Although the GT6 was manufactured from 1966 to 1973, only some 41,000 cars were produced (just 13,000 of the favoured Mk3’s), so if you own one it makes good sense to maintain it in the best possible condition. It is the job of Rimmer Bros to help you do this, supplying parts for classic Triumph cars is by far the most important part of our business.

With British Motor Heritage as your assurance of quality, our aim is to keep a stockholding so comprehensive that we nearly always have the parts you need, and to back it with the commitment to get them to you immediately. We try very hard to succeed in this, every time.

As well as supplying parts for your GT6, we also concentrate on TR2/3/4/4A, TR5/250, TR6, TR7/8, Stag, Spitfire, Dolomite, 2000/2500/2.5PI, Herald, Vitesse, Rover SD1, Range Rover, Discovery, Freelander, 90/110 and Land Rover ‘Series’ vehicles. Please refer to inside rear cover for details on all our catalogues.
Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times. Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently. We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.

Our degree of specialisation means two things. Firstly, our people know the cars we’re dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 25,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate “order picking.” Careful packaging and despatch procedures.

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff. The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.

Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.
ORDERING BY PHONE

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a ‘Trouble Shooter Guide’.

ORDERING BY PHONE

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

UK Payment for Phone Orders
(See also “Overseas Orders & Payment.”)

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Switch, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder’s full name and registered card address.

After Hours Ordering Service

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

ORDERING BY POST

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

UK Payment for Post Orders
(See also “Overseas Orders & Payment.”)

Send your remittance with the order. The ‘Pricing’ section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out “Rimmer Bros Ltd” please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, “Cheque Value Not To Exceed £...”. You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

ORDERING BY E-MAIL

Order through our website using our secure on-line ordering system!

All the latest news, special offers, products and prices just a ‘click’ away.
COLLECTING IN PERSON

If you wish to ‘call and collect’, you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We’re about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that you have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to classic car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;

A) Credit card, Debit card or Charge card.
B) Bank cheque - in ££s sterling (Drawn on a London Bank)
C) Travellers Cheques (signed) - in ££s sterling.
D) Giro Cheques in ££s sterling.
E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

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Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.
“Born in LeMans”

Only a year after the Spitfire went into production in 1962, Triumph built a prototype 'Spitfire GT', with a smart fastback coupe body style.

Within months this one-off car was further modified, with a six-cylinder engine - and the GT6 project got under way.

As a prelude, 'works' Spitfires with GT6-style bodies raced at Le Mans in 1964 and 1965, before the original GT6 road car was introduced in October 1966. These first cars used modified versions of the Spitfire chassis and suspensions, but shared almost all of their running gear - 2-litre six-cylinder engine, all-synchromesh gearbox with optional overdrive, and a more robust rear axle - with the Vitesse 2-litre model.

Because of the new car's character, which combined the sleek styling, a silky-smooth six-cylinder engine, high gearing, and a characteristic exhaust note, with a well-equipped two-seater cabin and a lift-up rear hatch, the new GT6 was often dubbed a 'mini-E-Type'. Triumph was happy to develop this image for the new car, wanting it to be seen as an altogether more up-market model than the Spitfire.

The original cars, built until the autumn of 1968, had 95bhp 2-litre engines, and could reach about 105mph. All had the same type of polished walnut interior, and a large carpeted space behind the seats. Although both were optional extras, many cars were sold with overdrive, and with centre-lock wire spoke wheels.

Although the GT6 was an immediate sales success, there was criticism of the car's swing-axle rear suspension, and of the poor ventilation of the small cabin. Major improvements to the roadholding could only be made by a complete re-design, so for the GT6 Mk2 Triumph abandoned the swing-axle system, substituting a new layout which kept the transverse leaf spring, but also used a reversed lower wishbone: wheel camber changes were much reduced.

The GT6 Mk2 was a much-improved car. Not only did it have much better roadholding than before, but there was a new type of cylinder head and more peak power (104bhp instead of 95bhp), a new facia style, cabin air outlets and a heated rear window glass both helping to improve the ventilation.

Styling retouches for the Mk2 included a raised front bumper and Rostyle wheel covers, while from late 1969 more improvements included reclining seats and a new-style steering wheel.

From late 1970 the GT6 Mk3 took over, this sharing many styling changes with the latest Spitfire, the Mk IV. Although this was basically the same shape as before, almost every external panel was changed and was more smoothly detailed than before. Perhaps this was aerodynamically smoother than before, for the car's top speed rose to 112mph.

Raised panel joints on front and rear wings had been eliminated, the side window profile was altered, and there was now to be a sharply cut-off rear panel. Yet another wheel style was chosen, and the front bumper was closely integrated into the new-shape front pressings.

The Mk3 was very popular in the UK, where sales rose sharply, but less so in the USA, where new exhaust emission and other safety regulations degraded the performance and hit all British sports car sales. For 1973 there was one final change to the GT6's chassis specification, where the latest Spitfire type of 'swing spring' type of swing-axle rear suspension took over from the unique 'lower wishbone' type, but relatively few of these cars were ever made.

The last GT6 of all was built in November 1973.
**Service Items**

<table>
<thead>
<tr>
<th>Item</th>
<th>QTY REQUIREMENT</th>
<th>PART NO.</th>
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</thead>
<tbody>
<tr>
<td>Oil filter element</td>
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<td>Spin-on conversion type</td>
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<td>Rotor arm</td>
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<td>Condenser</td>
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<td>Contact breaker points</td>
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<td>Double core</td>
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<td>GSP6462</td>
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<td>Plug lead set</td>
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<table>
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<th>Item</th>
<th>QTY REQUIREMENT</th>
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<td>Ignition coil:</td>
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<td>Standard</td>
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<td>GCL132HP</td>
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<td>High Performance</td>
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<td>Mk1 (From KC7909E)</td>
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<td>Mk1 (Late) (From KC7909E)</td>
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<td>GCB11088</td>
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<td>Mk2 (From KC79718)</td>
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<td>Mk3</td>
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<td>Wiper Blades</td>
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**Engine Service Kits**

See: Important Information - Early GT6 Mk1 Engines/Components. Include plugs, points, air filter/oil filter (standard), condenser & fan belt.

<table>
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<tr>
<th>Kit</th>
<th>QTY REQUIREMENT</th>
<th>PART NO.</th>
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<td>Mk1 (From engine no KC7909E)</td>
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<tr>
<td>Mk2</td>
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<td>RG1170</td>
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<td>Mk3</td>
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<td>Head gasket kit;</td>
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<td>Mk1 (Late)</td>
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<td>Mk2</td>
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<td>Mk3 (Non-recessed)</td>
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<td>Mk3 (Recessed)</td>
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<td>Mk1</td>
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<td>Mk3 (Non-recessed)</td>
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<td>Mk3 (Recessed)</td>
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<td>Rocker cover gasket</td>
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<td>Mk1 (Late)</td>
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<td>Mk2</td>
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<td>Timing cover gasket (no engine plate)</td>
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<td>Front engine plate to block gasket</td>
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<td>Sump gasket set</td>
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<td>With oil seals</td>
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<td>GGE6214K</td>
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<td>Without oil seals</td>
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<td>Water pump Gaskets</td>
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<td>Water pump housing</td>
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<td>Housing to cylinder head</td>
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<td>Fuel pump</td>
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<td>Core plug set (block &amp; head)</td>
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**Engine Gaskets**

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<th>Item</th>
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<td>Oil Seals</td>
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<tr>
<td>Crankshaft seal oil</td>
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<td>Front (Timing cover)</td>
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<td>Rear (Flywheel)</td>
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<td>Gearbox &amp; overdrive oil seal</td>
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<td>Front cover (Bellhousing)</td>
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<td>Overdrive</td>
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<td>Differential oil seals</td>
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<td>Pinion (front)</td>
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<td>Output (side)</td>
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<td>Front hub seal</td>
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</tr>
</tbody>
</table>

**Mountings/Suspension Bushes**

<table>
<thead>
<tr>
<th>Bushing Type</th>
<th>QTY REQUIREMENT</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>FRONT SUSPENSION</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Anti roll bar mounting shs.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (To KE/KF20001)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper</td>
<td></td>
<td>123358</td>
</tr>
<tr>
<td>Lower</td>
<td></td>
<td>131796</td>
</tr>
</tbody>
</table>

**Kits**

This is just a small selection from our range of kits which we have available for the GT6. Our kits enable you to order all the correct parts (with the minimum of fuss, and save money), by using just one part number. Please refer to relevant sections for detailed listings and kit contents.

**Cables**

<table>
<thead>
<tr>
<th>Cable Type</th>
<th>QTY REQUIREMENT</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accelerator Cable (Mk3 (RHD/LHD))</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 Early</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 (Late)</td>
<td></td>
<td>RG1059</td>
</tr>
<tr>
<td>Mk2 &amp; Mk3</td>
<td></td>
<td>RG1099</td>
</tr>
<tr>
<td>Handbrake Cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 Early</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 (NON-Rotoflex)</td>
<td></td>
<td>121766</td>
</tr>
<tr>
<td>Rear (Main) Cable -</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 (NON-Rotoflex)</td>
<td></td>
<td>133915</td>
</tr>
<tr>
<td>Mk2 &amp; Mk3 (ROToflex)</td>
<td></td>
<td>148353</td>
</tr>
<tr>
<td>Mk3 (NON-Rotoflex)</td>
<td></td>
<td>158848</td>
</tr>
<tr>
<td>Speedometer cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk3 (RHD/LHD)</td>
<td></td>
<td>143096</td>
</tr>
<tr>
<td>Mk3 (LHD)</td>
<td></td>
<td>143096</td>
</tr>
<tr>
<td>Mk3 (RHD)</td>
<td></td>
<td>143096</td>
</tr>
<tr>
<td>NON-Overdrive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 (RHD/LHD)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Rubber Seals**

<table>
<thead>
<tr>
<th>Seal Type</th>
<th>QTY REQUIREMENT</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Windscreen rubber</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 Early</td>
<td></td>
<td>1913442</td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3 Early</td>
<td></td>
<td>909029</td>
</tr>
<tr>
<td>Tailgate rubber</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass to tailgate</td>
<td></td>
<td>904487</td>
</tr>
<tr>
<td>Tailgate to body</td>
<td></td>
<td>610657</td>
</tr>
<tr>
<td>Bonnet seal (in b'head)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dooiastail seal (Top)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Outer</td>
<td></td>
<td>612792</td>
</tr>
<tr>
<td>Inner</td>
<td></td>
<td>612806</td>
</tr>
<tr>
<td>Door aperture seal/soiund</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rubber/Furcell</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A' post weatherseal</td>
<td></td>
<td>630755</td>
</tr>
<tr>
<td>Rear quartertail seal</td>
<td></td>
<td>630755</td>
</tr>
</tbody>
</table>
GT6

ENGINE NUMBERS & COMPRESSION RATIOS

GT6 Mk1 (Early)
See: 'Important Information - Early GT6 Mk1 Engine Components'
From Engine Number KC1 To KC/KD5000E
Comp' Ratio 9.5:1
Original Block had Non-Recessed Cylinder Bores.

GT6 Mk1 (Late)
From Engine Number KC5001 To KC/KD50000E
Comp' Ratio 9.25:1
Original Block had Non-Recessed Cylinder Bores.

GT6 Mk2
From Engine Number KC/KD50001E onwards
Comp' Ratio 9.25:1
Original Block had Non-Recessed Cylinder Bores.

GT6 Mk3 (Early)
From Engine Number KE/KF1 To KE/KF10000E
Comp' Ratio 9.25:1
Original Block had Non-Recessed Cylinder Bores.

GT6 Mk3 (Late)
From Engine Number KE/KF10001E onwards
Comp' Ratio 9.0:1
Original Block had Recessed Cylinder Bores.

IMPORTANT INFORMATION

Early GT6 Mk1 Engines/Components

ENGINE COMPONENTS

Engine components for very early Mk1 GT6’s (from engine number KC1E to KC5000E) such as, Cylinder Block, Crankshaft, Main Bearings, Conrods, Conrod Bearings, Flywheel etc are extremely scarce, and NOT (generally) interchangeable with later Mk1 engines, so due to the supply problems; ALL Mk1 GT6 engine parts listed are for Late GT6 Mk1’s (from KC5001E), unless stated otherwise.
NB: where parts are listed as ‘For all models’, it means the parts are only suitable for Late Mk1’s (from KC5001), Mk2, and Mk3’s.

RECONDITIONED FULL ENGINES

Flywheel & Identification of Front Engine Plate

Our reconditioned full engines are based on the later Mk1 GT6 specification. If your old exchange engine is an early Mk1 (to engine number KC5000E), then you will also require a different flywheel. You will need to compare the Front Engine Mounting Plate (located behind the timing cover), and it may be necessary to re-fit the original mounting plate from your old unit.

SHORT ENGINE AND CYLINDER BLOCK IDENTIFICATION

RECESSED OR NON-RECESS CDY BLOCK BORES?

LATE engines have a Recessed Lip at the top of the cylinder bores adjacent to the block face, necessitating a particular type of head gasket, which can be identified by a 'Tag' which stands proud at the rear of the block.

EARLY engines have Non-Recessed bores, and do not have a tag on the head gasket.

GT6

RECONDITIONED EXCHANGE ENGINES

Please check existing engine number to ensure correct unit is ordered. Units are supplied 'off the shelf' either as a full engine or a short engine. Alternatively, we can recondition your existing engine if required. Prior to purchasing an engine, please contact us to establish what ancillaries should be removed. The old exchange unit must be serviceable. Refer to latest Price Guide for details.

RECONDITIONED FULL ENGINE SPECIFICATION

All our Reconditioned 'Full Engines' have a high rebuild specification and are suitable for unleaded fuel.

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- Cylinder Block Re-Bored
- New Pistons & Rings
- New Big End Bearings
- Camshaft Re-Profiled
- New Cam Followers
- New Cam Chain & Tensioner
- New Oil Seals
- New Oil Pump Supplied
- New Oil Pressure Relief Valve, Spring and Switch
- Oil Filter
- New Inlet Valves
- New Exhaust Valves
- New Valve Springs
- New Valve Guides
- New Rocker Shaft
- New Rocker Arms

BENCH TESTING

Apart from having a multitude of new parts & components fitted - and with a 12 month/12,000 Mile Warranty - our engine units are run on a test bed after assembly. During the test-run period (at varying engine speeds), all external joints are sealed and checked, and the water temperature and oil pressure are monitored to verify correct operation. After the Bench Test, the engines undergo a final inspection and are prepared for sale.

Note: All units are drained of oil/water before despatch.

Our Full Engines are assembled ready to accept manifolds, water pump and other ancillaries. Additional installation information and running-in details are supplied with every unit. We can also supply a 'Full Engine Installation Kit' that includes all necessary gaskets/oil filter etc, enabling you to install the Full Engine in your vehicle. Alternatively, fitting can be arranged locally in Lincoln if required, at a very reasonable cost.

RECONDITIONED SHORT ENGINE SPECIFICATION

All our Reconditioned 'Short Engines' (ie block, crank, pistons & rods) are built to the following specification;

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- New Big End Bearings
- Cylinder Block Re-Bored
- New Pistons & Rings

Please Note: A new oil pump MUST be fitted (part No 217488).

Oil pump, Cam, cam followers & sprockets are not supplied with short engines. Additional installation information & running-in details are supplied with every unit. Don’t forget that we can supply all the necessary gasket sets and components etc, required to build-up a short engine.

Full Engine Build-up

When building up a Full Engine to a complete assembly, check the condition of your old water pump, if unsure, replace it. The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course. Engine mountings, clutch etc, should also be inspected and renewed where necessary.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture & balance set correctly.

Please familiarise yourself with the running-in and head re-torquing instructions on the card supplied with your engine unit. If this card has become separated from the engine when you take delivery, please contact us.

Short Engine Build-up

When building up a short engine to a complete assembly, check the condition of timing chain, tensioner, sprockets, water pump, camshaft, cylinder head face (for flatness), valves, guides, cam followers, camshaft etc, and replace where necessary.

We supply all these components separately if required along with gasket sets, oil seals, spigot bush, oil filter etc.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture and balance set correctly.

TECHNICAL HOTTINGS & RELATED COMPONENTS

DESCRIPTION QTY REQ. PART NO.

TECHNICAL HOTTINGS & RELATED COMPONENTS

DESCRIPTION QTY REQ. PART NO.
**Oil Pump & Sump**

See: Important Information - Early GT6 MK1 Engines/Components.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil pump assembly</td>
<td>(1)</td>
<td>217488</td>
</tr>
<tr>
<td>Oil pump repair kit</td>
<td>(1)</td>
<td>217488RK</td>
</tr>
<tr>
<td>Oil feed kit, rocker gear</td>
<td>(1)</td>
<td>RR1340</td>
</tr>
</tbody>
</table>

For increased lubrication to the rocker gear.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil pump body only</td>
<td>(1)</td>
<td>217486</td>
</tr>
<tr>
<td>Oil screen/strainer</td>
<td>(1)</td>
<td>TKC2006</td>
</tr>
<tr>
<td>Bolt - Oil pump to block</td>
<td>(3)</td>
<td>HB726</td>
</tr>
<tr>
<td>Washer - Locking</td>
<td>(3)</td>
<td>GHF331</td>
</tr>
<tr>
<td>Drive shaft &amp; gear assembly - Oil pump &amp; distributor</td>
<td>(1)</td>
<td>126786</td>
</tr>
<tr>
<td>Bush - Oil pump/distributor drive; MK1 (Late), Mk2 &amp; early Mk3’s</td>
<td>(1)</td>
<td>137978</td>
</tr>
<tr>
<td>Late Mk3</td>
<td>(1)</td>
<td>149776</td>
</tr>
</tbody>
</table>

**SUMP PAN & DIPSTICK**

Sump pan; MK1 (Late) (from eng no KC5001) | (1) | 307039 |
| MK2 & Mk3 | (1) | 308571 |

**Oil Filter**

See: Important Information - Early GT6 MK1 Engines/Components.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canister type oil filter &amp; bowl</td>
<td>(1)</td>
<td>129917</td>
</tr>
<tr>
<td>Complete assembly including filter element &amp; bolt.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bowl only</td>
<td>(1)</td>
<td>510107</td>
</tr>
<tr>
<td>Filter element</td>
<td>(1)</td>
<td>GFE138</td>
</tr>
<tr>
<td>Washer/seal (Bowl)</td>
<td>(1)</td>
<td>510109</td>
</tr>
</tbody>
</table>

**Oil Pressure Gauge & Switch**

You can either guess your oil pressure - or fit one of our kits!

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil pressure gauge kit</td>
<td>(1)</td>
<td>RX1351/0</td>
</tr>
<tr>
<td>Includes gauge, pipe etc.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil pressure and water temperature gauge kit</td>
<td>(1)</td>
<td>RX1351/OW</td>
</tr>
<tr>
<td>Includes gauge, pipe, etc.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bracket (for remote mounting of gauge)</td>
<td>(1)</td>
<td>RB7050</td>
</tr>
<tr>
<td>Adaptor - oil pipe to block</td>
<td>(1)</td>
<td>143943</td>
</tr>
<tr>
<td>Adaptor - temp sender to water pump housing</td>
<td>(1)</td>
<td>11K2846</td>
</tr>
<tr>
<td>Washer (copper) (for adaptor 11K2846)</td>
<td>(1)</td>
<td>AED172</td>
</tr>
<tr>
<td>“T” piece (Required when fitting oil pressure gauge kit if retaining low pressure warning light)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil pressure switch</td>
<td>(1)</td>
<td>GP5117</td>
</tr>
<tr>
<td>Oil pressure relief valve</td>
<td>(1)</td>
<td>132107</td>
</tr>
<tr>
<td>Spring - Oil pressure valve; Standard</td>
<td>(1)</td>
<td>131535</td>
</tr>
<tr>
<td>Uprated</td>
<td>(1)</td>
<td>131535UR</td>
</tr>
<tr>
<td>Washer - Oil pressure valve</td>
<td>(1)</td>
<td>6K433</td>
</tr>
<tr>
<td>Housing - Oil pressure valve</td>
<td>(1)</td>
<td>107246</td>
</tr>
</tbody>
</table>

**Oil Pump & Sump Conversion**

Recommended for all owners!

This converts the standard ‘Bowl’ & element oil filter to the more efficient ‘Spin-on’ cartridge type. It makes filter changing easier (& cleaner) and prevents oil draining back into the sump thus avoiding the ‘start-up rattle’.

Adaptor only (Spin-on oil filter); vehicle without Oil cooler | (1) | RR1238 |
| vehicle with Oil cooler fitted | (1) | RR1275 |
| Oil filter cartridge only | (1) | RR1243 |
| Service kit (O’ rings) (For adaptor) | (1) | R1238SK |

**Oil Pressure Gauge & Switch**

You can either guess your oil pressure - or fit one of our kits!

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil pressure gauge kit</td>
<td>(1)</td>
<td>RX1351/0</td>
</tr>
<tr>
<td>Includes gauge, pipe etc.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil pressure and water temperature gauge kit</td>
<td>(1)</td>
<td>RX1351/OW</td>
</tr>
<tr>
<td>Includes gauge, pipe, etc.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bracket (for remote mounting of gauge)</td>
<td>(1)</td>
<td>RB7050</td>
</tr>
<tr>
<td>Adaptor - oil pipe to block</td>
<td>(1)</td>
<td>143943</td>
</tr>
<tr>
<td>Adaptor - temp sender to water pump housing</td>
<td>(1)</td>
<td>11K2846</td>
</tr>
<tr>
<td>Washer (copper) (for adaptor 11K2846)</td>
<td>(1)</td>
<td>AED172</td>
</tr>
<tr>
<td>“T” piece (Required when fitting oil pressure gauge kit if retaining low pressure warning light)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil pressure switch</td>
<td>(1)</td>
<td>GP5117</td>
</tr>
<tr>
<td>Oil pressure relief valve</td>
<td>(1)</td>
<td>132107</td>
</tr>
<tr>
<td>Spring - Oil pressure valve; Standard</td>
<td>(1)</td>
<td>131535</td>
</tr>
<tr>
<td>Uprated</td>
<td>(1)</td>
<td>131535UR</td>
</tr>
<tr>
<td>Washer - Oil pressure valve</td>
<td>(1)</td>
<td>6K433</td>
</tr>
<tr>
<td>Housing - Oil pressure valve</td>
<td>(1)</td>
<td>107246</td>
</tr>
</tbody>
</table>

**Oil Pump & Sump**

See: Important Information - Early GT6 MK1 Engines/Components.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil pump assembly</td>
<td>(1)</td>
<td>217488</td>
</tr>
<tr>
<td>Oil pump repair kit</td>
<td>(1)</td>
<td>217488RK</td>
</tr>
<tr>
<td>Oil feed kit, rocker gear</td>
<td>(1)</td>
<td>RR1340</td>
</tr>
</tbody>
</table>

For increased lubrication to the rocker gear.

<table>
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<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil pump body only</td>
<td>(1)</td>
<td>217486</td>
</tr>
<tr>
<td>Oil screen/strainer</td>
<td>(1)</td>
<td>TKC2006</td>
</tr>
<tr>
<td>Bolt - Oil pump to block</td>
<td>(3)</td>
<td>HB726</td>
</tr>
<tr>
<td>Washer - Locking</td>
<td>(3)</td>
<td>GHF331</td>
</tr>
<tr>
<td>Drive shaft &amp; gear assembly - Oil pump &amp; distributor</td>
<td>(1)</td>
<td>126786</td>
</tr>
<tr>
<td>Bush - Oil pump/distributor drive; MK1 (Late), Mk2 &amp; early Mk3’s</td>
<td>(1)</td>
<td>137978</td>
</tr>
<tr>
<td>Late Mk3</td>
<td>(1)</td>
<td>149776</td>
</tr>
</tbody>
</table>

**SUMP PAN & DIPSTICK**

Sump pan; MK1 (Late) (from eng no KC5001) | (1) | 307039 |
| MK2 & Mk3 | (1) | 308571 |

**Oil Filter**

See: Important Information - Early GT6 MK1 Engines/Components.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canister type oil filter &amp; bowl</td>
<td>(1)</td>
<td>129917</td>
</tr>
<tr>
<td>Complete assembly including filter element &amp; bolt.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bowl only</td>
<td>(1)</td>
<td>510107</td>
</tr>
<tr>
<td>Filter element</td>
<td>(1)</td>
<td>GFE138</td>
</tr>
<tr>
<td>Washer/seal (Bowl)</td>
<td>(1)</td>
<td>510109</td>
</tr>
</tbody>
</table>
CRANKSHAFT & BEARINGS
Cr ankshaft (All models) (Except early Mk1):
New (Includes shells & thrust washers) (1) 308034
New (Less shells) (1) 308034N
Reconditioned (includes shells) (1) 308034R
Pilot (Spigot) bush (1) 105143

Main bearing set;
Mk1 (Early - to eng no KC/KD5000E) - Standard size (1) 144194
  + 0.010” Oversize (1) 144194.010
  + 0.020” Oversize (1) 144194.020
  + 0.030” Oversize (1) 144194.030
  + 0.040” Oversize (1) 144194.040
  + 0.050” Oversize (1) 144194.050
  + 0.060” Oversize (1) 144194.060
Mk1 (Late - from KC5001), Mk2 & Mk3 - Standard size (1) RTC1752
  + 0.010” Oversize (1) RTC1752.010
  + 0.020” Oversize (1) RTC1752.020
  + 0.030” Oversize (1) RTC1752.030
  + 0.040” Oversize (1) RTC1752.040
  + 0.060” Oversize (1) RTC1752.060

Big-end bearing set (Conrod);
Mk1 (Early - to eng no KC/KD5000E) - Standard size (1) 128391Set
  + 0.010” Oversize (1) 128391.010Set
  + 0.020” Oversize (1) 128391.020Set
  + 0.030” Oversize (1) 128391.030Set
  + 0.040” Oversize (1) 128391.040Set
Mk1 (Late - from KC5001), Mk2 & Mk3 - Standard size (1) RTC1751
  + 0.010” Oversize (1) RTC1751.010
  + 0.020” Oversize (1) RTC1751.020
  + 0.030” Oversize (1) RTC1751.030
  + 0.040” Oversize (1) RTC1751.040
  + 0.060” Oversize (1) RTC1751.060

Thrust washers (Pair);
Standard size (1pr) BH13166
  + 0.005” Oversize (1pr) BH13166.05
  + 0.015” Oversize (1pr) BH13166.015
  + 0.030” Oversize (1pr) BH13166.030

Oil Seals - Crankshaft;
Front (Timing cover) (1) UKC1110
  Rear (Main) (1) 143456
  Housing (Rear main oil seal) (1) 156530
  Gasket (Real housing to block) (1) 105321
  With oil seals (1) GEG214K
  Without oil seals (1) GEG214

CRANKSHAFT PULLEY & FITTINGS
Crankshaft pulley/damper;
Mk1 (Late) & Mk2 (1) 133244
  Mk3 (1) 154380

Fan belt;
Mk1 (Early) (To KC/KD7965) (1) GCB11125
Mk1 (Late) (From KC/KD7966) (1) GCB11068
Mk2, (To KC76719) (1) GCB11125
Mk2, (From KC76719) (1) GFB11162
Mk3 (1) GFB11150

Bolt (Pulley & adaptor to crankshaft);
Adaptor (Cooling tap) (1) 133238
Dowel (Adaptor & pulley to crankshaft) (1) 140419
Sleeve (Front oil seal) (1) 119390
Sprocket - Crankshaft (1) 119389
Woodruff key (Sprocket to crankshaft) (1) 133234

Shim - Crankshaft sprocket;
0.004”, (tie as required) (1/a) 145275
0.006”, (tie as required) (1/a) 145276

FLYWHEEL & FITTINGS
Flywheel assembly (Recon/exchange) (1) 148042
Rear engine plate (1) 121514

IMPORTANT NOTE- PISTONS:
‘Flat-top’ & ‘Domed-top’ Pistons are NOT interchangeable,
and MUST be replaced ‘like for like’.

PISTON SETS (Flat Top)
Piston set (includes 6 pistons/c/rings & gudgeon pins);
Standard size (1) 149976
  + 0.020” Oversize (1) 149976.020
  + 0.030” Oversize (1) 149976.030
  + 0.040” Oversize (1) 149976.040
  + 0.060” Oversize (1) 149976.060

PISTON SETS (Domed Top)
Piston set (includes 6 pistons/c/rings & gudgeon pins);
Standard size (1) 158112
  + 0.020” Oversize (1) 158112.020
  + 0.030” Oversize (1) 158112.030
  + 0.040” Oversize (1) 158112.040
  + 0.060” Oversize (1) 158112.060

PISTON RING SETS
(for Hepolite Flat top pistons 149976)
Piston ring set (Per engine);
Standard size (1) 127262
  + 0.020” Oversize (1) 127262.020
  + 0.030” Oversize (1) 127262.030
  + 0.040” Oversize (1) 127262.040
  + 0.060” Oversize (1) 127262.060

PISTON RING SETS
(for Domed Top pistons 158112)
Piston ring set (Per engine);
Standard size (1) RTC2428
  + 0.020” Oversize (1) RTC2428.020
  + 0.030” Oversize (1) RTC2428.030
  + 0.040” Oversize (1) RTC2428.040
  + 0.060” Oversize (1) RTC2428.060

Gudgeon Pin (6) 127265
Circlip (Gudgeon pin) (6) 508978

CONROD
Mk1 (Late from KC5001), Mk2 & Mk3 only.
Conrod (Reconditioned) (6) 146454
Small end bush (6) 119813
Dowel ( Hollow) (12) 107401
Bolt - Conrod (12) UKC2598
For Con rod (big end) bearings - See Crankshaft & Flywheel section.

