carry a 'Lifetime' guarantee.

See also: Sports Exhaust Systems.

	Mk1 GT6 (Standard rear silencer) Full system (Stainless steel) Front pipe Intermediate pipe & silencer Rear silencer & single tailpipe	<ul> <li>(1) RG1173</li> <li>(1) GEX1266SS</li> <li>(1) GEX6039SS</li> <li>(1) GEX3216SS</li> </ul>
ì	Fitting kit (For full system)	(1) <b>RG1175</b>
	Mk2 GT6 (Standard rear silencer) Full system (Stainless steel) Front pipe Rear silencer & twin tailpipes Fitting kit (For full system)	(1) RG1145 (1) GEX1480SS (1) GEX3403SS (1) RG1176
	Mk3 GT6 (Standard rear silencer) Full system (Stainless steel) Front pipe Intermediate pipe & silencer Rear silencer & twin tailpipes Fitting kit (For full system)	<ol> <li>(1) RG1024</li> <li>(1) GEX1440SS</li> <li>(1) GEX1680SS</li> <li>(1) GEX3483SS</li> <li>(1) RG1017</li> </ol>

STANDARD STAINLESS SYSTEM MK3 - RG1024

DESCRIPTION OTY REO. PART NO.

QTY REQ. PART NO.

EXHAUSTS

Tubular Exhaust Manifolds	
<b>STAINLESS STEEL</b> Note: When fitting Sports exhaust, Tubular extractor manifold	1

**MK1 TUBULAR** MANIFOLD RG1276SS

> MK2 & MK3 STANDARD TUBULAR MANIFOLD - RG1143SS INTO 2 INTO 1

6 branch tubular manifold;

and/or K&N air filters, the carburettors may require

adjustment. Please see 'Needles' in Carburettor sections.

Mk1 Stainless steel 6 into 2 into 1.	(1)	RG1276SS	
Mk2 & Mk3 Stainless steel			
Standard spec 6 into 2 into 1.	(1)	RG1143SS	
Large bore (mandrel bent) 6 into 3 into 1. Improved performa		RG1288SS	
Inlet/exhaust manifold gasket (to cyl head)			
Mk1	(1)	AJM613	
Mk2 & Mk3	(1)	GEG682	

MK2 & MK3 SPECIAL **TUBULAR MANIFOLD - RG1288SS** 6 INTO 3 INTO 1. IMPROVED PERFORMANCE.



### Thermo-Tec<sup>™</sup> Insulating Wrap gives Safety with Performance

Tubular manifolds by design produce a vast amount of heat in the engine compartment. This increases the possibility of electrical/ignition components not working effectively and promotes a higher risk of fire (if any combustible material comes in to contact with the manifold), not to mention the likelihood of severe burns when working on the engine!

By wrapping your tubular manifold with Thermo-Tec insulating wrap you can overcome all these risk factors.

Thermo-Tec keeps the heat within the manifold so the exhaust gases have a much higher velocity, this induces negative pressure (scavenging) which increases air intake flow, resulting in better performance & economy.

### **Technical Notes:**

Thermo-Tec heat wrap - which is race & rally proven - comes in rolls 2" wide x 50ft long (2 rolls required for GT6's) and moulds to the contours of the manifold.

Being a Silica based fabric (it does not contain asbestos or carcinogens) it is unaffected by oil or water, withstands temperatures up to 1000 degrees Celsius and reduces under bonnet temperatures by up to 70%.

### Snap-Strap Retaining Kit

We strongly recommend that you use Snap-Straps to retain the insulation. These are Stainless Steel straps with a narrow profile (for tight spots) that you cut to length and fasten with snap type heads. Alternatively you can skin your knuckles and use hose clips!

Thermo-Tec Insulating wrap - 2" x 50' roll	(2)	RX1382
Thermo-Tec Snap-Strap kit - Stainless steel	(1)	RX1383

### **Sports Exhaust Systems** - Twin Rear Silencer

or Tubular Manifolds

### Stainless Steel

These systems use twin rear silencers which couple directly to a 'Y' pipe, connector pipe and either a tubular exhaust manifold or standard downpipe, depending on which system you decide fit.

PART TWIN SPORTS SYSTEM (LESS MANIFOLD) - RL1207SS

FULL TWIN SPORTS SYSTEM (INC MANIFOLD) RG1279D SHOWN

Note: When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment. Please see 'Needles' in Carburettor sections.

### FULL TWIN SPORTS SYSTEM

Full Twin Sports exhaust & manifold system; ncludes Twin sports rear silencer system and branch Tubular manifold. Excludes fitting kit. (1) RG1277

### Mk1 Mk2 8. Mk3

IVINZ Q IVINJ		
with standard tubular manifold (	1) <b>RG</b>	i1279
with special tubular manifold (	1) <b>RG1</b>	279D

Fitting kit (for Full Twin Sports system); Includes fittings required to fit full twin sports system, including 'manifold to head' gasket .

Mk1		
Mk2	&	Mk3

### PART TWIN SPORTS SYSTEM

Part 'Twin' Sports Exhaust system; Less manifold. System connects to either the standard (cut down) downpipe or our 6 branch tubular manifold. ALL Models (1) RL1207SS Note: if fitting to standard Mk1 downpipe use adaptor sleeve RL1496. (1) **RG1280** Fitting kit (for above system) Adaptor sleeve RL1496 (1) As required for Mk1.

(1) RG1284 Allows exhaust to couple to standard Mk1 downpipe. (1) **RG1287** 

XHAUSTS

QTY REQ. PART NO.

SINGLE SPORTS EXHAUST (FULL SYSTEM)

(WITH SPECIAL TUBULAR MANIFOLD)

MK3 - RG1304D

### Sports Exhaust Systems - Single Rear Silencer & Tubular Manifold

### Stainless Steel System

These systems include a 'free-flow' single Sports version of the standard rear silencer with polished tail pipes and a stainless steel exhaust system, complete with 6 branch tubular manifold. Sports silencers are available separately, see 'REAR' SPORTS SILENCERS ONLY.

Note: When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment. SINGLE SPORTS EXHAUST (FULL SYSTEM) MK2 & MK3 - RG1304 (WITH STANDARD TUBULAR MANIFOLD)



SINGLE SPORTS EXHAUST (FULL SYSTEM) MK1 - RG1302

### SINGLE SPORTS EXHAUST (FULL SYSTEM)

Full 'Single' Sports Exhaust & Manifold system; Includes Single sports rear silencer system and 6 branch Tubular manifold. Excludes fitting kit.

Mk1 (1) **RG1302** 

Mk2 & Mk3 with standard tubular manifold (1) RG1304 with special tubular manifold (1)RG1304D

Fitting kit (for Full 'Single' Sports system);

Includes fittings required to fit full single sports system, including 'manifold to head' gasket. Mk1 (1) RG1302FK

MK1	
Mk2 & Mk3	

### vhauet Svetam

(1) RG1304FK

### Sports Exhaust Systems - Single Rear Silencer (Standard Manifold)

Stainless Steel System

SINGLE SPORTS EXHAUST MK1 - RG1173SP

### These systems include a 'free-flow' single Sports version of the standard rear silencer with polished tail pipe(s) and a stainless steel exhaust system, using a standard downpipe.

Sports silencers are available separately, see 'REAR' SPORTS SILENCERS ONLY.

**Note:** When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment.

### SINGLE SPORTS EXHAUST

Mk3

'Single' Sports Exhaust system; Less manifold. Includes standard downpipe and exhaust system but with Rear Single Sports silencer with polished tailpipe(s).

shencer with polished tampipe(s).		
Mk1	(1)	RG1173SP
Mk2	(1)	RG1145SP
Mk3	(1)	RG1024SP
Fitting kit (for 'Single' Sports system);		
Mk1	(1)	RG1175
Mk2	(1)	RG1176

(1)

RG1017

SINGLE SPORTS EXHAUST MK2 - RG1145SP MK3 - RG1024SP (AS SHOWN) QTY REQ. PART NO. DESCRIPTION

### Single Exit Large-Bore Performance Exhaust System (Mk2 & Mk3 only)

Stainless Steel System

This single exit Large-Bore Stainless Steel system really will improve your GT6 - both in looks and performance.

The system improves performance because the exhaust bore being larger (and free flowing) causes a 'pulse' effect, this reduces back pressure, expelling the gases more effectively. The manifold is also of special design being expertly crafted (mandrel bent) to extract the most from your engine

(6 into 3 into 1 collectors). The slightly deeper exhaust note gives a very satisfactory sporty sound without being too noisy, while the polished big bore tail pipe looks superb. **Note:** When fitting Sports exhaust/tubular manifold, and/or K&N air filters, the carburettors may require adjustment. **EXHAUSTS** 

QTY REQ. PART NO.

SINGLE EXIT

SYSTEM

PERFORMANCE

MK2 & MK3 - RG1282

### **Rear Sports Silencer**

### Stainless Steel

These Rear 'free-flow' single sports silencers can be fitted to a standard exhaust system as a direct replacement for the standard rear silencer. The 'freeflow' design gives a sporty exhaust note (without being too noisy) and the polished tailpipe(s) will really enhance your GT6.

Note: When fitting Sports exhaust, Tubular extractor manifold,and/or K & N air filters, the carburettors may require adjustment.

Rear Sports silencer; Excludes fitting kit.

Mk1 (Single tailpipe) Mk2 & Mk3 Cross Box/Twin Tailpipe (1)**GEX3482SSSP** (1)**GEX3483SSSP** 

Fitting kit (for Rear Sports silencer); Includes fittings required to fit rear sports silencer.

- Mk1 Mk2 & Mk3
- (1) **GEX3482FK**
- (1) **GEX3483FK**

REAR SPORTS SILENCER MK1 - GEX3482SSSP

SINGLE EXIT LARGE-BORE

**PERFORMANCE EXHAUST** 

Full 'Single' Large-Bore system

STAINLESS STEEL SYSTEM INCLUDES;

system, including 'manifold to head' gasket.

6-branch (6 into 3 into 1) tubular manifold, a '2 into 1' manifold link pipe, a front intermediate pipe, a rear

Fitting kit (for single large-bore system) (1) RG1282FK

Includes fittings required to fit single-large bore performance

link and rear silencer/tail pipe. Excludes fitting kit.

(FULL SYSTEM INC MANIFOLD) Mk2 & Mk3 models only

> REAR SPORTS SILENCER MK2 & MK3 - GEX3483SSSP

QTY REQ. PART NO.

(1)

RG1282

DESCRIPTION



EARBOX & OVERDRIVE

QTY REQ. PART NO. DESCRIPTION

Avordrivo

Gearbox & Overdrive Units (Reconditioned)

ncillaries.		
All models (Exchange)	(1)	RG1012R
earbox - Overdrive type ( upplied less; clutch housing, gearlever overdrive. ote: Ensure overdrive is cleaned interm ntamination of old oil before fitting to	, top cover extension ally to avoid cro	nsion, ancillaries
All models (Exchange)	(1)	RG1003R
earbox & overdrive supplied assemble earlever, top cover extension, solenoid ncillaries & wiring.	, output flange,	
All models (Exchange)	(1)	KG1045K
verdrive unit only - 'D' ty upplied less solenoid, output flange, ad		peedo drive.
All models (Exchange)	(1)	307862R
EARBOX MOUNTING; e: 'ENGINE & GEARBOX MOUNTINGS	° for fixing bolts	s/nuts etc.
Gearbox mounting (Rubber)		
Non-overdrive	(2)	122689
Overdrive	(1)	159656
<b>UNNEL COVER;</b> cover - Gearbox tunnel		
or illustration see: BODY PANELS & FIT		
Fibreglass Plastic	(1) (1)	709862FG
eal kit	(1)	RH5091
	()	
ninort EDOO goor oil	) (a/r)	GGL190
nipart EP90 gear oil (0.5 litre	( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( (	uuL130

GEARBOX/OVERDRIVE - OIL CAPACITIES

 $\label{eq:Gearbox} \begin{array}{l} \mbox{Gearbox only} = 1.1/2 \mbox{ pints (0.9 litres)} \\ \mbox{Gearbox & overdrive assembly} = 2.3/8 \mbox{ pints (1.4 Litres)} \end{array}$ 

### Gaskets & Oil Seals (Gearbox)

Gasket sets;		
Gearbox	(1)	RG1047
Overdrive	(1)	RG1048
Gaskets -Gearbox & overdrive;		
Bellhousing to gearbox	(1)	122569
G/box to rear extension/adaptor	(1)	106437
Top cover to gearbox	(1)	22G1911
Remote G/lever ext' to top cover	(1)	120305
Adaptor to overdrive	(1)	37H1901
Overdrive main case to rear case	(1)	37H1901
Solenoid to overdrive case	(1)	7H8196
Solenoid side plate	(1)	513204
Side plate	(1)	506098
Oil seals - Gearbox & overdrive;		
Front cover (Bellhousing)	(1)	132292
Rear output (Non-0/drive)	(1)	88G564
Rear output (Overdrive)	(1)	7H8325

### Gearbox Reconditioning Kits

Include gearbox gaskets, oil seals, bearings, synchro rings, layshaft, thrust washers, reverse gear.

NON-Overdrive models;		
Mk1 & Mk2	(1)	RV6085
Mk3	(1)	RG1049
OVERDRIVE models; Does NOT include overdrive components	or overdrive gas	skets.
Mk1 & Mk2	(1)	RG1183
Mk3	(1)	RG1050

QTY REQ. PART NO.

DESCRIPTION

### Clutch Housing & Operation

See: Important Information - Early GT6 MK1 Engines/Components. See also; ENGINE & CLUTCH - Clutch Drive Components & Clutch Hydraulics.

Clutch bellhousing	(1)	132077
Housing (Bush/oil seal)	(1)	132078
Dowel (For 132078 housing)	(1)	DP205
Fulcrum pivot pin	(1)	132079
Oil seal (Bellhousing to gearbox)	(1)	132292
Gasket (Housing to gearbox)	(1)	122569
*Tension spring	(3)	137532
*See 'Technical Jottings' - Re-fitting the clutch		
Clutch operating lever	(1)	132080
Carrier - Release bearing	(1)	143707
Clutch release bearing	(1)	GRB209

### TECHNICAL JOTTINGS

### **Re-fitting the bellhousing**

Two important points to note when re-fitting bellhousing to gearbox:

1) Ensure the 3 tension springs (137532) are inserted in the front lower section of the gearbox case.

2) Ensure the correct length bolts/setscrews are used, if too long, fouling will occur with gearbox internals.

### Gearbox Case/Rear Extension

Rear Extension for NON-Overdrive models only. For speedo drive see - 'Speedo Cable & Drive Pinion'.

Gearbox casing	(1)	306468
Rear extension (Non-overdrive);	(4)	000500
Mk1 & Mk2	(1)	209590
Mk3	(1)	217333
Gasket (Case to extension)	(1)	106437
Bearing - Rear extension/output	(1)	157732
Oil seal - Rear extension/output See also; 'Input Shaft / Mainshaft & Gears', and	(1) <i>'Overdri</i>	88G564 ive & Fittings'.
Oil filler plug	(1)	22G2115
Oil drain plug (Magnetic)	(1)	155660

### HELP US TO HELP YOU If you are not sure which part/part number you require,

to help ensure you receive the correct component, wherever possible please quote:

MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER PLUS ANY COMPONENT INFORMATION.

### Gear Lever - Remote & Top Cover Fittings

### GEAR LEVER FITTINGS

Gear knob - original type;		
Non-overdrive	(1)	144095
Overdrive (Mk3) (Inc cap & switch)	(1)	155030
Cap only (Mk3) (For knob 155030)	(1)	155030Cap
Switch only (Mk3) (For knob 155030)	(1)	520999A
Wiring harness (Mk3) Overdrive gear lever	(1)	153726
Gear lever knob - alternative Non-overdrive		
Wood	(1)	RL1528W
Leather	(1)	RL1528L
Wood (larger Amco style)	(1)	RL1528WA
Leather (larger Amco style)	(1)	RL1528LA
Gaiter - Gear lever (Rubber)	(1)	706919
Gauntlet - Gear lever (vinyl)	(1)	RL1587
Bush kit (Gear lever seating)	(1)	519770
Cap - Lever retaining	(1)	126607

### **REMOTE FITTINGS (GEAR LEVER)**

NOTE; Top cover extension bolts directly to main top cover 158943. Actuator cam -

Overdrive operating	(1)	158072
Reverse light switch	(1)	BAU1074A
Overdrive inhibitor switch	(1)	BAU1074A
Mounting bracket -		
Reverse & overdrive switches Locates directly on to extension/top cover.	(1)	158002
Top cover casing	(1)	158493
Selector shafts;		
1st & 2nd	(1)	146240
3rd & 4th	(1)	108021
Reverse	(1)	154945
Selector forks;		
Fork (1st & 2nd)	(1)	113868
Fork (3rd & 4th)	(1)	106268

### Speedo Cable & Drive Pinion

NON-Overdrive Models		
Speedo Cable	(1)	GSD111
Speedo drive pinion	(1)	119100
O' ring	(2)	NKC101A
Housing/bearing (Speedo drive pinion)	(1)	144621
Oil seal (Speedo drive pinion)	(1)	NKC105A
<b>OVERDRIVE Models</b>		
Speedo Cable	(1)	GSD115
Angle drive	(1)	120694
Speedo drive pinion	(1)	506119
'0' ring/seal	(1)	506115
Housing/bearing (Speedo drive pinion)	(1)	506066
Mills pin (1/16")	(1)	501606
For housing/bearing 506066	. ,	
Oil seal (Speedo drive pinion)	(1)	NKC105A

GEAR KNOBS NON-OVERDRIVE

### Input Shaft/Mainshaft & Gears

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

QTY REQ. PART NO.

### **INPUT SHAFT & FITTINGS**

Input shaft;

input shart,		
Mk1 & Mk2	(1)	213113
Mk3	(1)	216972
Bearing - Front (Locates in main case)	(1)	104433
Snap ring (Retains bearing 104433 in casing)	(1)	112654
Circlip (Bearing to shaft)	(1)	129839
Oil Flinger	(1)	106365
Needle roller (Input shaft to mainshaft)	(1)	144782

### **MAINSHAFT & FITTINGS**

Mainshaft - Non-Overdrive mode	ls;	
Mk1 & Mk2	(1)	213018
Mk3	(1)	TKC533
Mainshaft - Overdrive models;	• • •	
Mk1, Mk2 & Mk3	(1)	<b>TKC923</b>
Mainshaft bearings;	• • •	
Centre (Locates in main case)	(1)	104433
Rear (Non-overdrive)+	(1)	157732
Rear (Overdrive)++	(1)	533360A
+Locates in rear extension case. ++Loc	ates in ov	verdrive case.
Mainshaft oil seals;		
Front	(1)	132292
Rear (Extension) (Non-overdrive)	(1)	88G564
Rear (Overdrive unit)	(1)	7H8325
Snap ring (For centre bearing 104433)	(1)	112654
Circlip (For centre bearing 104433)	(1)	CR620325
1st Speed gear;		
Mk1 & Mk2	(1)	144627
Mk3	(1)	154821
Washer	(1)	137775
Fits between 1st gear & mainshaft centre bear	-	
Split collar	(1pr)	137834
Fits between 1st gear & synchro ring.	(1)	150011
Synchro hub (1st & 2nd) (33 teeth)	(1)	156911
Spring (For synchro hub 156911)	(3)	106388
Ball bearing (For synchro hub 156911)	(3)	BLS108
Shim (For synchro hub 156911)	(a/r)	37948
Synchro ring (1st & 2nd gear);	(-)	
Mk1 & Mk2	(2)	148409
Mk3	(2)	150328
2nd Speed gear;		
Mk1 & Mk2	(1)	137615
Mk3	(1)	155206
3rd Speed gear;		
Mk1 & Mk2	(1)	132097
Mk3	(1)	UKC4454

DESCRIPTION	QTY REQ.	PART NO.
Synchro hub (3rd & 4th)	(1)	156968
Spring (For synchro hub 156968)	(3)	104445
Ball bearing (For synchro hub 156968)	(3)	<b>BLS108</b>
Shim (For synchro hub 156968)	(a/r)	37948
Synchro ring (3rd & 4th gear);		
Mk1 & Mk2	(2)	148409
Mk3	(2)	150328

### DRIVE FLANGE & FITTINGS NON-Overdrive models

NON-Overdrive models		
Drive flange		
Mk1 & Mk2	(1)	144690
Mk3	(1)	155755
Nut - Nyloc;		
Mk1 & Mk2	(1)	NH609041
Mk3	(1)	510618A
Washer;		
Mk1 & Mk2	(1)	WL600121
Mk3	(1)	WM74
OVERDRIVE models		
Drive flange	(1)	146102
Nut (Drive flange);		
Castle head type	(1)	515817
Clevelock type	(1)	NKC81
Washer	(1)	UKC8120
Split pin	(1)	PC12

### Countershaft/Reverse Gear & Operating Lever

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

### **COUNTERSHAFT & LAYGEAR**

Countershaft (Laypin)	(1)	144595
Dowel (Countershaft/laypin)	(1)	DS1908
Tension spring	(3)	137532
Thrust washer (Countershaft - rear)	(1)	106270
Needle rollers (Pack of 50)	(1)	119893
Retaining plate (For needle roller)	(4)	119891
Countershaft/Laygear cluster;		
Mk1 & Mk2	(1)	212993
Mk3	(1)	UKC3196
Thrust washer (Countershaft - front)	(1)	113229



### DESCRIPTION QTY REQ. PART NO.

<b>REVERSE GEAR &amp; OPERATING LEVER</b>		
Reverse gear assembly (21 teeth) Includes bush 129862.	(1)	144580
Bush (Reverse gear)	(1)	129862
Distance piece (Reverse gear)	(1)	22G1435
Spindle (Reverse gear)	(1)	113071
Bolt (Reverse gear)	(1)	106477
Washer - Spring (For bolt 106477)	(1)	GHF332
Operating lever (Reverse)	(1)	106254
Fulcrum pin (Threaded both ends)	(1)	106448
Nut - Nyloc (For fulcrum pin 106448)	(1)	TN3209

### Overdrive & Fittings ('D' type)

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

### **OVERDRIVE & SOLENOID**

Overdrive units supplied less solenoid, output flange, adaptor plate & speedo drive. Note: Ensure gearbox is cleaned internally to avoid cross contamination

of old oil before fitting overdrive.		
Overdrive unit only - 'D' Type;		
All models (Exchange)	(1)	307862R

(1)	307862R
(1)	109521
(1)	109521PL
(1)	7H8196
(1)	120694
	(1) (1) (1)

### **ADAPTOR PLATE - GASKETS & OIL SEAL**

Adaptor plate (Overdrive to gearbox)	(1)	305137
Gasket set (Overdrive)	(1)	RG1048
Gaskets;		
Adaptor to gearbox	(1)	106437
Adaptor to overdrive main case	(1)	37H1901
0/drive main case	• •	
to rear extension	(1)	37H1901
Side plate cover	(1)	506098
Side cover - Solenoid side	(1)	513204
Bearing (Rear extension/output)	(1)	533360A
Oil seal (Rear casing/output)	(1)	7H8325

### **OUTPUT FLANGE & FITTINGS**

Drive flange	(1)	146102
Nut (Drive flange);		
Castle head type	(1)	515817
Clevelock type	(1)	NKC81
Washer	(1)	UKC8120
Split pin	(1)	PC12



### **Propshafts**

Propshaft;		
Non-overdrive type-		
New (Outright purchase)	(1)	213150
Recon' (Exchange)	(1)	213150R
Overdrive type-		
New (Outright purchase)	(1)	213151
Recon' (Exchange)	(1)	213151R
Universal joint	(2)	GUJ115
Bolt - Prop flange	(8)	144961A
Nut (For bolt 144961A)	(8)	TN3209

**COMPONENT & COMMISSION NUMBERS** Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements. PROPSHAFTS

IFFERENTIA

### QTY REQ. PART NO.

### Differential

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us

### MK1, MK2 & MK3 (MK3 to KE/KF 200000) Differential - Reconditioned:

iereniiai - neconuliioneu,		
Non-overdrive		
(3.27:1) (6 stud case)	(1)	518950R
(3.27:1) <sup>•</sup> (6 stud case)	(1)	518950RN
<ul> <li>Fitted with New Crownwheel &amp; Pinion</li> </ul>		
Overdrive		
(3.89:1) (6 stud case)	(1)	518946R
(3.89:1)* (6 stud case)	(1)	518946RN
•Fitted with New Crownwheel & Pinion		

### MK3 only From KE/KF 200001

Differential - Reconditioned;

Non-Overdrive		
(3.27:1) (4 stud case)	(1)	NKC263R
(3.27:1)* (4 stud case)	(1)	NKC263RN
<ul> <li>Fitted with New Crownwheel &amp; Pinion</li> </ul>		
Overdrive		
(3.89:1) (4 stud case)	(1)	RTC2305R
(3.89:1) • (4 stud case)	(1)	RTC2305RN
•Fitted with New Crownwheel & Pinion.		

