ALL PARTS ARE GUARANTEED
“It’s our objective to ensure the satisfaction of every one of our customers.”
Please refer to our Price Guide for warranty information.

HOW TO FIND US
We’re 2 miles south of Lincoln, on the A15 Lincoln to Sleaford road.
When approaching Lincoln from the A1/A46, follow the A1434 signposted to city centre, through North Hykeham, then pick up signs for the A15 to Sleaford.

BUSINESS HOURS
8.30am - 5.30pm Monday to Friday.
8.30am - 1pm Saturday.
(Closed Sunday and Bank Holidays except Good Friday)

Rimmer Bros Ltd. Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England.
Telephone: 01522 568000
Fax: 01522 567600. E-mail: sales@rimmerbros.co.uk
www.rimmerbros.co.uk

A BRITISH COMPANY SUPPORTING BRITISH CARS
We have endeavoured to keep the parts listings as comprehensive as possible whilst concentrating on the items most frequently called for. If the parts you require are not shown, please contact our sales office, where our staff will be pleased to check availability and price for you. Prices are listed in our separate Price Guide or can be found on our website.

Our Catalogues and Price Guide are also available on CD - see inside rear cover for details.

As well as supplying parts for Range Rover, Discovery, Freelander, Defender, 90/110 and Land Rover ‘Series’ vehicles, we also specialise in Triumph - TR2-8, 2000/2500/2.5Pi, Stag, Spitfire, GT6, Dolomite, Herald, Vitesse & Rover SD1. Additionally, we also supply parts for MG Rover cars - Rover 100/200/400/600/800/25/45/75/ZT & MGF. Please refer to inside rear cover for details on all our catalogues.

Rimmer Bros is an authorised Land Rover Parts Distributor (see page 7). This means we have access to the full range of genuine Land Rover parts - for every model.

This catalogue features genuine parts throughout - at affordable prices - alongside aftermarket parts.

Our customers are owners, garages and other specialists looking for a fast, reliable source of original and high quality aftermarket parts and accessories available by mail order or over the counter. We have the latest technology to ensure orders are processed instantly and despatched promptly to wherever you are - UK or worldwide.

Our aim with this catalogue is to apply our unique parts service to Series II Discovery, helping you to maintain and enhance your vehicle at affordable cost.

Rimmer Bros has specialised in supplying parts for Classic Triumph cars. In addition, we have been supplying stainless steel exhaust systems for Land Rovers and other 4x4 vehicles since 1984.

In 1993, we added to our range of parts catalogues when we began stocking parts for the Rover SD1.

In the summer of 2000, to celebrate 30 years of Range Rover production, we launched our comprehensive parts catalogue for the Classic Range Rover. This was a natural move, as a vast number of Range Rover’s are powered by the Rover V8 engine - a subject in which we specialise! This was followed soon after by our Discovery, Freelander and Defender parts and accessories catalogues.

We are now pleased to introduce our latest parts and accessories catalogue, for the Series II Discovery (1998 to 2004) This catalogue lists a comprehensive range of both genuine and aftermarket parts and accessories.

Our aim with this catalogue is to apply our unique parts service to Series II Discovery, helping you to maintain and enhance your vehicle at affordable cost.

We have endeavoured to keep the parts listings as comprehensive as possible whilst concentrating on the items most frequently called for. If the parts you require are not shown, please contact our sales office, where our staff will be pleased to check availability and price for you. Prices are listed in our separate Price Guide or can be found on our website.

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This catalogue features genuine parts throughout - at affordable prices - alongside aftermarket parts.

The added advantage of being able to order a part for any Land Rover from the convenience of your home or workplace, means the Rimmer Bros service is hard to beat!
SO WHERE DO WE GET OUR PARTS

We offer genuine Land Rover Parts - direct from Land Rover - which offer the best quality and service life. We also offer quality after-market parts as an alternative to original equipment; often, there can be significant cost savings.

PART NUMBERS

In general, we use Land Rover part numbers to identify original equipment (OE) Land Rover parts. When an alternative to the OE is offered (aftermarket), then the part number is identified with a ‘P’ suffix. There is also equivalence with certain Rover and Triumph numbers where we list the Rover/Triumph number.

LL, RA, RB, RD, RX & LF prefixes denote a Rimmer Bros derived part, where no original part number exists. An ‘R’ suffix denotes ‘reconditioned’, usually sold on an exchange basis.

THE PEOPLE YOU’RE DEALING WITH

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.

THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things:

Firstly, our people know the cars we’re dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House was acquired in 1991. With over 75,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 35,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate “order picking”, careful packaging and despatch procedures.

COMMITMENT TO CUSTOMER SERVICE

Helpful - Accurate - Fast - Efficient

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times.

Our people know your car well, and every member of our staff is dedicated to helping Land Rover owners.

Our computer system gives up-to-the minute information regarding availability and the price of any item.

We have an enviable reputation for despatching goods when the customer needs them, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.

THE LAND ROVER PARTS SPECIALIST

“Errors & Omissions Excepted. All parts offered subject to availability.

All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control - when specifications are changed, or when goods become temporarily unavailable.”

Certain part numbers have been superseded to an alternative number when a later version or updated specification is offered.

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**TELEPHONE NUMBER**

**SALES**

01522 568000

(Overseas +44 1522 568000)

**FAX NUMBER**

**SALES**

01522 567600

(Overseas +44 1522 567600)

**ADDRESS**

Rimmer Bros, Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

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**THIS CATALOGUE & OUR PRICE GUIDE**

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to our web site or the separate Price Guide (or CD rom) which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a ‘Trouble Shooter Guide’.

**ORDERING BY PHONE**

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

**UK Payment for Phone Orders**

(See also "Overseas Orders & Payment.")

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Maestro, Solo, American Express, Diners Club, or JCB. You will need to tell us the card number, expiry date (or issue number), cardholder’s full name and registered card address.

**After Hours Ordering Service**

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

**ORDERING BY FAX**

**UK CUSTOMERS:** 01522 567600  **OVERSEAS CUSTOMERS:** +44 1522 567600

See also "Overseas Orders & Payment.")

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

**ORDERING ON LINE & BY E-MAIL**

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

www.rimmerbros.co.uk

E-Mail: LRsales@rimmerbros.co.uk

Order through our website using our secure on-line ordering system!

All the latest news, special offers, products and prices just a ‘click’ away.
ORDER

COLLECTING IN PERSON

If you wish to ‘call and collect’, you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We’re about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PAYMENT

For full information and details on prices, VAT, & VAT exempt export sales, please refer to our web site or the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Please note that our latest prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/ urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;
A) Credit card, Debit card or Charge card.
B) Bank cheque - in ££s sterling (Drawn on a London Bank)
C) Travellers Cheques (signed) - in ££s sterling.
D) Giro Cheques in ££s sterling.
E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from post to overnight carrier services. We can advise of the best method of despatch when you order. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total before despatching if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

REPLACEMENT PARTS & ACCESSORIES

Before returning your old unit, please telephone our customer service dept on 01522 568000 in order to obtain a return authorisation number. See reverse of invoice for full details of return procedure. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable, damaged, incomplete or not identical to the type supplied.

EXCHANGE SURCHARGES (REFUNDABLE)

Where parts are sold on an exchange basis, an “Exchange Surcharge” is applied — a deposit in effect, which is refunded to you when your old unit is received by us. This system allows you to make an exchange without having to send the old unit first ... it can often prevent your vehicle being off the road. The amount of the Exchange Surcharge is shown in the Price Guide in italics below the part number.

Before returning your old unit, please telephone our customer service dept on 01522 568000 in order to obtain a return authorisation number. See reverse of invoice for full details of return procedure. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable, damaged, incomplete or not identical to the type supplied.

CUTLERY CONTENTS

VEHICLE IDENTIFICATION 7
SERVICE ITEMS (QUICKFINDER) 9
TD5 ENGINE 11
V8 ENGINE 12
CLUTCH & FLYWHEEL 17
ENGINE & GEARBOX MOUNTINGS 17
COOLING & HEATING SYSTEM 18
FUEL SYSTEM 20
EXHAUST 21
GEARBOX 23
PROPSHAFT 24
AXLES 24
FRONT SUSPENSION 25
REAR SUSPENSION 26
SUSPENSION PACKAGES 28
ROAD WHEELS 29
BRAKES 32
STEERING 34
ELECTRICAL 35
BODYWORK 38
BODY FITTINGS & FINISHERS 40
DECALS & BADGES 43
INTERIOR TRIM 44
ACCESSORIES 47
INDEX 65

NEW & RECONDITIONED PARTS

Almost every part we list is sold brand-new, but in many instances we also offer you the facility to buy “Reconditioned” (usually giving us your old component in part-exchange).

Where there is a reconditioned version of a part, you will find the letter ‘R’ added at the end of the part number.
INTRODUCTION

Project Tempest
Towards the end of the 1990s, the original - and hugely successful - Land Rover Discovery was redesigned under the name 'Project Tempest'. Both the press and the public waited with anticipation; this was going to have to be something special to take over from the original model.

The New Discovery was previewed first in the USA at a special Land Rover 50th Anniversary celebration held on April 30th 1998, at LRMC's Lanham headquarters. Land Rover then organised a round-the-world publicity trip for the vehicle, to raise awareness and prove that it was as capable as its predecessor. On 1st June 1998, a pair of New Discovery vehicles - one V8i and one Td5 - set out from London. The plan was to visit 25 countries and travel over 30,000 km in just 100 days, for what could be described as 'the longest test-drive in history'. It was to prove, beyond a doubt, the "new" Discovery's credentials - both as a Land Rover and as the Most Advanced 4x4 on Earth.

The vehicles were given to two teams of journalists to drive around the world. Taking the worst that the world could throw at them, and completing the journey in time, and without a hitch. New Discovery TReK was the longest, most arduous and most ambitious test drive in history.

By the end, the vehicles had covered 19,152 miles and 27 countries in just 58 days. In early August, a technical briefing day was held for invited members of the world's media at the Rover Group's Gaydon research and development facility. A ride-and-drive event for the press followed during September near Nairn, in the Scottish Highlands, and the vehicle was finally revealed to the public at the Paris Motor Show on September 29th. Sales began on November 21st in the UK, and in the New Year for the rest of the world.

Evolution or Revolution
The new vehicle was given the name "Discovery Series II", which was carefully chosen to invoke the history of the original Land Rover Series vehicles.

At first glance, the Series II looked very similar in appearance to its predecessors, but under the skin it included a variety of new features - some already fitted to other models in the Land Rover line-up, such as the Freelander's Hill Descent Control (HDC) and the Range Rover's air suspension at the rear - and some completely new options, such as Active Cornering Enhancement (ACE), which reduced cornering roll to insignificant proportions.

The interior and exterior were re-worked to be less utilitarian, but it was still very similar to the Discovery I. However, every body panel was in fact new (and incompatible), with the exception of the rear door outer skin. The rear body was extended to improve load space but at the expense of added rear overhang, which adversely impacted off-road ability (a compromise that most owners would consider more than acceptable).

The diesel-engined models were given a completely new engine, the 2955cc Td5 (in-line direct-injected 5 cylinder), in common with the updated Defender models. This electronically managed engine was smoother and produced more usable torque at lower revs than its 300 Tdi predecessor. The familiar V8 petrol version - now identified as 4.0 litre but actually the same bore and stroke as the old 3.9 - was transplanted straight from the P38A Range Rover, but the 4.6 variant from that car was not available. A new dual-mode, intelligent, electronically controlled, four-speed automatic transmission was available with either engine.

While cynics might have accused Land Rover of simply combining the old features of the existing model range into one gap-bridging model (using engines from Defender and Range Rover P38A, HDC from Freelander, air suspension from Range Rover, all in a modestly redesigned body), in fact the new vehicle had some features of its own to make it something very special.

"The design is the evolution that hides a revolution"
Alan Moberly, Chief Designer, New Discovery

Body Design & Structure
Both on and under the skin, the New Discovery body shell underwent a major engineering and re-tooling programme to achieve the latest world-class standards. The result could be readily seen in the smoothly-formed, close-fitting body panels, with narrow, accurately-aligned door gaps. Body material changes included the extensive use of zinc coated steel, particularly in the lower part of the shell, and a change from aluminium to steel for the door skins. Steel outer panels facilitated the pressing of the new, more sculpted door form as well as allowing tighter tolerance control. The zinc coating provided outstanding corrosion protection and rigorous attention was paid to improved body sealing to prevent water ingress and minimise wind noise.

The structure beneath was also upgraded in the light of new design and manufacturing technologies. Use of 'Design For Assembly' (DFA) techniques led to reduced panel count and simplification compared with the previous design, one example being the new extended rear floor structure which was a single pressing in place of seven. This contributed to a stiffer body shell.

Specifications
The New Discovery was available with a choice of just 2 engines - the all new, high technology 2.5 litre, 5 cylinder, direct injection diesel or the latest generation of the famous V8 petrol engine - and just one, 5 door body style. There were 4 trim levels, all of which had driver's air bag, ABS, Electronic Traction Control (ETC) and Hill Descent Control (HDC) as standard. All models above the base derivative had 7 seats and Self Leveling Suspension (SLS) as standard while the top 2 trim levels had Active Cornering Enhancement (ACE) as standard. Seven seats, SLS and ACE were optional on other derivatives. Base models and the “S” derivative had a new cloth trim while the XS model had a unique leather and “Land Rover” fabric combination. The top level ES model had leather trimmed seats. All models featured improved in-car entertainment (ICE) systems with the ES being fitted with a Harmon Kardon developed 12 speaker system with remote CD auto-changer and remote headphone sockets for rear passengers. This system was optional on “S” and “XS” derivatives. The range was complemented by a wide selection of accessories, as usual.

New Discovery was developed by a team led by project director Nick Fell who was previously project director on the MGF. The design team of Belinda Mason and Mike Sampson was lead by chief designer Alan Moberly who was previously associated with the major facelift of Discovery in 1994. Beneath the body style, which is a subtle but complete evolution of the iconic Discovery design, was concealed a complex array of high technology Dynamic Control Systems that moved 4x4 vehicle design into a new dimension. New features included:

- Unique Dynamic Control Systems for car-like handling and ride
- Active Cornering Enhancement (ACE) - a new experience in 4x4s
- New traction technology for supreme off-road performance
- A brand new, powerful and efficient 5 cylinder diesel engine
- More power and torque for the V8 engine for improved driveability
- Fashionable interior with luxurious new seating and new fabrics
- New folding rear seats to give true seven-seat, all forward-facing capability
- Concert hall quality, 320watt 12 speaker in-car entertainment on top models
- New safety features
- The highest level security system as standard
Advanced Transmission

The new optional automatic transmission available on all New Discovery models - the 2F4HP22EH - featured a sophisticated electronic control system, with a variety of special features to enhance the driving experience on and off road. Electronic control gives more precise and consistent gear change points. The Transmission Control Unit (TCU) also communicated with the power unit ECM using a high speed "CANbus" link to effect a momentary torque reduction at the point of ratio change, resulting in a smoother change. Land Rover engineers invested a great deal of development time in making sure that the power unit and the automatic transmission worked together effectively as one unit. This meant, for example, that when the engine management system adjusted the fueling to compensate for high altitude conditions, the transmission control likewise adjusted the shift strategy to suit. In addition to a normal gear shift mode, controlled via the conventional P, R, N, D, and 3, 2, 1 selector positions in either high or low range, the driver also had the choice of two alternative mode selections. If the mode selection button was pressed while the road-going high range was in use, a 'Sport' mode was selected, which made more use of available engine power, changing up at higher revs, and changing down more readily. When low range was in use, usually for more difficult off road conditions, the mode selector button brought in 'Manual' mode, which closely emulated a manual transmission, allowing a selected gear (e.g. 3, 2 or 1) to be held without shifting almost regardless of speed, assisting driver control. In this mode the only situation under which a downshift would then occur would be at very low speed, to avoid stalling the engine.

The locking centre differential was still fitted, although the linkage to operate it was not attached, as Land Rover believed that the traction control and newly-developed Hill Descent Control would render it redundant. In 2002, the mechanism was finally removed, but was introduced later in that year due to customer demand (the mechanism and controls were fully reinstated as a cost option only - standard on top of range HSE/ES vehicles - on UK models). New Discovery had already used two different electronic traction control (ETC) systems in its range, with the rear axle control system fitted to Range Rover and the four-wheel system on ABS-equipped Freelander models. New Discovery introduced a further variation on the theme, which enabled ETC to give outstanding results without the need for a viscous coupling or a lockable central differential between front and rear axles. New Discovery’s full-time ETC system used the ABS wheel-speed sensors not only to identify side to side wheel speed discrepancies which occur when one wheel loses traction, but also to compare front and rear axle speed relationships. It therefore had the capability of emulating the front/rear traction control task that was carried out by viscous couplings on Range Rover and Freelander. New Discovery ETC worked under all road or off-road conditions up to a speed of 100 kph (62 mph). It had two control strategies, automatically selected according to the corresponding selection of high or low range on the transfer gearbox. In low range, where an ETC brake intervention was less likely to cause an engine stall, a more forceful approach was taken, with the system being even less ‘tolerant’ of any wheel slip. Inhibiting wheel spin in this rigorous way not only helped traction, but also reduces damage to the ground surface, as well as avoiding vehicle fouling and damage. In extensive off-road testing carried out in company with competitive vehicles under all kinds of conditions around the world, the ETC system of New Discovery demonstrated an extraordinary superiority of traction. Even in normal road driving, the ETC was deliberately programmed to be pro-active for increased confidence and safety.

Driving the Discovery

Drivers of the Series II Discovery were immediately astonished by its agility when compared with the outgoing model (and, in fact, the existing Range Rover). There was far less of the lateral movement that so many tall vehicles suffer from, due mainly to the combination of Self-Leveling Suspension (SLS) and Active Cornering Enhancement (ACE). However, transformations in the driving characteristics of the new vehicle were also due to other factors shared across the entire range: one of the keys to many of the dynamic behaviour improvements of the New Discovery lay in the steering geometry. By adopting Range Rover-style open yoke universal joints for the new front axle, the king pin inclination was altered to greatly reduce the ground offset. In addition to improving general steering characteristics, this reduced steering kick-back effects from sources such as rough ground or braking forces. Steering and suspension ball joints used a new technology, with pre-loaded rubber bearing elements that were exceptionally wear-resistant, even if the joint seals became damaged. An uprated worm and roller power steering box was specified and hydraulic power for the steering box came from a new pump, specified to suit the revised steering system. In the steering column, new rose-type joints were fitted for smoother action. Furthermore, the new axles were wider than on the previous model, to improve general stability and road holding. Finally, one of the most significant changes was the adoption of a Watts linkage lateral location for the rear axle, in place of the original central A-bracket. This raised the roll centre height and helped to reduce cornering roll in conjunction with a new, lighter and stiffer fabricated panhard rod, used for lateral location of the front axle to optimise the roll steer effect.

The rear air springs fitted to New Discovery were in fact different to Range Rover springs, using a new construction with lighter and more flexible sidewalls for optimum ride characteristics. They are connected to an air distributor which contains the electric compressor, an air drier unit and the left and right hand solenoid-operated spring valves. Left and right hand height sensors connected to the rear axle radius arms provides signals to the electronic control unit. Self levelling is carried out automatically whenever the engine is running, although when the vehicle is stationary all the doors must be closed for safety before the system will raise the suspension. Safety features are built in, to automatically stop the process if abnormal operation caused by an obstruction is detected. Thanks to the SLS system’s rear air springs, the suspension continually self-adjusts to provide a level ride; usefully, it can also be lowered or raised to attach a tow bar or cruise above rocky surfaces.

Inside, the packaging of the two third row seats was the subject of a major engineering project in its own right. The Discovery has always been essentially a vehicle for families but although these seats are mostly commandeered by children, they have been designed and dynamically tested to meet full adult safety standards.

Facia changes included a new passenger airbag module, and a new steering wheel with driver’s airbag. Where appropriate the steering wheel has remote switches for the ICE system and cruise control. Improved switchgear was of the same pattern introduced for Freelander and there was a completely new instrument pack. A number of new interior items were based on BMW parts, namely the automatic gear selector, the cant rail mounted grab handles and the electric seat switches.

Styling Updates

In 2003, there was a revised series II model, with L322 Range Rover style headlights, new bumpers and many other enhancements. Encouraged by the rapturous reception given to the 2002 Range Rover flagship model, Land Rover decided to sprinkle a little of the big car’s look and feel onto the Discovery range. With revised styling, equipment tweaks and improvements to suspension and brakes, this model brought the Discovery up to date in a market that was starting to spawn some serious rivals. So, Series II Discovery was anything but a face-lift of the original Discovery, using various parts-bin components from existing vehicles. In fact, it was the opposite: a completely new vehicle into which Land Rover skillfully incorporated the key design elements and legendary on- and off-road abilities so beloved of its customers. From the month it was launched, the Discovery became the second-best selling 4x4 in the UK (the Freelander was and still is the best-selling here). Land Rover sales figures are consistently breaking industry trends and are constantly rising when the rest of the industry is in a depression. Buyers put their trust in the New Discovery, and it didn’t let them down.
VEHICLE IDENTIFICATION

To ensure the parts that you order are correct for your Discovery, you will need to know when the vehicle was manufactured. Although the registration document will tell you when it was registered, this may have been some time after it was actually built. The most accurate way to determine your Discovery’s age (along with information relating to its specification) is by the chassis - or VIN - number.

You can find this number on your registration document, as well as two different places on the vehicle:
1. On a plate riveted to a panel in front of the radiator.
2. Inside the windscreen, on the lower left hand corner.

The VIN number contains details about where your car was built, the year of manufacture and the original specification. For example, a typical VIN would appear as follows: SALLTG223YA, followed by a 6-figure serial number. This information is broken down as follows:

SAL  Manufacturer code for Land Rover
LT   Vehicle code for Discovery
G    Trim level
M    Body style - 5 door
2    Engine code - 4.0 litre V8
3    Transmission & steering - auto, RHD
X    Model year - 1999 (Y = 2000, 1 = 2001 etc.)
A    Assembly location - Solihull

www.rimmerbros.co.uk
Order through our website using our secure on-line ordering system!

All the latest news, special offers, products and prices just a ‘click’ away.

UNDER CONSTANT REVIEW - LOOK OUT FOR NEW FEATURES AND CATALOGUES
Authorised Land Rover Parts Distributor

Rimmer Bros is an authorised Land Rover Parts Distributor. Appointed in early 2005, we offer a full range of genuine Land Rover parts and accessories for all Land Rover vehicles - right up to the latest models!

We also have access to products supplied by Land Rover Classic Parts covering some of the older models.

Please contact us with your requirements.

Counter service or mail order. Discount for trade (and retail!).
# QUICK FINDER

This section will help you quickly find the parts which are most frequently called for. Each part is then listed again under its appropriate section later in the catalogue.

## Filters

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
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<tbody>
<tr>
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<td>LPX100590</td>
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<td></td>
</tr>
<tr>
<td>V8</td>
<td>(1)</td>
<td>UAM2857</td>
</tr>
<tr>
<td>Td5</td>
<td>(1)</td>
<td>CDU1001</td>
</tr>
<tr>
<td>Air filter element - V8 &amp; Td5;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>standard K&amp;N</td>
<td>(1)</td>
<td>ESR4238</td>
</tr>
<tr>
<td>Fuel filter - Td5</td>
<td>(1)</td>
<td>ESR4238K-N</td>
</tr>
<tr>
<td>Oil strainer - ZF auto</td>
<td>(1)</td>
<td>ESR4686</td>
</tr>
<tr>
<td>Oil seal - strainer - ZF auto</td>
<td>(1)</td>
<td>RTC4653</td>
</tr>
</tbody>
</table>

## Gaskets & Oil Seals

### INDIVIDUAL GASKETS - Td5;

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cylinder head;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.20mm (2 holes)</td>
<td>(1)</td>
<td>LVB000240</td>
</tr>
<tr>
<td>1.27mm (1 hole)</td>
<td>(1)</td>
<td>LVB000250</td>
</tr>
<tr>
<td>1.35mm (3 holes)</td>
<td>(1)</td>
<td>LVB000260</td>
</tr>
<tr>
<td>Camshaft cover</td>
<td>(1)</td>
<td>ERR7094</td>
</tr>
<tr>
<td>Oil separator</td>
<td>(1)</td>
<td>ERR7155</td>
</tr>
<tr>
<td>Oil cooler adaptor</td>
<td>(1)</td>
<td>ERR7220</td>
</tr>
<tr>
<td>Oil filter housing</td>
<td>(1)</td>
<td>LVH100230</td>
</tr>
<tr>
<td>Coolant elbow;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to eng. no. 10P86382A</td>
<td>(1)</td>
<td>ERR7032</td>
</tr>
<tr>
<td>eng. no. 10P86383A on</td>
<td>(1)</td>
<td>LVJ000010</td>
</tr>
<tr>
<td>Inlet manifold</td>
<td>(1)</td>
<td>LKJ000010</td>
</tr>
<tr>
<td>Exhaust manifold;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>cylinder head to manifold</td>
<td>(1)</td>
<td>LKG100470</td>
</tr>
<tr>
<td>manifold to turbo</td>
<td>(1)</td>
<td>ERR6768</td>
</tr>
<tr>
<td>Sump</td>
<td>(1)</td>
<td>LVF500040</td>
</tr>
</tbody>
</table>

### INDIVIDUAL GASKETS - V8;

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Head gasket set</td>
<td>(1)</td>
<td>RA1233</td>
</tr>
<tr>
<td>Head gasket only</td>
<td>(2)</td>
<td>LVB500030</td>
</tr>
<tr>
<td>Sump gasket set</td>
<td>(1)</td>
<td>STC1639</td>
</tr>
<tr>
<td>Sump gasket only</td>
<td>(1)</td>
<td>LVF100400</td>
</tr>
<tr>
<td>Main bearing cap (rear)</td>
<td>(2)</td>
<td>611089A</td>
</tr>
<tr>
<td>Custom seal</td>
<td>(1)</td>
<td>ERR7280</td>
</tr>
<tr>
<td>Water pump gasket</td>
<td>(1)</td>
<td>ERR4077</td>
</tr>
<tr>
<td>Rocker cover gasket</td>
<td>(2)</td>
<td>LVC100260</td>
</tr>
<tr>
<td>Inlet manifold gasket;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to cylinder heads</td>
<td>(1)</td>
<td>ERR7306</td>
</tr>
<tr>
<td>to inlet runners</td>
<td>(1)</td>
<td>ERR6621</td>
</tr>
<tr>
<td>end seals</td>
<td>(2)</td>
<td>ERR7263</td>
</tr>
<tr>
<td>Exhaust manifold;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to cylinder heads</td>
<td>(4)</td>
<td>ERR6733</td>
</tr>
<tr>
<td>to downpipes</td>
<td>(2)</td>
<td>ETC4524</td>
</tr>
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</table>

### HEAD GASKET

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>V8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Td5</td>
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## Gasket Sets

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Head gasket only</td>
<td>(2)</td>
<td>LVB500030</td>
</tr>
<tr>
<td>Sump gasket set</td>
<td>(1)</td>
<td>STC1639</td>
</tr>
<tr>
<td>Sump gasket only</td>
<td>(1)</td>
<td>LVF100400</td>
</tr>
<tr>
<td>Main bearing cap (rear)</td>
<td>(2)</td>
<td>611089A</td>
</tr>
<tr>
<td>Custom seal</td>
<td>(1)</td>
<td>ERR7280</td>
</tr>
<tr>
<td>Water pump gasket</td>
<td>(1)</td>
<td>ERR4077</td>
</tr>
<tr>
<td>Rocker cover gasket</td>
<td>(2)</td>
<td>LVC100260</td>
</tr>
<tr>
<td>Inlet manifold gasket;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to cylinder heads</td>
<td>(1)</td>
<td>ERR7306</td>
</tr>
<tr>
<td>to inlet runners</td>
<td>(1)</td>
<td>ERR6621</td>
</tr>
<tr>
<td>end seals</td>
<td>(2)</td>
<td>ERR7263</td>
</tr>
<tr>
<td>Exhaust manifold;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to cylinder heads</td>
<td>(4)</td>
<td>ERR6733</td>
</tr>
<tr>
<td>to downpipes</td>
<td>(2)</td>
<td>ETC4524</td>
</tr>
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### OIL SEALS

