WE HAVE THE PARTS
- WE GUARANTEE THE QUALITY
- WE’RE KEEN ON PRICE
- WE DELIVER FAST
- WE KNOW YOUR CAR

HELPING YOU CARE FOR YOUR TRIUMPH

Designed by Michelotti, the Triumph 2000 was launched in the UK in 1964 - loosely replacing the Standard Vanguard as Leyland’s contender in the market sector. Comfortable and well-appointed, it was a successful car from the outset, but the range became an even better proposition in 1969.

Early in that year, the 2.5Pi was introduced, giving its owners the kudos of driving Britain’s first ever fuel-injected production saloon. And for the Motor Show later in the year, along came the new-look Mk2 car, starting with the 2000 Mk2 and the 2.5Pi Mk2.

This catalogue covers the Triumph 2000/2500 range of vehicles from 1969 to 1977, encompassing the 2000 Mk 2, 2.5Pi Mk2, 2000 TC and the later 2500S & 2500 TC models, and to a small degree the Mk1 2000. It does not specifically cover the Triumph 2000 Mk1, though many components are interchangeable. There is a section at the end of this catalogue for the 2000 Mk1 showing the parts that we currently have in stock specifically for this model.

The parts inventory which allows us to support these vehicles has taken years to build and catalogue. It represents massive investment, without which it would be impossible to give the level of professional service on which our customers can always rely. There is no short cut.

To complete the Rimmer Bros service, that stock of parts is organised and maintained by a system which is truly efficient. It is controlled by people who know the cars and parts thoroughly. And finally it is catalogued, comprehensively and with great care. Classic Triumph cars are our major specialist area. It is our stated intention to provide the owners of those cars with the service they need to keep their cherished possessions in sought-after condition. In everyway, we try to help.

If you cannot find the part(s) listed that you require (for any model), please phone as we can consult Factory Parts listings and confirm availability.

MEMBERS OF BRITISH MOTOR HERITAGE

British Motor Heritage is an organisation committed to the preservation of the cars which have special places in our motoring history. One of the ways in which it pursues this objective is by helping to ensure that replacement parts are available and are of sufficient quality. Stringent standards are necessary to meet the requirements of Heritage approval, and the highest accolade for any company involved with the supply of parts for classic cars is to have Heritage approval.

Rimmer Bros were invited to Heritage membership in 1987 and are approved for Triumph and Rover SD1 models.

THE CARS WE SPECIALISE IN

As well as supplying parts for your 2000/2500/2.5Pi, we also concentrate on TR2/3/4/4A, TR5/250, TR6, TR7/8, Stag, Spitfire, GT6, Dolomite, Herald, Vitesse, Rover SD1, Range Rover, Discovery, Freelander, 90/110 and Land Rover ‘Series’ vehicles. Please refer to inside rear cover for details on all our catalogues.
Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.

Where possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.

Our degree of specialisation means two things. Firstly, our people know the cars we’re dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 25,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate “order picking”. Careful packaging and despatch procedures.

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times. Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.
**TELEPHONE NUMBER**

**SALES**

01522 568000

(Overseas +44 1522 568000)

**FAX NUMBER**

**SALES**

01522 567600

(Overseas +44 1522 567600)

**ADDRESS DETAILS**

Rimmer Bros, Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

**ORDERING BY PHONE**

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

**UK Payment for Phone Orders**

(See also “Overseas Orders & Payment.”)

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Maestro, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder’s full name and registered card address.

**After Hours Ordering Service**

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

**ORDERING BY POST**

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

**UK Payment for Post Orders**

(See also “Overseas Orders & Payment.”)

Send your remittance with the order. The ‘Pricing’ section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out “Rimmer Bros Ltd” please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, “Cheque Value Not To Exceed £...”. You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

**ORDERING BY FAX**

UK CUSTOMERS: 01522 567600  
OVERSEAS CUSTOMERS: +44 1522 567600

See also “Overseas Orders & Payment.”

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

**ORDERING BY E-MAIL AND THE INTERNET**

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

E-Mail: sales@rimmerbros.co.uk

Order through our website using our secure on-line ordering system!

All the latest news, special offers, products and prices just a ‘click’ away.

**www.rimmerbros.co.uk**

**THIS CATALOGUE & OUR PRICE GUIDE**

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a ‘Trouble Shooter Guide’.

**ORDERING BY PHONE**

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

UK Payment for Phone Orders

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When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Maestro, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder’s full name and registered card address.

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We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

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ORDERING BY POST

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

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Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

UK Payment for Post Orders

(See also “Overseas Orders & Payment.”)

Send your remittance with the order. The ‘Pricing’ section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out “Rimmer Bros Ltd” please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, “Cheque Value Not To Exceed £...”. You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

ORDERING BY FAX

UK CUSTOMERS: 01522 567600  
OVERSEAS CUSTOMERS: +44 1522 567600

See also “Overseas Orders & Payment.”

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.
Rimmer Bros would like to thank the many owners arranged using air or surface transport. Our Price Guide indicates approximate costs.

EC COUNTRIES

and quickly advise you of the cost. Send us a list of the parts you need (using post, telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts and delivery once your requirements are known. Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;

A) Credit card, Debit card or Charge card.
B) Bank cheque - in ££s sterling (Drawn on a London Bank)
C) Travellers Cheques (signed) - in £E's sterling.
D) Giro Cheques in £E's sterling.
E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££S STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require. Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service. Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost. Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

OVERSEAS ORDERS & PAYMENT

We supply parts to classic car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

The European Community Single Market permits the free movement of goods between all EC countries and is an excellent place to visit. We’re about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part’s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.
## POPULAR PARTS

This section will help you find the parts which are most frequently called for; filters, gaskets, seals, bushes, etc. If you are unsure, you will find each part listed again under its appropriate section.

### Engine Service Kits

Kits are for vehicles fitted with standard ignition/oil filter etc. They include the following standard parts: Spark plugs, points, oil/air filters, condenser & fan belt.