DESCRIPTION	QTY REQ.	PART NO.
Crownwheel & pinion;		
3.89:1 Ratio (Later units only)	(1)	159801
3.27:1 Ratio	(1)	UKC6733
Diff carrier	(1)	21H5478

### **OIL SEALS & GASKET** 0

Oil seals;		
Diff pinion front	(1)	DAM5079
Diff pinion side	(2)	117952
Gasket (Diff housing/casing)	(1)	114749
Oil filler plug	(1)	22G2115

Unipart EP90 gear oil (0.5 litre) (a/r) **GGL190** 

> **Differential - Oil Capacity** Differential = 1 pint (0.6 litres)

### KITS...KITS...KITS... THE EASY WAY TO ORDER AND GET THE RIGHT PARTS YOU NEED **QUICKLY**

QTY REQ. PART NO.

Di	fferential	<b>Mountings</b>
&	<b>Drive Fla</b>	nge

FRONT MOUNTING

DESCRIPTION

Mounting rubber;		
Upper;		
Standard*	(2)	133568
Poly•	(2)	133568P
Lower	• • •	
Standard •	(2)	131796
Poly•	(2)	131796P
Washer - Steel •	(2)	WM810
Nut - Nyloc*	(2)	TN3209
<ul> <li>These items locate to a captive bolt welded in</li> </ul>	nto thé c	hassis frame.
Bolt (Front cross piece to diff)	(4)	132856
Washer (For bolt 132856)	(4)	GHF324
REAR MOUNTING		
Mounting bush		
Standard	(2)	117578
Poly	(2)	117578P
Bolt (Diff to chassis)	(1)	136869
Washer - Plain (For bolt 136869)	(1)	WA600071
Nut - Locking (For bolt 136869)	(1)	GHF224
TOP (SPRING) MOUNTING		
Stud - Leaf spring to diff case;		
Mk1 & Mk3 (Mk3 from KE20001)	(a/r)	131008
Mk2	(a/r)	151824
Mk3 (Mk3 to KE20000)	(a/r)	136818
WING (WK3 10 NE20000)	(d/T)	130010



DESCRIPTION

QTY REQ. PART NO. DESCRIPTION

QTY REQ. PART NO.



DESCRIPTION

QTY REQ. PART NO.

### Drive Shaft & Rear Hub

'ROTOFLEX' system fitted to; All MK2's from KC50001, and MK3's to KE/KF20000.

Rear hub puller tool	(1)	RX1542
Drive shaft - Inner	(2)	214623
Includes yoke, but less drive flange.	( )	
Drive flange only	(2)	37H4973
Bolt (Flange to output shaft)	(8)	132023
Nut (For nut 132023)	(8)	TN3209
Universal joint	(2)	GUJ115
Woodruff key	(2)	144233
Drive shaft to coupling 212067.		
Drive coupling - Inner	(2)	212067
Nut (Flange to inner drive shaft)	(2)	510618A
Washer (For nut 510618A)	(2)	WD116101
Drive shaft - outer	(2)	214614
Spacer*	(2)	148850
Stoneguard/oil flinger*	(2)	149865
*Items included with drive shaft 214614.		
Rotoflex coupling;		
Original	(2)	GCD301
Replacement	(2)	GCD301P
Bolt kit - Rotoflex coupling	(2)	RG1053
Per coupling, includes 3 long and 3 short bolts.		
Bolt (Rotoflex coupling);		
Long (Coupling to drive flange 212067)	(6)	144588
Short (Coupling to outer drive shaft 216614)	(6)	141850

Rear hub bearing kit (Per hub) Hub bearing kit includes items marked*	(2)	GHK1528	Shim (0.003") Distance piece/spacer;	(a/r)	140793
Hub seal - Inner*	(2)	GHS125	0.139"	(a/r)	152483
Bearing - Inner* hub	(2)	UKC169	0.141"	(a/r)	152484
Vertical link;			0.143"	(a/r)	152485
Right hand	(1)	308437	0.148"	(a/r)	152486
Left hand	(1)	308438	0.155"	(a/r)	152487
Tab washer (Not Illustrated)	(4)	149426	Outer hub assembly	(2)	149051
Bolt - Tab washer (Not Illustrated)	(8)	SH606071	Complete with wheel studs.	(-)	,
•Locates brake backplate to vertical link.	(0)	0110005	Wheel stud only	(8)	21H5774
Bearing - Outer* hub	(2)	GHB265	Nut (Drive shaft retaining)	(2)	510618A
Hub seal - Outer*	(2)	GHS130	Washer (For nut 510618A)	(2)	142333



Nut (For stud 125074)

(2)

GHF223



DESCRIPTION

### Front Hub & Upper Wishbones

71	Wishbones		
	Top wishbone & bush	(4)	119272
	Bush only	(-)	
	Standard	(4)	119451
3	Poly	(4)	119451P
0	Upper suspension overhaul kit	(-)	
	with standard bushes	(2)	RH5080
	with poly bushes Per side & includes; 1 ball joint GSJ155, 2	(2)	RH5080P
	2 nuts GHF222, 2 washers GHF332, 1 nut	GHF224	, 1 washer
	WD600071, 2 bushes 119451, 2 bolts BH6 Bolt - Wishbone inner	06181 8 (4)	<b>BH606181</b>
98 10	Nut - Nyloc (For bolt BH606181)	(4) (4)	GHF223
	Ball joint	(4)	GSJ155
	Nut - Nyloc (Ball joint to link)	(2)	GHF224
	Washer - Locking (For nut GHF224)	(2)	WD600071
	Bolt (Ball joint to wishbone)	(4)	BH605181
	Nut (For bolt BH605181)	(4)	GHF222
	Washer (For bolt BH605181)	(4)	GHF332
	Vertical link;		
)	Right hand	(1)	GSJ267
	Left hand	(1)	GSJ264
	Grease nipple (Vertical link)	(2)	LN30041
	Grease plug (Alternative to LN30041)	(2)	FAM581
	Seal (For lower trunnion) See; Front Spring/Damper & Lower Arm for Tru	(2)	122126 & fittinas.
	Steering arm;		
	Right hand	(1)	205504
	Left hand	(1)	205505
	Water shield	(2)	138559
	Seal (Caliper mounting plate to link)	(2)	138051
	Caliper mounting plate;		
	Right hand	(1)	145106
(4)	Left hand	(1)	145107
	Bolt - Front lower*	(2)	118324
	Nut - Nyloc (For bolt 118324) Bolt - Rear lower*	(2) (2)	GHF223 SH606101
(4)	Washer - Spring (For bolt SH606101)	(2)	GHF333
` /	*Caliper mounting plate (lower) & tie rod to very		
(4)	Bolt - Upper**	(4)	GHF120
	Washer - Spring** (For bolt GHF120)	(2)	GHF333
	**Caliper mounting plate (upper) to vertical link Stub axle		132065
	Nut (Stub axle to vertical link)	(2) (2)	252165
	Washer (For nut 252165)	(2)	WP12
(2)	Front hub bearing kit	(2)	GHK1011
(2)	Per side & includes; 1 of each bearing GHB101 &		
	Hub seal	(2)	GHS146
н)	Hub bearing - Inner	(2)	GHB101
H)	Hub assembly		4 4 5 0 0 3
	Standard	(2)	145007
			145007A
	Alloy Wheel stud only	(2)	0105774
	Wheel stud only	(4)	21H5774
(2)	Wheel stud only Hub bearing - Outer	(4) (2)	GHB102
(2)	Wheel stud only Hub bearing - Outer 'D' Washer	(4) (2) (2)	GHB102 132666
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed	(4) (2) (2) (2)	GHB102 132666 LN2211
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed	(4) (2) (2) (2)	GHB102 132666 LN2211
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4)	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4) GHF333(4)	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4)	(4) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4) GHF333(4)	(4) (2) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20
(2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4) GHF333(4)	(4) (2) (2) (2) (2) (2) GHB	GHB102 132666 LN2211 PC20 132665
) (2) (4) (2)	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4) GHF333(4)	(4) (2) (2) (2) (2) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20 132665 102 (2)
	Wheel stud only Hub bearing - Outer 'D' Washer Nut - Castle headed Split pin Grease cap/cover GHF120 (4) GHF333(4) SH606101 (4)	(4) (2) (2) (2) (2) (2) (2) (2) (2)	GHB102 132666 LN2211 PC20 132665

132665 (2)

145007 (2) <



### Front Spring -Shock Absorber & Lower Wishbone

See also: 'Suspension - Uprated Packages'

See also: 'Suspension - Uprated Packages'.				
Front shock absorber (Inc standard bushes);				
Standard (Supplied in singles)	(2)	GSA366		
Spax adjustable (Supplied in pairs);				
Ride adjustable	(1pr)	GSA366S		
Ride/height adjustable	(1pr)	GSA366SA		
Koni adjustable (Supplied in pairs)				
Ride adjustable	(1pr)	GSA366K		
Gaz adjustable (Supplied in pairs);				
Ride adjustable	(1pr)	GSA366G		
Ride/height adjustable	(1pr)	GSA366GA		
Bush only (Shock absorber lower)				
Standard	(2)	119450		
Poly	(2)	119450P		
Bolt (Shock absorber lower to wishbone)	(2)	BH607201		
Nut (For bolt BH607201)	(2)	GHF224		
Washer (For bolt BH607201)	(2)	WD600071		
Front road spring;				
Standard	(2)	212425		
Uprated	(2)	212425UR		
Spring compression tool (See photo)	(1)	RX1328A		
Bush (Shock absorber - upper)				
Standard	(4)	517985		
Poly	(4)	517985P		
Retainer - Bush	(4)	147631		
Spring seat/Top plate	(2)	122137		
Nut (Spring seat retaining)	(6)	GHF221		
Washer (For nut GHF221)	(6)	GHF300		

Lower wishbone & bush;		
Right hand	(1)	206685
Left hand	(1)	206686
Lower inner suspension overhau	l kit	
(Not illustrated) Kit is per side & includes 2 bu BH606201 & 2 nuts GHF223.	shes 119	451, 2 bolts
with standard bushes	(2)	RG1193
with poly bushes	(2)	RG1193P
Bush only	(4)	nurröör
Standard	(4)	119451
Poly	(4)	119451P
Strut (Wishbone bracing)	(4)	125733
	(2)	BH606201
Bolt (Rear mounting bracket/wishbone) Nut - Nyloc (For bolt BH606201)	(4) (4)	GHF223
Mounting bracket (Wishbone);	(4)	UNF223
Front	(0)	120757
Rear	(2)	130757 130758
	(2)	
Shim (Adjusting) (Use as required)	(a/r)	122022
Nut (To mounting bracket)	(4)	GHF223
Washer (For nut GHF223)	(4)	GHF302
Trunnion bush kit (Per side)	(2)	514191
Includes 1 spacer 140983, 2 bushes 140892, 2	2 inner sh	ields 140894,
2 seals 122534, & 2 outer shields 140985.		
Trunnion overhaul kit (Per side)	Not illusti	rated);
Includes either 1 Rh, or 1 Lh trunnion, PLUS; 1 bolt 119142, 1 nut GHF224, 1 washer WD60	0071.	
1 seal 122126 & 1 bush kit 514191.	,	
Right hand	(1)	RG1190
Left hand	(1)	RG1191
Trunnion overhaul kit (Per car)	(1)	RG1192
(Not illustrated) Includes 1 of each of the follow RG1190 (Rh) & 1 RG1191 (Lh).	wing kits;	

Lower trunnion;		
Right hand	(1)	140919
Left hand	(1)	140920
Seal (For lower trunnion) (Not shown)	(2)	122126
Bolt (Trunnion to wishbone)	(2)	BH607201
Nut (For bolt 119142)	(2)	GHF224
Washer (For nut GHF224)	(2)	WD600071
Tube/spacer* (For trunnion)	(2)	140893
Shield - Outer* (For trunnion)	(4)	140895
Seal* (For trunnion)	(4)	122534
Bearing (Nylon)* (For trunnion)	(4)	140892
Shield - Inner* (For trunnion)	(4)	140894
*Items marked are part of trunnion bush kit 514	191.	



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE. REFER TO LISTINGS THROUGHOUT THIS CATALOGUE FOR FULL AVAILABILITY. FRONT SUSPENSION - OVERHAUL KITS

DESCRIPTION	QTY REQ. PART NO.	DESCRIPTION	QTY REQ	. PART NO.	DESCRIPTION	QTY REQ.	PART N
Gi	ve Your					Lift	
	_	e of our mo	-	•	-		
	OVE	ERH/	<b>AUL</b>		ITS		
	OU REQUIRE SUSPENSION P /REBUILD, HERE WE HAVE A CORRECT PARI		HAT WILL ENABL	E YOU TO I	DENTIFY AND ORDER		
U	PPER	FR	ONT		COM	PLETE	
SUSI	PENSION	ANTI-R	<b>OLL BAR</b>	2	TRUI	NNION	
Over	'haul Kit	Overl	naul Kit		Overh	aul Kit	
RH	andard Bushes 5080	Mk1, Mk2 & Mk Note: for original spec ant where conversion kit to lat	roll bar only, not suit	table -fitted.		1192 ired per Vehicle	
	quired per Vehicle urethane Bushes		ndard Bushes		This kit contains the foll 1 'Right hand' overha This kit also contains 1 bush k		0
RH	5080P		5064 ired per Vehicle		This kit also contains 1 bush k 1 'Left hand' overhau This kit also contains 1 bush k	ul kit <b>RG119</b> 1	1
One kit contains the fo	• ·		rethane Bushes			N BUSH KIT	
1 Ball Joint 1 Nut <i>(for ball joint)</i>	GSJ155 GHF224		ired per Vehicle			1191	
1 Washer (for ball joi 2 Bushes (Wishbone)	int) WD600071 ) 119451 lepending on which kit is ordered.	<b>Mk3</b> (from KE/KF 200	<b>64</b> )		One kit contains the fol	i <b>red per Vehicle</b> llowing parts:	
Standard or Polyurethane d 2 Bolts (Wishbone rea			ndard Bushes		1 Spacer 2 Bushes	140893 140892	
2 Nuts (for bolt BH60) 2 Bolts (Wishbone fro			1286		2 Inner shields 2 Seals	140894 122534	
2 Nuts (for bolt BH60) 2 Washer (for bolt BH			ired per Vehicle		2 Outer shields	140894	
			rethane Bushes <b>286P</b>		TRUNNION	OVERHAUL KIT	r
LOWE	R (INNER)		ired per Vehicle		Righ	<b>it Hand</b>	
SUSE	PENSION	These kits contain the f 1 Link (Rh)	• ·	125481	RG		
Over	'haul Kit	1 Link (Lh) 2 Nyloc nuts (for links		125482 GHF224	This kit contains the fol		
	andard Bushes	2 Washer (for nuts GH	F224) WAG	600071	1 Right hand trunnic 1 Bolt	on <b>140919</b> <b>119142</b>	
	1193 quired per Vehicle	2 Bushes (Mounting - 2 Bushes (Mounting - *Standard or Polyurethane de	,	123998 155310	1 Nut 1 Washer	GHF224 WD600071	
with Poly	urethane Bushes	2 Clamps (for bushes -	<i>inc. in RH5064)</i> 1	123502	1 Seal	122126	;
	1193P	2 Clamps (for bushes - 2 'U' Bolts (for clamps		155308 123694	1 Bush kit	514191	
One kit contains the fo	• ·	2 'U' Bolts (for clamps 4 Nyloc nuts (for 'U' b	,	155307 GHF222		OVERHAUL KI	Г
	) 119451 lepending on which kit is ordered.	4 Washer (for nuts GH	F222) (	GHF332	Left	t Hand	
2 Bolts (Wishbone rea 2 Nuts (for bolt BH60	· ·	2 Nuts (for studs 1250)	74) (	GHF223		1191 ired per Vehicle	
		2 Washer (for nuts GH 2 Washer (for studs 12		600071 GHF333	This kit contains the fol	llowing parts:	
POLYURET	HANE BUSHES	L			1 Left hand trunnion 1 Bolt	140920 119142	
Polyurethane	e bushes out-perform d rubber bushes				1 Nut 1 Washer	GHF224 WD600071	
(without the jarri	ing effect typical of nylon versions).	FRUN	<b>WHEEL</b>		1 Seal 1 Bush kit	122126 514191	;
						514191	
	So Tu	GHK	(1011		SAFET	Y FIRST	
		2 kits requ One kit contains the fol	<i>uired per Vehicle</i> lowing parts:			sted the parts which v prone to deterioratior	
		1 Inner bearing 1 Outer bearing		HB101 HB102		is not a finite list.	
POLYURETHANE BUSHE	O IMPROVE THE HANDLING, THEN S ARE A GOOD START, THEY ALSO GER LIFE. REFER TO LISTINGS TAL OGUE FOR FULL AVAILABLI ITY	1 Hub oil seal <b>Don't forget to check th</b> 'D' Washer (132666), Spl	G Diese other parts for	GHS146 wear;	the suspension that	ortant when working t you check & verify th ted parts & componen	he
	TALOGUE FOR FULL AVAILABILITY.		,,,, nut (Ell	,		tter of course if suspe	

QTY REQ. PART NO. DESCRIPTION

UPRATED

SHOCK ABSORBER



Packs include 4 adjustable shock absorbers with standard hushes

Mk2 & early Mk3 (Rotoflex) (1)	RG1184
Mk1 & late Mk3 (Non Rotoflex) (1)	RL1358



Spax Ride/height adjustable suspension kit; Packs include 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard hushes

Mk2 & early Mk3 (Rotoflex) (1) RG1184SA Mk1 & late Mk3 (Non Rotoflex) (1) RL1358SA



Koni Ride adjustable suspension kit; Packs include 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex)	(1)	RG1185
Mk1 & late Mk3 (Non Rotofle)	o (1)	RL1359



Gaz Ride adjustable suspension kit; Packs include 4 adjustable shock absorbers with standard bushes

Mk2 & early Mk3 (Rotoflex) (1) RG1184G Mk1 & late Mk3 (Non Rotoflex) (1) RL1358G Gaz Ride/height adjustable suspension kit: Packs include 2 front ride/height adjustable shock absorbers & 2 rear adjustable shock absorbers, all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1)RG1184SAG Mk1 & late Mk3 (Non Rotoflex) (1)RL1358SAG



Spax Ride adjustable suspension kit; Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1)	RG1186
Mk1 & late Mk3 (Non Rotoflex) (1)	RG1188



Spax Ride/height adjustable suspension kit; Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1) RG1186SA Mk1 & late Mk3 (Non Rotoflex) (1) RG1188SA

### SPEC Η



### **ADJUSTABLE (ON CAR)**

28 point adjustment, dyno tested. Handbuilt, matching units. Also available with adjustable spring seat (front). Designed and developed by Motorsports Engineers. 2 year warranty.



**ADJUSTABLE (OFF CAR)** Specifically designed for each application. Individually tested until optimum in handling and comfort is reached. Will usually outlive your car.



### **ADJUSTABLE (ON CAR)**

36 point fine tune settings. Zinc plated bodies. Double lip seal + 0' ring on piston rod. Fully rebuildable. Top quality. Also available with adjustable spring seat (front). Each unit tested and supplied with individual dyno read-out. 3 year warranty. British made.



Koni Ride adjustable suspension kit; Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes RG1187 Mk2 & early Mk3 (Rotoflex) (1) Mk1 & late Mk3 (Non Rotoflex) (1) RG1189



GAZ Ride adjustable suspension kit; Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes Mk2 & early Mk3 (Rotoflex) (1) RG1186G

RG1188G Mk1 & late Mk3 (Non Rotoflex) (1)

GAZ Ride/height adjustable suspension kit; Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers. all with standard bushes.

Mk2 & early Mk3 (Rotoflex) (1)RG1186SAG Mk1 & late Mk3 (Non Rotoflex) (1)RG1188SAG

### **REAR SHOCK ABSORBER CONVERSION BRACKETS** Rotoflex

The bracket kit allows the top shock absorber mountings to be located onto the brackets which are in turn mounted directly onto the chassis. This offers a more positive location (directs stress loading away from wheel arches & on to chassis) and improves handling. The brackets are designed to be used with shock absorber GDA4011 which is available in either standard or a variety of uprated specifications.



RG1305 Bracket kit only (Rotoflex) (1)Bracket kit & rear shocks (pr) (1) RG1306 Rotoflex models only. Available with Standard, Spax, Koni or Gaz shock absorbers.



### **Rear Suspension**

NON-'Rotoflex' system fitted to; All MK1's to KC 50000 and MK3's from KE/KF20001.

### **ROAD SPRING & FITTINGS**

Rear spring (Complete with bushes)		
Mk1 ('Swing' spring conversion kit) Converts to later swing spring. Includes spring, box section & fittings.	(1)	RG1278
Mk3 ('Swing' spring)	(1)	159640
Bush only (Rear spring)		
Standard	(2)	C8939A
Poly	(2)	C8939AP
Bolt - Rear spring locating Located through top of vertical link.	(2)	BH607281
Nut (For bolt BH607281)	(2)	GHF224
Washer (For bolt BH607281)	(2)	WD600071
Retaining plate - Spring;		
Mk1 (6 stud mounting)	(1)	128352
Mk3 (4 stud mounting)	(1)	159641
Pad (Fitted to Mk3 only)	(1)	149191
Stud - Leaf spring to diff case Stud 131008 not shown, refer to Rear Axle, for	(a/r) illustrat	<b>131008</b> ion.
Nut (For stud 131008)	(a/r)	GHF223
Washer (For stud 131008)	(a/r)	WB110061
Plate/clamp+ (Lower leaf)	(1)	149189
Tube/spacer+	(2)	149190
Bolt+ (For spacer 149190)	(1)	BH607201
Nut+ (For bolt BH607201)	(1)	GHF201
Washer+ (For bolt BH607201) +Fitted to Mk3 models only.	(1)	GHF332

### **SHOCK ABSORBER & FITTINGS**

See also; 'Suspension-Uprated Packages'.				
Rear shock absorber (inc. bushes)				
Standard (Supplied in singles)	(2)	GDA4011		
Spax adjustable (Supplied in pairs)	(1pr)	GDA4011S		
Koni adjustable (Supplied in pairs)	(1pr)	GDA4011K		
GAZ adjustable (Supplied in pairs)	(1pr)	GDA4011G		
Bushes only (Upper & lower)				
Standard	(8)	102987		
Poly	(8)	102987P		
Bolt (Shock absorber mounting - Upper)	(2)	118599		
Nut (For bolt 118599)	(2)	GHF275		
Washer (For bolt 118599)	(2)	WA112081		
Nut (Shock absorber mounting - Lower)	(2)	GHF224		
Washer (For nut GHF224)	(2)	WM69		

### **POLYURETHANE BUSHES**

Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE. REFER TO LISTINGS THROUGHOUT THIS CATALOGUE FOR FULL AVAILABILITY.