<table>
<thead>
<tr>
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<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Td5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>crankshaft oil seal front</td>
<td>(1)</td>
<td>ERR5902</td>
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<tr>
<td>camshaft oil seal front</td>
<td>(1)</td>
<td>LUF100420</td>
</tr>
<tr>
<td>rear</td>
<td>(1)</td>
<td>LD1100030</td>
</tr>
<tr>
<td>oil filler cap seal</td>
<td>(1)</td>
<td>ERR5369</td>
</tr>
<tr>
<td>V8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>crankshaft oil seal front</td>
<td>(1)</td>
<td>ERR4690</td>
</tr>
<tr>
<td>camshaft oil seal front</td>
<td>(1)</td>
<td>ERR2640</td>
</tr>
<tr>
<td>rear</td>
<td>(1)</td>
<td>LUD100400</td>
</tr>
<tr>
<td>Oil seals/gaskets - transmission;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>sump gasket - automatic gasket kit</td>
<td>(1)</td>
<td>RTO4268</td>
</tr>
<tr>
<td>seal - input &amp; output shaft</td>
<td>(1)</td>
<td>STC4449</td>
</tr>
<tr>
<td>Oil filters - Td5;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>front</td>
<td>(1)</td>
<td>ERR6768</td>
</tr>
<tr>
<td>Oil seals/gaskets - transmission;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>sump gasket - automatic gasket kit</td>
<td>(1)</td>
<td>RTO4268</td>
</tr>
<tr>
<td>seal - input &amp; output shaft</td>
<td>(1)</td>
<td>STC4449</td>
</tr>
</tbody>
</table>

## Ignition Components

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plug leads;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>vehicle set</td>
<td>(1)</td>
<td>RA2001</td>
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<tr>
<td>individual leads</td>
<td>(1)</td>
<td>NCG103740</td>
</tr>
<tr>
<td>no.1 cylinder</td>
<td>(1)</td>
<td>NCG103750</td>
</tr>
<tr>
<td>no.2 cylinder</td>
<td>(1)</td>
<td>NCG103760</td>
</tr>
<tr>
<td>no.3 cylinder</td>
<td>(1)</td>
<td>NCG103770</td>
</tr>
<tr>
<td>no.4 cylinder</td>
<td>(1)</td>
<td>NCG103780</td>
</tr>
<tr>
<td>no.6 cylinder</td>
<td>(1)</td>
<td>NCG103790</td>
</tr>
<tr>
<td>no.7 cylinder</td>
<td>(1)</td>
<td>NCG103800</td>
</tr>
<tr>
<td>no.8 cylinder</td>
<td>(1)</td>
<td>NCG103810</td>
</tr>
<tr>
<td>Spark plug - V8</td>
<td>(8)</td>
<td>NLP100320</td>
</tr>
<tr>
<td>Ignition coil pack - V8;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>coil and bracket assembly</td>
<td>(1)</td>
<td>ERR6566</td>
</tr>
<tr>
<td>Ignition coil only</td>
<td>(2)</td>
<td>ERR6045</td>
</tr>
<tr>
<td>Heater (glow) plug - Td5</td>
<td>(5)</td>
<td>ERR6066</td>
</tr>
</tbody>
</table>

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk

---

PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

---

### QUICK FINDER - SERVICE ITEMS

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---

PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.
### Quick Finder - Service Items

#### Drivebelts

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drivebelt - ancillary components;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Td5 with ACE*</td>
<td>(1)</td>
<td>POS101510</td>
</tr>
<tr>
<td>Td5 non air con</td>
<td>(1)</td>
<td>POS101520</td>
</tr>
<tr>
<td>Td5 without ACE*</td>
<td>(1)</td>
<td>POS101500</td>
</tr>
<tr>
<td>Td5 non air con</td>
<td>(1)</td>
<td>POS101490</td>
</tr>
<tr>
<td>V8 (serpentine belt) with ACE*</td>
<td>(1)</td>
<td>ERR6951</td>
</tr>
<tr>
<td>V8 (serpentine belt) non air con</td>
<td>(1)</td>
<td>ERR6439</td>
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</table>

#### Cables

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accelerator cable</td>
<td>(1)</td>
<td>SBB500010</td>
</tr>
<tr>
<td>Handbrake cable;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to VIN XA224663</td>
<td>(1)</td>
<td>SPB101500</td>
</tr>
<tr>
<td>VIN XA224664 on</td>
<td>(1)</td>
<td>SPB000150</td>
</tr>
<tr>
<td>Bonnet release cable</td>
<td>(1)</td>
<td>FSE100600</td>
</tr>
<tr>
<td>Cruise control cable</td>
<td>(1)</td>
<td>SCD100070</td>
</tr>
</tbody>
</table>

### Engine, Transmission

#### Sensors

<table>
<thead>
<tr>
<th>Sensors - engine;</th>
<th>Td5</th>
<th>V8</th>
</tr>
</thead>
<tbody>
<tr>
<td>temperature inlet manifold</td>
<td>(1)</td>
<td>MHK100640</td>
</tr>
<tr>
<td>fuel connector block</td>
<td>(1)</td>
<td>ERR2081</td>
</tr>
<tr>
<td>coolant elbow</td>
<td>(1)</td>
<td>ERR2081</td>
</tr>
<tr>
<td>crank sensor</td>
<td>(1)</td>
<td>NSC100790</td>
</tr>
<tr>
<td>V8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>air flow sensor</td>
<td>(1)</td>
<td>ERR7171</td>
</tr>
<tr>
<td>seal - airflow sensor</td>
<td>(1)</td>
<td>PHN100200</td>
</tr>
<tr>
<td>automatic</td>
<td>(1)</td>
<td>ERR7352</td>
</tr>
<tr>
<td>knock sensor</td>
<td>(2)</td>
<td>ERR7354</td>
</tr>
<tr>
<td>temperature sensor</td>
<td>(1)</td>
<td>NSC100650</td>
</tr>
<tr>
<td>camshaft sensor</td>
<td>(1)</td>
<td>MEK100160</td>
</tr>
<tr>
<td>lambda sensor</td>
<td>(2)</td>
<td>ERR6169</td>
</tr>
<tr>
<td>oil pressure switch;</td>
<td>Td5</td>
<td>STC4104</td>
</tr>
<tr>
<td>Td5</td>
<td>(1)</td>
<td>NUC10003</td>
</tr>
<tr>
<td>V8</td>
<td>(1)</td>
<td>STC4104</td>
</tr>
</tbody>
</table>

#### Oil pressure switch:

- Manual (1) AMR3918
- Reverse (1) PRC2911
- Low ratio detect switch (1) IGM100000
- Transfer box (1) PRC7984

**Order ON:** 01522 568000 / www.rimmerbros.co.uk
# TD5 Engine & Components

## TD5 Engine

**Genuine Land Rover Units.**

### Cylinder Block Components - TD5 Engine

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Core plug set - cylinder block</td>
<td>(1)</td>
<td>LL1081</td>
</tr>
<tr>
<td>Crankshaft assembly</td>
<td>(1)</td>
<td>ERR5291</td>
</tr>
<tr>
<td>Bush - crankshaft</td>
<td>(1)</td>
<td>8566L</td>
</tr>
<tr>
<td>Main bearings - engine set;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>standard size</td>
<td>(1)</td>
<td>STC3299</td>
</tr>
<tr>
<td>0.010&quot; oversize</td>
<td>(1)</td>
<td>STC3299010</td>
</tr>
<tr>
<td>0.020&quot; oversize</td>
<td>(1)</td>
<td>STC3299020</td>
</tr>
<tr>
<td>Thrust washer set (pair)</td>
<td>(2)</td>
<td>ERR5345</td>
</tr>
<tr>
<td>Piston;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Supplied individually, complete with rings, gudgeon pin and circlip</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>up to VIN 1A736339</td>
<td>(5)</td>
<td>LFL000460</td>
</tr>
<tr>
<td>VIN 2A736340 on</td>
<td>(5)</td>
<td>LFL105300</td>
</tr>
<tr>
<td>Piston rings only (per piston)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to eng.no.10P13888B up to VIN 1A736339</td>
<td>(5)</td>
<td>STC4668</td>
</tr>
<tr>
<td>VIN 2A736340 on</td>
<td>(5)</td>
<td>STC500040</td>
</tr>
<tr>
<td>Jet - piston cooling (5)</td>
<td>(5)</td>
<td>LFQ100031</td>
</tr>
<tr>
<td>Con rod</td>
<td>(5)</td>
<td>ERR6953</td>
</tr>
<tr>
<td>Complete with small end bush and bolts</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Small end bush - conrod</td>
<td>(5)</td>
<td>ERR6978</td>
</tr>
<tr>
<td>Big end bearings - engine set;</td>
<td>(1)</td>
<td>STC3300</td>
</tr>
<tr>
<td>standard size</td>
<td>(1)</td>
<td>STC33000010</td>
</tr>
<tr>
<td>0.010&quot; oversize</td>
<td>(1)</td>
<td>STC33000020</td>
</tr>
<tr>
<td>0.020&quot; oversize</td>
<td>(1)</td>
<td>STC33000020</td>
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## Cylinder Head - TD5

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cylinder head, complete reconditioned;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>up to VIN 1A736339</td>
<td>(1)</td>
<td>LDF1078060R</td>
</tr>
<tr>
<td>VIN 2A736340 on</td>
<td>(1)</td>
<td>LDF000890</td>
</tr>
<tr>
<td>Gasket - cylinder head;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.20mm (2 holes)</td>
<td>(1)</td>
<td>LUB000240</td>
</tr>
<tr>
<td>1.27mm (1 hole)</td>
<td>(1)</td>
<td>LUB000250</td>
</tr>
<tr>
<td>1.35mm (3 holes)</td>
<td>(1)</td>
<td>LUB000260</td>
</tr>
<tr>
<td>Bolt - cylinder head</td>
<td>(12)</td>
<td>ERR5384</td>
</tr>
<tr>
<td>Injector and sensor assembly;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to VIN 1A736339 (blue)</td>
<td>(5)</td>
<td>MSC000040</td>
</tr>
<tr>
<td>VIN 2A736340 on (green)</td>
<td>(5)</td>
<td>MSC000030</td>
</tr>
<tr>
<td>Valve;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>inlet</td>
<td>(5)</td>
<td>ERR6611</td>
</tr>
<tr>
<td>exhaust</td>
<td>(5)</td>
<td>ERR6612</td>
</tr>
<tr>
<td>Oil seal - valve stem</td>
<td>(10)</td>
<td>LJQ100940</td>
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<tr>
<td>Valve seat;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>inlet</td>
<td>(10)</td>
<td>ERR7049</td>
</tr>
<tr>
<td>exhaust</td>
<td>(10)</td>
<td>ERR7050</td>
</tr>
<tr>
<td>Valve spring;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cap - valve spring</td>
<td>(10)</td>
<td>ERR6013</td>
</tr>
<tr>
<td>Collet - valve</td>
<td>(20)</td>
<td>ERR3907</td>
</tr>
<tr>
<td>FOLLOWER ASSEMBLY - VALVE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adapter - valve love</td>
<td>(10)</td>
<td>ERR7234</td>
</tr>
<tr>
<td>Rocker and arm assembly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Without adjusting screws and nuts</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjusting screw - rocker arm</td>
<td>(1)</td>
<td>MU000040</td>
</tr>
<tr>
<td>up to VIN 1A736339</td>
<td>(5)</td>
<td>ERR7065</td>
</tr>
<tr>
<td>VIN 2A736340 on</td>
<td>(5)</td>
<td>LGV000020</td>
</tr>
<tr>
<td>Nut - adjusting screw</td>
<td>(5)</td>
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<td>Bolt - rocker shaft to cylinder head(6)</td>
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<tr>
<td>Connector assembly - fuel block</td>
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<tr>
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<tr>
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<td>Temp’ sensor - fuel connector block(1)</td>
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<td>Washer - temperature sensor</td>
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## Timing Chain - TD5

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<td>Timing chain &amp; sprocket kit</td>
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<td>Tensioner - timing chain</td>
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<td>Tensioner arm - timing chain</td>
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## Oil Pump & Filter

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## Gaskets - TD5

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<td>camshaft cover</td>
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<td>exhaust manifold</td>
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<td>VIN 2A622424 on</td>
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<td>FOLLOWER CAMSHAFT - LASH</td>
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<td>Adjuster - lash</td>
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<td>Seal - camshaft;</td>
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<td>front</td>
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## Miscellaneous Components - TD5

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<tr>
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<tr>
<td>Bearing - cooling fan</td>
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<td>Circip - cooling fan</td>
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**Order On:** 01522 568000 / www.rimmerbros.co.uk

**Part Numbers:** A 'P' suffix in the Price Guide denotes “Aftermarket.”
V8 ENGINE UNITS

LONG ENGINE
Long engine - Built-up block & cylinder heads assembly, including crank, rods & pistons, valves, guides & springs (less rocker gear), plus camshaft, followers & timing gear.

SHORT ENGINE
Short engine - Built-up block assembly, comprising crank, rods & pistons.

IMPORTANT NOTES - LONG ENGINES
Please note the following important points regarding engine assembly:

LONG ENGINE BUILD-UP
These engines are supplied less rocker gear, pushrods, sumps & timing covers. It is absolutely essential that these items are checked, cleaned and correctly assembled prior to running your engine.

Check for wear on the underside of rocker shafts, on either side of the pedestals.
Check for wear on the valve tips of rocker arms.
Check pushrods for straightness and equal length.
Clean the sump and oil pick-up pipe.
Clean the timing cover and check the oil pump housing for wear and damage.
Replace all seals and gaskets. If in any doubt, always replace with new components.

ANCILLARY COMPONENTS
If you are re-fitting ancillary components - water pump, alternator or fuel injection - check that they are suitable for re-using. We recommend having fuel injectors cleaned/replaced before re-fitting.

The cooling system - including the radiator and heater - should be flushed through with clean water and the hoses checked before re-using.
The correct ratio (minimum 33%) of antifreeze must be maintained at all times.
Oil coolers should be flushed of old engine oil. Engine & gearbox mountings should be checked and renewed as necessary.
The clutch operating system should be checked for wear.
Rocker covers should be cleaned internally.
Failure to observe these points may lead to engine damage and may invalidate the engine’s warranty.

IMPORTANT NOTES - SHORT ENGINES
Please note the following important points regarding engine assembly:

SHORT ENGINE BUILD-UP
When building up a short engine to a complete assembly, it is essential to thoroughly examine every part you intend to re-use. We recommend that you pay special attention to the camshaft, followers, pushrods & rocker gear, checking carefully for signs of wear; re-using worn parts is false economy and you risk contaminating your new engine with abrasive particles.
The following parts MUST be meticulously cleaned prior to fitting:- sump & oil pick-up pipe, timing cover & oil pump assembly, cylinder heads, rocker covers.
Failure to observe these points may lead to engine damage and may invalidate the engine’s warranty.

ANCILLARY COMPONENTS
If you are re-fitting ancillary components - water pump, alternator, or fuel injection - check that they are suitable for re-using. We recommend having fuel injectors cleaned/replaced before re-fitting.

The cooling system - including the radiator and heater - should be flushed through with clean water and the hoses checked before re-using.
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The clutch operating system should be checked for wear.

V8 Factory - Long Engine
Factory assembled unit comprising, block, crank, rods, pistons, heads & camshaft. Less anciliaries.
Please enquire for availability and detailed specification. Exchange.

V8 Factory - Short Engine
Factory assembled unit comprising, block, crank, rods & pistons.
Please enquire for availability and detailed specification. Exchange.

ROVER V8 ENGINE NUMBERS

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<th>Application</th>
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We are pleased to be able to offer a fitting service for either our full or short engines. Please contact us for a quotation or to discuss your requirements.

OUR CHARGES ARE VERY REASONABLE!

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
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<tbody>
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<tr>
<td>Timing cover gasket</td>
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<td>Water pump gasket</td>
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<td>Rocker cover gasket</td>
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</tr>
<tr>
<td>to inlet runners</td>
<td>(1)</td>
<td>ERR6621</td>
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<tr>
<td>end seals</td>
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<td>to downpipes</td>
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**V8 Gaskets & Oil Seals**

<table>
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<td>to inlet runners</td>
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<td>end seals</td>
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</tr>
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<tr>
<td>Oil filter adaptor ‘O’ ring</td>
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</table>

**V8 Gaskets & Oil Seals**

**V8 Cylinder Head Bolts**

*Note: These bolts can be identified by their flanged head. They do not need a separate washer and can be used on earlier engines. However, they are not re-useable and must be replaced once removed.*

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
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</thead>
<tbody>
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<tr>
<td>Cylinder head stud kit</td>
<td>(1)</td>
<td>RB7680</td>
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</tbody>
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**MORE STOCK EVERY DAY**

If the part you require is not listed here, please phone and enquire. By now we might well have it. For prices, terms & conditions etc, please refer to our latest price guide.

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**PART NUMBERS:** A “P” suffix in the Price Guide denotes “Aftermarket.”
**V8 Cylinder Head Components**

**V8 Valves, Guides & Springs**

Note: all parts supplied are suitable for unleaded applications.

**Inlet Valve:**
- **Standard** (8) ERC9088A  Head diameter: 40mm.
- **‘Big Valve’** (8) RB7460  Head diameter: 41.4mm. With waisted stem. Machining required to valve guide and seat.

**Exhaust Valve:**
- **Standard** (8) LGH000040  Head diameter: 34mm.
- **‘Big Valve’** (8) RB7461  Head diameter: 35.5mm. With waisted stem. Machining required to valve guide and seat.

**Valve Seat Insert – Inlet:**
- **Standard size** (8) ERC224A  oversize + 0.010” (8) ERC225A

**Valve Seat Insert – Exhaust:**
- **Standard** (8) ETC8596A  oversize + 0.010” (8) ERC211A

**Valve Guide – Standard** (16) ERR3648  For use with standard cam.

**Valve Guide – Performance:**
- Shortened & bulleted, for use with performance cam. Suitable for all valves.

**Car Set (Inlet/Exhaust)** (1) RB7453

**Individual**
- **Inlet** (8) RB7463
- **Exhaust** (8) RB7464

**Valve Stem Oil Seal**
- Inlet & Exhaust. Neoprene type.

**Valve Spring – Standard** (16) UKC8137

**Valve Spring – Upgraded – Engine Set:**
- Single (1) RB7454  Suitable for all engines with mild road camshaft. Use standard retaining caps (ERC573).
  - Double (see note below) (1) RB7455  Suitable for all engines with fast road or road/rally camshaft. Special retaining caps required (ERC573).

**Retaining Cap – Valve Springs:**
- Single valve springs (16) ERC573A
- Upgraded double valve springs (16) ERC573S

**Split Cotter – All Models** (32) ERC1637A

**V8 Rocker Gear**

**Rocker Shaft Assembly** (2) 611660
- Assembled, ready to fit.
- Includes parts ready for assembly.
- Rocker shaft only (2) 606661
  - Pedestal – rocker shaft (8) 603734A
  - Pedestal shims (16) 603734SH
  - Includes three sets of shims of different thickness. Use to set "lifter preload" when fitting a new cam with higher lift than standard. See also adjustable push rods, below.

**Valve Stem Oil Seal**
- Neoprene type.

**Valve Spring – Uprated – Engine Set:**
- Single (8) ERC573A
- Heavy Duty (8) ERC573HD
  - Larger diameter shaft. Cylinder head guide holes may need enlarging accordingly. Suitable for all engines with high lift camshafts.

**Valve Stem Oil Seal** 602187 (8)

**V8 Rocker Gear**

Rocker arm:
- Original spec (alloy) (8) 602153
- Right hand (8) 602154
- Left hand (8) 602153
- Spacer spring – rocker shaft (6) 602142A
- End spring – rocker shaft (4) 602148A
- Wavy washer (4) 602186A
- End washer – rocker shaft (4) 602186A
- Split pin – rocker shaft (4) PC34

**Push Rod:**
- Standard (16) 603378
- Heavy Duty (16) 603378HD

**Hydraulic Tappet**

**Pushrod**

**Refer to Listings**

**Rocker Shaft Assembly** 611660A (2)

**V8 Rocker Gear**

**What is Lifter Preload?**

“Lifter preload” refers to the position of the pushrod seat in the lifter (cam follower) when the engine has been assembled and the lifter is positioned on the heel of the cam. Lifter preload must be checked whenever a non-standard component which alters the distance between the rocker arm and the lifter – such as a high lift camshaft or performance cylinder head – has been fitted. Incorrect lifter preload will cause poor running, premature wear or, at worst, engine failure.

Check the lifter preload as follows:

1. With the lifters empty of oil, assemble the rocker shaft & pushrod components, making sure there is no wear in the rocker shafts, rocker arms & pushrods.
2. Checking each lifter in turn, positioned on the heel of the cam, measure the gap between the pushrod seat and the bottom of the circlip groove. There must be a clearance of 0.020” minimum and 0.060” maximum at this position.
3. If the clearance is greater than 0.060”, use pedestal shims (603374SH) to decrease. Remember to use equal thickness shims under each pedestal of a shaft to avoid distortion or breakage.

**Order On:** 01522 568000 / www.rimmerbros.co.uk
V8 Rocker Covers

Rocker covers - single;
- rh (1) LDR000210
- lh (1) LDR000200

Rocker covers - pairs;
- unpainted (1) RB7431
- powder coated black (1) RB7431PBC
- powder coated red (1) RB7431PCR
- Rocker covers - pairs; unpainted (1) RB7431
- powder coated black (1) RB7431PBC
- powder coated red (1) RB7431PCR

Gasket - rocker cover (rubber) (2) LVC100260

Screw - rocker cover retaining;
- long (4) ERR2944
- short (4) ERR2943A

Rocker cover ‘T’-Bolts - chrome (2) RB7440
- American style rocker cover hold down bolts, supplied in sets of 4 (2 sets req’d).

Breather/flame trap;
- standard (1) RB7432
- powder coated black (1) RB7432PBC
- powder coated red (1) RB7432PCR
- powder coated chrome (1) RB7432C

Breather grommet (pair) (1) RB7432ZG

‘O’ ring/seal-flame trap (1) 564258A

Oil filler neck (1) ERR7335

Camshaft - standard - 4.0 litre (1) ERR3720

Upgraded camshaft kit (1) RA2015
Suitable for 4.0 litre engine - no modifications necessary to the fueling. Driveability is improved, along with a noticeable increase in low-end torque over the standard camshaft.

Kit contains upgraded camshaft, new followers, timing chain and sprockets, plus gaskets.

Collar - camshaft retaining (1) ERR2609

Cam follower;
- each (16) ERC4949A
- set of 16 (1) ERC4949K

Cam lube (1) RX1358

Gasket - inlet manifold;
- to cylinder heads (1) ERR7306
- to inlet runners (1) ERR6621

End seal for gasket (2) ERR7283

Clamp for seal (2) ERR7282

Screw for clamp (2) 602236

ORDER ON: 01522 568000 / www.rimmerbros.co.uk

PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”. 
### V8 ENGINE COMPONENTS

#### Crank Pulley, Flywheel & Auto Drive Plate

Please enquire for price and availability quoting vin number & engine number.

#### V8 Timing Chain

Timing chain:
- standard (1) **ERC7929A**
- adjustable kit (1) **RB7449**

Includes varnir camshaft sprocket and double roller chain. Also includes timing protractor and Allen key. Fully adjustable cam sprocket allows extremely accurate cam timing whilst eliminating stretch. Instructions included.