<table>
<thead>
<tr>
<th>Service kit</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2000 Mk1 -</td>
<td>(1)</td>
<td>RM8241</td>
</tr>
<tr>
<td>to MB77659</td>
<td></td>
<td>RM8242</td>
</tr>
<tr>
<td>2000 Mk2 -</td>
<td>(1)</td>
<td>RM8243</td>
</tr>
<tr>
<td>to Strombergs for SU cars</td>
<td>(1)</td>
<td>RM8244</td>
</tr>
<tr>
<td>2.5 Pi Mk1</td>
<td>(1)</td>
<td>RM8245</td>
</tr>
<tr>
<td>2.5 Pi Mk2 -</td>
<td>(1)</td>
<td>RM8246</td>
</tr>
<tr>
<td>to M63620</td>
<td></td>
<td>RM8247</td>
</tr>
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</table>

### OIL FILTERS

<table>
<thead>
<tr>
<th>Filter Type</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil Filter</td>
<td>(1)</td>
<td>GFE1051</td>
</tr>
<tr>
<td>Cartridge</td>
<td>(1)</td>
<td>GFE1059</td>
</tr>
<tr>
<td>Air Filter (Standard)</td>
<td>(1)</td>
<td>GFE1051</td>
</tr>
<tr>
<td>(For spin-on conversion)</td>
<td>(1)</td>
<td>GFE1048</td>
</tr>
<tr>
<td>2000SC*</td>
<td>(2)</td>
<td>GFE1048</td>
</tr>
<tr>
<td>2500/2500TC (1974/9)</td>
<td>(2)</td>
<td>GFE1059</td>
</tr>
<tr>
<td>2500/2500TC (1975 UK*)</td>
<td>(2)</td>
<td>GFE1048</td>
</tr>
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</table>

### FUEL FILTERS

<table>
<thead>
<tr>
<th>Filter Type</th>
<th>QTY REQ</th>
<th>PART NO.</th>
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<tbody>
<tr>
<td>Carb Models</td>
<td>(1)</td>
<td>GFE7004</td>
</tr>
<tr>
<td>P.I. Models</td>
<td>(1)</td>
<td>GFE5296</td>
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</table>

### Contact Breaker Points

<table>
<thead>
<tr>
<th>Part Type</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2000 Mk1/MK2 &amp; 2.5Pi Mk1</td>
<td>(1)</td>
<td>GCS101</td>
</tr>
<tr>
<td>2.5 Pi Mk2 (To M63620)</td>
<td>(1)</td>
<td>GCS101</td>
</tr>
<tr>
<td>2500/2500TC</td>
<td>(1)</td>
<td>GCS118</td>
</tr>
</tbody>
</table>

### Engine Gaskets

<table>
<thead>
<tr>
<th>Gasket Type</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Head Gasket</td>
<td>(1)</td>
<td>GEG115</td>
</tr>
<tr>
<td>2000 Mk1 (To M63620)</td>
<td>(1)</td>
<td>GEG119</td>
</tr>
<tr>
<td>2000 Mk2 (To M63620)</td>
<td>(1)</td>
<td>GEG119</td>
</tr>
<tr>
<td>2.5 Pi Mk1 (To M63620)</td>
<td>(1)</td>
<td>AJM119</td>
</tr>
<tr>
<td>2.5 Pi Mk2 (To M63620)</td>
<td>(1)</td>
<td>AJM119</td>
</tr>
<tr>
<td>2.5 Pi Mk2 (To M63620)</td>
<td>(1)</td>
<td>AJM119</td>
</tr>
<tr>
<td>2500/2500TC</td>
<td>(1)</td>
<td>AJM119</td>
</tr>
</tbody>
</table>

### Oil Seals

<table>
<thead>
<tr>
<th>Seal Type</th>
<th>QTY REQ</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Oil Seal Kit (1)</td>
<td>(1)</td>
<td>RM8251</td>
</tr>
<tr>
<td>Crankshaft Oil Seals</td>
<td>(1)</td>
<td>UKC110</td>
</tr>
<tr>
<td>Front (Timing Cover)</td>
<td>(1)</td>
<td>143456</td>
</tr>
<tr>
<td>Rear (Main)</td>
<td>(1)</td>
<td>141756</td>
</tr>
<tr>
<td>Gearbox Oil Seals (Manual)</td>
<td>(1)</td>
<td>146129</td>
</tr>
<tr>
<td>Rear (A) Overdrive</td>
<td>(1)</td>
<td>146129</td>
</tr>
<tr>
<td>Rear (&quot;A&quot; Type Overdrive)</td>
<td>(1)</td>
<td>NKC39A</td>
</tr>
<tr>
<td>Gearbox Oil Seals (Auto)</td>
<td>(1)</td>
<td>137346</td>
</tr>
<tr>
<td>Front Hub Seal</td>
<td>(2)</td>
<td>138523</td>
</tr>
<tr>
<td>Rear Hub Seal</td>
<td>(2)</td>
<td>GHS132</td>
</tr>
<tr>
<td>Inner</td>
<td>(2)</td>
<td>GHS131</td>
</tr>
<tr>
<td>Outer</td>
<td>(2)</td>
<td>GHS133</td>
</tr>
</tbody>
</table>
Mountings/Suspension Bushes