### VERTICAL LINK - RADIUS ARM & PIVOT BRACKET

Rear vertical link;		
Right hand	(1)	132763
Left hand	(1)	132764
Bolt (Vertical link to rear inner hub)	(2)	BH607281
Nut (For bolt BH607281)	(2)	GHF224
Washer (For bolt BH607281)	(4)	WD600071
Radius arm;		
Mk1	(2)	146317
Mk3	(2)	159855
Bush - Radius arm;		
Rear (Radius arm to vertical link)		
Standard	(2)	119451
Poly	(2)	119451P
Front (Radius arm to pivot bracket)		
Standard	(2)	146321
Poly	(2)	146321P
Bolt (Radius arm to vertical link)	(2)	BH606181
Nut (For bolt BH606181)	(4)	GHF223
Washer (For bolt BH606181)	(4)	GHF302
Bolt (Radius arm to bracket)	(2)	BH606201
Nut (For bolt BH606201)	(4)	GHF223
Washer (For bolt BH606201)	(4)	GHF302
Rear pivot bracket;		
Mk1 -		
Right hand	(1)	146315
Left hand	(1)	146316
Mk3 -		
Right hand	(1)	159841
Left hand	(1)	159840
Setscrew - Pivot bracket (Mk1 only) Not Illustrated	(4)	SH606141
Shim - Adjusting	(a/r)	133070
Nut (Pivot bracket to body)	(4)	GHF223
THE (I NOT DIACKET TO DOUY)	(-)	



QTY REQ. PART NO.

DESCRIPTION

QTY REQ. PART NO.

DESCRIPTION

GSA280K Bolt - Wishbone to vertical link GSA280G Bush

Koni adjustable (Supplied in pairs)

GAZ adjustable (Supplied in pairs)

(1pr)

(1pr)

QTY REQ. PART NO.

149003

148926

Nut (For bolt BH607201)

Nut (Pivot bracket to body)

(2)

(4)

GHF274

GHF223

(2)

(8)

Standard

Road wheel - Steel;

Hub cap

**NOW AVAILABLE** 

CHROME WHEEL TRIM

Wheel centre trim/badge

Badge only -

'GT6'

'Triumph'

Centre trim (Less badge) -

'Triumph' (Silver)

Spring (For centre trim)

'GT6' (Chrome) see photo

CENTRE - 716181

(Mk3 only);

Mk3 (Reconditioned)

Mk1 & Mk2 (Reconditioned)

Wheel trim/hub cap (Mk1 & Mk2); Wheel trim (Mk1)

'Rostyle' Wheel trim (Mk2)

Optional factory fitment for Mk2 GT6

QTY REQ. PART NO.

(5)

(5)

(4)

(4)

(4)

(4)

(4)

(4)

(4)

(16)

307405R

312046R

811419

122806

811797

716181

624632

YKC1334

628097

YKC1335

Steel Road Wheels -

DESCRIPTION

QTY REQ. PART NO. DESCRIPTION QTY REQ. PART NO.

### ALLOY ROAD WHEELS



### **Alloy Road Wheels**

### **MINILITE REPLICA WHEELS**

These superb (lightweight) aluminium replicas of the original magnesium Minilite (used for rallying), are available - in silver only - at an extremely attractive price, and they make a very interesting alternative to steel and wire wheels. These bolt-on 5Jx13" and 5.5Jx13" wheels are a direct replacement with the corresponding wheel nuts.

Minilite 'Replica' wheel se		
5Jx13"	(1)	RL1473
5.5Jx13"	(1)	RL14735.5
Wheel only	.,	
5Jx13"	(4)	RL1470
5.5Jx13"	(4)	RL14705.5
Wheel centre only;		
plain	(4)	RL1472
with Triumph badge	(4)	RL1472B
Wheel nut only	(16)	RL1471

### WIRE WHEELS



### **Wire Wheels**

### **CONVERSION KIT** Look at our prices,

### our wheel sets include 5 wheels!

If you prefer your GT6 to look that little bit different, why not consider fitting a set of our wire

wheels, available in chrome, or painted silver. Note: when fitting wire wheels, check length of wheel studs (and shorten if necessary) to ensure they do not foul the

backs of wheels.

Wire wheel conversion kit - 4.5Jx13"; Kits inc; 5 wheels, 4 splines, 4 two-eared centre knock caps\*, 1 cleaning brush, 1 hammer and instructions. Chrome wheels (1) RL1221/4.5 (1) RL1201/4.5 Painted wheels Both wheel kits available with alternative octagonal centre lock nut Note; 'Eared' centre caps not allowed in certain countries. Please state preference when ordering.

Wire wheel conversion kit - 5.5Jx13"; This kit gives you the option to fit wider section tyres to 'fill the arches'. Care should be taken in selecting the correct tyre width to avoid any Kit inclu

ance problems. includes; 5 wheels, 4 splines, 4 two-eared centre knock caps\*, eaning brush, 1 hammer and instructions.

Kit available with alternative octagonal centre lock nuts.
 Note; 'Eared' centre caps not allowed in certain countries. Please
 state preference when ordering.

Wire wheel only;		
4.5Jx13" - Chrome	(5)	XW466C
4.5Jx13" - Painted	(5)	XW466S
5.5Jx13" - Chrome	(5)	XW5729C
Hub adaptor/spline (Bolt-on),	: ``	
Right hand	(2)	RSSPR
Left hand	(2)	RSSPL
Retainer nuts (Hub adaptor to splin	• • •	RSRN38
'Eared' centre knock cap;		
NOTE: 'Eared' centre caps not allowed in	some count	ries.
2-Eared		
Right hand	(2)	KC4282R
Left hand	(2)	KC4282L
3-Eared		
Right hand	(2)	KC4282R3
Left hand	(2)	KC4282L3
'Octagonal' centre lock nut;		
Alternative to 'Eared' centre caps.		
Right hand	(2)	KC4280R
Left hand	(2)	KC4280L
Cleaning brush	(1)	KACB101
Copper & hide hammer	(1)	KACH100
Spanner (For 'Octagonal' centre nuts	) (1)	KAS42
		ONAL CENTRE
		ANNER. 3-EARED 10 AVAILABLE.
The second secon		C

### CHROME WHEEL TRIM SET - RL1360

	-	
Chrome wheel trim (Car set) Chrome wheel trim (Singles) Wheel nut - Standard;	(1) (4)	RL1360 GLZ225
Mk1 & Mk2 Mk3 (Chrome) Mk3 (Stainless steel) Washer (Mk3 only) (For wheel nut)	(16) (16) (16) (16)	113087 21H6210 21H6210SS 155753
Wheel nut set (MK3 only); Chrome (16 nuts) Stainless steel (16 nuts)	(1) (1)	RL1357 RL1357SS
Locking (4 nuts) Wheel stud Wheel wax (225g) (Cleans and protects) Alloy wheel seal (Autoglym, 450ml)	(1) (16) (A/R) (A/R)	RL1271 21H5774 RX1262 RX1443
Silicone seal - spray.	<i>(</i> , , , , , , , , , , , , , , , , , , ,	10.1440

### **Mudflaps**

GAC630F GAC630R

### **Roadside Tools** & Equipment

'AA' membership & relay pack 'Warning' triangle Safety jacket (Luminous) Scissor jack & handle Tool bag (For jack etc) Wheel nut brace Tyre pump (Stirrup type) Spark plug spanner Fire extinguisher First aid kit	<ul> <li>(1)</li> </ul>	RX1329 RX1344 GAC2999 311346 RX1364 21A2818 523638A GAT140 GAC9904 RX1399
0	• • •	

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QTY REQ. PART NO. DESCRIPTION

QTY REQ. PART NO.

### Front Brakes

### DISCS & FITTINGS (All models)

Brake disc		
Standard (each)	(2)	213227
Uprated (pair)	(1)	213227UR
Bolt (Disc to hub)	(8)	113150
Washer - Spring (For bolt 113150)	(8)	GHF333
Dust shield (Backplate);		
Right hand	(1)	213232
Left hand	(1)	213233

### **BRAKE PADS & FITTINGS**

BRAKE PAD SETS;

Mk1, Mk2, & Mk3 Early (To KC56077, KE12389, KF12390) Imperial calipers.

Brake pads (standard)

Pads only	(1)	GBP132	
Pads & fittings	(1)	RG1063	
Brake pads (uprated - Kevlar 'G	ireen St	uff')	
Pads only	(1)	GBP132GS	
Pads & fittings	(1)	RG1063UR	
Mk3 Late (KE12390 & KF12391 onwards)			
Metric calipers.			
Brake pads (standard)			
Pads only	(1)	GBP216	
Pads & fittings	(1)	RG1064	
Brake pads (uprated - Kevlar 'Green Stuff')			
Pads only	(1)	GBP216GS	
Pads & fittings	(1)	RG1064UR	

### SHIMS, PINS & CLIPS;

Mk1, Mk2, & Mk3 Early (To KC5607	7, KE12	389, KF12390)
Shim (each)	(4)	27H2953
Pin (1/4") & clip kit (4 pins & 4 clips)	(1)	GBK1003
Mk3 Late (KE12390 & KF12391 onward	s)	
Shim kit (4 shims)	(1)	GBK1019
Pin (3/16") & clip kit (4 pins & 4 clips)	(1)	GBK1002

### BRAKE KITS (Front)

Mk1, Mk2, & Mk3 Early (To KC5607 Imperial calipers.	77, KE	12389, KF12390)
Disc & pad set (2 discs & 4 pads)		
Standard discs & pads	(1)	RG1059
Uprated discs & pads	(1)	RG1059UR
Mk3 Late (KE12390 & KF12391 onwards	)	
Metric calipers.		
Disc & pad set (2 discs & 4 pads)		
Standard discs & pads	(1)	RG1060
Uprated discs & pads	(1)	RG1060UR



### UPRATED DISCS & PADS.

### EBC TURBO GROOVE DISCS & 'GREEN STUFF' KEVLAR PADS. HANDED DISCS (RH/LH) WITH CURVED GROOVES & DIMPLES OFFER

SUPERB STOPPING POWER WHEN COMBINED WITH PADS. SEE 'BRAKE KITS' FOR LISTINGS.

### **NOTE: GT6 BRAKE CALIPERS**

Depending upon the model/year, the brake calipers have different drillings/position for the caliper mounting bolts, and the pistons/seals vary in size. Different pads/shims are also fitted, and the calipers have either metric or imperial threads for the hydraulic fittings. Please check carefully the type of calipers fitted

**Please check carefully the type of calipers fitted.** Check your chassis number against our listings, then the caliper type fitted to your car. It is possible that the calipers could have been replaced (with non-original spec) by a previous owner. If you are in any doubt, please phone with as much information as possible, vehicle details, caliper type, etc.

### **BRAKE KITS** (Front & Rear)

Mk1, Mk2, & Mk3 Early (To KC5607 Imperial calipers.		12389, KF12390)	
Discs, pads & shoes (car set)			
Standard discs, pads & shoes	(1)	RG1289	
Uprated discs, pads &			
standard shoes	(1)	RG1289UR	
Mk3 (from KE12390 & KF12391 to KE/KF20000)			
Metric calipers.			
Discs, pads & shoes (car set)			
Standard discs, pads & shoes	(1)	RG1290	
Uprated discs, pads &			
standard shoes	(1)	RG1290UR	
Mk3 (KE/KF20001 onwards)			
Metric calipers. (Non Roto driveshaft).			
Discs, pads & shoes (car set)			
Standard discs, pads & shoes	(1)	RG1291	
Uprated discs, pads &			
standard shoes	(1)	RG1291UR	

### CALIPERS & FITTINGS (Type 16P - IMPERIAL)

Mk1 & Mk2 (Early) (To KC56077)

Caliper (see note above);		
Right hand	(1)	307976
Left hand	(1)	307977
Piston - Caliper		
Standard	(4)	510792
Stainless Steel	(4)	510792SS
Repair kit (For 2 calipers)	(1)	601960
Bleed screw	(2)	556508A
Dust cap/cover	(2)	STC1913
Mounting bolt (Caliper)	(4)	132439
Washer - Spring (For caliper bolt)	(4)	GHF335

### **CALIPERS & FITTINGS** (*Type 16PB - IMPERIAL*)

Caliper (see note above);		
Right hand	(1)	311852
Left hand	(1)	311851
Piston - Caliper	.,	
Standard	(4)	157685
Stainless Steel	(4)	157685SS
Repair kit (For 2 calipers)	(1)	519731
Bleed screw	(2)	556508A
Dust cap/cover	(2)	STC1913
Mounting bolt (Caliper)	(4)	132439
Washer - Spring (For caliper bolt)	(4)	GHF335

Mk2 Late & Mk3 Early (From KC56078 to KE12389/KF12390)

### CALIPERS & FITTINGS (Type 16PB - METRIC)

Mk3 Late (From KE12390 & KF12391)

Caliper (see note above);		
Right hand	(1)	159027
Left hand	(1)	159026
Piston - Caliper		
Standard	(4)	157685
Stainless Steel	(4)	157685SS
Repair kit (For 2 calipers)	(1)	519731
Bleed screw	(2)	556508A
Dust cap/cover	(2)	STC1913
Mounting bolt (Caliper)	(4)	132439
Washer - Spring (For caliper bolt)	(4)	GHF335

### **Rear Brakes**

JUIEW (Druin retaining)	(4)	10400
Brake back plate;		
Mk1 -		
Right hand (NON-Rotoflex system)	(1)	209260
Left hand (NON-Rotoflex system)	(1)	209259
Mk2 & Mk3 -	(1)	209299
Right hand (ROTOFLEX system)	(1)	214817
Left hand (ROTOFLEX system)	(1)	214818
Tab washer*	(4)	121860
Bolt - Tab washer*	(7)	121862
*Mk1 Only NON-Rotoflex system: Locates brake		
housing to inner hub 204226.	Juonpi	
Tab washer**	(4)	149426
Bolt - Tab washer**	(8)	SH606071
**MK2 & Mk3 ROTOFLEX system; Locates brake link 132763/4.	bàckp	late to vertical
Brake shoe retaining kit	(1)	RG1197
Per car; Includes 4 pins, 4 springs & 4 cup wash		narror
Pin (Brake shoe retaining)	(4)	120124
Spring (Brake shoe retaining)	(4)	504877
	• •	
Cup washer (Brake shoe retaining)	(4)	17H4374
Springs (Brake shoe pull off);		
Upper spring (Double coil)	(2)	105689
Lower spring (Single coil)	(2)	105690
Adjuster assembly	(2)	519762
Nut (Adjuster to backplate)	(4)	<b>GHF200</b>
Washer (For nut GHF200)	(4)	GHF321
	(+)	uni 52 i
Wheel cylinder;		
Mk1 -		
To KC7278 (3/4" bore)	(2)	GWC1208
From KC7279 (5/8" bore)	(2)	GWC1202
Mk2 (All models) (5/8" bore)	(2)	GWC1202
Mk3 (To KE/KF20000) (11/16" bore)	(2)	GWC1110
Wheel cylinder repair kit (Per car);	( )	
Mk1 -		
To KC7278 (3/4" bore)	(2)	507865
From KC7279 (5/8" bore)	(2)	18G9004
Mk2 (All models) (5/8" bore)	(1)	18G9004
	• •	
Mk3 (To KE/KF20000) (11/16" bore)	(1)	18G8642
Retaining plate (Cylinder to back plate)	(2)	120138
Spring (For 120138)	(2)	519758
Dust cover- backplate (Wheel cylinder)	(2)	120139
Bleed screw	(2)	556508A
Operating lever (Handbrake) (Rh & Lh)	(2)	123135
Split pin (Lever to cylinder)	(2)	PC34
Church Hard (Forei to Ghinger)	(-)	1 004

DESCRIPTION

QTY REQ. PART NO.

**GBS750** 

203077

V5435

**Rear Brakes** 

near drakes		
Mk3 Late (KE/KF20001 onwards)		
Late NON-Rotoflex Driveshaft	s	
1. 5" Rear brake shoes - SELF ADJUSTING	(4)	00074
Brake shoe set (Per car)	(1)	GBS74
Brake drum;	(0)	00040
New	(2)	GDB10
Reconditioned	(2)	GDB101
Screw (Drum retaining)	(4)	V543
Brake back plate;		
Right hand (NON-Rotoflex)	(1)	20926
Left hand (NON-Rotoflex)	(1)	20925
Tab washer*	(4)	14942
Bolt - Tab washer*	(8)	SH60607
*Locates brake backplate to vertical link 13276. Brake shoe retaining kit		RG119
Per car; Includes 4 pins, 4 springs & 8 cup was	(1) hers.	nuii9
Pin (Brake shoe retaining)	(4)	12012
Spring (Brake shoe retaining)	(4)	50487
Cup washer (Brake shoe retaining)	(8)	17H437
Springs (Brake shoe pull off);	( )	
Upper (Double coil)	(2)	51980
Lower (Single coil)	(2)	51980
'H' tappet (Locates in trailing brake shoe)	(2)	51976
Wheel cylinder;	( )	
Original type (7/8" bore)	(2)	GWC150
Replacement (Fit in pairs) (0.7" bore)	(2)	GWC112
Wheel cylinder repair kit (Per car);	(-)	
Original type (GWC1501) (7/8" bore)	(1)	UKC126
Replacement (GWC1121) (0.7" bore)	(1)	UKC125
Retaining plate (Cylinder to back plate)	(2)	12013
Spring (For 120138)	(2)	51975
Dust cover - backplate (Wheel cylinde	• • •	51969
Bleed screw	(2)	556508
Operating lever (Handbrake);	(-)	
Right hand	(1)	51980
Left hand	(1)	51979
	(.)	0.070

### **Brake Pedal & Fittings**

Split pin (Lever to cylinder)

(2)

PC34

Brake light switch	(1)	134529
Spring - Pedal return	(1)	114438
Rubber boot/cover (Master cylinder)	(1)	125217
Pedal rubbers (Clutch/brake) Mk1 & Mk2 Mk3	(2) (2)	122289 150881



DESCRIPTION QTY REQ. PART NO.

### **Brake Master Cylinder**

SINGLE LINE SYSTEM		
Brake master cylinder;		
All vehicles to KE/KF20000	(1)	GMC209
Mk3 from KE/KF20001	(1)	GMC21
Master cylinder repair kit;		
All vehicles to KE/KF20000 0.7" bore.	(1)	521154
Mk3 from KE/KF20001 0.75" bore.	(1)	GRK107
Clevis pin - Push rod	(1)	PJ880
Filler cap	(1)	RTC253
Seal - Filler cap	(1)	606404
Clutch/brake fluid;		
Unipart (DOT 3) (1 litre)	(a/r)	GBF10
Silicone (0.5 litre)	(a/r)	RX132
Silicone (1.0 litre)	(a/r)	RX132
TANDEM (DUAL) LINE SYS Note; Tandem brakes factory fitted to special		
Brake master cylinder;		
All vehicles to KE/KF20000	(1)	21369

Brake master cylinder;		
All vehicles to KE/KF20000	(1)	213690
Mk3 from KE/KF20001	(1)	218947
Master cylinder repair kit;		
All vehicles to KE/KF20000	(1)	517662
Mk3 from KE/KF20001	(1)	RTC274
Reservoir & cap	(1)	517333
Clutch/brake fluid;		
Unipart (DOT 3) (1 litre)	(a/r)	<b>GBF103</b>
Silicone (0.5 litre)	(a/r)	RX1327
Silicone (1.0 litre)	(a/r)	RX1326



### **Brake Servo**

**IMPORTANT NOTE:** Original Girling servo's part no. 313095, (fitted to late Mk3's only) are no longer available. The Lockheed (universal, remote mounted) brake servo kit that we list here (RH5272) is not a direct replacement for the original Girling

servo, but can be used if the entire kit is fitted.

Brake servo kit (Lockheed/universal) RH5272 (1) See Important Note above This universal, remotely mounted servo comes complete with brackets and fitting It can be retro' fitted to any GT6 (Mk1, Mk2 & Mk3), but NOT as a direct replacement for the factory fitted Girling servo.

Service/repair kit (Girling) Use only for original Girling type servo part no. 3	(1) 13095.	RTC488
Vacuum hose - Manifold to servo For original Girling type servo only.	(1)	159230

### **COMPONENT & COMMISSION NUMBERS**

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.

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DESCRIPTION

QTY REQ. PART NO.

DESCRIPTION

FOR FIRMER BRAKE PEDAL PRESSURE, STAINLESS STEEL BRAIDED HOSES. CAR SET RG1292GR. ALSO AVAILABLE SINGULARLY.

### **Brake Pipes & Hoses**

### **BRAKE HOSES**

Front flexible hose;		
Standard	(2)	GBH203
Goodridge (Braided)	(2)	GBH203GR
Rear flexible hose;		
Standard		
Right hand	(1)	GBH203
Left hand	(1)	GBH204
Goodridge (Braided)		
Right hand	(1)	GBH203GR
Left hand	(1)	GBH204GR
Goodridge Brake Hose Set Car set inc, 4 braided hoses, see photo.	(1)	RG1292GR
oai set ine, + braided 10365, 366 piloto.		

### **BRAKE PIPE KITS**

Copper brake pipe kit (Single line system); Car set; includes all brake pipes fully made up to correct length with imperial fittings, but not hoses.

mpenai munys, but not noses.		
Mk1 (NON-Rotoflex) -		
RHD	(1)	RG1194
LHD	(1)	RG1194LHD
Mk2 & Mk3 (ROTOFLEX) -		
RHD	(1)	RG1067
LHD	(1)	RG1067LHD
Mk3 (NON-Rotoflex)		
RHD	(1)	RG1068
LHD	(1)	RG1068LHD

Copper brake pipe kit (Tandem/Dual line system); Car set; includes all brake pipes fully made up to correct length with imperial fittings, but not hoses.

Mk3 (NON-Rotoflex) -		
RHD	(1)	RL1220
LHD	(1) <b>R</b>	L1220LHD
Junction/manifold - Brake pipe;		
3 way connector	(1)	BTB657
4 way connector	(1)	565719
Clip - Brake pipe;		
Plastic clip (Single)	(a/r)	GHF1192
Plastic clip (Double)	(a/r)	625521A

### **BRAKE/CLUTCH FLUIDS**

BRAKE FLUID		
Unipart (DOT 3) (1 litre)	(a/r)	GBF103
Silicone (0.5 litre)	(a/r)	RX1327
Silicone (1.0 litre)	(a/r)	RX1326

### SILICONE BRAKE/CLUTCH FLUID

Unlike normal brake/clutch fluids, Silicone fluid does not absorb moisture. This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil). Also, it won't harm paintwork if spilt. Note; before filling with Silicone fluid, the entire hydraulic system should be flushed out. Do not mix with standard fluid.





QTY REQ. PART NO.