Replacement chain (adjustable kit) - double roller (1) **RB7450**
Camshaft sprocket - standard (1) **ERR7375**
Thrust plate - cam (1) **ERR2609**
Cam retaining collar (1) **ERR5926**
Screw - thrust plate (2) **SH505061**
Woodruff key (1) **ERC2838A**

#### V8 Timing Cover & Fittings

Timing cover (fitted with oil pump rotors):
- up to VIN XA231750 (1) **ERR6438**
- VIN XA231751on (1) **LJR105040**

Oil pump rotors (1) **RA2016**
Replacement rotors (inner and outer) for the crank-driven oil pump inside the timing cover:
- Gasket - timing cover (1) **ERR7280**
- Oil seal - front crankshaft (1) **ERR6490**
- Oil pressure switch (1) **STC1426**
- Bolt - con rod (16) **ERR1772**

Gasket set - block (1) **RA1233**
Head gasket set (1) **STC1639**
Sump gasket set (1) **STC1425**
Sump gasket only (1) **STC1425.010**

Main bearing cap (rear) (2) **STC1426.010**

Inlet manifold gasket:
- to cylinder heads (1) **ERR7306**
- to inlet runners (1) **ERR6621**
- end seals (2) **ERR2833**

Exhaust manifold:
- to cylinder heads (4) **ERR6733**
- to downpipes (2) **ETC4524**

Crank oil seal:
- front (1) **ERR6490**
- rear (1) **ERR2640**

Oil filter adaptor ‘O’ ring (1) **ERR7308**

#### V8 Cylinder Block & Components

Cylinder block - V8 (4.0 litre):
- Supplied with main bearing caps, cam bearings, core plugs and liners. Less crankshaft, pistons etc.
- Core plug set - block (1) **RB7105**
- Cam bearing set (1) **STC1961**
- Crankshaft oil seal:
  - front (1) **ERR6490**
  - rear (1) **ERR2640**
- Bolt - main bearing cap (10) **602130A**
- Cross-bolt - mains cap (9) **FB110137**
- Hex bolt - mains cap (1) **SS110555**
- Oil seal - mains cap bolt; for FB110137 (9) **ERR3330**
- for SS110555 (1) **ERR3331**
- Crank sensor housing - block (1) **ERR3693**

#### V8 Pistons & Con Rods

Piston - single - standard (4.0 litre; includes rings):
- For oversize pistons, see Piston Set.
  - Piston set - oversize +0.20" (1) **STC1426.020**
- Set of 8 oversize pistons with rings.
- Piston ring set - standard (4.0 litre) (8) **ERR5555**
- Piston ring set - standard (4.0 litre) (8) **ERR5555.010**
- Piston ring set - standard (4.0 litre) (8) **ERR5555.020**
- Piston ring set - standard (4.0 litre) (8) **ERR5555.030**

Con rod (4.0 litre) (8) **ERR4837**
Bolt - con rod (16) **ERR1772**

#### V8 Gaskets & Oil Seals

Head gasket set (1) **RA1233**
Head gasket only (2) **LVB50030**
Sump gasket set (1) **STC1639**
Sump gasket only (1) **LVB100400**

Main bearing cap (rear) (2) **611089A**

Crank oil seal:
- Timing cover gasket (1) **ERR7280**
- Water pump gasket (1) **ERR4077**
- Rocker cover gasket (2) **LVM100260**

Inlet manifold gasket:
- to cylinder heads (1) **ERR7306**
- to inlet runners (1) **ERR6621**
- end seals (2) **ERR2833**

Exhaust manifold:
- to cylinder heads (4) **ERR6733**
- to downpipes (2) **ETC4524**

Crank oil seal:
- front (1) **ERR6490**
- rear (1) **ERR2640**

Oil filter adaptor ‘O’ ring (1) **ERR7308**

### V8 Piston, Complete with Pin & Rings

V8 Piston, Complete with Pin & Rings

### Order on:

**01522 568000 / www.rimmerbros.co.uk**

**PART NUMBERS:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.
### Engine & Gearbox Mountings

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine mounting rubber; Td5</td>
<td>(2)</td>
<td>KKB102602</td>
</tr>
<tr>
<td>V8</td>
<td>(2)</td>
<td>KKB102450</td>
</tr>
<tr>
<td>Screw - mounting rubber - Td5</td>
<td>(4)</td>
<td>FS112281L</td>
</tr>
<tr>
<td>Nut - engine mounting rubber; Td5</td>
<td>(6)</td>
<td>FX110047L</td>
</tr>
<tr>
<td>V8</td>
<td>(4)</td>
<td>FX110044L</td>
</tr>
<tr>
<td>Heatshield - LH mounting - V8</td>
<td>(1)</td>
<td>KJK100100</td>
</tr>
<tr>
<td>Bracket - engine mounting; Td5</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>rh</td>
<td>(1)</td>
</tr>
<tr>
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<tr>
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<td>V8</td>
<td>rh</td>
</tr>
<tr>
<td></td>
<td>lh</td>
<td>(1)</td>
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</table>

### Clutch & FLYWHEEL - ENGINE & GEARBOX MOUNTINGS

**CLUTCH & FLYWHEEL**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
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</thead>
<tbody>
<tr>
<td>Flywheel &amp; Driveplate</td>
<td></td>
<td></td>
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<tr>
<td>Flywheel;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Td5</td>
<td>manual</td>
<td>(1)</td>
</tr>
<tr>
<td>automatic</td>
<td>(1)</td>
<td>TKB100010</td>
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<tr>
<td>V8</td>
<td>(manual)</td>
<td>(1)</td>
</tr>
<tr>
<td>Ring gear - flywheel; Td5</td>
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<td>PSF100140</td>
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<tr>
<td>V8</td>
<td>(1)</td>
<td>PSF000030</td>
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<tr>
<td>Driveplate (automatic); Td5</td>
<td>(1)</td>
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<tr>
<td>V8</td>
<td>(1)</td>
<td>TPO000040</td>
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<tr>
<td>Ring gear - driveplate - V8</td>
<td>(1)</td>
<td>PSF000030</td>
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</table>

**Clutch Components**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clutch kit; includes clutch cover, plate and release bearing. Td5</td>
<td>(1)</td>
<td>LL1082</td>
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<tr>
<td>V8</td>
<td>(1)</td>
<td>RD1193</td>
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<td>Clutch cover; Td5</td>
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<td>FTC4630</td>
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<td>V8</td>
<td>(1)</td>
<td>FTC5301</td>
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<td>Clutch plate; Td5</td>
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<td>UQB000120</td>
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<tr>
<td>V8</td>
<td>(1)</td>
<td>8510309</td>
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<tr>
<td>Release bearing (all models)</td>
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<td>FTC5200</td>
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**Gearbox MOUNTING RUBBERS**

<table>
<thead>
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<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
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</thead>
<tbody>
<tr>
<td>Gearbox mounting rubber;</td>
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<tr>
<td>Td5</td>
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<td>(1)</td>
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<tr>
<td>lh</td>
<td>(1)</td>
<td>KQB100150</td>
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<tr>
<td>V8</td>
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</tr>
<tr>
<td>small</td>
<td>(1)</td>
<td>ANR3589</td>
</tr>
<tr>
<td>Screw - gear box mounting rubber; Td5</td>
<td>(1)</td>
<td>FS1112251</td>
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<tr>
<td>V8</td>
<td>lh</td>
<td>(1)</td>
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<tr>
<td>Nut - gearbox mounting rubber; Td5</td>
<td>(2)</td>
<td>FX1100447</td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ANR5636</td>
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<td>lh</td>
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</tr>
<tr>
<td>automatic</td>
<td>(1)</td>
<td>ANR5639</td>
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**Flywheel & Driveplate**

<table>
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<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine &amp; Gearbox Mountings</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine mounting rubber; Td5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>V8</td>
<td>(2)</td>
<td>KKB102602</td>
</tr>
<tr>
<td>Screw - mounting rubber - Td5</td>
<td>(4)</td>
<td>FS112281L</td>
</tr>
<tr>
<td>Nut - engine mounting rubber; Td5</td>
<td>(4)</td>
<td>FX110047L</td>
</tr>
<tr>
<td>V8</td>
<td>(4)</td>
<td>FX110044L</td>
</tr>
<tr>
<td>Heatshield - LH mounting - V8</td>
<td>(1)</td>
<td>KJK100100</td>
</tr>
<tr>
<td>Bracket - engine mounting; Td5</td>
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</tr>
<tr>
<td>rh</td>
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<td>lh</td>
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<td>V8</td>
<td>rh</td>
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<tr>
<td>lh</td>
<td>(1)</td>
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</table>

**Clutch Master Cylinder**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Master cylinder - clutch; Td5</td>
<td>(1)</td>
<td>STC000280</td>
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<tr>
<td>V8</td>
<td>(1)</td>
<td>STC100390</td>
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<tr>
<td>Flexi clutch pipe; Master to slave cylinder. Td5</td>
<td>(1)</td>
<td>STG101032</td>
</tr>
<tr>
<td>V8</td>
<td>(1)</td>
<td>STG101043</td>
</tr>
<tr>
<td>Switch assembly - clutch (Td5)</td>
<td>(1)</td>
<td>ANR700160</td>
</tr>
<tr>
<td>Switch only - clutch (Td5)</td>
<td>(1)</td>
<td>MSK100070</td>
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</table>

**Clutch Fluid**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clutch/brake fluid; Dot 3 - 1 litre</td>
<td>(a/r)</td>
<td>GBF103</td>
</tr>
<tr>
<td>Dot 4 - 1 litre</td>
<td>(a/r)</td>
<td>SIJ000030</td>
</tr>
<tr>
<td>silicone fluid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Doesn’t absorb water - doesn’t degrade</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Will not harm paintwork if split.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.5 litre</td>
<td>(a/r)</td>
<td>RX1327</td>
</tr>
<tr>
<td>1 litre</td>
<td>(a/r)</td>
<td>RX1326</td>
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**Slave Cylinder & Clutch Release Components**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slave cylinder - clutch all models</td>
<td>(1)</td>
<td>FTC5202</td>
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<tr>
<td>Repair kit - slave cylinder</td>
<td>(1)</td>
<td>STC2818</td>
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<tr>
<td>Pushrod - slave cylinder</td>
<td>(1)</td>
<td>FTC5199</td>
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<tr>
<td>Clip - pushrod</td>
<td>(1)</td>
<td>576723</td>
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<tr>
<td>Release lever - clutch</td>
<td>(1)</td>
<td>576137</td>
</tr>
<tr>
<td>Cap - pivot pin</td>
<td>(1)</td>
<td>571161</td>
</tr>
<tr>
<td>Clip - release lever to pivot pin</td>
<td>(1)</td>
<td>571163</td>
</tr>
<tr>
<td>Screw - release lever clip</td>
<td>(1)</td>
<td>FS106101L</td>
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**Pedal Rubber - Clutch**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pedal rubber - clutch</td>
<td>(1)</td>
<td>575818</td>
</tr>
</tbody>
</table>

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**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk

*PART NUMBERS A ‘P’ suffix in the Price Guide denotes “Aftermarket”.*
**Water Pump**

Water pump;
- **Td5**
  - (1) **PEM500040**
- **V8**
  - (1) **STC4378**

**Seal - water pump - Td5:**
- ‘D’-ring seals (Set of 3 )
  - (1) **PFQ10001L**

**Gasket - water pump - V8:**
- (1) **ERA4077**

**Cover - water pump - Td5:**
- (1) **ER67047**

**Drive Belts**

Drivebelt - ancillary components;
- **Td5**
  - with ACE*
    - air con
      - (1) **POS101510**
    - non air con
      - (1) **POS101520**
  - without ACE*
    - air con
      - (1) **POS101500**
    - non air con
      - (1) **POS101490**
- **V8** (serpentine belt)
  - with ACE*
    - air con
      - (1) **ERR6896**
    - non air con
      - (1) **ERR6898**
  - without ACE*
    - air con
      - (1) **ERR6899**
    - non air con
      - (1) **ERR6899**

**Tensioner - drivebelt:**
- **Td5** (all models)
  - (1) **ER6951**
- **V8** (all models)
  - (1) **ER6439**

(*ACE = Active Cornering Enhancement)

**Intercooler - Diesel**

Intercooler - Td5;
- standard
  - (1) **PCM100220**
- uprated
  - (1) **PCM100220UR**

Larger capacity performance intercoolers are designed to offer an improvement in power & torque over the standard factory item. The larger swept volume of this unit allows a cooler and denser charge of air into the engine, which in turn produces a more efficient combustion, resulting in more torque and power than with the standard factory item.

**Thermostat to rigid coolant pipe**
- large bore
  - (1) **PEH101110**
- small bore
  - (1) **PEH101070**

**Coolant pipe to water pump**
- (1) **PFZ100060**

**Intercooler hoses**
- **Td5**
  - intercooler to inlet manifold
    - (1) **ESR4640**
  - intercooler to rigid pipe
    - (1) **PNH102101**
  - Clip for intercooler hoses - Td5;
    - intercooler to rigid pipe
      - (a/r) **CN100908**
    - rigid pipe to turbo
      - (a/r) **PYC102340**
  - Intercooler to inlet manifold
    - intercooler end
      - (1) **PYC102350**
    - inlet manifold end
      - (1) **PYC102360**

**Expansion Tank**

Expansion tank - cooling system;
- **Td5**
  - (1) **PCF101420**
- **V8**
  - (1) **ESR2935**

**Pressure cap - expansion tank**
- **Td5 & V8**
  - (1) **PCD000070**

**Radiator & Oil Cooler**

Radiator;
- **Td5**
  - up to VIN 1A736339
    - (1) **PCC000640**
  - VIN 2A736340 on
    - (1) **PDK000080**
  - V8 (1)
    - (1) **PCC000650**

Mounting rubber - radiator
- Td5 & V8
  - (1) **ERR6711**

Gasket - water pump - V8
- (1) **ERR4077**

Cover - water pump - Td5
- (1) **ERR7047**

**Radiator Hoses**

Top hose - radiator;
- **Td5**
  - (1) **PEH101080**
- **V8**
  - Hose set, includes T-piece and thermostat hoses plus clips.
    - up to VIN YA241594
      - (1) **PCH115360**
    - VIN YA241595
      - (1) **PCH000460**
  - Bleed screw - top hose Td5 & V8.
  - Bottom hose - radiator;
    - to thermostat.
    - **Td5**
      - (1) **PEH101120**
    - **V8**
      - (1) **PCH119020**

Other coolant hoses;
- **Td5**
  - thermostat to rigid coolant pipe
    - large bore
      - (1) **PEH101110**
    - small bore
      - (1) **PEH101070**
  - coolant pipe to water pump
    - (1) **PEH101660**
  - **V8**
    - thermostat to water pump
      - (1) **PHE000080**
    - engine to T-piece use
      - (1) **PCH000460**
    - T-piece - V8 use
      - (1) **PCH000460**
    - Coolant pipe to water pump.
    - Heater hoses - see Heater Components, next page.

**Hose Clips**

Spring band clips - coolant hoses;
- **Td5**
  - top hose
    - to radiator
      - (1) **PYC102100**
    - to engine
      - (1) **PYC102110**
  - bottom hose
    - to radiator
      - (1) **PYC102110**
    - to thermostat
      - (1) **PYC102100**
  - **V8**
    - thermostat to large rigid pipe
      - (1) **PYC102100**
    - to small rigid pipe
      - (2) **PYC102090**
    - top hose
      - to radiator
      - (1) **PYC102100**
    - to T-piece
      - (1) **PYC102210**
    - bottom hose - both
      - (2) **PYC102210**
    - thermostat to large hose
      - (1) **PYC102100**
    - to small hose
      - (1) **PYC102090**
    - hose to water pump
      - (1) **PYC101900**
    - T-piece
      - (1) **PYC102210**
    - small clips
      - 22mm
        - (a/r) **PYC102190**
      - 23mm
        - (a/r) **PYC102010**
COOLING & HEATING SYSTEM

Thermostat
- Thermostat - all models (1) PEM100990

Cooling Fan
- Cooling fan; Td5 (1) PGG101050
- V8 (1) ERR4995
- Viscous coupling - V8 (1) ERR4995

Heater Components
Heater assembly
- For price & availability of complete heater assemblies, please contact our sales department.

- Heater core kit - all vehicles (1) STC3135
- Blend motor assembly;
  - RH lower (1) JW1000000
  - RH upper (1) JW1000020
  - LH (1) JW1000010
- Blower motor - please contact our sales department.
- Control assembly - heater (1) AWR7155
- Slider knob - heater control (1) BTR5494
- Rotary knob - heater (3) BTR5930
- Switch - push/push (1) STC1863
- Bulb - switch illumination (a/r) JWH100070

Heater hoses;
- Td5 inlet (to matrix) (1) JHB000060
- outlet (from matrix) (1) JHC100460
- V8 - inlet/outlet combined (1) PCH500040

- Clips - heater hoses;
  - Td5 white (2) JYC100860
  - blue (2) PYC102030
  - V8 white (2) JYC100860
  - green (2) JYC100870

Air Conditioning Components
- Listed below are the principle air conditioning components. If the part you require is not listed, please contact our sales department, remembering to have details of your VIN/chassis number to hand.

- Compressor - air conditioning (1) JP8101330
  - Td5 & V8 models
  - ‘O’-ring seal - compressor connections;
    - suction (1) STC3176
    - discharge (1) STC3177
- Condenser assembly (1) JRB100940
  - Includes condenser, receiver dryer (R134a refrigerant) and fan.
- Condenser only (1) JRB100790
- Receiver drier (1) JR110050
- Fan - air conditioning (1) JRP100060
- Pressure switch (1) JRY100000
- Thermistor - evaporator (1) JOF100020
- Ambient sensor - airbox - Td5 (1) MK100060
- Air conditioning
- Ambient sensor - front of car (1) JTF100160
- Sensor - in-car temperature (1) JTF100290
- Solar sensor - dashboard (1) JTF100190
- Control assembly - air conditioning (1) JTF500040
- Bulb - control illumination (a/r) JWH100060
- Bulb & holder;
  - orange (a/r) STC1877
  - green (a/r) STC1878

Antifreeze
- Antifreeze;
  - all engines except Td5
    - 1 litre (1) GAC2018
    - 5 litres (1) GAC2019
  - Td5 only
    - 1 litre (1) STC50529
    - 5 litres (1) STC50530

Miscellaneous
- Gasket - coolant elbow (1) LVJ000010
- Temperature sensor - elbow (1) ERR2081
- Washer - temperature sensor (1) ERR6192

RADIATOR RELIEF (946ml) (1) RX1461
- Treats 1 engine.

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Radiator Relief
Radiator relief allows your radiator to transfer heat more efficiently, reducing your engine operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have a ‘little bit in hand’ for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

- 30°F lower operating temperature
- 50% quicker warm up time
- Safe with water/antifreeze mixture
- Safe with cast iron, alloy engines and heads
- Increased engine life!
- 100% biodegradable, non corrosive, non toxic
- For use in all water cooled engines
FUEL SYSTEM

Sensors - Fuel System - Td5

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature sensor - inlet manifold</td>
<td>1</td>
<td>MHK100640</td>
</tr>
<tr>
<td>Airflow sensor</td>
<td>1</td>
<td>MHK100620</td>
</tr>
<tr>
<td>Seal - airflow sensor</td>
<td>1</td>
<td>PHN100200</td>
</tr>
<tr>
<td>Ambient sensor - airbox</td>
<td>1</td>
<td>MHK100600</td>
</tr>
</tbody>
</table>

Sensors - Fuel System - V8

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Efi sensors - V8;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>throttle body assembly</td>
<td>1</td>
<td>MHB000240</td>
</tr>
<tr>
<td>gasket - throttle body</td>
<td>1</td>
<td>ERR6623</td>
</tr>
<tr>
<td>potentiometer - throttle</td>
<td>1</td>
<td>ERR7322</td>
</tr>
<tr>
<td>actuator - idle speed control</td>
<td>1</td>
<td>ERR6076</td>
</tr>
<tr>
<td>airflow sensor</td>
<td>1</td>
<td>ERR7171</td>
</tr>
<tr>
<td>seal - airflow sensor</td>
<td>1</td>
<td>PHN100200</td>
</tr>
<tr>
<td>lambda sensor</td>
<td>2</td>
<td>MHK100920</td>
</tr>
<tr>
<td>camshaft sensor</td>
<td>1</td>
<td>ERK6169</td>
</tr>
<tr>
<td>crank sensor manual</td>
<td>1</td>
<td>ERR7352</td>
</tr>
<tr>
<td>automatic</td>
<td>1</td>
<td>ERR7354</td>
</tr>
<tr>
<td>knock sensor</td>
<td>2</td>
<td>NSC100650</td>
</tr>
<tr>
<td>temperature sensor</td>
<td>1</td>
<td>MEK101060</td>
</tr>
<tr>
<td>Fuel injector - efi</td>
<td>8</td>
<td>ERK6600</td>
</tr>
<tr>
<td>'O' ring</td>
<td>16</td>
<td>ERR7309</td>
</tr>
</tbody>
</table>

Fuel Pump

Fuel pump; In-tank, includes level sensor.

Td5

V8

Gasket - fuel pump (Td5 & V8)

Locking ring - fuel pump (Td5 & V8)

Fuel Filler Cap

Filler cap; up to VIN XA227049

V8

VIN XA227050 on

Grommet - fuel filler cap

Td5 Accelerator Pedal

Acc’ pedal & potentiometer

Fuel Filter

Fuel filter element - Td5

Water sensor - filter element - Td5

Emissions Systems

Charcoal cannister

EGR valve - Td5

Gasket - EGR valve

Seal - EGR valve to pipe

Solenoid valve - EGR

Filter - solenoid valve - EGR

Fuel Tank

Fuel tank; Td5

V8

up to VIN 1AT736339

VIN 2AT736340

Crade - fuel tank support

Td5 & V8

Diesel Injectors

Injector and sensor assembly;
to VIN 1AT736339 (blue)
VIN 2AT736340 on (green)

‘O’-ring - injector (all)

Washer - injector (all)

Cruise Control

Cable - cruise control

Vacuum hose - cruise control

Switch - dashboard

Actuator - cruise control; small

large

ECU - cruise control

Stop lamp switch

Miscellaneous Components - Fuel

Cooler assembly - fuel (Td5)

Air Filter

Air filter element - Td5 & V8;
standard
K&N
Seal - airbox to engine

Td5 & V8

Fuel Filter

Fuel filter element - Td5

Water sensor - filter element - Td5

K&N Replacement Filter for Standard Element

Cleaning fluid (1 litre)

Element oil:

1fl oz

25ml bottle

400ml bottle


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**EXHAUST SYSTEMS - STANDARD & SPORTS**

### STANDARD EXHAUSTS - FULL SYSTEMS

**Full System - inc Catalyst**

**Standard - Mild & Stainless Steel**

See also: Part Systems less Catalyst and Individual System Components.

In the Price Guide, the RD part number for a system will have an MS suffix (for mild steel) or SS (for stainless steel).

**Full system - Td5 diesel:**
- Includes downpipe/catalyst (if fitted), centre silencer & tailpipe.
  - non-cat mild or stainless steel (1) RD1194
  - fitting kit (1) RD1194FK
  - with cat mild or stainless steel (1) RD1195
  - fitting kit (1) RD1194FK

**Full system - V8:**
- Includes downpipe/catalyst (if fitted), centre silencer & tailpipe.
  - non-cat mild or stainless steel (1) RD1196
  - fitting kit (1) RD1196FK
  - with cat mild or stainless steel (1) RD1197
  - fitting kit (1) RD1196FK

### PART NUMBERS: A 'P' suffix in the Price Guide denotes "Aftermarket".

---

**STANDARD & SPORTS EXHAUSTS - PART SYSTEMS**

**Part System - exc Catalyst**

**Standard & Sport - Mild & Stainless Steel**

See also: Full Systems including Catalyst and Individual System Components.

In the Price Guide, the RD part number for a system will have an MS suffix (for mild steel) or SS (for stainless steel).

**Td5 - standard**
- Stainless steel (1) RD1198
  - fitting kit (1) RD1198FK

**Td5 - sports**
- Centre silencer is replaced by link pipe.
  - Tailpipe has 3” rolled end finish.
  - Stainless steel (1) RD1198SSSPORT
  - fitting kit (1) RD1198FK

**V8 - standard**
- Stainless steel (1) RD1199
  - fitting kit (1) RD1199FK

**V8 - sports**
- Centre silencer is replaced by link pipe, producing noisier exhaust. Tailpipe has 3” rolled end finish.
  - Stainless steel (1) RD1199SSSPORT
  - fitting kit (1) RD1199FK

---

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**FITTING KITS**

Fitting kits include gaskets, sealing rings, “U” bolts, mounting rubbers, nuts & bolts (as necessary) to assemble the systems using original hanger points. Mounting brackets and special support components are not included.
INDIVIDUAL SYSTEM COMPONENTS

Individual System Components
Standard - Mild & Stainless Steel

This section lists individual exhaust components in both mild steel and stainless steel. Use it to select the appropriate parts if you are not replacing the whole system.

See also: Full Systems including Catalysts and Part Systems excluding Catalysts

System Components - TD5:
- manifold - exhaust downpipe non-cat (1) LKC102020
  Up to VIN 1A736339.
- with catalyst VIN 2A736340 on.
  WCD106210 (1) WCD000500
- centre silencer mild steel (1) WDE100590
  stainless steel (1) WDE100590SS
- link pipe only mild steel (1) WDE100590SSP
- rear silencer/tailpipe mild steel (1) WDE100660
  stainless steel (1) WDE100660SS

System Components - V8:
- manifold - exhaust
  rh (1) ERR7394
  lh (1) ERR7393
- downpipe/Y-pipe
  with catalysts (1) WCD001220
  non-catalyst (1) WCD105900
- centre silencer mild steel (1) WCE104642
  stainless steel (1) WCE104642SS
- link pipe only mild steel (1) WCE104642SSP
  replaces centre silencer stainless steel (1)
  WCE104642SSP
- rear silencer/tailpipe mild steel (1) WDE100650
  stainless steel (1) WDE100650SS

Gaskets & Fittings

Gasket - exhaust;
- manifold to head
  TD5 (1) LKG100470
  V8 (4) ERR6733
- manifold to exhaust
  TD5 (1) ESR6768
  V8 (1) ESR3737
  V8 (2) ETC4524

Fasteners - exhaust manifold to cylinder head;
- TD5
  stud (10) TE108051L
  nut (10) ESR2033
  V8
  flanged screw (16) ERR6734
  spacer (16) ERR6318
- Nut - manifold to downpipe;
  TD5 (3) ESR2034
  V8 (6) ETC7184

Lambda sensor - V8
- (2) MHK100920

Gasket - centre to rear sections
- TD5 & V8
- Nut - centre to rear sections
  TD5 & V8
- Rubber hanger - exhaust
  TD5 & V8
- Exhaust jointing compound (1) GCH112

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PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.
Manual Gearbox

Gearbox assembly;
- Td5 (1) TRC103350
- V8 (1) TRC103270

Gaskets & seals - manual gearbox;
- washer - drain plug (1) FTC4112
- oil seal - primary (input) shaft (1) FTC5303

Bearing - input shaft (1) TZZ100190

Oil pump - transmission (1) FTC4206

‘O’-ring - oil pump seal (1) FTC5312

Reverse light switch (1) FTC5252

Gaiter - selector housing (1) FTC5252

Gear knob - black (1) UKJ500090PMA

Automatic Gearbox

Gearbox assembly - automatic;
- diesel up to VIN 1A736339 (1) TGD101510
- VIN 2A736340 on (1) TGD000220
- petrol (1) TGD101360

Torque converter;
- diesel (1) TQB000040
- petrol (1) TQB500020

Gaskets & seals - individual - auto gearbox;
- gasket - front housing (1) RTC4320
- gasket - gearbox sump (1) RTC4268
- washer - sump drain plug (1) STC1060
- seal - oil pump housing (1) RTG5102
- ‘O’-ring - oil pump housing (1) RTC5103
- ‘O’-ring - oil strainer (1) RTC4276
- gasket - rear extension (1) RTC4295
- seal - output shaft (1) RTC4650

Gasket kit - gearbox overhaul (1) STC4449

Oil pump - transmission (1) STC1836

‘O’-ring - oil strainer (1) RTC4276

Strainer - transmission fluid (1) RTC4653

Switch assembly - auto gearbox (1) UHB100190

Valve block assembly; diesel up to VIN 1A736339 (1) THD100360
- VIN 2A736340 on (1) THD000010
- petrol (1) THD100390

Bearing kit - auto transmission (1) RTC5101

Speed transducer - auto (1) STC4444

Gear knob - auto - black (1) UCK100230PMA

Parking Brake

Drum - parking brake;
- diesel (silver) (1) SDC100200
- petrol (black) (1) FRC3502

Shoes - parking brake (set) (1) ICW500010

Brake shoe retention kit (1) ICW100050

Cable - handbrake;
- up to VIN 2A724663 (1) SPB101500
- VIN 2A724664 on (1) SPB000150

Leaver - handbrake;
- up to VIN 2A724663 (1) SNB100350PMA
- VIN 2A724664 on (1) SNB10050PMA

Switch - handbrake (1) CLP8699L

Knob - handbrake adjusting (1) NTC5009

Gear Lever Surround

Bezel - gear selector - automatic (1) AWR3700PMA

Gaiter - outer - manual;
- main gear lever (1) FJL101900PMA
- hi/low lever (1) FJL101680PMA

Insulation foam - gearlever; manual (1) AWR5525

Gear Oil

Gear Oil - ATF
- 0.5 litres (A/R) GUL255R
- 5 litres (A/R) GUL505

LUBRICANTS & CAPACITIES

<table>
<thead>
<tr>
<th>GEARBOX</th>
<th>LUBRICANT</th>
<th>CAPACITY</th>
<th>PART NUMBERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manual</td>
<td>ATF</td>
<td>2.4 litres after draining</td>
<td>(2.7 litres from dry)</td>
</tr>
<tr>
<td>Automatic</td>
<td>ATF</td>
<td>4.0 V6; 11 litres all others: 9.7 litres</td>
<td></td>
</tr>
<tr>
<td>Transfer box</td>
<td>ATF</td>
<td>2.4 litres</td>
<td></td>
</tr>
</tbody>
</table>

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# PROPSHAFT - AXLE - DIFF - HALFSHIFT - HUB

## Propshaft

- **For price & availability of complete propshaft assemblies, please contact our sales department.**

  - **Universal joint - propshaft**
    - Front & rear.
    - QTY REQ: (4)
    - PART No: TVC100010

  - **Rubber propshaft coupling kit**
    - Grease nipple;
    - universal joint (a/r)
    - propshaft (a/r)
    - PART No: TVF100010

  - **Bolt - propshaft**
    - (4)
    - PART No: 509045P

  - **Nut - propshaft**
    - (8)
    - PART No: TN3209

## Axle - Front

- **Axle assembly - front**
  - Please enquire for price & availability of complete axle assemblies.