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Mounting</td>
<td>(2)</td>
<td>124734</td>
<td></td>
</tr>
<tr>
<td>Gearbox Mounting</td>
<td>(1)</td>
<td>134488</td>
<td></td>
</tr>
<tr>
<td>Anti Roll Bar Bush;</td>
<td>(2)</td>
<td>155310</td>
<td></td>
</tr>
<tr>
<td>Standard Polyurethane</td>
<td>(2)</td>
<td>155310P</td>
<td></td>
</tr>
<tr>
<td>Track Arm Bush;</td>
<td>(2)</td>
<td>138885H</td>
<td></td>
</tr>
<tr>
<td>Standard Polyurethane</td>
<td>(2)</td>
<td>138885P</td>
<td></td>
</tr>
<tr>
<td>Drag Strut Bush;</td>
<td>(4)</td>
<td>138143</td>
<td></td>
</tr>
<tr>
<td>Standard Polyurethane</td>
<td>(4)</td>
<td>138143P</td>
<td></td>
</tr>
<tr>
<td>Front Strut Top Mounting</td>
<td>(2)</td>
<td>138876</td>
<td></td>
</tr>
<tr>
<td>Insulator Pad (Front spring);</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Standard</td>
<td>(2)</td>
<td>157136</td>
<td></td>
</tr>
<tr>
<td>Polyurethane</td>
<td>(2)</td>
<td>157136P</td>
<td></td>
</tr>
<tr>
<td>Upper Standard</td>
<td>(2)</td>
<td>139160</td>
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</tr>
<tr>
<td>Polyurethane</td>
<td>(2)</td>
<td>139160P</td>
<td></td>
</tr>
<tr>
<td>Insulator Pad (Rear spring);</td>
<td></td>
<td></td>
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<tr>
<td>Upper &amp; Lower Standard</td>
<td>(4)</td>
<td>138823</td>
<td></td>
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<tr>
<td>Polyurethane</td>
<td>(4)</td>
<td>138823P</td>
<td></td>
</tr>
<tr>
<td>Rear Trailing Arm Bush;</td>
<td>(4)</td>
<td>137599</td>
<td></td>
</tr>
<tr>
<td>Standard</td>
<td>(4)</td>
<td>137599H</td>
<td></td>
</tr>
<tr>
<td>Polyurethane</td>
<td>(4)</td>
<td>137599P</td>
<td></td>
</tr>
<tr>
<td>Rear Subframe Bush (Large) Standard</td>
<td>(2)</td>
<td>150382</td>
<td></td>
</tr>
<tr>
<td>Diff Mounting Rubbers (Rear);</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Saloon</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mounting Bush (Cornel) (Upper/lower)</td>
<td>(4)</td>
<td>134235</td>
<td></td>
</tr>
<tr>
<td>Standard Polyurethane</td>
<td>(4)</td>
<td>134235P</td>
<td></td>
</tr>
<tr>
<td>Mounting Bush (Spacer) (Upper/lower)</td>
<td>(4)</td>
<td>156022</td>
<td></td>
</tr>
<tr>
<td>Estate</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mounting Bush (Cornel) (Open)</td>
<td>(2)</td>
<td>134235</td>
<td></td>
</tr>
<tr>
<td>Standard Polyurethane</td>
<td>(2)</td>
<td>134235P</td>
<td></td>
</tr>
<tr>
<td>Mounting Bush (Cup) (Lower)</td>
<td>(2)</td>
<td>134236</td>
<td></td>
</tr>
<tr>
<td>Standard Polyurethane</td>
<td>(2)</td>
<td>134236P</td>
<td></td>
</tr>
</tbody>
</table>

Cables

| Accelerator Cable; (2000 MK2 & 2.5Pi MK2) | (1) | 153950 |         |
| Manual - Non Odrive                     | (1) | 219187 | GSD311  |
| Manual - A type Odrive                  | (1) | 219187 | GSD172  |
| Auto - Type 35 (up to ME113076/MG7560)  | (1) | 219187 | GSD167  |
| Speedo Cables                           | (2000 TC, 2500 S & TC) | (1) | 219187 | GSD247  |
| Manual - Non Odrive                     | (1) | 219187 | GSD311  |
| Manual - J type Odrive                  | (1) | 219187 | GSD291  |
| Automatic - Type 35                     | (1) | 219187 | GSD247  |
| Speedo Angle Drive                       | (1) | 120694 |         |
| Kick Down Cable:                        | (1) | TKC2396 |         |
| Type 35 Gearbox                         | (1) | TKC2396 |         |
| Type 65 Gearbox                         | (1) | TKC3013 |         |

Kits

This is just a small selection from our range of kits which we have available for the Triumph 2000/2500 range of cars. Our kits will enable you to order all the correct parts (with the minimum of fuss) and save money by using just one part number. Please refer to relevant section for detailed listings of all kits.

Clutch Kit (Kit inc Cover, Plate & Bearing) (1) RM8043
All models.

Kenlowe Electric Fan Kit (1) RB7065

Core Plug Set (1) RG1034

Oil Cooler Kit (1) RR1296

Also converts oil filter to spin-on cartridge type.

Rocker Oil Feed Kit (1) RR1340

Injector Pipe Kit (P) (1) RR1169

Includes pipe from metering unit to injector.

Hose Kits (foc all hoses & clips)

Non PAS vehicles

2000 Mk2 (1) RM8125

2.5Pi Mk2 (1) RM8127

2000TC/2500TC & S (1) RM8129

PAS vehicles

2000 Mk2 (1) RM8126

2.5Pi Mk2 (1) RM8128

2000TC/2500TC & S (1) RM8130

Gearbox Recon Kit;

For further details and information. Please refer to TRANSMISSION AXLES - Mainshaft & Input Gears.

Alloy Road Wheel Kits (1) RS1462

Original 2000s, fits all models, 5 spoke, 14” x 5.5 J.

Kit inc 4 or 5 wheels, 4 centres/clip & 16 black nuts.

Wire Wheel Conversion Kit;

Our Kit includes 5 wheels. Kts comprise 5 (14") wheels, 4 spiles, 4 knock caps, 16 nuts, 1 copper/brake hammer, 1 cleaning brush & instructions. UK or EC spec.

Chromed Wheels (1) RS1087C

Painted Wheels (1) RS1087P

Brake Kits;

Front (MK2) (inc. discs & pads) (1) RM8094

Front & Rear (MK2) (inc. discs, pad & shere) (1) RM8108

Front Wheel Bearing Kit (2) GHK1016

Rear Hub Bearing Kit (2) GHK1015

Suspension Kits;

For further details and information. Please refer to SUSPENSION - Front & Rear.