DESCRIPTION

### Handbrake & Cable

### HANDBRAKE & FITTINGS

касспестуре папиргаке.		
Handbrake lever assembly	(1)	UKC6691
Gaiter (Handbrake lever)	(1)	705789
Grip (Lever)	(1)	UKC3918
Spring (Fits on release rod/button)	(1)	104740
Pawl	(1)	104737
Pin (Pawl to lever)	(1)	104738
Ratchet	(1)	148083
Fulcrum pin Lever & ratchet to mounting bracket.	(1)	104743
Circlip (Fulcrum pin locating)	(1)	AS610032
Washer (Circlip to fulcrum pin)	(1)	WA112081

### **HANDBRAKE CABLE & FITTINGS**

Front cable (Short) Cable runs from handbrake lever to compens	(1) sator lever U	<b>121766</b> KC1788.
Rear (Main) Cable; Cable runs from compensator to rear brakes.		
Mk1 (NON-Rotoflex)	(1)	133915
Mk2 & Mk3 (ROTOFLEX)	(1)	149353
Mk3 (NON-Rotoflex)	(1)	159848
		1



FRONT	CABLE FITTINGS
-------	----------------

Nut - Adjusting (Cable to fork)	(1)	GHF200
Fork (Front cable to handbrake lever)	(1)	104749
Nut - Square (Locates inside fork)	(1)	NQ2707
Clevis pin (Fork to handbrake lever)	(1)	104750
Split pin (Clevis pin retaining)	(1)	PC5
Washer (Split pin to lever/fork)	(1)	GHF300
Relay/equaliser lever (Inc bush)	(1)	UKC1788
Bush only (For lever UKC1788)	(1)	121757
Seal;		
Upper (Felt) (For bush 121757)	(1)	121760
Lower (Rubber) (For bush 121757)	(1)	121755
Pivot pin (Relay lever to body)	(1)	121759
Tab washer (For pivot pin 121759)	(1)	121758
REAR CABLE FITTINGS		
Compensator (Main cable to equaliser UKC1788	a) <b>(1)</b>	121699
Clevis pin (Compensator to equaliser)	(1)	PJ8807

Compensator (Main cable to equaliser UKC1788)	(1)	121699
Clevis pin (Compensator to equaliser)	(1)	PJ8807
Split pin (For clevis pin PJ8807)	(1)	PC10
Washer (For clevis pin PJ8807)	(1)	GHF301
Pull-Off spring (Handbrake)	(2)	131806
'L' bracket (Pull-off spring anchor)	(2)	131807
Nut (For bracket 131807 - 2 per bracket)	(4)	GHF200
Fork (Cable to operating lever)	(2)	104749
Nut - Square (Locates inside fork 104749)	(2)	NQ2707
Clevis pin (Fork to lever)	(2)	104750
Split pin (Clevis pin retaining)	(2)	PC5
Washer (Split pin to lever/fork)	(2)	GHF300
Operating lever - Cable to wheel c	ylinder;	
Manually adjusted brakes (Rh & Lh)	(2)	123135
Self adjusting brakes -		
Right hand	(1)	519800
Left hand	(1)	519799

RR1170

### **Steering Rack** & Mounting

Steering rack (Includes gaiters, less track RHD -	rod er	nds);
New	(1)	306829
Reconditioned (Exchange)	(1)	306829R
New (High ratio)	(1)	306829HR
LHD -		
New	(1)	306830
Reconditioned (Exchange)	(1)	306830R
New (High ratio)	(1)	306830HR
Track rod end (Inc nyloc nut)	(2)	<b>GSJ158</b>
Nut (Track rod end to track rod 129961)	(2)	128022
Rack gaiter;	• •	
Right hand	(1)	RTC2219
Left hand	(1)	RTC2218
Pair	(1)	RTC2218-9
Track rod & inner ball joint	(2)	129961R
Steering knuckle (Rack to column shaft)	(1)	FAM1718
Pinch bolt (Steering knuckle to rack/shaft)	(2)	BH605101
Nut (For bolt BH605101)	(1)	GHF272
. ,	. ,	

### MOUNTINGS

Rubber mounting (Rack to body)		
Standard	(2)	139386
Poly	(2)	139386P
Reinforcing plate	(2)	133875
'U' bolt/clamp	(2)	156024
Nut - Nyloc (For 'U' bolt 156024)	(4)	<b>GHF222</b>
Washer - Plain (For 'U' bolt 156024)	(4)	GHF301



please enquire, we can check factory parts listings and stock availability for you.

### **Steering Wheel** & Fittings

### ORIGINAL

Original type steering wheel	(1)	160038
Nut - Wheel securing	(1)	105438
Horn push;		
Mk1 & Mk2 ('Shield' logo)	(1)	150277
Mk3 ('Triumph' logo)	(1)	159761
'Pencil' connector (Horn push)	(1)	142534
Clip - Horn push	(1)	204741
Slip ring/insulator	(1)	608462
AFTERMARKET Complete with boss & fittings.	19 6000	
'Moto-Lita' Sports steering whee		,
13" (Woodrimmed - Flat)	• •	R1170/13
14" (Woodrimmed - Flat)	(1) <b>R</b>	R1170/14

13" (Woodrimmed - Flat)	(1) <b>K</b>	K1170/13
14" (Woodrimmed - Flat)	(1) <b>R</b>	R1170/14
13" (Leather - Flat)	(1) <b>R</b>	R1173/13
14" (Leather - Flat)	(1) <b>R</b>	R1173/14
'Mountney' Sports steering whe	el & boss	S;
13" (Woodrimmed -		
Semi-dished)	(1)	RL1466

STEERING RACK SOLID MOUNTING KIT

Solid Mounting Kit (alloy) RR1370 (1) Replaces original rubber mountings and clamps. Provides more positive feel to steering. Note: also transmits more

### **Steering Column & Fittings**

Column lock & keys (Less switch);

NOTE; Steering column	lock/ignition	switch was	offered as a fa	ctory
fitted option for Mk1 & I	MK2.			

RL1466

Mk1 & Mk2 (Factory option)	(1)	132135
Mk3 (to KE/KF20000) (Standard fit)	(1)	219061/1
Mk3 (from KE/KF20001) (Standard fit)	(1)	UKC27191
Starter/ignition switch only;		
Mk1 & Mk2 (Dash mounted)	(1)	127651
Mk3	(1)	158459
Lock barrel/key (Mk1 & Mk2) Dash mounted	(1)	24G1345
Shear bolts (Column lock)	(2)	152597
Shroud/cover (Steering lock)	(1)	718813

offere	d as a factory
(2)	209423
(1)	155621
(1)	140549
(1)	209688
(1)	122719
(1)	122718
(1)	FAM1718
(2)	BH605101
(1)	GHF272
5	
(1)	154177
(1)	608462
	1.
(2)	708479
(1)	611974
<i>erdrive</i>	e switch fitted
(4)	014040
• • •	611013
(1)	621968
	(2) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1

(1)

(1)

611011

609639

33

### **STEERING SHAFT & FITTINGS**



RL1466



### QTY REQ. PART NO.

Engine Electrics -Major Units

Alternator - Dynamo - Starter

Starter motor;		
Reconditioned (Exchange)	(1)	GEU9405
Uprated high torque (see photo)	(1)	GEU9405UR
Solenoid (Starter motor)	(1)	134174A
Dynamo (Mk1 only) (Exchange)	(1)	GXE3101
Control box - Dynamo (Mk1 only)	(1)	GEU6606
Alternator - Reconditioned (Exchange	ə);	
All alternators are Negative Earth, and are supp		
Pulleys & fans are available if required for the for	ollowin	g alternators only.
Mk1 (11ac) (Factory option)	(1)	GEU2202
Mk1 Conversion Kit (16ACR)		RV6043
Mk2 & Mk3 (16ACR)	(1)	GXE8211
Fan belt;		
Mk1 (To KC/KD7905E)	(1)	GCB11125
Mk1 (Late) (From KC/KD7906E)	(1)	GCB11088
Mk2 (To KC76718)	(1)	GCB11125
Mk2 (From KC76719)	(1)	GFB11162
Mk3	(1)	GFB11150

### UPRATED HI-TORQUE STARTER MOTOR





QTY REQ. PART NO.

### Engine Electrics -Ignition System

**ELECTRONIC IGNITION KIT** 

Newtronic/Piranha electronic

**PLUGS - LEADS - COIL** 

Double copper core

Mk1 & Mk2 (12 volt)

Mk1 & Mk2 (12 volt)

Mk1 & Mk2 (12 volt)

Mk3 (6 volt) (Ballast resistor type) (1)

Mk3 (6 volt) (Ballast resistor type) (1) GCL132HP

Original Lucas

Performance -

Ballast resistor (Mk3 only)

ignition kit

Spark plug

Standard

Standard

Silicone

Plug spanner

Ignition coil; Standard -

Plug lead set

Kit offers maintenance free ignition system (in place of contact points) with improved performance and fuel economy.

RG1255

**GSP4362** 

GSP6462

GHT142

GAT140

GCL110

GCL110L

GCL132

134176A

(1) GCL110HP

GHT142S

(1)

(6)

(6)

(1)

(1)

(1)

(1)

(1)

(1)

Plugs - Leads - Distributor - Coil.

### DISTRIBUTOR

Distributor (Delco Remy) (Exchange);		
Mk1 - Recon (Delco Remy D202)	(1)	213186R
Mk2 - Recon (Delco Remy D200)	(1)	215511R
Mk3 -		
Recon (To KE10000 Delco Remy D200)	(1)	215511R
Recon (From KE10000 Delco Remy D204)	(1)	218173R
Distributor cap (All)	(1)	GDC109
Rotor arm (All)	(1)	GRA2110
Condenser (All)	(1)	GSC104
Contact breaker points (AII)	(1)	GCS105
Screw (Contact breaker points)	(1)	511842
Low tension lead	(1)	513994
ELECTRONIC IGNITION KIT		

### VV I

DESCRIPTION

### Windscreen Wiper/Washer System

Wiper motor (Less drive gear);		
Mk1	(1)	515658R
Mk2 & Mk3	(1)	517621
Drive gear (Wiper motor);	(.)	••••=•
Mk1	(1)	513962
Mk2 & Mk3	(1)	520101
Mounting bobbin -	(-)	
Wiper motor (Mk1)	(3)	17H5431
Seating pad -	(-)	
Wiper motor (Mk2/Mk3)	(1)	150844A
Holding strap -	( )	
Wiper motor (Mk2/Mk3)	(1)	BHA4790
Wiper rack (All)	(1)	RTC202A
Wheel box;	( )	
Mk1	(2)	37H7738
Mk2 & Mk3	(2)	155430
Bush kit - Wheel box (All)	(2)	519988
Nut - Outer (Wheel box)	( )	
Hexagonal (early)	(2)	RF4100
Octagonal (late)	(2)	520205
Wiper arm;	( )	
Mk1 (Silver) (Rh & Lh)	(2)	130034
Mk2/Mk3 (Silver) (Rh & Lh)	(2)	UKC1285
Mk2/Mk3 (Black) (Bh & Lh)	(2)	UKC1285B
Wiper blade;	( )	
Mk1 (Silver)	(2)	<b>GWB112</b>
Mk2 (Silver)	(2)	<b>GWB118</b>
Mk3 (Black)	(2)	GWB199B
Mk3 (Silver)	(2)	GWB199S
Wiper switch only (Mk1) (Twin speed)	(1)	143841
Washer pump only - manual (Mk1)	(1)	<b>GWW110</b>
Knob - for pump GWW110	(1)	609946
Wiper switch/washer pump (Mk2 &		
Lucas type	(1)	155495L
Knob (For switch 155495)	(1)	725374
Washer bottle (All)	(1)	609172
Mounting bracket (Bottle)	(1)	RTC2392
Washer pipe & jet kit	(1)	RL1119
Includes; 2 jets, I 'T' piece, 1 grommet and 3 me		-
Washer jet	(2)	GWW802
'T' piece	(1)	612601
Grommet	(1)	61917
Tubing (Sold per metre)		GWW201M
Non return valve	(1)	618120

### HELP US TO HELP YOU

If you are not sure which part/part number you require, to help ensure you receive the correct component, wherever possible please quote: MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER PLUS ANY COMPONENT INFORMATION.



## ELECTRICA

PERFORMANCE IGNITION PARTS

ELECTRICAL

QTY REQ. PART NO.

DESCRIPTION

QTY REQ. PART NO.

QTY REQ. PART NO.



### **Headlamps**

### **HEADLIGHT UNIT (GLASS) & BULBS**

Light unit (Sealed beam);		
RHD (no pilot)	(2)	GLU132
RHD (with pilot)	(2)	GLU104
LHD (exc. France)	(2)	GLU133
Light unit (replacement bulb type)	;	
LHD (no pilot)	(2)	GLU513
LHD (with pilot)	(2)	GLU515
Bulb (for GLU513/5) - non halogen		
Clear (45/40w)	(2)	GLB410
Clear (60/55w)	(2)	GLB2983
Cadmium yellow	(2)	GLB411
Halogen conversion kit;	.,	
RHD (with or without pilot)	(1)	RB7129
LHD (with or without pilot)	(1)	RB7082
LHD - France (pilot type)	(1)	RB7160
Light unit (Halogen type);		
RHD (with or without pilot)	(2)	GLU583
LHD (with or without pilot)	(2)	RB7409
Halogen bulb (for above);		
Clear (55/60w)	(2)	GLB472
Clear - Xenon (55/60w) (pair)	(1)	GLB472X
Clear - Uprated (100/80w)	(2)	GLB484
Yellow (55/60w)	(2)	GLB476
. ,	. ,	

### **HEADLAMP BOWL & ADJUSTMENT**

Backing bowl (Complete) Plastic outer bowl, steel inner seat & outer rin	(2)	<b>\$5400</b>	
Backing bowl			
Inner seat only	(2)	S5400I	
Outer only (in steel)	(2)	S5400S	
Gasket - Bowl to body	(2)	9403	
Headlamp adjuster kit	(2)	BHM7058	
Outer retaining rim Screws to backing bowl.	(2)	515218A	
Screw - Rim retaining	(6)	PJZ602	
Cable & connector (loom)			
Sealed beam/no pilot	(2)	BAU2110	
Sealed beam/with pilot	(2)	BAU2111	
Bulb type/with pilot	(2)	27H5976	
Outer chrome rim	(2)	119072	
Mk1 & Mk2 only. For Mk3 headlamp finisher refer to BODY PARTS & FITTINGS - Bonnet & Front Panels.			

### **HEADLAMP STONE GUARDS**







### **Front Side/ Flasher Lamps**

### GT6 MK1

GI6 MK1		
Front side lamp assembly (Round)	(2)	121355
Lens only - Clear (Side lamp)	(2)	37H6928
Rubber boot/body	(2)	508162
Rim (Lens retainer)	(2)	7H5182
Bulb only	(2)	GLB207
Front flasher lamp assembly (Round)	(2)	121356
Lens only - Amber (Flasher lamp)	(2)	37H5520
Bulb only	(2)	GLB382
GT6 MK2 & MK3		
Front side/flasher lamp	(2)	UKC5992
Clear lens only;		
Curved	(2)	520083
Peaked	(2)	516308
Amber lens only;		
Curved	(2)	520082
Peaked	(2)	516306
Bulb only;		
Side	(2)	GLB989
Flasher	(2)	GLB382
Gasket	(4)	154049
Lens to lamp base & lamp to bodywork.	. /	
Chrome rim (Lens)	(2)	516304



### **Rear Lamps & Fittings**

### GT6 MK1 & MK2

DESCRIPTION

Rear stop/tail lamp assembly	(2)	217025
Lens only (Red)	(2)	511800
Screw - lens retaining	(2)	PMP308
Gasket;		
Lens to lamp	(2)	511802
Lamp to body	(2)	511803
Bulb only	(2)	GLB380
Rear flasher lamp assembly;	( )	
Mk1 (Amber lens)	(2)	121356
Mk2 (Amber lens)	(2)	147551
Lens only - Rear flasher lamp;	( )	
Mk1 (Amber lens)	(2)	37H5520
Mk2 (Amber lens)	(2)	516301
Bulb only	(2)	GLB382
Mounting plinth -	( )	
Rear flasher lamp (MK2)	(2)	147592
Reverse lamp assembly	(2)	131608
Lens only (Clear)•	(2)	37H6928
Rim (Lens retaining)	(2)	510761
Bulb•	(2)	GLB382
Mk1 & Early Mk2 only. For Late Mk2 Reverse Number Plate Lamp (Mk2).		ease refer to:

928	GT6 MK3		
162	Rear lamp assembly	(2)	<b>TKC940</b>
182 207	Rear lamp lens kit Includes 1 each of items shown with*	(2) below.	TKC940L
356	Lenses only;		
520	Flasher	(2)	RTC1176*
382	Stop/tail	(2)	RTC1177*
002	Reverse	(2)	RTC1174*
	Gaskets;		
992	Lenses to lamp	(2)	520091*
	Lamp to body	(2)	RTC1175*
083	Bulb holders;		
308	Flasher	(2)	518042
	Stop/tail	(2)	518041
082	Reverse	(2)	518042
306	Kit of 6	(1)	RS2018
	Bulbs;	.,	
989	Flasher	(2)	GLB382
382	Stop/tail	(2)	GLB380
049	Reverse	(2)	GLB382
	Nut - Rear lamp retaining	(ÌÓ)	HN2005
304	Washer - Flat (For nut HN2005)	(10)	WP5
	Washer - Spring (For nut HN2005)	(10)	WL205



BULB HOLDER KIT - MK3 - RS2018
<b>Rear Number Pla</b>	ite	Lamp
MK1 & MK2 (Mk2 to KC75000) Number plate lamp (Chrome) (UK spec) Bulb only	(1) (1)	127916 GLB989
Lens only	(1)	601721A
MK2 (Mk2 from KC75001 - includes		••
Reverse & No plate lamp housing	(1)	817385
Number plate lamp assembly Button type lamp.	(2)	UKC7274
Lens only (For No. plate lamp UKC7274)	(2)	510875
Bulb only (For No. plate lamp UKC7274)	(2)	GLB233
Rim-cover (For No. plate lamp UKC7274)	(2)	BAU1797
Reverse lamp assembly	(1)	153965
Lens only - Reverse lamp Bulbs only:	(1)	510762
Number plate	(2)	GLB501
Reverse lamp	(1)	GLB382
MK3 (UK Spec) (Illustrated)	(.)	
No. plate lamp assembly (Inc badge)	(1)	718028
Chrome cover only	(1)	519582
Gasket only (Cover to lamp base)	(1)	215823
'Triumph' badge complete	(1)	626859
Retaining clip	(3)	FR1202
For badge 626859 to chrome cover. <b>'Triumph'</b> badge/insert only Self adhesive.	(1)	626859S
Lens only;		
Right hand	(1)	518032
Left hand	(1)	518031
Bulb only	(2)	GLB207
Nut (Number plate lamp fixing)	(2)	HN2005
Washer - Spring (For nut HN2005)	(2)	WL205 WC106041
Washer - Flat (For nut HN2005)	(2)	WG100041

#### MK3 (USA Spec)

Vehicles to KF20000		
No. plate lamp assembly (Inc badge) Located on bumper bar.	(1)	718028
Chrome cover only	(1)	519582
Gasket only (Cover to lamp base)	(1)	215823
'Triumph' badge (Complete)	(1)	626859
Retaining clip For badge 626859 to chrome cover.	(3)	FR1202
'Triumph' badge/insert only Self adhesive.	(1)	626859S
Lens only;		
Right hand	(1)	518032
Left hand	(1)	518031
Bulb only	(2)	GLB207

#### Vehicles from KF20001 Number niste ismn

Fitted directly onto bodywork, either side of	of number pla	te.
Chrome	(2)	PRC1229
Black	(2)	UKC9173
Bulb (Festoon)	(2)	GLB239
For lamps PRC1229/UKC9173.		

#### **Cruise Lights -**Front & Rear (USA Spec)

#### Cruise lamps fit on front & rear wing sides.

Cruise lamp kit (Front/rear) Includes 2 amber and 2 red cruise lamps.	(1)	RL1361
Cruise lamp only;		
Front - Amber	(2)	158561
Rear - Red	(2)	AEU1028



DESCRIPTION





#### FRONT FOG LIGHTS

#### **Fog Lights**

Front fog light (Pair)	(1)	RX1370
Rear fog light (Each)	(2)	RB7092
Rear fog light (Each)	(2)	RB709

#### **Interior Lighting**

See also; Switches & Controls - Miscellar	ieous.	
Roof lamp Bulb (Festoon) Replacement bulb for both roof & tailgate lamp.	(1) (1)	718574 GLB239



#### DESCRIPTION

QTY REQ. PART NO.

FR1202 (3)

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**REAR NUMBER** 

**PLATE LAMP** 

QTY REQ. PART NO. Switches & Controls

#### **COLUMN MOUNTED SWITCHES -**Mk1, Mk2 & Mk3

Steering column lock & keys (Less switch); NOTE: Steering column lock/ignition switch was offered as a factory fitted option for Mk1 & Mk2.

παθά υραυπ τοι τώκτ α ιώκ2.		
Mk1 & Mk2 (Factory option)	(1)	132135
Mk3 (Standard fit) -		
to KE/KF20000	(1)	219061/1
from KE/KF20001	(1)	UKC27191
Starter/ignition switch only (MK3)	(1)	158459
Shear bolts (Column lock)	(2)	152597
Shroud/cover (Steering lock)	(1)	718813
Lighting stalk/switch;		
Mk1 (3 position)	(1)	147278
Side, main, dip & flash.		
Mk2 & Mk3 (2 position) Main, dip & flash.	(1)	152616
Indicator stalk/switch	(1)	158966
Overdrive stalk/switch (Mk1 & Mk2)		
RHD	(1)	147280
LHD	(1)	147281
Cover/Escutcheon (Column stalks/switch	es);	
Lighting & Indicator NON-overdrive.	(2)	708479
Overdrive & indicator switch MK1 & MK2 only, when column mounted (rig overdrive switch fitted.	(1) ght hai	611974 <sup>nd)</sup>
Labels/instructions (for Covers);		
Lighting (3 position) (Mk1)	(1)	611013
Dipswitch (2 position) (Mk2 & Mk3)	(1)	621968
Indicator (All) (Rh column fitting)	(1)	611011
Horn push;		
Mk1 & Mk2 ( <b>'Shield'</b> logo)	(1)	150277
Mk3 ('Triumph' logo)	(1)	159761
'Pencil' connector (Horn push)	(1)	142534
Clip - Horn push	(1)	204741
Slip ring/insulator	(1)	608462

#### **DASH MOUNTED SWITCHES -**GT6 Mk1 (UK Spec)

Starter/Ignition switch (Mk1) For Mk3 refer to column mounted switches.	(1)	127651
Barrel & keys only	(1)	24G1345
Interior light switch (Toggle)	(1)	143843
Wiper switch (2 speed) (Toggle)	(1)	143841
Knob - Wiper switch	(1)	704875
Master light switch (Toggle)	(1)	145203
Heater fan switch (2 speed) (Toggle)	(1)	142592

#### **DASH MOUNTED SWITCHES -**GT6 Mk2 & Mk3 (UK Spec)

Starter/ignition switch (Mk2) For Mk3 refer to column mounted switches.	(1)	127651
Barrel & keys only	(1)	24G1345
Hazard warning lamp (MK2 & MK3)	(1)	156044
Heated rear window switch	(1)	150377
Interior light switch (Vertical Rocker)	(1)	150379
Master light switch (Vertical Rocker)	(1)	UKC8647
Wiper switch/washer pump (Mk2	& Mk	3);
Lucas type	(1)	155495L
Knob (For switch 155495)	(1)	725374

#### **MISCELLANEOUS SWITCHES -**Mk1, Mk2 & Mk3

Oil pressure switch	(1)	GPS117
Temperature transmitter	(1)	GTR108
Brake light switch	(1)	134529
Overdrive switch (Mk3 only) Located in gear lever knob.	(1)	520999A
Reverse light switch	(1)	BAU1074A
Overdrive inhibitor switch	(1)	BAU1074A
Door courtesy light switch (Fits on S	A' post);	
Mk1 & Mk2	(2)	606240
Mk3 (Plastic)	(2)	AAU1876A
Tailgate courtesy light switch	(1)	AAU1876A

DESCRIPTION

High note

Low note

**RELAYS & FUSES** 

Hazard warning

Overdrive

Indicator/flasher unit

Air horns (pair)

Horn;

Relays;

Horn

**GGE164** 

**GGE165** 

RX1381

CHM68

**GFU2124** 

**GFU2204** 

142169A

(1) (1)

(1)

(1)

(1)

(1)

Relays - Fuses & Horns

DESCRIPTION

Mk1

Mk2

Mk3 -

Mk1

Mk2

Mk3 -

Mk3

Mk1

Voltage stabiliser; Mk1 & Mk2

Speedometer cable; NON-Overdrive

Grommet (Speedo cable)

Rev counter (Recon);

Mk2 & Mk3

**Rev counter cable** 

Fuel gauge (Recon);

Mk2 & Mk3

Mk1

Mk1

Rear Glass Warning Light.

Grommet (Rev counter cable)

Mk2 & Mk3 (Mk3 to KE/KF20000)

Mk3 (Mk3 from KE/KF20000)

Water temperature gauge (Recon);

Bulbs (All Instrument illumination/warning)

Overdrive

to KE/KF20000

to KE/KF20000

from KE/KF20001

from KE/KF20001

Speedometer - MPH (Overdrive) (Recon);

Rev counter 213190 has Flasher/Indicator Warning light.

Rev counter 215044 has Flasher/Indicator Warning light & Heat

QTY REQ. PART NO.