COMPONENT & COMMISSION NUMBERS
Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.
**Engine Gaskets & Oil Seals**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mk1 (Late)</td>
<td>1</td>
<td>GE6115</td>
</tr>
<tr>
<td>Mk2</td>
<td>1</td>
<td>GE6198</td>
</tr>
<tr>
<td>Mk3 (Non-recessed)</td>
<td>1</td>
<td>GE6198</td>
</tr>
<tr>
<td>Mk3 (Recessed)</td>
<td>1</td>
<td>AJM1193</td>
</tr>
</tbody>
</table>

**Head gasket set;**

- Mk1 (Late) (1) GE6115
- Mk2 (1) GE6198
- Mk3 (Non-recessed) (1) GE6198
- Mk3 (Recessed) (1) AJM1193

- Rocker cover gasket (1) GE413

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Valve guide - Inlet;</td>
<td>1</td>
<td>119622</td>
</tr>
<tr>
<td>Valve guide - Exhaust;</td>
<td>1</td>
<td>119622</td>
</tr>
<tr>
<td>Valve seal insert - Exhaust;</td>
<td>1</td>
<td>130814</td>
</tr>
<tr>
<td>Valve seal insert - Inlet;</td>
<td>1</td>
<td>146496</td>
</tr>
</tbody>
</table>

**Inlet/exhaust manifold gasket. (Monobloc to head.**

- Mk1 (Late) (1) AJM613
- Mk2 & Mk3 (1) GE6682

**Exhaust down pipe/flange gasket;**

- Mk1 (Late) (1) GE701
- Mk2 & Mk178 (1) GE701
- Timing cover gasket (no engine plate) (1) 211126
- Front engine plate to block gasket (1) 215359

**Sump gasket set;**

- With oil seals; (1) GEG241K
- Without oil seals; (1) GEG214
- Sump gasket only; (1) GEG515

**Water pump gaskets;**

- Water pump to housing; (1) 138701
- Housing to cylinder head; (1) 138792

**Thermostat gasket;**

- MK103 (1) GTG103

**Oil Seal - Crankshaft;**

- Front, (Timing cover) (1) UKC1110
- Rear (Main) (1) 143456
- Core plug set (block & head) (1) RG1034

**Cylinder Head & Heads;**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Valve spring - Single springs;</td>
<td>1</td>
<td>RV6009</td>
</tr>
<tr>
<td>Valve spring - Double springs;</td>
<td>1</td>
<td>RV6000</td>
</tr>
</tbody>
</table>

**Valve springs (Double type);**

- Mk1 (Late) Inner (12) 102564
- Mk1 Outer (12) 121251
- Mk2 Inner (12) 102564
- Mk2 Outer (12) 149633

**Valve spring set - Single springs;**

- Mk3 (1) RV6079

**Valve springs (Single type);**

- Mk3 (12) 136487

**Valve spring collars (Upper) (All models);**

- Exhaust valve only - Inner (12) 111870
- Exhaust valve only - Outer (6) 128335

**Valve spring collars (Lower) (Exhaust & inlet);**

- Mk1 (Late) (12) 111871
- Mk2 (Exhaust & inlet) (12) 148917
- Mk3 (Exhaust & inlet) (12) 105118

**Valve spring collars (Exhaust & inlet);**

- Mk1 (Late) (12) 129058
- Mk2 & Mk3* (12) 151073
- Mk3 up to engine number KE/KF10000. (12) 149513

**Cam follower (All);**

- Tube - Push rod sealing (Mk1 only) (12) 143522

**ROCKER COVER & FITTINGS**

**ROCKER COVER - STANDARD (steel);**

- Rocker cover - standard (steel) (1) TKC378A
- Black crankcase finish (1) TKC378AP

**ROCKER COVER - ALLOY;**

- Alloy cover - alloy (1) GEC413
- Oil filter cap; (1) GEC413T

**ROCKER COVER - REAR (block & head);**

- Stud (Centre and rear of rocker cover) (2) 105123
- Nut - Lower (For stud 105123) (2) GHF201
- Nut - Upper/outlet (For stud 105123) (2) GHF272
- Bolt (Special) (1) BH605321
- Washer - Plain (3) GHF301
- Washer - Fibre (3) WF508

**ROCKER SHAFT & FITTINGS**

**ROCKER GEAR OIL FEED KIT**

- Oil feed kit; (1) RR1340

**ALLOY ROCK COVER**

**ALLOY FINISH - TKC378A**

**BLACK CRANKCASE FINISH - TKC378AP**

**NOTE: USE THIN GASKET GEG413T & REFERR TO TEXT FOR FITTING INFORMATION.**
ENGINE COMPONENTS

**ENGINE/GEARBOX MOUNTINGS**

### Camshaft & Timing Gear
See: Important Information - Early GT6 MK1 Engines/Components.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY.REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Camshaft (UK Spec);</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MK1 (Late) (New)</td>
<td>1</td>
<td>307621</td>
</tr>
<tr>
<td>MK1 (Late) (Replicated) (Exchange)</td>
<td>1</td>
<td>307621B</td>
</tr>
<tr>
<td>MK2 &amp; Mk3 (New)</td>
<td></td>
<td>311399</td>
</tr>
<tr>
<td>MK2 &amp; Mk3 (Replicated) (Exchange)</td>
<td>1</td>
<td>311399R</td>
</tr>
<tr>
<td>Cam follower (All)</td>
<td>12</td>
<td>143552</td>
</tr>
</tbody>
</table>

### TIMING CHAIN

Timing chain kit (All)
- Includes timing chain, oil seal, tensioner & gasket.
- Timing chain (Simpla)
- Sprocket - Camshaft
- Locating plate (Sprocket to camshaft)
- Pin (Drilled)
- Washer - Flat (for pin 33214)

### TIMING COVER & FITTINGS

Timing cover
- Gasket
- Timing cover to engine plate
- Engine plate to block
- Oil seal (Crankshaft front)

### DISTRIBUTOR & OIL PUMP DRIVE

Drive shaft & gear assembly
- Oil pump/distributor
- Gear - Drive shaft
- Pin - Gear to shaft
- Pedestal - Distributor
- Shim - Pedestal (0.006")
- Bush - Oil pump/distributor drive:
  - Mk1, Mk2 & early Mk3’s
  - Late Mk3

### TIMING COVER & FITTINGS

Timing cover
- (1) 217790

### Gasket

- To (1) 211126
- To (1) 215350

### Clutch

See: Important Information - Early GT6 MK1 Engines/Components.
See also: 'Gearbox & Overdrive - Clutch Housing & Operation'.

**Clutch Kit**
- Includes NEW OE Spec’ cover, plate & bearing:
  - Mk1 (Late), Mk2, Mk3

**Clutch Alignment Tool**
- (1) RG1018

**Clutch Cover**
- (1) GCP177

**Clutch Drive Plate**
- (1) GCP177

**Clutch Drive Plate**
- (1) GCP177

**Clutch Release Bearing**
- (1) GRB209

**Clutch Release Bearing Carrier**
- (1) UC1937

**Bolt (Clutch cover to flywheel)**
- (6) SH505061

**Washer - Locking**
- (2) GHF332

**Clutch/brake Fluid**
- Silicone
  - (1 litre)*
  - (0.5 litre)*

**Pipe**
- (1) 209504
- Braided piped (alternative)
- (1) 209504GR

**Clutch/brake Fluid**
- Non-original alternative
  - (1) 3059374GR

**Silicone Clutch/brake Fluid**
- Unlike normal clutch/brake fluids, Silicone fluid does not absorb moisture.
- This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil).
- Also, it won’t harm paintwork if spilt.

**Clutch/brake Fluid**
- Not to mix with standard fluid.

### Engine Hydraulics

**Clutch Master Cylinder**
- Original specification
- Non-original alternative
- Repair kit (Master cylinder)

**Filler cap**
- (1) 500201A

**Gaiter/Boot**
- (1) 125217

**Clutch Slave Cylinder**
- (1) 516788

**Repair Kit**
- (1) 505704

**Push Rod**
- (1) 13H6639

### Gearbox Mountings

#### NON-OVERDRIVE MODELS

- Gearbox mounting (Rubber)
- Washer, Plain
- Washer, Anchor plate - Tensioner
- Washer, Pivot (For anchro block)
- Setscrew
- Washer, Locking
- Washer, (For setscrew GHF120)

#### OVERDRIVE MODELS

- Gearbox/overdrive mounting (Rubber)
- Setscrew (Mounting to overdrive unit)
- Washer, Locking (For setscrew SH605071)
- Setscrew (Mounting to platform/bracket)
- Washer, Plain
- Washer, Locking (Mounting to gearbox/bracket)
- Washer, (For setscrew GHF120)

### Clutch Hydraulics

- Clutch master cylinder
- Original specification
- Non-original alternative
- Repair kit (Master cylinder)
- Filler cap
- Gaiter/Boot (Master cylinder)
- Clutch slave cylinder
- Repair kit (Slave cylinder)
- Push rod (Slave cylinder)
- Oil seal (Slave cylinder)
- Setscrew (Slave cylinder mounting)
- Washer - Locking

**Pipe**
- (Master cylinder to slave cylinder)

**Silicone Clutch/brake Fluid**
- Not to mix with standard fluid.

**Silicone Clutch/brake Fluid**
- Unlike normal clutch/brake fluids, Silicone fluid does not absorb moisture.
- This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil).
- Also, it won’t harm paintwork if spilt.

**Note:** do not mix with standard fluid.
## Cooling & Heating

### Water Pump & Thermostat

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water pump (includes pump to housing gasket)</td>
<td>1</td>
<td>GWP200</td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>1</td>
<td>GWP201</td>
</tr>
<tr>
<td>Mk3</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Gaskets (Water pump)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water pump to housing</td>
<td>1</td>
<td>138701</td>
</tr>
<tr>
<td>Housing to cylinder head</td>
<td>1</td>
<td>138792</td>
</tr>
<tr>
<td>Stud (Water pump to housing)</td>
<td>3</td>
<td>TE605105</td>
</tr>
<tr>
<td>Nut (For studs TE605105)</td>
<td>3</td>
<td>GHP201</td>
</tr>
<tr>
<td>Washer - Locking (For studs TE605105)</td>
<td>3</td>
<td>GHP332</td>
</tr>
<tr>
<td>Bolts:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Housing to head</td>
<td>1</td>
<td>BH605261</td>
</tr>
<tr>
<td>Housing to housing</td>
<td>1</td>
<td>BH605201</td>
</tr>
<tr>
<td>Housing to head</td>
<td>1</td>
<td>BH605181</td>
</tr>
<tr>
<td>Washer - Locking (For above 3 bolts)</td>
<td>3</td>
<td>GHP332</td>
</tr>
<tr>
<td>Temperature transmitter</td>
<td>1</td>
<td>GTR108</td>
</tr>
<tr>
<td>Thermostat (82)</td>
<td>1</td>
<td>GTS104</td>
</tr>
<tr>
<td>Gasket (Thermostat housing)</td>
<td>1</td>
<td>GT6103</td>
</tr>
<tr>
<td>Housing - Thermostat</td>
<td>2</td>
<td>212971</td>
</tr>
<tr>
<td>Bolt (Thermostat housing)</td>
<td>2</td>
<td>GHP104</td>
</tr>
<tr>
<td>Washer - Locking (For bolt GHP104)</td>
<td>2</td>
<td>GHP332</td>
</tr>
</tbody>
</table>

### Radiator & Hoses

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Radiator - Reconditioned (+exchange)</td>
<td>1</td>
<td>311873R</td>
</tr>
<tr>
<td>Drain tap</td>
<td>1</td>
<td>132565</td>
</tr>
<tr>
<td>Kenlowe electric fan kit</td>
<td>1</td>
<td>RB7065</td>
</tr>
<tr>
<td>Anti-freeze (Unipart); 1 Litre</td>
<td>(a/r)</td>
<td>GAC2018</td>
</tr>
<tr>
<td>5 Litre</td>
<td>(a/r)</td>
<td>GAC2019</td>
</tr>
<tr>
<td>Holts Radiweld - 250ml</td>
<td>(a/r)</td>
<td>RX1508</td>
</tr>
<tr>
<td>Radiator cap</td>
<td>13ib</td>
<td>(1) GRC114</td>
</tr>
<tr>
<td>7ib</td>
<td>(1) GRC112</td>
<td></td>
</tr>
<tr>
<td>Hose kit (per vehicle)</td>
<td>1</td>
<td>RG1128</td>
</tr>
<tr>
<td>Includes all radiator/heater hoses &amp; clips.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Top hose</td>
<td>(1) GRH533</td>
<td></td>
</tr>
<tr>
<td>Bleed hose</td>
<td>(1) GRH553</td>
<td></td>
</tr>
<tr>
<td>Bottom hose</td>
<td>(1) GRH513</td>
<td></td>
</tr>
<tr>
<td>Hose clips; for Top &amp; bottom hoses</td>
<td>(4) GHC1015</td>
<td></td>
</tr>
<tr>
<td>for Bleed hose</td>
<td>(2) GHC709</td>
<td></td>
</tr>
<tr>
<td>Radiator cowl (board)</td>
<td>1</td>
<td>818879</td>
</tr>
<tr>
<td>Valance board (Engine bay); Right hand</td>
<td>1</td>
<td>905222</td>
</tr>
<tr>
<td>Left hand</td>
<td>1</td>
<td>910945</td>
</tr>
<tr>
<td>Clip (N/S only, wiring harness to valance board)</td>
<td>153227</td>
<td></td>
</tr>
<tr>
<td>Overflow bottle</td>
<td>1</td>
<td>137632</td>
</tr>
<tr>
<td>Cap (overflow bottle)</td>
<td>1</td>
<td>137743</td>
</tr>
<tr>
<td>Hose ( Overflow/radiator to boiler)</td>
<td>1</td>
<td>ULC2122</td>
</tr>
<tr>
<td>Strap/clamp (Overflow bottle)</td>
<td>1</td>
<td>137624</td>
</tr>
<tr>
<td>Bracket (Overflow bottle)</td>
<td>1</td>
<td>145671</td>
</tr>
<tr>
<td>Setscrew (Bottle bracket to body) (2)</td>
<td>SH604041</td>
<td></td>
</tr>
<tr>
<td>Washer; Plain (For setscrew SH604041)</td>
<td>(2) WC701121</td>
<td></td>
</tr>
<tr>
<td>Locking (For setscrew SH604041)</td>
<td>(2) GHP331</td>
<td></td>
</tr>
<tr>
<td>Nut (For setscrew SH604041)</td>
<td>(2) GHP200</td>
<td></td>
</tr>
</tbody>
</table>

### Inlet Manifold Water Pipe & Hoses

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hose kit (per vehicle)</td>
<td>1</td>
<td>RG1128</td>
</tr>
<tr>
<td>Includes all radiator/heater hoses &amp; clips.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hose (Water pump to inlet manifold)</td>
<td>1</td>
<td>137876</td>
</tr>
<tr>
<td>Adapter (hose to water pump)</td>
<td>1</td>
<td>138530</td>
</tr>
<tr>
<td>Fibre washer</td>
<td>1</td>
<td>WF524</td>
</tr>
<tr>
<td>Adapter* (hose to inlet manifold-front)</td>
<td>1</td>
<td>138810</td>
</tr>
</tbody>
</table>

*Mk1 (Late) & Mk2 models only.

### Water pipe (Heater return) | 1 | 2174675S |
| Adapter (Pipe to water pump) | 1 | 101343 |
| Sleeve nut (For adapter 101343) | 1 | 101302 |
| Compression olive (For nut 101302) | 1 | TL11 |
| Hose (Pipe to inlet manifold-rear); Mk1 (Late) & Mk2 | 1 | 140986 |
| Mk3 | 1 | 149699 |
| Adapter (‘Y’ adapter - rear of manifold) | 1 | 145407 |
| Banjo bolt (adapter 149198 to manifold) | 1 | 145155 |
| Fibre washer; Large hole (for bolt 145155) | 1 | WF550 |
| Small hole (for bolt 145155) | 1 | WF534 |

### Heater Controls & Heater Hoses

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEATER, WATER VALVE &amp; HOSES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heater unit - Recon (Exchange)</td>
<td>1</td>
<td>911590R</td>
</tr>
<tr>
<td>Hose kit (per vehicle)</td>
<td>1</td>
<td>RG1128</td>
</tr>
<tr>
<td>Includes all radiator/heater hoses &amp; clips.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water valve; Mk1 (Late) &amp; Mk2</td>
<td>1</td>
<td>565755</td>
</tr>
<tr>
<td>Mk3</td>
<td>1</td>
<td>724022</td>
</tr>
</tbody>
</table>

### Engine Oil Cooler

**FIT AN OIL COOLER KIT FOR PEACE OF MIND.**

Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine oil cooler kit</td>
<td>1</td>
<td>516375</td>
</tr>
<tr>
<td>Suitable for vehicles fitted with standard or spin-on oil filter.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine oil cooler kit</td>
<td>1</td>
<td>RR1296</td>
</tr>
<tr>
<td>Suitable for all vehicles. Also converts to spin-on type oil filter.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Thermostat (Engine oil cooler)</td>
<td>1</td>
<td>RS1456</td>
</tr>
<tr>
<td>Not included in oil cooler kit.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Heater Controls & Cable

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEATER CONTROL CABLES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heater temp’ control cable</td>
<td>1</td>
<td>625687</td>
</tr>
<tr>
<td>To water valve</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Control cable (heat/air distribution)</td>
<td>1</td>
<td>624193</td>
</tr>
<tr>
<td>Resistor (For fan control)</td>
<td>1</td>
<td>7H6926</td>
</tr>
</tbody>
</table>
### Carburettors/Components & Fittings

For inlet manifold fittings, see ‘Cooling & Heating’.

## Stromberg Carb type identification to Models;

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 (All models)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CD150</td>
<td>3092</td>
<td></td>
</tr>
<tr>
<td>Mk2 (All models)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CD150S</td>
<td>3223</td>
<td></td>
</tr>
<tr>
<td>Mk3 (To KE10,000)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CD150SE</td>
<td>3335</td>
<td></td>
</tr>
<tr>
<td>Mk3 (From KE10,000)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CD150SE</td>
<td>3432</td>
<td></td>
</tr>
</tbody>
</table>

### CARB OVERHAUL COMPONENTS

#### Accelerator & Choke Cables

- **Accelerator Cable**: 
  - MK3 (RHD & LHD) (1) 156353
  - Spring - Throttle return; 
    - MK1 & MK2 (1) 137482
  - MK3 (1) 57950
  - MK3 (from KE20000) (1) 159763
- **Choke cable**; 
  - MK1 (1) 402694
  - MK1 & MK3 (1) 517792
- **Clamp** (Carb to lever) (1) 517001Clip

### Air Cleaner - Standard

- **Air filter element**; 
  - Air cleaner assembly: 
    - MK1 (1) 214414
    - MK2 & MK3 (2) 215496
  - Air cleaner front cover (1) 215497
  - Air cleaner back plate (1) 214413
- **Grommet** (Choke cable) (6) 61817
- **Air intake pipe - Flexible (MK3 only)** (2) 616012

### K&N AIR FILTERS

These filters will give improved engine breathing & performance.

- **pair** (1) RM8230
- **Each** (2) RL1575

**Cleaning fluid (1 Litre) (K&N filters)** (a/r) RX1346

**Element oil (K&N filters)**, use to clean elements when servicing.

- **57cc Sachet** (a/r) RX1347
- **250ml Bottle** (a/r) RX1348
- **400ml Aerosol** (a/r) RX1349

**Carb needle**; use when K&N and tubular manifolds fitted.

- **MK1 & MK2** (2) 514976
- **MK3** (2) 520027

### Engine Breather

**All vehicles (When fitted) UP TO KE10000E**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adaptor</td>
<td>(1)</td>
<td>138520</td>
</tr>
<tr>
<td>Fibre wash (2)</td>
<td>(1)</td>
<td>WF513</td>
</tr>
<tr>
<td>Hosing (Adaptor to breather)</td>
<td>(1)</td>
<td>156876</td>
</tr>
<tr>
<td>Breather valve assembly</td>
<td>(1)</td>
<td>151658</td>
</tr>
<tr>
<td>Diaphragm (breather valve)</td>
<td>(1)</td>
<td>2787755</td>
</tr>
<tr>
<td>Hoses (breather valve to rocker cover)</td>
<td>(1)</td>
<td>143323</td>
</tr>
<tr>
<td>Hose clips (for hoses 159672/143323)</td>
<td>(4)</td>
<td>GHC406</td>
</tr>
</tbody>
</table>

**All MK3 vehicles FROM KE10001E**

- **Hose - Rocker cover to ‘T’ piece** (1) 154213
- **‘T’ piece** (1) 154211
- **Hose - Carb to ‘T’ piece**; 
  - Front (1) 152855
  - Rear (1) 154216
- **Adaptor - Hose to carbs** (2) 154834
- **Hose clips** (For hoses 154216/152855) (4) GHC406
- **Vacuum hose - Manifold to servo** (1) 159230

### Fuel Pump & Filter

**Fuel pump (Replacement type)** (1) 213577
**Repair kit (Original AC fuel pump)** (1) AEU2760A
**Gasket - Pump to block** (1) 138791
**Stud - Pump to block;** 
  - MK1 & MK2 (2) 100433
  - MK3 (2) TE6050105
**Fuel pipe kit (All models) (Tank to engine)** (1) RG1159
**Fuel filter (In-line)** (1) GEF7004
**Clip - Fuel/Brake pipe;** 
  - Metal clip (Single) (a/r) 59191
  - Plastic clip (Double) (a/r) 624155

### FUEL PUMP & FILTER

**Fuel Pumps & Filters**

- **Fuel Pump & Filter**
  - **Fuel pump (Replacement type)** (1) 213577
  - **Repair kit (Original AC fuel pump)** (1) AEU2760A
## Fuel Tank & Fittings

**Fuel tank**
Refer to reconditioned (customers own unit) where new tanks are unavailable.

- **Mk1** (1) 307325
- **Mk2** (1) 308678
- **Mk3 (early)** (1) 312411
- **Mk3 (late)** (1) 311341

**Fuel sender unit, (inc. rings & seals)**
- **Mk1, Mk2 & Mk3** (Mk3 to KE/KF20,000) (1) 215468
- **Mk3** (From KE/KF20,000) (1) 312415

**Retaining ring (Sender unit)**
(1) ARA1501

**Seal (Sender unit)**
(1) ARA1502

**Fuel pipe kit (All models) (Tank to engine)** (1) RG1159

**Fuel filter (In-line)** (1) GFE7004

**Clip - Fuel/Brake pipe;**
- **Metal clip (Single)** (a/r) 59191
- **Plastic clip (Double)** (a/r) 624155

### Fuel Cap

**Filler cap:**
- **Mk1 & Mk2 (Non-Locking)** (1) 725117
- **Mk1 & Mk2 (Locking)** (1) 571086
- **Mk1 & Mk2 (Locking - lozenge shaped) (Complete with keys)** (1) GAC6001X
- **Mk3 (Locking)** (1) 718750

**Flap Seal (lid):**
- **Mk1 & Mk2** (1) 718738
- **Mk3** (1) 725414

**Gasket/Grommet - cap to body:**
- **Mk1 & Mk2** (1) 650247
- **Mk3** (1) 619122
**Exhaust Systems**

**Standard**

Most mild steel exhausts are no longer available, having been discontinued by all the major manufacturers.

Please refer to our Price Guide using the 'GEX' part number prefix (see below) - without an 'SS' suffix - for current price and availability of mild steel exhaust components.

We do offer - from stock, a full range of Stainless Steel exhausts (at very affordable prices!), which will ensure long exhaust life and enhance the value of your vehicle.

**STAINLESS STEEL EXHAUSTS (Standard)**

Our standard Stainless Steel exhausts carry a 'Lifetime' guarantee.

See also: Sports Exhaust Systems.

**Mk1 GT6** (Standard rear silencer)

- Full system (Stainless steel)  
  (1) RG1173
- Front pipe  
  (1) GEX1266SS
- Intermediate pipe & silencer  
  (1) GEX6039SS
- Rear silencer & single tailpipe  
  (1) GEX3216SS
- Fitting kit (For full system)  
  (1) RG1175

**Mk2 GT6** (Standard rear silencer)

- Full system (Stainless steel)  
  (1) RG1145
- Front pipe  
  (1) GEX1480SS
- Intermediate pipe & silencer  
  (1) GEX1680SS
- Rear silencer & twin tailpipes  
  (1) GEX3483SS
- Fitting kit (For full system)  
  (1) RG1017

**Mk3 GT6** (Standard rear silencer)

- Full system (Stainless steel)  
  (1) RG1024
- Front pipe  
  (1) GEX1440SS
- Intermediate pipe & silencer  
  (1) GEX1640SS
- Rear silencer & twin tailpipes  
  (1) GEX3440SS
- Fitting kit (For full system)  
  (1) RG1017

**Exhaust manifold - Standard;**

- Mk1  
  (1) 306483R
- Mk2 & Mk3  
  (1) 308290R

**Gasket - Exhaust/inlet manifold to head;**

- Mk1  
  (1) AJM613
- Mk2 & Mk3  
  (1) GE6682

**Gasket - Exhaust manifold to down pipe;**

- Mk1  
  (1) GE701
- Mk2 & Mk3  
  (1) GE718

**EXHAUST MANIFOLD FIXINGS (Studs/Bolts)**

- Manifold to down pipe;
  - Stud  
    (3) TE605105
  - Nut  
    (3) 515369
  - Washer - Locking  
    (3) GHF332

- Mk2 & Mk3 -
  - Stud  
    (3) 115696
  - Nut  
    (3) 108951
  - Washer  
    (3) GHF333

**Component & Commission Numbers**

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.
**Sports Exhaust Systems**

**- Twin Rear Silencer**

**Stainless Steel**

These systems use twin rear silencers which couple directly to a "Y" pipe, connector pipe and either a tubular exhaust manifold or standard downpipe, depending on which system you decide fit.

---

**INSULATING HEAT WRAP**

For Tubular Manifolds

**Thermo-Tec™ Insulating Wrap gives Safety with Performance**

Tubular manifolds by design produce a vast amount of heat in the engine compartment. This increases the possibility of electrical/ignition components not working effectively and promotes a higher risk of fire (if any combustible material comes in to contact with the manifold), not to mention the likelihood of severe burns when working on the engine!

By wrapping your tubular manifold with Thermo-Tec insulating wrap you can overcome all these risk factors.

Thermo-Tec keeps the heat within the manifold so the exhaust gases have a much higher velocity, this induces negative pressure (scavenging) which increases air intake flow, resulting in better performance & economy.

---

**Tubular Exhaust Manifolds**

**STAINLESS STEEL**

Note: When fitting Sports exhaust, Tubular extractor manifold and/or K&N air filters, the carburettors may require adjustment. Please see ‘Needles’ in Carburettor sections.

---

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 branch tubular manifold; Standard spec</td>
<td>(1)</td>
<td>RG1276SS</td>
</tr>
<tr>
<td>Mk1 Stainless steel</td>
<td>6 into 2 into 1.</td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; Mk3 Stainless steel</td>
<td>(1)</td>
<td>RG1143SS</td>
</tr>
<tr>
<td>Large bore (mandrel bent)</td>
<td>6 into 3 into 1. Improved performance.</td>
<td></td>
</tr>
<tr>
<td>Inlet/exhaust manifold gasket (to cyl head)</td>
<td>(1)</td>
<td>AJM613</td>
</tr>
<tr>
<td>Mk1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; Mk3</td>
<td>(1)</td>
<td>GEG682</td>
</tr>
</tbody>
</table>

---

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 into 2 into 1.</td>
<td>(1)</td>
<td>RG1143SS</td>
</tr>
<tr>
<td>6 into 3 into 1. Improved performance.</td>
<td>(1)</td>
<td>RG1288SS</td>
</tr>
<tr>
<td>Inlet/exhaust manifold gasket (to cyl head)</td>
<td>(1)</td>
<td>AJM613</td>
</tr>
<tr>
<td>Mk1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; Mk3</td>
<td>(1)</td>
<td>GEG682</td>
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</table>

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<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mk1 Stainless steel</td>
<td>6 into 2 into 1.</td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; Mk3 Stainless steel</td>
<td>(1)</td>
<td>RG1143SS</td>
</tr>
<tr>
<td>Large bore (mandrel bent)</td>
<td>6 into 3 into 1. Improved performance.</td>
<td></td>
</tr>
<tr>
<td>Inlet/exhaust manifold gasket (to cyl head)</td>
<td>(1)</td>
<td>AJM613</td>
</tr>
<tr>
<td>Mk1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; Mk3</td>
<td>(1)</td>
<td>GEG682</td>
</tr>
</tbody>
</table>

---

**Thermo-Tec heat wrap - which is race & rally proven - comes in rolls 2" wide x 50 ft long (2 rolls required for GT6’s) and moulds to the contours of the manifold.**

**Technical Notes:**

Thermo-Tec is a Silica based fabric (it does not contain asbestos or carcinogens) it is unaffected by oil or water, withstands temperatures up to 1000 degrees Celsius and reduces under bonnet temperatures by up to 70%.

**Snap-Strap Retaining Kit**

We strongly recommend that you use Snap-Straps to retain the insulation. These are Stainless Steel strips with a narrow profile (for tight spots) that you cut to length and fasten with snap type heads. Alternatively you can skin your knuckles and use hose clips!

---

**SPORTS EXHAUST SYSTEM**

**PART TWIN SPORTS SYSTEM (INC MANIFOLD) - RG1279D Shown**

**PART TWIN SPORTS SYSTEM**

Full Twin Sports exhaust & manifold system; Includes Twin sports rear silencer system and 6 branch Tubular manifold. Excludes fitting kit.

- Mk1 | (1) | RG1277 |
- Mk2 & Mk3 | with standard tubular manifold | (1) | RG1279 |
- with special tubular manifold | (1) | RG1279D |

Fitting kit (for Full Twin Sports system), Includes fittings required to fit full twin sports system, including ‘manifold to head’ gasket:

- Mk1 | (1) | RG1284 |
- Mk2 & Mk3 | (1) | RG1287 |

**PART TWIN SPORTS SYSTEM**

Part 'Twin' Sports Exhaust system; 6 branch Tubular manifold. System connects to either the standard (cut down) downpipe or our 6 branch tubular manifold.

- ALL Models | (1) | RL1207SS |

**Technical Notes:**

Fitting kit (for above system) | (1) | RG1280 |

Adaptor sleeve | (1) | RL1496 |

Note: If fitting to standard Mk1 downpipe, use adaptor sleeve RL1496.