Rubber Seals

Windscreen Rubber (Front) (1) 707036

Rear Screen Rubber (Saloon) (1) 912938

Tailgate Screen Rubber (Estate) (1) 904490

Tailgate Seal (to Body) (Estate) (1) 717666

Bonnet Seal (Stuck off) (bu/Awend) (1) 7168025

Boot Lid Seal (Saloon) (1) YKC1769

Door Seal - Front or Rear (Rubber) (4) 707220

Inserts door frame.

Door Aperture Edge Trim (Front & Rear) Various colours available. Inserts around door aperture.

Door Glass Seal (Outer) (4) RX3003

Front (Rh) (1) 707016

Front (Lh) (1) 707015

Rear (Rh & Lh) (2) 707187

Door Glass Seal (Inner) (2) 613908

Front (Rh & Lh) (2) 613909
Short Engines (Recon)

Short Engine (Exchange):
Note: A new Oil Pump must be fitted (purchased separately) to validate warranty.

- 2000 Mk2 (to MEG5000) (1) RG1021R-NR
- 2000 Mk2 (from MEG5000) (1) RG1021R-R
- 2.5PI Mk2 (to MEG5000) (1) RR2003R
- 2.5PI Mk2 (from MEG5000) (1) RR2007R
- 2500S & 2500 TC (1) RR2007R

Engine Oils, refer to Accessories – Lubricants & Fluids.
5.1 Litres oil capacity (Sump & Filter).

Full Engine Build-up

When building up a Full Engine to a complete assembly, check the condition of your old water pump, if unsure, replace it.

The condition of the radiator is crucial to ensure proper and efficient cooling - either repaired or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course. Engine mountings, clutch etc., should also be inspected and renewed where necessary.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture & balance set correctly.

Please familiarise yourself with the running-in and head re-torquing instructions on the card supplied with every engine unit. If this card has become separated from the engine when you take delivery, please contact us.

Short Engine Build-up

When building up a short engine to a complete assembly, check the condition of timing chain, tensioner, sprockets, water pump, camshaft, cylinder head face (for flatness), valves, guides, cam followers, camshaft etc. and replace where necessary.

We supply all these components separately if required along with gasket sets, oil seals, sprocket, bush, oil filter etc.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replaced or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture and balance set correctly.

Recessed or Non-Recessed Cylinder Bores?

LATE engines have a Recessed Lip at the top of the cylinder bores adjacent to the block face necessitating a particular type of head gasket, which can be identified by a 'tag' which stands proud at the rear of the block.

EARLY engines have Non-Recessed bores, and do not have a tag on the head gasket.

IMPORTANT NOTICE;

POWER ASSISTED STEERING

Identification of Front Engine Mounting Plate

If your vehicle has Power Assisted Steering, you will need to check that the Front Engine Mounting Plate on the Engine unit supplied has the appropriate mounting bracket for the P.A.S. Pump, if not, it will be necessary to re-fit the mounting plate from your old unit. NB: this note also applies to vehicles with manual steering where the front engine plate differs from the one fitted to the engine we have supplied. (The engine mounting plate fits behind the timing cover). We can supply the necessary gaskets if required to facilitate removal & refitting of the engine plate.
### Cylinder Block Components

*See also: Timing Gear & Camshaft.*

<table>
<thead>
<tr>
<th>Part Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front Engine Plate;</td>
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<tr>
<td>Manual Steering</td>
<td>(1)</td>
<td>215373</td>
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<td>Power Steering</td>
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<tr>
<td>Gasket – Engine Plate to Block</td>
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<tr>
<td>Rear Engine Plate;</td>
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<td>Manual Gearbox</td>
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<td>Auto Gearbox</td>
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<td>Cylinder Liner</td>
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<td>Stud – Cylinder Head</td>
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<td>Nut – Cylinder Head</td>
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<tr>
<td>Washer (For 103810 nut)</td>
<td>(1)</td>
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<tr>
<td>Core Plug Set (For block &amp; cylinder head)</td>
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<td>Bolt – Main Bearing Cap</td>
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<tr>
<td>Washer – Locking (for bolt BN067241)</td>
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<td>Front Sealing Block</td>
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<td>Filter (Sealing block to cylinder block)</td>
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<td>Screw (Sealing block to cylinder block)</td>
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<td>Gasket (Sealing block to cylinder block)</td>
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<tr>
<td>Oil Pressure Switch</td>
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<tr>
<td>Oil Pressure Relief Valve</td>
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<tr>
<td>Spring – Oil Relief Valve</td>
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<tr>
<td>Standard</td>
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<tr>
<td>Upgraded</td>
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<td>Washer – Oil Relief Valve</td>
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<td>Housing – Oil Relief Valve</td>
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<td>Pedestal Distributor;</td>
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<tr>
<td>2000 MK2 &amp; 2000 TC</td>
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<td>2.5MI MK2 (reconditioned)</td>
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<td>2500S &amp; 2500TC</td>
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<td>Gasket – Pedestal (All .206&quot;)</td>
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<td>Stud* (Pedestal to block)</td>
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<td>Nut* (For TE605105 stud)</td>
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<tr>
<td>Washer* – Plain (for TE605105 stud)</td>
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<td>GHF332</td>
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<td>Drive Shaft &amp; Gear Assembly;</td>
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<td>2000MK2/2000TC/2500S &amp; 2500TC</td>
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<td>Oil pump/distributor</td>
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<td>2.5MI MK2; distributor/metering unit</td>
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<td>Bush - Distributor Drive</td>
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<td>Setscrew* – distributor to pedal</td>
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<tr>
<td>Washer-Locking (For 60607)</td>
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<tr>
<td>Washer* – Plain (for 60607)</td>
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<td>Rear</td>
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<td>Washer - Fibre (For Drain Plug)</td>
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<td>Stud (Fuel Pump to Block)</td>
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<td>Crankshaft Oil Seals;</td>
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<tr>
<td>Front (Timing Cover)</td>
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<td>Rear (Main)</td>
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<td>Housing - Rear Crankshaft Oil Seal</td>
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<td>Gasket (for 156530 housing)</td>
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### Sump Pan & Oil Pump