**AIR HORNS RX1381** 

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(a/r)

213514R

215038R

215038R

218819R

213516R

215042R

215042R

218823R

128484

148876A

GSD111

**GSD115** 

600396

213190R

215044R

144370

600396

143577R

150162R

159611R

145002R

150163R

**GLB987** 

'T' piece

Oil pressure switch

Instruments & Cables Speedometer - MPH (NON-Overdrive) (Recon); QTY REQ. PART NO.

#### **Batterv & Fittings**

DESCRIPTION

	-	
Battery (Wet charged); Batteries NOT available by mail-order.		
Mk1 & Mk2 (Premium)	(1)	GBY5609
Mk3 (Premium)	(1)	<b>GBY5606</b>
Battery conditioner Auto on/off - see accessories.	(1)	RX1410
Battery charger (6 & 12 volt- conventional	) (1)	GAC7106
Battery lead & clamp;		
'Positive'- (to solenoid);		
RHD	(1)	516377
LHD	(1)	515873
'Negative' (RHD or LHD)	(1)	UKC1361
Cable (solenoid to starter)		
RHD or LHD	(1)	131114
Battery bracket fixing kit Includes retaining bar, clamp rods & wing nuts.	(1)	RL1108
Battery fixings/clamps (Individual	parts	):
Retaining bar	(1)	<sup>''</sup> 142087
Rod	(2)	619864
Wing nut	(2)	132068
Battery Tray/Box	(1)	806707
Mat - rubber (battery seating)	(1)	613155
	(1)	

#### **BATTERY CONDITIONER**



#### The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

#### Battery Conditioner Kit - RX1410

Comes complete with all fittings & operating instructions. LOOK AT THESE BENEFITS;

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.

providing they use a 12 volt battery;

Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

BATTERY CHARGER GAC7106 Conventional type 6v/12v

(1) RX1351/0

(1) RX1351/OW

(1)

(1)

(1)

(1)

(1)

(1)

**RB7050** 

143943

11K2846

AED172

RX1352

**GPS117** 

		(1)	
	Rear Lights dimming (Mk3 only)	(1)	216112
	Voltage stabiliser (Speedo);		
	Mk1 & Mk2	(1)	128484
	Mk3	(1)	148876A
	Resistor (For heater lever/control unit 622236)	(1)	7H6926
	Fuse box (All) (Part of main harness)	(1)	521030
1	Cover - Fuse box (All)	(1)	607201A
	Fuses (pack of 5)	.,	
	5 amp	(A/R)	GFS3005
	10 amp	(A/R)	GFS3010
	15 amp	(A/R)	GFS3015
	20 amp	(A/R)	GFS3020
	25 amp	(A/R)	GFS3025
	35 amp	(A/R)	GFS3035
	Wiring Harness		
	Wiring Harness		
	UK & EUROPEAN		
	UK & EUROPEAN		
	UK & EUROPEAN Main & body harness; Excludes headlight harness.		
	UK & EUROPEAN	(1)	RG1258
	UK & EUROPEAN Main & body harness; Excludes headlight harness. Mk1 -	(1)	RG1258 RG1259
	UK & EUROPEAN Main & body harness; <i>Excludes headlight harness.</i> Mk1 - RHD LHD	(1) (1)	
	UK & EUROPEAN Main & body harness; <i>Excludes headlight harness.</i> Mk1 - RHD LHD Mk2 -	(1)	RG1259
	UK & EUROPEAN Main & body harness; <i>Excludes headlight harness.</i> Mk1 - RHD LHD Mk2 - RHD ( <i>Single reverse light</i> )	(1) (1)	RG1259 RG1264
	UK & EUROPEAN Main & body harness; <i>Excludes headlight harness.</i> Mk1 - RHD LHD Mk2 -	(1) (1) (1)	RG1259
	UK & EUROPEAN Main & body harness; Excludes headlight harness. Mk1 - RHD LHD Mk2 - RHD (Single reverse light) RHD (Twin reverse light)	(1) (1)	RG1259 RG1264 RG1268
	UK & EUROPEAN Main & body harness; Excludes headlight harness. Mk1 - RHD LHD Mk2 - RHD (Single reverse light) RHD (Twin reverse light) LHD MK3 -	(1) (1) (1) (1)	RG1259 RG1264 RG1268
	UK & EUROPEAN Main & body harness; Excludes headlight harness. Mk1 - RHD LHD Mk2 - RHD (Single reverse light) RHD (Twin reverse light) LHD	(1) (1) (1)	RG1259 RG1264 RG1268 RG1265

LNU	(1)	nu1205
MK3 -		
RHD (to KE20000) With ballast resistor for ignition coil.	(1)	RG1274
· · · · · · · · · · · · · · · · · · ·	(4)	D01075
RHD (from KE20001) With resistor wire for ignition coil.	(1)	RG1275
LHD (to KE20000)	(1)	RG1195
With ballast resistor for ignition coil.	(1)	narroo
LHD (from KE20001) With resistor wire for ignition coil.	(1)	RG1178
Headlight, side/flasher harness	(1)	RL1570
Not supplied with full harness, consists of	of 2 sepa	arate leads
(RH & LH) that connect to main harness.		
Overdrive harness;		
Gearbox harness	(1)	155985
Gearlever harness	(1)	153726
USA ONLY		
Main & body harness;		
Main & body harness; Excludes headlight harness.		
Main & body harness;	(1)	RG1259
Main & body harness; Excludes headlight harness.	(1)	RG1259
Main & body harness; Excludes headlight harness. Mk1	(1) (1)	RG1259 RG1265
Main & body harness; Excludes headlight harness. Mk1 Mk2 -	(1)	
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light	.,	RG1265
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light with Twin reverse light	(1) (1)	RG1265 RG1281
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light with Twin reverse light MK3 - to KF20000 With ballast resistor for ignition coil.	(1)	RG1265
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light with Twin reverse light MK3 - to KF20000 With ballast resistor for ignition coil. from KF20001	(1) (1)	RG1265 RG1281
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light with Twin reverse light MK3 - to KF20000 With ballast resistor for ignition coil. from KF20001 With resistor wire for ignition coil.	(1) (1) (1) (1)	RG1265 RG1281 RG1195 RG1178
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light with Twin reverse light MK3 - to KF20000 With ballast resistor for ignition coil. from KF20001 With resistor wire for ignition coil. Headlight, side/flasher harness	<ul> <li>(1)</li> <li>(1)</li> <li>(1)</li> <li>(1)</li> <li>(1)</li> <li>(1)</li> </ul>	RG1265 RG1281 RG1195 RG1178 RL1570
Main & body harness; Excludes headlight harness. Mk1 Mk2 - with Single reverse light with Twin reverse light MK3 - to KF20000 With ballast resistor for ignition coil. from KF20001 With resistor wire for ignition coil.	<ul> <li>(1)</li> <li>(1)</li> <li>(1)</li> <li>(1)</li> <li>(1)</li> <li>(1)</li> </ul>	RG1265 RG1281 RG1195 RG1178 RL1570

H & I H) that connect to main har **Overdrive harness:** 

	Gea	rbox	harness	
	-		-	

#### 155985 (1) (1) Gearlever harness 153726



• 12 month guarantee. Can also be used for these applications

Required when fitting oil pressure gauge kit if retaining low pressure warning light.



QTY REQ. PART NO.

DESCRIPTION

DESCRIPTION

QTY REQ. PART NO.

DESCRIPTION

HASSI

QTY REQ. PART NO.

209398

209399

305592

305593

123203

**GHF105** 

**GHF333** 

129650 128356

WP20X

219152

219153

SH606101

ounting);

(1)

(1)

spensiol

(1)

(1)

(4)

(8)

(8)

(4)

(A/R)

(2)

(2)

(1)

(1)

**Right hand** 

Mounting turret/bracket (Engine & suit

Plate - stiffener (Turret mounting)

Washer - spring (For setscrew GHF105)

Plate (Drilled & tapped) (Turret mounting)

Washer spring (for setscrew SH606101)

Mounting bracket (Rear axle);

Setscrew (Turret mounting)

Shim (Suspension adjusting)

Setscrew (Adjustment shim)

**Right hand** 

Left hand

Left hand

**Right hand** 

Left hand

DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.
Eront Donale 8	Donn	ot	Headlamp mounting ring;		
Front Panels &	DUIII	EL	Right hand	(1)	612874
			Left hand	(1)	612873
MK1 & MK2			Bonnet catch-lever	(2)	607663
Bonnet assembly (Mk2) Complete, ready to fit.	(1)	908116	Fitting kit (Bonnet catch) (Not illustrated) Includes all fixings required for both sides.	(1)	607663FK
Front wing; Mk1 -			Bonnet lock (Not illustrated) Bonnet locks supplied in pairs only.	(1pr)	562116
Right hand	(1)	907155	Plate - Bonnet catch	(2)	607664
Left hand	(1)	907154	Washer (Catch plate) (Not illustrated)		613474
Mk2 (with Louvres) -			Plate - Bonnet catch (Tapped)	(2)	609931
Right hand	(1)	908114	Setscrew• (Bonnet catch plates)	(4)	GHF117
Left hand	(1)	908113	Washer - Plain (For setscrew GHF117		WP127
Front wheel arches; Inner -			Washer - Locking (For setscrew GHF117 •Not illustrated.		GHF321
Right hand	(1)	909798	Locating cone/peg (Bonnet)	(2)	612962
Left hand	(1)	909797	Nut (For cone 612962)	(2)	GHF201
Outer -	(1)	000101	Washer (For cone 612962)	(2)	GHF301
Right hand	(1)	903138	Plate* (Bonnet locating peg)	(2)	612617
Left hand	(1)	903137	Bracket* (Bonnet locating plate) *For illustration refer to; 'A' Post & dash Pane	(2)	612616
Seal (Wheel arch - Rear)	(1)	613666	Reinforcing plate - Wing side (Lo		10000).
Clip (for seal 613666) (Not illustrated)	(18)	608520	Right hand	(1)	<b>818626</b>
'Nose' panel;	(10)	000320	Left hand	(1)	818625
Mk1 -			Front grille (Black plastic)	(1)	817252
Right hand	(1)	903091	Channel (Grille lower)	(1)	710679
Left hand	(1)	903091	Support bracket - Channel	(1)	710680
Mk2 -	(1)	903090	Front lower panel/valance;	(1)	110000
			Mk1	(1)	807136
Right hand Assembly	(1)	911721	Mk2	(1)	811676
,	• • •	911721R	Seal - Front lower panel/valance	( )	
Repair panel Left hand	(1)	911/21K	Mk1 & Mk2	(2)	610676
	(1)	911720		(-)	
Assembly	(1)		Bonnet hinge/pivot bracket; Illustration shows MK1 type bracket.		
Repair panel	(1)	911720R	Mk1	(2)	612838
Strengthener/filler 'D' panel (N			Mk2	(2)	712726
Right hand	(1)	706312	Tube/spacer (Bonnet hinge bracket to b		
Left hand	(1)	706311	Mk1	(2)	612963
Closing panel (Grille aperture to when		040500	Mk2	(2)	621418
Right hand	(1)	613598	Spacer (Bracket to bonnet tube);	(2)	
Left hand	(1)	613597	Mk1	(2)	607910
			Mk2	(2)	621419

RT NO.	DESCRIPTION	QTY REQ.	PART NO.
	Bonnet stay rod;	<u></u>	
2874	Upper	(1)	613045
2873	Lower	(1)	613751
7663	Bonnet pivot tube;	(1)	013/31
63FK	· · · ·	(1)	011600
	Right hand Rear - Centre	(1)	811680
2116		(1)	706539
	Left hand	(1)	811679
7664	Clamp plate (Bonnet tube to wheelarch)	(4)	607869
3474	Backing plate (Bonnet tube to wheelarch)	(4)	607711
9931	Valance board (Engine bay);	(4)	
F117	Right hand	(1)	905222
P127	Left hand	(1)	910045
F321	Seal (Bonnet to bulkhead)	(1)	610675
2962	'Triumph' shield badge (Mk1 only)	(1)	608380
F201	'Triumph' letter set (Mk1 only) Includes 7 letters & fasteners.	(1 set)	RL1402
F301	Letter 'T'	(1)	703862
2617	Letter 'R'	(1) (1)	703863
2616	Letter 'l'	• • •	703864
2010	Letter 'U'	(1)	
	Letter 'M'	(1)	703865 703866
8626	Letter 'P'	(1)	
8625	Letter 'H'	(1)	703867 703868
7252		(1)	
0679	'GT6 Mk 2' badge	(1)	623873
0680	Badge fasteners	(A/R)	GHF1532
	'Triumph Laurel' leaf transfer (d		
7136	Black (Not illustrated)	(a/r)	XKC3700
1676	Gold (Not illustrated)	(a/r)	XKC3702
	Silver (Not illustrated)	(a/r)	XKC3701
0676	Red (Not illustrated)	(a/r)	RB7222
	FRONT GRILLE MK1 & MK2 - 8	17252	- 1

#### FRONT GRILLE MKT & MKZ - 81 BRAND NEW!



DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION	QTY REQ.	PART NO.	DESCRIPTION
Front Panels &	Bonr	<b>iet</b>	BONNET ASSEMBLY GT6 MK3 - 913766.			
Mk3				10		
BONNET - WINGS & ARC	HES					Mannan and
Bonnet assembly	(1)	913766				IIIII
Front wing - Mk3;	(-)					
Right hand	(1)	909664				
Left hand	(1)	909663				
Front wheel arches:	( )					
Inner -						
Right hand	(1)	909798				
Left hand	(1)	909797				
Outer -	()					
Right hand	(1)	909352	11 11			
Left hand	(1)	909351				
Seal - wheel arch (rear)	(2)	613666				
Clip - for seal above	(18)	608520				1
Stiffener panel (Bonnet - front)	(1)	815010				
Headlamp mounting panel;	( )				7	
Assembly -						
Right hand	(1)	818872		100		
Left hand	(1)	818871				
Repair panel - Base only -	• • •					
Right hand	(1)	818872B				
Left hand	(1)	818871B				
Reinforcing plate - Wing side	(Locates peg 6	12962);				4
Right hand	(1)	818626				1.5
Left hand	(1)	818625				- 11 -
Bonnet pivot tube;						
Right hand	(1)	911108				
Rear - Centre	(1)	911150	Bracket* (Bonnet locating plate)	(2)	612616	'Triumph Laur
Left hand	(1)	911107	*For illustration refer to; 'A' Post & dash Pane		604600	Black (Not illu
Locating cone/peg (Bonnet)	(2)	612962	Bush (Bonnet tube to hinge)	(2)	624509 624737	Gold (Not illus
Nut (For cone 612962)	(2)	GHF201	'GT6 Mk 3' badge	(1)		Silver (Not ill
Washer (For cone 612962)	(2)	GHF301	Fasteners (Badge)	(2)	GHF1532	Red (Not illusi
Plate* (Bonnet locating peg)	(2)	612617	Blue 'BL' badge (Stick-on))	(2)	725525	



911107

624509 (2)

QTY REQ. PART NO.

909663

909351

909797

725525 (2)

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DESCRIPTION	QTY REC	). PART NO.
Mk3		
BONNET HINGE & PIVOT -		
FITTINGS & CATCH		
Bonnet catch-lever	(2)	607663
Fitting kit (Bonnet catch) (Not illustrated)	(1)	607663FF
Includes all fixings required for both sides.	(4)	500110
Bonnet lock (Not illustrated) Bonnet locks supplied in pairs only.	(1pr)	562116
Plate - Bonnet catch	(2)	607664
Washer (Bonnet catch plate) (Not illustrated)	(2)	613474
Plate - Bonnet catch (Tapped)	(2)	609931
Setscrew• (Bonnet catch plates)	(4)	GHF117
Washer - Plain (For setscrew GHF117)		WP127
Washer - Locking (For setscrew GHF11		GHF321
Not Illustrated.	, ( )	
Headlamp cowl;	(1)	01110
Right hand Left hand	(1) (1)	911102 911101
Nut (Headlamp cowl)	(2)	GHF200
Washer - Spring (For nut GHF200)	(2)	GHF331
Washer - Flat (For nut GHF200)	(2)	GHF300
Setscrew (Headlamp mounting panel)	(4)	SH604031
Washer - Spring (For setscrew SH604031)	(4)	GHF331
Washer - Flat (For setscrew SH604031)	(4)	WC701121
Bonnet hinge/pivot bracket	(2)	715805
Setscrew (Hinge bracket to body)	(4)	SH605051
Washer - Spring (For setscrew SH605051)	(4)	GHF332
Washer - Flat (For setscrew SH605051)	(4)	WM58
Tube/spacer (Bonnet pivot)	(2)	624509
Setscrew (Bonnet pivot)	(2)	HU915F
Washer - Flat (For setscrew HU915)	(8)	GHF302
Nut - Spring (For setscrew HU915)	(2)	TN3209
Seal (Wheel arch rear)	(2)	613666
Clip (Locates seal 613666)	(18)	608520
Clamp plate (Bonnet tube to wheelarch)	`(4)́	607869
Backing plate (Bonnet tube to wheelarch)	(4)	607711
Bonnet stay rod;	.,	
Upper	(1)	613045
Lower	(1)	613751
Seal (Bonnet to bulkhead)	(1)	610675
Protector strip	(2)	632020
Retaining clip (For strip 632030)	(2)	632030

#### Mk3

#### **FRONT LOWER VALANCE & GRILLE**

Front lower valance	(4)	345000
Steel	(1)	715889
Fibreglass	(1)	715889FG
Front spoiler; (Fitted from KE20000 - NOT illustrated)		
Original - Plastic	(1)	GLZ608
Original - Fibreglass	(1)	GLZ608FG
Fitting kit for above	(1)	GLZ608FK
Front 1/4 valance;		
Right hand		
Steel	(1)	815392
Fibreglass	(1)	815392FG
Left hand		
Steel	(1)	815391
Fibreglass	(1)	815391FG
Fitting kit (1/4 valance) (Per side) Includes 1 of each brackets (624419 & 624590),	(2)	RL1383
Includes 1 of each brackets (624419 & 624590), and all necessary fixings.		
Seal (Valance to bonnet)	(2)	716200
Mounting brackets;	(2)	110200
Valance - Outer	(2)	624419
Valance & grille	(2)	624590
Grille - Outer	(2)	624593
Grille - Centre	(1)	624591
Setscrew	(10)	SH604051
Washer - Spring	(10)	GHF331
Washer - Plain	(10)	GHF300
Front grille	(10)	815026
Outer grille section;	(1)	013020
Right hand	(1)	715864
Left hand	(1)	715863
Screw (Grille centre)	(3)	512598
Washer - Spring	(3)	WL205
Washer - Flat	(3)	WP5
Setscrew (Centre valance & grille)	(4)	SH604051
Washer - Spring	(4)	GHF331
Washer - Plain	(4)	GHF300
Valance board (Engine bay);	(+)	uni 500
Right hand	(1)	905222
Left hand	(1)	910045
Clip	(2)	153227
Mk3 only, wiring harness to valance boards.	()	. JULLI





#### DESCRIPTION QTY REQ. PART NO. Windscreen & Fittings

Mk1 & Mk2 models See also; 'A' Post & Dash Panels.

Mk1 & Mk2 Windscreen - Laminated;		
Clear	(1)	906707C
Tinted	(1)	906707T
Windscreen seal/rubber	(1)	913442
Finisher (Fits in seal 913442)	(1)	613954
Clip - Finisher	(1)	611437
Seal (Windscreen frame to body);		
Upper (Frame to roof panel)	(1)	806144
Lower (Frame to body)	(1)	650130
Outer trim/finishers;		
Right hand	(1)	620201
Left hand	(1)	620191
Lower trim/finisher	(1)	708759
Mk3 Windscreen - Laminated:		
Clear	(1)	917668
Tinted	(1)	917669
Windscreen seal/rubber	(1)	909029
Finisher (Fits in seal 909029);	()	
Right hand	(1)	917249
Left hand	(1)	917248
Clip - Finisher	(2)	ZKC2099
Gutter (Drip channel);		
Right hand	(1)	624711
Left hand	(1)	624701
Trim/cover (Black);		
Right hand	(1)	624851
Left hand	(1)	624841





**BODY PARTS** 



#### **<u>'A' Post & Dash Panels</u>** See also; Floor Panels & Sills.

#### **ALL MODELS**

ALL WUDELS		
'A' post repair panels;		
Right hand -		
Upper (includes captive plates)	(1)	912980UP
Lower	(1)	912980LW
Left hand -		
Upper (includes captive plates)	(1)	912979UP
Lower	(1)	912979LW
Filler panel ('A' post lower);		
Right hand	(1)	706289
Left hand	(1)	706288
Master cylinder mounting		
repair panel	(1)	RL1475
Dash support bracket		
Right hand		
RHD	(1)	621707
LHD	(1)	613685
Left hand		
RHD	(1)	612981
LHD	(1)	621706
Support gusset (battery box /bulkhe		
Right hand	(1)	613687
Left hand	(1)	613686
Locating cone/peg (Bonnet)	(2)	612962
Nut (For cone 612962)	(2)	GHF201
Washer (For cone 612962)	(2)	GHF301
Plate (Bonnet locating peg)	(2)	612617
Bracket (Bonnet locating plate)	(2)	612616
Battery box	(1)	806707
Mat - rubber (Battery seating)	(1)	613155
Drain hose	(1)	612970
Hose clip	(1)	CS4012
Grommet (Drain hose)	(1)	613025

DOOR SHELL	
70 00	
	DOOR SHELL MK1/MK2 908026 RH 908025 LH
	908023 EH DOOR SHELL MK3 915362 RH 915361 LH

#### **Door Shell**

Door shell;		
Mk1 & Mk2		
Right hand	(1)	908026
Left hand	(1)	908025
Mk3		
Right hand	(1)	915362
Left hand	(1)	915361
Door skin only (Not illustrated);		
Mk1 & Mk2		
Right hand	(1)	RL1369
Left hand	(1)	RL1368
Mk3		
Right hand	(1)	RL1129
Left hand	(1)	RL1128
Door bottom (Repair panel) (Not illu	strated);	
All models		
Right hand	(1)	RL1253
Left hand	(1)	RL1252
Sound deadening pad	(a/r)	RB7145
Self adhesive (21"x8"). Fits on inside of o		
Door gap adjusting tool	(1)	RX1543



DOOR MIRRORS - BLACK OR CHROME

#### **Door Mirrors**

M213
M214
M261
M262
M105



DESCRIPTION	QTY REQ.	PART NO.
<b>Door Glass &amp; F</b>	itting	S
Drop glass;		
Clear -		
Right hand	(1)	810042
Left hand	(1)	810041
Tinted -		
Right hand	(1)	825046
Left hand	(1)	825045
Outer waist seal (Top)	(2)	612792
Requires slight trimming to fit.		
Clip (Outer waist seal)	(14)	613169
Inner waist seal (Top)	(2)	612806
Clip (Inner waist seal)	(8)	GHF1582
Lift channel - Drop glass	(2)	713035
Rubber Seat (Lift channel)	(2)	617164
Guide - Drop glass (Rear);		
Right hand	(1)	710195
Left hand	(1)	710194
Channel Felt (Drop glass guide);	( )	
Rear	(2)	710650
Front	(2)	710651
	()	

#### Door Checkstrap & Hinges

Door hinge assembly	(4)	607824
Hinge pin only	(4)	607823
Washer/gasket (Hinge to body)	(4)	610042
Setscrew (Hinge to door)	(8)	SH605071
Setscrew (Hinge to door)	(4)	SF605061
Setscrew (Hinge to body)	(12)	SH605071
Washer - Spring	(24)	GHF332
Door check strap	(2)	613024
Rivet (Check strap to body)	(2)	613239
Rubber seal (Check strap)	(2)	602821

#### **Quarterlight**

	ght assembly; glass -		
	nht hand	(1)	810313
-	ft hand	• •	810312
-0.		(1)	010312
	l glass -		
	ht hand	(1)	820851
Lei	ft hand	(1)	820850
Pivot - Qı	arterlight top (Outer);		
Right	hand	(1)	574093
Left h	and	(1)	574092
	ant glass only;	(.)	
Clear	, , ,		
0.00		(1)	5740C4
	ht hand	(1)	574064
	ft hand	(1)	574063
Tinted	-		
Rig	ht hand	(1)	820855
Lei	ft hand	(1)	820854
Rubber se	eal - Quarterlight glass;	.,	
Right		(1)	574099
Left h		(1)	574098
Cover - I	op channel	(2)	609143

#### **Door Aperture Seals**

Seal - Door surround (Rubber/bristle);			
All colours	(2)	RX3002	
Colours available: Black, Beige, Blue,-Grey, Shadow Blue, Chestnut, Red & Tan.			
Sill weatherseal	(2)	620656	
'A' post weatherseal	(2)	630755	



**BODY PARTS** 



\*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.