---

**Sport Twin Sports System (less manifold) - RL1207SS**

**Note:** When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment. Please see ‘Needles’ in Carburettor sections.
Sports Exhaust Systems
- Single Rear Silencer & Tubular Manifold

Stainless Steel System

These systems include a ‘free-flow’ single Sports version of the standard rear silencer with polished tail pipes and a stainless steel exhaust system, complete with 6 branch tubular manifold. Sports silencers are available separately, see ‘REAR’ SPORTS SILENCERS ONLY.

Note: When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment.

SINGLE SPORTS EXHAUST (FULL SYSTEM)
MK1 - RG1302

SINGLE SPORTS EXHAUST (FULL SYSTEM)
MK2 & MK3 - RG1304 (WITH STANDARD TUBULAR MANIFOLD)

SINGLE SPORTS EXHAUST (FULL SYSTEM)
MK3 - RG1304D (WITH SPECIAL TUBULAR MANIFOLD)

Sports Exhaust Systems
- Single Rear Silencer (Standard Manifold)

Stainless Steel System

These systems include a ‘free-flow’ single Sports version of the standard rear silencer with polished tail pipe(s) and a stainless steel exhaust system, using a standard downpipe.

Sports silencers are available separately, see ‘REAR’ SPORTS SILENCERS ONLY.

Note: When fitting Sports exhaust, Tubular extractor manifold, and/or K&N air filters, the carburettors may require adjustment.

SINGLE SPORTS EXHAUST
‘Single’ Sports Exhaust system;
Less manifold. Includes standard downpipe and exhaust system but with Rear Single Sports silencer with polished tailpipe(s).

MK1
MK2
MK3
Fitting kit (for ‘Single’ Sports system);
MK1
MK2
MK3

SINGLE SPORTS EXHAUST
MK1 - RG1173SP
MK2 - RG1145SP
MK3 - RG10245SP (AS SHOWN)
**Rear Sports Silencer**

**Stainless Steel**

These Rear ‘free-flow’ single sports silencers can be fitted to a standard exhaust system as a direct replacement for the standard rear silencer. The ‘free-flow’ design gives a sporty exhaust note (without being too noisy) and the polished tailpipe(s) will really enhance your GT6.

Note: When fitting sports exhaust, tubular manifold, and/or K&N air filters, the carburettors may require adjustment.

Rear Sports silencer;
Excludes fitting kit.
MK1 (Single tailpipe) (1) GEX3482SSSP
MK2 & Mk3 Cross Box/Twin Tailpipe (1) GEX3483SSSP

Fitting Kit (for Rear Sports Silencer);
Includes fittings required to fit rear sports silencer.
MK1 (1) GEX3482FK
MK2 & Mk3 (1) GEX3483FK
**Gearbox & Overdrive Units (Reconditioned)**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gearbox - NON-Overdrive type; Supplied less; clutch housing, gear lever, top cover extension &amp; ancillaries.</td>
<td>(1)</td>
<td></td>
<td>RG1012R</td>
</tr>
<tr>
<td>Gearbox - Overdrive type (Less 0/drive); Supplied less; clutch housing, gear lever, top cover extension, ancillaries &amp; overdrive.</td>
<td>(1)</td>
<td></td>
<td>RG1003R</td>
</tr>
<tr>
<td>Gearbox &amp; Overdrive ('D' type); Gearbox &amp; overdrive supplied assembled, less; clutch housing, top cover extension, solvent, output flange, brackets, ancillaries &amp; wiring.</td>
<td>(1)</td>
<td></td>
<td>RG1045R</td>
</tr>
<tr>
<td>Overdrive unit only - 'D' type; Supplied less; clutch housing, gear lever, top cover extension &amp; ancillaries.</td>
<td>(1)</td>
<td></td>
<td>307862R</td>
</tr>
</tbody>
</table>

**GERBOX MOUNTING:**

See: "ENGINE & GERBOX MOUNTINGS" for fixing bolts/nuts etc.

**TUNNEL COVER:**

Cover - Gearbox tunnel

- Fiberglass (1) 709862FG
- Plastic (1) 709862PL
- Seal kit (1) RH5091

Unipart EP90 gear oil (0.5 litre) (a/r) GGL190

**GEARBOX/OVERDRIVE - OIL CAPACITIES**

- Gearbox only = 1.1/2 pints (0.9 litres)
- Overdrive = 0.5 litre

**Gaskets & Oil Seals (Gearbox)**

Gasket sets;

- Gearbox (1) RG1047
- Overdrive (1) RG1048

Gaskets - Gearbox & overdrive;

- Bellhousing to gearbox (1) 122569
- Gasket to rear extension/adaptor (1) 106437
- Top cover to gearbox (1) 2269111
- Remote G/lever ext' to top cover (1) 120305
- Adaptor to overdrive (1) 37H1901
- Overdrive main case to rear case (1) 7H1916
- Solenoid to overdrive case (1) 513204
- Side plate (1) 506098

Oil seals - Gearbox & overdrive;

- Front cover (Bellhousing) (1) 132292
- Rear output (Non-O/Drive) (1) 865664
- Rear output (Overdrive) (1) 7H8325

**Gearbox Reconditioning Kits**

Include gearbox gaskets, oil seals, bearings, synchro rings, layshoft, thrust washers, reverse gear.

NON-Overdrive models;

- Mk1 & Mk2 (1) RV6085
- Mk3 (1) RG1049

OVERDRIVE models;

- Does not include overdrive components or overdrive gaskets.
- Mk1 & Mk2 (1) RG1183
- Mk3 (1) RG1050

**Clutch Housing & Operation**

See: Important Information - Early GT6 MK1 Engines/Components. See also: ENGINES & CLUTCH - Drive Components & Clutch Hydraulics.

**TECHNICAL JOTTINGS**

Re-fitting the bellhousing

- Two important points to note when re-fitting bellhousing to gearbox:
  1. Ensure the 3 tension springs (137532) are inserted in the front lower section of the gearbox case.
  2. Ensure the correct length bolts/set screws are used, if too long, fouling will occur with gearbox internals.

**OVERDRIVE Models**

- Angle drive (1) 120694
- Speedo drive pinion (1) 506119
- O’ring/Seal (1) 506086
- Mills pin (1/16") (1) 501606
- Oil seal (1) 501606

**Help Us To Help You**

If you are not sure which part/part number you require, to help ensure you receive the correct component, whenever possible quote:

- MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER
- PLUS ANY COMPONENT INFORMATION.

**Gear Lever - Remote & Top Cover Fittings**

**GEAR LEVER FITTINGS**

- Gear knob - original type;
  - Non-overdrive (1) 144095
  - Overdrive (Mk3) (1) 155030
- Cap only (Mk3) (1) 155030 Cap
- Switch only (Mk3) (For knob 155030) (1) 520999A
- Wiring harness (Mk3) (1) 153726

**REMOTE FITTINGS (GEAR LEVER EXTENSION)**

AUTO; Top cover extension bolts directly to main top cover 158943.

- Actuator cam -
  - Overdrive operating (1) 158072
  - Reverse light switch (1) BAU1074A
  - Overdrive inhibitor switch (1) BAU1074A

- Mounting bracket -
  - Reverse & overdrive switches located directly on to extension/top cover.
  - Top cover casing (1) 158493
  - Selector shafts;
    - 1st & 2nd (1) 146240
    - 3rd & 4th (1) 108021
  - Reverse (1) 154545
  - Selector forks;
    - Fork (1st & 2nd) (1) 113868
    - Fork (3rd & 4th) (1) 106268

**Speedo Cable & Drive Pinion**

**NON-Overdrive Models**

- Speedo Cable (1) GSD011
- Speedo drive pinion (1) 119100
- O’ ring (2) NK101A
- Housing/braking (Speedo drive pinion) (1) 144621
- Oil seal (Speedo drive pinion) (1) NK105A

**OVERDRIVE Models**

- Speedo Cable (1) GSD011
- Angle drive (1) 120694
- Speedo drive pinion (1) 506119
- O’ring/Seal (1) 506086
- Housing/braking (Speedo drive pinion) (1) 506086
- Mills pin (1/16") (1) 501606
- Oil seal (Speedo drive pinion) (1) NK105A
### Input Shaft/Mainshaft & Gears

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

**INPUT SHAFT & FITTINGS**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input shaft;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>213018</td>
</tr>
<tr>
<td>Mk3</td>
<td></td>
<td>TKC533</td>
</tr>
<tr>
<td>Bearing - Front</td>
<td>(1)</td>
<td>216972</td>
</tr>
<tr>
<td>Snap ring (Retains bearing 104433 in casing)</td>
<td>(1)</td>
<td>112654</td>
</tr>
<tr>
<td>Circlip (bearing to shaft)</td>
<td>(1)</td>
<td>129839</td>
</tr>
<tr>
<td>Oil Flinger</td>
<td>(1)</td>
<td>106385</td>
</tr>
<tr>
<td>Needle roller (input shaft to mainshaft)</td>
<td>(1)</td>
<td>144782</td>
</tr>
</tbody>
</table>

**MAINSHAFT & FITTINGS**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mainshaft - Overdrive models;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>TKC533</td>
</tr>
<tr>
<td>Mainshaft - Non-Overdrive models;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1, Mk2 &amp; Mk3</td>
<td>(1)</td>
<td>TKC923</td>
</tr>
<tr>
<td>Mainshaft bearings;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Centre (Locates in maincase)</td>
<td>(1)</td>
<td>104433</td>
</tr>
<tr>
<td>Rear (Non-overdrive)</td>
<td>(1)</td>
<td>157732</td>
</tr>
<tr>
<td>Rear (Overdrive)</td>
<td>(1)</td>
<td>533360A</td>
</tr>
<tr>
<td>Synchro ring (3rd &amp; 4th gear);</td>
<td>(1)</td>
<td>137873</td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>148409</td>
</tr>
<tr>
<td>Mk3</td>
<td>(2)</td>
<td>150328</td>
</tr>
</tbody>
</table>

### DRIVE FLANGE & FITTINGS

**NON-Overdrive models**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive flange</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>144690</td>
</tr>
<tr>
<td>Mk3</td>
<td>(1)</td>
<td>155755</td>
</tr>
</tbody>
</table>

**OVERDRIVE models**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive flange</td>
<td>(1)</td>
<td>146102</td>
</tr>
<tr>
<td>Nut - Drive flange;</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>Castle head type</td>
<td>(1)</td>
<td>515817</td>
</tr>
<tr>
<td>Clevelock type</td>
<td>(1)</td>
<td>7H8196</td>
</tr>
<tr>
<td>Washer</td>
<td>(1)</td>
<td>106388</td>
</tr>
</tbody>
</table>

**Countershaft/Reverse Gear & Operating Lever**

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

**COUNTERSHAFT & LAYGEAR**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Countershaft (Laypin)</td>
<td>(1)</td>
<td>144595</td>
</tr>
<tr>
<td>Dowel (Countershaft/laypin)</td>
<td>(1)</td>
<td>109521</td>
</tr>
<tr>
<td>Tension spring</td>
<td>(1)</td>
<td>137532</td>
</tr>
<tr>
<td>Thrust washer (Countershaft - rear)</td>
<td>(1)</td>
<td>106270</td>
</tr>
<tr>
<td>Needle rollers (Pack of 50)</td>
<td>(1)</td>
<td>119893</td>
</tr>
<tr>
<td>Retaining plate (Needle roller)</td>
<td>(1)</td>
<td>119891</td>
</tr>
</tbody>
</table>

**Countershaft/Laygear cluster;**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>121993</td>
</tr>
<tr>
<td>Mk3</td>
<td>(1)</td>
<td>148019</td>
</tr>
</tbody>
</table>

**Thrust washer (Countershaft - front)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>132097</td>
</tr>
<tr>
<td>Mk3</td>
<td>(1)</td>
<td>UKC4454</td>
</tr>
</tbody>
</table>

### Overdrive & Fittings

**‘D’ type**

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

**OVERDRIVE & SOLENOID**

Overdrive units supplied less solenoid, output flange, adaptor plate & speedo drive.

Note: Ensure gearbox is cleaned internally to avoid cross contamination of old oil before fitting overdrive.

**Overdrive unit only - ‘D’ Type;**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>All models (Exchange)</td>
<td>(1)</td>
<td>307862R</td>
</tr>
<tr>
<td>Solenoid - New</td>
<td>(1)</td>
<td>109521</td>
</tr>
<tr>
<td>Solenoid plunger only</td>
<td>(1)</td>
<td>109521FL</td>
</tr>
<tr>
<td>Gasket (Solenoid to case)</td>
<td>(1)</td>
<td>7H8196</td>
</tr>
<tr>
<td>Speedo Angle drive</td>
<td>(1)</td>
<td>120694</td>
</tr>
</tbody>
</table>

**ADAPTOR PLATE - GASKETS & OIL SEAL**

Adaptor plate (Overdrive to gearbox) | (1) | 305137 |

Gasket set (Overdrive) | (1) | RG1048 |

Gaskets;

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adaptor to gearbox</td>
<td>(1)</td>
<td>106437</td>
</tr>
<tr>
<td>Adaptor to overdrive main case</td>
<td>(1)</td>
<td>37H1901</td>
</tr>
<tr>
<td>‘D’drive main case to rear extension</td>
<td>(1)</td>
<td>37H1901</td>
</tr>
<tr>
<td>Side cover plate</td>
<td>(1)</td>
<td>506098</td>
</tr>
<tr>
<td>Side cover - Solenoid side</td>
<td>(1)</td>
<td>513204</td>
</tr>
<tr>
<td>Bearing (Rear extension/output)</td>
<td>(1)</td>
<td>533360A</td>
</tr>
<tr>
<td>Oil seal (Rear casing/output)</td>
<td>(1)</td>
<td>7H8325</td>
</tr>
</tbody>
</table>

### OUTPUT FLANGE & FITTINGS

Drive flange | (1) | 146102 |

**NUT (Drive flange);**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Castle head type</td>
<td>(1)</td>
<td>515817</td>
</tr>
<tr>
<td>Clevelock type</td>
<td>(1)</td>
<td>7H8196</td>
</tr>
<tr>
<td>Washer</td>
<td>(1)</td>
<td>106388</td>
</tr>
</tbody>
</table>

Split pin | (1) | PC12 |

### Propshafts

**Propshafts**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-overdrive type - New</td>
<td>(1)</td>
<td>213150</td>
</tr>
<tr>
<td>Recon’ (Exchange)</td>
<td>(1)</td>
<td>213150R</td>
</tr>
<tr>
<td>Overdrive type - New</td>
<td>(1)</td>
<td>213151</td>
</tr>
<tr>
<td>Recon‘ (Exchange)</td>
<td>(1)</td>
<td>213151R</td>
</tr>
</tbody>
</table>

Universal joint | (2) | GUJ115 |

Bolt - Prop flange | (8) | 144961A |

Nut (For bolt 144961A) | (8) | TN3209 |

**COMPONENT & COMMISSION NUMBERS**

Where component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/parts when the vehicle was new and not subsequent replacements.
### Differential

We have only listed major components in this section. There are many parts we hold in stock that are too numerous to list here, if the item you require is not shown, please contact us.

**MK1, MK2 & MK3 (MK3 to KE/KF 200000)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req. Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Differential - Reconditioned;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Non-overdrive (3.27:1)</td>
<td>(1)</td>
<td>518950R</td>
</tr>
<tr>
<td>(3.27:1)* (4 stud case)</td>
<td>(1)</td>
<td>518950RN</td>
</tr>
<tr>
<td>Overdrive (3.89:1)</td>
<td>(1)</td>
<td>518946R</td>
</tr>
<tr>
<td>(3.89:1)* (4 stud case)</td>
<td>(1)</td>
<td>518946RN</td>
</tr>
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</table>

**MK3 only From KE/KF 200001**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req. Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Differential - Reconditioned;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Non-OverDrive (3.27:1)</td>
<td>(1)</td>
<td>NKC263R</td>
</tr>
<tr>
<td>(3.27:1)* (4 stud case)</td>
<td>(1)</td>
<td>NKC263RN</td>
</tr>
<tr>
<td>Overdrive (3.89:1)</td>
<td>(1)</td>
<td>RTC2305R</td>
</tr>
<tr>
<td>(3.89:1)* (4 stud case)</td>
<td>(1)</td>
<td>RTC2305RN</td>
</tr>
</tbody>
</table>

### OIL SEALS & GASKET

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req. Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil seals</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Diff pinion front</td>
<td>(1)</td>
<td>DAM5079</td>
</tr>
<tr>
<td>Diff pinion side</td>
<td>(2)</td>
<td>117952</td>
</tr>
<tr>
<td>Gasket, (diff housing/casing)</td>
<td>(1)</td>
<td>114749</td>
</tr>
<tr>
<td>Oil filler plug</td>
<td>(1)</td>
<td>2622115</td>
</tr>
</tbody>
</table>

### Differential - Oil Capacity

Differential = 1 pint (0.6 litres)

KITS...KITS...KITS...

THE EASY WAY TO ORDER AND GET THE RIGHT PARTS YOU NEED QUICKLY

---

### Drive Shaft & Rear Hub

**NON-Rotoflex** system fitted to:

- All MK1’s to KC50000, and MK3’s from KE/KF200001.

- Rear hub puller tool (1) RX1542
- Drive shaft only; Includes yoke, but less drive flange.
- Mk1 models (Short shaft) (2) 128135
- Mk3 models (Long shaft) (2) 155928
- Drive flange only (2) 37H4973
- Bolt* (Flange to output shaft) (8) 132023
- Nut* (For nut 132023) (8) TN3209
- Universal joint (2) GUJ115
- Stoneguard/oil flinger (2) 128469
- Woodruff key (drive shaft to outer hub) (2) 104581
- Rear hub bearing kit (per hub) (2) GHK1022

Hub bearing kit includes items marked*.

---

### Drive Shaft & Rear Hub (NON Rotoflex)

**Differential Mountings & Drive Flange**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req. Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>FRONT MOUNTING</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mounting rubber;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper: Standard*</td>
<td>(2)</td>
<td>133568</td>
</tr>
<tr>
<td>Poly*</td>
<td>(2)</td>
<td>133568P</td>
</tr>
<tr>
<td>Lower: Standard*</td>
<td>(2)</td>
<td>131796</td>
</tr>
<tr>
<td>Poly*</td>
<td>(2)</td>
<td>131796P</td>
</tr>
<tr>
<td>Washer - Steel*</td>
<td>(2)</td>
<td>WM810</td>
</tr>
<tr>
<td>Nut - Nyloc*</td>
<td>(2)</td>
<td>TN3209</td>
</tr>
</tbody>
</table>

**REAR MOUNTING**

- Standard (2) 117578
- Poly (2) 117578P
- Bolt (diff to chassis) (1) 136869
- Washer - Plain (For bolt 136869) (1) WA600071
- Nut - Locking (For bolt 136869) (1) GHF224

**TOP (SPRING) MOUNTING**

- Stud - Leaf spring to diff case; Mk1 & Mk3 (MK3 from KE20001) (a/r) 131008
- Mk2 (a/r) 151824
- Mk3 (MK3 to KE20000) (a/r) 136818

---

### Drive Shaft & Rear Hub (NON Rotoflex)

**ILLUSTRATION SHOWS LOCATION OF (NON ROTOFLEX) DRIVE SHAFT IN RELATIONSHIP TO THE DIFFERENTIAL AND REAR HUB.**

---

### Drive Shaft & Rear Hub (NON Rotoflex)

**Drive Shaft & Rear Hub**

- **NON-Rotoflex** system fitted to:
  - All MK1’s to KC50000, and MK3’s from KE/KF200001.
- Rear hub puller tool (1) RX1542
- Drive shaft only; Includes yoke, but less drive flange.
- Mk1 models (Short shaft) (2) 128135
- Mk3 models (Long shaft) (2) 155928
- Drive flange only (2) 37H4973
- Bolt* (Flange to output shaft) (8) 132023
- Nut* (For nut 132023) (8) TN3209
- Universal joint (2) GUJ115
- Stoneguard/oil flinger (2) 128469
- Woodruff key (drive shaft to outer hub) (2) 104581
- Rear hub bearing kit (per hub) (2) GHK1022

Hub bearing kit includes items marked*.

---

### Drive Shaft & Rear Hub

**Drive Shaft & Rear Hub (NON Rotoflex)**
### Drive Shaft & Rear Hub

#### 'ROTOFLEX' system fitted to:
- All MK2’s from KC50001, and MK3’s to KE/KF20000.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY/Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear hub puller tool</td>
<td>1</td>
<td>RX1542</td>
</tr>
<tr>
<td>Drive shaft - inner</td>
<td>2</td>
<td>214623</td>
</tr>
<tr>
<td>Drive flange only</td>
<td>2</td>
<td>37H4973</td>
</tr>
<tr>
<td>Bolt (Flange to output shaft)</td>
<td>8</td>
<td>132023</td>
</tr>
<tr>
<td>Nut (For nut 132023)</td>
<td>8</td>
<td>TN3209</td>
</tr>
<tr>
<td>Universal joint</td>
<td>2</td>
<td>GUJ115</td>
</tr>
<tr>
<td>Woodruff key</td>
<td>2</td>
<td>144233</td>
</tr>
<tr>
<td>Drive coupling - inner</td>
<td>2</td>
<td>212067</td>
</tr>
<tr>
<td>Nut (Flange to inner drive shaft)</td>
<td>2</td>
<td>510618A</td>
</tr>
<tr>
<td>Washer (For nut 510618A)</td>
<td>2</td>
<td>WD116101</td>
</tr>
<tr>
<td>Drive shaft - outer</td>
<td>2</td>
<td>214614</td>
</tr>
<tr>
<td>Spacer*</td>
<td>2</td>
<td>149865</td>
</tr>
<tr>
<td>Stoneguard/oil flinger*</td>
<td>2</td>
<td>308438</td>
</tr>
<tr>
<td>Rear hub bearing kit (Per hub)</td>
<td>2</td>
<td>GHK1528</td>
</tr>
<tr>
<td>Hub seal - Inner*</td>
<td>2</td>
<td>GHS125</td>
</tr>
<tr>
<td>Bearing - Inner* hub</td>
<td>2</td>
<td>UKC169</td>
</tr>
<tr>
<td>Vertical link;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>1</td>
<td>308437</td>
</tr>
<tr>
<td>Left hand</td>
<td>1</td>
<td>308438</td>
</tr>
<tr>
<td>Bolt - Tab washer* (Not Illustrated)</td>
<td>4</td>
<td>149426</td>
</tr>
<tr>
<td>Hub seal - Outer*</td>
<td>2</td>
<td>GHS130</td>
</tr>
<tr>
<td>Wheel stud only</td>
<td>8</td>
<td>21H5774</td>
</tr>
</tbody>
</table>

#### Rear Hub & Puller

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY/Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hub bearing kit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hub seal - Inner*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vertical link;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left hand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bolt - Tab washer* (Not Illustrated)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bearing - Outer* hub</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hub seal - Outer*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheel stud only</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hub bearing kit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hub seal - Inner*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vertical link;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left hand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bolt - Tab washer* (Not Illustrated)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bearing - Outer* hub</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hub seal - Outer*</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Rear Hub Assembly

- Complete with wheel studs.
- Nut (drive shaft retaining) (2) 140618A
- Washer (For nut 140618A) (2) 142333

#### Rear Hub Bearing Kit

- Outer hub assembly (2) 149051
- Wheel stud only (8) 21H5774
- Nut (drive shaft retaining) (2) 140618A
- Washer (For nut 140618A) (2) 142333

#### Shim (0.003") (a/r)

- Shim (0.003") (a/r) 140793
- Distance piece/spacer; 152483 (a/v)
- 0.139" 152484 (a/v)
- 0.143" 152485 (a/v)
- 0.145" 152486 (a/v)
- 0.155" 152487 (a/v)

#### Distance Piece/Spacer

- Distance piece/spacer; 152483-87 (a/r)

#### Vertical Link

- Right hand (1) 308437
- Left hand (1) 308438

#### Distance Piece/Spacer

- Distance piece/spacer; 152483-87 (a/r)

#### Tab Washer

- Tab washer (4) 149426
- Tab washer (8) 149426

#### Bolt

- Bolt (Rotoflex coupling);
  - Long (Coupling to drive flange 212067) (6) 144588
  - Short (Coupling to outer drive shaft 216614) (6) 141850
FRONT ANTI-ROLL BAR

MK1, MK2 & MK3 (MK3 to KE/KF20000)
Anti-roll bar
(1) 207093
Anti-roll bar conversion kit
(1) 217033K
The original anti-roll bar (207093) is no longer available. This conversion kit allows the later type bar to be fitted to early cars and includes; Anti-roll bar (217033), 2 bushes (155310), 2 clamps (155308), 2 'U' bolts (155307), nuts and washers.

Overhaul kit (Anti-roll bar)
with standard bushes
(1) RH5064
with poly bushes
(1) RH5064P
For original early spec' anti-roll bar 207093.
Per car; includes 2 links 125481/125482, 2 nuts GHF223, 2 studs 125074, 2 bushes 123503, 2 clamps 155308, 2 'U' bolts 1553307, nuts and washers.

Bush - Roll bar mounting (For 207093)
Standard
(2) 123998
Poly
(2) 123998PS
Clamp (Bush retainer) (For 207093) (2) 123502
'U' bolt (For 207093) (2) 123694
Nut (For "U" bolt 123694) (4) GHF222
Washer (For "U" bolt 123694) (4) GHF332

MK3 from KE/KF20001
Anti-roll bar
(1) 217033
Overhaul kit (Anti-roll bar)
with standard bushes
(1) RL1286
with poly bushes
(1) RL1286PS
Per car; includes 2 links 125481/125482, 2 nuts GHF223, 2 studs 125074, 2 bushes 155310, 2 clamps 155308, 2 'U' bolts 1553307, 4 nuts GHF222 and all washers.

Bush - Roll bar mounting
Standard
(2) 155310
Poly
(2) 155310PS
Clamp (Bush retainer) (2) 155308
'U' bolt (2) 1553307
Nut (For "U" bolt 155306) (4) GHF222
Washer (For "U" bolt 155306) (4) GHF332

ALL MODELS
Link - Anti-roll bar;
Right hand
(1) 125481
Left hand
(1) 125482
Nut (Link mounting to suspension) (2) GHF224
Washer (For nut GHF224) (2) WA600071
Stud (Link to roll bar) (2) 125074
Washer (For stud 125074) (2) GHF333
Washer (For stud 125074) (2) WA600071
Nut (For stud 125074) (2) GHF223

FRONT HUB & UPPER WISHBONE

Top wishbone & bush
(4) 119272
Bush only
Standard
(4) 119451
Poly
(4) 119451P
Upper suspension overhaul kit
with standard bushes
(2) RH5080
with poly bushes
(2) RH5080P
Per side & includes; 1 ball joint GSJ155, 2 bolts GHF222, 2 nuts GHF223, 2 washers GHF332, 1 nut GHF244, 1 washer WD600071, 2 bushes 119452, 2 bolts BH600181 & 2 nuts GHF233.

Bolt - Wishbone inner
Nut - Nyloc (For bolt BH60181) (2) GHF223
Ball joint
(2) GSJ155
Nut - Nyloc (Ball joint to link) (2) GHF224
Washer - Locking (For nut GHF224) (2) WD600071
Bolt (Ball joint to wishbone) (2) BH605181
Nut (For bolt BH60181) (2) GHF222
Washer (For bolt BH60181) (2) GHF332

Vertical link;
Right hand
(1) GSJ267
Left hand
(1) GSJ264
Grease nipple (Vertical link)
(2) LN30041
Grease plug (Alternative to LN30041) (2) FAM581
Seal (For lower transverse) (2) 122126
See: Front Spring/Bar & Lower Arm For Transversals & fittings.

Steering arm;
Right hand
(1) 205504
Left hand
(1) 205505
Water shield
(2) 138559
Seal (Caliper mounting plate to link) (2) 138501
Caliper mounting plate;
Right hand
(1) 145106
Left hand
(1) 145107
Bolt - Front lower* (2) 118324
Nut - Nyloc (For bolt 118324) (2) GHF223
Bolt - Rear lower* (2) SH606101
Washer - Spring (For bolt SH606101) (2) GHF332
*Caliper mounting plate (low) & bolt to vertical link.
Bolt - Upper** (4) GHF120
Washer - Spring** (For bolt GHF120) (2) GHF333
**Caliper mounting plate (upper) to vertical link.

Stub axle
(2) 132065
Nut (Stub axle to vertical link) (2) 252165
Washer (For stud 252165) (2) WP12
Front hub bearing kit (2) GHK1011
For side & includes; 1 of each bearing GHB101 & GHB102 & 1 seal GHS146.

Hub seal
(2) GHS146
Hub bearing - Inner
(2) GHB101
Hub assembly
Standard
(2) 145007
Alloy
(2) 145007A
Wheel stud only
(4) 21H5774
Hub bearing - Outer
(2) GHB102
'D' Washer
(2) 132666
Nut - Castle headed
(2) LN2211
Split pin
(2) PC20
Grease cap/cover
(2) 132665

FRONT SUSPENSION

FRONT SUSPENSION

23
## Front Suspension

### Front Spring - Shock Absorber & Lower Wishbone

**See also: ‘Suspension - Uprated Packages’.**

**Front shock absorber (inc standard bushes):**
- GSA366 (2)

**Spax adjustable (Supplied in pairs):**
- Ride adjustable (1pr) GSA366S
- Ride/height adjustable (1pr) GSA366SA

**Koni adjustable (Supplied in pairs):**
- Ride adjustable (1pr) GSA366K

**Bush only (Shock absorber lower):**
- Standard (2) 119450
- Poly (2) 119450P

**Bolt (Shock absorber lower to wishbone):**
- BH606201 (2)

**Nut (For bolt BH606201):**
- GHF223 (4)

**Washer (For nut GHF223):**
- WD600071 (2)

**Front road spring:**
- Standard (2) 120202
- Upgraded
- Spring compression tool (See photo) RX1328A (1)

**Bush (Shock absorber - upper):**
- Standard (4) 517985
- Poly (4) 517985P

**Retainer - Bush:**
- 147631 (4)

**Spring seat/Top plate:**
- 122137 (2)

**Nut (Spring seat retaining):**
- GHF221 (6)

**Washer (For nut GHF221):**
- GHF300 (6)

---

### Shock Absorber

**Road spring compressor tool - RX1328A**

---

### Polyurethane Bushes

Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).