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<thead>
<tr>
<th>Part Description</th>
<th>QTY Req</th>
<th>Part No.</th>
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<tr>
<td>Oil Pump Assembly</td>
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<tr>
<td>Oil Pump Repair Kit</td>
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<td>Oil Screen/Strainer</td>
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<td>Bolt (Oil Pump to Block)</td>
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<td>Washer – Locking (for BM604281)</td>
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<td>Sump Gasket Set;</td>
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<td>Less Oil Seals</td>
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<td>Drain Plug (pump)</td>
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<td>Dipstick Tube</td>
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<tr>
<td>Oil Pressure Switch</td>
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<td>GPS117</td>
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</tbody>
</table>

### Oil Filter

#### Oil Filter

- **Standard (Canister Element)**
  - Part No.: GFE131
  - QTY Req: (1)
- **Cartridge (For Spin-on Conversion)**
  - Part No.: RR1243
  - QTY Req: (1)
- **Canister Type Filter & Bowl**
  - Part No.: S10107
  - QTY Req: (1)
- **Washer/Seal (Bowl)**
  - Part No.: S10109
  - QTY Req: (1)

**SPIN-ON FILTER CONVERSION**

This adapter converts the standard "Bowl" type Filter to the more efficient Spin-on Cartridge type. It makes filter changing easier (and cleaner). **Recommended for all owners!**

- Adaptor only, Spin-on filter;
  - With Oil Cooler Fitted
  - Part No.: RR1275
  - QTY Req: (1)
  - Without Oil Cooler Fitted
  - Part No.: RR1238
  - QTY Req: (1)
- **Oil Filter (Cartridge only)**
  - Part No.: RR1243

### Oil Cooler Kit (Engine)

- **Oil Cooler Kit**
  - Part No.: RR1296
  - QTY Req: (1)
  - Includes Oil Cooler Radiator, Fitting Kit, Hoses & Fittings.
- **Thermostat – Oil Cooler**
  - Part No.: RS1456
  - QTY Req: (1)
  - Not supplied with Oil Cooler Kit.
- **Oil Filter (Cartridge only)**
  - Part No.: RR1243

### Oil Pressure Gauge Kit & Switch

- **Oil Pressure Gauge Kit**
  - Part No.: RX1351/0
  - QTY Req: (1)
  - Includes Gauge, Pipe, etc.
- **Bracket (For Remote Mounting of Gauge)**
  - Part No.: RB7050
  - QTY Req: (1)
- **Adaptor (Oil Pipe to Block)**
  - Part No.: 143943
  - QTY Req: (1)
- **Adaptor (Temp Sender to WPump Housing)**
  - Part No.: 1182846
  - QTY Req: (1)
- **Washer (Copper - for above)**
  - Part No.: AE6172
  - QTY Req: (1)
- **T’ Piece (If retaining Oil Pressure Switch)**
  - Part No.: RX1352
  - QTY Req: (1)
- **Oil Pressure Switch**
  - Part No.: GP5117
  - QTY Req: (1)
- **Oil Pressure Relief Valve**
  - Part No.: 132107
  - QTY Req: (1)
- **Spring-Oil Relief Valve Standard**
  - Part No.: 131535
  - QTY Req: (1)
- **Upgraded**
  - Part No.: 131535UR
  - QTY Req: (1)
- **Washer-Oil Relief Valve**
  - Part No.: 6K433
  - QTY Req: (1)
- **Housing-Oil Relief Valve**
  - Part No.: 107246
  - QTY Req: (1)
**Crankshaft & Flywheel**

See also: Timing Gear & Camshaft.

**Crankshaft:**
  - New (recon) (1) 308034K
  - New (less shell) (1) 308034
  - Reconditioned (rec shell) (1) 308034R
- 2.5 Pi Mk2/2500 & 2500TC:
  - New (recon) (1) 311322K
  - New (less shell) (1) 311322
  - Reconditioned (rec shell) (1) 311322K

**Thrust Washers:**
- Standard Size (PR) (1) BHM1366
  + 0.005" Oversize (PR) (1) BHM1366.005
  + 0.015" Oversize (PR) (1) BHM1366.015
  + 0.030" Oversize (PR) (1) BHM1366.030

**Pilot Bush – Manual (All models):** (1) 151213

**Pilot Bush – Automatic:**
- 2000 Mk2 (To M05000) (1) 151823
- 2000 Mk2 (From M050001) (1) 151936
- 2.5 Pi Mk2/2000TC/2500S & TC (1) 151936

**Main Bearing Set:**
- Standard Size (1) RTC1752
  + 0.010" Oversize (1) RTC1752.010
  + 0.020" Oversize (1) RTC1752.020
  + 0.030" Oversize (1) RTC1752.030
  + 0.040" Oversize (1) RTC1752.040
  + 0.060" Oversize (1) RTC1752.060

**Big End – Bearing Set:**
- Standard Size (1) RTC1751
  + 0.010" Oversize (1) RTC1751.010
  + 0.020" Oversize (1) RTC1751.020
  + 0.030" Oversize (1) RTC1751.030
  + 0.040" Oversize (1) RTC1751.040
  + 0.060" Oversize (1) RTC1751.060

**Crankshaft Oil Seals;**
- Front (Timing Cover) (1) UKC1110
- Rear (Main) (1) 143456

**Crankshaft Pulley (main):**
- Manual Steering (Non Viscous Fan) – 2000 Mk2 (1) 154380
  - 2.5 Pi Mk2 (See below) (1) 214479
- Power Steering (Non Viscous Fan) – 2000 Mk2 & 2.5 Pi Mk2 (1) 150215
- Manual & Power Steering - Vehicles fitted with Viscous Fan (1) 2000 TC/2500S & TC (1) 154380
  + Special Note: Pulley 214479 is no longer available use 154380 as an alternative. Pulley 150215 is no longer available, but we can quote to convert Crank pulley/fan to later specification, please enquire.