  - **Filler/level plug**
    - (1)
    - PART No: FTC5403

  - **Drain plug**
    - (1)
    - PART No: FTC5208

  - **Breather pipe - front axle**
    - (1)
    - PART No: TAP100030

## Differential - Front

- **Differential - (24 spline)**
  - PART number suffixes:
    - New (N), Factory Recon (E), Aftermarket Recon (R).
  - **Complete and ready to fit to axle.**

  - **Housing only - differential**
    - (1)
    - PART No: FRG1413

  - **Bolt - diff’ to axle**
    - (10)
    - PART No: TYG100610

  - **Silicone sealant - diff’ to axle**
    - (1)
    - PART No: RTG3254

  - **Oil seal - pinion**
    - (1)
    - PART No: FTC5143

  - **Bearing - pinion**
    - (1)
    - PART No: 539707

  - **Spacer - pinion bearing**
    - (1)
    - PART No: 539745

  - **Shim - pinion bearing**
    - 1.905mm
      - (a/r)
      - PART No: TYS101140
    - 1.855mm
      - (a/r)
      - PART No: TYS101160
    - 1.805mm
      - (a/r)
      - PART No: TYS101180
    - 1.755mm
      - (a/r)
      - PART No: TYS101200
    - 1.705mm
      - (a/r)
      - PART No: TYS101220
    - 1.655mm
      - (a/r)
      - PART No: TYS101240
    - 1.605mm
      - (a/r)
      - PART No: TYS101260
    - 1.555mm
      - (a/r)
      - PART No: TYS101280
    - 1.505mm
      - (a/r)
      - PART No: TYS101300
    - **Nut - pinion flange**
      - (1)
      - PART No: NY116041L
    - **Split pin - pinion flange**
      - (1)
      - PART No: PS608101L

## Halfshaft - Front

- **Halfshaft assembly - complete with C.V. Joint;**
  - C.V. Joint available separately - see below.

  - **long**
    - (1)
    - PART No: TDS500240
  - **short**
    - (1)
    - PART No: TDS500250
  - **Seal - halfshaft**
    - (2)
    - PART No: FTC4822

## C.V. Joint

- The C.V. joint incorporates the outer driveshaft as one single unit.

  - **C.V. joint**
    - (2)
    - PART No: TDR100790
  - **Gaiter - C.V. Joint**
    - (2)
    - PART No: TDR100780
  - **Nut - outer driveshaft/C.V. Joint**
    - (2)
    - PART No: CDU1534

## Axle - Rear

- **Axle assembly - rear**
  - Please enquire for price & availability of complete axle assemblies.

  - **Filler/level plug**
    - (1)
    - PART No: FTC5403

  - **Drain plug**
    - (1)
    - PART No: FTC5208

  - **Breather pipe - front axle**
    - (1)
    - PART No: FTC4936

## Differential - Rear

- **Differential - (24 spline)**
  - 3-bolt flange.
  - PART number suffixes:
    - New (N), Factory Recon (E), Aftermarket Recon (R).
  - **Complete and ready to fit to axle.**

  - **Housing only - differential**
    - (1)
    - PART No: FRG1413

  - **Bolt - diff’ to axle**
    - (10)
    - PART No: TYG100610

  - **Silicone sealant - diff’ to axle**
    - (1)
    - PART No: RTG3254

  - **Oil seal - pinion**
    - (1)
    - PART No: FTC5143

  - **Bearing - pinion**
    - (1)
    - PART No: 539707

  - **Shim - pinion bearing**
    - 1.905mm
      - (a/r)
      - PART No: TYS101140
    - 1.855mm
      - (a/r)
      - PART No: TYS101160
    - 1.805mm
      - (a/r)
      - PART No: TYS101180
    - 1.755mm
      - (a/r)
      - PART No: TYS101200
    - 1.705mm
      - (a/r)
      - PART No: TYS101220
    - 1.655mm
      - (a/r)
      - PART No: TYS101240
    - 1.605mm
      - (a/r)
      - PART No: TYS101260
    - 1.555mm
      - (a/r)
      - PART No: TYS101280
    - 1.505mm
      - (a/r)
      - PART No: TYS101300
    - **Flange - pinion - 3-bolt**
      - (1)
      - PART No: STG3723
    - **Nut - pinion flange**
      - (1)
      - PART No: NY116041L
    - **Split pin - pinion flange**
      - (1)
      - PART No: PS608101L

## Halfshaft - Rear

- **Halfshaft**
  - (1)
  - PART No: TDR1000020

  - **Seal - ’O’-ring - shaft to hub**
    - (2)
    - PART No: FTC4919

  - **Nut - shaft to hub**
    - (2)
    - PART No: CDU1534

## Hub Assembly - Front

- Hub assembly
  - (2)
  - PART No: TAY100060

  - Includes hub, wheel flange and wheel studs. Hub are only available as complete assemblies and are not serviceable. Hub bearings and wheel studs are not available separately.

## Hub - Rear

- Hub assembly
  - (2)
  - PART No: TAY100050

  - Includes hub, wheel flange and wheel studs. Hub are only available as complete assemblies and are not serviceable. Hub bearings and wheel studs are not available separately.

## Gear Oil

- **EP90 gear oil - 0.5 litre**
  - (a/r)
  - PART No: GGL190

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**Shock Absorber - Front**

*Standard*

For Uprated Shock Absorbers/Kits, refer to Suspension Packages.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shock absorber - front:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>coil spring suspension with active roll control</td>
<td>(2)</td>
<td>RNB103683</td>
</tr>
<tr>
<td>non active roll control</td>
<td>(2)</td>
<td>RNB103533</td>
</tr>
<tr>
<td>levelled suspension with active roll control</td>
<td>(2)</td>
<td>RNB103694</td>
</tr>
<tr>
<td>non active roll control</td>
<td>(2)</td>
<td>RNB103533</td>
</tr>
<tr>
<td>Bush - shock absorber;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>upper standard rubber</td>
<td>(2)</td>
<td>ROA100050</td>
</tr>
<tr>
<td>polyurethane</td>
<td>(2)</td>
<td>ROA100050PY</td>
</tr>
<tr>
<td>lower standard rubber</td>
<td>(2)</td>
<td>ROA100040</td>
</tr>
<tr>
<td>polyurethane</td>
<td>(2)</td>
<td>ROA100040PY</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bush kit - shock absorber - front &amp; rear;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>standard rubber</td>
<td>(1)</td>
<td>RD1180</td>
</tr>
<tr>
<td>polyurethane</td>
<td>(1)</td>
<td>RD1180PY</td>
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**Suspension Turret**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Turret - shock absorber (2)</td>
<td>KBU101051</td>
<td></td>
</tr>
<tr>
<td>Retaining ring - turret (2)</td>
<td>RBC100111</td>
<td></td>
</tr>
<tr>
<td>Locknut - retaining ring (8)</td>
<td>FYI08047</td>
<td></td>
</tr>
</tbody>
</table>

**Road Spring - Front**

*Standard - Coil*

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Road spring;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>diesel</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>REB101341</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>REB101340</td>
</tr>
<tr>
<td>lhd</td>
<td>(2)</td>
<td>REB101340</td>
</tr>
<tr>
<td>petrol</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>REB101340</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>REB101330</td>
</tr>
<tr>
<td>lhd</td>
<td>(2)</td>
<td>REB101330</td>
</tr>
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</table>

**Radius Arm - Front**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Radius arm assembly - front</td>
<td>(2)</td>
<td>RBX102353</td>
</tr>
<tr>
<td>Bush - radius arm; available in either standard rubber or polyurethane.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to axle standard</td>
<td>(4)</td>
<td>RBX101680</td>
</tr>
<tr>
<td>polyurethane</td>
<td>(4)</td>
<td>RBX101680PY</td>
</tr>
<tr>
<td>to chassis standard</td>
<td>(2)</td>
<td>RBX101730</td>
</tr>
<tr>
<td>polyurethane</td>
<td>(2)</td>
<td>RBX101730PY</td>
</tr>
<tr>
<td>Bolt - radius arm;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>to axle</td>
<td>(4)</td>
<td>ANR5804</td>
</tr>
<tr>
<td>to chassis</td>
<td>(2)</td>
<td>RD100031</td>
</tr>
<tr>
<td>Nut - radius arm bolt (all types)</td>
<td>(6)</td>
<td>ANR3140</td>
</tr>
</tbody>
</table>

**Bump Stop Rubber**

- Bump stop rubber - front (2) | RNV100060 |

**Panhard Rod**

- Panhard rod; includes bushes. |         |
| rhd | (1) | RB1100041 |
| lhd | (1) | RB1100050 |
| Bush - panhard rod - all models |         |
| standard | (2) | RBX101340 |
| polyurethane | (2) | ANR101340PY |
| Bolt - panhard rod; |         |
| to axle | (2) | RD100020 |
| to chassis | (2) | ANR4386 |
| Nut - panhard rod bolts | (2) | ANR3140 |

**Anti-roll Bar - Front**

- Anti-roll bar - front | (1) | RBL101370 |

**Suspension Turret**

- Turret - shock absorber (2) | KBU101051 |
- Retaining ring - turret (2) | RBC100111 |
- Locknut - retaining ring (8) | FYI08047 |

**Road Spring - Front**

- Road spring; |         |
| diesel |         |
| rh | (1) | REB101341 |
| lh | (1) | REB101340 |
| lhd | (2) | REB101340 |
| petrol |         |
| rh | (1) | REB101340 |
| lh | (1) | REB101330 |
| lhd | (2) | REB101330 |

**Active Cornering Enhancement - ACE**

- Pump - engine-driven - ACE | (1) | ANR6502 |
- Valve block - ACE | (1) | RVH100012 |
- Transducer - valve block - ACE | (1) | RVG100010 |
- Filter and plug - valve block - ACE | (1) | RJJ100011 |
- Lateral accelerometer - ACE | (2) | RQK100000 |
- Sensor - height - rear suspension | (2) | RQH100010 |
- Anti-roll bar assembly - ACE; Comprises: anti-roll bar, torsion bar, ACE actuator and bushes. |         |
| front | (1) | RBL101121 |
| rear | (1) | RGB101020 |
| Anti-roll bar only - ACE; |         |
| front | (1) | ANR6550 |
| rear | (1) | ANR6956 |
| Bush - anti-roll bar - front & rear; actuator rod end | (2) | ANR6554 |
| radius arm end | (2) | ANR6551 |
| Torsion bar only - ACE; front | (1) | RBL101400 |
| rear | (1) | RGB101330 |
| Bush - torsion bar - front & rear; mounting rubber - torsion bar | (2) | RBX101740 |
| Link - torsion bar - front & rear | (2) | RBX101718 |
| Nut - torsion bar link | (4) | RDI100082 |
| Actuator - ACE - front & rear | (2) | ROX100000 |
| Dust boot - actuator | (2) | RQX100000 |

**Panhard Rod**

- Panhard rod; includes bushes. |         |
| rhd | (1) | RB1100041 |
| lhd | (1) | RB1100050 |
| Bush - panhard rod - all models |         |
| standard | (2) | RBX101340 |
| polyurethane | (2) | ANR101340PY |
| Bolt - panhard rod; |         |
| to axle | (2) | RD100020 |
| to chassis | (2) | ANR4386 |
| Nut - panhard rod bolts | (2) | ANR3140 |

**Bump Stop Rubber**

- Bump stop rubber - front (2) | RNV100060 |

**Panhard Rod**

- Panhard rod; includes bushes. |         |
| rhd | (1) | RB1100041 |
| lhd | (1) | RB1100050 |
| Bush - panhard rod - all models |         |
| standard | (2) | RBX101340 |
| polyurethane | (2) | ANR101340PY |
| Bolt - panhard rod; |         |
| to axle | (2) | RD100020 |
| to chassis | (2) | ANR4386 |
| Nut - panhard rod bolts | (2) | ANR3140 |

**Anti-roll Bar - Front**

- Anti-roll bar - front | (1) | RBL101370 |

**Suspension Turret**

- Turret - shock absorber (2) | KBU101051 |
- Retaining ring - turret (2) | RBC100111 |
- Locknut - retaining ring (8) | FYI08047 |

**Road Spring - Front**

- Road spring; |         |
| diesel |         |
| rh | (1) | REB101341 |
| lh | (1) | REB101340 |
| lhd | (2) | REB101340 |
| petrol |         |
| rh | (1) | REB101340 |
| lh | (1) | REB101330 |
| lhd | (2) | REB101330 |

**Radius Arm - Front**

- Radius arm assembly - front | (2) | RBX102353 |
- Bush - radius arm; available in either standard rubber or polyurethane. |         |
| to axle standard | (4) | RBX101680 |
| polyurethane | (4) | RBX101680PY |
| to chassis standard | (2) | RBX101730 |
| polyurethane | (2) | RBX101730PY |
| Bolt - radius arm; |         |
| to axle | (4) | ANR5804 |
| to chassis | (2) | RD100031 |
| Nut - radius arm bolt (all types) | (6) | ANR3140 |
Shock Absorber - Rear

**Standard**

For Uprated Shock Absorbers/Kits, refer to Suspension Packages.

- **Shock absorber - rear**
  - **coil spring suspension**
    - with active roll control (2) RPD102343
    - with active roll control (2) RPD102333
    - levelled suspension
      - with active roll control (2) RPD102354
      - non active roll control (2) RPD102363

- **Bush - shock absorber**
  - **upper & lower**
    - standard (4) ROA100050
    - polyurethane (4) ROA100050PY

Bump Stop Rubber

Bump stop rubber - rear (2) RNV100060

Anti-roll Bar - Rear

- **Anti-roll bar - rear**
  - **coil-spring suspension**
    - (1) RGB101320
    - **air suspension**
      - (1) RGB101310

- **Bush - anti-roll bar mounting**
  - **coil-spring suspension**
    - (2) RBL101310
    - **air suspension**
      - (2) RBL101300

- **Link/balljoint assembly**
  - (2) RGD100662
  - **Bolt - link**
    - (4) RYH100590

Road Spring - Rear

**Standard - Coil or Air**

- **Road spring - rear**
  - **coil spring**
    - RH (2) RKB101100
  - **air spring**
    - (2) RKB101200

**Self-levelling**

- **Spring seat - lower - rear** (2) ANR3578
  - **Coil spring suspension**
  - **Isolator - upper - rear spring** (2) ANR2938

- **Road spring - rear**
  - **coil spring**
    - RH (2) RKB101120

Radius Arm - Rear

- **Radius arm assembly** (2) RRG104862
  - **Bush - radius arm**
    - To chassis
      - (2) RCG101730
      - Polyurethane (2) RCG101730PY
    - To axle
      - (4) ANR6947
      - Polyurethane (4) ANR6947PY

  - **Bolt - radius arm**
    - To chassis (2) ANR6920
    - To axle (4) ANR5804

  - **Nut - radius arm**
    - To chassis (2) ANR3140
    - To axle (4) ANR3140

Watts Linkage - Rear

- **Watts linkage assembly** (1) RGD100550
  - **Arm - Watts linkage**
    - Complete with bush.
  - **Bush - Watts linkage**
    - Outer
      - Standard (2) RCG100970
      - Polyurethane (2) RCG100970PY
    - Inner
      - Standard (2) RCG100960
      - Polyurethane (2) RCG100960PY

- **Bolt - Watts linkage**
  - Arm - outer & inner (4) RGD100550

  - **Nut - Watts linkage**
    - Outer & inner arm bolts

Active Cornering Enhancement - ACE

- **Pump - engine-driven - ACE**
  - (1) ANR6502

- **Valve block - ACE**
  - (1) RVH100012

- **Transducer - valve block - ACE**
  - (1) RVG100010

- **Filter and plug - valve block - ACE**
  - (1) RVJ100010

- **Lateral accelerometer - ACE**
  - (1) RQJ100010

- **Sensor - height - rear suspension**
  - (1) RGB100010

- **Anti-roll bar assembly - ACE**
  - Comprises: anti-roll bar, torsion bar, ACE actuator and bushing.
  - **Front**
    - (1) RBL101121
    - **rear** (1) RGB101020

  - **Anti-roll bar only - ACE**
    - **Front**
      - (1) ANR6550
    - **rear** (1) ANR6656

  - **Bush - anti-roll bar - front & rear**
    - **Actuator rod end** (2) ANR6554
    - **radius arm end** (2) ANR6551

  - **Torsion bar only - ACE**
    - **Front**
      - (1) RBL101400
    - **rear** (1) RGB101330

  - **Bush - torsion bar - front & rear**
    - (2) RGB101740

  - **Mounting rubber - torsion bar**
    - (2) RGB101181

  - **Link - torsion bar - front & rear**
    - (2) RGD100662

  - **Nut - torsion bar link**
    - (4) RYH100590

  - **Actuator - ACE - front & rear**
    - (2) RQK100000

  - **Dust boot - actuator**
    - (2) RVS100000

  - **Compressor - air suspension**
    - (1) RQG100041

---

**More Stock Every Day**

If the part you require is not listed here, please phone and enquire. By now we might well have it. For prices, terms & conditions etc please refer to our latest price guide.

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Suspension Modifications
Discovery Series II

Due to the sophisticated nature of the suspension system on Series II Discovery the traditionally accepted driving characteristics of large 4X4 vehicles, such as excessive body roll during cornering and steering "kick-back", are greatly reduced. This is largely due to features such as Self-Levelling Suspension (SLS) and Active Cornering Enhancement (ACE), as well as altered steering geometry and a revised steering system. For this reason, the traditionally accepted methods of "uprating" the suspension are largely unnecessary.

However, some owners of Series II Discovery still feel that improvements can be made to the vehicle’s damping (shock absorbers) and suspension bushes, to give less of an on road/off road compromise and a more car-like feel, particularly when off-road ability is not a priority.

Therefore, we still offer a range of uprated shock absorbers and polyurethane bushes, plus an uprated steering damper, which contribute to superior on-road driving characteristics without adversely affecting off-road ability.

Shock absorbers are available from Koni (oil-filled, adjustable) and Bilstein (gas, non-adjustable) in car-sets or pairs (front and rear). Polyurethane bush kits are available in vehicle sets (plus supplementary kits) or individually. The uprated steering damper is from Bilstein. Please also refer to our Brakes section for uprated brake discs and pads.
## Standard Shock Absorber Kits

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard shock absorber kit;</td>
<td></td>
<td></td>
<td>Standard shock absorber kit;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Includes 2 front and 2 rear standard shock absorbers.</td>
<td></td>
<td></td>
<td>Includes 2 front and 2 rear standard shock absorbers.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(ACE = Active Cornering Enhancement).</td>
<td></td>
<td></td>
<td>(ACE = Active Cornering Enhancement).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>standard suspension</td>
<td>(1)</td>
<td>RD1181</td>
<td>non-ACE</td>
<td>(1)</td>
<td>RD1182</td>
</tr>
<tr>
<td>active ride suspension</td>
<td>(1)</td>
<td>RD1183</td>
<td>with ACE</td>
<td>(1)</td>
<td>RD1184</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>non-ACE</td>
<td></td>
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## Uprated Shock Absorber Kits

### Bilstein

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprated shock absorber kit - vehicle set;</td>
<td></td>
<td></td>
<td>Uprated shock absorber kit - vehicle set;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bilstein are heavy duty, gas, non-adjustable shock absorbers.</td>
<td></td>
<td></td>
<td>Bilstein are heavy duty, gas, non-adjustable shock absorbers.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Koni are oil-filled, adjustable (off-car) shock absorbers.</td>
<td></td>
<td></td>
<td>Koni are oil-filled, adjustable (off-car) shock absorbers.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bilstein (set of 4)</td>
<td>(1)</td>
<td>RD1200B</td>
<td>front (pair)</td>
<td>(1)</td>
<td>RNB103683B</td>
</tr>
<tr>
<td>Koni (set of 4)</td>
<td>(1)</td>
<td>RD1200K</td>
<td>rear (pair)</td>
<td>(1)</td>
<td>RNB103683K</td>
</tr>
</tbody>
</table>

### Koni

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprated shock absorbers - front or rear (pairs);</td>
<td></td>
<td></td>
<td>Uprated shock absorbers - front or rear (pairs);</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bilstein</td>
<td></td>
<td></td>
<td>front (pair)</td>
<td>(1)</td>
<td>RPD102343B</td>
</tr>
<tr>
<td>Koni</td>
<td></td>
<td></td>
<td>rear (pair)</td>
<td>(1)</td>
<td>RPD102343K</td>
</tr>
</tbody>
</table>

## Rear Coil Spring Conversion Kit

- **Rear coil spring conversion kit (1)** RD1206
  - A straightforward DIY conversion kit which replaces the Discovery’s rear air suspension (where fitted) with conventional coil springs.
  - A cost-effective solution for vehicles with faulty EAS or for owners who favour coil spring suspension. ECU will need reprogramming.
  - Note: we recommend fitting new shock absorbers at the same time.

## Standard & Uprated Bush & Bolt Kits

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard bush kit;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Direct replacement of original bushes. Kit contains a comprehensive vehicle set of standard suspension bushes, as follows: front &amp; rear radius arm, panhard rod, Watts linkage, shock absorber and anti-roll bar/ACE assembly bushes, as appropriate. (ACE = Active Cornering Enhancement).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>with ACE</td>
<td>(1)</td>
<td>RD1186</td>
</tr>
<tr>
<td>non-ACE</td>
<td>(1)</td>
<td>RD1187</td>
</tr>
<tr>
<td>coil spring suspension</td>
<td>(1)</td>
<td>RD1188</td>
</tr>
<tr>
<td>air suspension</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

## Poly Bush Kit

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly Bush ‘Dynamic’ kit for more positive ride and handling. Easy to fit and very long lasting. Kit includes replacements bushes for front &amp; rear radius arm, panhard rod and Watts linkage. Does not include shock absorber, anti-roll bar or ACE bushes. See Supplementary Kits, below, for these bushes.</td>
<td>(1)</td>
<td>RD1189</td>
</tr>
<tr>
<td>Polyurethane bush kit (alternative)(1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD1189AP</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Polyurethane bush kit (alternative)(1)</td>
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<td></td>
</tr>
<tr>
<td>non-ACE vehicles</td>
<td></td>
<td></td>
</tr>
<tr>
<td>coil spring suspension</td>
<td>(1)</td>
<td>RD1190POLY</td>
</tr>
<tr>
<td>air suspension</td>
<td>(1)</td>
<td>RD1191POLY</td>
</tr>
<tr>
<td>vehicles with ACE</td>
<td>(1)</td>
<td>RD1192POLY</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shock absorber and steering damper bushes only.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

## Rear Coil Spring Conversion Kit

- A straightforward DIY conversion kit which replaces the Discovery’s rear air suspension (where fitted) with conventional coil springs. A cost-effective solution for vehicles with faulty EAS or for owners who favour coil spring suspension. ECU will need reprogramming.
- Note: we recommend fitting new shock absorbers at the same time.

## Uprated Steering Damper

- Uprated steering damper (1) QHH100001UR

---

**PART NUMBERS:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

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18" ALLOY WHEEL & WHEEL-TYRE PACKAGES

We offer a superb range of Genuine Land Rover alloy wheels to enhance and upgrade your Discovery II.

Made from M25 alloy, they are X-ray checked to ensure safety and optimum performance.

The alloy wheels shown here are designed specifically for Land Rover vehicles, ensuring peace of mind in all situations.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
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<th>QTY REQ.</th>
<th>PART No.</th>
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<tr>
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<tr>
<td>‘Hurricane’</td>
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<td></td>
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<tr>
<td>Land Rover alloy wheel</td>
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PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.
**ROAD WHEELS**

**COMET**

*Comet*
Land Rover alloy wheel (6-spoke)
Silver, less centre & nuts (8J x 18).

- wheel only (each)  RRC000930MCM
- wheel set (4)  RRC000930MCMK

*Comet*
Land Rover alloy wheel (6-spoke) & tyre
Silver, less centre & nuts (8J x 18).

- wheel & tyre (each)  RRC000930MCMT
- wheel & tyre set (4)  RRC000930MCMKT

**PROSPORT**

*Prosport*
Land Rover alloy wheel (5-spoke)
Silver sparkle, less centre & nuts (8J x 18).

- wheel only (each)  ANR4849MNH
- wheel set (4)  ANR4849MNHK

*Prosport*
Land Rover alloy wheel (5-spoke) & tyre
Silver sparkle, less centre & nuts (8J x 18).

- wheel & tyre (each)  ANR4849MNHT
- wheel & tyre set (4)  ANR4849MNHTK

**BBS 2-PIECE**

*BBS 2-Piece*
Land Rover alloy wheel (5-spoke)
Silver sparkle, less centre & nuts (8J x 18).

- wheel only (each)  RRC500150MNH
- wheel set (4)  RRC500150NHK

*Prosport*
Land Rover alloy wheel (5-spoke) & tyre
Silver sparkle, less centre & nuts (8J x 18).

- wheel & tyre (each)  RRC500150MNHT
- wheel & tyre set (4)  RRC500150MNHKT

**TYRES**

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<th>Tyre Size</th>
<th>QTY</th>
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<td>255/55 R18 (18&quot; wheel)</td>
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<td>255/55R18</td>
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<tr>
<td>235/70 R16 (standard wheel)</td>
<td>(4)</td>
<td>235/70R16</td>
</tr>
<tr>
<td>255/65 R16 (standard wheel)</td>
<td>(4)</td>
<td>255/65R16</td>
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</tbody>
</table>

Several quality makes available. Contact us for best prices and availability.

**Wheel Nuts & Centres**

NB: existing wheel nuts and centres may be re-used when changing wheel size (eg. from 7J x 16 to 8J x 18). However, we recommend locking wheel nuts if not fitted.

- Wheel nuts:
  - standard each (20) ANR3679
  - locking set of 4 (1) STC8513
  - set of 4 + 16 standard nuts (1) STC8513K
  - spare wheel retaining (3) RRD106040

- Wheel centre cap (with logo):
  - Silver sparkle all silver (4) ANR3522MNH
  - with green logo (4) RRJ500030MNH
  - Gunsmoke silver (4) RRJ100140MNZ
  - Badge - centre cap - gold (4) DAG100310

**Autoglym ‘Clean Wheels’** (a/r) RX1322
500ml. Alloy wheel cleaning solution.

**Autoglym ‘Tyre dressing’** (a/r) RX1368
Makes tyres look like new!

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Spare Wheel Covers

Spare wheel cover; All with Land Rover badge.

- **vinyl**
  - 215 x 16: STC50068
  - 235 x 16: STC50069
  - 255 x 16 & 18: STC50069

- **moulded**
  - 215 x 16: STC50041
  - 235 x 16: STC50042
  - 255 x 16 & 18: STC50043

- **rigid (s/steel rim)**
  - 215 x 16: STC50137
  - 235 x 16: STC50138
  - 255 x 16: STC50139
  - 255 x 18: STC50140

Mudflaps

Mudflap kit;
- front (1): STC50067
- rear (1): RD1204

Mudflaps - individual;
- rh - front & rear (2): CAS100900
- lh - front & rear (2): CAS100910

Fittings - mudflaps;
- bracket - mudflap front (1): CAX100060
- rear (1): CAX100070

- rh (1): CAX100200
- lh (1): CAX100210

- studded plate - front (2): MXC6068
- nut - studded plate (4): FN106047L

- stay - rear mudflap (1): CNG100020
- (1): CNG100030

TOOLS

- Hydraulic Jack (1): ANR4489
- Handle for jack (1): NTC6856
- Wheel Brace (1): NTC7829
- Wheel Chock (each) (a/r) (1): ANR3052
- Tyre Pump (1): S23638A
BRAKES

**Description**

- **Disc Shield**
  - Shield - brake disc;
    - front: (1) FTC4908
    - lh: (1) FTC4909
    - rear: (2) FTC4778

- **Brake Discs**
  - Brake disc;
    - front:
      - standard (each) (2): SDB000380
      - EBC uprated (pair) (1): SDB000380UR
      - Rossini (pair) (1): SDB000380RS
    - rear:
      - standard (each) (2): SDB000470
      - EBC uprated (pair) (1): SDB000470UR
      - Rossini (pair) (1): SDB000470RS
  - Screw for discs: (4): SF108201L

- **Brake Calipers**
  - Caliper - front:
    - piston housing assembly Complete assembly: (1) STC1918
    - lh: (1) STC1916
    - carrier (2): STC1915
  - Caliper - rear:
    - piston housing assembly Complete assembly: (1) STC1919
    - lh: (1) STC1905
    - carrier (2): STC1906
  - Piston - caliper:
    - front (4): STC1920
    - rear (2): STC1907
  - Seal kit - caliper:
    - front (2): STC1912
    - rear (2): STC1908
  - Brake pad guide pin set - caliper:
    - Supplied with dust cover:
      - front: (1) STC1910
      - rear: (1) STC1911
  - Dust cover kit - guide pin:
    - (a): STC1918
  - Bolt - guide pin:
    - (6): STC1914
  - Bleed nipple - caliper:
    - Front and rear: (4) RTC1115A

- **EBC Brake Discs**
  - EBC turbo groove discs are handed (lh & rh) with curved grooves and dimples to offer superb stopping power when combined with ‘Green Stuff’ Kevlar pads.