**If you really want to improve the handling, then Polyurethane bushes are a good start, they also have a much longer life. Refer to listings throughout this catalogue for full availability.**

---

**Front wishbone & bush:**
- Right hand (1) 206685
- Left hand (1) 206686

**Lower inner suspension overhaul kit (Not illustrated) Kit is per side & includes 2 bushes 119451, 2 bolts BW802001 & 2 nuts GHF223:**
- with standard bushes (2) RG1193
- with poly bushes (2) RG1193P

**Bush only:**
- Standard (4) 119451
- Poly (4) 119451P
- Strut (Wishbone bracing) (2) 125733

**Bolt (Mounting bracket/wishbone):**
- BH607201 (2)
- Nut (For bolt 119142) (2) GHF224
- Washer (For nut GHF224) (4) WD600071

**Mounting bracket (Wishbone):**
- Front (2) 130757
- Rear (2) 130758

**Shim (Adjusting) (Use as required) (a/r) 122022
- Nut (To mounting bracket) (4) GHF223
- Washer (For nut GHF223) (4) GHF302

**Trunnion bush kit (Per side):**
- 514191

**Trunnion overhaul kit (Per side):**
- Not illustrated.

---

**Lower trunnion:**
- Right hand (1) 140919
- Left hand (1) 140920

**Seal (For lower trunnion) (Not shown) (2) 122126
- Bolt (Trunnion to wishbone) (2) BH607201
- Nut (For bolt 119142) (2) GHF224
- Washer (For nut GHF224) (4) WD600071

**Shield - Outer* (For trunnion) (4) 140895
- Seal* (For trunnion) (4) 122534

**Bearing (Nylon)* (For trunnion) (4) 140894
- Shim (Adjusting) (Use as required) (a/r) 122022
- Nut (To mounting bracket) (4) GHF223
- Washer (For nut GHF223) (4) GHF302
- Bolt (Trunnion to wishbone) (2) BH607201
- Washer (For nut GHF224) (2) WD600071

**Trunnion overhaul kit (Per car):**
- Not illustrated

---

**Lower trunnion:**
- Right hand (1) 140919
- Left hand (1) 140920

**Seal - Outer* (For trunnion) (4) 140895
- Seal* (For trunnion) (4) 122534

**Bearing (Nylon)* (For trunnion) (4) 140894
- "*items marked are part of trunnion bush kit 514191.

---

**Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).**

---

**Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).**

---

**Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).**
Give Your Front Suspension a Lift

with one of our money saving suspension OVERHAUL KITS

WHETHER YOU REQUIRE SUSPENSION PARTS FOR A MINOR REPAIR, OR YOU ARE PROPOSING A MAJOR FRONT SUSPENSION/HUB OVERHAUL/REBUILD, HERE WE HAVE A SELECTION OF KITS THAT WILL ENABLE YOU TO IDENTIFY AND ORDER THE PRECISE AND CORRECT PARTS YOU NEED WITH THE MINIMUM OF FUSS - AND SAVE MONEY!

UPPER SUSPENSION
Overhaul Kit
with Standard Bushes
RH5080
2 kits required per Vehicle
with Polyurethane Bushes
RH5080P
2 kits required per Vehicle

One kit contains the following parts:
1 Ball Joint
1 Nut (for ball joint)
1 Washer (for ball joint)
2 Bushes (Wishbone) Standard or Polyurethane depending on which kit is ordered.
2 Bolts (Wishbone rear)
2 Nuts
1 Nut (for ball joint)
2 Bolts (Wishbone rear)
2 Nuts (for bolt BH605181)
2 Bushes (Wishbone)

FRONT ANTI-ROLL BAR
Overhaul Kit
MK1, Mk2 & Mk3 (to KE/KF 20000)

Note: for original spec anti roll bar only, not suitable where conversion kit to later bar has been retro-fitted.

with Standard Bushes
RH5064
1 kit required per Vehicle
with Polyurethane Bushes
RH5064P
1 kit required per Vehicle

MK3 (from KE/KF 20001)

with Standard Bushes
RH1286
1 kit required per Vehicle
with Polyurethane Bushes
RH1286P
1 kit required per Vehicle

These kits contain the following parts:
1 Link (Rt)
1 Link (Lt)
2 Nyloc nuts (for links)
2 Washer (for nuts GHF224)
2 Bushes (Mounting - inc. in RH5064) Standard or Polyurethane depending on which kit is ordered.
2 Clamps (for bushes - inc. in RH5064)
2 ‘U’ Bolts (for clamps 123692)
2 ‘U’ Bolts (for clamps 155308)
2 Nyloc nuts (for ‘U’ bolts 155307)
2 Washer (for nuts GHF222)
4 Studs (Link to bar)
4 Nuts (for studs 125074)
2 Washer (for nuts GHF223)
2 Washer (for studs 125074)

COMPLETE TRU NNION
Overhaul Kit
RG1192
1 kit required per Vehicle
This kit contains the following parts:
1 ‘Right hand’ overhaul kit
1 ‘Left hand’ overhaul kit

TRU NNION BUSH KIT
RG1190
2 kits required per Vehicle
This kit contains the following parts:
1 Spacer
2 Bushes
2 Inner shields
2 Seals
2 Outer shields

TRU NNION OVERHAUL KIT
Right Hand
RG1191
1 kit required per Vehicle
This kit contains the following parts:
1 Right hand trunnion
1 Bolt
1 Nut
1 Washer
1 Seal
1 Bush kit

TRU NNION OVERHAUL KIT
Left Hand
RG1191
1 kit required per Vehicle
This kit contains the following parts:
1 Left hand trunnion
1 Bolt
1 Nut
1 Washer
1 Seal
1 Bush kit

POLYURETHANE BUSHES
Polyurethane bushes out-perform standard rubber bushes (without the jarring effect typical of nylon versions).

If you really want to improve the handling, then Polyurethane bushes are a good start. They also have a much longer life. Refer to listings throughout this catalogue for full availability.

SAFETY FIRST
In this section we listed the parts which we believe to be most prone to deterioration. However, it is not a finite list. It is extremely important when working on the suspension that you check & verify the condition of all related parts & components, and replace as a matter of course if suspect.
<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>UPRATED SHOCK ABSORBER PACKAGES</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Spax Ride adjustable suspension kit:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packs include 4 adjustable shock absorbers with standard bushes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; early Mk3 (Rotoflex) (1)</td>
<td>RG1184</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; late Mk3 (Non Rotoflex) (1)</td>
<td>RL1358</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Spax Ride/height adjustable suspension kit:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packs include 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; early Mk3 (Rotoflex) (1)</td>
<td>RG1184SA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; late Mk3 (Non Rotoflex) (1)</td>
<td>RL1358SA</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Koni Ride adjustable suspension kit:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packs include 2 uprated front springs, 4 adjustable shock absorbers with standard bushes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; early Mk3 (Rotoflex) (1)</td>
<td>RG1186</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; late Mk3 (Non Rotoflex) (1)</td>
<td>RG1188</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Koni Ride/height adjustable suspension kit:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packs include 2 uprated front springs, 2 front ride/height adjustable shock absorbers and 2 rear adjustable shock absorbers, all with standard bushes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; early Mk3 (Rotoflex) (1)</td>
<td>RG1186SA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; late Mk3 (Non Rotoflex) (1)</td>
<td>RG1188SA</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Gaz Ride adjustable suspension kit:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packs include 4 adjustable shock absorbers with standard bushes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; early Mk3 (Rotoflex) (1)</td>
<td>RG1184G</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; late Mk3 (Non Rotoflex) (1)</td>
<td>RL1358G</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Gaz Ride/height adjustable suspension kit:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packs include 2 front ride/height adjustable shock absorbers &amp; 2 rear adjustable shock absorbers, all with standard bushes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk2 &amp; early Mk3 (Rotoflex) (1)</td>
<td>RG1184SAG</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; late Mk3 (Non Rotoflex) (1)</td>
<td>RL1358SAG</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TECH SPEC</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>ADJUSTABLE (ON CAR)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>28 point adjustment, dyno tested. Handbuilt, matching units. Also available with adjustable spring seat (front). Designed and developed by Motorsports Engineers. 2 year warranty.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>ADJUSTABLE (OFF CAR)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specifically designed for each application. Individually tested until optimum in handling and comfort is reached. Will usually outlive your car.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>ADJUSTABLE (ON CAR)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>REAR SHOCK ABSORBER CONVERSION BRACKETS</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Rotoflex</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bracket kit only (Rotoflex) (1)</td>
<td>RG1305</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bracket kit &amp; rear shocks (pr) (1)</td>
<td>RG1306</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rotoflex models only.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available with Standard, Spax, Koni or Gaz shock absorbers.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**REAR SUSPENSION (Non-Rotoflex)**

**Rear Suspension**

**NON-Rotoflex** system fitted to:
All MK1’s to KC 50000 and MK3’s from KE/KF20001.

**ROAD SPRING & FITTINGS**

**Rear spring** (Complete with bushes)

- **Mk1** (‘Swing’ spring conversion kit)  
  Includes tolater swing spring. Includes spring, box section & fittings.

- **Mk3** (‘Swing’ spring)

**Bush only rear spring**

- Standard  
- Poly

**Bolt - Rear spring locating**

- Located through top of vertical link.

**Nut** (For bolt BH607281)  
  (1)

**Washer** (For bolt BH607281)  
  (2)

**Reinforcing plate - Spring;**

- (For stud 131008)

**Rear pivot bracket;**

- **Mk1** - Right hand  
  (1)

**Mk3** - Right hand  
  (1)

- Left hand  
  (1)

**Setscrew - Pivot bracket (Mk3 only)**

- Not illustrated

- Shims - Adjusting

- Nut (Pivot bracket to body)

**VERTICAL LINK - RADIUS ARM & PIVOT BRACKET**

- **Rear vertical link;**
  - Right hand  
  (1)

- Left hand  
  (1)

- **Bolt (Vertical link to rear inner hub)**
  (2)

- **Nut** (For bolt BH607281)  
  (2)

- **Washer** (For bolt BH607281)  
  (4)

**Radius arm;**

- **Mk1**  
  (2)

- **Mk3**  
  (2)

**Bush - Radius arm;**

- **Reinforcement** (Radius arm to vertical link)

**Polyurethane bushes**

If you really want to improve the handling, then Polyurethane bushes are a good start. They also have a much longer life. Refer to listings throughout this catalogue for full availability.
### REAR SUSPENSION (Rotoflex)

#### Rear Suspension

**‘ROTOFLEX’ system fitted to; all MK2’s from KC 50001 and MK3’s to KE/KF20000.**

**ROAD SPRING & FITTINGS**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear spring (Complete with bushes)</td>
<td>(1)</td>
<td>308499</td>
<td></td>
</tr>
<tr>
<td>Bush only (rear spring)</td>
<td>(2)</td>
<td>C8939A</td>
<td></td>
</tr>
<tr>
<td>Poly</td>
<td>(2)</td>
<td>C8939AP</td>
<td></td>
</tr>
<tr>
<td>Bolt - Rear spring locating</td>
<td>(2)</td>
<td>BH607321</td>
<td></td>
</tr>
<tr>
<td>Washer (For bolt BH607321)</td>
<td>(2)</td>
<td>GHF223</td>
<td></td>
</tr>
<tr>
<td>Retaining plate - Spring</td>
<td>(1)</td>
<td>128352</td>
<td></td>
</tr>
<tr>
<td>Stud - Leaf spring to diff case</td>
<td>(6)</td>
<td>151824</td>
<td></td>
</tr>
<tr>
<td>Studs not shown, refer to Rear Axle, for illustration</td>
<td>(6)</td>
<td>136818</td>
<td></td>
</tr>
<tr>
<td>Nut (For leaf spring studs to diff)</td>
<td>(6)</td>
<td>GHF223</td>
<td></td>
</tr>
<tr>
<td>Washers (For leaf spring studs to diff)</td>
<td>(6)</td>
<td>WB110061</td>
<td></td>
</tr>
</tbody>
</table>

#### SHOCK ABSORBER & FITTINGS

See also: ‘Suspension-Updated Packages’ page 26, & ‘Rear Shock Absorber Conversion Brackets’ page 26.

<table>
<thead>
<tr>
<th>Rear shock absorber</th>
<th>QTY</th>
<th>(supplied in singles)</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>(2)</td>
<td>GSA280</td>
<td></td>
</tr>
<tr>
<td>Spax adjustable</td>
<td>(1pr)</td>
<td>GSA280S</td>
<td></td>
</tr>
<tr>
<td>Koni adjustable</td>
<td>(1pr)</td>
<td>GSA280K</td>
<td></td>
</tr>
<tr>
<td>GAZ adjustable</td>
<td>(1pr)</td>
<td>GSA280G</td>
<td></td>
</tr>
</tbody>
</table>

**VERTICAL LINK & LOWER WISHBONE**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bush only (inc. sleeve) (inner &amp; lower)</td>
<td>(4)</td>
<td>517666</td>
<td></td>
</tr>
<tr>
<td>Standard</td>
<td>(4)</td>
<td>517666P</td>
<td></td>
</tr>
<tr>
<td>Sleeveb (inner &amp; lower bush)</td>
<td>(4)</td>
<td>517667</td>
<td></td>
</tr>
<tr>
<td>Bolt, shock absorber mounting - Upper</td>
<td>(2)</td>
<td>148969</td>
<td></td>
</tr>
<tr>
<td>Washer (for bolt 148969)</td>
<td>(6)</td>
<td>WC112081</td>
<td></td>
</tr>
<tr>
<td>Nut (for bolt 148969)</td>
<td>(2)</td>
<td>GHF275</td>
<td></td>
</tr>
<tr>
<td>Bump stop</td>
<td>(2)</td>
<td>150583</td>
<td></td>
</tr>
<tr>
<td>Screw (bump stop to body)</td>
<td>(4)</td>
<td>150786</td>
<td></td>
</tr>
</tbody>
</table>

**RADIUS ARM & PIVOT BRACKET**

Bracket/bolt; To radius arm & lower shock absorber mounting, locates through vertical link.

- Right hand | (1) | 148975 |
- Left hand | (1) | 148976 |
- Nut (Lower shock absorber mounting) | (2) | GHF275 |
- Washer (For nut GHF275) | (4) | WC112081 |
- Bolt (Bracket to radius arm) | (2) | BH607201 |
- Nut (For bolt BH607201) | (2) | GHF274 |
- Radius arm assembly - Adjustable | (2) | 151092 |
- Adjuster - Radius arm* | (2) | 151099 |
- Lock nut - | |
  - Right hand thread* | (2) | JN2111 |
  - Left hand thread* | (2) | 151110 |
  - Radius eye - Front* | (2) | 151093 |
  - Bush (radius eye)* | |
    - Standard | (4) | 119450 |
    - Poly | (4) | 119450P |
    - Pivot bracket | (2) | 148963 |
    - Bolt (Pivot bracket to radius arm) | (2) | BH607201 |
    - Nut (For bolt BH607201) | (2) | GHF274 |
    - Nut (Pivot bracket to body) | (4) | GHF223 |

**REAR AXLE & FITTINGS**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tube/spacer</td>
<td>(4)</td>
<td>148948</td>
<td></td>
</tr>
<tr>
<td>Water shield</td>
<td>(6)</td>
<td>148939</td>
<td></td>
</tr>
<tr>
<td>Seal (Dirt)</td>
<td>(6)</td>
<td>148950</td>
<td></td>
</tr>
<tr>
<td>Water shield</td>
<td>(6)</td>
<td>148940</td>
<td></td>
</tr>
<tr>
<td>Washer (Plain)</td>
<td>(2)</td>
<td>WC112081</td>
<td></td>
</tr>
<tr>
<td>Nut - Nyloc</td>
<td>(2)</td>
<td>GHF275</td>
<td></td>
</tr>
</tbody>
</table>

---

**SHOCK ABSORBER & FITTINGS**

See also: ‘Suspension-Updated Packages’ page 26, & ‘Rear Shock Absorber Conversion Brackets’ page 26.

<table>
<thead>
<tr>
<th>Rear shock absorber</th>
<th>QTY</th>
<th>(supplied in singles)</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>(2)</td>
<td>GSA280</td>
<td></td>
</tr>
<tr>
<td>Spax adjustable</td>
<td>(1pr)</td>
<td>GSA280S</td>
<td></td>
</tr>
<tr>
<td>Koni adjustable</td>
<td>(1pr)</td>
<td>GSA280K</td>
<td></td>
</tr>
<tr>
<td>GAZ adjustable</td>
<td>(1pr)</td>
<td>GSA280G</td>
<td></td>
</tr>
</tbody>
</table>

**Overhaul kit - Inner wishbone**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard bush</td>
<td>(2)</td>
<td>RG1113</td>
<td></td>
</tr>
<tr>
<td>Poly bush</td>
<td>(2)</td>
<td>RG1113P</td>
<td></td>
</tr>
</tbody>
</table>

**RADIUS ARM ASSEMBLY KIT 151092**

1 washer WC112081, 1 bush 548208, 1 bolt BH608221 & 2 nut GHF275.

148948, 4 water shield 148939, 4 dirt seal 148950, 4 water shield 148940, 1 washer WC112081, 1 bush 548208, 1 bolt BH608221 & 2 nut GHF275.

150786, 1 washer WC112081, 1 bolt 148969, 150583.

308499, 1 washer WC112081, 1 bush 548208, 1 bolt BH608221 & 2 nut GHF275.

1 bolt 149003, 4 bushes 148926, 2 spacer/tube 308437, 308438 (LH), 308438 (RH), 149769 (LH), 149770 (RH), GSA280, GSA280S, GSA280K, GSA280G.
**Steel Road Wheels - Standard**

Road wheel - Steel;
- Mk1 & Mk2 (reconditioned) 307405R
- Mk3 (reconditioned) 312046R

Wheel trim/hub cap (Mk1 & Mk2);
- Wheel trim (Mk1) 811419
- Hub cap (Mk1) 122806
- ‘Rostyle’ Wheel trim (Mk2) 811797

**NOW AVAILABLE**
**CHROME WHEEL TRIM CENTRE - 716181**

- Wheel centre trim/badge (Mk3 only);
  - Centre trim (less badge) 716181
  - ‘GT6’ (Chrome) see photo (4) YKC1334
  - ‘Triumph’ (Silver) (4) YKC1335
  - Badge only - ‘GT6’ (4) 624632
  - ‘Triumph’ (4) YKC1334
  - Spring (for centre trim) (16) 628097

**Alloy Road Wheels**

**MINILITE REPLICA WHEELS**

These superb (lightweight) aluminium replicas of the original magnesium Minilite (used for rallying), are available - in silver only - at an extremely attractive price, and they make a very interesting alternative to steel and wire wheels.

These bolt-on 5Jx13" and 5.5Jx13" wheels are a direct replacement with the corresponding wheel nuts.

**Chrome Wheel Trim**

- 811797 (Rostyle) Wheel trim (Mk2) (4)
- 811419 Wheel trim (Mk1) (4)
- 122806 Hub cap (Mk1) (4)
- 811419 Wheel trim (Mk1) (4)
- 122806 Hub cap (Mk1) (4)
- 811797 ‘Rostyle’ Wheel trim (Mk2) (4)

**Chrome Wheels - Steel**

- Right hand 2-Eared (2)
- Left hand 2-Eared (2)
- Right hand 3-Eared (2)
- Left hand 3-Eared (2)
- Right hand ‘Octagonal’ centre lock nut (2)
- Left hand ‘Octagonal’ centre lock nut (2)

**Wire Wheels**

**CONVERSION KIT**

Look at our prices, our wheel sets include 5 wheels!

If you prefer your GT6 to look that little bit different, why not consider fitting a set of our wire wheels, available in chrome, or painted silver.

Note: when fitting wire wheels, check length of wheel studs (and shorten if necessary) to ensure they do not foul the backs of wheels.

**Wire wheel conversion kit - 4.5Jx13”**

- Kit inc: 5 wheels, 4 splines, 4 two-eared centre knock caps*, 1 cleaning brush, 1 hammer and instructions.

**Chrome wheels**

- (1) RL1221/4.5 Painted wheels (1) RL1201/4.5

**Wheel spanner**

- (1) RX1508

**REPLACEMENT WIRE WHEEL COMPONENTS**

- Wire wheel only: 4.5Jx13" - Chrome (5) XW466C
  - 4.5Jx13" - Painted (5) XW466S
  - 5Jx13" - Chrome (5) XW5729C
  - Hub adaptor/spline (Bolt-on): Right hand (2) RSSPR
  - Left hand (2) RSSPL
  - Retainer nuts (Hub adaptor to spline) (16) RSN38
  - ‘Eared’ centre knock cap; NOTE: ‘Eared’ centre caps not allowed in some countries.
  - 2-Eared Right hand (2)
  - Left hand (2)
  - 3-Eared Right hand (2)
  - Left hand (2)
  - ‘Octagonal’ centre lock nut; Alternative to ‘Eared’ centre caps.
  - Right hand (2)
  - Left hand (2)
  - Cleaning brush (1)
  - Copper & Hide hammer (1)
  - Spanner (For ‘Octagonal’ centre nuts) (1)

*Kit available with alternative octagonal centre lock nuts.
*Note: ‘Eared’ centre caps not allowed in certain countries. Please state preference when ordering.

**ROADSIDE TOOLS & EQUIPMENT**

- ‘AA’ membership & relay pack (1) RX1329
- ‘Warning’ triangle (1) RX1344
- Safety jacket (Luminous) (1) GAC2999
- Scissor jack & handle (1) 311346
- Tool bag (For jack etc) (1) RX1364
- Wheel nut brace (1) 21A2818
- Tyre pump (Stomp type) (1) 523638A
- Spark plug spanner (1) GAT140
- Fire extinguisher (1) GAC9904
- First aid kit (1) RX1399
- WD40 (Large - 400ml) (a/y) GAC111
- Holts Radweld (250ml) (a/y) RX1508
**Front Brakes**

**DISCS & FITTINGS (All models)**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brake disc</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Standard (each)</td>
<td>(2)</td>
<td>212227</td>
<td></td>
</tr>
<tr>
<td>Upgraded (pair)</td>
<td>(1)</td>
<td>213227UR</td>
<td></td>
</tr>
<tr>
<td>Bolt (Disc to hub)</td>
<td>(8)</td>
<td>113150</td>
<td></td>
</tr>
<tr>
<td>Washer - Spring</td>
<td>(For bolt 113150)</td>
<td>(8)</td>
<td>GHF333</td>
</tr>
<tr>
<td>Dust shield (Backplate);</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>212323</td>
<td></td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>212323</td>
<td></td>
</tr>
</tbody>
</table>

**BRAKE PADS & FITTINGS**

**BRAKE PAD SETS:**

- *See ‘BRAKE KITS’ for listings.*
- Also available with uprated discs & pads
- See ‘BRAKE KITS’ for listings.

**DISCS & PADS.**

Superb stopping power when combined with pads. See ‘BRAKE KITS’ for listings.

**UPRATED DISCS & PADS.**

EBC Turbo Groove discs & ‘Green Stuff’ kevlar pads. Handed discs (RH/LH) with curved grooves & dimples offer superb stopping power when combined with pads. See ‘BRAKE KITS’ for listings.

**SHIMS, PINS & CLIPS;**

- Mk1, Mk2, & Mk3 Early (To KC56077, KE12389, KF12390)

Imperial calipers.

- Brake pads (standard)
  - Pads only | (1) | GBP132 |
  - Pads & fittings | (1) | RG1036 |

- Brake pads (uprated - Kevlar ‘Green Stuff’)
  - Pads only | (1) | GBP132GS |
  - Pads & fittings | (1) | RG1036UR |

- Mk3 Late (KE12389 & KF12391 onwards)

Metric calipers.

- Brake pads (standard)
  - Pads only | (1) | GBP216 |
  - Pads & fittings | (1) | RG1064 |

- Brake pads (uprated - Kevlar ‘Green Stuff’)
  - Pads only | (1) | GBP216GS |
  - Pads & fittings | (1) | RG1064UR |

**BRake KITS (Front & Rear)**

- Mk1, Mk2, & Mk3 Early (To KC56077, KE12389, KF12390)

Imperial calipers.

- Discs, pads & shoes (car set)
  - Standard discs, pads & standard shoes | (1) | RG1289 |
  - Upgraded discs, pads & standard shoes | (1) | RG1289UR |

- Mk3 (from KE12389 & KF12391 to KF123900)

 Metric calipers.

- Discs, pads & shoes (car set)
  - Standard discs, pads & standard shoes | (1) | RG1290 |
  - Upgraded discs, pads & standard shoes | (1) | RG1290UR |

**BRAKE KITS (Front & Rear) - Standard.**

Also available with upgraded discs & pads
- See ‘BRAKE KITS’ for listings.

**CALIPERS & FITTINGS**

**Type 16P - IMPERIAL**

- Mk1 & Mk2 (Early) (To KC56077)

Caliper (see note above):

- Right hand | (1) | 307976 |
- Left hand | (1) | 307976 |

- Piston - Caliper
  - Standard | (4) | 510792 |
  - Stainless Steel | (4) | 510792SS |
  - Repair kit (For 2 calipers) | (1) | 601960 |
  - Bleed screw | (2) | 556508A |
  - Dust cap/cover | (2) | STC1913 |
  - Mounting bolt (Caliper) | (4) | 132439 |
  - Washer - Spring (For caliper bolt) | (4) | GHF335 |

**Type 16PB - IMPERIAL**

- Mk2 Late & Mk3 Early (From KC56078 to KE12389/KF12390)

Caliper (see note above):

- Right hand | (1) | 311852 |
- Left hand | (1) | 311851 |

- Piston - Caliper
  - Standard | (4) | 157685 |
  - Stainless Steel | (4) | 157685SS |
  - Repair kit (For 2 calipers) | (1) | 519731 |
  - Bleed screw | (2) | 556508A |
  - Dust cap/cover | (2) | STC1913 |
  - Mounting bolt (Caliper) | (4) | 132439 |
  - Washer - Spring (For caliper bolt) | (4) | GHF335 |

**Type 16PB - METRIC**

- Mk3 Late (From KE12389 & KF12391)

Caliper (see note above):

- Right hand | (1) | 159027 |
- Left hand | (1) | 159026 |

- Piston - Caliper
  - Standard | (4) | 157685 |
  - Stainless Steel | (4) | 157685SS |
  - Repair kit (For 2 calipers) | (1) | 519731 |
  - Bleed screw | (2) | 556508A |
  - Dust cap/cover | (2) | STC1913 |
  - Mounting bolt (Caliper) | (4) | 132439 |
  - Washer - Spring (For caliper bolt) | (4) | GHF335 |
Rear Brakes

**MK1, MK2, & MK3 Early. MK3 To KE/KF2000.**

**Early NON-Rotoflex & Early ROTOFLEX Driveshafts**

1.25" Rear brake shoes - MANUALLY ADJUSTED

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brake shoe set (Per car)</td>
<td>1</td>
<td>GB5750</td>
</tr>
<tr>
<td>Brake drum</td>
<td>(2)</td>
<td>203077</td>
</tr>
<tr>
<td>Screw (drum retaining)</td>
<td>(4)</td>
<td>V5435</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK1 - Right hand</td>
<td>(1)</td>
<td>209260</td>
</tr>
<tr>
<td>Left hand (NON-Rotoflex)</td>
<td>1</td>
<td>209259</td>
</tr>
<tr>
<td>MK2 &amp; MK3 - Right hand</td>
<td>(1)</td>
<td>214817</td>
</tr>
<tr>
<td>Left hand (ROTOFLEX)</td>
<td>(1)</td>
<td>214818</td>
</tr>
<tr>
<td>Tab washer*</td>
<td>(4)</td>
<td>121860</td>
</tr>
<tr>
<td>Bolt - Tab washer</td>
<td>(8)</td>
<td>SH606071</td>
</tr>
<tr>
<td>Dust cover - backplate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tab washer**</td>
<td>(4)</td>
<td>149426</td>
</tr>
<tr>
<td>Bolt - Tab washer</td>
<td>(8)</td>
<td>SH606071</td>
</tr>
</tbody>
</table>

**Wheel cylinder repair kit**

- Per car; includes 4 pins, 4 springs & 4 cup washers.
- Pin (brake shoe retaining)
- Adjuster assembly (2)
- Cup washer (brake shoe retaining)
- Nut (adjuster to backplate)
- Washer (For nut GB500)

<table>
<thead>
<tr>
<th>Wheel cylinder, MK1 -</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>To KC727B (3/4&quot; bore)</td>
<td>(2)</td>
<td>GWC1208</td>
</tr>
<tr>
<td>From KC727B (5/8&quot; bore)</td>
<td>(2)</td>
<td>GWC1202</td>
</tr>
<tr>
<td>MK2 (All models) (5/8&quot; bore)</td>
<td>(2)</td>
<td>GWC1202</td>
</tr>
<tr>
<td>MK3 (To KE/KF2000) (11/16&quot; bore)</td>
<td>(2)</td>
<td>GWC1110</td>
</tr>
</tbody>
</table>

**Wheel cylinder repair kit (Per car), MK1 -**

<table>
<thead>
<tr>
<th>Description, MK1 -</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>To KC727B (3/4&quot; bore)</td>
<td>(2)</td>
<td>507865</td>
</tr>
<tr>
<td>From KC727B (5/8&quot; bore)</td>
<td>(2)</td>
<td>1869004</td>
</tr>
<tr>
<td>MK2 (All models) (5/8&quot; bore)</td>
<td>(1)</td>
<td>1869004</td>
</tr>
<tr>
<td>MK3 (To KE/KF2000) (11/16&quot; bore)</td>
<td>(1)</td>
<td>1868642</td>
</tr>
</tbody>
</table>

**Retaining plate (Cylinder to back plate)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spring (For 120138)</td>
<td>(2)</td>
<td>519758</td>
</tr>
<tr>
<td>Dust cover - backplate (Wheel cylinder)</td>
<td>(2)</td>
<td>120139</td>
</tr>
<tr>
<td>Bleed screw</td>
<td></td>
<td>556508A</td>
</tr>
</tbody>
</table>

**Operating lever (Handbrake); (Lh & Lh)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Split pin (Lever to cylinder)</td>
<td>(2)</td>
<td>PC34</td>
</tr>
</tbody>
</table>

**Brake light switch**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spring - Pedal return</td>
<td>(1)</td>
<td>134529</td>
</tr>
<tr>
<td>Rubber boot/cover</td>
<td>(1)</td>
<td>114438</td>
</tr>
<tr>
<td>Pedal rubbers (Clutch/brake)**</td>
<td>(2)</td>
<td>122289</td>
</tr>
</tbody>
</table>

**BRAKE PEDAL & FITTINGS**

**Brake Servo**

**SINGLE LINE SYSTEM**

**Brake master cylinder:**

- All vehicles to KE/KF2000 (1)
- MK3 from KE/KF2001 (1)

**Master cylinder repair kit:**

- All vehicles to KE/KF2000 (1)
- MK3 from KE/KF2001 (1)

**Reservoir & cap:**

- MK1 & MK3 (1)

**Clutch/brake fluid:**

- Unipart (DOT 3) (1 litre) (a/r)
- Silicone (0.5 litre) (a/r)
- Silicone (1.0 litre) (a/r)

**TANDEM (DUAL) LINE SYSTEM**

**Brake master cylinder:**

- All vehicles to KE/KF2000 (1)
- MK3 from KE/KF2001 (1)

**Master cylinder repair kit:**

- All vehicles to KE/KF2000 (1)
- MK3 from KE/KF2001 (1)

**Reservoir & cap:**

- Single line system

**COMPONENT & COMMISSION NUMBERS**

Where commission and/or component numbers are quoted in this parts catalogue (to help identify factory specification changes), they refer to components/part numbers when the vehicle was new and not subsequent replacements.