#### Door Locks & Handles

#### Mk1 & Mk2

Mk1 & Mk2		
Door handle (Outer)	(2)	712837
Fitting kit for above	(2)	712837FK
Gasket (Handle to door);		
Large	(2)	617402
Small	(2)	617403
Door lock (Includes barrels & keys);		
Standard type (clip fix)	(1pr)	631773
Nut fix type	(1pr)	631773NF
Dead lock type For improved security. Barrel type k	(1pr) <i>eys.</i>	631773DL
Lock (Rear of door - Outer);	-	
Mk1 (Early) (Not Illustrated) -		
Right hand	(1)	810292
Left hand	(1)	810291
Mk1 (Late) & Mk2 -		
Right hand	(1)	923335
Left hand	(1)	923334
Screw	(6)	ZKC36
Clip (Remote control link to lock)	(2)	608703
Washer (For clip 608703)	(2)	GHF300
Striker plate;		
Mk1 (Early) (Not Illustrated) -		
Right hand	(1)	618343
Left hand	(1)	618342
Mk1 (Late) & Mk2-		
Right hand	(1)	CZA3310
Left hand	(1)	CZA3311
Shim/washer (Mk1 late & Mk2) Sticker plate to body.	(2)	BHH341
Screw (For shim/washer 621714)	(2)	ZKC37
Screw (For shim/washer 621714)	(4)	ZKC38
The following Mk1 & Mk2 parts are n	• •	
Interior door lever/handle;	iot mus	Iraleu.
Mk1	(2)	608454
Mk2	(2)	621770
Pin (Handle retaining)	(2)	600832
Escutcheon (Interior door handle);	(/	
Mk1	(2)	650261
Mk2	(2)	623843
Conical Spring (Escutcheon)	(2)	603382
Door pull (Interior)	(2)	GLZ118

#### Mk3

IVIKJ			
Door handle assembly - Chrome (Outer);			
Can be painted black if required.	(4)	045000/4	
Rh & Lh (Pair)	(1pr)	915633/4	
Right hand only	(1)	915634	
Left hand only	(1)	915633	
Gasket - Door handle (NOT Illustrated)	(2)	577473A	
Lock barrel & keys (NOT Illustrated)	(1pr)	576469	
Lock (Rear of door - Outer);			
Right hand	(1)	914696	
Left hand	(1)	914695	
Screw	(6)	ZKC36	
Striker plate;			
Right hand	(1)	CZA3310	
Left hand	(1)	CZA3311	
Shim/washer (Sticker plate to body)	(2)	BHH341	
Screw	(2)	ZKC37	
Screw	(4)	ZKC38	
Captive nut/clip	(2)	FQ3405/4	
Link/control rods;			
Lock/unlock	(2)	819809	
Latch release -			
Right hand	(1)	819808	
Left hand	(1)	819807	
Clip/retainer (Control rods to lock)	(4)	GHF1180	
Adjusting pin	(2)	630079	
<b>F</b>			

Clip - 'Anti-rattle'	(4)	364480
Bush/clip (Rod to handle)	(2)	628012
Interior door handle assembly;	• •	
Right hand	(1)	819802
Left hand	(1)	819801
Setscrew (Interior/lever handle)	(6)	SH604041
Washer - Spring (For setscrew SH604041)	(6)	GHF331
Washer - Plain (For setscrew SH604041)	(6)	WC701121
Bezel/escutcheon (Door handle):	(-)	
Right hand	(1)	819804
Left hand	(1)	819803
Screw (Bezel)	(2)	AD610042
Moulding - Door pull	(2)	716011
0	• •	
Plate - Door pull WINDOW REGULATOR (ALL	(2) MOI	624634

#### Window regulator:

ZKC37	window regulator;		
ZKC38	Right hand	(1)	810401
405/4	Left hand	(1)	810400
	Setscrew (Window regulator)	(6)	SH604041
9809	Washer - Spring (For setscrew SH604041)	(6)	GHF331
	Washer - Plain (For setscrew SH604041)	(6)	WC701121
9808	Window winder handle	(2)	621811
9807	Escutcheon (behind handle)	(2)	623843
F1180	Conical spring	(2)	603382
30079	Pin - handle retaining	(2)	600832





#### 709862FG GHF712 FRONT FLOOR PANELS -**SILLS & GEARBOX COVER** RH5091 E 807104 903134 624406 623796 (2) CROSSMEMBER REPAIR SECTION 908900XM RIGHT HAND FLOOR REPAIR SECTION 908900RH 621112 806635 LEFT HAND FLOOR 806634 REPAIR SECTION 908900LH INNER SILL 806639 806638 706423 0UTER SILL 903098 903097 706422

DESCRIPTION

OTY REQ. PART NO.

#### **Rear Inner Wing** & Inner Arches

#### Mk3 Mk1 & Mk2 Outer arch repair section; Outer arch repair section; Part of arch from Inner to Outer wing Part of arch from Inner to Outer wing **Right hand Right hand** RL1477 (1)Left hand Left hand RL1478 (1)Inner wing - Rear half repair section; Inner wing - Rear half repair section; Right hand **Right hand** RL1484 (1)RL1483 Left hand Left hand (1) Inner wing - Rear lower 1/4 repair section; Inner wing - Rear lower 1/4 repair section; RL1485 **Right hand** Right hand (1) Left hand (1) RL1486 Left hand

#### **ALL MODELS**

Inner wheel arch (Inside luggage area);					
	Right hand	(1)	725564		
	Left hand	(1)	725563		
	Bracket - Damper mounting; Rotoflex models only.				
	Right hand	(1)	714656		
	Left hand	(1)	714655		
	Inner 'B' post lower repair section;				
	Right hand	(1)	715886Rep		
	Left hand	(1)	715885Rep		



(1)

(1)

(1)

(1)

(1)

(1)

RL1241

RL1240

RL1454

RL1453

RI 1336

RL1337

OTY REQ. PART NO.



لقل

REMANUFACTURED

WKC2467P (RH) WKC2466P (LH)

Mk3 WING

ORIGINAL WKC2467 (RH)

WKC2466 (LH)

**REAR WING & REPAIR SECTIONS** 

#### Mk3

DESCRIPTION

(Outer)

Mk1 & Mk2 Rear wing; **Right hand** 

Left hand

Finisher - Wing lower

**Right hand** 

**Right hand** 

Left hand

**Right hand** 

**Right hand** 

Left hand

Left hand

'B' post assembly;

Left hand

Rear wing - Original;		
Right hand	(1)	WKC2467
Left hand•	(1)	WKC2466
•Requires modification for fuel filler ap	erture.	
Rear wing - Remanufactured;		
Right hand	(1)	WKC2467P
Left hand•	(1)	WKC2466P
•Requires modification for fuel filler ap		
Finisher - Wing lower	(2)	715821
Rear wing repair sections;		
Front lower section -		
Right hand	(1)	RL1264
Left hand	(1)	RL1263
Wheel arch (Outer) -		
Right hand	(1)	RL1239
Left hand	(1)	RL1238
Rear lower section -	.,	
Right hand	(1)	RL1283
Left hand	(1)	RL1282
'B' post assembly -	(-)	
Right hand	(1)	813366
Left hand		813365
Lon nanu	(1)	013303

#### **BOOT FLOOR & REAR VALANCE**



#### **Boot Floor & Rear (Outer)** Valance Panels

Mk3 WING REPAIR SECTIONS

je

RL1239 (RH)

RL1238 (LH)

RL1264 (RH) RL1263 (LH)

715821 (2)

'B' POST

ASSEMBLY

813366 (RH) 813365 (LH)

RL1283 (RH) RL1282 (LH)

ALL MODELS		
Boot floor (1 piece section)	(1)	815279
Boot floor repair panels;		
Right hand (NOT illustrated)	(1)	815279Rh
Left hand (NOT illustrated)	(1)	815279Lh
Rear lower outer valance;	• •	
Mk1 & Mk2 Alternative parts, no lamp holes, modify to	(1) <sup>suit.</sup>	719030
Mk3 (Illustrated)	(1)	908970
Rear lamp panel (Mk3 only)	(1)	815395
Sound deadening pad (Not Illustrated) Self adhesive (21"x8"). Fit on inside of boot are	(à/r)	RB7145
Spare wheel retaining;	u, uoo u	o roquirou.
Mk1 & Mk2 (Not Illustrated) -		
Hook/bolt (Upper)	(1)	650017
Hook/bolt (Lower)	(1)	618515
Clamping disc	(1)	650016
Mk3 - Bracket - Spare wheel	(1)	627196
Rear deck/seat pan	(1)	
front repair section	(1)	903132F



	DESCRIPTION	QTY REQ	. PART NO.	DESCRIPTION		QTY REQ. PART NO.	DESCRIPTION	QTY REQ. PART NO.
	<b>Body Mouldings</b>	s/			_ <b>U</b> //®_	GHF1532	<b>BODY MOULDIN</b>	GS/TRIM & BADGES
EXTERIOR TRIM &	Trim & Badges				6			710000 (0)
	Mk1			619860	710686			710086 (2)
	Wing finisher (Chrome); Front wing	(2)	710086	Mk1 GT				
	Rear wing - <i>Right hand</i>	(1)	710687			\$~		
20	Left hand Fasteners (Wing finishers)	(1) (40)	710686 614107		5		X	XQ
	<b>'Triumph'</b> letter set For Tailgate & Bonnet. Each set includes 7 le	(2)	RL1402		12 ma	71068	$^{7}$	
0	Letter 'T'	(2)	703862	-	H			
	Letter 'R' Letter 'l'	(2) (2)	703863 703864	RL1402	TROND	V-7		
	Letter 'U' Letter 'M'	(2) (2)	703865 703866		a wallow	ALTON.		614107
	Letter 'P' Letter 'H'	(2) (2)	703867 703868		TRIDA	La La poo		
	<b>'GT6'</b> Tailgate badge	(1)	619860 GHF1532			GHF1532		
	Fasteners (Letters/badges) The following parts are not illustrat	(a/r) ted - See l			GTB MAS	₹ ]}		5 Mk2 - 623873
2	Mk3 drawings. 'Triumph' bonnet badge	(1)	608380	623872				
	Sill finisher - Lower (Chrome);		712986					706556
Co	Right hand Left hand	(1) (1)	712985	Mk2 GT	6			
R	Fasteners (For lower sill finisher)	(16)	621771	4	JAN	15	712986 (R	
	MK2						712985 (Li	
	Wing finisher (Chrome); Front wing	(2)	706556		) [a	707319	XAN	
	Rear wing	(2)	707319	622260				
D	Fasteners (Wing finishers); Front wing finisher	(32)	613766		2010 000			47 42
5	Front wing finisher (Rear) Rear wing finisher	(4) (32)	613886 613766		MUMPL	GHF1532		613766 613886
	Rear wing finisher (Rear) 'GT6 Mk 2' Bonnet badge	(4) (1)	613886 623873			es 6	13886 613766	621771
BADGES	'Triumph' Rear panel badge	(1)	622260			613766 (1	8)	
•••	<b>'GT6 Mk 2'</b> Rear panel badge Fasteners (Badges)	(1) (a/r)	623872 GHF1532	613886 (4		Ţ		
	Sill finisher - Lower (Chrome); Right hand	(1)	712986	Mk3 GT	6	7156938	SS (2)	
	Left hand Fasteners (For lower sill finishers)	(1) (16)	712985 621771					
	Mk3	(10)	021771		0	_		
	Rear wing finisher Stainless steel	(2)	715693SS		624738	GT6 ST GHF1532		
	Black	(2)	715693B	715695		8		$\left( i \right) $
	Fasteners (Wing finishers); Rear finisher	(18)	613766	015000	-		575937	· · / · · · · · · · · · · · · · · · · ·
	Rear finisher (Rear) <b>'GT6 Mk 3'</b> Rear panel badge	(4) (1)	613886 624738	815023				RL1067 (2)
	Fasteners (Badges) Sill finisher - Lower (Chrome);	(a/r)	GHF1532	7156	97			
	Right hand Left hand	(1)	712986 712985	GHF1154 (1	-	815024		621771 (16)
	Fasteners (For lower sill finishers)	(1) (16)	621771			613886	712086	
	Tread/kick plate (Sill top) - with 'Triumph' logo	(1pr)	RL1067			ST BIU	MPH	
	Screw (Treadplate) Rear finishers;	(6)	575937		G	1 12	22	MAUMP
	Upper	(1)	715695			155	-23, 6	TE MAZ
	Lower 'Horseshoe'- <i>Right hand</i>	(1) (1)	715697 815024		- B	TRIU	MPH	a and mices
	<i>Left hand</i> Fasteners (For rear finishers);	(1)	815023		GTE MA			
	for Upper/lower finishers for 'Horseshoes'	(14)	GHF1154 613886	G	T6圈/	50		RIUMPH
	The following parts are not illustrat	(8) ed.	013000	'Triumph La	urel' leaf transfe	er (Optional fittina):		
	<b>'GT6 Mk 3'</b> Bonnet badge <b>'BL'</b> blue badge (Front wing side)	(1) (2)	624737 725525		00mm dia	(a/r) <b>XKC3700</b>		
	Fasteners (Badges)	(a/r)	GHF1532	Gold		(a/r) <b>XKC3702</b>	1	20
	<b>'Triumph'</b> badge complete All UK models & USA to KF20000. See illustra	( <b>1</b> ) ation in ELEC	626859 CTRICAL section.			(a/r) <b>XKC3701</b> (a/r) <b>RB7222</b>		
	Fitted to number plate lamp. Retaining clip	(3)	FR1202	Small - 5 Black	0mm dia	(a/r) <b>RB7178B</b>	Union Jack badge	
	For badge 626859 to chrome cover. <b>'Triumph'</b> badge insert only	(1)	626859S	Gold Silver		(a/r) <b>RB7178G</b> (a/r) <b>RB7178S</b>	Enamel (30mm x 50n Stick-on type	(a/r) <b>RX1299S</b>
	Self adhesive.			011461	/10		TSOA Grille badge	(a/r) HMP121001
					- 49			



# BUMPER



Aerosol (370g)

DESCRIPTION

DESCRIPTION		QTY REQ	PART NO.	DESCRIPTION		QTY REQ	PART
UK	SEAT COVER	KITS	UK	USA	SEAT COVER	KITS	US
<b>U</b> Seat cover kits	K SPECIFICATION V are sold in vehicle sets only and include 2 cus Seat foams are available separat	hions (base) & 2	S squabs (back).		SA SPECIFICATION are sold in vehicle sets only and include 2 Seat foams are available sep	cushions (base) & 2	
Mk1 GT6	(1966 - 1968) - Mk2 GT6 (1968) c; Non-Reclining, Non-Headrest, Low Back, Seat		<b>KC75030)</b> Plain Flutes	Mk1 GT6	(1966 - 1968) ec; Non-Reclining, Non-Headrest, Low Back, S	Coot Tilto Vinul with I	Noin Flutoo
ongina ooat opo	REPLACEMENT TRIM KIT SPEC		iam riatoo.	Unginal seat sp			iani riules.
	Vinyl & Leather with Plain				REPLACEMENT TRIM KIT SP Vinyl & Leather with Pla		
Trim type: Plain F	COVER KIT (Vehicle Set) All colours lutes (All colours) Black, Matador Red, Midnight Blue, Shadow Blue & L	(1)	RG1181	Trim type: Plain	COVER KIT (Vehicle Set) All colours	( )	RG11
LEATHER SE	AT COVER KIT (Vehicle Set) All colours	-	RG1200	LEATHER SE	e: Black, Matador Red, Midnight Blue, Shadow Blu AT COVER KIT (Vehicle Set) All cold Flutes (All colours). Colours available: Black, Mat	ours (1)	RG12
	:: Black, Matador Red & Midnight Blue. 5 (Vehicle set) Cushion & squab	(1)	RG1201	SEAT FOAM	S (Vehicle set) Cushion & squab	(1)	RG12
Mk2 GT6	(1969 - 1970) (From KC75031) c: Reclining, Non-Headrest, Low Back, Non-Tilt,	Vinul with Porford	tod Elutoo	Mk2 GTE Original spec; I	<b>(1968 - 1969) (To KC75030)</b> Ion-Reclining, High Back, Seat Tilts, Vinyl v	vith Diamond Flutes.	
<b>,</b>	REPLACEMENT TRIM KIT SPEC	IFICATION;		Vinyl wi	REPLACEMENT TRIM KIT SP th Diamond Pattern and Lea		in Flute
	Vinyl with Perforated & Plain Leather with Plain Flui			VINYL SEAT	COVER KIT (Vehicle Set) All colours		RG12
Trim type: Perfora	COVER KIT (Vehicle Set) All colours ated Flutes (Black) Plain Flutes (Other Colours)	(1)	RG1204	Colours availabl	e: Black, Matador Red, Midnight Blue, Shadow Blu E <b>AT COVER KIT</b> (Vehicle Set) All cold flutes (All colours). <b>Colours available</b> : Black, Mata	ours (1)	RG12
	E Black, Matador Red, Midnight Blue, Shadow Blue & L AT COVER KIT (Vehicle Set) All colours (lutes (All Colours)		RG1206		<b>S</b> (Vehicle set) Cushion & squab	ador Rea, & Midnight Bill (1)	RG12
Colours available	Black, Matador Red, Midnight Blue, Shadow Blue & L (Vehicle set) Cushion & squab	Light Tan (1)	RG1207	Mk2 GTE Original Spec; Re	(1969 - 1970) - USA Only (From Clining, High Back, Non-Tilt, Vinyl with Perforated I	KC75031) Flutes.	
Mk3 GT6	(1971 - Feb' 1973) (To KE20000) ec: Reclining, Non-Headrest, Low Back, Seat T	ilte Vinul Porfor	atad Elutas	Vinvl wi	REPLACEMENT TRIM KIT SP th Perforated Flutes and Lea		in Flut
Unginai Seat Sp	REPLACEMENT TRIM KIT SPEC Vinyl with Perforated & Plain	FICATION		VINYL SEAT Trim type: Perfor	COVER KIT (Vehicle Set) All colours ated Flutes (Black) - Plain Flutes (Other Colours). e: Black, Matador Red, Midnight Blue, Shadow Blu	s (1)	RG12
VINYL SEAT	<b>Leather with Plain Flut</b> COVER KIT (Vehicle Set); All colours	t <b>es.</b> (1)	RG1220	LEATHER SE Trim type: Plain	AT COVER KIT (Vehicle Set) All cold Flutes (All Colours). Colours available: Black, Mat S (Vehicle set) Cushion & squab	ours (1)	RG12 <sup><i>ie.</i></sup> RG12
Colours available	tted Flutes (Black) - Plain Flutes (Ôther Colours) ∷ Black, Matador Red, Shadow Blue, & New Tan. <b>AT COVER KIT (V</b> ehicle Set) All colours	s (1)	RG1222		<b>(1971 - Feb' 1973) - USA Only (</b> Reclining, High Back, Seat Tilts, Vinyl with I	.,	
Trim type: Plain F	lutes (All Colours) : Black, Matador Red,& New Tan.	- (-)		Original Spec;	Reclining, High Back, Seat Tilts, Vinyl with REPLACEMENT TRIM KIT SP		
Cushion (S Right ha	eat base) -	(1)	912986		Vinyl with Perforated & Pla Leather with Plain F		
Left hai		(1)	912985		COVER KIT (Vehicle Set) All colours	s (1)	RG12
Squab (Sea	at back) <i>Rh &amp; Lh</i>	(2)	RL1533		ated Flutes (Black) - Plain Flutes (Other Colours). e: Black, Matador Red, Shadow Blue, New Tan, Be	ige & Chestnut.	
Mk3 GT6	<b>(Feb' 1973 Onwards) (From KE/KF</b> ec; Reclining, Headrest, Low Back, Seat Tilts, C	<b>20001)</b> Cloth Face with N	/invl	Trim type: Plain	<b>EAT COVER KIT (Vehicle Set) All cold</b> Flutes (All Colours). Colours available: Black, Mat	DURS (1) ador Red & New Tan.	RG12
onginal coal op	REPLACEMENT TRIM KIT SPEC			SEAT FOAM Cushion (S	<b>s;</b> Seat base) <i>Rh</i>	(1)	9129
Cloth	Face with Vinyl and Leather w		lutes.	Cushion (	Seat base) <i>Lh</i>	(1)	9129
	SEAT COVER KIT (Vehicle Set) All colo	ours (1)	RG1232	Squab (Se	at back) <i>Rh &amp; Lh</i>	(2)	RG12
Colours available	aced with vinyl (All Colours) x Black & New Tan. <b>AT COVER KIT</b> (Vehicle Set) All colours	s (1)	RG1234		<b>(Feb' 1973 Onwards) (From KE</b> Reclining, Headrest, Low Back, Seat Tilts, C		
Note; Headrest con Trim type: Plain fl	vers are supplied with these kits.			Cloth	REPLACEMENT TRIM KIT SP Face with Vinyl and Leathe		
SEAT FOAMS					SEAT COVER KIT (Vehicle Set) All		RG12
Cushion (S <i>Right ha</i>		(1)	912986	Trim type: Cloth	faced with vinyl (All Colours). <b>Colours available:</b> I	Black & New Tan.	
Left hai		(1)	912985 912985	Note; Headrest c	AT COVER KIT (Vehicle Set) All colo overs are supplied with these kits.	ours (1)	RG12
Squab (Sea	at back) <i>Rh &amp; Lh</i>	(2)	RL1533		flutes (All Colours). e: Black, Matador Red, New Tan, Shadow Blue & E	liscuit (ask for colour sa	mple).
SEAT STRA	AP KITS - UK & USA spec			SEAT FOAM			
Mk1 & Mk2					Seat base) <i>Rh</i> Seat base) <i>Lh</i>	(1) (1)	9129 9129
· ·	eat base) <i>Rh &amp; Lh</i>	(2)	RG1202		at back) <i>Rh &amp; Lh</i>	(1)	RL1
Squab (Sea Mk3 (Per sea	at back) <i>Rh &amp; Lh</i> It)	(2)	RG1237	, <u> </u>	·		
	at back) <i>Rh &amp; Lh</i>	(2)	RG1236				
TRIM RETA	AINING CLIPS						
We stock a fu	II range of seat trim retaining clips, ed ith your requirements stating year & ty						
TRIM ADHI				OCCASION	AL REAR SEAT SQUAB MK3		
Vinyl trim/car				Limited availab	ility.		
Tin (1 litre)	Ì	(A/R)	RX1353	Squab seat a	ussy - red (ribbed) vinyl	(1)	9167
Aerosol (37	70a)	(A/R)	RX1353A	Wheel arch brack	ets nut included.		

#### RG1181 (1) & Light Tan. Irs (1) for Red, & Midnight Blue. RG1200 (1) RG1201 th Diamond Flutes. **CIFICATION** her with Plain Flutes. RG1210 (1) & Light Tan. ITS (1) or Red, & Midnight Blue. RG1212 (1) RG1213 KC75031) **CIFICATION** her with Plain Flutes. RG1214 (1) & Light Tan. Irs (1) for Red & Midnight Blue. RG1216 RG1217 (1) **6 KF20,000)** rforated Flutes. **CIFICATION** n Flutes and utes. RG1226 (1) e & Chestnut. I<mark>rs (1)</mark> lor Red & New Tan. RG1228 (1) 912986 912985 (1) (2) RG1239 F20001) oth Face with Vinyl. CIFICATION; with Plain Flutes. olours (1) RG1232 ck & New Tan (1) RG1234\* ırs cuit (ask for colour sample). 912986 (1)

OCCASIONAL REAR SEAT SQUAB Mk3
Limited availability.