- **Rossini Uprated Brake Discs**
  - Performance drilled and grooved. Improved stopping power, reduced brake fade. Unique signature for improved safety. Superb quality. Use EBC Brake Pads with these discs.

- **Brake Calipers**
  - See ‘Brake Calipers’ for Pin Kits.
  - Brake pads:
    - front (axle set):
      - standard: (1) SFP000210
      - uprated (Green stuff): (1) SFP000210GS
    - rear (axle set):
      - standard: (1) SFP100470
      - uprated (Green stuff): (1) SFP100470GS

**EBC BRAKE DISCS**

**Rossini**

**Brake Pads**

- See ‘Brake Calipers’ for Pin Kits.

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**Part Numbers:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

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**EBC UPRATED REAR DISCS & PADS**

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**EBC UPGRATED FRONT DISCS & PADS**

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**DUST COVER KIT**

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**BRAKE CALIPER**

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**CALIPER PISTON STC1918**

---

**AND SEAL KIT STC1919**

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**Brakes**

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Brake fluid:
- Dot 3 - 1 litre: (a/r) GBF103
- Dot 4 - 1 litre: (a/r) SJ000030
- Silicone fluid: (a/r) RX1327

Brake cleaner - aerosol:
- (a/r) GBF901

ABS SENSOR, FRONT
SSW500020

MODULATOR, FRONT
SRB101203

Wheel sensors - ABS;
front (2) SSW500020
rear (2) SSW500030

Handbrake
For Handbrake Component, see Transfer Gearbox section.

Pedal rubber - brake;
manual (1) 575818
automatic (1) ANR2941
Switch - brake light (1) XKB000010

Brake Fluid
- Brake fluid;
  - Dot 3 - 1 litre: (a/r) GBF103
  - Dot 4 - 1 litre: (a/r) SJ000030
  - Silicone fluid: (a/r) RX1327

Brake cleaner - aerosol
- (a/r) GBF901

Brake hose - flexible - front;
- RH: (1) SHB101190
- LH: (1) SHB101180

Jump hose - front left hand
- RH: (1) SHB101170
- LH: (1) SHB101200

Brake Fluid
- Brake fluid:
  - Dot 3 - 1 litre: (a/r) GBF103
  - Dot 4 - 1 litre: (a/r) SJ000030
  - Silicone fluid: (a/r) RX1327

Brake cleaner - aerosol
- (a/r) GBF901

ABS Components
- Modulator - ABS: (1) SRB101203
- Wheel sensors - ABS;
  - front: (2) SSW500020
  - rear: (2) SSW500030

Handbrake
For Handbrake Component, see Transfer Gearbox section.

Pedal rubber - brake;
- manual: (1) 575818
- automatic: (1) ANR2941

Switch - brake light: (1) XKB000010

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33
### Steering Box

- **Steering box (power assisted):**
  - **RHD:**
    - QTY REQ: 1
    - PART No.: QAF000010
  - **LHD:**
    - QTY REQ: 1
    - PART No.: QAF000040
- **Seal kit - steering box:**
  - **main kit:**
    - QTY REQ: 1
    - PART No.: QFW100140
  - **input seal:**
    - QTY REQ: 1
    - PART No.: QFW100150
  - **output seal:**
    - QTY REQ: 1
    - PART No.: QFW100180
- **Lever - drop arm:**
  - QTY REQ: 1
  - PART No.: QJF100140
- **Tab-washer - drop arm nut:**
  - QTY REQ: 1
  - PART No.: QGK100060
- **Nut - drop arm:**
  - QTY REQ: 1
  - PART No.: QFG100090

### Steering Shaft & Coupling

- **Steering shaft - lower:**
  - QTY REQ: 1
  - PART No.: QME500020

  Complete assembly, comprises lower shaft and universal joint. The universal joint is not available separately.

### Power Steering Pump

- **Power steering pump:**
  - **Tds:**
    - QTY REQ: 1
    - PART No.: QVR101240
  - **V8:**
    - QTY REQ: 1
    - PART No.: QVR50008
  - **Seal - coolant pump - Tds:**
    - QTY REQ: 1
    - PART No.: ERR6711

  Coolant pump to PAS pump bracket.

### Drag Link

- **Drag link assembly:**
  - Comprises drag link tube, ball joints and clamps.
  - **RHD:**
    - QTY REQ: 1
    - PART No.: QHG000040
  - **LHD:**
    - QTY REQ: 1
    - PART No.: QHG000050
- **Balljoint - drag link:**
  - **Short arm balljoint:**
    - QTY REQ: 1
    - PART No.: QFS000010
- **Nut - balljoint:**
  - QTY REQ: 2
  - PART No.: ANR1000
- **Clamp - balljoint:**
  - **large:**
    - QTY REQ: 1
    - PART No.: QJK100000
  - **small:**
    - QTY REQ: 1
    - PART No.: QJK100010

### Steering Damper

- **Steering damper:**
  - **standard:**
    - QTY REQ: 1
    - PART No.: QHH100001
  - **uprated (Bilstein):**
    - QTY REQ: 1
    - PART No.: QHH100001UR
- **Bush - steering damper:**
  - **standard:**
    - QTY REQ: 2
    - PART No.: RBX101340
  - **polyurethane:**
    - QTY REQ: 2
    - PART No.: RBX101340PY

### Track Rod

- **Track rod assembly:**
  - Comprising tube and balljoints.
  - QTY REQ: 1
  - PART No.: TIQ000010
- **Balljoint - track rod end:**
  - **Short arm balljoint:**
    - QTY REQ: 1
    - PART No.: QFS000010
  - **Long arm only available as part of track rod assembly:**
    - **Nut - balljoint:**
      - **large:**
        - QTY REQ: 1
        - PART No.: QJK100000
      - **small:**
        - QTY REQ: 1
        - PART No.: QJK100010
- **Clamp - balljoint:**
  - QTY REQ: 2
  - PART No.: ANR1000

### Ignition Lock

- **Ignition lock:**
  - **steering column:**
    - QTY REQ: 1
    - PART No.: QRF101180H

  Including ignition switch.

- **Shear bolt - ignition lock:**
  - QTY REQ: 2
  - PART No.: STC2867

### Steering Wheel & Column

- **Steering wheel:**
  - Original.

- **Steering wheel switches:**
  - **cruise control set/resume:**
    - QTY REQ: 1
    - PART No.: YUH100320
  - **in-car entertainment:**
    - QTY REQ: 1
    - PART No.: YUR100330
- **Steering column - upper:**
  - **upper:**
    - QTY REQ: 1
    - PART No.: QRB100750PMA
  - **lower:**
    - QTY REQ: 1
    - PART No.: QRB100740PMA
- **Grommet - steering lock:**
  - QTY REQ: 1
  - PART No.: QYA100000

---

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**PART NUMBERS:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

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**STEERING SHAFT**

**STEERING BOX SEAL KIT**

**SECRET INTERNALS**

**STEERING DAMPER**

**STANDARD AND UPRATED STEERING DAMPERS**
Engine Electrics

**Starter motor;**
- Td5 (1) NAD101240
- V8 (1) NAD101490

**Solenoid - starter - V8** (1) STC4462

**Alternator;**
- Td5 (1) ERR6999
- V8 (1) NAD101490

**Pipe - alternator vacuum pump oil feed - Td5** (1) YKL100120

**Pipe - oil drain (vac’ pump) (1)** SQC500010

**Sensors - engine;**
- Td5
  - temperature inlet manifold (1) MKH100640
  - fuel connector block coolant elbow (1) ERR2081
  - crank sensor (1) NSC100790
- V8
  - crank sensor manual (1) ERR7352
  - automatic (1) ERR7354
  - knock sensor (2) NSC100850
  - temperature sensor (1) MEK100160
  - camshaft sensor (1) ERR6169
  - lambda sensor (2) MKH100920

**Oil pressure switch;**
- Td5
  - V8 (1) NUC10003
  - SC1404
- Transmission sensors/switches;
  - reverse light switch manual (1) AMR3918
  - reverse (1) PRC2911
  - low ratio detect switch transfer box (1) IGM100000
  - temperature sensor - V8 (1) PRC7984
  - Switch - stop lamp (1) XKB000010

**Wipers & Washers**

**Wiper motor & mechanism assembly - front;**
- No. Front wiper motor not available separately.
  - RHD (1) DKB100620
  - LHD (1) DKB100630
  - Wiper motor - rear (1) DBL101640
  - Nut - wiper arm spindle; front (2) DLP000010
  - rear (1) FN108407

**Wiper arm;**
- front standard arm RHD (2) DKB102830
  - LHD (2) DKB102840
  - aerofoil - wiper arm (optional) RHD (1) DKS100030
  - LHD (1) DKS100040
  - rear (1) DKB500130PMD

**Wiper blade;**
- windsreen (2) DCK100960
  - rear screen (1) DCK100890

**Washer pump;**
- windsreen (1) DMC100550
  - rear screen (1) DMC100540
  - headlamp (1) DMC100560

**Jet assembly;**
- windsreen (2) DNJ500090
  - rear screen (1) AWR5006
  - headlamp (2) AMR5114

**Non-return valve;**
- windsreen (1) AMR6676
  - rear screen (1) DNH500020
  - headlamp (1) DNE100050

**Headlamps**

**Headlamp;**
- up to VIN 2A
  - rh (1) XBC105120
  - lh (1) XBC105130

**VIN 3A on (complete with indicator)**
- rh (1) XBC105140
  - lh (1) XBC105150

**Bulbs;**
- headlamp standard (2) 589783
  - xenon (pair) (1) 589783X
  - sidelamp (2) AFU4481

**Fitting kit - headlamp** (2) STC1232

**Levelling motor - headlamp** (2) AMR2706

**Ignition Components**

**Plug leads - V8;**
- vehicle set (1) RA2001
- individual leads
  - no.1 cylinder (1) NGC103740
  - no.2 cylinder (1) NGC103750
  - no.3 cylinder (1) NGC103760
  - no.4 cylinder (1) NGC103770
  - no.5 cylinder (1) NGC103780
  - no.6 cylinder (1) NGC103790
  - no.7 cylinder (1) NGC103800
  - no.8 cylinder (1) NGC103810
- Spark plug - V8 (6) NLP100320

**Ignition coil pack - V8;**
- coil and bracket assembly (1) ERR6566
- ignition coil only (2) ERR6045
- Heater (glow) plug - Td5 (5) ERR6066

**Fog Lamps**

Replacement for existing fog lamps. See Accessories for fog lamp conversion kit.

**Fog lamp - front;**
- up to VIN 2A
  - rh (1) AMR5344
  - lh (1) AMR5345

**VIN 3A on**
- rh (1) XBJ000080
  - lh (1) XBJ000090

**Bulbs - fog lamp - front** (2) XCD100030L

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**Side Lamps & Indicators - Front**

- **Indicator assembly - front:**
  - Rd (1) XBD100880
  - Lh (1) XBD100870
- **Bulb holder - indicator:**
  - (2) XBP100180
- **Side repeater:**
  - (2) XGB000030
- **Bulb holder - side repeater:**
  - (2) YPY100220
- **Bulbs:**
  - Indicator (2)
  - Side repeater (2)

**Rear Lamps**

- **Rear lamp assembly:**
  - ‘E’-post
    - Rd (1) XFB000160
    - Lh (1) XFB000170
  - Bumper-mounted
    - Rd (1) XFB101480
    - Lh (1) XFB101490
- **Bulb holder - rear lamp:**
  - ‘E’-post lamp
    - Rd (1) XFM100320
    - Lh (1) XFM100330
  - Bumper-mounted
    - (2) XFM100310
- **High-level stop lamp assembly:**
  - (1) XFG100330
- **Bulbs:**
  - Rear lamp assembly - ‘E’-post
    - Single filament (a/r) 264591
    - Double filament (a/r) 264590
  - Bumper-mounted
    - Lh (1) XZQ100190L
    - Rh (1) 264591
  - High-mounted stop lamp (1) 264591

**Number Plate Lamp**

- **Number plate lamp assembly:**
  - (2) XFC500050
- **Gasket - number plate lamp:**
  - (2) PRC7246
- **Bulbs - number plate lamp:**
  - (2) RTC3633

**Central Locking**

- **Actuator - fuel filler flap release:**
  - (1) FUG100580

**Cigar Lighter**

- **Cigar lighter:**
  - (1) DRC8395

**Horns**

- **Horns:**
  - High note (1) YEB500040
  - Low note (1) YEB500060
  - Air horns (pair) (1) RX1381

**Switches & Controls**

- **Ignition lock - steering column:**
  - (1) ORF101180H
- **Shear bolt - ignition lock:**
  - (2) STC2867
- **Wash/wipe switch only:**
  - (1) STC4016
- **Lights/indicators/dip switch only:**
  - (1) STC4017
- **Housing - column switches:**
  - (1) STC2835
- **Steering wheel switches:**
  - Cruise control set/resume (1) YUH100320
  - In-car entertainment (1) YUH100330
  - Horn (2) QTN100270
- **Facia switches:**
  - Hill descent control (1) YUG102382
  - Hazard warning (1) YUG102372
  - Heated windscreen (1) YUG102550
- **Wiper control switches:**
  - Off-road vehicle height (1) YUF101751
  - Fuel flap release (1) YUG102390
  - Heated rear window (1) YUG102540
  - Blank switch (a/r) AMR5432
  - Master door lock (1) YUF000220LNF
- **Dashboard switches:**
  - Headlamp levelling (with power folding) (1) YUH100260PMA
  - Mirror switch (without power folding) (1) AMR4298
- **Binnacle switches:**
  - Front fog (1) YUG102620
  - Rear fog (1) YUE100670
  - Screen wash (1) YUE100590
  - Blank switch (1) AMR5433
  - Cruise control on/off (1) YUH100370
  - Thumberwheel - brightness (1) AMR2745
- **Bulb & holder - binnacle switches:**
  - Orange (1) STC1877
  - Green (1) STC1878
  - Sunroof switches:
    - Switch - sunroof (3) YUF000210LNF
    - Isolator switch - sunroof (1) YUG102450
  - Centre tunnel switches:
    - Window lift front (2) YUF101521LNF
    - Isolator (2) AMR2497
  - Heated seat
    - Rh (1) YUG102440
    - Lh (1) YUG102430
  - Electric seat controls
    - Switch assembly (Less escutcheon and buttons)
      - Rh (1) YUB101080
      - Lh (1) YUB101060
    - Escutcheon - electric seat switch
      - Rh (1) FIH100000LNF
      - Lh (1) FIH100010LNF
    - Buttons - electric seat switch
      - Seat back - Rh (1) HSD100071
      - Seat back - Lh (1) HSD100061
      - Seat base (2) HSD100080

**NUMBER PLATE LAMP**

- **Number plate lamp assembly:**
  - (2) XFC500050
- **Gasket - number plate lamp:**
  - (2) PRC7246
- **Bulbs - number plate lamp:**
  - (2) RTC3633

**WASH/WIPE SWITCH**

- **Number plate lamp assembly:**
  - (2) XFC500050
- **Gasket - number plate lamp:**
  - (2) PRC7246
- **Bulbs - number plate lamp:**
  - (2) RTC3633

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- Website: www.rimmerbros.co.uk
### Electric Motors

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<thead>
<tr>
<th>Description</th>
<th>QTY REQ</th>
<th>PART No.</th>
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<tbody>
<tr>
<td>Motor; headlamp levelling</td>
<td>2</td>
<td>AMR2706</td>
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<tr>
<td>sunroof</td>
<td>2</td>
<td>EQI00230</td>
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<tr>
<td>electric windows</td>
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<tr>
<td>rh</td>
<td>2</td>
<td>CUR100440</td>
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<td>lh</td>
<td>2</td>
<td>CUR100450</td>
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<tr>
<td>electric seats</td>
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<tr>
<td>horizontal</td>
<td>1</td>
<td>HAK100040</td>
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<td>front</td>
<td>1</td>
<td>HAK100050</td>
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<tr>
<td>rear</td>
<td>1</td>
<td>HAK100060</td>
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<tr>
<td>Actuator - fuel filler flap</td>
<td>1</td>
<td>FUG100580</td>
</tr>
</tbody>
</table>

### Fuse Box & Relays

**Fuse box;**
- underbonnet (1) YQE103800
- passenger side (1) YQE000410

**Cover - fusebox - underbonnet (1) YOH101180**

**Fuses;**
- standard blade type, pack of 5*
- 3 amp (1) GFS3103
- 5 amp (1) GFS3105
- 7.5 amp (1) GFS3107
- 10 amp (1) GFS3110
- 15 amp (1) GFS3115
- 20 amp (1) GFS3120
- 25 amp (1) GFS3125
- 30 amp (1) GFS3130
- 40 amp (a/r) YQF100170L
- 50 amp (a/r) YQF100290
- 80 amp (a/r) YQF100320
- 100 amp (a/r) YQF100330

**Fusible link;**
- 30 amp (a/r) YQF100410
- 40 amp (1) YQF100420
- 50 amp (1) YQF100430
- 150 amp (1) YQG1000260

**Relay - underbonnet fusebox;**
- black (a/r) YWB101300
- glow plug, main/dip, auxiliary, heated windshield & A/C (a/r) YWB10004L
- yellow (a/r) YWB10004L

**SLS system**
- (1) YWB10027L
- washer pump (1) YWB10027L
- fuel pump (1) YWB10027L
- heater blower (1) YWB10027L
- starter motor (1) YWB10027L

### Electronic Control Units (ECUs)

The sophisticated electronics used in the Discovery incorporate a number of Electronic Control Units (ECUs). There are ECUs to look after fueling and ignition timing, automatic transmission, cruise control, ABS and various onboard diagnostics. Due to the variation in vehicle specifications, it’s not possible to list every ECU. Please contact us for price and availability of new and reconditioned ECUs.

### Instruments

**Instrument pack;**
- MPH (1) YAC001540PMA
- KPH (1) YAC001550PMA

**Lens - instrument pack;**
- grey (a/r) YAW100020
- brown (a/r) YAW100040
- blue (a/r) YAW100050

**Clock** (1) YFB100900LNF

### Battery & Fittings

Please note, batteries are not available mail order - counter collection only:

**Battery;**
- Td5 (1) YGD100860
- V8 (1) YGD100850

**Clamp - battery fixing;**
- ‘J’-bolt - battery clamp;
  - long (1) AMR5735
  - short (1) AMR5280

**Tray assembly - battery** (1) YJC000060

**Cover - battery tray** (1) YJM100100

**Turnbuckle fixing - battery cover** (1) DZM100070
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<thead>
<tr>
<th>BODYWORK</th>
<th>BODYWORK</th>
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<tbody>
<tr>
<td><strong>Chassis Repair Sections</strong></td>
<td><strong>Chassis Repair Sections</strong></td>
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<tr>
<td>Crush can;</td>
<td>Crush can;</td>
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<tr>
<td>rh</td>
<td>(1) DXE000040</td>
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<tr>
<td>lh</td>
<td>(1) DXE000050</td>
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<tr>
<td>Crossmember - rear</td>
<td>(1) KVB100100</td>
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**Bonnet**

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<tr>
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<th>PART No.</th>
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<tbody>
<tr>
<td>Bonnet</td>
<td>(1) BKA700040</td>
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<tr>
<td>Hinge - bonnet;</td>
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<tr>
<td>rh</td>
<td>(1) BKB700020</td>
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<tr>
<td>lh</td>
<td>(1) BKB700030</td>
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<tr>
<td>Insulation pad - bonnet</td>
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<tr>
<td>rear</td>
<td>(1) ETB100820</td>
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<tr>
<td>Retaining clip - insulation pad</td>
<td>(12) AFU3711L</td>
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<tr>
<td>Seal - bonnet;</td>
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<tr>
<td>front</td>
<td>(1) CJE100800</td>
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<tr>
<td>rh (655mm)</td>
<td>(1) CJE100790</td>
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<td>lh</td>
<td>(1) ASR1258</td>
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<tr>
<td>side</td>
<td>(2) CJE100820</td>
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<tr>
<td>Bonnet release cable</td>
<td>(1) FSE100600</td>
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<tr>
<td>Striker - bonnet</td>
<td>(1) FPB100160</td>
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<tr>
<td>Buffer - bonnet</td>
<td>(2) BTR966</td>
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</tbody>
</table>

**Front Grille/Headlamp Mounting Panel**

See Body Fittings (next section) for Front Grille.

- Mounting panel assembly - grille | (1) ALR9531 |
- Comprises: bonnet closing platform, headlamp mounting panels, lower crossmember and crossbraces.
- Bonnet closing platform | (1) ASR1047 |
- Headlamp mounting panel; | |
| rh | (1) ALR9518 |
| lh | (1) ALR9519 |
- Lower crossmember | (1) ABC700020 |
- Crossbrace; | |
| rh | (1) ABJ700011 |
| lh | (1) ABJ700012 |

**Front Wing**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
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<td>Front wing;</td>
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<tr>
<td>rh</td>
<td>(1) ASB700100</td>
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<tr>
<td>lh</td>
<td>(1) ASB700010</td>
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<tr>
<td>Screw - front wing</td>
<td>(a/r) AYP100100</td>
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<tr>
<td>Nut - captive - front wing</td>
<td>(a/r) AYP100790</td>
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<tr>
<td>Rear baffle - front wing;</td>
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<tr>
<td>rh</td>
<td>(1) ASU700040</td>
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<td>lh</td>
<td>(1) ASU700050</td>
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<tr>
<td>Liner - front wheelarch;</td>
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<tr>
<td>rh</td>
<td>(1) CLF102040</td>
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<td>lh</td>
<td>(1) CLF102050</td>
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<tr>
<td>Plastic rivet - wheelarch liner</td>
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<td>Front cover - wheelarch liner; up to VIN 2A</td>
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<td>rh</td>
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<td>lh</td>
<td>(1) CLJ100251</td>
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**Rear Wing/Side Panel**

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<td>Rear wing/side panel assembly; Includes rear corner panel.</td>
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<td>rh</td>
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<td>lh</td>
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<tr>
<td>rh</td>
<td>(1) ASR2220</td>
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<td>lh</td>
<td>(1) ASR2221</td>
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**Fuel Filler Flap**

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<tbody>
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<td>Fuel filler flap</td>
<td>(1) BPA000030</td>
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**Inner Wing/Wheelarch - Front**

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<tbody>
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<td>rh</td>
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</tr>
<tr>
<td>lh</td>
<td>(1) ALR9529</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Valance only - less wheelarch;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ABD700022</td>
<td></td>
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<tr>
<td>lh</td>
<td>(1) ABD700023</td>
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</tr>
<tr>
<td>Closing panel - inner wing;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ABF700060</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ABF700090</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reinforcement - valance;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ALR8792</td>
<td></td>
<td></td>
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<tr>
<td>lh</td>
<td>(1) ALR8793</td>
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</table>

**Inner Wing/Wheelarch - Rear**

<table>
<thead>
<tr>
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<th>QTY</th>
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<th>PART No.</th>
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<tbody>
<tr>
<td>Inner wing - rear;</td>
<td></td>
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</tr>
<tr>
<td>rh</td>
<td>(1) ASR1288</td>
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<td></td>
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<tr>
<td>lh</td>
<td>(1) ASR1289</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheelarch - inner - rear; inner section</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ASR1286</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASR1287</td>
<td></td>
<td></td>
</tr>
<tr>
<td>outer section</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ASR1658</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASR1659</td>
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<td></td>
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</tbody>
</table>

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk

PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

---

**BODYWORK**

**Chassis Repair Sections**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART No.</th>
</tr>
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<tbody>
<tr>
<td>Crush can;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) DXE000040</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) DXE000050</td>
<td></td>
<td></td>
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<tr>
<td>Crossmember - rear</td>
<td>(1) KVB100100</td>
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**Bonnet**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART No.</th>
</tr>
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<tbody>
<tr>
<td>Bonnet</td>
<td>(1) BKA700040</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hinge - bonnet;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) BKB700020</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) BKB700030</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Insulation pad - bonnet</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rear</td>
<td>(1) ETB100820</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Retaining clip - insulation pad</td>
<td>(12) AFU3711L</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seal - bonnet;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>front</td>
<td>(1) CJE100800</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh (655mm)</td>
<td>(1) CJE100790</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASR1258</td>
<td></td>
<td></td>
</tr>
<tr>
<td>side</td>
<td>(2) CJE100820</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bonnet release cable</td>
<td>(1) FSE100600</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Striker - bonnet</td>
<td>(1) FPB100160</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Buffer - bonnet</td>
<td>(2) BTR966</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Front Grille/Headlamp Mounting Panel**

See Body Fittings (next section) for Front Grille.

- Mounting panel assembly - grille | (1) ALR9531 |
- Comprises: bonnet closing platform, headlamp mounting panels, lower crossmember and crossbraces.
- Bonnet closing platform | (1) ASR1047 |
- Headlamp mounting panel; | |
| rh | (1) ALR9518 |
| lh | (1) ALR9519 |
- Lower crossmember | (1) ABC700020 |
- Crossbrace; | |
| rh | (1) ABJ700011 |
| lh | (1) ABJ700012 |

**Front Wing**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front wing;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ASB700100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASB700010</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Screw - front wing</td>
<td>(a/r) AYP100100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nut - captive - front wing</td>
<td>(a/r) AYP100790</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear baffle - front wing;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ASU700040</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASU700050</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Liner - front wheelarch;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) CLF102040</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) CLF102050</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plastic rivet - wheelarch liner</td>
<td>(a/r) MXC3119</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front cover - wheelarch liner; up to VIN 2A</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) CLJ100240</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) CLJ100250</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VIN 3A on</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) CLJ100241</td>
<td></td>
<td></td>
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<tr>
<td>lh</td>
<td>(1) CLJ100251</td>
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**Rear Wing/Side Panel**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear wing/side panel assembly; Includes rear corner panel.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ASR1084</td>
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<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASR1085</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear corner panel only;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1) ASR2220</td>
<td></td>
<td></td>
</tr>
<tr>
<td>lh</td>
<td>(1) ASR2221</td>
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**Fuel Filler Flap**

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>Fuel filler flap</td>
<td>(1) BPA000030</td>
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### BODYWORK

#### Sill - inner and outer

<table>
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<tr>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>Sill - outer;</td>
<td></td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ASR1194</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>ASR1195</td>
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<tr>
<td>Sill - inner</td>
<td></td>
<td></td>
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<td></td>
<td>(2)</td>
<td>ALG700010</td>
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#### ‘A’-Post

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
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<tbody>
<tr>
<td>‘A’-post assembly;</td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ALB700060</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>ALB700070</td>
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#### ‘BC’-Post

<table>
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<tbody>
<tr>
<td>‘BC’-post assembly;</td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ASR1202</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>ASR1203</td>
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#### ‘D’-Post

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
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<tbody>
<tr>
<td>‘D’-post/rear outer wheelarch assembly;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>includes rear inner wheelarch, outer section (see above).</td>
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<td></td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ASR1294</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>ASR1295</td>
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<tr>
<td>Closing panel - ‘D’-post;</td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ASR1898</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>ASR1899</td>
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#### Cantrail

<table>
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<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>Cantrail;</td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ASR1196</td>
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<tr>
<td>lh</td>
<td>(1)</td>
<td>ASR1197</td>
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#### Roof Panel

For Sunroof, see Body Fittings section.