**BRAKE PEDAL & FITTINGS**

**Brake light switch**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spring - Pedal return</td>
<td>(1)</td>
<td>134529</td>
</tr>
<tr>
<td>Rubber boot/cover</td>
<td>(1)</td>
<td>114438</td>
</tr>
</tbody>
</table>

**BRAKE SERVO**

**IMPORTANT NOTE:**

Original Girling servo’s part no. 313095, (fitted to late MK3’s only) are no longer available.

The Lockheed (universal, remote mounted) brake servo kit that we list here (RH5272) is not a direct replacement for the original Girling servo, but can be used if the entire kit is fitted.

**Brake servo kit (Lockheed/universal)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>RH5272</td>
<td>(1)</td>
<td></td>
</tr>
</tbody>
</table>

**See Important Note above**

This universal, remotely mounted servo comes complete with brackets and fittings. It can be retro-fitted to any GT6 (MK1, MK2 & MK3), but NOT as a direct replacement for the factory fitted Girling servo.

**Service/repair kit (Girling)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>RTC488</td>
<td>(1)</td>
<td></td>
</tr>
</tbody>
</table>

**Vacuum hose - Manifold to servo**

For original Girling type only.
# Brake Hoses & Pipes

## Brake Hoses

**Front flexible hose:**
- Standard: (2) GBH203
- Goodridge (Braided): (2) GBH203GR

**Rear flexible hose:**
- Standard Right hand: (1) GBH203
  - Left hand: (1) GBH204
- Goodridge (Braided): Right hand: (1) GBH203GR
  - Left hand: (1) GBH204GR
- Goodridge Brake Hose Set: Car set inc, 4 braided hoses, see photo.

## Brake Pipe Kits

Copper brake pipe kit (Single line system):
Car set includes all brake pipes fully made up to correct length with imperial fittings, but not hoses.
- Mk1 (NON-Rotoflex) - RHD: (1) RG1194
- Mk2 & Mk3 (ROTOFLEX) - RHD: (1) RG1067
- Mk3 (NON-Rotoflex) - RHD: (1) RG1068
- Junction manifold - Brake pipe: (1) RL1220

Copper brake pipe kit (Tandem/Dual line system):
- Mk3 (NON-Rotoflex) - RHD: (1) RL1220LHD

## Handbrake & Cable

### Handbrake & Fittings

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ratchet type handbrake</td>
<td>UKC6691</td>
</tr>
<tr>
<td>Handbrake lever assembly</td>
<td>UKC9391</td>
</tr>
<tr>
<td>Gaiter</td>
<td>UKC9392</td>
</tr>
<tr>
<td>Grip (lever)</td>
<td>104739</td>
</tr>
<tr>
<td>Spring (fits on release rod/button)</td>
<td>104740</td>
</tr>
<tr>
<td>Pawl</td>
<td>104737</td>
</tr>
<tr>
<td>Pin (pawl to lever)</td>
<td>104738</td>
</tr>
<tr>
<td>Ratchet</td>
<td>148083</td>
</tr>
<tr>
<td>Fulcrum pin</td>
<td>104743</td>
</tr>
<tr>
<td>Lever &amp; ratchet to mounting bracket, circlip (fulcrum pin locating)</td>
<td>AS610032</td>
</tr>
<tr>
<td>Washer (Fulfive to fulcrum pin)</td>
<td>WA112081</td>
</tr>
</tbody>
</table>

### Handbrake Cable & Fittings

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front cable (3mtr)</td>
<td>121766</td>
</tr>
<tr>
<td>Cable runs from handbrake lever to compensator lever UKC1788.</td>
<td></td>
</tr>
<tr>
<td>Rear (Main) Cable; Cable runs from compensator to rear brakes.</td>
<td>121765</td>
</tr>
</tbody>
</table>

### FRONT CABLE FITTINGS

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nut - Adjusting (cable to fork)</td>
<td>GHF200</td>
</tr>
<tr>
<td>Fork (front cable to handbrake lever)</td>
<td>104749</td>
</tr>
<tr>
<td>Nut - Square (locates inside fork)</td>
<td>NQ2707</td>
</tr>
<tr>
<td>Clevis pin (fork to handbrake lever)</td>
<td>104750</td>
</tr>
<tr>
<td>Split pin (clevis pin retaining)</td>
<td>PC5</td>
</tr>
<tr>
<td>Washer (split pin to lever/fork)</td>
<td>GHF300</td>
</tr>
<tr>
<td>Relay/equaliser lever (inc bush)</td>
<td>UKC1788</td>
</tr>
<tr>
<td>Bush only (for lever UKC1788)</td>
<td>121757</td>
</tr>
<tr>
<td>Seal; upper (fett)</td>
<td>121760</td>
</tr>
<tr>
<td>Lower (rubber)</td>
<td>121755</td>
</tr>
<tr>
<td>Pivot pin (relay lever to body)</td>
<td>121759</td>
</tr>
<tr>
<td>Tab washer (for pivot pin 121759)</td>
<td>121758</td>
</tr>
</tbody>
</table>

### REAR CABLE FITTINGS

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compensator (main cable to equaliser UKC1788)</td>
<td>121699</td>
</tr>
<tr>
<td>Clevis pin (compensator to equaliser)</td>
<td>PJ8807</td>
</tr>
<tr>
<td>Split pin (for clevis pin PJ8807)</td>
<td>PC10</td>
</tr>
<tr>
<td>Washer (for clevis pin PJ8807)</td>
<td>GHF301</td>
</tr>
<tr>
<td>Pull-off spring (handbrake)</td>
<td>131806</td>
</tr>
<tr>
<td>L' bracket (pull-off spring anchor)</td>
<td>131807</td>
</tr>
<tr>
<td>Nut (for bracket 131807 - 2 per bracket)</td>
<td>GHF200</td>
</tr>
<tr>
<td>Fork (cable to operating lever)</td>
<td>104749</td>
</tr>
<tr>
<td>Nut - Square (locates inside fork 104748)</td>
<td>NQ2707</td>
</tr>
<tr>
<td>Clevis pin (fork to lever)</td>
<td>104750</td>
</tr>
<tr>
<td>Split pin (clevis pin retaining)</td>
<td>PC5</td>
</tr>
<tr>
<td>Washer (split pin to lever/fork)</td>
<td>GHF300</td>
</tr>
<tr>
<td>Operating lever - Cable to wheel cylinder, manually adjusted brakes (RH &amp; LH)</td>
<td>123135</td>
</tr>
<tr>
<td>Self adjusting brakes - right hand</td>
<td>519800</td>
</tr>
<tr>
<td>Left hand</td>
<td>519799</td>
</tr>
</tbody>
</table>

## Brake Fluid

<table>
<thead>
<tr>
<th>Fluid</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unipart (DOT 3) (1 litre)</td>
<td>GBF103</td>
</tr>
<tr>
<td>Silicone (0.5 litre)</td>
<td>RX1327</td>
</tr>
<tr>
<td>Silicone (1.0 litre)</td>
<td>RX1326</td>
</tr>
</tbody>
</table>

### Silicone Brake/Clutch Fluid

Unlike normal brake/clutch fluids, silicone fluid does not absorb moisture.
This will avoid corrosion in the system (and under strenuous braking conditions tends not to boil).
Also, it won’t harm paintwork if split.

Note: before filling with Silicone fluid, the entire hydraulic system should be flushed out. Do not mix with standard fluid.
STEERING

Steering Rack & Mounting

Steering rack (includes gaiters, less track rod ends):

RHD -
- New (1) 306829
- Reconditioned (Exchange) (1) 306829R

LHD -
- New (1) 306830
- Reconditioned (Exchange) (1) 306830R

Track rod end (inc nyloc nut) (2) GSJ158
- Nut (Track rod end to track rod) 128022

Steering Wheel & Fittings

ORIGINAL
- Original type steering wheel (1) 160038
- Horn push:
  - Mk1 & Mk2 (‘Shield’ logo) (1) 150277
  - Mk3 (‘Triumph’ logo) (1) 159761
- ‘Pencil’ connector (horn push) (1) 142534
- Clip - Horn push (1) 204741
- Slip ring/insulator (1) 608462

AFTERMARKET
- ‘Moto-Lita’ Sports steering wheel & boss:
  - 13” (Woodrimmed - Flat) (1) RR1170/13
  - 14” (Woodrimmed - Flat) (1) RR1170/14
  - 13” (Leather - Flat) (1) RR1173/13
  - 14” (Leather - Flat) (1) RR1173/14
- ‘Mountney’ Sports steering wheel & boss;
  - 13” (Woodrimmed - Semi-dished) (1) RL1466

MOUNTNEY WOOD RIMMED - RL1466
- Motorcycle Rimmed - RR1170

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

MOUNTINGS

Rubber mounting (rack to body) (2) 139386
- Poly (2) 139386P
- Reinforcing plate (2) 133875
- ‘U’ bolt/clamp (2) 150024
- Nut - Nylon (For ‘U’ bolt 150024) (4) GHF222
- Washer - Plain (For ‘U’ bolt 150024) (4) GHF301

More Stock Every Day

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

MOUNTNEY WOOD RIMMED - RR1170

MOUNTINGS

Rubber mounting (rack to body) (2) 139386
- Poly (2) 139386P
- Reinforcing plate (2) 133875
- ‘U’ bolt/clamp (2) 150024
- Nut - Nylon (For ‘U’ bolt 150024) (4) GHF222
- Washer - Plain (For ‘U’ bolt 150024) (4) GHF301

More Stock Every Day

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

Steering Rack Solid Mounting Kit

Solid Mounting Kit (alloy) (1) RR1370

Replacing original rubber mountings and clamps. Provides more positive feel to steering. Note: also transmits more road noise and vibration.

MOUNTNEY WOOD RIMMED - RL1466

MOUNTINGS

Rubber mounting (rack to body) (2) 139386
- Poly (2) 139386P
- Reinforcing plate (2) 133875
- ‘U’ bolt/clamp (2) 150024
- Nut - Nylon (For ‘U’ bolt 150024) (4) GHF222
- Washer - Plain (For ‘U’ bolt 150024) (4) GHF301

More Stock Every Day

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

Steering Column & Fittings

Column lock & keys (Less switch);
- Mk1 & Mk2. Factory option (1) 132135
- Mk3 (to KE/KF20001) (Standard fit) (1) 219061/1
- Mk3 (from KE/KF20001) (Standard fit) (1) UKC27191
- Starter/ignition switch only;
  - Mk1 & Mk2 (Dash mounted) (1) 127651
  - Mk3 (1) 158459
- Lock barrel/key (Mk1 & Mk2) (1) 2461345

Dash mounted
- Shear bolts (Column lock) (1) 152597

Shroud/cover (Steering lock) (1) 716813

STREET SHAFT & FITTINGS

Bearing (Upper & lower column) (2) 209423
- Upper steering column assembly (1) 155621
- Clip (Traficator cancelling) (1) 140549
- Lower steering shaft (1) 209688
- Washer (Steering shaft) (1) 122719
- End cap (Steering shaft) (1) 122718
- Steering knuckle (rack to column shaft) (1) 153217
- Pinch bolt (Steering knuckle to rack/shaft) (2) 153201
- Nut (For bolt 153201) (1) GHF272

OUTER COLUMN & FITTINGS

Outer column tube (1) 154177
- Slip ring/insulator (1) 608462
- Cover/Esuctcheon (Column switches);
  - NOTE: Light switch only fits on left hand side of column.
    - Lighting & indicator (NON-overdrive) (2) 708479
    - Mk1, Mk2 & Mk3 models. Rh or Lh.
  - Overdrive & indicator switch (1) 611974
    - Mk1 & Mk2 only, when column mounted overdrive switch fitted

Labels/Instruactons (for Covers);
- Lighting (3 position) (1) 611013
- Dipswitch (2 position) (1) 621968
- Indicator (All) (1) 611011
- Spring clip (Upper/outer column clamp) (1) 609639
Starter motor:
- Reconditioned (exchange) (1) GEU9405
- Uprated high torque (see photo) (1) GEU9405UR

Solenoïd (Starter motor) (1) 134174A

Dynamo (MK1 only) (exchange) (1) GEX3101

Control box - Dynamo (MK1 only) (1) GEU6606

All alternators are Negative Earth, and are supplied less fan & pulley. Pulleys & fans are available if required for the following alternators only.

- MK1 (11ac) (Factory option) (1) GEU2202
- MK1 Conversion Kit (16ACR) RV6043
- MK2 & MK3 (16ACR) (1) GEX8211

Fan belt:
- MK1 (To KC/KD7905E) (1) GCB11125
- MK1 (Late) (From KC/KD7906E) (1) GCB11088
- MK2 (To KC76718) (1) GCB11125
- MK2 (From KC76719) (1) GF811162
- MK3 (1) GF811150

Pulleys & fans are available if required for the following alternators only.

- MK1 conversion kit (16ACR) (1) GEU2202
- MK1 conversion kit (16ACR) (1) GEU6606

Electronic Ignition Kit
- Kit offers maintenance free ignition system (in place of contact points) with improved performance and fuel economy.
- Newtronic/Piranha electronic ignition kit (1) RG1255

Plugs - Leads - Distributor - Coil
- Spark plug
  - Standard (6) GSP4362
  - Double copper core (6) GSP6462
- Plug lead set
  - Standard (1) GHT142
  - Silicone (1) GHT142S
  - Plug spanner (1) GAT140
- Ignition coil:
  - Standard -
    - Mk1 & Mk2 (12 volt) (1) GCL110
    - Mk1 & Mk2 (12 volt) (1) GCL110L
    - Original Lucas.
    - Mk3 (6 volt) (Ballast resistor type) (1) GCL132
  - Performance -
    - Mk1 & Mk2 (12 volt) (1) GCL110HP
    - Mk3 (6 volt) (Ballast resistor type) (1) GCL132HP
    - Ballast resistor (MK3 only) (1) 134176A

Electronic Ignition Kit
- Kit offers maintenance free ignition system (in place of contact points) with improved performance and fuel economy.
- Newtronic/Piranha electronic ignition kit (1) RG1255

Plugs - Leads - Distributor - Coil
- Spark plug
  - Standard (6) GSP4362
  - Double copper core (6) GSP6462
- Plug lead set
  - Standard (1) GHT142
  - Silicone (1) GHT142S
  - Plug spanner (1) GAT140
- Ignition coil:
  - Standard -
    - Mk1 & Mk2 (12 volt) (1) GCL110
    - Mk1 & Mk2 (12 volt) (1) GCL110L
    - Original Lucas.
    - Mk3 (6 volt) (Ballast resistor type) (1) GCL132
  - Performance -
    - Mk1 & Mk2 (12 volt) (1) GCL110HP
    - Mk3 (6 volt) (Ballast resistor type) (1) GCL132HP
    - Ballast resistor (MK3 only) (1) 134176A

Performance Ignition Parts
### Headlamps

**HEADLIGHT UNIT (GLASS) & BULBS**

- Light unit (Sealed beam);
  - RHD (no pilot) (2) GLU132
  - RHD (with pilot) (2) GLU104
  - LHD (exc. France) (2) GLU133

- Light unit (replacement bulb type);
  - LHD (no pilot) (2) GLU513
  - LHD (with pilot) (2) GLU515

- Bulb (for GLU513/5) - non halogen;
  - Clear (45/40w) (2) GLB410
  - Clear (60/55w) (2) GLB2983
  - Cadmium yellow (2) GLB411

- Halogen conversion kit;
  - RHD (with or without pilot) (1) RB7129
  - LHD (with or without pilot) (1) RB7160

- Light unit (Halogen type);
  - RHD (with or without pilot) (2) GLU583
  - LHD (with or without pilot) (2) RB7409

- Halogen bulb (for above);
  - Clear (55/60w) (2) GLB472
  - Clear - Xenon (55/60w) (2) GLB207
  - Clear - Uprated (100/80w) (2) GLB484
  - Yellow (55/60w) (2) GLB476

**HEADLAMP BOWL & ADJUSTMENT**

- Backing bowl (Complete) (2) SS400
- Plastic outer bowl, steel inner seat & outer rim (515218A)

- Inner seat only (2) S5400I
- Outer only (in steel) (2) S5400S
- Gasket - Bowl to body (2) 9403
- Headlamp adjuster kit (2) BM7058
- Outer retaining rim (2) 515218A
- Screws to backing bowl.
- Screw - Rim retaining (6) PJZ602

- Cable & connector (loom)
  - Sealed beam/no pilot (2) BAU2110
  - Sealed beam/with pilot (2) BAU2111
  - Bulb type/with pilot (2) 27H5976
  - Outer chrome rim (2) 119072

**HEADLAMP STONE GUARDS**

- Headlamp Stoneguards (pair) (1) RR1175

MK1 & Mk2 only. For Mk3 headlamp finisher refer to BODY PARTS & FITTINGS - Bonnet & Front Panels.

### Rear Lamps & Fittings

#### GT6 MK1 & MK2

- Rear stop/tail lamp assembly (2) 217025
- Lens only (Red) (2) 511800
- Screw - lens retaining (2) PMP308
- Gasket:
  - Lens to lamp (2) 511802
  - Lamp to body (2) 511803
- Bulb only (2) GLB380

- Rear flasher lamp assembly;
  - MK1 (amber lens) (2) 121356
  - MK2 (amber lens) (2) 147551

- Lens only - Rear flasher lamp;
  - MK1 (amber lens) (2) 37H5520
  - MK2 (amber lens) (2) 516301
- Bulb only (2) GLB382

- Mounting plinth - Rear flasher lamp (MK2) (2) 147592

- Reverse lamp assembly* (2) 131608
- Lens only (Clear)* (2) 37H6928
- Rim (Lens retaining) (2) 510761
- Bulb* (2) GLB382

- GT6 MK3 - Early Mk2 only. For Late Mk2 Reverse Lamp please refer to:
  - Number Plate Lamp (MK2).

**GT6 MK3**

- Rear lamp assembly (2) TKC840

- Rear lamp lens kit (2) TKC840L
  - Includes 1 each of items shown with* below.
  - Lenses only:
    - Flasher (2) RTC1176*
    - Stop/tail (2) RTC1177*
    - Reverse (2) RTC1174*
  - Gaskets:
    - Lenses to lamp (2) 520091*
    - Lamp to body (2) RTC1175*

- Bulb holders:
  - Flasher (2) 518042
  - Stop/tail (2) 518041
  - Reverse (2) 518042
  - Kit of 6 (1) RS2018

- Bulbs:
  - Flasher (2) GLB382
  - Stop/tail (2) GLB380
  - Reverse (2) GLB382

- Nut - Rear lamp retaining (10) HN2005

- Washer - Flat (For nut HN2005) (10) WP5
- Washer - Spring (For nut HN2005) (10) WL205

### Front Side/Flasher Lamps

#### GT6 MK1

- Front side lamp assembly (Round) (2) 121355
- Lens only - Clear (side lamp) (2) 37H6928
- Rubber boot/body (2) 508162
- Rim (Lens retaining) (2) 7H5182
- Bulb only (2) GLB380

- Front flasher lamp assembly (Round) (2) 121356
- Lens only - Amber (Flasher lamp) (2) 37H5520
- Bulb only (2) GLB382

#### GT6 MK2 & MK3

- Front side/flasher lamp (2) UKC5992
- Clear lens only;
  - Curved (2) 520083
  - Peaked (2) 516308
- Amber lens only;
  - Curved (2) 520082
  - Peaked (2) 516306

- Bulb only (2) GLB382
  - Side (2) GLB989

- Flasher (2) GLB382

- Gasket (4) 154049

- Lenses to lamp base & lamp to bodywork.

- Chrome rim (Lens) (2) 516304

**REAR LAMP BULB HOLDER KIT - MK3 - RS2018**
### Rear Number Plate Lamp

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK1 &amp; MK2. (MK2 to KC75000)</td>
<td>Number plate lamp (Chrome) (UK spec)</td>
<td>(1)</td>
<td>127916</td>
</tr>
<tr>
<td>Bulb only</td>
<td>(1)</td>
<td>GLB989</td>
<td></td>
</tr>
<tr>
<td>Lens only</td>
<td>(1)</td>
<td>601721A</td>
<td></td>
</tr>
<tr>
<td><strong>MK2. (MK2 from KC7501 - includes Reverse Lamp)</strong></td>
<td>Reverse &amp; No plate lamp housing</td>
<td>(2)</td>
<td>UKC7274</td>
</tr>
<tr>
<td>Number plate lamp assembly</td>
<td>(2)</td>
<td>UKC7274</td>
<td></td>
</tr>
<tr>
<td>Lens only (For no. plate lamp UKC7274)</td>
<td>(2)</td>
<td>510875</td>
<td></td>
</tr>
<tr>
<td>Bulb only (For no. plate lamp UKC7274)</td>
<td>(2)</td>
<td>GLB233</td>
<td></td>
</tr>
<tr>
<td>Rim-cover (For no. plate lamp UKC7274)</td>
<td>(2)</td>
<td>BAU1979</td>
<td></td>
</tr>
<tr>
<td>Reverse lamp assembly</td>
<td>(1)</td>
<td>153965</td>
<td></td>
</tr>
<tr>
<td>Lens only - Reverse lamp</td>
<td>(1)</td>
<td>510762</td>
<td></td>
</tr>
<tr>
<td><strong>Bulbs only:</strong></td>
<td>Number plate</td>
<td>(2)</td>
<td>GLB501</td>
</tr>
<tr>
<td>Reverse lamp</td>
<td>(1)</td>
<td>GLB382</td>
<td></td>
</tr>
</tbody>
</table>

### Cruise Lights - Front & Rear (USA Spec)

Cruise lamps fit on front & rear wing sides.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cruise lamp kit (Front/rear) include 2 amber and 2 red cruise lamps.</td>
<td>(1)</td>
<td>RL1361</td>
<td></td>
</tr>
<tr>
<td>Cruise lamp kit only; Front - Amber</td>
<td>(2)</td>
<td>155861</td>
<td></td>
</tr>
<tr>
<td>Rear - Red</td>
<td>(2)</td>
<td>AEU0128</td>
<td></td>
</tr>
</tbody>
</table>

### Fog Lights

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front fog light (Pair)</td>
<td>(1)</td>
<td>RX1370</td>
<td></td>
</tr>
<tr>
<td>Rear fog light (Each)</td>
<td>(2)</td>
<td>RB7092</td>
<td></td>
</tr>
</tbody>
</table>

### Interior Lighting

See also, Switches & Controls - Miscellaneous.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roof lamp</td>
<td>(1)</td>
<td>718574</td>
<td></td>
</tr>
<tr>
<td>Bulb (Festoon) Replacement bulb for both roof &amp; tailgate lamp.</td>
<td>(1)</td>
<td>GLB239</td>
<td></td>
</tr>
</tbody>
</table>

### Switches & Controls

#### COLUMN MOUNTED SWITCHES - Mk1, Mk2 & Mk3

Steering column lock & keys (Less switch);

- Steering column lock/ignition switch was offered as a factory fitted option for Mk1 & Mk2:
  - MK1 & MK2. (Factory option) | (1) | 132135 |
  - MK3. (Standard fit) | to KE/KF20000 | (1) | 219061/1 |
  - from KE/KF20001 | (1) | UKC72191 |
- Starter/ignition switch only | (MK3) | (1) | 158459 |
- Shear bolts (Column lock) | (2) | 152597 |
- Shroud/cover (Steering lock) | (1) | 718813 |
- **Lighting stalk/switch:**
  - Mk1 (3 position) | (1) | 147278 |
  - Side, main, dip & flash. |
  - Mk2 & Mk3 (2 position) | (1) | 152616 |
  - Main, dip & flash. |
- Indicator stalk/switch | (1) | 158966 |
- **Overdrive stalk/switch (Mk1 & Mk2)**
  - RHD | (1) | 147280 |
  - LHD | (1) | 147281 |
- **Cover/escutcheon (Column stalks/switches):**
  - Lighting & indicator | (2) | 708479 |
  - (For LH-overdrive.)
- **Overdrive & indicator switch** | (1) | 611974 |
- **MK1 & MK2 only: when column mounted (right hand) overdrive switch fitted.**
- **Labels/instructions (for Covers):**
  - Lighting (3 position) | (Mk1) | (1) | 611013 |
  - Dipswitch (2 position) | (Mk2 & Mk3) | (1) | 621968 |
  - Indicator (4) (Rh column fitting) | (1) | 611011 |
- **Horn push:**
  - Mk1 & Mk2 (‘Shield’ logo) | (1) | 150277 |
  - Mk3 (‘Triumph’ logo) | (1) | 159761 |
  - ‘Pencil’ connector (Horn push) | (1) | 142534 |
  - Clip - Horn push | (1) | 204741 |
- **Slip ring/insulator** | (1) | 608462 |

#### DASH MOUNTED SWITCHES - GT6 Mk1 (UK Spec)

- **Starter/ignition switch (Mk1)** | (1) | 127651 |
  - For Mk3 refer to column mounted switches.
- **Barrel & keys only** | (1) | 2461345 |
- **Interior light switch (Toggles)** | (1) | 143843 |
- **Wiper switch (2 speed) (Toggle)** | (1) | 143841 |
- **Knob - Wiper switch** | (1) | 704875 |
- **Master light switch (Toggle)** | (1) | 145203 |
- **Heater fan switch (2 speed) (Toggle)** | (1) | 1442592 |

#### DASH MOUNTED SWITCHES - GT6 Mk2 & Mk3 (UK Spec)

- **Starter/ignition switch (Mk2)** | (1) | 127651 |
  - For Mk3 refer to column mounted switches.
- **Barrel & keys only** | (1) | 2461345 |
- **Interior warning lamp (Mk2 & Mk3)** | (1) | 156044 |
- **Heated rear window switch** | (1) | 150377 |
- **Interior light switch (Vertical Rocker)** | (1) | 150379 |
- **Master light switch (Vertical Rocker)** | (1) | UKC8647 |
- **Wiper switch/washer pump (Mk2 & Mk3);**
- **Lucas type** | (1) | 155495L |
- **Knob** (For switch 158460) | (1) | 725374 |

#### MISCELLANEOUS SWITCHES - Mk1, Mk2 & Mk3

- **Oil pressure switch** | (1) | GPS117 |
- **Temperature transmitter** | (1) | GTR108 |
- **Brake light switch** | (1) | 134529 |
- **Overdrive switch (Mk3 only)** | (1) | 520999A |
- Located in gear lever knob. |
- **Reverse light switch** | (1) | BAU1074A |
- **Overdrive inhibitor switch** | (1) | BAU1074A |
- **Door courtesy light switch** (fits on ‘A’ post):
  - Mk1 & Mk2 | (2) | 606240 |
  - Mk3 (Plastic) | (2) | AAU1876A |
- **Tailgate courtesy light switch** | (1) | AAU1876A |
## Electrical

### Relays - Fuses & Horns

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Horn; High note</td>
<td>(1)</td>
<td>GGE164</td>
</tr>
<tr>
<td>Low note</td>
<td>(1)</td>
<td>GGE165</td>
</tr>
<tr>
<td>Air horns (pair)</td>
<td>(1)</td>
<td>RX1381</td>
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### RELAYS & FUSES

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
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<tbody>
<tr>
<td>Horn</td>
<td>(1)</td>
<td>CHM68</td>
</tr>
<tr>
<td>Indicator/flasher unit</td>
<td>(1)</td>
<td>GFU2124</td>
</tr>
<tr>
<td>Hazard warning</td>
<td>(1)</td>
<td>GFU2204</td>
</tr>
<tr>
<td>Overdrive</td>
<td>(1)</td>
<td>142169A</td>
</tr>
<tr>
<td>Rear Lights dimming</td>
<td>(Mk3 only)</td>
<td>216112</td>
</tr>
<tr>
<td>Voltage stabiliser (Speedo); Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>128484</td>
</tr>
<tr>
<td>Mk3</td>
<td>(1)</td>
<td>148876A</td>
</tr>
<tr>
<td>Resistor</td>
<td>(for heater lever/control unit 622270)</td>
<td>7H926</td>
</tr>
<tr>
<td>Fuse box (All) (Port of main harness)</td>
<td>(1)</td>
<td>521030</td>
</tr>
<tr>
<td>Cover - Fuse box (All)</td>
<td>(1)</td>
<td>607020A</td>
</tr>
<tr>
<td>Fuses (pack of 5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 amp</td>
<td>(A/R)</td>
<td>GFS3005</td>
</tr>
<tr>
<td>10 amp</td>
<td>(A/R)</td>
<td>GFS3010</td>
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<tr>
<td>15 amp</td>
<td>(A/R)</td>
<td>GFS3015</td>
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<tr>
<td>20 amp</td>
<td>(A/R)</td>
<td>GFS3020</td>
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<tr>
<td>25 amp</td>
<td>(A/R)</td>
<td>GFS3025</td>
</tr>
<tr>
<td>35 amp</td>
<td>(A/R)</td>
<td>GFS3035</td>
</tr>
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</table>

### Wiring Harness

**UK & EUROPEAN**

Main & body harness; Excludes headlight harness.