**Woodruff Key** (1) 133234

**Oil Thrower (between Sprocket & Pulley)** (1) 119389

**Crankshaft Pulley (Extension):**
- Manual Steering - 2000/2500S & 2500TC (1) UKG822
- Power Steering - 2000/2500S & 2500TC (1) TC1788

**Sprocket-Crankshaft:**
- Single Chain (Simplex) 2.0 Litre Engine (1) 119389
- Double Chain (Duplex) 2.5 Litre Engine (1) 145864

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**Shim-Crankshaft Sprocket**
- 0.004" (use as required) (A/R) 145275
- 0.006" (use as required) (A/R) 145276

**Spacing Sleeves (Sprocket to Pulley)** (1) 133235

**Housing – Rear Crankshaft Oil Seal:** (1) 156530

**Gasket (For 156530 Housing)** (1) 105321

**Flywheel Assembly (Manual)**
- Reconditioned (1) 151214R

**Ring Gear (Manual/Auto):** (1) 201350

**Bolt – Flywheel:** (4) UKC2454

**Dowel – Flywheel:** (1) DP619

**Driveplate – Flywheel (Auto):** (1) TKC5580

**Fan Belt:**
- 2000 Mk1 (To M073669) (1) GB811038
- 2000 Mk1 (From M073690) (1) GB811025
- 2.5 Pi Mk1 & Mk2 (1) GB811088
- 2500 & 2500TC (1) GB811088

**Power Steering Belt (All Models):** (1) GB810900

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**Piston & Ring Sets**

**Piston Set**
- WC 5 Pistons CW Rings & Gudgeon Pins
- 2000 Mk2 (To M05000) Flat Top Pistons
  - Standard Size (1) 149976
  - +0.020 Oversize (1) 149976.020
  - +0.030 Oversize (1) 149976.030
  - +0.040 Oversize (1) 149976.040
  - +0.060 Oversize (1) 149976.060
  - 2000 Mk2 (From M050001) Domed Top Pistons
    - Standard Size (1) 158112
    - +0.020 Oversize (1) 158112.020
    - +0.030 Oversize (1) 158112.030
    - +0.040 Oversize (1) 158112.040
    - +0.060 Oversize (1) 158112.060

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**Conrod & Bearings**

**Con Rod Assembly (Recal):** (6) 146454R

**Gudgeon Pin – Piston:**
- 2000 (6) 127265
- 2500 (6) 149215

**Circul (Gudgeon Pin):** (12) 508978

**Small End Bush:** (6) 119813

**Dowel (Hollow):** (12) 107401

**Bolt (Con Rod):** (12) UKC2598

**Bearing Set** (Big Ends):
- Standard Size (1) RTC1751
  - +0.010 Oversize (1) RTC1751.010
  - +0.020 Oversize (1) RTC1751.020
  - +0.030 Oversize (1) RTC1751.030
  - +0.040 Oversize (1) RTC1751.040
  - +0.060 Oversize (1) RTC1751.060
Engine Gaskets & Oil Seals

Head Gasket Set:
- 2000 Mk1 (1) GEG115
- 2000 Mk2 (To MEG5000) (1) GEG179
- 2000 Mk2 (From MEG5001) (1) AJM1193
- Recessed cylinder bores with tag gasket.

2.5 Pi Mk1 (1) GEG179
2.5 Pi Mk 2 (To MEG5000) (1) GEG179
2.5 Pi Mk2 (From MEG5001) (1) AJM1193
Recessed cylinder bores with tag gasket.

2500S & 2500TC (1) AJM1193
Head Gasket only:
- 2000 Mk1 (1) 207102
- 2000 Mk2 (To MEG5000) (1) GEG346
- 2000 Mk2 (From MEG5001) (1) GEG387
Recessed cylinder bores with tag gasket.

2.5 Pi Mk1 (1) GEG346
2.5 Pi Mk 2 (To MEG5000) (1) GEG346
2.5 Pi Mk2 (From MEG5001) (1) GEG387
Recessed cylinder bores with tag gasket.

2500S & 2500 TC (1) GEG387
Rocker Cover Gasket (1) GE413
Exhaust/Inlet Manifold Gasket;
- 2000 Mk1 only (1) AJM613
- All other models (1) GEG682
Exhaust Down Pipe Gasket;
- 2000 Mk1 only (1) GEG701
- All other models (1) GEG718
Sump Gasket Set;
- With Oil Seals (1) GEG214K
- Less Oil Seals (1) GEG214
Sump Gasket only (1) GEG515
Timing Cover Gasket (1) 211126
Front Engine Plate to Block Gasket (1) 215350
Thermostat Gasket (1) GTE103
Water Pump Gasket;
- Pump to Housing (1) 138701
- Housing to Head (1) 138792
- Fuel Pump Gasket (1) 138791
Oil Seal Crankshaft;
- Front (Timing Cover) (1) UKG1110
- Rear (Main) (1) 143456
Core Plug Set (1) RG1034
For Block & Cylinder Head.

Cylinder Head & Fittings

Note: Unleaded fuel. If you are using an additive, then to convert your vehicle to run on unleaded fuel you will need to fit a reconditioned head with special valve seats and guides. These units are listed below. 2.5Pi owners will also need to fit a replacement metering unit and Bosch fuel pump (see ‘Fuel’ section for details).