<table>
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<tr>
<th>DESCRIPTION</th>
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<th>PART No.</th>
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<tbody>
<tr>
<td>Roof panel;</td>
<td></td>
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</tr>
<tr>
<td>plain roof (no sunroof)</td>
<td>(1)</td>
<td>ASR1190</td>
</tr>
<tr>
<td>non roof-rack type</td>
<td>(1)</td>
<td>ASR1191</td>
</tr>
<tr>
<td>roof-rack type</td>
<td>(1)</td>
<td>ASR1192</td>
</tr>
<tr>
<td>sunroof</td>
<td>(1)</td>
<td>ASR1193</td>
</tr>
<tr>
<td>roof-rack type</td>
<td>(1)</td>
<td>ASR1194</td>
</tr>
<tr>
<td>Roof header assembly</td>
<td>(1)</td>
<td>ASR1195</td>
</tr>
<tr>
<td>Roof stiffener;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>centre</td>
<td>(1)</td>
<td>AKR700010</td>
</tr>
<tr>
<td>rear</td>
<td>(1)</td>
<td>AKR700020</td>
</tr>
</tbody>
</table>

#### Rear Floor

Floor assembly - rear (1) ALR9762
Longitudinal support - rear floor (2) ASR1837
Plate - fuel pump - rear floor (1) MXC1420
Seal - fuel pump plate (1) MXC1421

#### Rear Load-Door Frame/’E’-Post

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>‘E’-Post panel;</td>
<td>(1)</td>
<td>ALR9912</td>
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<tr>
<td>rh</td>
<td>(1)</td>
<td>ALR9913</td>
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<tr>
<td>Closing panel - ‘E’-post;</td>
<td>(1)</td>
<td>AME700100</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>AME700110</td>
</tr>
<tr>
<td>Header panel - load-door frame;</td>
<td>(1)</td>
<td>AKC700020</td>
</tr>
<tr>
<td>Comprises inner &amp; outer header frame.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Outer panel only - header frame</td>
<td>(1)</td>
<td>ASR1862</td>
</tr>
<tr>
<td>Closing panel - header panel</td>
<td>(1)</td>
<td>ASR1309</td>
</tr>
<tr>
<td>Rear lower panel</td>
<td>(1)</td>
<td>ALR9701</td>
</tr>
<tr>
<td>Closing panel - rear lower panel</td>
<td>(1)</td>
<td>ALR9315</td>
</tr>
<tr>
<td>Rear floor panel - load door</td>
<td>(1)</td>
<td>ALR9705</td>
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#### Doors

See Body Fittings section for door trims, seals, hinges etc.

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<thead>
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<th>QTY REQ.</th>
<th>PART No.</th>
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<tbody>
<tr>
<td>Door shell assembly;</td>
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<tr>
<td>front</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>BDA700180</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>BDA700190</td>
</tr>
<tr>
<td>rear</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>BFA700060</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>BFA700070</td>
</tr>
<tr>
<td>Door skin only;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>front (all years)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>BDA700100</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>BDA700110</td>
</tr>
<tr>
<td>Frame - upper door;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>front</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>BDD700020</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>BDD700030</td>
</tr>
<tr>
<td>rear</td>
<td>(1)</td>
<td>CUI100000</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>CUI100010</td>
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#### Tailgate/Rear Load Door

See Body Fittings section for tailgate trim, including glass.

<table>
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<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tailgate/rear load door</td>
<td>(1)</td>
<td>BHD700132</td>
</tr>
</tbody>
</table>

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PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.
## Radiator Grille
- **Radiator grille (black primer)**: 1 x AWR3633PCM
- **Plastic rivet - radiator grille**: 3 x DYQ100230
- **Headlamp finisher - black primer**: 1 x DHH100700PCM, 1 x DHH100710PCM
- **Badge - ‘LAND ROVER’ - grille**: 1 x DAG100330

## Bumpers
- **Front bumper**: 1 x DPB104620LML
- **Non-paint type foglamp type**: 1 x DPB104620
- **Non-foglamp type**: 1 x DPB104630
- **Blanking plug - non f/lamp wash**: 2 x DPW100070
- **Duct - engine intake**: 1 x STC4351
- **Bracket - front bumper**: 1 x ABU700381, 1 x ABU700391
- **Rear bumper**: 1 x DBQ000410PMA
- **Finisher - rear bumper**: 1 x DQR101080, 1 x DQR101090
- **Tread-plate - rear bumper**: 1 x DPP100970

## Windscreen
- **Windscreen**: Available for collection only.
  - **Unheated**: 1 x CMB101040
  - **Heated**: 1 x CMB000300
- **Sealant pack - windscreen**: 1 x RTC2063

## Rear Side Windows
- **Rear side window**:
  - **Optikool with antenna**:
    - **Rear (green tint)**: 1 x CVB102000, 1 x CVB102020, 1 x CVB102040
    - **Sundym**:
      - **Rear (no antenna)**: 1 x CVB102380, 1 x CVB102390
      - **No antenna**: 1 x AWR6623
  - **Seal pack - rear side windows**: 1 x RTC2063

## Alpine Windows
- **Alpine window (roof-side)**:
  - **Rear (optikool)**: 1 x CPB000050, 1 x CPB000050

## Window Regulators
- **Window regulator - electric**:
  - **Front**:
    - **Rear (no antenna)**: 1 x CVH101240, 1 x CVH101250
  - **Motor only - window regulator - front & rear**:
    - **Rear (no antenna)**: 1 x CUR100440, 1 x CUR100450

---

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<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tailgate Glass</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tailgate glass (green tint)</td>
<td>(1)</td>
<td>CQB101900</td>
</tr>
<tr>
<td>Tailgate glass is available for collection only. Weatherstrip - tailgate glass</td>
<td>(1)</td>
<td>CQB101900</td>
</tr>
<tr>
<td>Tailgate glass is available for collection only.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sunroof Assembly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sunroof assembly (glass)</td>
<td>(1)</td>
<td>EED101471</td>
</tr>
<tr>
<td>Manual &amp; electric: Complete sunroof assembly, including glass panel, frame etc. Less motor/crank handle.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replacement glass - sunroof</td>
<td>(1)</td>
<td>AWR6577</td>
</tr>
<tr>
<td>Motor - electric sunroof</td>
<td>(2)</td>
<td>EGG100230</td>
</tr>
<tr>
<td>Wheelarch &amp; Sill Finishers</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sill finisher; with front &amp; rear mudflaps</td>
<td>rh</td>
<td>(1) DDJ100840</td>
</tr>
<tr>
<td></td>
<td>lh</td>
<td>(1) DDJ100850</td>
</tr>
<tr>
<td></td>
<td>with rear mudflaps only</td>
<td>rh</td>
</tr>
<tr>
<td></td>
<td>lh</td>
<td>(1) DDJ100820</td>
</tr>
<tr>
<td>Plastic rivet - sill finisher</td>
<td>a/r</td>
<td>ANR2224</td>
</tr>
<tr>
<td>Finisher - rear side lower; wheelarch finisher;</td>
<td>rh</td>
<td>(1) DDE101720</td>
</tr>
<tr>
<td></td>
<td>lh</td>
<td>(1) DDE101730</td>
</tr>
<tr>
<td>‘A’ &amp; ‘D’-Post Finishers</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Finisher;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>‘A’-post;</td>
<td>rh</td>
<td>(1) DCF00060PM</td>
</tr>
<tr>
<td></td>
<td>lh</td>
<td>(1) DCF00070PM</td>
</tr>
<tr>
<td>‘D’-post</td>
<td>rh</td>
<td>(1) DDF000381</td>
</tr>
<tr>
<td></td>
<td>lh</td>
<td>(1) DDF000391</td>
</tr>
<tr>
<td>Clip - ‘A’-post finisher</td>
<td>a/r</td>
<td>AWR4426</td>
</tr>
</tbody>
</table>

**Rubbing Strips**

Rubbing strip (black); front wing

- rh | (1) DGB000020PMA |
- lh | (1) DGB000030PMA |

Door Fittings

Hinge assembly; front & rear door

- rh | (4) DBB700060 |
- lh | (4) DBB700070 |
- tailgate | upper | (1) HBB700032 |
- | lower | (2) HBB700051 |

Gasket - tailgate hinge; upper

- (1) MXC8774 |
- lower | (1) MXC8775 |

Bolt - door hinge; side doors

- tailgate | hinge to body | (6) FB108181 |
- | hinge to tailgate | (4) FB108111 |
- Check strap - door; front & rear

Tailgate | (1) ALR9290 |

Door Seals

Seal - door aperture; front door

- door-mounted | rh | (1) CFE500580 |
- | lh | (1) CFE500590 |
- rear side door | door-mounted | rh | (1) CFE500600 |
- | lh | (1) CFE500610 |
- tailgate | (1) CKE101000 |

Seal - rear door to wheelarch; rh | (1) CGE500300 |
- lh | (1) CGE500310 |
Seal - tailgate - upper | BHK700021 |

Waste seal - door; front door

- inner | rh | (1) ETJ500040 |
- | lh | (1) ETJ500050 |
- outer | rh | (1) CGE500240 |
- | lh | (1) CGE500250 |

Lock Sets & Door Handles

Lock set; Lock sets comprise four outer door handles, key/transmitter & steering column lock assembly.

- rh - UK | (1) CWB105090 |
- lhd - Europe | (1) CWB105100 |

Door handle only - outer;

- front door | rh | (1) CXB103000H |
- | lh | (1) CXB103010 |
- rear side door | (2) CXB103020 |
- tailgate | (1) CXB102190 |

**PART NUMBERS:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

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### Rear Step

Rear step assembly (original equipment):
- up to VIN 1A296103 (1) STC50290
- VIN 1A296104 on (1) KV100050
- Tread-plate - rear step (1) KVJ100010
- Strut - rear step (1) KVL100040

### Mudflaps

Mudflap kit:
- front (1) STC50067
- rear (1) RD1204

Mudflaps - individual:
- rh - front & rear (2) CAS100900
- lh - front & rear (2) CAS100910

Fittings - mudflaps:
- bracket - mudflap front
  - rh (1) CAX100060
  - lh (1) CAX100070
- rear
  - rh (1) CAX100200
  - lh (1) CAX100210
  - studded plate - front (2) MXC6068
  - nut - studded plate (4) FN106047L
  - stay - rear mudflap
  - rh (1) CNG100020
  - lh (1) CNG100030

### Roof Rails

- Roof rail; rh
  - (1) CAC000100PMA
- rh
  - (1) CAC000110PMA
- Gasket - roof rails; front upper
  - rh (1) CAJ100380
  - lh (1) CAJ100390
- lower
  - rh (1) CAJ100360
  - lh (1) CAJ100370
- rear upper
  - rh (1) CAJ100340
  - lh (1) CAJ100350
- lower
  - rh (1) CAJ100320
  - lh (1) CAJ100330
- Nut - roof rails
  - (1) ANR4477

### Roof Finisher - Drip Rail

Finisher - roof drip rail; rear centre rear corner
- rh (1) AWR4418
- lh (1) AWR4419
- side
  - rh (1) DBC101400
  - lh (1) DBC101410
- front corner
  - rh (1) DBC101620
  - lh (1) DBC101630
- (1) DBC101680
- (1) DBC101690

### Spare Wheel Carrier

- Carrier - spare wheel (1) ASR1579
- Spacer - spare wheel carrier (2) ANR5040
- Bolt - spare wheel carrier; M8 x 80mm (5) FB108161L
  - M8 x 85mm (1) FB108171L
- Nut - flanged head (M8) (1) ANR5300
- Centre - spare wheel (1) AF700010MNH
- Nut - spare wheel retention; steel wheel (3) ANR5380
- Washing (alloy wheel) (1) RRB100510
- Washer - plastic - spare wheel (3) KYF100270

### Door Mirrors

Door mirror - electric; non-power-folding
- rh (1) CRB501300PMA
- lh (1) CRB501310PMA
- (1) CRB501320PMA
- (1) CRB501370PMA

Door mirror - power-folding
- rh (1) CRD100640
- lh (1) CRD100650
- (1) CRD100680
- (1) CRD100690

Mirror glass - door mirrors; convex glass
- rh (1) CRW500060
- lh (1) CRW500070
- Retaining plate - door mirror;
  - rh (1) CRW500000
  - lh (1) CRW500070

Insulation pad - mirrors
- (2) ETE100180
Badges & Transfers

‘LAND ROVER’ oval badge -
- grille (1) DAG100330
- Front badge - ‘LAND ROVER’ - bonnet:
  - grey (1) DAG100370LQQ
  - silver (1) DAG100370MAD
  - gunsmoke silver (1) DAG100370MNZ

Rear badge - ‘DISCOVERY’;
- grey (1) DAH100720LQQ
- silver (1) DAH100720MAD
- gunsmoke silver (1) DAH100720MNZ

‘Td5’ badge;
- grey (1) DAM100750LQQ
- silver (1) DAM100750MAD
- gunsmoke silver (1) DAM100750MNZ

‘V8’ badge;
- grey (1) DAL103720LQQ
- silver (1) DAL103720MAD
- gunsmoke silver (1) DAL103720MNZ

‘SERIES II’ badge (1) DAH100820

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### Door Trim Panels

Door trim panel

Please contact our sales department for price and availability of door trim panels.

Stud - door trim panel fixing (a/r) MWC0134
Snap-clip - door trim panel fixing (a/r) YEC010460

### Gear Lever Surround

Finisher/switch panel - gear lever;
Wood trim:
- 5-switch
  - manual
    - rhd (1) FJV101830
    - lhd (1) FJV101840
  - automatic
    - rhd (1) FJV101850
    - lhd (1) FJV101860
- 7-switch
  - manual
    - rhd (1) FJV101630
    - lhd (1) FJV101640
  - automatic
    - rhd (1) FJV101650
    - lhd (1) FJV101660
- Bezel - gear selector - automatic (1) AWR3700PMA
- Gaiter - outer - manual;
  - main gear lever
    - for wood trim (1) FJL101900PMA
    - for non-wood trim (1) FJ101680PMA
  - hi/low lever
    - for wood trim (1) FJL101530PMA
    - for non-wood trim (1) FJL000010PMA
- Gaiter - inner - gear lever (1) AWR5526
- Seal - gear selector mechanism (1)
    - AWR5525
- Insulation foam - gear lever;
  - manual (1) AWR5528
  - automatic (1) AWR5527

### Rear View Mirror

Rear view mirror;
- manual dim (1) AWR2147
- auto dim up to VIN XA232916 (1) AWR2146
- with compass (1) CTB000010
- Adhesive pad - rear view mirror (1) STC118

### Sunvisors

Sunvisor - rhd:
- rh illuminated mirror non-mirror (1) EDQ105600LUM
- lhd non-mirror (1) EDQ105500LUM

Sunvisor - lhd:
- rh illuminated mirror non-mirror (1) EDQ105580LUM
- lhd non-mirror (1) EDQ105480LUM

### Cup Holder

Cup holder (Ash grey) (1) FJ1000040LNF

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**INTERIOR TRIM**

### Seats

Please contact our sales department for price & availability of complete seats.

- **Heating element - heated seat - front:**
  - non-electric seats
    - seat base (2) HGT500040
    - seat back (2) HGT500050
  - electric seats
    - seat base (2) HGT500020
    - seat back (2) HGT500030
- **Module - seat heater - front** (1) AWR500030
- **Motor - front seat:**
  - front (2) HAK100050
  - rear (2) HAK100060
  - horizontal (2) HAK100040

Please contact our sales department for price & availability of complete seats.

### Seat Covers

Waterproof seat covers; Genuine Land Rover tailored seat covers available for all seats. Headrests included.

Seat covers come in the following colours (when ordering, add the appropriate colour code to the seat cover part number):

- **Alpaca** SMS
- **Light Tundra** HPP
- **Dark Tundra** HPD
- **Dark Smokestone** LPW
- **Bahama Beige** SUC
- **Lightstone** SMK
- **Black** PUY

- **Front pair**
  - electric seats (1) STC50054
  - manual seats (1) STC50055
  - rear (2nd row) pair (1) STC50056
  - occasional (3rd row) seats (1) STC50057

### Seat Belts

Seat belt - front; Belt only - not supplied with pretensioner.

- **Driver’s**
  - standard length (1) EVB000710LNF
  - extended length (1) EVB110520
- **Passenger’s (standard length)**
  - up to VIN YA281176 (1) EVB000700LNF
  - VIN YA281177 on (1) EVB000720LNF
- **Seat belt - rear:**
  - 2nd row seats
    - outer (2) EVL000450LNF
    - centre (1) EVL000210PMA
  - 3rd row seats
    - up to VIN XA236340 (2) EVL000780LNF
    - VIN XA236341 on (2) EVL000790LNF

### Headlining

Headlining:

- **Non-sunroof**
  - without rear air-con (1) EDB000611LUM
  - with rear aircon (1) EDB000621LUM
- **Sunroof**
  - without rear air-con (1) EDF000471LUM
  - with rear aircon (1) EDF000441LUM
- **Fastener - headlining (fir tree)** (a/r) EZM100320

### Loadspace Cover

Loadspace cover;

- **Smokestone** (1) ERK500130LPW
- **Bahama Beige** (1) ERK500130SUC

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**PART NUMBERS: A “P” suffix in the Price Guide denotes “Aftermarket”**
**Carpets**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carpet; front floor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rhd dark smokestone</td>
<td>(1)</td>
<td>AWR3580LPW</td>
</tr>
<tr>
<td>Bahama beige</td>
<td>(1)</td>
<td>AWR3580SUD</td>
</tr>
<tr>
<td>lhd dark smokestone</td>
<td>(1)</td>
<td>AWR3582LPW</td>
</tr>
<tr>
<td>Bahama beige</td>
<td>(1)</td>
<td>AWR3582SUD</td>
</tr>
<tr>
<td>centre section</td>
<td></td>
<td></td>
</tr>
<tr>
<td>dark smokestone</td>
<td>(1)</td>
<td>AWR3584LPW</td>
</tr>
<tr>
<td>Bahama beige</td>
<td>(1)</td>
<td>AWR3584SUD</td>
</tr>
<tr>
<td>rear floor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 seats dark smokestone</td>
<td>(1)</td>
<td>AWR3586LPW</td>
</tr>
<tr>
<td>Bahama beige</td>
<td>(1)</td>
<td>AWR3586SUD</td>
</tr>
<tr>
<td>7 seats dark smokestone</td>
<td>(1)</td>
<td>EAG100620LPW</td>
</tr>
<tr>
<td>Bahama beige</td>
<td>(1)</td>
<td>EAG100620SUD</td>
</tr>
</tbody>
</table>

**Floor Mats**

**Footwell mats:**
- carpet mats - vehicle set
  - Tailored to fit the Discovery footwells (front & rear).
  - With embroidered “Discovery” logo.
  - Waterproof backing.
  - Tundra (1) STC53183HPQ
  - Black (1) STC53183PUY
  - Bahama Beige (1) STC50047
  - Slate Grey (1) STC50046
- rubber mats
  - vehicle set (front & rear) (1) STC50048AA
  - front set (pair) (1) STC50049AA

**Loadspace mat - rubber:**
- Available in full-length (rear seats folded down) or half-length (loadspace only).
  - full-length (1) STC50053AA
  - half-length (1) STC50052AA

**Loadspace liner:**
- Very strong, rigid acrylic liner with high sides.
- Available in full-length (rear seats folded down) or half-length (loadspace only).
  - full-length (1) STC50051
  - half-length (1) STC50050

**Tread Plate**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tread plate - door aperture;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>front</td>
<td>(2)</td>
<td>EAP100700PUB</td>
</tr>
<tr>
<td>rear</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rh</td>
<td>(1)</td>
<td>EAP100720PUB</td>
</tr>
<tr>
<td>lh</td>
<td>(1)</td>
<td>EAP100730PUB</td>
</tr>
<tr>
<td>loadspace area</td>
<td>(1)</td>
<td>EAN101180PUB</td>
</tr>
<tr>
<td>Insert - tread plate;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>front</td>
<td>(2)</td>
<td>EBZ100000PUB</td>
</tr>
<tr>
<td>rear</td>
<td></td>
<td></td>
</tr>
<tr>
<td>loadspace area</td>
<td>(2)</td>
<td>EBZ100010PUB</td>
</tr>
<tr>
<td>Self-tapping screw - tread plate</td>
<td>(a/r)</td>
<td>AB610061L</td>
</tr>
</tbody>
</table>
**ACCESSORIES**

**WIND DEFLECTORS**
- Wind deflectors - set of 4
  - Fits door frames.
  - STC50066

**SIDE STEPS**
- Side steps - pair:
  - Original equipment & aftermarket.
  - Black
    - ‘Chevron’ design
    - ‘Oasis’ design
  - Stainless steel

**UNDERSIDE PROTECTION BAR**
- Underside protection bar
  - Fits underneath the front of the vehicle to protect steering linkages.
  - ABY100000

**LAMP GUARDS**
- Lamp guards (removable):
  - OE (Made from impact resistant plastic)
  - Front - pair:
    - ‘03 model year up to ‘03 model year
    - ‘03 model year on as shown in vehicle photo.
  - Rear - pair:
    - Upper
    - Lower (rear bumper)

**BULL BARS**
- Bull bars:
  - Genuine Land Rover (polyurethane) & aftermarket
  - Soft-type bars:
    - Wraparound bar:
      - ‘03 model year up to ‘03 model year on
      - ‘A’ bar up to ‘03 model year on
  - Centre finisher section

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<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>ACCESSORIES</strong></td>
<td></td>
</tr>
<tr>
<td><strong>LOCKABLE CROSSBARS</strong></td>
<td>STC50175</td>
</tr>
<tr>
<td>Lockable crossbars - pair</td>
<td>STC50175</td>
</tr>
<tr>
<td>For standard roof rails.</td>
<td></td>
</tr>
<tr>
<td>Black powder-coated aluminium.</td>
<td></td>
</tr>
<tr>
<td><strong>ROOF RAILS EXTENSIONS</strong></td>
<td>STC50034AA</td>
</tr>
<tr>
<td>Roof rail extensions - pair</td>
<td>STC50034AA</td>
</tr>
<tr>
<td>For vehicles with factory-fitted roof rails. Seamlessly extend the vehicle’s roof rails to the full length of the roof. Compatible with lockable crossbars.</td>
<td></td>
</tr>
<tr>
<td><strong>SPORTS BARS</strong></td>
<td>STC8057AC</td>
</tr>
<tr>
<td>Sports bars - pair</td>
<td>STC8057AC</td>
</tr>
<tr>
<td>For vehicles without factory-fitted roof rails. Sports bars clamp onto the roof gutter and are compatible with top boxes, luggage carriers etc.</td>
<td></td>
</tr>
<tr>
<td><strong>ACCESS LADDER</strong></td>
<td>STC50134</td>
</tr>
<tr>
<td>Access ladder</td>
<td>STC50134</td>
</tr>
<tr>
<td>Neatly bolts to rear door for access to roof racks. Black powder-coated steel.</td>
<td></td>
</tr>
<tr>
<td><strong>ROOF RACKS</strong></td>
<td></td>
</tr>
<tr>
<td>Roof rack:</td>
<td>STC8830AA</td>
</tr>
<tr>
<td>Expedition roof rack</td>
<td>STC8830AA</td>
</tr>
<tr>
<td>Heavy duty, full-length roof rack. Clamps to roof gutter.</td>
<td></td>
</tr>
<tr>
<td>standard roof rack</td>
<td>RTC9539AB</td>
</tr>
<tr>
<td>Steel and aluminium roof rack for the raised part of the roof. Clamps to roof gutter.</td>
<td></td>
</tr>
<tr>
<td><strong>LUGGAGE CARRIER RACK</strong></td>
<td>STC50176AA</td>
</tr>
<tr>
<td>Luggage carrier rack</td>
<td>STC50176AA</td>
</tr>
<tr>
<td>Can be used either way up, to create a flat-bed or ‘basket’. Fits either crossbars or Sports bars. Aluminium.</td>
<td></td>
</tr>
<tr>
<td><strong>REAR STEP</strong></td>
<td>STC50290</td>
</tr>
<tr>
<td>Rear step</td>
<td>STC50290</td>
</tr>
<tr>
<td>For easier access to the rear of the vehicle and to the access ladder.</td>
<td></td>
</tr>
<tr>
<td><strong>QUICK STRAP KIT</strong></td>
<td>STC7566</td>
</tr>
<tr>
<td>Quick strap kit</td>
<td>STC7566</td>
</tr>
<tr>
<td>For sports bars only. Kit contains 2 quick straps which easily adjust to any load.</td>
<td></td>
</tr>
</tbody>
</table>

**PART NUMBERS:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

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**ACCESSORIES**

### Luggage Box

Luggage box  
CAK500010  
450 litres volume, 160cm x 96cm x 41cm. Fits roof rails with crossbars or Sports bars. Lightweight acrylic.

### Bike Carrier

Bike carrier - tow bar-mounted  
STC50063  
Carries 2 bikes without hindering trailer-towing. Includes bike tie-down straps.

### Trailer Board

Trailer board (4’) (Including 4m cable)  
RX1513  
400 litres volume, 230cm x 62cm x 39cm. Fits roof rails with crossbars or Sports bars. Lightweight acrylic.

### Carriers

Ski carrier  
CAN500020  
Fits roof rails with crossbars or Sports bars. Carries 2 pairs of water skis or 3 pairs of snow skis with poles.

Ski & snowboard carrier  
STC50177AA  
Fits roof rails with crossbars or Sports bars. Carries 3 pairs of snow skis with poles & 2 Snowboards.

### Sports Box

Sports box  
CAK500020  
400 litres volume, 230cm x 62cm x 39cm. Fits roof rails with crossbars or Sports bars. Lightweight acrylic.

### Roadside Equipment

#### Tool Kit

STC8244AB  
Basic maintenance and repair kit in a moulded box.

#### Touring Kit

STC7655  
Includes: first aid kit, bulb kit, warning triangle and Land Rover umbrella.