- **Mk1** -
  - RHD (Single reverse light) | (1) | RG1264 |
  - LHD (Twice reverse light) | (1) | RG1268 |
  - LHD | (1) | RG1265 |
- **Mk2** -
  - RHD (to KE20000) | (1) | RG1274 |
    - With balast resistor for ignition coil | | |
  - RHD (from KE20000) | (1) | RG1275 |
    - With resistor wire for ignition coil | | |
  - LHD (to KE20000) | (1) | RG1195 |
    - With balast resistor for ignition coil | | |
  - LHD (from KE20000) | (1) | RG1178 |
    - With resistor wire for ignition coil | | |

- Headlight, side/flasher harness | (1) | RL1570 |
  - Not supplied with full harness, consists of 2 separate leads (RH & LH) that connect to main harness.

- Overdrive harness; Gearbox harness | (1) | 155985 |
  - Gearlever harness | (1) | 153726 |

**USA ONLY**

Main & body harness; Excludes headlight harness.

- **Mk1** | (1) | RG1259 |
- **Mk2** -
  - with Single reverse light | (1) | RG1265 |
  - with Twin reverse light | (1) | RG1281 |
- **Mk3**
  - to KE20000 | (1) | RG1195 |
    - With balast resistor for ignition coil | | |
  - from KE20000 | (1) | RG1178 |
    - With resistor wire for ignition coil | | |

- Headlight, side/flasher harness | (1) | RL1570 |
  - Not supplied with full harness, consists of 2 separate leads (RH & LH) that connect to main harness.

**Overdrive harness;**

- Gearbox harness | (1) | 155985 |
  - Gearlever harness | (1) | 153726 |

### Instruments & Cables

#### Speedometer - MPH (NON-Overdrive)

- Mk1 | (1) | 213514R |
- Mk2 | (1) | 215038R |
- Mk3 | (1) | 218819R |

- Speedometer - MPH (Overdrive) | (1) | 213516R |
- Mk2 | (1) | 215042R |
- Mk3 | (1) | 218823R |

**Speedometer stabiliser;**

- Mk1 & Mk2 | (1) | 128484 |
- Mk3 | (1) | 148876A |

**Speedometer cable;**

- NON-Overdrive | (1) | GSD111 |
- Overdrive | (1) | GSD115 |

**Grommet (Speeds cable);**

- (1) | 600396 |

**Rev counter (Recen);**

- Mk1 | (1) | 213190R |
- Mk2 & Mk3 | (1) | 215044R |

**Fuel gauge (Recen);**

- Mk1 | (1) | 143577R |
- Mk2 & Mk3 (Mk3 to KE20000) | (1) | 15000R |
- Mk3 (Mk3 from KE20000) | (1) | 159611R |

**Water temperature gauge (Recen);**

- Mk1 | (1) | 14500R |
- Mk2 & Mk3 | (1) | 150163R |

**Bulbs (All Instrument illumination/warning) (a/h);**

- GLB987

---

### Battery & Fittings

#### Battery (Wet charged);

- Batteries NOT available by mail-order.
  - Mk1 & Mk2 (Premium) | (1) | GBY5609 |
  - Mk3 (Premium) | (1) | GBY5606 |

**Battery conditioner**

- Auto off-on - see accessories.
  - RHD | (1) | 516377 |
  - LHD | (1) | 515873 |

**Battery charger**

- ‘Positive’ (RHD or LHD)
  - Cable (solenoid to starter) | (1) | UKC1361 |
- RHD or LHD | (1) | 131114 |

**Battery bracket fixing kit**

- Includes retaining bar, clamp rods & wing nuts.
  - (1) | 142087 |
  - Rod | (2) | 618864 |
  - Wing nut | (2) | 132068 |
  - Battery Tray/Box | (1) | 806707 |
  - Mat - rubber (battery seating) | (1) | 613155 |

---

## Battery Conditioner

**Battery Conditioner Kit - RX1410**

Comes complete with all fittings & operating instructions.

**LOOK AT THESE BENEFITS:**

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

**Can also be used for these applications providing they use a 12 volt battery:**

- Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

### Battery Charger

**Battery Charger GAC7106**

Conventional type 6v/12v

**ACCESSORY:**

- Oil pressure gauge kit (Inc gauge, pipe) | (1) | RX1351/0 |
- Oil pressure and water temp gauge kit (Inc. gauge, pipe) | (1) | RX1351/0W |
- Bracket (for remote mounting of gauge) | (1) | RB7050 |
- Adaptor | (1) | 143943 |
- Oil pipe to block | (1) | 11K2846 |
- Washer (copper) (for adaptor 11K2846) | (1) | AED172 |
- 'T' piece | (1) | RX1352 |
- Required when fitting oil pressure gauge kit if retaining low pressure warning light.
- Oil pressure switch | (1) | GPS117 |
**Chassis Frame**

**ALL MODELS**

Chassis frame (Reconditioned); Enquire for availability.

UK specification (1) PKC117R

Mounting kit (Body to chassis) (1) 574245

Includes mounting pads, bolts, washers & nuts.

Bonnet hinge support;

- **Mk1** -
  - Right hand (1) 133868
  - Left hand (1) 133869

- **Mk2** -
  - Right hand (1) 147788
  - Left hand (1) 147789

- **Mk3** -
  - Right hand (1) 311594
  - Left hand (1) 311595

Link pivot - Bonnet hinge support;

- **Mk1 models only** (2) 134295

Front crossmember (1) TKC1890

Excludes bonnet hinge supports.

Bracing - Crossmember;

- **Mk1 & Mk2** -
  - Right hand (1) 209439
  - Left hand (1) 209440

- **Mk3** -
  - Right hand (1) 218526
  - Left hand (1) 218527

Front chassis outrigger;

- Right hand (1) 209398
  - Left hand (1) 209399

Mounting bracket (Rear lower wishbone);

- Right hand (1) 215746
  - Left hand (1) 215747

Support bracket (Rear shock absorber);

- Right hand (1) 208935
  - Left hand (1) 208934

Diff mounting bracket (Rear) (1) 132435

Mounting bracket (Body & shock absorber);

- Right hand (1) 132754
  - Left hand (1) 132819

Rear upper crossmember (1) 208943

Chassis/commission plate (1) RL1431

Door gap adjusting tool RX1543

Bolts between 'A' post and 'B' post to maintain correct door opening size when replacing sills or repairing chassis.
<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Front Panels &amp; Bonnet</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>MK1 &amp; MK2</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bonnet assembly (Mk2)</td>
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<td></td>
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<tr>
<td>Front wing:</td>
<td></td>
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</tr>
<tr>
<td>Mk1 -</td>
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</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
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<td>(1)</td>
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<tr>
<td>Mk2 (with Louvres) -</td>
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</tr>
<tr>
<td>Right hand</td>
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</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>908113</td>
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</tr>
<tr>
<td>Front wheel arches;</td>
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<tr>
<td>Inner -</td>
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<td></td>
<td></td>
</tr>
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</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>909797</td>
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<td>Outer -</td>
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<tr>
<td>Seal (Wheel arch - Rear)</td>
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<td>613666</td>
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<tr>
<td>Clip (for seal 613666) (Not illustrated)</td>
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<td>'Nose' panel:</td>
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<tr>
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<tr>
<td>Right hand</td>
<td>(1)</td>
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<td>(1)</td>
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<tr>
<td>Mk2 -</td>
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<td>Assembly</td>
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<td>Repair panel</td>
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<td>Left hand</td>
<td>(1)</td>
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<td>Repair panel</td>
<td>(1)</td>
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<td>Strengthener/filler 'D' panel (Wheel arch - Rear)</td>
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<td>Left hand</td>
<td>(1)</td>
<td>706311</td>
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<tr>
<td>Closing panel (Wheel arch - Rear)</td>
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<tr>
<td>Right hand</td>
<td>(1)</td>
<td>613598</td>
<td></td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>613597</td>
<td></td>
</tr>
</tbody>
</table>

**Bonnet stay rod:**
- Upper: (1) 613045
- Lower: (1) 613751

**Bonnet pivot tube:**
- Right hand: (1) 811680
- Rear - Centre: (1) 706539
- Left hand: (1) 811679

**Clamp plate (Bonnet tube to wheel arch):**
- (1) 607869
- Backing plate (Bonnet tube to wheel arch):
  - (1) 607711

**Valance board (Engine bay):**
- Right hand: (1) 905222
- Left hand: (1) 910045

**Seal (Bonnet to bulkhead):**
- (1) 610675

**Triumph' shield badge (Mk1 only):**
- (1) 608380

**Triumph' letter set (Mk1 only):**
- (1 set) RL1402
  - Includes 7 letters & fasteners.
  - Letter 'T': (1) 703862
  - Letter 'R': (1) 703863
  - Letter 'I': (1) 703864
  - Letter 'U': (1) 703865
  - Letter 'M': (1) 703866
  - Letter 'P': (1) 703867
  - Letter 'H': (1) 703868

**‘GT6 Mk 2’ badge:**
- (1) 623873

**Badge fasteners (A/R):**
- GHF1532

**Triumph Laurel’ leaf transfer (optional fitting):**
- Black (Not illustrated) (a/r) XKC3700
- Gold (Not illustrated) (a/r) XKC3702
- Silver (Not illustrated) (a/r) XKC3701
- Red (Not illustrated) (a/r) RB7222

**Front Grille MK1 & MK2 - 817252: BRAND NEW!**

---

*Items shown are not itemised in the parts listings.*
## Front Panels & Bonnet

### Mk3

#### BONNET - WINGS & ARCHES

- **Bonnet assembly**: 1 part, part no. 913766.
- **Front wing - Mk3**:
  - Right hand: 1 part, part no. 909664.
  - Left hand: 1 part, part no. 909663.
- **Front wheel arches**:
  - **Inner**:
    - Right hand: 1 part, part no. 909798.
    - Left hand: 1 part, part no. 909797.
  - **Outer**:
    - Right hand: 1 part, part no. 909352.
    - Left hand: 1 part, part no. 909351.
- **Seal - wheel arch (rear)**: 2 parts, part no. 613666.
- **Clip - for seal above**: 18 parts, part no. 608520.
- **Stiffener panel (Bonnet - front)**: 1 part, part no. 815010.
- **Headlamp mounting panel**:
  - **Assembly**:
    - Right hand: 1 part, part no. 818872.
    - Left hand: 1 part, part no. 818871.
  - **Repair panel - Base only**:
    - Right hand: 1 part, part no. 818872B.
    - Left hand: 1 part, part no. 818871B.
- **Reinforcing plate - Wing side** (locates peg 612962): 1 part each hand, part nos. 818625, 818626.
- **Bonnet pivot tube**:
  - Right hand: 1 part, part no. 911108.
  - Rear - Centre: 1 part, part no. 911107.
  - Left hand: 1 part, part no. 911107.
- **Locating cone/peg (Bonnet)**: 2 parts, part no. 612962.
- **Nut (For cone 612962)**: 2 parts, part no. GHF201.
- **Washer (For cone 612962)**: 2 parts, part no. GHF301.
- **Plate* (Bonnet locating peg)**: 2 parts, part no. 612617.

### Accessories

- **'Triumph Laurel' leaf transfer (Optional fitting)**:
  - Black (Not illustrated) (a/r) XKC3700
  - Gold (Not illustrated) (a/r) XKC3702
  - Silver (Not illustrated) (a/r) XKC3701
  - Red (Not illustrated) (a/r) RB7222

- **Fasteners** (Badge) (2 parts, part no. GHF1532)
- **Blue 'BL' badge (Stick-on)** (2 parts, part no. 725525)
- **'GT6 Mk 3' badge** (2 parts, part no. 624737)
- **‘Triumph Laurel’ leaf transfer** (Optional fitting) (2 parts, part no. 725525)
- **Bracket* (Bonnet locating plate)** (2 parts, part no. 612616)

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*For illustration refer to: 'A' Post & dash Panels.

---

**Diagram of Front Panels & Bonnet**

---

**Part Numbers**

- 913766: BONNET ASSEMBLY
- 815010: Stiffener panel (Bonnet - front)
- 818625, 818626: Reinforcing plate - Wing side (locates peg 612962)
- 818872, 818871: Headlamp mounting panel
- 911108, 911107: Bonnet pivot tube; Right hand, Rear - Centre, Left hand
- 612962: Locating cone/peg (Bonnet)
- GHF201, GHF301: Nut, Washer (For cone 612962)
- 612617: Plate* (Bonnet locating peg)
- 612616: Bracket* (Bonnet locating plate)
- 624737: 'GT6 Mk 3' badge
- 725525: Blue 'BL' badge (Stick-on)
- XKC3700, XKC3702, XKC3701, RB7222: 'Triumph Laurel' leaf transfer (Optional fitting)

---

**Front Panels & Bonnet**

**MK3**

---

**Diagram of BONNET ASSEMBLY**

---

**Part Numbers**

- 913766: BONNET ASSEMBLY
- 815010: Stiffener panel (Bonnet - front)
- 818625, 818626: Reinforcing plate - Wing side (locates peg 612962)
- 818872, 818871: Headlamp mounting panel
- 911108, 911107: Bonnet pivot tube; Right hand, Rear - Centre, Left hand
- 612962: Locating cone/peg (Bonnet)
- GHF201, GHF301: Nut, Washer (For cone 612962)
- 612617: Plate* (Bonnet locating peg)
- 612616: Bracket* (Bonnet locating plate)
- 624737: 'GT6 Mk 3' badge
- 725525: Blue 'BL' badge (Stick-on)
- XKC3700, XKC3702, XKC3701, RB7222: 'Triumph Laurel' leaf transfer (Optional fitting)
## Mk3

### Bonnet Hinge & Pivot - Fittings & Catch

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bonnet catch-levor</td>
<td>(2)</td>
<td>607663</td>
</tr>
<tr>
<td>Fitting kit (Bonnet catch)</td>
<td>(1)</td>
<td>607663FK</td>
</tr>
<tr>
<td>(not illustrated)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>includes all items required</td>
<td></td>
<td></td>
</tr>
<tr>
<td>for both sides.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bonnet lock (not illustrated)</td>
<td>(1pr)</td>
<td>562116</td>
</tr>
<tr>
<td>Bonnet locks supplied in pairs only.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plate - Bonnet catch</td>
<td>(2)</td>
<td>607664</td>
</tr>
<tr>
<td>Washer (Bonnet catch plate)</td>
<td>(2)</td>
<td>613474</td>
</tr>
<tr>
<td>(not illustrated)</td>
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</tr>
<tr>
<td>Plate - Bonnet catch (taped)</td>
<td>(2)</td>
<td>609931</td>
</tr>
<tr>
<td>Washer - Nut (Bonnet catch)</td>
<td>(4)</td>
<td>GHF117</td>
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<tr>
<td>Washer - Locking (for setcrew GHF117)</td>
<td>(4)</td>
<td></td>
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<tr>
<td>Washer - Spring</td>
<td>(4)</td>
<td>HP100</td>
</tr>
<tr>
<td>Washer - Flat (not illustrated)</td>
<td>(4)</td>
<td></td>
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<tr>
<td>Front 1/4 valance</td>
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<td>153227</td>
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<td>Fitting kit for above</td>
<td>(1)</td>
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</tr>
<tr>
<td>Front lower valance</td>
<td>(1pr)</td>
<td>815026</td>
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<td>Front lower valance &amp; grille</td>
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</tr>
<tr>
<td>Mk3</td>
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<td>Mk3</td>
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<td>ENGINE BAY</td>
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<td>Mounting brackets;</td>
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<td>Right hand</td>
<td>(1)</td>
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<tr>
<td>Left hand</td>
<td>(1)</td>
<td>815391</td>
</tr>
<tr>
<td>Screw (grille centre)</td>
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<tr>
<td>Washer - Spring</td>
<td>(3)</td>
<td>WL205</td>
</tr>
<tr>
<td>Washer - Flat</td>
<td>(3)</td>
<td>WP5</td>
</tr>
<tr>
<td>Setscrew (Centre valance &amp; grille)</td>
<td>(4)</td>
<td>SH604051</td>
</tr>
<tr>
<td>Washer - Spring</td>
<td>(4)</td>
<td>GHF331</td>
</tr>
<tr>
<td>Washer - Plain</td>
<td>(4)</td>
<td>GHF300</td>
</tr>
<tr>
<td>Valve board (Engine bay);</td>
<td>(1)</td>
<td>905222</td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>910045</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>153227</td>
</tr>
<tr>
<td>Clip</td>
<td>(2)</td>
<td></td>
</tr>
</tbody>
</table>

*Items shown are not itemised in the parts listings.*
## Windscreen & Fittings

**Mk1 & Mk2**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Windscreen - Laminated:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clear</td>
<td>(1)</td>
<td>906707C</td>
</tr>
<tr>
<td>Tinted</td>
<td>(1)</td>
<td>906707T</td>
</tr>
<tr>
<td>Windscreen seal/rubber</td>
<td>(1)</td>
<td>913442</td>
</tr>
<tr>
<td>Finisher (Fits in seal 913442)</td>
<td>(1)</td>
<td>613954</td>
</tr>
<tr>
<td>Clip - Finisher</td>
<td>(1)</td>
<td>611437</td>
</tr>
<tr>
<td>Seal (Windscreen frame to body):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper (Frame to roof panel)</td>
<td>(1)</td>
<td>806144</td>
</tr>
<tr>
<td>Lower (Frame to body)</td>
<td>(1)</td>
<td>650130</td>
</tr>
<tr>
<td>Outer trim/finishers:</td>
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<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>620201</td>
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<tr>
<td>Left hand</td>
<td>(1)</td>
<td>620191</td>
</tr>
<tr>
<td>Lower trim/finisher</td>
<td>(1)</td>
<td>708759</td>
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**Mk3**

<table>
<thead>
<tr>
<th>Description</th>
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</tr>
</thead>
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<tr>
<td>Windscreen - Laminated:</td>
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<tr>
<td>Clear</td>
<td>(1)</td>
<td>917668</td>
</tr>
<tr>
<td>Tinted</td>
<td>(1)</td>
<td>917669</td>
</tr>
<tr>
<td>Windscreen seal/rubber</td>
<td>(1)</td>
<td>909029</td>
</tr>
<tr>
<td>Finisher (Fits in seal 909029):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>917249</td>
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<tr>
<td>Left hand</td>
<td>(1)</td>
<td>917248</td>
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<tr>
<td>Clip - Finisher</td>
<td>(2)</td>
<td>ZKC2099</td>
</tr>
<tr>
<td>Gutter (Drip channel):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>624711</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>624701</td>
</tr>
<tr>
<td>Trim/cover (Black):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>624851</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>624841</td>
</tr>
</tbody>
</table>

*Items shown are not itemised in the parts listings.*
‘A’ Post & Dash Panels

See also; Floor Panels & Sils.

**ALL MODELS**

‘A’ post repair panels;
- Right hand -
  - Upper (includes captive plates) (1) 912980UP
  - Lower (1) 912980LW
- Left hand -
  - Upper (includes captive plates) (1) 912979UP
  - Lower (1) 912979LW

Filler panel (‘A’ post lower);
- Right hand (1) 706289
- Left hand (1) 706288

Master cylinder mounting repair panel (1) RL1475

Dash support bracket repair panel;
- Right hand RHD (1) 621707
- Left hand LHD (1) 613685
- Left hand LHD (1) 613686

Support gusset (battery box/bulkhead);
- Right hand (1) 613687
- Left hand (1) 613688

Locating cone/peg (bonnet) (2) 612962

Nut (For cone 612962) (2) GHF201

Washer (For cone 612962) (2) GHF301

Plate (Bonnet locating peg) (2) 612617

Bracket (Bonnet locating plate) (2) 612616

Battery box (1) 806707

Mat - rubber (Battery seating) (1) 613155

Drain hose (1) 612970

Hose clip (1) CS4012

Grommet (Drain hose) (1) 613025

**Door Shell**

Door shell;
- Mk1 & Mk2
  - Right hand (1) 908026
  - Left hand (1) 908025
  - Mk3
  - Right hand (1) 915362
  - Left hand (1) 915361

Door skin only (Not illustrated);
- Mk1 & Mk2
  - Right hand (1) RL1369
  - Left hand (1) RL1368

Mk3
- Right hand (1) RL1129
- Left hand (1) RL1128

Door bottom (Repair panel) (Not illustrated);
- All models
  - Right hand (1) RL1253
  - Left hand (1) RL1252

Sound deadening pad (a/n) RB7145

Self adhesive (21” x 2“), fits on inside of door skin, use as required.

Door gap adjusting tool (1) RX1543

**Door Mirrors**

Door mirror;
- Chrome
  - Right hand (Complete) (1) GAM213
  - Left hand (Complete) (1) GAM214
- Black
  - Right hand (Complete) (1) GAM261
  - Left hand (Complete) (1) GAM262
- ‘Bullet’ door mirror (Complete) Rh & Lh (2) GAM105

**BULLET STYLE DOOR MIRRORS GAM105**
### Door Glass & Fittings

#### Drop glass:
- **Clear -**
  - **Right hand** (1) 810042
  - **Left hand** (1) 810041
- **Tinted -**
  - **Right hand** (1) 825046
  - **Left hand** (1) 825045
- **Outer waist seal (Top)** (2) 612792
  Requires slight trimming to fit.
- **Clip (Outer waist seal)** (14) 613169
- **Inner waist seal (Top)** (2) 617164
- **Guide - Drop glass (Rear);**
  - **Right hand** (1) 710195
  - **Left hand** (1) 710194
- **Channel Felt (Drop glass guide);**
  - **Rear** (2) 710650
  - **Front** (2) 710651
- **Lift channel - Drop glass** (2) 713035
- **Rubber Seat (Lift channel)** (2) 617164
- **Guide - Drop glass (Rear);**
  - **Right hand** (1) 710195
  - **Left hand** (1) 710194
- **Channel Felt (Drop glass guide);**
  - **Rear** (2) 710650
  - **Front** (2) 710651

### Door Checkstrap & Hinges

#### Door hinge assembly
(4) 607824

#### Hinge pin only
(4) 607823

#### Washer/gasket (Hinge to body)
(1) 610042

#### Setscrew (Hinge to door)
(8) SH605071

#### Setscrew (Hinge to door)
(12) SF605061

#### Washer - Spring
(24) GHF332

#### Door check strap
(1) 613024

#### Rivet (Check strap to body)
(2) 613239

#### Rubber seal (Check strap)
(2) 602821

### Quarterlight

#### Quarterlight assembly:
- **Clear glass -**
  - **Right hand** (1) 810313
  - **Left hand** (1) 810312
- **Tinted glass -**
  - **Right hand** (1) 820851
  - **Left hand** (1) 820850
- **Pivot - Quarterlight top (Outer);**
  - **Right hand** (1) 574093
  - **Left hand** (1) 574092
- **Quarterlight glass only;**
  - **Clear -**
    - **Right hand** (1) 574064
    - **Left hand** (1) 574063
  - **Tinted -**
    - **Right hand** (1) 820855
    - **Left hand** (1) 820854
- **Rubber seal - Quarterlight glass;**
  - **Right hand** (1) 574099
  - **Left hand** (1) 574098
- **Cover - Top channel** (2) 609143

### Door Aperture Seals

- **Seal - Door surround (Rubber/bristle);**
  All colours (2) RX3002
  Colour available: Black, Beige, Blue, Grey, Shadow Blue, Chestnut, Red & Tan.
- **Sill weatherseal** (2) 620656
- **‘A’ post weatherseal** (2) 630755

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*Items shown are not itemised in the parts listings.*
Door Locks & Handles

Mk1 & Mk2
Door handle (Outer) (2) 712837
Fitting kit for above (2) 712837FK
Gasket (handle to door); Large (2) 617402
Small (2) 617403
Door lock (includes barrels & keys);
Standard type (clip fix) (1pr) 631773
Nut fix type (1pr) 631773NF
Dead lock type (1pr) 631773DL

Lock (Rear of door - Outer);
Mk1 (Early) (Not illustrated)
- Right hand (1) 810292
- Left hand (1) 810291
Mk1 (Late) & Mk2 -
- Right hand (1) 923335
- Left hand (1) 923334
Screw (6) ZKC36
Clip (Remote control link to lock) (2) 608703
Washer (For clip 608703) (2) GHF300

Striker plate;
Mk1 (Early) (Not illustrated)
- Right hand (1) 618343
- Left hand (1) 618342
Mk1 (Late) & Mk2 -
- Right hand (1) CAZ3310
- Left hand (1) CAZ3311
Shim/washer (Mk1 late & Mk2)
- Right hand (1) BHH341
- Left hand (1) BHH341
Screw (For shim/washer 621714) (2) ZKC37
Screw (For shim/washer 621714) (4) ZKC38

The following Mk1 & Mk2 parts are not illustrated.
Interior door lever/handle;
Mk1 (2) 608454
Mk2 (2) 621770
Pin (handle retaining) (2) 600832
Escutcheon (interior door handle),
Mk1 (2) 650261
Mk2 (2) 623843
Conical Spring (Escutcheon) (2) 603382
Door pull (Interior) (2) GLZ118

Mk3
Door handle assembly - Chrome (Outer);
Can be painted black if required.
Rh & Lh (Pair) (1pr) 915633/4
Right hand only (1) 915634
Left hand only (1) 915633
Gasket - Door handle (NOT illustrated) (2) 577473A
Lock barrel & keys (NOT illustrated) (1pr) 576469
Lock (Rear of door - Outer);
Right hand (1) 914696
Left hand (1) 914695
Screw (6) ZKC36
Striker plate;
- Right hand (1) CAZ3310
- Left hand (1) CAZ3311
 presuming bar (Sticker plate to body)
Screw (2) BHH341
Screw (4) ZKC38
Captive nut/clip
Link/control rods;
- Lock/unlock (2) 819809
- Latch release -
  Right hand (1) 819808
  Left hand (1) 819807
Clip/retainer (Control rods to lock) (4) GHF1180
Adjusting pin (2) 630079

Clip - ’Anti-rattle’ (4) 364480
Bushing/clip (not to handle) (2) 628012
Interior door handle assembly;
Right hand (1) 819802
Left hand (1) 819801
Setscrew (interior/lever handle) (6) SH604041
Washer - Spring (For setscrew SH604041) (6) GHF331
Washer - Plain (For setscrew SH604041) (6) WC701121
Bezel/escutcheon (Door handle);
Right hand (1) 819804
Left hand (1) 819803
Setscrew (Bezel) (2) AD610042
Moulding - Door pull (2) 716011
Plate - Door pull (2) 624634

WINDOW REGULATOR (ALL MODELS)
Window regulator;
Right hand (1) 810401
Left hand (1) 810400
Setscrew (Window regulator) (6) SH604041
Washer - Spring (For setscrew SH604041) (6) GHF331
Washer - Plain (For setscrew SH604041) (6) WC701121
Window winder handle (2) 621811
Escutcheon (behind handle) (2) 623843
Conical spring (2) 603382
Pin - handle retaining (2) 600832

WINDOW WINDER HANDLE & FITTINGS (ALL MODELS)
ILLUSTRATION SHOWS MK3 DOOR TRIM & FITTINGS

**ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.**
## Floor Panels & Sills

### ALL MODELS
- **Floor pan repair section;**
  - Right hand: 908900RH
  - Left hand: 908900LH
- **Crossmember repair section**
  - (2) 908900XM
- **Dash mounting bracket - Lower;**
  - Right hand: 612528
  - Left hand: 612527
- **Heelboard**
  - Right hand: 903134
  - Left hand: 807104
- **Crossmember (Heelboard);**
  - (2) 807104
- **Bracket;**
  - Radius arm mounting
    - (2) 623796
  - Handbrake lever mounting
    - (1) 624406
- **Right hand (1) 908900RH**
- **Left hand (1) 908900LH**
- **Crossmember repair section (2) 908900XM**
- **Dash mounting bracket - Lower;**
  - Right hand: 612528
  - Left hand: 612527
- **Heelboard**
  - Right hand: 903134
  - Left hand: 807104
- **Crossmember (Heelboard);**
  - (2) 807104
- **Bracket;**
  - Radius arm mounting
    - (2) 623796
  - Handbrake lever mounting
    - (1) 624406
- **Right hand (1) 908900RH**
- **Left hand (1) 908900LH**
- **Crossmember repair section (2) 908900XM**
- **Dash mounting bracket - Lower;**
  - Right hand: 612528
  - Left hand: 612527
- **Heelboard**
  - Right hand: 903134
  - Left hand: 807104
- **Crossmember (Heelboard);**
  - (2) 807104
- **Bracket;**
  - Radius arm mounting
    - (2) 623796
  - Handbrake lever mounting
    - (1) 624406
- **Right hand (1) 908900RH**
- **Left hand (1) 908900LH**
- **Crossmember repair section (2) 908900XM**
- **Dash mounting bracket - Lower;**
  - Right hand: 612528
  - Left hand: 612527
- **Heelboard**
  - Right hand: 903134
  - Left hand: 807104
- **Crossmember (Heelboard);**
  - (2) 807104
- **Bracket;**
  - Radius arm mounting
    - (2) 623796
  - Handbrake lever mounting
    - (1) 624406
- **Right hand (1) 908900RH**
- **Left hand (1) 908900LH**
- **Crossmember repair section (2) 908900XM**
- **Dash mounting bracket - Lower;**
  - Right hand: 612528
  - Left hand: 612527
- **Heelboard**
  - Right hand: 903134
  - Left hand: 807104
- **Crossmember (Heelboard);**
  - (2) 807104
- **Bracket;**
  - Radius arm mounting
    - (2) 623796
  - Handbrake lever mounting
    - (1) 624406
- **Right hand (1) 908900RH**
- **Left hand (1) 908900LH**
- **Crossmember repair section (2) 908900XM**
- **Dash mounting bracket - Lower;**
  - Right hand: 612528
  - Left hand: 612527
- **Heelboard**
  - Right hand: 903134
  - Left hand: 807104
- **Crossmember (Heelboard);**
  - (2) 807104