RX1353A

(A/R)

DESCRIPTION

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#### THE TRIM YOU NEED **FOR YOUR GT6**

#### **Door Trim Panels**

NOTE: The GT6 had a 'Suedette' kick pad (colour matched to the door trim) on the bottom of the door trim panel. However, due to manufacturing restrictions all our GT6 door trim panels have Black kick pads, and are only supplied in PAIRS. NB; The plastic chrome finisher strip is no longer available.

#### Door trim panel (Pair);

MK1 & MK2	(1pr)	RG1166
Colours available: Black, Matador Red,	Midnight Blue	, Shadow
Blue & Light Tan.		
MK3	(1pr)	RG1102
Colours available: Black, Matador Red,	Shadow Blue,	Chestnut &
New Tan.		
NOTE: Matador Red to KE/KF20000 - C	hestnut from K	E/KF20001.
Door top capping (Black) All me	odels;	

Right hand (1) 727591 Left hand (1) 727581 Door trim panel clip (Male) (44) 608511 Door trim panel retainer (Female) (44) 613769 Trim clip kit (Inc 44-608511 trim clips) RH5127 (1)

#### **Rear 1/4 & Wheel Arch Trim Panels**

Due to manufacturing restrictions GT6 rear trim panels are only supplied in PAIRS.

Trim panels are supplied with matching material for 'B'post.

#### Mk1 & Mk2 Door 1/A wheel arch

Rear 1/4 wheel arch		
trim panels (Pair)	(1pr)	RG1179
Colours available: Black, Matador Red, Midn Light Tan.	ight Blue, Sha	dow Blue &
Screw & cup washer pack General purpose, includes 20 self tapping sc		RH5249 vashers.
Mk3		
Rear 1/4 wheel arch		

	(1pr)	
Colours available: Black, Matador Red, Shadow Tan.	Blue, Ches	tnut & New
Screw & cup washer pack	(a/r)	RH5249

General purpose, includes 20 self tapping screws & cup washers.

#### **Tailgate Trim**

Tailgate trim panel kit;		
Mk1 & Mk2 (Black)	(1)	RG1180
Mk3 (Black) (Includes fixing clips)	(1)	RG1109
Clip only for above	(a/r)	RG1109C
Screw & cup washer pack	(a/r)	RH5249
General purpose, includes 20 self tapping scre	ews & cup	washers.

#### **Headrests & Covers**

#### Mk3 only (UK & USA spec vehicles)

(2)	917951
(2)	917957
(2)	917953
(2)	922703
(1pr)	917951C
(1pr)	917957C
(1pr)	917953C
	(2) (2) (2) (1pr) (1pr)

#### Seat Belts

New tan

Also see 'Accessories" for competition type seat belt harness.

Inertia seat belt kit (Per seat); 3 point fixing replacement type belts (inc. stalks)	). Fit all	models.
with Standard stalk	(2)	XKC2528
with Extra long (by 150mm) stalk	(2) X	KC2528SA
Use if seat is normally positioned fully forw	ard.	
Inertia seat belt kit - adjustable (Pe	r seat):	

Features angle adjustable reel eliminating pivot/guide on top of wheel arch. Suitable for use when non standard seats or a roll-over bar are fitted

with Standard stalk	(2)	RB7355
with Extra long (by 150mm) stalk	(2)	RB7355SA
Use if seat is normally positioned fully forw	ard.	
Static seat belt kit (Per seat); Non inertia		

with Standard stalk 719918A (2) with Extra long (by 150mm) stalk (2) 719918ASA

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51C 57C	Trim	Adh	esiv	e
53C				

922703C

(1pr)

Carpet/trim adhesive		
Tin (1 litre)	(a/r)	RX1353
Aerosol (370g)	(a/r)	RX1353A

#### **Door Aperture Seals**

Seal - Door surround (Rubber/bristle); All colours Colours available: Black, Beige, Blue-Grey, Shadow Blue, Chestnut, Red & Tan.	(2)	RX3002
Sill weatherseal	(2)	620656
'A' post weatherseal	(2)	630755

#### Headlining Trim (AII)

Headlining trim kit;	
Black	(1) <b>RG1235</b> Black
White	(1) RG1235White
Longhorn silver	(1) <b>RG1235</b> Silver

#### INTERIOR TRIM If you modify it - then you own it!

All our re-manufactured interior trim is produced to the highest standard. ou genuinely believe that any of our trim (seat covers/carpets etc) does not/will not fit, then we will er exchange it, or offer a full refund (in line with our normal procedure). However, if any item of trim has been modified in any way whatsoever (ie cut, trimmed, unstitched, etc) by the purchaser in an attempt to rectify a problem, then any claims for faulty goods will be Null & Void.



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#### **Rear View Mirror**

#### Mk1 & Mk2

Rear view mirror (Head only) (1)	621767
Screw (2) Self tapping, mirror arm to frame.	AD610052
Spire nut/clip (2)	FJ2445/9
Setscrew (Not illustrated) (2)	512461
Alternative fitment to AD610052 & FJ2445/9.	
MLO	

#### Mk3

(1)	632095
(1)	632091
(1)	632095S
(1)	RTC1006
(1)	SG104161
(2)	SG105144
	(1) (1) (1) (1)

#### **Sunvisors**

Original sunvisors for Mk1 and Mk2 are no longer available. Mk3 sunvisors can be installed using our hinged mounting kit which includes bars, brackets, retaining rubbers and fixings. This kit also allows the visors to be hinged to the side if required. Alternatively, the Mk3 visors can be installed using the Mk3 fixed mounting bars listed below.

#### **ALL MODELS**

Drivers sunvisor (RHD & LHD) MK3 Passenger sunvisor (with mirror) MK3;	(1)	823381
RHD LHD	(1) (1)	823311 823321
Mounting kit (for hinged visors); Inc. bars, brackets, retaining rubbers & fixings. fitted to Mk1 & Mk2. Can also be used to conver hinged if required.		
Mounting bar Mk3 (fixed type) RH LH Screw - for Mk3 mounting bar	(1) (1) (4)	630933 630932 PX505

## Dash Facia & Parcel Tray

Dash veneer set (Replacement 3 piece) (RHD); Please enquire for LHD models - refer to LHD suffixed part numbers in Price Guide.

Mk1 -		
Original finish	(1)	RG1223
Burr walnut	(1)	RG1223BW
Mk2 -	. ,	
Original finish	(1)	RG1224
Burr walnut	(1)	RG1224BW
Mk3 -	. ,	
Original finish	(1)	RG1225
Burr walnut		RG1225BW
Dash Crash pad - Mk3	. ,	
Dash top	(1)	815281
Dash - Lower facia crash pad - M		
RHD vehicles -	,	
Drivers side	(1)	813271
Passenger side	(1)	812981
LHD vehicles -	( )	
Drivers side	(1)	813281
Passenger side	(1)	812991
Ash Tray (Dash top) (All)	(1)	613186
Parcel tray;	• • •	
Mk1 RHD-		
Drivers	(1)	809917
Passenger	(1)	809918
Mk1 LHD -	. ,	
Drivers	(1)	807004
Passenger	(1)	807005
Mk2/Mk3 RHD -	. ,	
Drivers	(1)	813745
Passenger	(1)	813753
Mk2/Mk3 LHD -		
Drivers	(1)	813746
Passenger	(1)	813754
Parcel tray lower crash pad (support	rt rail);	
Right hand	(1)	728641
Left hand	(1)	728631
Centre console;		
Trim recovering material (Black)	(1)	822558
Screw & cup washer pack	(à/r)	
General purpose, includes 20 self tapping scre	NS & CL	ıp washers.





# Centre Armrest

#### Mk1 & Mk2

DESCRIPTION

Armrest/console assembly Not currently available Armrest/console recovering kit (1) RG1167 Colours available: Black, Red, Midnight blue, Shadow blue & Light tan. Includes material for armrest & handbrake gaiter. Also includes material for tunnel cover.

#### Mk3

• • • • • •		
Armrest/console assembly (Comp	olete with ha	ndbrake gaiter);
Black	(1)	822781
Matador red (To KE/KF20000)	(1)	820802
Shadow blue	(1)	822787
Chestnut (From KE/KF20001)	(1)	822783
New tan	(1)	824263
Armrest/console trim recovering Includes material for armrest & handbrake g	g kit; <sub>aiter.</sub>	
Black	(1) 8	22781CVR
Matador red (To KE/KF20000)	(1) 8	20802CVR
Shadow blue	(1) 8	22787CVR
Chestnut (From KE/KF20001)	(1) 8	22783CVR
<b>N N</b>	201	



#### **Tunnel Cover**

Tunnel cover (Mk3 only); For Mk1 & Mk2 refer to Centre Co recovering kit RG1167. Black (1) 822821 818852 Matador red (To KE/KF20000) (1) Shadow blue 818857 (1) Chestnut (From KE/KF20001) 822823 (1) New tan (1) 818853

#### **Knee Pads**

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(nee pads;		
Black -		
Right hand	(1) <b>XK</b>	C2917PA
Left hand	(1) <b>XK</b>	C2916PA
Matador red -		
Right hand	(1)	719432
Left hand	(1)	719422
Shadow blue -		
Right hand	(1)	726807
Left hand	(1)	726797
Chestnut -		
Right hand	(1)	726803
Left hand	(1)	726793
New tan -		
Right hand	(1)	729773
Left hand	(1)	729763
	( )	

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#### **Carpet Sets**

**MOULDED CARPETS (As Original Specification)** Our Moulded passenger area carpet sets are suitable for ALL ROTOFLEX and NON-Rotoflex models. Available in Black only. Note: Underfelt can not be fitted with moulded carpets.

Passenger area carpet set (Black); Ε

Excludes rear load space carpet.		
RHD	(1)	RG1154
LHD	(1) <b>R</b>	G1154LHD
Rear load area carpet;		
Mk1 & Mk2 (Black) -		
31.5" deep (Rear seat fitted)	(1)	RG1156
41.5" deep (Rear seat not fitted)	(1)	RG1155
Mk3 (Black) -		
31.5" deep	(1)	RG1157

#### **TUFTED & WOOL CARPETS**

Our range of high quality Tuffed pile and Luxury Wool stitched carpet sets cover all models and include the rear load space area carpet. Universal fitting for both RHD & LHD models.

#### **NON-Rotoflex Driveshaft Models** Tufted carnet set

runeu carpei sei;		
Mk1*	(1)	RG1208
Supplied with 41.5" deep rear load all vehicles without rear seat. Cut to		
Mk3* (Late)	(1)	RG1230
*Colours available: Black, Brown, Bei	ge, Red, Navy blu	e & Light blue.
Luxury wool carpet set;		
Mk1*	(1)	RG1250
Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.		
*Colours available: Black, Brown, Be	ige, Kea, Navy bl	ue & Light blue.

#### **ROTOFLEX Driveshaft Models**

Tufted carpet set;		
Mk2*		RG1218
Supplied with 41.5" deep rear load	area carpet suital	ole for
all vehicles without rear seat. Cut to	31.5" deep if rea	r seat fitted.
Mk3* (Early)		RG1240
*Colours`available: Black, Brown, Be	ige, Red, Navy blu	e & Light blue.
Luxury wool carpet set;		
MILO*	(1)	DC1221

Mk2\* (1) RG1231 Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted. ) (1) **RG1209** le: Black, Brown, Beige, Red, Navy blue & Light blue. Mk3\* (Early) \*Colours`availa





UNDERFELT & ADHESI	VE
Carpet underfelt kit	
Not suitable for moulded carpets.	
Carpet/trim adhesive	
Tin (1 Litre)	
Aerosol (270g)	

RG1141 (1) RX1353 RX1353A

#### **Footwell Overmats**

Tailored overmats	(pr)	RL1317
Suitable for RHD & LHD. Available in velour or	rubber (see a	ccessories).



#### ENGINE



#### **OIL PRESSURE GAUGE KIT**



Oil Pressure Gauge Kit	
All Models	RX1351/0
Oil Pressure/Water Temp Gauge Kit	-
All models (combined gauge)	RX1351/0W
Adaptor;	
Oil pipe to block	143943
Temp sender to water pump hous	sing <b>11K2846</b>
Washer (copper) (for adaptor 11K2846)	AED172
'T' Piece	RX1352
Use if retaining oil pressure warning light.	
Bracket (for remote mounting of gauge)	RB7050
Oil pressure switch	GPS117







# These units replace the existing air cleaner box and improve engine breathing - they look good too!

Don't forget to order cleaning and re-oiling fluids. Note: Carb needles may require changing depending upon application., see 'Fuel System'.

K&N Filters <i>(Each)</i> Pair	(1)	RM8230
Each	(2)	RL1575
Cleaning Fluid (K&N) (1 Litre)	(A/R)	RX1346
Element Oil (Use after cleaning)		
29.58ml Sachet	(A/R)	RX1347
250ml Bottle	(A/R)	RX1348
400ml Aerosol	(A/R)	RX1349

#### ROCKER FEED KIT - GT6 ALL MODELS



Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!

EXTERNAL ROCKER FEED KIT ALL MODELS

RR1340

# The Rocker Feed Kit and Oil Consumption

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seal is required. We offer the simple do-nut rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem.

Now the clever bit... How to fit them without removing the cylinder head from the car?

Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve sprinas.

Be honest, this tip has saved the cost of a decoke set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank anticlockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of valves.

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.

# CCESSORIES

# **HALOGEN HEADLAMP CONVERSION KIT**

Halogen conversion kit;	
RHD (with or without pilot)	RB7129
LHD (with or without pilot)	RB7082
LHD - France (pilot type)	RB7160
Halogen Bulb (100/80w uprated) each	GLB484
Halogen Bulb 'Xenon' (60/55w) pair	GLB472X

## FRONT FOG LIGHTS toad **runne**i



Rear fog light/guard Aftermarket product.

#### **PORTABLE WORKLIGHT** Ideal for working on you car or for jobs around the house. Inc. 240v-500w tungsten halogen lamp, 2m

**RB7092** 



Portable Halogen Worklight (500w) RX1263

# **ELECTRICAL**



Kenlowe Electric Fan Kit

#### **RB7065**

# **UPRATED IGNITION** SYSTEMS

These kits offer a maintenance free ignition system, (in place of contact points) with potential for improved performance and fuel economy

RG1255 Electronic Ignition Kit (Newtronic) Silicone Plug Lead Set GHT142S



Spark Plug - High Performance Sports Coil (performance) Mk1 & Mk2 (12 volt) GCL110HP Mk3 (6 volt) GCL132HP



Inspection Lamp/Halogen Plugs into cigar lighter.

#### **BATTERY CONDITIONER**



#### The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

#### Battery Conditioner Kit - RX1410 Comes complete with all fittings & operating instructions. LOOK AT THESE BENEFITS;

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.
- Can also be used for these applications providing they use a 12 volt battery; Caravans, lawn mowers, motorbikes, motor boats, wheel

chairs and general leisure use.

**BATTERY CHARGER** Conventional type 6v/12v

#### **GAC7106**

## **UPRATED HI-TORQUE STARTER MOTOR** Fits as direct replacement. Starts engine regardless of compression or temperature.

Up to 200% more cranking power using up to 50% less current. Uprated Hi-Torque Starter Motor Outright sale, no exchange, GEU9405UR All models

#### **AIR HORNS**



Air horns (Electric type) RX1381 Twin 'Compressed - Air' Horns.

### GENERAL

#### **UPRATED DISCS & PADS**



EBC turbo groove discs and 'Green Stuff' Kevlar pads. Handed discs (rh/lh) with curved grooves & dimples offer superb stopping power when combined with pads. The pads may be fitted to standard discs also.



Mk1, Mk2 & Mk3 early (to KC56077, KE/KF12389) Mk3 late (KE/KF12390 onwards) Pins/shims available separately. GBP216GS



#### **CHASSIS PLATE**



#### VEHICLE RECORD LOG & HANDBOOK WALLET

Glovebox wallet/folder	RX1421
Look & Be Organised.	
This wallet is ideal for holding your ou service/MOT log, invoices & MOT certi	
Service/MOT record log	RX1422
A visible service record of your cla	ssic.
Use this log book for keeping a full re	cord of your classics
service, tax & MOT dates.	
Over the years the historic record will p	prove to any potential

Over the years the historic record will prove to any potentia purchaser how you have cared for your car.



#### **COMPETITION TYPE HARNESS**

A popular alternative to standard seat belts - these really do look the part!

The 4-point harness shown (no. 1) can be converted to the 6point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2" wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.

	QTY REQ.
1	1 HARNESS, competition type, red (each) (2) <b>RX1500</b>
	2 CROTCH STRAP, red (each) (2) RX1501
	3 SHOULDER PADS, 'Securon' (pair) (2) <b>RX1502</b> available in red or black
	4 SHOULDER PADS, 'Triumph' (pair) (2) <b>RX1414</b> black
	<b>5</b> EYE BOLT SET (pair) (2) <b>RX1503</b>
	6 REINFORCEMENT PLATE SET (pair) (2) 621112
	<b>7</b> BOLT & SPACER SET (pair) (2) <b>RX1505</b>
	TRIUMPH SHOULDER PADS RX1414
DOOR LOCKS	POLYURETHANE BUSHES
	Annual allow Annual Contraction







#### **DECALS & BADGES**



'Triumph Laurel' Leaf Transfer - Large (200mm dia) Popular application - Bonnet XKC3700 Black XKC3702 Gold XKC3701 Silver **RB7222** Red 'Triumph Laurel' Leaf Transfer - Small (50mm dia) Popular application - Front Wing Black, Gold or Silver **RB7178** 





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RG1295-02

White

# CAR STORAGE CAR-CAPSULE The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture

retention, which can lead to corrosion problems. Quick and very easy to use, Car-Capsule is suitable for both long and

short term storage. The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle. Car-Capsule helps prevent interiors from becoming damp & musty during storage.

**Dolomite Car-Capsule** (480x180cm) **RX1402** Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.



# **OUTDOOR** 'MONSOON' SEMI-TAILORED CAR COVERS



Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3 TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse Stag 2000/2500 saloons, Rover SD1 Extra large - Range Rover etc RX1516 RX1517 RX1518 RX1519 RX1520

#### FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

# **TOTAL PROTECTION!**

# **INDOOR TAILORED CAR COVERS**



# Cover It up !

#### Look at these features ...

- Breathable Cotton material.
- Available in a choice of colours.
- Excellent tailored fit.
- Superb Value for Money.
- Embroidered Model Name/Logo.
- Supplied with FREE Storage Bag.
- Manufactured in the UK.

These quality tailored indoor car covers are exclusive to Rimmer Bros, and have been individually designed for each model to ensure a really close fit. They are manufactured to our specification in a 'Breathable Sateen Cotton' material that is strong, but yet light in weight, making them very easy to fit. They will provide ideal protection whilst your car is in the garage - whether just parked up for a few days, or stored over the winter months - from dust, bright sunlight and from those annoying little marks when people brush past. The covers, which are available in a choice of colours, are supplied with a matching storage bag. This product is manufactured Solely in the United Kingdom. Available in Blue, Red & Green.

> GT6 'Sateen' Car Cover RG1158 Indoor Car Covers also available for other models.

#### **BOOKS & VIDEOS**



#### **WORKSHOP MANUALS** (FACTORY)

TR4/TR4A	510322
TR5 Pi Supplement	545053
TR6	545277
TR5/TR250/TR6 (Pocket size)	545277HBS
TR7	AKM3079B
TR8	AKM3971
Stag	AKM3966
Stag - Engine Service Manual	ritinocoo
(Pocket Size)	RS1542
Spitfire Mk1/2/3	511243
Spitfire MkIV	545254
Spitfire 1500:	J4J2J4
Hard Cover	AKM4329HCVR
Soft Cover	AKM4329NCVR
Spitfire (Pocket Size)	RL1395
GT6/Vitesse	512947
Herald	511243
Dolomite Sprint	AKM3629
Dolomite Sprint -	
Repair operation times	AKM3635
Triumph 2000/2500	AKM3974
SD1 (1982 on)	AKM5343

RL1379

RB7283 RT1223

#### **WORKSHOP MANUALS** (HAYNES)

TR2-4A	RF4128
TR6	RR1020
TR7	RB7210
Stag	RS1401
Spitfire	RL1222
GT6/Vitesse	RG1001
Herald	RH5194
Triumph FWD (1965-73) Autodata	RX1292AD
Dolomite 1300	RT1250
SD1	
2000/2300/2600	R01068
3500	R01069
2300/2600/3500 (exc EFi)	
Autodata	R01069AD
Carburettor Manual	RX1412
Weber, Zenith, Stromberg.	
Range Rover (1970-92)	RA1007

# SALES BROCHURES (ORIGINAL) TR7 Drophead MILTIN Spitfire 1500 TR7 Convertible Dolomite

#### TRIUMPH VIDEOS

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.



#### THE TRIUMPH MARQUE

RX1436

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spitfires from 1953 to 1968 and the introduction of the TR5. Footage of the 25th Monte Carlo Rally is also included.

#### **TRIUMPH HERALD**

RX1437

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.



#### **LEYLAND CARS OF THE 70's**

**RX1442** 

A celebration of those wonderful films made to launch some famous cars of the golden years at British Leyland. Includes footage of the Maxi, Marina, Allergo and Princess. (62 minutes in total).







All models, shapes, sizes & colours, 120,000BC to present day. By Dr Banks. . Ian 128 pages.