#### Tyre Pressure/Tread Depth Gauge Kit

STC724  
Lightweight Disposable Overalls

- Medium (approx 47” chest)  
  RX1408M  
- Large (approx 51” chest)  
  RX1408L  
- Extra large (approx 55” chest)  
  RX1408XL

#### Rubber Gloves (100)

RX1406

- ‘03 onwards up to ‘03 VUB001060  

#### Fire Extinguisher

GAC9904

- AA membership & Relay pack  
  RX1329  
- Warning triangle  
  RX1344  
- Safety jacket (luminous)  
  GAC2999  
- First aid kit  
  RX1399  
- Fire extinguisher  
  GAC9904

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PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

PART No. | DESCRIPTION
---|---
CAK500010 | Luggage box
STC50063 | Bike carrier - tow bar-mounted
RX1513 | Trailer board (4’) (Including 4m cable)
CAN500020 | Ski carrier
STC50177AA | Ski & snowboard carrier
CAK500020 | Sports box
---|---
STC8244AB | Tool kit
STC7655 | Touring kit
STC724 | Tyre pressure/tread depth gauge kit
---|---
RX1408M | Lightweight Disposable Overalls Medium (approx 47” chest)
RX1408L | Lightweight Disposable Overalls Large (approx 51” chest)
RX1408XL | Lightweight Disposable Overalls Extra large (approx 55” chest)
RX1406 | Rubber Gloves (100)
---|---
VUB001060 | ‘03 onwards up to ‘03
STC8247AA | Fire Extinguisher
---|---
RX1329 | AA membership & Relay pack
RX1344 | Warning triangle
GAC2999 | Safety jacket (luminous)
RX1399 | First aid kit
GAC9904 | Fire extinguisher
**DRIVING LAMPS**

Driving lamp kit - clear lens  
STC53196AA  
Land Rover design, 55w halogen lamps with clear lens technology. Can be fitted to 'A' bar (if fitted) or on to bumper using the brackets.  
Lamp covers (pair) - for STC53196AA  
VUS500010  
Mounting brackets - for STC53196AA  
VUB500470

**FOG LAMPS**

Fog lamp kit - spoiler-mounted  
STC50029  
Pre-'03 model year.  
Facia switch - fog lamp kit  
STC50098  
Adhesive - fog lamp kit  
STC50162

**HEADLAMP PROTECTORS**

Headlamp protectors -  
pair  
STC50064  
Pre-'03 models with air suspension.

**HEADLAMP CONVERTERS**

Headlamp converters -  
continental  
STC50065  
Pre-'03 model year only. Pair.

**SAFARI 5000 LAMPS**

Safari 5000 lamps - up to '03 model year only;  
With silver plastic mesh grille.  
driving lamp - each  
STC8480  
fog lamp - each  
STC8481  
Lamp covers - Safari 5000 - pair  
STC50097  
Steady bars - pair  
STC8814  
Suitable for Rally 1000 & Safari 5000 lamps.  
Wiring kit - Rally 1000/Safari 5000  
STC50039

**LAMP MOUNTING BAR**

Lamp mounting bar - Rally 1000/Safari 5000;  
black finish  
STC50243  
stainless steel  
STC50244

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
**SPARE WHEEL COVERS**

- **Vinyl**
  - 215 x 16: STC50068
  - 235 x 16: STC8486AB
  - 255 x 16 & 18: STC50069

- **Moulded**
  - 215 x 16: STC50041
  - 235 x 16: STC50042
  - 255 x 16: STC50043
  - 255 x 18: STC50139

- **Rigid (s/steel rim)**
  - 215 x 16: STC50137
  - 235 x 16: STC50138
  - 255 x 16: STC50139
  - 255 x 18: STC50140

**WHEEL ARCH MOULDINGS**

Wheel arch mouldings
Required when fitting 16” alloys.
Vehicle set.

**BODY SIDE MOULDING KIT**

Body side moulding kit;
plain black black with bright inserts

**GRAPHIC BODY SIDE PROTECTORS**

Graphic body side protectors;
Self-adhesive 'graphic' film, which protects against scuffs and scratches. Choice of 2 designs.

- ‘Shades’ for vehicles
  - with body side mouldings: STC50497
  - without body side mouldings: STC50040

- ‘Chevron’ for vehicles
  - with body side mouldings: STC50498
  - without body side mouldings: STC50060

**PARKING SENSOR KIT**

Parking distance sensor kit
STC50424AA
Ultrasound sensors mounted in the rear bumper. When reverse is engaged, an intermittent ‘beep’ is heard, which becomes more rapid as the vehicle moves closer to an obstacle.

**MUD FLAP KIT**

Mud flap kit;
front rear

See page 31 for mudflap fittings.

**ORDER ON:** 01522 568000 / www.rimmerbros.co.uk

**PART NUMBERS:** A ‘P’ suffix in the Price Guide denotes “Aftermarket”.
# STANDARD SHOCK ABSORBER KITS

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard shock absorber kit;</td>
<td></td>
<td>Includes 2 front and 2 rear standard shock absorbers. (ACE = Active Cornering Enhancement).</td>
<td></td>
</tr>
<tr>
<td>standard suspension</td>
<td></td>
<td>with ACE</td>
<td>RD1181</td>
</tr>
<tr>
<td>with non-ACE</td>
<td></td>
<td>non-ACE</td>
<td>RD1182</td>
</tr>
<tr>
<td>active ride suspension</td>
<td></td>
<td>with ACE</td>
<td>RD1183</td>
</tr>
<tr>
<td>with non-ACE</td>
<td></td>
<td>non-ACE</td>
<td>RD1184</td>
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</table>

# UPRATED SHOCK ABSORBER KITS

## BILSTEIN

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Upated shock absorber kit -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>vehicle set; Bilsen are heavy</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>duty, gas, non-adjustable</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>shock absorbers.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Konis are oil-filled,</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>adjustable (off-car) shock</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>absorbers.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bilsen (set of 4)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD1200B</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Koni (set of 4)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD1200K</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

## KONI

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly bush kit</td>
<td></td>
</tr>
<tr>
<td>Polybush ‘Dynamic’ kit for</td>
<td></td>
</tr>
<tr>
<td>more positive ride and</td>
<td></td>
</tr>
<tr>
<td>handling. Easy to fit and</td>
<td></td>
</tr>
<tr>
<td>very long lasting. Kit</td>
<td></td>
</tr>
<tr>
<td>includes replacements</td>
<td></td>
</tr>
<tr>
<td>bushers for front &amp; rear</td>
<td></td>
</tr>
<tr>
<td>radius arm, panhard rod</td>
<td></td>
</tr>
<tr>
<td>and Watts linkage. Does not</td>
<td></td>
</tr>
<tr>
<td>include shock absorber,</td>
<td></td>
</tr>
<tr>
<td>anti-roll bar or ACE</td>
<td></td>
</tr>
<tr>
<td>bushers. See Supplementary</td>
<td></td>
</tr>
<tr>
<td>Kits, below, for these</td>
<td></td>
</tr>
<tr>
<td>bushers.</td>
<td></td>
</tr>
<tr>
<td>Polyurethane bush kit</td>
<td></td>
</tr>
<tr>
<td>(alternative)</td>
<td></td>
</tr>
<tr>
<td>RD1189AP</td>
<td></td>
</tr>
<tr>
<td>High quality bush made from</td>
<td></td>
</tr>
<tr>
<td>black polyurethane. Kit</td>
<td></td>
</tr>
<tr>
<td>includes replacements</td>
<td></td>
</tr>
<tr>
<td>bushers for front &amp; rear</td>
<td></td>
</tr>
<tr>
<td>radius arm, panhard rod</td>
<td></td>
</tr>
<tr>
<td>and Watts linkage. Does not</td>
<td></td>
</tr>
<tr>
<td>include shock absorber,</td>
<td></td>
</tr>
<tr>
<td>anti-roll bar or ACE</td>
<td></td>
</tr>
<tr>
<td>bushers. See Supplementary</td>
<td></td>
</tr>
<tr>
<td>Kits, below, for these</td>
<td></td>
</tr>
<tr>
<td>bushers.</td>
<td></td>
</tr>
<tr>
<td>Shock absorber and steering</td>
<td></td>
</tr>
<tr>
<td>damper bushers only.</td>
<td></td>
</tr>
</tbody>
</table>

# STANDARD & UPRATED BUSH & BOLT KITS

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bolt kit - suspension</td>
<td></td>
</tr>
<tr>
<td>Contains the bolts and nuts</td>
<td></td>
</tr>
<tr>
<td>required when renewing the</td>
<td></td>
</tr>
<tr>
<td>suspension bushes.</td>
<td></td>
</tr>
<tr>
<td>RD1185</td>
<td></td>
</tr>
</tbody>
</table>

# STANDARD BUSH KIT - RD1186

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Bush Kit; Direct</td>
<td></td>
</tr>
<tr>
<td>replacement of original</td>
<td></td>
</tr>
<tr>
<td>bushes. Kit contains a</td>
<td></td>
</tr>
<tr>
<td>comprehensive vehicle set of</td>
<td></td>
</tr>
<tr>
<td>standard suspension bushies,</td>
<td></td>
</tr>
<tr>
<td>as follows: front &amp; rear</td>
<td></td>
</tr>
<tr>
<td>radius arm, panhard rod and</td>
<td></td>
</tr>
<tr>
<td>Watts linkage. Shock</td>
<td></td>
</tr>
<tr>
<td>absorber and anti-roll bar</td>
<td></td>
</tr>
<tr>
<td>/ACE assembly bushess.</td>
<td></td>
</tr>
<tr>
<td>as appropriate. (ACE = Active</td>
<td></td>
</tr>
<tr>
<td>Cornering Enhancement).</td>
<td></td>
</tr>
<tr>
<td>with ACE</td>
<td></td>
</tr>
<tr>
<td>non-ACE</td>
<td></td>
</tr>
<tr>
<td>coil spring suspension</td>
<td></td>
</tr>
<tr>
<td>air suspension</td>
<td></td>
</tr>
<tr>
<td>RD1186</td>
<td></td>
</tr>
<tr>
<td>RD1187</td>
<td></td>
</tr>
<tr>
<td>RD1188</td>
<td></td>
</tr>
</tbody>
</table>

# POLY BUSH KIT - RD1189

Polybush Bush kit
Polybush ‘Dynamic’ kit for more positive ride and handling. Easy to fit and very long lasting. Kit includes replacements bushers for front & rear radius arm, panhard rod and Watts linkage. Does not include shock absorber, anti-roll bar or ACE bushers. See Supplementary Kits, below, for these bushers.

# POLY BUSH KIT - RD1189

Polyurethane bush kit (alternative) RD1189AP
High quality bush made from black polyurethane. Kit includes replacements bushers for front & rear radius arm, panhard rod and Watts linkage. Does not include shock absorber, anti-roll bar or ACE bushers. See Supplementary Kits, below, for these bushers.

# POLY BUSH KIT - RD1189

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High quality bush made from black polyurethane. Kit includes replacements bushers for front & rear radius arm, panhard rod and Watts linkage. Does not include shock absorber, anti-roll bar or ACE bushers. See Supplementary Kits, below, for these bushers.

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High quality bush made from black polyurethane. Kit includes replacements bushers for front & rear radius arm, panhard rod and Watts linkage. Does not include shock absorber, anti-roll bar or ACE bushers. See Supplementary Kits, below, for these bushers.

# REAR COIL SPRING CONVERSION KIT

Rear coil spring conversion kit
A straightforward DIY conversion kit which replaces the Discovery’s rear air suspension (where fitted) with conventional coil springs. A cost-effective solution for vehicles with faulty EAS or for owners who favour coil spring suspension. ECU will need reprogramming. Note: we recommend fitting new shock absorbers at the same time.

# UPRATED STEERING DAMPER

Upated steering damper
QH100001UR

# ORDER ON:

01522 568000 / www.rimmerbros.co.uk
UPRATED BRAKE DISCS & PADS

Brake disc - uprated;
  front
EBC Turbo Groove (pair) NTC8780UR
Rossini (pair) NTC87680ROS
rear
EBC Turbo Groove (pair) SDB000470UR
Rossini (pair) SDB000470ROS

Brake pads - uprated;
  EBC Kevlar ‘Green Stuff’ fast road.
  front (set) SFP100460UR
  rear (set) SFP100470UR

EBC BRAKE DISCS

EBC turbo groove discs are handed (lh & rh) with curved grooves and dimples to offer superb stopping power when combined with ‘Green Stuff’ Kevlar pads.

ROSSINI UPRATED BRAKE DISCS

Performance drilled and grooved. Improved stopping power, reduced brake fade. Unique signature for improved safety. Superb quality. Use EBC Brake Pads with these discs.

ROSSINI UPRATED BRAKE DISCS

Performance drilled and grooved. Improved stopping power, reduced brake fade. Unique signature for improved safety. Superb quality. Use EBC Brake Pads with these discs.

STAINLESS STEEL EXHAUSTS

See pages 21-22 for details on standard and sports exhaust systems in Stainless steel.

K&N AIR FILTERS

See page 20 for details on the K&N replacement filter for the standard element and maintenance products.

WINTER WIPER BLADES

Winter wiper blades - front (pair) DKC500010PMD
Blade remains flexible in freezing conditions and is encased in rubber to prevent the ingress of snow and ice.

PERFORMANCE ENHANCEMENT

- Increased torque
- Improves mileage
- Cuts emissions

Hiclone is a simple non moving stainless steel device that sits inside the air induction system of an engine. Like a static mixer, it vigorously swirls the air. The swirling effect improves the fuel/air mixture promoting more complete combustion. Hiclone increases torque, improves fuel consumption and cuts hydrocarbon emissions: in particular smoke. Fit Hiclone in front of a Land Rover Turbo Charger and feel the difference (see graph). See how it improves low down grunt, acceleration and reduces turbo lag. Hiclone can also be fitted to non turbo diesel and petrol engines - feel the difference! Hiclone also smooths out the engine torque curve, resulting in a reduction in gear changes and a quieter engine especially on the motorway. With Hiclone fitted you can corner in a higher gear, this makes the vehicle easier to drive and improves the ride.

Application Engine Part No
DISCOVERY 2
TD5 4.0 V8 Efi
R01165
R01166

ORDER ON: 01522 568000 / www.rimmerbros.co.uk

PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

STAINLESS STEEL EXHAUSTS

See pages 21-22 for details on standard and sports exhaust systems in Stainless steel.
We offer a superb range of Genuine Land Rover alloy wheels to enhance and upgrade your Discovery II. Made from M25 alloy, they are X-ray checked to ensure safety and optimum performance. The alloy wheels shown here are designed specifically for Land Rover vehicles, ensuring peace of mind in all situations.

**HURRICANE**
- Land Rover alloy wheel (10-spoke) Silver sparkle, less centre & nuts (8J x 18).
  - Wheel only (each): RRC501470MNH
  - Wheel set (4): RRC500170MNHK
- Land Rover alloy wheel (10-spoke) & tyre Silver sparkle, less centre & nuts (8J x 18). Fitted with quality 255/55 R18 tyre and balanced.
  - Wheel & tyre (each): RRC501470MNHT
  - Wheel & tyre set (4): RRC501470MNHKT

**MONDIAL**
- Land Rover alloy wheel (5-spoke) Silver sparkle, less centre & nuts (8J x 18).
  - Wheel only (each): RRC115410MNH
  - Wheel set (4): RRC115410MNHK
- Land Rover alloy wheel (5-spoke) & tyre Silver sparkle, less centre & nuts (8J x 18). Fitted with quality 255/55 R18 tyre and balanced.
  - Wheel & tyre (each): RRC115410MNHT
  - Wheel & tyre set (4): RRC115410MNHKT

**TRIPLE SPORT**
- Land Rover alloy wheel (6-spoke) Silver, less centre & nuts (8J x 18).
  - Wheel only (each): ANR4849MNH
  - Wheel set (4): ANR4849MNHK
- Land Rover alloy wheel (5-spoke) & tyre Silver sparkle, less centre & nuts (8J x 18). Fitted with quality 255/55 R18 tyre and balanced.
  - Wheel & tyre (each): ANR4849MNHT
  - Wheel & tyre set (4): ANR4849MNHKT

**BBS 2-PIECE**
- Land Rover alloy wheel (5-spoke) Silver sparkle, less centre & nuts (8J x 18).
  - Wheel only (each): RRC500150MNH
  - Wheel set (4): RRC500150MNHK
- Land Rover alloy wheel (5-spoke) & tyre Silver sparkle, less centre & nuts (8J x 18). Fitted with quality 255/55 R18 tyre and balanced.
  - Wheel & tyre (each): RRC500150MNHT
  - Wheel & tyre set (4): RRC500150MNHKT

**COMET**
- Land Rover alloy wheel (6-spoke) Silver, less centre & nuts (8J x 18).
  - Wheel only (each): RRC000930CM
  - Wheel set (4): RRC000930CMK
- Land Rover alloy wheel (6-spoke) & tyre Silver, less centre & nuts (8J x 18). Fitted with quality 255/55 R18 tyre and balanced.
  - Wheel & tyre (each): RRC000930CMNT
  - Wheel & tyre set (4): RRC000930CMKKT

**PROSPORT**
- Land Rover alloy wheel (5-spoke) Silver sparkle, less centre & nuts (8J x 18).
  - Wheel only (each): ANR4849MNH
  - Wheel set (4): ANR4849MNHK
- Land Rover alloy wheel (5-spoke) & tyre Silver sparkle, less centre & nuts (8J x 18). Fitted with quality 255/55 R18 tyre and balanced.
  - Wheel & tyre (each): ANR4849MNHT
  - Wheel & tyre set (4): ANR4849MNHKT

**TYRES**
- Tyre size: 255/55 R18 (18" wheel)
  - Wheel only (each): 255/55R18
  - Wheel set (4): 255/55R18
- Several quality makes available. Contact us for best prices and availability.

**Wheel Nuts & Centres**
- Wheel nuts: standard
  - each: ANR3679
  - set of 20: ANR3679K
- Wheel nuts: locking
  - set of 4: STC8513
  - set of 16: STC8513K
- Wheel centre cap (with logo)
  - Silver sparkle: ANR3522MHN
  - all silver: ANR3522MHN
  - with green logo: RRJ0030MMNH
  - Gunsmoke silver: RRJ00140MNZ
  - Badge - centre cap: DAG100310

**Accessories**
- Autoglym "Clean Wheels" (a/r): RX1322
- Autoglym "Tyre dressing" (a/r): RX1368

**Contact Information**
ORDER ON: 01522 568000 / www.rimmerbros.co.uk
Significant power & torque increases are achieved by simply plugging in a Power Box.

**DIESEL PLUG-IN POWER UPGRADE**

THE ADDITIONAL OUTPUT FIGURES ARE THE MINIMUM THAT CAN BE OBTAINED

<table>
<thead>
<tr>
<th>MODEL</th>
<th>APPLICATION</th>
<th>VIN*/ BHP TORQUE BHP TORQUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Defender Td5 2000 on TA ON 137</td>
<td>280 (21 65)</td>
<td>LL1340</td>
</tr>
<tr>
<td>Discovery 2 Td5 1999 on TA ON 122</td>
<td>300 (23 65)</td>
<td>LL1340</td>
</tr>
<tr>
<td>Discovery 3 TDV6 2005 on TA ON 189</td>
<td>440 (22 50)</td>
<td>RD1175</td>
</tr>
<tr>
<td>Range Rover 2.5 TD (P38) 1996 on MA ON 184</td>
<td>268 (25 42)</td>
<td>RA1456</td>
</tr>
<tr>
<td>Range Rover 3.0 TD6 2002 on 2A ON 177</td>
<td>390 (26 50)</td>
<td>RA1456</td>
</tr>
<tr>
<td>Range Rover SPORT 2005 on TA ON 189</td>
<td>440 (22 50)</td>
<td>RD1175</td>
</tr>
<tr>
<td>Freelander TD4 2000 on TA ON 112</td>
<td>280 (18 40)</td>
<td>LF1071</td>
</tr>
</tbody>
</table>

*Please quote chassis number when ordering.

**“It does what it says on the label”**

Land Rover Enthusiast Magazine (March 2004) carried a 3 page feature fitting and testing a Plug-In Powerbox upgrade to a Series 2 (P38A) Range Rover. A full version of this feature can be found on our website www.rimmerbros.co.uk.

*Claim Rimmer Bros: you can expect an increase of 25 bhp and 42 Nm (31 lb ft) of torque. New printout figures with the Powerbox fitted showed it was producing 160 bhp at 4160 rpm - an increase of 31 bhp. And the torque had increased as well, to 242 lb ft (329 Nm) - an increase of 45 lb ft (60Nm)...”*

“As for the claims on power and torque, then the Powerbox had done just what it claimed and more. Very impressive!!...”

“You just unplug the wiring harness going to the fuel pump and connect the Powerbox in line, and then do the same with the wiring connection to the fuel filter. As for being easy to fit and remove... well, yes it is......”

“However the most impressive thing about the Powerbox is not a claim that is actually made for it. It's the better driveability it gives the vehicle. It gives more grunt, changing the sluggish diesel Range Rover into a much livelier vehicle, especially when pulling away......”

“The power is now there when you require it......”

“The Range Rover is much nicer to drive......”

“In all, we reckoned the Powerbox would be a good buy for any 38A owner. It totally changed the diesel Range Rover......”

**STAINLESS STEEL EXHAUST SYSTEMS**

<table>
<thead>
<tr>
<th>MODEL (Cat back)</th>
<th>APPLICATION</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Defender Large bore exit 90</td>
<td>Td5</td>
<td>LR1127</td>
</tr>
<tr>
<td>110</td>
<td>Td5</td>
<td>LR1128</td>
</tr>
<tr>
<td>130</td>
<td>Td5</td>
<td>LR1129</td>
</tr>
<tr>
<td>Discovery Large bore exit</td>
<td>2.5td (P38A)</td>
<td>RD1198SS</td>
</tr>
<tr>
<td>Range Rover Twin large bore or quad exit</td>
<td>3.0 Td6</td>
<td>RA1088D</td>
</tr>
<tr>
<td>Freelander Low Silence</td>
<td>Td4</td>
<td>RA1455</td>
</tr>
</tbody>
</table>

**K&N Air Filters**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>APPLICATION</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Defender TD4</td>
<td>Td5</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Discovery</td>
<td>Td5</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Discovery</td>
<td>Td5</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>2.5td to ’99</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>2.5td ’00 on</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Range Rover</td>
<td>3.0 Td6</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Ranger Rover</td>
<td>Td5</td>
<td>ESR4238KN</td>
</tr>
<tr>
<td>Freelander</td>
<td>Td4</td>
<td>ESR4238KN</td>
</tr>
</tbody>
</table>

ALFA AUDI BMW CHRYSLER CITROEN FIAT FORD HONDA HYUNDAI IVECO JEEP KIA LANCIA MAZDA MERCEDES MG MITSUBISHI NISSAN OPEL PEUGEOT RENAULT ROVER SAAB SEAT SKODA SUZUKI TOYOTA VOLVO VW

ORDER ON: 01522 568000 / www.rimmerbros.co.uk

**POWER BOXES also available for other makes of diesel vehicle, including:**

IVECO JEEP KIA LANCIA MAZDA MERCEDES MG MITSUBISHI NISSAN OPEL PEUGEOT RENAULT ROVER SAAB SEAT SKODA SUZUKI TOYOTA VOLVO VW

**PART NUMBERS: A “P” suffix in the Price Guide denotes “Aftermarket”.

**PLUG IN A Power Box!**

Installation is relatively easy, with no specialist tools or skills required. No irreversible modifications are made - the Power Box can be removed just as easily and the vehicle reverts to its original state.

**HOW DOES IT WORK?**

Power Box is a high quality, digital management upgrade, incorporating a modern RISC microprocessor. The “chip” is carefully programmed - using the manufacturers standard fuel map as a foundation - and modifies the opening times of the injectors, which then accurately meters the extra fuel required. Unlike many analogue devices, which crudely over-fuel throughout the entire rev-range, each Power Box is specifically mapped for the intended application. Extra fuel is provided when needed - eliminating flat-spots and hesitation - but there is no unnecessary enrichment, meaning no loss of fuel economy and no black smoke. In fact, most Power Box users report a noticeable improvement in fuel economy, as they discover it’s no longer necessary to work their vehicle so hard.

**WHERE IS IT FITTED?**

On most vehicles, the Power Box fits under the bonnet, interrupting the wiring loom from the engine ECU. All Power Boxes are fitted with the original vehicle connectors, so installation is simply a case of unplugging the relevant connector and plugging in the Power Box. Full instructions are supplied and no special tools or skills are required.

Power Boxes are small, neat and discrete. They are fully encapsulated in resin and are shock resistant. Care, of course, should be taken to locate the Power Box away from the effects of water.

**HOW MUCH POWER WILL I GAIN?**

On average, Power Boxes give around 20% increase in power and 15-20% increase in torque (see the power table opposite). However, more important is how the vehicle feels: throttle response, crispness and driveability are all immeasurably improved, while flat-spots and sluggishness is virtually eliminated.

**ADDITIONAL POWER GAINS**

We also strongly recommend fitting a K&N air filter with a Power Box. This will allow the engine to breathe and perform more efficiently (K&N’s can also be cleaned and re-used). In addition, fitting one of our stainless steel exhausts will also have the benefits of extracting exhaust gasses more effectively, with reduced back pressure, increased flow and improved turbo response - they look good too! If you wish to go further than this, consider an uprated intercooler (see page 21) for a truly efficient turbo diesel engine. With each of these enhancements, your Power Box can be adjusted to give even better results. Please see the tables below.

**WHY NOT JUST HAVE MY ECU RE-CHIPPED?**

Unlike an ECU chip, a Power Box can be fitted and removed easily. Also, as the Power Box doesn’t disturb the ECU, its presence cannot be detected by diagnostic equipment. Finally, when the vehicle is sold, the Power Box can simply be removed if required and refitted to another vehicle. In addition, Power Boxes are:

- TÜV approved.
- Fully compliant with original exhaust emissions standards.
- Non-damaging to your engine.
- Power Box is covered by a 3 year guarantee (limited liability).

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**DIGITAL POWER BOX2**

www.rimmerbros.co.uk

**FOR LAND ROVER ENGINES:**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>APPLICATION</th>
<th>STD/ POWER BOX</th>
</tr>
</thead>
<tbody>
<tr>
<td>TD4 FREELANDER</td>
<td>Td4</td>
<td>TE100500LKN</td>
</tr>
<tr>
<td>TD5 DISCOVERY DEFENDER</td>
<td>Td5</td>
<td>TE000112KN</td>
</tr>
<tr>
<td>TD-V6 DISCOVERY 3 RANGE ROVER SPORT</td>
<td>Td5</td>
<td>TE000112KN</td>
</tr>
<tr>
<td>TD6 RANGE ROVER (2002 ON)</td>
<td>Td6</td>
<td>TE000112KN</td>
</tr>
<tr>
<td>2.5TD RANGE ROVER (1995-2002)</td>
<td>Td6</td>
<td>TE000112KN</td>
</tr>
</tbody>
</table>

**ACCESSORIES**

55
**ACCESSORIES**

### DOG GUARD

Dog Guard:
Available in 3 styles: mesh- and bar-type. Easily removed when not required.
- mesh-type: STC50323
- bar-type: STC50082AA

### TOY BIN

Toy bin:
Fits into loadspace recesses when occasional seats are in use. Features cup holder recesses in the lid and a carrying strap.
- Bahama Beige: STC50075SUC
- Dark Smokestone: STC50070LPW

### GUN/SECURITY BOX

Gun/security box
Heavy gauge steel with two high-security locks. The interior is foam-padded.
- STC8018AB

Fitting kit - gun box
- STC50076

### WOOD INTERIOR ENHANCEMENT KITS

Wood interior enhancement kits;
- burr walnut veneer kit: FDG500010ANV
  Real burr walnut veneer kit, includes centre console panel, side air vent surrounds and passenger facia trim panel.
- wood enhancement kit: STC50285
  As above, but with replacement panel in burr walnut, rather than adhesive veneers.
- wooden front door cappings: STC50317
  Burr walnut trims to complement the facia trim kits. Front doors only.
- wooden gear knob kit: IGC500030ANV
  Includes manual and low ratio knobs.
  - with diff' lock: IGC500020ANV
  - no diff' lock: SN500010ANV

### CUBBY BOX PHONE LID

Cubby box phone lid:
A replacement double-lid for the cubby box. The upper lid contains a phone recess; the lower lid gives access to the cubby box.
- Available in leather or non-leather.
- When ordering, add the appropriate colour code to the leather or non-leather part number:
  - Alpaca: SMS (non-leather only)
  - Tundra: HPP (non-leather only)
  - Dark Smokestone: LPW (non-leather only)
  - Bahama Beige: SUC
  - Black: PUY (non-leather only)
- leather: STC50328
- non-leather: STC5034

### SILVER FACIA KIT

Silver facia kit
Plastic veneer panels in a silver finish. Kit contains centre console panel, side air vent surrounds, passenger facia trim panel and electric window switch panel.
- FDG500030MCE
ACCESSORIES

FOOTWELL MATS

Footwell mats:
rubber mats
With Land Rover logo.
front set (pair)
carpet mats - vehicle set
Tailored to fit the Discovery footwells (front & rear).
With embroidered "Discovery" logo.
Waterproof backing.
Tundra STC53183HPQ
Black STC53183PUY
Bahama Beige STC50047
Slate Grey STC50046

LOADSPACE LINER

Loadspace liner;
Very strong, rigid acrylic liner with high sides.
Available in full-length (rear seats folded down) or half-length (loadspace only).
full-length STC50051
half-length STC50050

LOADSPACE MAT - RUBBER

Loadspace mat - rubber;
Available in full-length (rear seats folded down) or half-length (loadspace only).
full-length STC50053AA
half-length STC50052AA

WATERPROOF SEAT COVERS

Waterproof seat covers:
Genuine Land Rover tailored seat covers available for all seats. Headrests included.
Seat covers come in the following colours (when ordering, add the appropriate colour code to the seat cover part number):
- Alpaca SMS Light Tundra HPP
- Dark Tundra HPD Dark Smokestone LPW
- Bahama Beige SUC Lightstone SMK
- Black PUY

PART NUMBERS: A 'P' suffix in the Price Guide denotes "Aftermarket".