### Rear Inner Wing & Inner Arches

#### MK1 & MK2
- **Outer wheel arch repair section;**
  - Part of arch from inner to outer wing.
  - Right hand: (1) RL1477
  - Left hand: (1) RL1478
- **Inner wing - Rear half repair section;**
  - Right hand: (1) RL1484
  - Left hand: (1) RL1483
- **Inner wing - Rear lower 1/4 repair section;**
  - Right hand: (1) RL1485
  - Left hand: (1) RL1486

#### MK3
- **Outer wheel arch repair section;**
  - Part of arch from inner to outer wing.
  - Right hand: (1) RL1477
  - Left hand: (1) RL1478
- **Inner wing - Rear half repair section;**
  - Right hand: (1) RL1484
  - Left hand: (1) RL1483
- **Inner wing - Rear lower 1/4 repair section;**
  - Right hand: (1) RL1485
  - Left hand: (1) RL1486

#### ALL MODELS
- **Inner wheel arch (inside luggage area);**
  - Right hand: (1) 725564
  - Left hand: (1) 725563
- **Bracket - Damper mounting;**
  - Rotoflex models only.
  - Right hand: (1) 714656
  - Left hand: (1) 714655
- **Inner 'B' post lower repair section;**
  - Right hand: (1) 715886Rep
  - Left hand: (1) 715885Rep
### Rear Wing & ‘B’ Post (Outer)

#### Mk1 & Mk2

**Rear Wing:**
- Right hand: 576409
- Left hand: 576408
- Finisher - Wing lower: 706600

**Rear wing repair sections:**
- Front lower section -
  - Right hand: RL1264
  - Left hand: RL1263
- Wheel arch (Outer) -
  - Right hand: RL1481
  - Left hand: RL1490
- Rear lower section -
  - Right hand: RL1391
  - Left hand: RL1392

**‘B’ post assembly:**
- Right hand: 813366
- Left hand: 813365

#### Mk3

**Rear wing - Original:**
- Right hand: WKC2467
- Left hand: WKC2466
*Requires modification for fuel filler aperture.*

**Rear wing - Remanufactured:**
- Right hand: WKC2467P
- Left hand: WKC2466P
*Requires modification for fuel filler aperture.*

**Finisher - Wing lower:**
- (2) 715821

**Rear wing repair sections:**
- Front lower section -
  - Right hand: RL1264
  - Left hand: RL1263
- Wheel arch (Outer) -
  - Right hand: RL1239
  - Left hand: RL1238
- Rear lower section -
  - Right hand: RL1283
  - Left hand: RL1282

**‘B’ post assembly:**
- Right hand: 813366
- Left hand: 813365

### Boot Floor & Rear Valance

**ILLUSTRATION SHOWS MK3 PANELS**

#### Boot Floor Pan (MK3)
- 815395

#### Rear Lamp Panel (MK3)
- 815395

#### Rear Lower Valance (MK1 & MK2)
- 900970 (MK3) (Illustrated)

#### Rear Lower Valance (MK3)
- 719030 (MK1 & MK2)

### Boot Floor & Rear (Outer) Valance Panels

**ALL MODELS**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
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</thead>
<tbody>
<tr>
<td>Boot floor (1 piece section)</td>
<td>(1)</td>
<td>815279</td>
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<tr>
<td>Boot floor repair panels;</td>
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<td></td>
</tr>
<tr>
<td>Right hand (not illustrated)</td>
<td>(1)</td>
<td>815279Rh</td>
</tr>
<tr>
<td>Left hand (not illustrated)</td>
<td>(1)</td>
<td>815279Lh</td>
</tr>
<tr>
<td>Rear lower outer valance;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td>(1)</td>
<td>719030</td>
</tr>
<tr>
<td>Alternative parts, no lamp holes, modify to suit.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk3 (illustrated)</td>
<td>(1)</td>
<td>908970</td>
</tr>
<tr>
<td>Rear lamp panel (MK3 only)</td>
<td>(1)</td>
<td>815395</td>
</tr>
<tr>
<td>Sound deadening pad (not illustrated) (all)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Self adhesive (21” x 8”). Fit on inside of boot area, as required.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spare wheel retaining;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2 (not illustrated)</td>
<td>(1)</td>
<td>650017</td>
</tr>
<tr>
<td>Hook/bolt (Upper)</td>
<td>(1)</td>
<td>618515</td>
</tr>
<tr>
<td>Hook/bolt (Lower)</td>
<td>(1)</td>
<td>650016</td>
</tr>
<tr>
<td>Clamping disc</td>
<td>(1)</td>
<td>627196</td>
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</table>

**Rear deck/seat pan front repair section**
- (1) 903132F
<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roof Panel</td>
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<tr>
<td>Repair section - Roof front</td>
<td>(1)</td>
<td>909765RP</td>
</tr>
<tr>
<td>Finisher - Roof panel to windscreen</td>
<td>(1)</td>
<td>814628</td>
</tr>
</tbody>
</table>

**Tailgate/Glass & Fittings**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tailgate shell</td>
<td>(1)</td>
<td>809405</td>
</tr>
<tr>
<td>Weatherseal (Tailgate to body)</td>
<td>(1)</td>
<td>610657</td>
</tr>
<tr>
<td>Glass (Heated); Clear</td>
<td>(1)</td>
<td>722661</td>
</tr>
<tr>
<td>Tinted</td>
<td>(1)</td>
<td>722843</td>
</tr>
<tr>
<td>Weatherseal (Glass to Tailgate)</td>
<td>(1)</td>
<td>904487</td>
</tr>
<tr>
<td>Finisher</td>
<td>(1)</td>
<td>613955</td>
</tr>
<tr>
<td>Clip - Finisher</td>
<td>(1)</td>
<td>611437</td>
</tr>
<tr>
<td>Hinge assembly; Mk1</td>
<td>(1)</td>
<td>709301</td>
</tr>
<tr>
<td>Mk2 (KC50001 on) &amp; Mk3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>625609</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>625608</td>
</tr>
<tr>
<td>Turnbutton/lock &amp; keys (Mk3)</td>
<td>(1)</td>
<td>722676</td>
</tr>
<tr>
<td>Gasket (Tailgate)</td>
<td>(1)</td>
<td>600949</td>
</tr>
<tr>
<td>Lock/catch</td>
<td>(1)</td>
<td>710290</td>
</tr>
<tr>
<td>Striker block</td>
<td>(1)</td>
<td>619383</td>
</tr>
<tr>
<td>Striker plate guide</td>
<td>(1)</td>
<td>619384</td>
</tr>
<tr>
<td>Handle assembly (Mk1 &amp; Mk2)</td>
<td>(1)</td>
<td>710497</td>
</tr>
</tbody>
</table>

**Rear Quarterlight**

Not illustrated.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quarterlight frame &amp; glass</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>574121</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>574120</td>
</tr>
<tr>
<td>Mk3 Clear glass</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>814750</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>814749</td>
</tr>
<tr>
<td>Mk3 Tinted glass</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>821058</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>821057</td>
</tr>
<tr>
<td>Quarterlight rubber seal</td>
<td>(2)</td>
<td>RX3007</td>
</tr>
<tr>
<td>Rubber/furflex. Replacement type aperture seal supplied in a variety of colours (subject to availability). See price guide.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quarterlight handle</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mk1 &amp; Mk2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>574131</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>574130</td>
</tr>
<tr>
<td>Mk3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Right hand</td>
<td>(1)</td>
<td>624372</td>
</tr>
<tr>
<td>Left hand</td>
<td>(1)</td>
<td>624371</td>
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---

**BODY PARTS**

**OVERSILL TRIM KIT (ALL MODELS) - RL1232**
*KIT INCLUDES PAIR OF STAINLESS STEEL SILL COVERS AND RETAINING STRIPS.*
# Body Mouldings/Trim & Badges

## Mk1
- **Wing finisher (Chrome):**
  - Front wing (2) 710086
  - Rear wing - Right hand (1) 710667
  - Left hand (1) 710686
- **Fasteners (wing finishers):** (40) 614107
- **‘Triumph’ letter set (2):** RL1402
  - Letter ‘T’ (2) 703862
  - Letter ‘R’ (2) 703863
  - Letter ‘I’ (2) 703864
  - Letter ‘U’ (2) 703865
  - Letter ‘M’ (2) 703866
  - Letter ‘P’ (2) 703867
  - Letter ‘H’ (2) 703868
- **‘GT6’ Tailgate badge (1):** 619860
- **Fasteners (letters/badges):** (a/r) GHF1532

The following parts are not illustrated - See Mk2 and/or Mk3 drawings.
- **‘Triumph’ bonnet badge (1):** 608380
- **Sill finisher - Lower (Chrome):**
  - Right hand (1) 712986
  - Left hand (1) 712985
- **Fasteners (for lower sill finisher):** (16) 621771

## Mk2
- **Wing finisher (Chrome):**
  - Front wing (2) 706556
  - Rear wing (2) 707319
- **Fasteners (wing finishers):**
  - Front wing finisher (32) 613766
  - Rear wing finisher (32) 613766
- **‘GT6 Mk 2’ Bonnet badge (1):** 623873
- **‘Triumph’ Rear panel badge (1):** 622260
- **‘GT6 Mk 2’ Rear panel badge (a/r):** GHF1532
- **Sill finisher - Lower (Chrome):**
  - Right hand (1) 712986
  - Left hand (1) 712985
- **Fasteners (for lower sill finisher):** (16) 621771

## Mk3
- **Rear wing finisher:**
  - Stainless steel (2) 715693SS
  - Black (2) 715693B
- **Fasteners (wing finishers):**
  - Rear finisher (18) 613766
  - Rear finisher (Rear) (4) 613886
- **‘GT6 Mk 3’ Rear panel badge (1):** 624738
- **Fasteners (badges):** (a/r) GHF1532
- **Sill finisher - Lower (Chrome):**
  - Right hand (1) 712986
  - Left hand (1) 712985
- **Fasteners (for lower sill finishers):** (16) 621771
- **Tread/kick plate (Sill top) - with ‘Triumph’ logo:** (1pr) RL1067
  - Screw (Treadplate) (6) 575937
- **Rear finishers:**
  - Upper (1) 715695
  - Lower (1) 715697
  - ‘Horseshoe’ - Right hand (1) 810504
  - Left hand (1) 810503
- **Fasteners (for rear finishers):**
  - for Upper/lower finishers (14) GHF1154
  - for ‘Horseshoes’ (8) 613886

The following parts are not illustrated.
- **‘GT6 Mk 3’ Bonnet badge (1):** 624737
- **‘BL’ blue badge (Front wing side):** (2) 725525
- **Fasteners (badges):** GHF1532
- **‘Triumph’ badge complete (1):** 626859
- **‘Triumph Laurel’ leaf transfer:** (Optional fitting):
  - Large - 200mm dia
    - Black (a/r) XKC3700
    - Gold (a/r) XKC3702
    - Silver (a/r) XKC3701
    - Red (a/r) RB7222
  - Small - 50mm dia
    - Black (a/r) RB7178B
    - Gold (a/r) RB7176G
    - Silver (a/r) RB7178S

Retaining clip (3) FR1202

For badge 626859 to chrome cover.

- **‘Triumph’ badge insert only:** (1) 626859S

Self adhesive.

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**Union Jack badge**

- Enamel (50mm x 50mm) (a/r) RX1299
- Stick-on type (a/r) RX1299S
- TSOA Grille badge (a/r) HMP121001
<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bumpers &amp; Fittings (Front &amp; Rear)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Mk1**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front bumper bar</td>
<td>1</td>
<td>806956</td>
</tr>
<tr>
<td>Chrome bolt</td>
<td>1</td>
<td>725804</td>
</tr>
<tr>
<td>Overider; Right hand</td>
<td>1</td>
<td>706606</td>
</tr>
<tr>
<td>Left hand</td>
<td>1</td>
<td>706605</td>
</tr>
<tr>
<td>Seating strip (Overider to bumper)</td>
<td>4</td>
<td>608491</td>
</tr>
<tr>
<td>Bolt (Overiders &amp; bumper to bracket)</td>
<td>2</td>
<td>BH605181</td>
</tr>
<tr>
<td>Setscrew (Bracket to chassis)</td>
<td>4</td>
<td>SH605071</td>
</tr>
<tr>
<td>Spacer</td>
<td>2</td>
<td>607085</td>
</tr>
<tr>
<td>Fitting kit - Front bumper (includes ALL necessary bolts, nuts &amp; washers)</td>
<td>1</td>
<td>RG1256</td>
</tr>
</tbody>
</table>

Rear 1/4 bumper; Right hand | 1 | 806901 |
| Left hand | 1 | 806900 |
| Overider; Right hand | 1 | 706584 |
| Left hand | 1 | 706583 |
| Seating strip (Overider to bumper) | 4 | 608491 |
| Grommet | 2 | 600396 |
| Bolt; Overider to upper bracket | 2 | BH605321 |
| Overider to lower bracket | 2 | BH605201 |
| Setscrew; Upper bracket to body | 4 | GHF105 |
| Rear bumper to body | 2 | GHF120 |
| Lower Rh bracket to body | 2 | GHF105 |
| Fitting kit - both rear 1/4 bumpers (includes ALL necessary bolts, nuts & grommets) | 1 | RG1257 |

**Mk2**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front bumper bar</td>
<td>1</td>
<td>811660</td>
</tr>
<tr>
<td>Overider; Right hand</td>
<td>1</td>
<td>712706</td>
</tr>
<tr>
<td>Left hand</td>
<td>1</td>
<td>712705</td>
</tr>
<tr>
<td>Rubber - Overider face</td>
<td>2</td>
<td>709753</td>
</tr>
<tr>
<td>Seating strip (Overider to bumper)</td>
<td>4</td>
<td>552218</td>
</tr>
<tr>
<td>Rubber washer (Bumper to body)</td>
<td>2</td>
<td>GEX7330</td>
</tr>
<tr>
<td>Setscrew; Bumper to body</td>
<td>6</td>
<td>GHF120</td>
</tr>
<tr>
<td>Overider to bumper - lower</td>
<td>2</td>
<td>SH606061</td>
</tr>
<tr>
<td>Overider to bumper - upper</td>
<td>2</td>
<td>SH606071</td>
</tr>
<tr>
<td>Fitting kit - Front bumper (includes ALL necessary bolts, nuts &amp; grommets)</td>
<td>1</td>
<td>RG1262</td>
</tr>
</tbody>
</table>

Rear 1/4 bumper; Right hand | 1 | 811477 |
| Left hand | 1 | 811476 |
| Setscrew; Rear bumper to body | 2 | GHF120 |
| Extension to rear bumper | 2 | GHF103 |
| Bracket to wheelarch | 4 | GHF105 |
| Bracket to extension | 2 | SH606141 |
| Bracket to boot floor | 4 | GHF105 |
| Rubber washer (Bumper to body & bracket) | 4 | GEX7330 |
| Fitting kit - both Rear 1/4 bumpers (includes ALL necessary bolts, nuts & grommets) | 1 | RG1283 |

*ITEMS SHOWN ARE NOT ITEMISED IN THE PARTS LISTINGS.*
### Bumpers & Fittings

#### Mk3

**Front bumper bar**
- (1) WKC2543

**Underbar;**
- **Right hand**
  - Original (1) 815278
  - Fibreglass (1) 815278FG
- **Left hand**
  - Original (1) 815277
  - Fibreglass (1) 815277FG

**Setscrew;**
- Underbar to bumper (4) SH604071
- Underbar to chassis (2) SH604051
- Bumper mounting (2) SH606071
- Bumper corner mounting (2) SH606101
- Rubber washer (Bumper to body) (2) GEX7330

**Fitting kit - Front bumper**
- (1) RG1266

*Includes ALL necessary bolts, nuts, washers & grommets.*

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**Rear bumper - UK Models**
- (1) 914698

**Bumper mounting bracket - Inner;**
- **Right hand** (1) 715702
- **Left hand** (1) 715701

**Bumper mounting bracket - Outer**
- (2) 715706

**Rubber washer (Bumper to bracket)**
- (2) GEX7330

**Setscrew;**
- Bumper to bracket (2) GHF105
- Bumper to bracket (2) GHF105
- Bolt (Bumper to wing) (2) GHF120
- Rubber washer (Bumper to wing) (2) GEX7330

**Fitting kit - Rear bumper**
- (1) RG1267

*Includes ALL necessary bolts, nuts, washers & grommets.*

Not Illustrated

**No. plate lamp assembly (inc badge)**
- (1) 718028

Fitted to all UK models & USA models to KF20000. Refer to ELECTRICAL section for bulbs, lenses etc.

**Chrome cover only**
- (1) 519582

**Rubber gasket only (Cover to lamp base)**
- (1) 215823

**‘Triumph’ badge complete**
- (1) 626859

Not Illustrated

**Retaining clip**
- (3) FR1202

For badge 626859 to chrome cover.

**‘Triumph’ badge insert only (Self adhesive)**
- (1) 626859S

Not Illustrated

**Nut (Number plate lamp fixing)**
- (2) HN2005

**Washer - Spring (For nut HN2005)**
- (2) WL205

**Washer - Flat (For nut HN2005)**
- (2) WC106041

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*Items shown are not itemised in the parts listings.*

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**Diagram of front and rear bumpers**

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**Front Bumper WKC2543**

- SH604051
- GEX7330 (2)
- 517283
- GHF333*
- GHF302*
- GHF120 (2)
- 715702 (RH)
- 715701 (LH)
- HN2009 (2)
- SH60105 (2)
- SH60121 (2)

**Rear Bumper**

- 914698
- WH0205 (2)
- HN2005 (2)
- WC106041 (2)
- GEX7330 (2)
- 517283 (2)
- GHF333*
- GHF120 (2)
- 715702 (RH)
- 715701 (LH)
- HN2009 (2)
- SH60105 (2)
- SH60121 (2)

---

*Images show the bumpers and fitting details.*
UK Seat Cover Kits

UK Speciﬁcation Vehicles

Seat cover kits are sold in vehicle sets only and include 2 cushions (base) & 2 squabs (back). Seat foams are available separately.

Mk1 GT6 (1966 - 1968) - Mk2 GT6 (1968 - 1969) (To KC75030)
Original seat spec; Non-Reclining, Non-Headrest, Low Back, Seat Tilts, Vinyl with Plain Flutes.

Replacement Trim Kit Speciﬁcation

Vinyl with Leather and Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1181
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1200
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red, Midnight Blue.

SEAT FOAMS (Vehicle set) Cushion & squab (1) RG1201

Mk2 GT6 (1969 - 1970) (From KC75031)
Original seat spec; Reclining, Non-Headrest, Low Back, Non-Tilt, Vinyl with Perforated Flutes.

Replacement Trim Kit Speciﬁcation

Vinyl with Perforated Flutes and Leather with Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1204
Trim type: Perforated Flutes (Black) – Plain Flutes (Other Colours)

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1206
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

SEAT FOAMS (Vehicle set) Cushion & squab (1) RG1207

Mk3 GT6 (1971 - Feb’ 1973) (To KE20000)
Original seat spec; Reclining, Non-Headrest, Low Back, Seat Tilts, Cloth Face with Vinyl.

Replacement Trim Kit Speciﬁcation

Vinyl with Perforated Flutes and Leather with Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1220
Trim type: Perforated Flutes (Black) – Plain Flutes (Other Colours)

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1222
Trim type: Plain Flutes (All Colours)

SEAT FOAMS:
Cushion (Seat base) -
Right hand (1) 912986
Left hand (1) 912985
Squab (Seat back) Rh & Lh (2) RL1533

Mk3 GT6 (Feb’ 1973 Onwards) (From KE/KF20001)
Original seat spec; Reclining, Headrest, Low Back, Seat Tilts, Cloth Face with Vinyl.

Replacement Trim Kit Speciﬁcation

Cloth Face with Vinyl and Leather with Plain Flutes.

CLOTH FACE SEAT COVER KIT (Vehicle Set) All colours (1) RG1232
Trim type: Cloth faced with vinyl (All Colours)

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1234
Trim type: Plain Flutes (All Colours)
Colours available: Black, Matador Red, New Tan, Shadow Blue and Biscuit (ask for colour sample).

SEAT FOAMS:
Cushion (Seat base) -
Right hand (1) 912986
Left hand (1) 912985
Squab (Seat back) Rh & Lh (2) RL1533

Mk1 & Mk2 (Per seat)
Cushion (Seat base) Rh & Lh (2) RG1202
Squab (Seat back) Rh & Lh (2) RG1237
Mk3 (Per seat)
Squab (Seat back) Rh & Lh (2) RG1236

Trim Retaining Clips

We stock a full range of seat trim retaining clips, edge clips & hog rings. Please call with your requirements stating year & type of seats ﬁtted.

Trim Adhesive

Vinyl trim/carpet adhesive
Tin (1 litre) (A/R) RX1353
Aerosol (370g) (A/R) RX1353A

USA Seat Cover Kits

USA Speciﬁcation Vehicles

Seat cover kits are sold in vehicle sets only and include 2 cushions (base) & 2 squabs (back). Seat foams are available separately.

Mk1 GT6 (1966 - 1968)
Original seat spec; Non-Reclining, Non-Headrest, Low Back, Seat Tilts, Vinyl with Plain Flutes.

Replacement Trim Kit Speciﬁcation

Vinyl with Leather and Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1181
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1200
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red, Midnight Blue.

SEAT FOAMS (Vehicle set) Cushion & squab (1) RG1201

Mk2 GT6 (1968 - 1969) (To KC75030)
Original seat spec; Non-Reclining, High Back, Seat Tilts, Vinyl with Diamond Flutes.

Replacement Trim Kit Speciﬁcation

Vinyl with Diamond Pattern and Leather with Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1210
Trim type: Diamond pattern (All colour)
Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1212
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red & Midnight Blue.

SEAT FOAMS (Vehicle set) Cushion & squab (1) RG1213

Mk3 GT6 (1969 - 1970) - USA Only (From KC75031)
Original Spec; Reclining, High Back, Seat Tilts, Vinyl with Perforated Flutes.

Replacement Trim Kit Speciﬁcation

Vinyl with Perforated Flutes and Leather with Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1214
Trim type: Perforated Flutes (Black) – Plain Flutes (Other Colours)
Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1216
Trim type: Plain Flutes (All colours)
Colours available: Black, Matador Red & Midnight Blue.

SEAT FOAMS (Vehicle set) Cushion & squab (1) RG1217

Mk3 GT6 (1971 - Feb’ 1973) - USA Only (To KF20,000)
Original Spec; Reclining, High Back, Seat Tilts, Vinyl with Perforated Flutes.

Replacement Trim Kit Speciﬁcation

Vinyl with Perforated Flutes and Leather with Plain Flutes.

VINYL SEAT COVER KIT (Vehicle Set) All colours (1) RG1226
Trim type: Perforated Flutes (Black) – Plain Flutes (Other Colours)
Colours available: Black, Matador Red, Midnight Blue, Shadow Blue & Light Tan.

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1228
Trim type: Plain Flutes (All colours)

SEAT FOAMS:
Cushion (Seat base) Rh (1) 912986
Cushion (Seat base) Lh (1) 912985
Squab (Seat back) Rh & Lh (2) RG1239

Mk3 GT6 (Feb’ 1973 Onwards) (From KE/KF20001)
Original Spec; Reclining, Headrest, Low Back, Seat Tilts, Cloth Face with Vinyl.

Replacement Trim Kit Speciﬁcation

Cloth Face with Vinyl and Leather with Plain Flutes.

CLOTH FACE SEAT COVER KIT (Vehicle Set) All colours (1) RG1232
Trim type: Cloth faced with vinyl (All Colours)

LEATHER SEAT COVER KIT (Vehicle Set) All colours (1) RG1234*
Trim type: Plain Flutes (All Colours)
Note; Headrest covers are supplied with these kits.

SEAT FOAMS:
Cushion (Seat base) Rh (1) 912986
Cushion (Seat base) Lh (1) 912985
Squab (Seat back) Rh & Lh (2) RL1533

OCCASIONAL REAR SEAT SQUAB Mk3

Limited availability.
Squab assy - red (ribbed) vinyl (1) 916722
Wheel arch brackets not included.
**Door Trim Panels**

NOTE: The GT6 had a ‘Suedette’ kick pad (colour matched to the door trim) on the bottom of the door trim panel. However, due to manufacturing restrictions all our GT6 door trim panels have Black kick pads, and are only supplied in PAIRS.

**NB:** The plastic chrome finisher strip is no longer available.

**Door trim panel (Pair);**
- **MK1 & MK2** (1pr) RG1166
  - Colours available: Black, Matador Red, Midnight Blue, Shadow Blue, & Light Tan.
- **MK3** (1pr) RG1102

**Door top capping (Black) All models;**
- **Right hand** (1) 727591
- **Left hand** (1) 727581

**Door trim panel clip (Male) (44) RH5127**

**Door trim panel retainer (Female) (44) RH5127**

**Trim clip kit (Inc 44-608511 trim clips) (1) RH5127**

**Rear 1/4 & Wheel Arch Trim Panels**

Due to manufacturing restrictions GT6 rear trim panels are only supplied in PAIRS.

**Trim panels are supplied with matching material for ‘B’ post.**

**MK1 & Mk2**

- **Rear 1/4 wheel arch trim panels (Pair)** (1pr) RG1179
- **Screw & cup washer pack** (a/r) RH5249
  - General purpose, includes 20 self tapping screws & cup washers.

**MK3**

- **Rear 1/4 wheel arch trim panels (Pair)** (1pr) RG1108
- **Screw & cup washer pack** (a/r) RH5249
  - General purpose, includes 20 self tapping screws & cup washers.

**Headrests & Covers**

**Mk3 only (UK & USA spec vehicles)**

**Headrest assembly;**
- **Black** (2) 917951
- **Shadow blue** (2) 917957
- **Chestnut** (2) 917953
- **New tan** (2) 922703

**Headrest Cover (Pair);**
- **Black** (1pr) 917951C
- **Shadow blue** (1pr) 917957C
- **Chestnut** (1pr) 917953C
- **New tan** (1pr) 922703C

**Seat Belts**

Also see "Accessories" for competition type seat belt harness.

**Inertia seat belt kit (Per seat);**
- 3 point fixing replacement type belts (inc. stalks). Fit all models.
  - with Standard stalk (2) XKC2528
  - with Extra long (by 150mm) stalk (2) XKC2528SA
  - Use if seat is normally positioned fully forward.

**Inertia seat belt kit - adjustable (Per seat);**
- Features angle adjustable reel eliminating pivot/guide on top of wheel arch. Suitable for use when non standard seats or a roll-over bar are fitted.
  - with Standard stalk (2) RB7355
  - with Extra long (by 150mm) stalk (2) RB7355SA
  - Use if seat is normally positioned fully forward.

**Static seat belt kit (Per seat);**
- Non inertia
  - with Standard stalk (2) 719918A
  - with Extra long (by 150mm) stalk (2) 719918ASA

**Trim Adhesive**

- **Carpet/trim adhesive**
  - Tin (1 litre) (a/r) RX1353
  - Aerosol (370g) (a/r) RX1353A

**Door Aperture Seals**

- **Seal - Door surround (Rubber/bright);**
  - All colours (2) RX3002
  - Colours available: Black, Beige, Blue-grey, Shadow Blue, Chestnut, Red & Tan.
- **Sill weatherseal** (2) 620656
- **‘A’ post weatherseal** (2) 630755

**Headlining Trim (All)**

**Headlining trim kit;**
- **Black** (1) RG1235Black
- **White** (1) RG1235White
- **Longhorn silver** (1) RG1235Silver

**IMPORTANT CUSTOMER NOTICE**

**INTERIOR TRIM** If you modify it - then you own it!

All our re-manufactured interior trim is produced to the highest standard. If you genuinely believe that any of our trim (seat covers/carpets etc) does not/will not fit, then we will either exchange it, or offer a full refund (in line with our normal procedure). However, if any item of trim has been modified in any way whatsoever (ie cut, trimmed, unstiched, etc) by the purchaser in an attempt to rectify a problem, then any claims for faulty goods will be Null & Void.
### Rear View Mirror

**MK1 & MK2**
- **Rear view mirror (Head only)**: 1 x 621767
- **Screw**: 2 x AD610052
- **Self tapping, mirror arm to frame**.
- **Spire nut/clip**: 2 x FJ2445/9
- **Setscrew (Not illustrated)**: 2 x 512461

**MK3**
- **Mirror head arm assembly**: 1 x 632095
- **Mirror head arm (Dipping)**: 1 x 632091
- **Base (Mirror arm to screen frame)**: 1 x RTC1006

### Sunvisors

Original sunvisors for MK1 and MK2 are no longer available. MK3 sunvisors can be installed using our hinged mounting kit which includes bars, brackets, retaining rubbers and fixings. This kit also allows the visors to be hinged to the side if required. Alternatively, the MK3 visors can be installed using the MK3 fixed mounting bars listed below.

#### ALL MODELS

- **Drivers sunvisor (RHD & LHD) MK3**: 1 x 823381
- **Passenger sunvisor (with mirror) MK3**: 1 x 823311
- **RHD**: 1 x 823311
- **LHD**: 1 x 823321

**Mounting kit (for hinged visors)**: 1 x RR1461

**Inc. bars, brackets, retaining rubbers & fixings. Allows MK3 visors to be fitted to MK1 & MK2. Can also be used to convert MK3 fixed visors to hinged if required.**

**Mounting baffle MK3 (fixed type)**:
- **RH**: 1 x 630933
- **LH**: 1 x 630932
- **Screw - for MK3 mounting bar**: 4 x PX505

### Dash Veneer Set

**DASH VENEER SET**

**Rear View Mirror**
- **MK1 & MK2**
- **MK3**

### Dash Facia & Parcel Tray

Dash veneer set (Replacement 3 piece) (RHD);
Please require for LHD models - refer to LHD suffixed part numbers in Price Guide.