The practical stepby-step guide to men's health. Not a motoring manual, but a health manual presented in the style

of a Haynes car repair quide! Covers basic health advice and 'trouble-shooting' with text and illustrations. Men are far more likely to look after their cars than their own bodies! Reading this could mean the difference between a healthy, high mileage life and premature breakdown. 'Man' Haynes Manual

RX1534

Triumph Spittire 1500

### BOOKS

<b>PARTS BOOKS</b>	
<b>'BRITISH LEYL</b>	.AND'
TR2/3	501653SC
TR4	510978
TR4A	514837
TR250	516914
TR5	516915
TR6 (to 1973)	517785A
TR6 (1974 to '76)	RTC9093A
TR7 (1975 – 78)	RTC9814CA
TR7 (1979 on	RTC9828CC
TR7/8 (to '79)	RTC9020B
Stag	519579
Spitfire ('4' Mk1 & Mk2)	511682
Spitfire (Mk3)	516282
Spitfire 1500 (Late)	RTC9819CB
GT6 (Mk1 & Mk2)	515754
GT6 (Mk3)	520949A
Herald (1200 – 12/50)	510597
Herald (13/60)	517056
Vitesse (1600/2000 Mk1)	511408
Vitesse (2 Litre Mk2)	517786
Dolomite (All Models)	RTC9822CB
Triumph 1500 (RWD)	RTC9019A



#### OWNERS HANDBOOKS

TR4	510326
TR4A	512916
TR250	545033
TR6	545078
See catalogue for full listi	ngs
TR7 USA (1977) R	TC9209-77
TR7 (Coupe 77–81)	AKM4332
TR7 ('81 on inc. conv.)	AKM4853
TR8	AKM4779
Stag	545105
Spitfire Mk3	545017
Spitfire MkIV	545220
Spitfire 1500	RTC9221
Spitfire 1500 (USA)	AKM4544
GT6 (Mk1)	RG1293
GT6 (Mk2)	545057
GT6 (Mk3)	545186
Herald (1200 & 12/50)	512893
Herald (13/60)	545037
Vitesse (1600 Mk1)	511236
Vitesse (2 Litre Mk1)	545006
Vitesse (2 Litre Mk2)	545070
Dolomite Sprint	545601
Triumph 2000/2500	AKM3617
SD1 - Refer to catalogue	



# **ACCESSORIES**

# ACCESSORIES

#### BOOKS



1	Original Triumph Stag - 'Restorers Guide' (James Taylor). 96 pages. 190 colour photos.	RS1694
2	Original TR2/3/3A (Bill Piggot) 128 pages	RF4125
3	Original Triumph TR4/4A/5/6 (Bill Piggot) TR4/5/6 112 pages	RX1294
4	Original Triumph TR7 & TR8 (Bill Piggot) 128 pages. 200 colour photos	RB7688
5	'Original' Range Rover (1970-86) (James Taylor)	RA1226
6	Triumph Cars: The Complete Story (Robson & Langworth). 352 pages	RX1388
7	How to restore - Triumph TR5/250 & TR6 Paperback, 192 pages with over 300 photographs and illustrations.	RX1497
8	Triumph - The Sporting Years (Bill Piggot) 160 pages	RX1428
9	2000/2.5Pi The Complete Story (Robson) 200 pages	RM8221
10	Spitfire/GT6 Informative Guide to Origins (By John Thomason) 158 pages	RL1479
11	Stag Portfolio*	RS1525
12	TR4/5/250 Road & Track	RF4114
13	TR6 Portfolio*	RR1325
14	TR7/8 Gold Portfolio*	RB7207
15	Spitfire Portfolio*	RL1390
16	GT6 Portfolio*	RG1140

4	17	2000/2500 Road Test Book (Brooklands) 100 pages	RM8226
5		Advertising Triumph -1947-1981 (Daniel Young). 96 Pages.	l
•	18	Saloon Cars	RX1304
4	19	Sports Cars	RX1303
B	20	Essential Triumph TR2 – 8 (Bayview Books). 80 pages	RX1357
6	21	Triumph TR's: The Complete Story (Robson). 192 pages	RX1296
B	22	Triumph Sports Cars – 1967-74 (Road & Track) 90 pages	RX1269
7	23	Dolomite Portfolio* *Road Tests/Spec's, Performance Data, new i instructions, long term reports, rallying, touris plus buyers guide.	RT1227 model ng,
_	24	The Rover V8 Engine (David Hardcastle) 208 pages.	RX1429
B	25	Tuning Rover V8 Engines (David Hardcastle) 208 pages.	RX1430
1	26	SD1 - Road Test Book 100 pages. (3500 & Vitesse 1976-86)	R01070
9	27	Range Rover - Purchase & Restoration Guide	RA1070
5 4	28	Range Rover - The Complete Story (James Taylor) Note: refer to Range Rover catalogue for other	
5 7	29	Triumph Cars in America	RX1506
D D	30	How to Restore TR4 & TR4A (Roger Williams) 192 pages. Soft cover.	RX1509

31 SD1 - The Complete Story (Karen Pender) 192 pages.	R01129
32 Practical Classics on Herald	

RH5300

- & Vitesse Restoration (Brooklands). 76 pages. 33 Triumph Herald 59-71
- 33 multipli fieldu 39-71
   Road Test Book (MC Clark Brooklands).100 pages.
   34 Triumph Vitesse 62-71
   Road Test Book (RM Clark Brooklands).100 pages. RH5299
- RV6117 35 'Road & Track on Triumph Sports Cars 74-82 (Brooklands). 88 pages. RX1439
- 36 TR2 & TR3 Gold Portfolio 52-61 RW3033 (RM Clark Brooklands).172 pages.
- 37 Spitfire Competition Prep Manual RL1638 (RW Kastner). 64 pages.
- 38 GT6 Competition Prep Manual RG1294 (RW Kastner). 28 pages. RG1294 RX1507
- 39 Triumph Sports Cars (William Krause). 96 pages 40 Spitfire Mk3, IV, 1500
- Workshop Manual (Glovebox size) RL1637 (Practical Classics reprint, 186 pages).
- 41 Triumph TR's: Collectors Guide (Graham Bobson), 128 pages. RX1295 42 Collectors Guide (Spitfire & GT6) RL1417
- DIY Guide -Spitfire, Herald, GT6 & Vitesse (Haynes) *not shown* **RL1418** -



#### **NOT SHOWN**

Please enquire for availability. The Land Rover Experience (Tom Sheppard)	RA1320
The Works Triumphs - 50 years of Motorsport (Robson) 296 pages.	RM8227
Triumph TR7 & TR8 (James Taylor). Owner & Buyers Guide. 66 Pages.	RB7375
Spitfire Restoration Manual	RL1374
Complete Guide (Herald/Vitesse) (Bay View Books). 112 pages	RH5071
TR4/5/6 Autofolio	RR1339
Triumph TR: Haynes Great Cars Series (Bill Piggot)	s <b>RX1523</b>





Rear Hub Puller	RX1542
Door Gap Adjusting Tool	RX1543
Bolts between 'A' and 'B' posts to mainta aperture size when replacing sills or rep	ain correct door airing chassis.
Valve spring compressor tool	
Overhead Valve Models	RX12260HV
Grease Gun	RX1423

#### **Clutch Alignment Tool Oil Filter Strap Wrench** For cartridge (spin-on) type filter. Spark Plug Spanner Spring Compressor Tool Wheel nut Brace

#### **VEHICLE SECURITY**



'Dis-Car-Nect' starter immobiliser Replacement screw knob Replacement fuse

RX1356 RX1356K RX1356F

#### **HOW DOES 'DIS-CAR-NECT' WORK?**

RX1385

RX1514

**GAT140** 

RX1328A

21A2818

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc).

Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time.

For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, 'Dis-Car-Nect' will also prevent battery drain, simply unscrew the knob and remove the fuse. Fits all vehicles and is easily fitted to any battery terminal.

Full installation/user instructions supplied with every unit

#### WHEELS

#### **MINILITE REPLICA** WHEEL KITS



**ACCESSORIES** 



See page 29 for details.

#### WHEEL TRIM SET



**Chrome Wheel Trim Set** 





## **LUBRICANTS & FLUIDS**



4.55 Litre/1 Gallon **RX1363** Unipart (10W/40) Semi-Synthetic 5 Litre **GGL657** 

# GEAR OIL

ENGINE OIL CAPACITY (INC FILTER) 4.7 LITRES.

GEARBOX 0.9 LITRES. GEARBOX & OVERDRIVE 1.4 LITRES DIFFERENTIAL 0.6 LITRES

#### ANTIFREEZE



Unipart 5 Litre COOLING SYSTEM (INC HEATER) 6.2 LITRES

#### **BRAKE/CLUTCH FLUIDS**



Unipart (DOT 3) 1 Litre Silicone 0.5 Litre\* Silicone 1 Litre\* \*Do not mix with standard fluid GBF103 RX1327 RX1326

#### **GREASE & LUBE** Castrol Oil Jugs Lithium Grease (Multi-Purpose) 1/2 Pint RX1395 GGL111 Unipart 0.5 Litre (Tube) RX1396 1 Pint Brake Rubber Grease 514578 2 Pint RX1397 Cam Lube (for assembly) RX1358 All Three Jugs RX1398

**OIL JUGS** 

### UNLEADED FUEL ADDITIVES



Bottled additives are available which can be mixed with either 'Premium' or 'Super' unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

Castrol Valvemaster 250ml RX1407VM Castrol Valvemaster Plus 250ml RX1407VMP

Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.

### **BODY CARE**





#### Autoglym Car Care Pack RX1510 items marked \* Silicone Resin Polish (325ml)\* Bodywork Shampoo/Conditioner (500ml)\* Car Interior Shampoo (500ml)\* RX1312 RX1313 RX1314 Glass Polish (325ml)\* Cutting Polish (325ml)\* RX1315 **BX1316** Extra Gloss Protection (325ml)\* RX1317 Bumper Care (325ml)\* RX1318 Vinyl & Rubber Care (325ml)\* RX1319 Leather Care Cream (325ml)\* **RX1320** Superglym Chrome Polish (55ml)\* RX1321 Clean Wheels (500ml)\* RX1322 Perfect Polishing Cloth (21sq ft)\* Aqua Dry (Synthetic Chamois)\* Clean Machine (1 Litre)\* RX1323 RX1324 RX1325 Hood Care & Maintenance Kit RX1433 Alloy Wheel Seal (Silicone spray) RX1443 Instant Tyre Dressing RX1368 Intensive Tar Remover RX1367 **OTHER CAR CARE PRODUCTS** RX1415 Sponge Wash Leather RX1416

**AUTOGLYM CAR CARE PRODUCTS** 



Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

#### 'Concours' Wheel Cleaning Kit - RX1405

- Special cleaning solution (580ml).
- Wooden handled cleaning brush & dispenser.
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all

those awkward places. Finishing/protection solution leaves wheels like new.



# ACCESSORIES



GENERAL APPLICATION (Aerosol)	
Black - High Gloss (400ml)	RX4070A
Black - Matt (500ml)	RX1266
Black - Satin (500ml)	RX1538
Silver (Suitable for Wheels) (450ml)	RX1265
Lacquer - Clear (Suitable for Wheels) (400ml)	RX1261
PRIMER (Aerosol)	
White (150ml)	RX4048A
Red Oxide (150ml)	RX4049A
Grey (150ml)	RX4047A
ENGINE PAINT	
Engine Paint (High Heat)	
Black (400ml) (Aerosol)	RX1432A
Aluminium (400ml) (Aerosol)	RX1432AL
Brush-on (125ml) (Tin)	RX1432B
CHASSIS PAINT	

Black Brush-on (125ml)	

#### **GT6 BODY PAINTS** COLOUR/TYPE BL COLOUR CODE AEROSOL TOUCH-IN (BRUSH IN CAP)

RX4070B

#### Body colours issued for Mk1 & Mk2

White	19	RX4009A	RX4009B
Damson Red	27	RX4057A	RX4057B
Signal Red	32	RX4065A	RX4065B
Sienna Brown	23	RX4053A	RX4053B
Jasmine Yellow	34	RX4059A	RX4059B
Conifer Green	25	RX4071A	RX4071B
Laurel Green	55	RX4060A	RX4060B
Royal Blue	56	RX4063A	RX4063B
Wedgewood Blue	26	RX4064A	RX4064B
Valencia Blue	66	RX4072A	RX4072B

#### **Body colours issued for Mk3**

White	19	RX4009A	RX4009B
Carmine Red	82	RX4020A	RX4020B
Damson Red	17	RX4057A	RX4057B
Pimento Red	72	RX4019A	RX4019B
Magenta (Red)	92	RX4061A	RX4061B
Sienna Brown	23	RX4053A	RX4053B
Mimosa Yellow	64	RX4015A	RX4015B
Saffron Yellow	54	RX4066A	RX4066B
Emerald Green	65	RX4058A	RX4058B
Laurel Green	55	RX4060A	RX4060B
Mallard Green	106	RX4067A	RX4067B
French Blue	126	RX4000A	RX4000B
Sapphire Blue	96	RX4068A	n/a
Wedgewood Blue	26	RX4064A	RX4064B
Valencia Blue	66	RX4072A	RX4072B

#### **UPRATED SUSPENSION** PACKAGES

See page 26 for details.



## **GENERAL FASTENERS**

GHC304

GHC405 GHC406

GHC507

GHC608

GHC709

GHC811

GHC913

Bolts have a NON Threaded Shoulder. The threaded length can be calculated by multiplying the diameter by 2 and adding 1/4".								
Thread Diameter	Bolt Length	Thread Type	Thread Pitch	PART NUMBER	Spanner Size			
1/4"	1.5"	UNF		GHF102	7/16" AF			
1/4"	2"	UNF		GHF118	7/16" AF			
5/16"	1.5"	UNF		GHF104	1/2" AF			
5/16"	2"	UNF		GHF121	1/2" AF			
3/8"	1.5"	UNF		GHF106	9/16" AF			
3/8"	3"	UNF		GHF126	9/16" AF			
1/2"	2"	UNF		BH608161	3/4" AF			
1/2"	2.5"	UNF		BH608201	3/4" AF			
1/2"	3"	UNF		BH608241	3/4" AF			
5/8"	3"	UNF		GHF113	15/16" AF			
5/8"	4"	UNF		BH610321	15/16" AF			

#### **BOLTS** (Metric)

M 12

M 16

M 16

**BOLTS** (Imperial)

**Bolts have a NON Threaded Shoulder.** The threaded length can be calculated by multiplying the

diameter by 2 and adding 6mm. Thread Bolt Diameter Length PART NUMBER Thread Thread Pitch Spanner Size Type Metric Fine Μ6 40mm 1.0 GHF132 10mm M 8 40mm Metric Fine 1.25 GHF134 13mm M 10 40mm Metric Fine 1.5 GHF136 17mm Metric Fine 1.75 Metric Fine 1.75 M 12 50mm BH112101 19mm BH112121 M 12 60mm 19mm

Metric Fine 1.75

2.0

2.0

Metric Fine

Metric Fine

BH112161

BH116121

BH116161A 21mm

19mm

21mm

#### SET SCREWS (Imperial)

80mm

60mm

80mm

Set sci	Set screws are Fully Threaded.									
Thread Diameter	Bolt Length	Thread Type	Thread Pitch	PART NUMBER	Spanner Size					
1/4"	3/4"	UNF		GHF117	7/16" AF					
1/4"	1"	UNF		GHF101	7/16" AF					
5/16"	3/4"	UNF		GHF120	1/2" AF					
5/16"	1"	UNF		GHF103	1/2" AF					
3/8"	1"	UNF		GHF105	9/16" AF					
7/16"	1.5"	UNF		GHF107	5/8" AF					
1/2"	1.5"	UNF		GHF109	3/4" AF					
1/4"	1"	UNC		GHF161	7/16" AF					
1/4"	1.5"	UNC		SH504121	7/16" AF					
5/16"	1"	UNC		GHF163	1/2" AF					
5/16"	1.5"	UNC		GHF164	1/2" AF					
3/8"	1"	UNC		GHF165	9/16" AF					
3/8"	1.5"	UNC		GHF166	9/16" AF					

#### SET SCREWS (Metric)

Set screws are Fully Threaded.							
Thread Bolt Thread Thre Diameter Length Type Pitc				PART NUMBER	Spanner Size		
M 6	25 mm	Metric Fine	1.0	GHF131	10mm		
M 8	25 mm	Metric Fine	1.25	GHF133	13 mm		
M 10	25 mm	Metric Fine	1.5	GHF135	17mm		

STEEL	NUTS (PI	ain NON Loc	cking - Im	perial)
Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
3/16"	UNF		HN2005	3/8" AF
1/4"	UNF		GHF200	7/16" AF
5/16"	UNF		GHF201	1/2" AF
3/8"	UNF		GHF202	9/16" AF
7/16"	UNF		GHF203	5/8" AF
1/2"	UNF		GHF204	3/4" AF
1/4"	UNC		GHF207	7/16" AF
5/16"	UNC		GHF208	1/2" AF
3/8"	UNC		GHF209	9/16" AF

STEEL	NUTS (Pla	ain NON L	Locking - Me	tric)
Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
M 4	Metric Fine	0.7	NH104041	7mm
M 6	Metric Fine	1.0	GHF212	10mm
M 8	Metric Fine	1.25	GHF213	13mm
M 10	Metric Fine	1.5	GHF214	17mm
M 12	Metric Fine	1.75	GHF215	19mm

STEEL	NUTS (Ny	ion Insert Se	elf Locking - I	mperial)
Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
3/16"	UNF		GHF220	5/16" AF
1/4"	UNF		GHF221	7/16" AF
5/16"	UNF		GHF222	1/2" AF
3/8"	UNF		GHF223	9/16" AF
7/16"	UNF		GHF224	5/8" AF
1/2"	UNF		GHF225	3/4" AF
5/8"	UNF		138563	15/16" AF

STEEL	NUTS (Nyl	on Insert S	elf Locking - M	etric)
Thread Diameter	Thread Type	Thread Pitch	PART NUMBER	Spanner Size
M 6	Metric Fine	1.0	NY106041	10mm
M 8	Metric Fine	1.25	GHF232	13mm
M 10	Metric Fine	1.5	GHF233	17 mm
M 12	Metric Fine	1.75	NY112041	19mm
BRASS NUTS (Standard & Deep Section - Imperial)				
Thread	Thread	Thread	PART	Spanner
Diameter	Туре	Pitch	NUMBER	Size
5/16" Ct			515260	1/9" AE

Diameter	Type	Pitch	NUMBER	Size
5/16" Std	UNF		515369	1/2" AF
3/8" Std	UNF		GHF262	9/16" AF
3/8" Deep	UNF		AEC350	9/16" AF
· ·				

#### WASHERS (Imperial)

IIII		iaiy		
	Plain	Repair	Spring	Shakeproof
	Standard	Large	Standard	Standard
	Diameter	Diameter	Diameter	Diameter
Internal	PART	PART	PART	PART
Diameter	NUMBER	NUMBER	NUMBER	NUMBER
3/16"	WP20			
1/4"	GHF300	GHF314	GHF331	GHF321
5/16"	GHF301	GHF315	GHF332	GHF322
3/8"	GHF302	GHF316	GHF333	GHF323
7/16"	WC600071		GHF334	GHF324
1/2"	WA112081		GHF335	GHF325
5/8 "	PWZ110		LWZ310	LWZ410

#### WASHERS (Metric)

- AOIII		7		
	*Plain	*Repair	Spring	Shakeproof
	Standard	Large	Standard	Standard
	Diameter	Diameter	Diameter	Diameter
Internal	PART	PART	PART	PART
Diameter	NUMBER	NUMBER	NUMBER	NUMBER
M 6	GHF300	GHF314	WL106001	GHF371
M 8	GHF301	GHF315	GHF382	WF108001
M 10	GHF302	GHF316	GHF383	WF110001
M 12	GHF304		WL112001	WF112001
M 16	PWZ110		WL116001	WF116001
*Diagon A	lata, Cama nlai	and ranair w	ahara ara quit	abla for

Please Note: Some plain and repair imperial and metric applications eg: GHF

	SELF TAPPING SCREWS			
<i>Pan Hea</i> Screw Size No	n <b>d - Pozi</b> Screw Length	Drive Part Number		
6	1/2"	GHF421		
6	3/4"	GHF422		
8	1/2"	YZ3404		
8	3/4"	GHF424		
10	1/2"	GHF425		
10	3/4"	YZ5505		
12	1/2"	GHF427		
12	3/4"	GHF428		
12	1"	GHF429		
14	3/4"	GHF430		
14	1"	GHF431		

SPLIT	PINS (	(Imperial)
Pin	Pin	PART
Thickness	Length	NUMBER
1/16"	1.5"	GHF500
5/64"	1.5"	GHF501
3/32"	1.5"	PC34
7/64"	1.5"	GHF503
1/8"	2.25"	PC15
9/64"	2.25"	GHF505
5/32"	2.25"	GHF506
11/64"	2.25"	GHF512
3/16"	3"	GHF513
7/32"	3"	PS614240
1/4"	3"	PS616240

SELF TAPPING SCREWS			
Counter Screw	SUNK - P Screw	<i>ozi Drive</i> Part	
Size No	Length	NUMBER	
6	1/2"	GHF400	
6	3/4"	GHF401	
8	1/2"	GHF402	
8	3/4"	GHF403	
10	1/2"	GHF404	
10	3/4"	GHF405	
12	1/2"	AC612041A	
12	1"	AC612081	
14	3/4"	AC614061	
14	1"	AC614081	

washers	washers are suitable for			
	= 1/4" ID or			
CDLIT	DINC (1)	letvie)		
SPLIT		letric)		
Pin Thickness	Pin Length	PART NUMBER		
2.0mm		S104400		
2.5mm	40mm	GHF509		
3.2mm	56mm	GHF510		
4.0mm	56mm	GHF511		
'P' CL	IPS			
Imperia				
Part Number	Cable Diameter	Fixing Hole size		
PCR207	1/8"	7/32"		
PCR307	3/16"	7/32"		
PCR309	3/16"	9/32"		
PCR311	3/16"	11/32"		
PCR407	1/4"	7/32"		
PCR409	1/4"	9/32"		
PCR411	1/4"	11/32"		
PCR507	5/16"	7/32"		
PCR509	5/16"	9/32"		
PCR511	5/16"	11/32"		
PCR607	3/8"	7/32"		
PCR609	3/8"	9/32"		
PCR611	3/8"	11/32"		
PCR707	7/16"	7/32"		
PCR709 PCR711	7/16" 7/16"	9/32" 11/32"		
PCR807	1/2"	7/32"		
PCR809	1/2"	9/32"		
PCR811	1/2"	11/32"		
PCR813	1/2"	13/32"		
PCR1007		7/32"		
PCR1009		9/32"		
PCR101		11/32"		
PCR1207	7 3/4"	7/32"		
PCR1209	9 3/4"	9/32"		
PCR121	1 3/4"	11/32"		
PCR1407		7/32"		
PCR1409		9/32"		
PCR141		11/32"		
PCR1607	7 1"	7/32"		
Metric Sized				
CP10508		5mm		
CP10810		8mm		
CP10812	21 12mm	8mm		

1.1/6 10	1.5/6	600913
1.3/8" to	2"	GHC1015
1.1/2" to	2.1/8"	GHC1217
2" to	2.3/4"	GHC1622
GREASE	NIPPLES	
Part Number	Thread Size	Angle
UHN400	1/8" BSP	straight, short
UHN445	1/8" BSP	45° angle
LN30041	1/8" BSP	90° angle
144825	1/8" BSP	straight, long
56935	1/4" BSP	straight
125361	1/4" BSP	45° angle
56934	1/4" BSP	90° angle
<b>POP RIV</b>	ETS	
Part Number		Size
Open End 1	ype	
RA607096		2.9mm x 5mm
RA608126		
nA000120		1/8" x 3/16"

HOSE CLIPS Use as required.

1.1/8"

1.3/8"

1.5/8"

3/8" to 1/2" 5/8" 3/4"

7/16" 1/2"

3/4"

7/8" to

1.1/8" to

1" to

to

to 5/8" to 7/8"

> to 1"

RA608126	1/8" X 3/16"
RA608176	1/8" x 1/4"
RA608236	1/8" x 5/16"
RA608253	1/8" x 3/8"
Closed End Type	
RU608123	1/8" x 3/8"
RU608313	1/8" x 1/2"
RU612123	3/16" x 5/16"

#### **CABLE TIES**

Part Number	Diameter
GHF1265	3 1/2"
GHF1266	5 1/4"
RTC222A	6"
GHF1267	8 3/4"
GHF1268	11"

#### PIPES AND FITTINGS

Part Number	Material	Siz
	Fuel Pipe Supplied	
MPKF125		
MPKF225	CUPRO-NICKEL CUPRO-NICKEL CUPRO-NICKEL	1/4" Dia
MPKF325	CUPRO-NICKEL	5/16" Dia
EF125	STEEL	0// 0U DI
EF225	STEEL	3/16" Dia 1/4" Dia 5/16" Dia
EF325	STEEL	5/16" Dia
Part Number	Thread Size	Pipe Bo
Pipe Nuts -	Male, Steel.	
TM606031	3/8" UNF	3/16
TM110051	10mm x 1mm	3/16
LK21994	3/8" BSF	3/16
BC0/370	7/16" UNF	3/16
BHA4706		1/4
AUSU40A	1/2" UNF	5/16
Pipe Nuts -	Male, Brass.	
AEHU1	3/8" UNF 10mm x 1mm 3/8" BSE	3/16
AEHU2	10mm x 1mm	3/16
AEHU3	3/8" BSF	3/16
AEHU7	7/16" UNF	1/4
Pipe Nuts -	Female, Steel.	
TN606031	3/8" UNF	3/16
SU2A SU4A	10mm x 1mm	3/16
SU4A	7/16" UNF	1/4
HU41A	1/2" UNF	5/16
Pipe Nuts -	Female, Brass.	
AEHU1A	3/8" UNF	3/16
AEHU2A	10mm x 1mm	3/16
AEHU4A	7/16" UNF	1/4
Part Number		Thread Siz
<b>Bleed Screv</b>	vs	
556508A		3/8" UN
608400A		10mm metri
27H7166		3/8" BS
Part Number		Capaci
Pipe Clips		
GHF1191		SINGLE, 3/16
GHF1192		SINGLE, 1/4
624155		DOUBLE, 3/16

CP106161 16mm

CP108165 16mm 8mm

6mm

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ACKNOWLEDGMENTS Rimmer Bros would like to thank the many GT6 owners who volunteered their cars for location photography used in this catalogue.









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