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LOADSPACE NET

Luggage net;
For safe transportation of luggage.
side nets (pair) STC50133
loadspace net STC50073
Not suitable for 7-seater vehicles.
loadspace net Supplied with 2 x ratchet straps for larger items.
**ACCESSORIES**

**TOWING ELECTRICS**

Towing electrics;

- **‘N’-type**
  - For standard trailers. Supplies the rear lamps, brake lamps, indicators and fog lamps. Also suitable for trailer boards.
- **‘S’-type**
  - For additional power, such as caravan refrigerator, battery charging and interior lights. There are three systems, as follows:
    - For pre-1999 caravans, the split-charge system protects the vehicle battery from drainage.
    - For post-1999 caravans, the control of power distribution is incorporated into the caravan electrics.
    - The third system provides a feed for reversing lights and has no fridge feed or battery charging.

**TOW BALLS & ADAPTORS**

Tow balls and adaptors;

- **50mm tow ball**
  - RTC891AA combination tow ball/jaw
  - RTC8159 detachable tow ball conversion kit STC50036
- **Extension box with 50mm tow ball**
  - STC50038 gives a greater range of tow ball heights.
  - STC7669 Shocklink coupling protects the trailer and vehicle from shocks and jarring during towing.

**REMOTE CONTROL**

Remote control - rear suspension STC50075

UK & European models. Allows precise height adjustment of rear suspension on vehicles with self-levelling suspension.

PART NUMBERS: A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

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ACCESSORIES

REFERENCE / INFORMATION BOOKS

You & Your Land Rover Discovery
(Dave Pollard) 144 pages, 160 colour illustrations
Buying, enjoying, maintaining, modifying.
Workshop Manual (factory)  RD1156  Parts catalogue (factory)
STC9049CB  Covers all models, Shrink wrapped - binder available separately (RTC9948).

ORIGINAL TECHNICAL PUBLICATIONS ON CD ROMS

Land Rover Classic Parts (LRCP) have introduced 3 CD Roms covering Range Rover Classic and Discovery (to 1994).
They represent excellent value for money since they combine the original factory publications for the Parts Manuals, Service Manuals (workshop) and Owners Handbooks which if bought individually, would far exceed the price of each CD!

RANGE ROVER CLASSIC CD ROM
1970-1985 Original publications

1986-1994 Original publications

LAND ROVER DISCOVERY CD ROM
1989-1994 Original publications

PERSONAL ORGANISER

Land Rover personal organiser
Stylish 14 x 20cm (6 rings) in dark burgundy with Land Rover badge.
binder only  STC50440  binder & diary insert  STC50440K

ORDER ON:  01522 568000 / www.rimmerbros.co.uk

VIDEOS

We are pleased to offer a selection of VHS (PAL) videos from the ‘Heritage Motoring Films’ Library. Essentially original films from the Land Rover archives edited and enhanced for you to enjoy at home!

‘The best 4x4 x fifty’  LL1006
50 minutes (approx). Originally made for Land Rover North America in 1999 to celebrate 50th Anniversary. Sir Ranulph Fiennes explores 50 years of Land Rover history including contributions by Spen King, Geoff Miller, Tom Barton & Roger Crofttome. From first models to the luxury series 2 Range Rover, this film portrays the history of Land Rover in a very personal fashion. Also includes driving techniques film.

‘Anything you can do’  LL1005
53 minutes from archives dating back to 1955, 1956, 1957 & 1958 including ‘newsreel’ type footage.

‘All in a day’s work’  LL1003
61 minutes including promotional film for S3 (1973), South America tour (1959), 21st anniversary versatility demonstration (1969).

‘A means to all ends’  LL1004
61 minutes including promotional film for S3 (1973), South America tour (1959), 21st anniversary versatility demonstration (1969).

We are also pleased to offer the following range of reference / information books.

‘Range Rover - The original Land Rover Films’  RA1451
52 minutes. Includes 1970 launch film, the prototype story, a Sahara expedition, footage to promote into the German market and a short film of improved features of the 1985 model including factory assembly.

Also available from Haynes is this action packed overview of the modern and historic roles of Land Rover & Range Rover.

‘Best of British - Land Rover’  RD1033
60 minutes.

CAMEL TROPHY - THE LAND ROVER YEARS


DVD  RX1541D  VIDEO  RX1541V
POWER SOURCE INVERTER

Great for in car entertainment and leisure use!

Power Source Inverter
A power source inverter converts car battery voltage (12v) into a 240v output. You can plug in a variety of mains voltage appliances into the standard UK socket. Three different inverters are available to suit a range of power requirements. There is overload, overheat and short circuit protection on all models.

150 WATT MODEL RX1551-150
Continuous power: 150w. Peak power: 300w
Cigar lighter plug connection. 15A fuse.
Suitable applications: TV, DVD, phones, computer consoles, lights (not fluorescent), phone chargers etc.

300 WATT MODEL RX1551-300
Continuous power: 300w. Peak power: 660w
Cigar lighter or battery clip connection. 40A fuse.
Suitable applications: as 150w model plus small power tools, small fridges, stereo etc.

500 WATT MODEL RX1551-500
Continuous power: 500w. Peak power: 1000w
Battery clip connection only. 70A fuse.
Suitable applications: as 300w model plus medium power tools, caravans, tents, camping, BBQs, etc.

KENLOWE ENGINE HOT START & INTERIOR PRE-HEATER SYSTEM

The ultimate in comfort & convenience: Kenlowe Engine Hotstart is a mains-powered pre-heater and coolant pump. Fitted in a convenient position in the engine bay, Hotstart rapidly heats the engine to operating temperature and holds it there, eliminating the engine wear, extra fuel costs and de-icing associated with cold winter mornings.

Kenlowe Interior Pre-Heater, working in conjunction with Hotstart, pre-heats the car’s interior (as well as demisting iced-up windows) before you even turn on the ignition, making the start of your journey safer and more comfortable.

MOBILE FRIDGE/ TRAVEL COOLER

Great for keeping food and drinks cool in the summer!

Mobile Fridge/Travel Cooler RX1950

WORK LAMPS

Portable Halogen Worklight (500w) RX1263
Replacement Bulb RX1263B

Inspection Lamp/Halogen RX1424

BATTERY CONDITIONER & CHARGER

The battery charger that turns on and off, automatically.

Battery Conditioner Kit RX1410CTEK
Battery Charger 6v/12v GAC7106

DIS-CAR-NECT

How does ‘Dis-Car-Nect’ work?
When leaving your car, simply remove the knob to isolate the starter circuit. The 16amp by-pass fuse will maintain current to all other electrical circuits - stereo memories, alarm etc. Because the starter motor draws over 150amps, any attempt to connect (hot-wire) the starter motor will instantly cause the by-pass fuse to blow, this immobilises the car until the knob is replaced. If this should happen, simply replace the 16amp fuse at your convenience. As an added advantage, the ‘Dis-Car-Nect’ will also prevent battery drain if you intend to store your car, simply unscrew the knob and remove the fuse. For extra security you can unscrew and remove the immobiliser knob completely.

Order on: 01522 568000 / www.rimmerbros.co.uk
**ACCESSORIES**

### TOOLS

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>PART No.</th>
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<tbody>
<tr>
<td>Hydraulic jack</td>
<td>ANR4489</td>
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<tr>
<td>Handle for jack</td>
<td>NTC6856</td>
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<tr>
<td>Wheelbrace standard</td>
<td>NTC7289</td>
</tr>
<tr>
<td>heavy duty</td>
<td>995336RD</td>
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<tr>
<td>Wheel chock (each)</td>
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<tr>
<td>Tyre pump</td>
<td>523638A</td>
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</tbody>
</table>

### LUBRICANTS & FLUIDS

**Engine oil - V8:**
- Unipart 20W50
- Castrol Classic XL (20W50)
- Duckhams Q (20W50)
- Duckhams Q Storage Oil

**Engine oil - Diesel:**
- Unipart 15W40

**Power steering/EAS fluid - 1 litre:**
- Unipart EP90
- Castrol Running-in Oil

**Engine oil - 4.55 litre (1 gallon):**
- Unipart GGL104
- Duckhams Q HMP190100
- Duckhams Q Storage Oil HMP190104
- Castrol Running-in Oil RX1417
- Unipart GGL658

**Antifreeze:**
- Unipart GAC2018

**Brake/clutch fluid:**
- Unipart SLJ000030

**Spark plug spanner:**
- Unipart GAC2019

**Oil filter strap wrench:**
- Sump key set (5 piece) RX154
- Oil filter strap set RX1515
- Oil pump priming tool RX1431
- Grease gun RX1423
- Spark plug spanner GAT140

**Valve spring compressor (OHV):** RX1260HW

**OIL FILTER STRAP WRENCH**

**OIL PUMP PRIMING TOOL**

**LUMBER & FLUIDS**

**Grease:**
- Lithium grease - 400gm tube
- Rubber grease (red)
- For brake assemblies (2oz tube)

**Cam Lube:**
- WD40 (large, 400ml)
- Red (Holts, 250ml)

**Silicone Sealant:**
- 80ml tube
- Hylomar (gasket sealant) 100g

**Exhaust jointing compound:**
- Copper grease (tube)

**Leakage thread lock:**
- Loctite thread lock
- Rubber gloves (box of 100)

**Trim adhesive:**
- 1 litre
- 370g aerosol

**PRODUCTS**

**Castrol oil jugs:**
- 1/2 pint
- 1 pint
- 2 pint
- all 3 jugs

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**ACCESSORIES**

**CONCOURS’ SPECIALIST WHEEL CLEANER**

The ‘Concours’ specialist wheel cleaning system will help you care for your Classic's wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

'Concours' Wheel Cleaning Kit

**RX1405**
Kit includes: special cleaning solution (580ml), wooden handled cleaning brush & dispenser, finishing/protection solution (180ml), 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.

**FINNEGANS ‘ANTI-CORROSION’ WAXOYL**

Waxoyl starter kit

**RX1032**

Includes; RX1030, RX1031, RX1032.

- Waxoyl;
  - 5 Litre can
    **RX1027**
  - 2.5 Litre can
    **RX1029**
  - 2.5 Litre cartridge
    **RX1028**
  - Trigger spray gun
    **RX1033**
  - High pressure spray gun
    **RX1030**
  - Use with 2.5 litre cartridge.
  - Extension probe
    **RX1031**
  - Use with high pressure spray gun.
  - Aerosol (400ml)
    **RX1026**
  - Aerosol (200ml)
    **RX1025**
  - Underbody seal;
    - 1 litre
      **RX1024**
    - 500ml
      **RX1023**

**AUTOGLYM CAR CARE PRODUCTS**

Autoglym car care pack

**RX1510**

Includes 1 of each item listed below.

- Silicone resin polish (300ml)
  **RX1312**
- Bodywork shampoo conditioner (480ml)
  **RX1313**
- Car interior shampoo (480ml)
  **RX1314**
- Glass polish (300ml)
  **RX1315**
- Cutting polish (200ml)
  **RX1316**
- Extra gloss protection (300ml)
  **RX1317**
- Bumper care (300ml)
  **RX1318**
- Vinyl & rubber care (300ml)
  **RX1319**
- Leather care cream (300ml)
  **RX1320**

Cleans and preserves.

**GENERAL CAR CARE PRODUCTS**

- Superglym chrome polish (75g)
  **RX1321**
- Clean wheels (500ml)
  **RX1322**
- Perfect polishing cloth (21 Sq Ft)
  **RX1323**
- Aqua-dry (Synthetic chamois)
  **RX1324**
- Clean machine (1 Litre)
  **RX1325**

Engine Degreaser:

The following items are not included in the ‘Car Care Pack’;

- Instant Tyre dressing
  **RX1388**
- Intensive Tar remover
  **RX1387**
- Hood care & maintenance kit
  **RX1433**
- Alloy wheel seal (450ml)
  **RX1443**
- Silicone spray
  **RX1443**

**BODY CARE**

FINNEGANS ‘ANTI-CORROSION’ WAXOYL

Waxoyl starter kit

**RX1032**

Includes; RX1030, RX1031.

- Waxoyl;
  - 5 Litre can
    **RX1027**
  - 2.5 Litre can
    **RX1029**
  - 2.5 Litre cartridge
    **RX1028**
  - Trigger spray gun
    **RX1033**
  - High pressure spray gun
    **RX1030**
  - Use with 2.5 litre cartridge.
  - Extension probe
    **RX1031**
  - Use with high pressure spray gun.
  - Aerosol (400ml)
    **RX1026**
  - Aerosol (200ml)
    **RX1025**
  - Underbody seal;
    - 1 litre
      **RX1024**
    - 500ml
      **RX1023**

**NUMBER PLATES**

IO REG

**STANDARD**

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating supplier's name, postcode and telephone number (i.e. Rimmer Bros).

Vehicle Number Plate - Front

- Standard
  **NPF**
- Standard with ‘GB’ logo
  **NPFGB**
- Deluxe - 3D effect
  **NPF3D**
- Deluxe - 3D effect with ‘GB’ logo
  **NPF3DGB**

Vehicle Number Plate - Rear (oblong)

- Standard
  **NPR**
- Standard with ‘GB’ logo
  **NPRGB**
- Deluxe - 3D effect
  **NPR3D**
- Deluxe - 3D effect with ‘GB’ logo
  **NPR3DGB**

Vehicle Number Plate - Rear (square)

- Standard
  **NPRS**
- Deluxe - 3D effect
  **NPRS3D**
- Deluxe - 3D effect with ‘GB’ logo
  **NPRS3DGB**

Fitting Kit - number plates

- Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

**ONLY AVAILABLE TO PERSONAL CALLERS.**

New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:-

- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

**GENERAL CAR CARE PRODUCTS**

- Sponge
  **RX1415**
- Wash leather
  **RX1416**

**PART NUMBERS:**

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**ORDER ON:**

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**PART NUMBERS:**

A ‘P’ suffix in the Price Guide denotes “Aftermarket”.

**ORDER ON:**

01522 568000 / www.rimmerbros.co.uk
AEROSOL PAINTS & TOUCH-IN CRAYONS

Add the suffix T or A to the appropriate part number:
eg. STC3686T = Touch-in crayon
STC3686A = Aerosol
Suffixes VT and VA include lacquer, accordingly.

<table>
<thead>
<tr>
<th>Body Colour</th>
<th>Paint Type</th>
<th>Paint Code</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
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<td>Beluga black</td>
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<td>Blenheim silver</td>
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<td>STC3823</td>
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GENERAL ITEMS

Rimmer Bros’ Vouchers:
Vouchers make an ideal present for Classic car owners.
£5 value RX1337
£10 value RX1338
£20 value RX1339
£50 value RX1341

MOBILE PHONE BRACKET

Mobile phone bracket;
Attaches to the side of the centre console to create a space
for a mobile phone cradle.
rhd STC50462
lhd STC50461

PICNIC TABLES - PAIR

Picnic tables - pair STC50071
Picnic tables fit into the rear of the front seats and fold out
for eating or writing.
Available in 5 colours to match your vehicle’s trim.
When ordering, add the appropriate colour code to the part
number:
| Alpaco | SMS |
| Tundro | HPP |
| Dark Smokestone | LPW |
| Bahamas Blue | SKS |
| Black | PUV |

ACCESSORIES

SNOWCHAINS

Snow chains;
Supplied in vinyl carry-bag. 1 pair for rear wheels.
215 & 235 tyres STC8518
255 tyres (inc. 18") STC7565

GENERAL USE AEROSOLS

<table>
<thead>
<tr>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black - Gloss (400ml)</td>
<td>RX4070A</td>
</tr>
<tr>
<td>Black - Matt (500ml)</td>
<td>RX1286</td>
</tr>
<tr>
<td>Black - Satin (500ml)</td>
<td>RX1538</td>
</tr>
<tr>
<td>Silver (Suitable for wheels) (450ml)</td>
<td>RX1265</td>
</tr>
<tr>
<td>Lacquer – Clear (Suitable for wheels) (400ml)</td>
<td>RX1261</td>
</tr>
<tr>
<td>Primer – White (150ml)</td>
<td>RX4040A</td>
</tr>
<tr>
<td>Primer - Red Oxide (150ml)</td>
<td>RX4049A</td>
</tr>
<tr>
<td>Primer – Grey (150ml)</td>
<td>RX4047A</td>
</tr>
<tr>
<td>Engine Black (High Heat)</td>
<td>RX1432A</td>
</tr>
<tr>
<td>Aerosol Hy-cote (400ml) Black</td>
<td>RX1432A</td>
</tr>
<tr>
<td>Aluminium</td>
<td>RX1432AL</td>
</tr>
<tr>
<td>Tin - Brush-on (125ml)</td>
<td>RX1432B</td>
</tr>
<tr>
<td>Chassis Paint (Black) (For general touch-up) Brush on (125ml)</td>
<td>RX4070B</td>
</tr>
</tbody>
</table>

ORDER ON: 01522 568000 / www.rimmerbros.co.uk
**GENERAL FASTENERS**

### SETSCREWS (Metric)

Setscrews are Fully Threaded.

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>Length</th>
<th>Pitch</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>M 6</td>
<td>40mm</td>
<td>1.0</td>
<td>GHF132</td>
<td>10mm</td>
</tr>
<tr>
<td>M 8</td>
<td>40mm</td>
<td>1.25</td>
<td>GHF134</td>
<td>13mm</td>
</tr>
<tr>
<td>M 10</td>
<td>50mm</td>
<td>1.5</td>
<td>GHF136</td>
<td>17mm</td>
</tr>
<tr>
<td>M 12</td>
<td>50mm</td>
<td>1.75</td>
<td>GHF1121201</td>
<td>19mm</td>
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<tr>
<td>M 12</td>
<td>60mm</td>
<td>1.75</td>
<td>GHF1121219</td>
<td>19mm</td>
</tr>
<tr>
<td>M 12</td>
<td>80mm</td>
<td>1.75</td>
<td>GHF1121161</td>
<td>19mm</td>
</tr>
<tr>
<td>M 16</td>
<td>60mm</td>
<td>2.0</td>
<td>GHF11612</td>
<td>21mm</td>
</tr>
<tr>
<td>M 16</td>
<td>80mm</td>
<td>2.0</td>
<td>GHF116161A</td>
<td>21mm</td>
</tr>
</tbody>
</table>

### SETSCREWS (Imperial)

Setscrews are Fully Threaded.

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>Length</th>
<th>Pitch</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; 1.5&quot;</td>
<td>UNF</td>
<td>GHF102</td>
<td>7/16&quot; AF</td>
<td></td>
</tr>
<tr>
<td>1/4&quot; 2&quot;</td>
<td>UNF</td>
<td>GHF118</td>
<td>7/16&quot; AF</td>
<td></td>
</tr>
<tr>
<td>5/16&quot; 1.5&quot;</td>
<td>UNF</td>
<td>GHF104</td>
<td>1/2&quot; AF</td>
<td></td>
</tr>
<tr>
<td>5/16&quot; 2&quot;</td>
<td>UNF</td>
<td>GHF121</td>
<td>1/2&quot; AF</td>
<td></td>
</tr>
<tr>
<td>3/8&quot; 1.5&quot;</td>
<td>UNF</td>
<td>GHF106</td>
<td>9/16&quot; AF</td>
<td></td>
</tr>
<tr>
<td>3/8&quot; 3&quot;</td>
<td>UNF</td>
<td>GHF126</td>
<td>9/16&quot; AF</td>
<td></td>
</tr>
<tr>
<td>1/2&quot; 2&quot;</td>
<td>UNF</td>
<td>BH608161</td>
<td>3/4&quot; AF</td>
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</tr>
<tr>
<td>1/2&quot; 2.5&quot;</td>
<td>UNF</td>
<td>BH608201</td>
<td>3/4&quot; AF</td>
<td></td>
</tr>
<tr>
<td>1/2&quot; 3&quot;</td>
<td>UNF</td>
<td>BH608241</td>
<td>3/4&quot; AF</td>
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<tr>
<td>5/8&quot; 3&quot;</td>
<td>UNF</td>
<td>GHF113</td>
<td>15/16&quot; AF</td>
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</tr>
<tr>
<td>5/8&quot; 4&quot;</td>
<td>UNF</td>
<td>BH610321</td>
<td>15/16&quot; AF</td>
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</tbody>
</table>

### BOLTS (Imperial)

Bolts have a NON Threaded Shoulder.

The threaded length can be calculated by multiplying the diameter by 2 and adding 1/4".

<table>
<thead>
<tr>
<th>Thread Diameter</th>
<th>Bolt Length</th>
<th>Thread Type</th>
<th>Pitch</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>1/4&quot;</td>
<td>UNF</td>
<td>0.025</td>
<td>GHF233</td>
</tr>
<tr>
<td>5/32&quot;</td>
<td>5/32&quot;</td>
<td>UNF</td>
<td>0.015</td>
<td>GHF244</td>
</tr>
<tr>
<td>3/32&quot;</td>
<td>3/32&quot;</td>
<td>UNF</td>
<td>0.015</td>
<td>GHF245</td>
</tr>
</tbody>
</table>

### STEEL NUTS (Plain NON Locking - Imperial)

<table>
<thead>
<tr>
<th>Thread Diameter</th>
<th>Thread Size</th>
<th>Thread Type</th>
<th>Pitch</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>2 threads</td>
<td>UNF</td>
<td>0.025</td>
<td>GHF233</td>
</tr>
<tr>
<td>5/32&quot;</td>
<td>2 threads</td>
<td>UNF</td>
<td>0.015</td>
<td>GHF244</td>
</tr>
<tr>
<td>3/32&quot;</td>
<td>2 threads</td>
<td>UNF</td>
<td>0.015</td>
<td>GHF245</td>
</tr>
</tbody>
</table>

### STEEL NUTS (Plain NON Locking - Metric)

<table>
<thead>
<tr>
<th>Thread Diameter</th>
<th>Thread Size</th>
<th>Thread Type</th>
<th>Pitch</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>M 4</td>
<td>Metric Fine</td>
<td>0.7</td>
<td></td>
<td>GHF301</td>
</tr>
<tr>
<td>M 6</td>
<td>Metric Fine</td>
<td>1.0</td>
<td></td>
<td>GHF314</td>
</tr>
<tr>
<td>M 8</td>
<td>Metric Fine</td>
<td>1.5</td>
<td></td>
<td>GHF314</td>
</tr>
<tr>
<td>M 10</td>
<td>Metric Fine</td>
<td>1.75</td>
<td></td>
<td>GHF315</td>
</tr>
</tbody>
</table>

### STEEL NUTS (Nylon Insert Self Locking - Metric)

<table>
<thead>
<tr>
<th>Thread Diameter</th>
<th>Thread Size</th>
<th>Thread Type</th>
<th>Pitch</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>M 6</td>
<td>Metric Fine</td>
<td>1.0</td>
<td></td>
<td>GHF301</td>
</tr>
<tr>
<td>M 8</td>
<td>Metric Fine</td>
<td>1.5</td>
<td></td>
<td>GHF314</td>
</tr>
<tr>
<td>M 10</td>
<td>Metric Fine</td>
<td>1.75</td>
<td></td>
<td>GHF315</td>
</tr>
</tbody>
</table>

### WASHERS (Imperial)

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Standard</th>
<th>Large</th>
<th>Standard</th>
<th>Shakesproof</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5/32&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3/32&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
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### WASHERS (Metric)

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Standard</th>
<th>Large</th>
<th>Standard</th>
<th>Shakesproof</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5/32&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3/32&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tbody>
</table>

### SPLIT PINS (Imperial)

<table>
<thead>
<tr>
<th>Pin Size</th>
<th>Thickness</th>
<th>Length</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>1/16&quot;</td>
<td>GHF126</td>
</tr>
<tr>
<td>5/32&quot;</td>
<td>1/8&quot;</td>
<td>1/16&quot;</td>
<td>GHF126</td>
</tr>
</tbody>
</table>

## HOSE CLAMPERS

### Stainless Steel (Metric)

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Size</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>8-16mm</td>
<td>6</td>
<td>GHF301</td>
</tr>
<tr>
<td>12-18mm</td>
<td>8</td>
<td>GHF314</td>
</tr>
<tr>
<td>16-24mm</td>
<td>10</td>
<td>GHF315</td>
</tr>
<tr>
<td>20-32mm</td>
<td>12</td>
<td>GHF316</td>
</tr>
<tr>
<td>25-40mm</td>
<td>16</td>
<td>GHF317</td>
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</table>

## CABLE TIES

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Size</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16&quot;</td>
<td>3</td>
<td>GHF126</td>
</tr>
<tr>
<td>1/4&quot;</td>
<td>6</td>
<td>GHF126</td>
</tr>
<tr>
<td>3/8&quot;</td>
<td>12</td>
<td>GHF126</td>
</tr>
</tbody>
</table>

## PIVOT RIVETS

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Size</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.5mm</td>
<td>4.0mm</td>
<td>GHF509</td>
</tr>
<tr>
<td>3.2mm</td>
<td>5.0mm</td>
<td>GHF510</td>
</tr>
<tr>
<td>4.0mm</td>
<td>6.0mm</td>
<td>GHF511</td>
</tr>
</tbody>
</table>
ALL PARTS ARE GUARANTEED

“It’s our objective to ensure the satisfaction of every one of our customers.”

Please refer to our Price Guide for warranty information.

HOW TO FIND US

We’re 2 miles south of Lincoln, on the A15 Lincoln to Sleaford road.

When approaching Lincoln from the A1(A46), follow the A1434 signposted to city centre, through North Hykeham, then pick up signs for the A15 to Sleaford.

BUSINESS HOURS

8.30am - 5.30pm Monday to Friday.
8.30am - 1pm Saturday.
(Closed Sunday and Bank Holidays except Good Friday)

Rimmer Bros Ltd. Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England.
Telephone: 01522 568000
Fax: 01522 567600. E-mail: sales@rimmerbros.co.uk
www.rimmerbros.co.uk