- **MK1**
  - Original finish: 1 x RG1223
  - Burr walnut: 1 x RG1238BW
- **MK2**
  - Original finish: 1 x RG1224
  - Burr walnut: 1 x RG1224BW
- **MK3**
  - Original finish: 1 x RG1225
  - Burr walnut: 1 x RG1225BW

**Dash Crash pad - MK3**
- **Dash top** (1): 815281
- **Dash - lower facia crash pad - MK3**:
  - RHD vehicles - (Drivers side) (1): 813271
  - LHD vehicles - (Passenger side) (1): 812981
  - RHD vehicles - (Drivers side) (1): 813281
  - LHD vehicles - (Passenger side) (1): 812991
  - Ash Tray (Dash top) (All): 1 x 613186

**Parcel tray**:
- **MK1 RHD**
  - Drivers: 1 x 809917
  - Passenger: 1 x 809918
- **MK1 LHD**
  - Drivers: 1 x 807004
  - Passenger: 1 x 807005
- **MK2/MK3 RHD**
  - Drivers: 1 x 813745
  - Passenger: 1 x 813746
  - LHD vehicles - (Drivers side) (1): 813746
  - LHD vehicles - (Passenger side) (1): 813754

**Parcel tray lower crash pad** (Support rail)
- **Right hand** (1): 726841
- **Left hand** (1): 726831

**Centre console**:
- **Trim recovering material** (Black): 1 x 822558
- **Screw & cup washer pack** (Per set): 1 x RH5249

### Centre Armrests

#### Centre Armrests

- **Mk1 & Mk2**
  - Armrest/console assembly: Not currently available
  - Armrest/console recovering kit: 1 x RG1167

#### Mk3

- **Armrest/console assembly (Complete with handbrake gaiter)**:
  - Black: 1 x 822781
  - Matador red (To KE/KF20000): 1 x 820802
  - Shadow blue: 1 x 822787
  - Chestnut (From KE/KF2001): 1 x 822783
  - New tan: 1 x 824263

- **Armrest/console trim recovering kit**:
  - Includes material for armrest & handbrake gaiter:
  - Black: 1 x 822781CVR
  - Matador red (To KE/KF20000): 1 x 820802CVR
  - Shadow blue: 1 x 822787CVR
  - Chestnut (From KE/KF2001): 1 x 822783CVR
  - New tan: 1 x 824263CVR

### Tunnel Cover

- **Tunnel cover (Mk3 only)**:
  - For MK1 & MK2 refer to Centre Console & Tunnel Cover recovering kit RG1167.
  - Centre Armrests

**Interiors**

- **TUNNEL COVERS**
  - Centre armrests
  - Centre console
  - Curtain rail
  - Knee pads
  - Armrests
  - Sunvisors

### Knee Pads

- **Knee pads**:
  - **Black** - (1) XKC2917PA
  - **Left hand** - (1) XKC2916PA
  - **Matador red** - (1) 719432
  - **Right hand** - (1) 719422
  - **Shadow blue** - (1) 726807
  - **Right hand** - (1) 726797
  - **Left hand** - (1) 726803
  - **Chestnut** - (1) 726793

- **New tan** - (1) 729773
- **Right hand** - (1) 729763

**Interior Trim**
Carpet Sets

MOULDED CARPETS (As Original Specification)
Our Moulded passenger area carpet sets are suitable for ALL ROTOFLEX and NON-Rotoflex models. Available in Black only. Note: Underfelt can not be fitted with moulded carpets.

Passenger area carpet set (Black);
Excludes rear load space carpet.
- RHD (1) RG1154
- LHD (1) RG1154LHD

Rear load area carpet;
- Mk1 & Mk2 (Black) -
  - 31.5" deep (Rear seat fitted) (1) RG1156
  - 41.5" deep (Rear seat not fitted) (1) RG1155
- Mk3 (Black) -
  - 31.5" deep (1) RG1157

TUFTED & WOOL CARPETS
Our range of high quality Tufted pile and Luxury Wool stitched carpet sets cover all models and include the rear load space area carpet. Universal fitting for both RHD & LHD models.

NON-Rotoflex Driveshaft Models
Tufted carpet set;
- Mk1* (1) RG1208
  Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.
- Mk3* (Late) (1) RG1230

Luxury wool carpet set;
- Mk1* (1) RG1250
  Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.
- Mk3* (Late) (1) RG1241

ROTOFLEX Driveshaft Models
Tufted carpet set;
- Mk2* (1) RG1218
  Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.
- Mk3* (Early) (1) RG1240

Luxury wool carpet set;
- Mk2* (1) RG1231
  Supplied with 41.5" deep rear load area carpet suitable for all vehicles without rear seat. Cut to 31.5" deep if rear seat fitted.
- Mk3* (Early) (1) RG1209

UNDERFELT & ADHESIVE
Carpet underfelt kit
- (1) RG1141

Carpet/trim adhesive
- Tin (1 Ltr) Aerosol (a/r) RX1353
- Aerosol (370g) RX1353A

Footwell Overmats
Tailored overmats (pr) RL1317
Suitable for RHD & LHD. Available in velour or rubber (see accessories).

High Quality Tufted Carpet Set

OVERMATS

Tailored overmats (pr) RL1317
Suitable for RHD & LHD. Available in velour or rubber (see accessories).
**OIL COOLER KIT**

**FIT AN OIL COOLER KIT FOR PEACE OF MIND.**

Kits include oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.

- **Engine oil cooler kit** (1) 516375
  Suitable for vehicles fitted with standard or spin-on oil filter.

- **Engine oil cooler kit** (1) RR1296
  Suitable for all vehicles. Also converts to spin-on type oil filter.

- **Thermostat (Engine oil cooler)** (1) RS1456
  Not included in oil cooler kit.

**OIL PRESSURE GAUGE KIT**

- **Oil Pressure Gauge Kit**
  All Models: RX1351/0

- **Oil Pressure/Water Temp Gauge Kit**
  All models (combined gauge): RX1351/0W

- **Adaptor**
  Oil pipe to block: 143943
  Temp sender to water pump housing: 11K2846

- **Washer (copper)** (for adaptor 11K2846): AE0172

- **‘T’ Piece**
  RX1352

- **Bracket (for remote mounting of gauge)**
  RB7050

- **Oil pressure switch**
  GP5117

**SPIN-ON OIL FILTER CONVERSION**

This kit converts the standard 'Bowl' type Filter to the more efficient 'Spin-on' Cartridge type which makes filter changing easier & cleaner.

- **Adaptor** (1) RR1238
  Vehicles without engine oil cooler

- **Adaptor** (1) RR1275
  Vehicles with engine oil cooler

- **Oil Filter Cartridge** (1) RR1243

- **Service kit for adaptor** (1) RR1238SK

**ALLOY ROCKER COVER**

- **Alloy Rocker Cover**

  - **Alloy finish**
  - **Black (Crackle finish)**
  - Note: use thin gasket GEG413T

- **TKC378A**
  **TKC378AP**

**K&N AIR FILTERS**

These units replace the existing air cleaner box and improve engine breathing - they look good too!

Don’t forget to order cleaning and re-oiling fluids.

- **K&N Filters (Each)**
  - **Pair** (1) RM6230
  - **Each** (2) RL1575

- **Cleaning Fluid (K&N)** (1 Litre) (A/R) RX1346

- **Element Oil (Use after cleaning)**
  - 29.58ml Sachet (A/R) RX1347
  - 250ml Bottle (A/R) RX1348
  - 400ml Aerosol (A/R) RX1349

**ROCKER FEED KIT - GT6**

**ALL MODELS**

- **ROCKER OIL FEED KIT**

**THE ROCKER FEED KIT**

- **Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!**

**EXTERNAL ROCKER FEED KIT**

- **ALL MODELS**

**EXCESSIVE ROCKER FEED KIT**

- **EXTERNAL ROCKER FEED KIT**

**THE ROCKER FEED KIT AND OIL CONSUMPTION**

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem seal is required. We offer the simple do-it-yourself rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem. Now the clever bit... How to fit them without removing the cylinder head from the car?

Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decoke set!

Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank ant clockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of valves.

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.
The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5Ah to 100Ah), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

**Battery Conditioner Kit - RX1410**
Comes complete with all fittings & operating instructions.

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

Can also be used for these applications providing they use a 12 volt battery:
- Caravans, lawn mowers, motorbikes, motor boats, wheelchairs and general leisure use.

**BATTERY CHARGER**
GAC7106
Conventional type 6v/12v

**UPRATED IGNITION SYSTEMS**
These kits offer a maintenance free ignition system, (in place of contact points) with potential for improved performance and fuel economy.

- Electronic Ignition Kit (Newtronic) RG1255
- Silicone Plug Lead Set GHT142S

**UPRATED HI-TORQUE STARTER MOTOR**
Fits as direct replacement.
Starts engine regardless of compression or temperature.
Up to 200% more cranking power using up to 50% less current.
Uprated Hi-Torque Starter Motor
Outright sale, no exchange.
All models
GEU9405UR

**AIR HORNS**
Air horns (Electric type) RX1381
Twin ‘Compressed - Air’ Horns.

**ACCESSORIES**

**HALOGEN HEADLAMP CONVERSION KIT**
- Halogen conversion kit;
  - RHD (with or without pilot) RB7129
  - LHD - France (pilot type) RB7160
- Halogen Bulb (100/80w uprated) each GLB484
- Halogen Bulb ‘Xenon’ (60/55w) pair GLB472X

**FRONT FOG LIGHTS**
- Front ‘Fog light’ (Supplied in pairs) RX1370

**REAR FOG LIGHTS**
- Rear fog light/guard RB7082

**PORTABLE WORKLIGHT**
Ideal for working on your car or for jobs around the house. Inc. 240v-500w tungsten halogen lamp, 2m cable and BS plug.

- Portable Halogen Worklight (500w) RX1263

**KENLOWE ELECTRIC FAN KIT**
- Kenlowe Electric Fan Kit RB7065

**UPRATED IGNITION SYSTEMS**
- Spark Plug - High Performance GSP6462
- Sports Coil (performance)
  - Mk1 & Mk2 (12 volt) GCL110HP
  - Mk3 (6 volt) GCL132HP

**INSPECTION LAMP**
- Inspection Lamp/Halogen RX1424
  - Plugs into cigar lighter.
EBC turbo groove discs and ‘Green Stuff’ Kevlar pads. Handed discs (rh/ lh) with curved grooves & dimples offer superb stopping power when combined with pads. The pads may be fitted to standard discs also.

**UPRATED DISCS & PADS**

Uprated Discs & Pads (Set)
- Mk1, Mk2 & Mk3 early (KCS 06077/ KE/KF12389)  
- Mk3 late (KE/KF12380 onwards)  

Uprated Discs (pair)
- Mk1, Mk2 & Mk3 early (KCS 06077/ KE/KF12389)  
- Mk3 late (KE/KF12380 onwards)  

Eye Bolt Set (pair)
- Mk1, Mk2 & Mk3 early (KCS 06077/ KE/KF12389)  
- Mk3 late (KE/KF12380 onwards)  

Reinforcement Plate Set (pair)
- Mk1, Mk2 & Mk3 early (KCS 06077/ KE/KF12389)  
- Mk3 late (KE/KF12380 onwards)  

Bolt & Spacer Set (pair)
- Mk1, Mk2 & Mk3 early (KCS 06077/ KE/KF12389)  
- Mk3 late (KE/KF12380 onwards)  
Pins/shims available separately.

**COMPETITION TYPE HARNESS**

A popular alternative to standard seat belts - these really do look the part!

The 4-point harness shown (no. 1) can be converted to the 6-point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2” wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.

**Gloves wallet/folder**

Look & Be Organised.

This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.

**Service/MOT record log**

A visible service record of your classic.

Use this log book for keeping a full record of your classics service, tax & MOT dates. Over the years the historic record will prove to any potential purchaser how you have cared for your car.
STEERING WHEELS & FITTINGS

MOTO-LITA WOOD RIMMED - RR1170

MOTO-LITA LEATHER RIMMED - RR1173

MOUNTNEY WOOD RIMMED - RL1466

Motolita Steering Wheel
Inc. Boss & fittings.
Wood Rimmed
13” dia - flat (1) RR1170/13
14” dia - flat (1) RR1170/14

Motolita Steering Wheel
Inc. Boss & fittings.
Leather Rimmed
13” dia - flat (1) RR1173/13
14” dia - flat (1) RR1173/14

Mountney Wood Rimmed Steering Wheel
Semi-Dished (13”) (1974 on) (1) RL1466

FRONT SPOILER - MK3
Front Spoiler (Mk3 only) (to original spec) GLZ608
Fitting Kit GLZ608FK

SOLID MOUNTING KIT
Solid Mounting Kit (alloy) (1) RR1370
Replaces original rubber mountings and clamps. Provides
more positive feel to steering. Note: also transmits more
road noise and vibration.

SILL KICK PLATES
Sill Kick Plates (Thames logo) pair - RL1067

OVERSILL TRIM KIT
Oversill Trim Kit (all models) RL1232
Kit includes pair of stainless steel sill covers and
retaining strips.

DOOR MIRRORS
BULLET STYLE DOOR MIRROR - GAM105

GEAR LEVER KNOBS
Gear Lever Knob - Non Overdrive Models
Wood RL1528W
Leather RL1528L
Wood (larger Amco style) RL1528WA
Leather (larger Amco style) RL1528LA

Door Mirror - ‘Bullet’ Style (RH/LH)
Chrome GAM105

Door Mirror - Standard
Including fittings.
Chrome GAM213
RH GAM214
LH GAM261
Black GAM262
RH GAM262
LH
**Mudflaps (Pair)**
- Front (inc. fittings) | GAC630F
- Rear (inc. fittings) | GAC630R

**Headlamp Stoneguards**
- Headlamp Stoneguards (pair) | RR1175

**Overmats**
- Footwell (Front) tailored overmats; Suitable for RHD & LHD models.
  - Velour (Pr) | RL1317
  - Rubber (Pr) | RL1317R

**Valve Caps**
- Valve cap set, Triumph | HMP190129

**Baseball Cap**
- ‘Rimmer Bros’ Baseball Cap | RX1425

**Personal Organiser**
- Land Rover Personal Organiser
  - Superb value!
  - 14 x 20cm (6 ring) in dark burgundy with Land Rover badge.
  - Binder only | STC50440
  - Binder & diary insert | STC50440K

**Key Ring**
- Key ring/fob;
  - ‘Laurel’
  - ‘Triumph shield’ | RM8194

**Vouchers**
- Rimmer Bros ‘Vouchers’;
  - Vouchers make an ideal present for Classic car owners.
  - £5.00 value | RX1337
  - £10.00 value | RX1338
  - £20.00 value | RX1339
  - £50.00 value | RX1341

**Vehicle Number Plates**

<table>
<thead>
<tr>
<th>Standard</th>
<th>NPF</th>
<th>NPFGB</th>
<th>NPF3D</th>
<th>NPF3DGB</th>
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</thead>
<tbody>
<tr>
<td>Deluxe</td>
<td>NPF</td>
<td>NPF3D</td>
<td>NPF3DGB</td>
<td></td>
</tr>
<tr>
<td>Deluxe - 3D effect</td>
<td>NPF3D</td>
<td>NPF3DGB</td>
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<table>
<thead>
<tr>
<th>Black - Pressed Aluminium</th>
<th>Black - Acrylic</th>
<th>Black - Acrylic (Engraved)</th>
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<tbody>
<tr>
<td>Standard</td>
<td>NPR</td>
<td>NPR3DGB</td>
</tr>
<tr>
<td>Standard with ‘GB’ logo</td>
<td>NPRGB</td>
<td></td>
</tr>
<tr>
<td>Deluxe - 3D effect</td>
<td>NPR3D</td>
<td></td>
</tr>
<tr>
<td>Deluxe - 3D effect with ‘GB’ logo</td>
<td>NPR3DGB</td>
<td></td>
</tr>
</tbody>
</table>

**Vehicle Number Plate (Pair) - Black**
- Black background, Silver letters
  - Legal on Vehicles Reg. to 1/1/73.
  - Pressed aluminium (PR) | RX1365
  - Acrylic - standard letters (PR) | RX1365B
  - Acrylic - engraved letters (PR) | RX1365A

**Fitting Kit - number plates**
- Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads. | NPK
Reproductions of Original Triumph Adverts.

We have available a good selection of full colour advertisements/posters as released by Triumph - British Leyland, representing adverts used Worldwide.

Cream GT6 Mk1
Picture: GT6 on headland.
Caption: ‘Running Bros. Sharing engine, Wheeding wind, Triumph GT6’

White GT6 Mk1
Picture: Low close-up shot from rear of car, Reg No FWK 319D.
Caption: ‘Still the world wants the new Triumph GT6.’

Red Mk1 & Le Mans racing GT6
Picture: 2 shots, 1 showing Le Mans car number 50, & red Mk1 at speed on road, Reg No FK9398D.
Caption: ‘Bred at Le Mans, to put you safely ahead!’

Red GT6 Mk2
Picture: Car passing on main road, Reg No MH90234.

Red GT6 Mk2 & chassis
Picture: Blue MK2 rolling chassis in foreground with red Mk2 passing at speed in background.
Caption: ‘Our winning streak.’

White GT6+
Picture: White USA spec GT6+ (Mk2) parked on wooden bridge.
Caption: ‘TRIUMPH GT6+’

Yellow GT6 Mk3
Picture: Woodland scene & 3 inset shots, Reg No SW234U.
Caption: ‘Triumph GT6 Mk3, now read on... Styled For The Fast Life.’

White GT6 Mk3
Picture: Woodland scene showing front of car, Reg No YK17JH.
Caption: ‘Triumph GT6 Mk3. Triumph put in what the others leave out.’

Yellow GT6 Mk3
Picture: 3 shots in profile - Side (Main), Front & Rear, Reg No NK349H.
Caption: ‘The Triumph GT6 Mk3.’
CAR STORAGE

CAR-CAPSULE
The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems. Quick and very easy to use, Car-Capsule is suitable for both long and short term storage. The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle. Car-Capsule helps prevent interiors from becoming damp & musty during storage.

Dolomite Car-Capsule (480x180cm) RX1402
Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.

OUTDOOR ‘MONSOON’ SEMI-TAILORED CAR COVERS

Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3
TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse
Stag
2000/2500 saloons, Rover SD1
Extra large - Range Rover etc

FEATURES...
- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

TOTAL PROTECTION!

INDOOR TAILORED CAR COVERS

Cover It up!
Look at these features ...

- Breathable Cotton material.
- Available in a choice of colours.
- Excellent tailored fit.
- Superb Value for Money.
- Embroidered Model Name/Logo.
- Supplied with FREE Storage Bag.
- Manufactured in the UK.

These quality tailored indoor car covers are exclusive to Rimmer Bros, and have been individually designed for each model to ensure a really close fit. They are manufactured to our specification in a ‘Breathable Sateen Cotton’ material that is strong, but yet light in weight, making them very easy to fit. They will provide ideal protection whilst your car is in the garage - whether just parked up for a few days, or stored over the winter months - from dust, bright sunlight and from those annoying little marks when people brush past. The covers, which are available in a choice of colours, are supplied with a matching storage bag. This product is manufactured Solely in the United Kingdom. Available in Blue, Red & Green.

GT6 ‘Sateen’ Car Cover RG1158
Indoor Car Covers also available for other models.
### ACCESSORIES

**TRIUMPH VIDEOS**

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.

**THE TRIUMPH MARQUE**

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spitfires from 1953 to 1968 and the introduction of the TR6. Footage of the 25th Monte Carlo Rally is also included.

**TRIUMPH HERALD**

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.

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### BOOKS & VIDEOS

**TRIUMPH VIDEOS**

- **THE TRIUMPH MARQUE**
  - RX1436
- **TRIUMPH HERALD**
  - RX1437

**LEYLAND CARS OF THE 70's**

- RX1442

**HAYNES OWNERS WORKSHOP MANUAL - MAN**

- RX1534

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### WORKSHOP MANUALS

<table>
<thead>
<tr>
<th>(FACTORY)</th>
<th>(HAYNES)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TR4/TR6A</td>
<td>TR2-4A</td>
</tr>
<tr>
<td>TR5 Pi Supplement</td>
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<td>TR6</td>
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<tr>
<td>TR5/TR250/TR6 (Pocket size)</td>
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<td>Dolomite Sprint - Repair operation times</td>
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<td>SD1 (1982 on)</td>
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### WORKSHOP MANUALS (FACTORY)

- TR4/6A: 510222
- TR5 Pi Supplement: 545053
- TR6: 545277
- TR5/TR250/TR6 (Pocket size): 545277HBS
- TR7: AKM3979B
- TR8: AKM3971
- Stag: AKM3966
- Stag - Engine Service Manual (Pocket Size): RS1542
- Spitfire Mk1/2/3: 511243
- Spitfire Mk6V: 545254
- Spitfire 1500: AKM4329HVCR
- Hard Cover: 2300/2600/3500 (exc EFi)
- Soft Cover: AKM4329SVCVR
- Spitfire (Pocket Size): RL1395
- GT6/Vitesse: 512947
- Herald: 511243
- Dolomite Sprint: AKM3629
- Dolomite Sprint - Repair operation times: AKM3635
- SD1 (1982 on): AKM5343

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### WORKSHOP MANUALS (HAYNES)

- TR2-4A: RF4128
- TR6: RR1020
- TR7: RB7210
- Stag: RS1401
- Spitfire: RL1222
- GT6/Vitesse: RG1001
- Triumph FWD (1965-73) Autodata: RX1292AD
- Dolomite 1300: RT1250
- 2000/2300/2600: R01068
- 3500: R01069
- 2300/2600/3500 (exc EFi): RX1292AD
- Autodata: R01069AD
- Carburettor Manual: RX1412
- Weber, Zenith, Stromberg: RA1007

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### SALES BROCHURES (ORIGINAL)

| Spitfire 1500 | RL1379 |
| TR7 Convertible | RB7283 |
| Dolomite | RT1223 |
PARTS BOOKS -
‘BRITISH LEYLAND’

TR2/3  501653SC
TR4    510978
TR4A   514837
TR250  516914
TR5    516915
TR6 (to 1973)  517785A
TR6 (1974 to ’76)  RTC90093A
TR7 (1975 – 78)  RTC9814CA
TR7 (1979 on)  RTC9828CC
TR7/8 (to ’79)  RTC9020B
Stag     519579
Spitfire (’4 Mk1 & Mk2)  511682
Spitfire (Mk3)  516282
Spitfire 1500 (Late)  RTC9819CB
GT6 (Mk1 & Mk2)  515754
GT6 (Mk3)  520949A
Herald (1200 – 12/50)  510597
Herald (13/60)  517056
Vitesse (1600/2000 Mk1)  511408
Vitesse (2 Litre Mk2)  517786
Dolomite (All Models)  RTC9822CB
Triumph 1500 (RWD)  RTC9019A

See catalogue for full listings

TR7 USA (1977)  RTC9209-77
TR7 (Coupe 77–81)  AKM4332
TR7 (’81 on inc. conv.)  AKM4853
TR8  AKM4779
Stag     545105
Spitfire Mk3                  545017
Spitfire MkIV                 545220
Spitfire 1500                RTC9221
Spitfire 1500 (USA)          AKM4544
GT6 (Mk1)  RG1093
GT6 (Mk2)                  545057
GT6 (Mk3)                  545186
Herald (1200 & 12/50)       512893
Herald (13/60)              545037
Vitesse (1600 Mk1)           511236
Vitesse (2 Litre Mk1)        545006
Vitesse (2 Litre Mk2)        545070
Dolomite Sprint              545061
Triumph 2000/2500            AKM3617

SD1 - Refer to catalogue

OWNERS
HANDBOOKS

TR4    510326
TR4A   512916
TR250  545033
TR6    545078
See catalogue for full listings

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TR7 (Coupe 77–81)  AKM4332
TR7 (’81 on inc. conv.)  AKM4853
TR8  AKM4779
Stag     545105
Spitfire Mk3                  545017
Spitfire MkIV                 545220
Spitfire 1500                RTC9221
Spitfire 1500 (USA)          AKM4544
GT6 (Mk1)  RG1093
GT6 (Mk2)                  545057
GT6 (Mk3)                  545186
Herald (1200 & 12/50)       512893
Herald (13/60)              545037
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Vitesse (2 Litre Mk1)        545006
Vitesse (2 Litre Mk2)        545070
Dolomite Sprint              545061
Triumph 2000/2500            AKM3617

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<td>17. 2000/2500 Road Test Book (Brooklands) 100 pages</td>
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<td>20. Essential Triumph TR2 – 8</td>
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<td>21. Triumph TR4: The Complete Story</td>
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<td>25. Tuning Rover V8 Engines</td>
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<td>27. Range Rover - Performance Data, new model instructions, long term reports, valued, running,</td>
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<td>34. Triumph Vitesse 62-71 Road Test Book</td>
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<td>37. Spitfire Competition Prep Manual</td>
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<td>38. GT6 Competition Prep Manual</td>
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<td>39. Triumph Cars (when available)</td>
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<td>40. Spitfire MK3, N. 1500 Workshop Manual (Globetrotter size)</td>
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<td>41. Collectors Guide (Spitfire &amp; GT6)</td>
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<td>42. Owners Guide - Spitfire, Herald, GT6 &amp; Vitesse (Haynes) not shown</td>
<td>RL1418</td>
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**GENERAL CONSUMABLES**

- WD40 (Large - 400ml) GAC111
- Easystart (Bradex) RX1511
- Radweld (Nuts, 250ml) RX1508
- Silicone Sealant (50ml tube) GNF6093
- Hylomar (Gasket Sealant) (100g) GGC102
- Loctite (Tube) (24ml) GAC100
- Exhaust jointing compound GCH112
- Copaslip (Tube) (89g) RX1345
- Brake cleaner (Aerosol) GBF901
- Brake Rubber Grease 514578
- Latex Rubber Gloves (Pack of 100) RX1406

**HOW DOES ‘DIS-CAR-NECT’ WORK?**

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc). Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time. For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, ‘Dis-Car-Nect’ will also prevent battery drain, simply unscrew the knob and remove the fuse. Fits all vehicles and is easily fitted to any battery terminal. Full installation/user instructions supplied with every unit.

**VEHICLE SECURITY**

- ‘Dis-Car-Nect’ starter immobiliser RX1356
- Replacement screw knob RX1356K
- Replacement fuse RX1356F

**WHEELS**

**MINILITE REPLICA WHEEL KITS**

See page 29 for details.

**WIRE WHEEL CONVERSION KIT**

See page 29 for details.

**WHEEL TRIM SET**

Chrome Wheel Trim Set RL1360

**WHEEL WAX**

Prevents the build up of brake dust and stops corrosion. Protects against road salt, tar and grime. Gives an incredible shine.

Wheel Wax (225g) RX1262
**LUBRICANTS & FLUIDS**

### ENGINE OIL

- **Unipart (20W/50)**
  - 4.55 Litre/1 Gallon: GGL104
  - 1 litre: GGL614
- **Duckhams Q (20W/50)**
  - 4.55 Litre/1 Gallon: HMP190100

**ENGINE OIL CAPACITY (INC FILTER) 4.7 LITRES.**

### BRAKE/CLUTCH FLUIDS

- **Unipart (EP90) 0.5 Litre**
  - GGL190

- **Unipart (DOT 3) 1 Litre**
  - Silicone 0.5 Litre*: GBF103
  - Silicone 1 Litre*: RX1327

*Do not mix with standard fluid

### GEAR OIL

- **Unipart (20W/50)**
  - GGL104
- **Castrol Running In Oil**
  - 4.55 Litre/1 Gallon: RX1417
- **Castrol Classic XL (20W/50)**
  - 4.55 Litre/1 Gallon: RX1363
- **Unipart (10W/40) Semi-Synthetic**
  - 5 litre: GGL687

### OIL JUGS

- **Castrol Oil Jugs**
  - 1/2 Pint: RX1395
  - 1 Pint: RX1396
  - 2 Pint: RX1397
  - All Three Jugs: RX1398

### ANTIFREEZE

- **Unipart 1 Litre**
  - GAC2018
- **Unipart 5 Litre**
  - GAC2019

### UNLEADED FUEL ADDITIVES

- **Unipart (20W/50)**
  - 4.55 Litre/1 Gallon: GGL104
  - 1 litre: GGL614
- **Duckhams Q (20W/50)**
  - 4.55 Litre/1 Gallon: HMP190100

**Lithium Grease (Multi-Purpose)**

- **Unipart 0.5 Litre (Tube)**
  - Brake Rubber Grease: 514578
  - Cam Lube (for assembly): RX1358

**Bottled additives are available which can be mixed with either ‘Premium’ or ‘Super’ unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!**

- **Castrol Valvemaster**
  - 250ml: RX1407VM
- **Castrol Valvemaster Plus**
  - 250ml: RX1407VMP

Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.
The ‘Concours’ specialist wheel cleaning system will help you care for your Classic’s wheels. Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), ‘Concours’ wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

‘Concours’ Wheel Cleaning Kit - RX1405
Kit includes;
- Special cleaning solution (580ml)
- Wooden handled cleaning brush & dispenser.
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places.

Finishing/protection solution leaves wheels like new.

The ‘Concours’ specialist wheel cleaning system will help you care for your Classic’s wheels. Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), ‘Concours’ wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

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Finishing/protection solution leaves wheels like new.
PAINTS
Aerosols & Touch-in Tins

GENERAL APPLICATION (Aerosol)
Black - High Gloss (400ml) RX4070A
Black - Matt (500ml) RX1266
Black - Satin (500ml) RX1538
Silver (Suitable for wheels) (450ml) RX1265
Lacquer - Clear (Suitable for wheels) (400ml) RX1261

PRIMER (Aerosol)
White (150ml) RX4048A
Red Oxide (150ml) RX4049A
Grey (150ml) RX4047A

ENGINE PAINT
Engine Paint (High Heat)
Black (400ml) (Aerosol) RX1432A
Aluminium (400ml) (Aerosol) RX1432AL
Brush-on (125ml) (Tin) RX1432B

CHASSIS PAINT
Chassis Paint (For general touch up)
Black Brush-on (125ml) RX4070B

GT6 BODY PAINTS

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<th>Aerosol Code</th>
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<td>Damson Red</td>
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<td>Signal Red</td>
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Body colours issued for Mk3

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<td>Carmine Red</td>
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See page 26 for details.

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Standard & Sports
See page 15-18 for details.
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