Cylinder Head Assy – Reconditioned (Unleaded); Complete with Valves & Springs, less Rockers & Pedestals:
- 2000 Mk2 & 2000TC (1) RG1022R
- 2.5Pi Mk2 (To MEG6270) (1) 516789R
- 2.5Pi Mk2 (From MEG6277) (1) UKC1420R
- 2500S & 2500TC (1) RM8050R
Stud - Cylinder Head to block (14) 156274
Nut - Cylinder Head Stud (14) 103810
Washer - Head Stud (14) WB600070

Valves, Guides & Springs

Exhaust Valve;
- 2000 Mk2 (To MEG7500) (6) 146084
- 2000 Mk2 (From MEG7501) (6) 159872
- 2.5Pi Mk2 (To MEG7267) (6) 149658
- 2.5Pi Mk2 (From MEG7277) (6) 159873
- 2000TC/2500S & 2000TC (6) 159872
Inlet Valve (All) (6) 146128
Valve Guide;
- Inlet Standard (6) 58923
- Valve Bronze Type (6) 58923UR
Exhaust Standard (6) 111989
- Valve Bronze Type (6) 111989UR
Valve Spring (Single Type):
- 2000 Mk2 & 2000 TC - Standard (12) 136487
- Heavy Duty (Alternative) (12) 157229
- 2500S & 2500TC (12) 157229
Valve Spring (Double Type) 2.5Pi Mk2 -
- Inner (To MEG5000) (6) 102564
- Outer (From MEG5001) (6) 157476
- Outer (To MEG5000) (6) 149633
- Outer (From MEG5001) (6) 157229
- Inner (6) 157476
- Outer (6) 157229
Split Collets (Plain) (12) 106663
Collar – Valve Spring (Inlet) Uppers:
- Upper (6) 111870
- Lower (6) 105118
Collar - Valve Spring (Exhaust) Uppers:
- Upper - Inner (6) 128335
- Lower (6) 105118
**Rocker Cover & Fittings**

- **Alloy Rocker Cover (including Caps and Nuts)**
  - Alloy Finish
  - Black Crackle Finish
  - Rocker Cover (Gasket)
  - Oil Filler Cap
  - For Standard Cover
  - For Alloy Cover
  - Fixings – Standard Rocker Cover
  - Stud
  - Locknut
  - Bolt
  - Nut
  - Washer
  - Fibre Washer

- **Timing Gear**
  - See also Crankshaft & Flywheel
  - Timing Chain:
    - Single Chain (Duplex)
    - Double Chain (Duplex)
  - Sprocket – Camshaft:
    - Single Chain (Duplex)
    - Double Chain (Duplex)
  - Locking Plate (Camshaft Sprocket)
  - Setscrew (For 36411 Locking Plate)
  - Sprocket – Crankshaft:
    - Single Chain (Duplex)
    - Double Chain (Duplex)
  - Shim – Crankshaft Sprocket:
    - 0.004” as required
    - 0.006” as required
  - Tensioner Timing Chain:
    - Single Chain (Duplex)
    - Double Chain (Duplex)
  - Anchor Plate – Tensioner (All)
  - Rivet (For 43752 Anchor Plate)
  - Pin (For 43752 Anchor Plate)
  - Split Pin (For 33124 Pin)
  - Pedal (Distributor):
    - 2000 Mk2 & 2000TC
    - 2.5PI Mk2 (Reconditioned)
    - 2000S & 2500TC
  - Gasket – Pedestal (All)
  - Stud (Pedestal to Block)
  - Nut (For TE960105 Stud)
  - Washer (For TE960105 Stud)

- **Drive Shaft & Gear Assembly**:
  - 2000 Mk2/2000TC/2500S & 2500TC

**Camshaft**

- **2000 Mk2**
  - New
  - Reprofiled
  - 2.5PI Mk2
    - New
    - Reprofiled
  - 2500S & 2500TC
    - New
    - Reprofiled
  - Locating Plate – Camshaft
  - Setscrew (Plate to Block)
  - Washer – Locking (For S605077啬定喷)
  - Cam Follower (Tapped)

**Clutch**

- **Clutch Kit (All Models)**
  - Kit include oil spec Cover,Plate & Bearing
  - Clutch Alignment Tool
  - Clutch Cover (All Models)
  - Clutch Plate (All Models)
  - Clutch Release Bearing (All Models)
  - Clutch Release Bearing Carrier

**Clutch Hydraulics**

- **Clutch Master Cylinder**
  - 2000 Mk2 & 2000TC
  - Repair Kit – (Master Cylinder)
  - Cylinder Slave: 2000 Mk2 & 2000TC
  - Push Rod (Slave Cylinder)
  - Clevis Pin
  - Bleed Screw (Slave Cylinder)

**Flexi Hose (Master cylinder to slave cylinder)**

- **Standard**
  - Braided Stainless Steel
  - Pedal Rubbers:
    - Brake (Manual)
    - Brake (Auto)
    - Triangular bung
  - Clutch
  - Accelerator
  - Clutch Pedal Return Spring
  - Clutch/Brake Fluid
  - Unipart (Dm 3) 1 Litre
  - Silicone
    - 0.5 Litre
    - 1 Litre
### Engine & Gearbox Mountings

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
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<td>Mounting Rubber (Manual &amp; Automatic)</td>
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<td>Bolt (Mounting to Gearbox)</td>
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<td>Washer – Flat (for GHF104)</td>
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<td>Bolt (Mounting to crossmember)</td>
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**Engine & Gearbox Mountings**

- Engine Mounting Crossmember
- Engine Mounting Fixing Kit
- Gearbox Mounting (Front)
- Mounting Rubber (Manual & Automatic)
- Bolt (Mounting to Gearbox)
- Washer – Flat (for GHF104)
- Washer – Spring (for GHF104)
- Nut (for GHF104)
- Bolt (Mounting to crossmember)
- Washer – Spring (for SH606201)
- Nut (for SH606201)
- Rear Gearbox Mounting Fixing Kit
- Captive Plate Assy
- Nylon Bushes
- Spacer Bushes
- Washer – Nylon
- Flat Washer
- Nut – Nyloc
- Bush Kit – Rear Mounting/ Crossmember

**Vehicle Images:**

- BKV 990K
- RDU 996N
- BKV 990K
- BKV 990K
## Radiator & Hoses

**Radiator** — Reconditioned (new Core) (1) 308849R  
Kenlowe Electric Fan Kit (1) RB7065  
Anti – Freeze (bottle):  
1 Litre (A/R) GAC2018  
5 Litre (A/R) GAC2019  
Holts Radweld 250ml (A/R) RX1508  
Radiator Cap (13lb) (1) GRG114  
Overflow Bottle (1) 137632  
Cap (overflow Bottle) (1) 137743  
Grommet - Cap (1) 12H1060  
Hose (overflow) (1) 137744  
Mounting Bracket (overflow Bottle) (1) 713544  

**Radiator Hose — Top:**  
ALL Models to 1975 (1) GRH262  
ALL Models from 1975 (1) GRH528  
Hose Clip - Top Hose (2) GHC1015  

**Radiator Hose — Bottom:**  
Vehicles with Manual Steering:  
Radiator Hose — Bottom (1) GRH267  
Hose Clip (2) GHC1015  
Vehicles with Power Steering:  
Radiator Hose — Bottom;  
Lower Hose (1) GRH555  
Upper Hose (1) GRH554  
Steel Link Pipe (1) 15350955  
For Giulia and 1300.  
Hose Clip (4) GHC1015

## Heater & Hoses

**Heater Unit Recon** (1) 914677R  
**Heater Matrix only** (1) 910758R  
**Heater Control Valve** (1) RS1431  
**Heater Control Cables**  
Heat Control (1) 519258  
Distribution (Screen/feet) (1) 519259  
Fresh Air Vent (1) 519260  

**HOSES**  
Inlet Manifold:  
2000/2500 Mk2 (1) 152529  
Pump Housing to Manifold (90°) (1) 137876  
Hose Clip (A/R) GHC406  
2.5Pi Mk2 Not Applicable  
2000TC, 2500S & TC  
Manifold to Return Pipe (1) UKC2537T2  
Pump Housing to Manifold (90°) (1) GZA1002  
Hose Clip (A/R) GHC406  
**Heater Hoses/Pipes; 2000 Mk2**  
Hose - Heater Outlet to Pipe (1) GZA1338  
Hose - Cyl Head to Heater Inlet (1) GRH963  
Hose Clip (A/R) GHC406  
Pipe (Return Pump) (1) 217467  
Tube Nut (1) 101302  
Collector (1) TL11  
Adapter (1) 101343  
2.5Pi Mk2  
Hose - Heater Outlet to Pipe (1) GZA1334  
Hose - Cyl Head to Heater Inlet (1) GRH963  
Hose Clip (A/R) GHC406  
Pipe (Return Pump) (1) 215229  
Tube Nut (1) 101302  
Collector (1) TL11  
Adapter (1) 101343  
2000TC, 2500S & TC  
Hose - Heater Outlet to Pipe (1) GZA1334  
Hose - Cyl Head to Heater Inlet (1) GRH963  
Hose Clip (A/R) GHC406  
Pipe (Return Pump) (1) 214405  
Tube Nut (1) 101302  
Collector (1) TL11  
Adapter (1) 101343

## Hose Kits

**Hose Kit** ( Kits include all hoses & clips for cooling & heating)  
**Vehicles with Manual Steering**  
2000 Mk2 (1) RMB125  
2.5Pi Mk2 (1) RMB127  
2000TC (1) RMB129  
2500S & TC (1) RMB129  
**Vehicles with Power Steering**  
2000 Mk2 (1) RM8126  
2.5Pi Mk2 (1) RM8128  
2000TC (1) RM8130  
2500S & TC (1) RM8130

## Water Pump & Thermostat

**Water Pump** (inc Pump to Housing Gasket) (1) GWP201  
Gaskets:  
Water Pump to Housing (1) 138701  
Housing to Cyl/Head (1) 138792  
Stud (Water Pump to Housing) (3) TE605105  
Nut (for TE605105) (3) GHC201  
Washer (for TE605105) (3) GHC332  
Bolt* (2) BH605181  
Washer-Locking (For bolts above) (3) GHC332  
Thermal Transmitter (1) GTR108  
Thermostat (82°) (1) GTS104  
Gasket (Thermostat Housing) (1) GTG103  
Housing (Thermostat) (1) 156335  
Bolt (for 156335) (2) BH605101  
Short (2) GHF103  
Washer – Locking (For bolts) (2) GHF332

## Cooling Fans & Coupling

**Fan Belt**;  
2000 MK1 (To 8775609) (1) GGB1038  
2000 MK1 (From 8775609) (1) GGB1025  
2.5Pi Mk1 & Mk2 (1) GGB1088  
2500S & 2500TC (1) GGB1088  
Power Steering Belt (All Models) (1) GGB10900

## Oil Pressure Gauge Kit & Switch

**Oil Pressure Gauge Kit** (1) RX1351/0  
Includes Gauge, Pipe, etc.  
Bracket (For Remote Mounting of Gauge) (1) RB7050  
Adaptor (Oil Pipe to Block) (1) 143843  
Adaptor (Temp Sender to WPump Housing) (1) 11K2846  
Washer (Copper - for above) (1) AED172  
"T" Piece (if receiving Oil Pressure Switch) (1) RX1352  
Oil Pressure Switch (1) GP5117  
Oil Pressure Relief Valve (1) 132107  
Spring-Oil Relief Valve (1) 131585R  
Standard (1) 131538R  
Uprated (1) 131538UR  
Washer-Oil Relief Valve (1) 6K433  
Housing-Oil Relief Valve (1) 107246

## Oil Cooler Kit (Engine)

**Recommended for Towing/Heavy Engine Loads.**

**Cooling Kit** (1) RR1296  
Including Oil Cooler Radiator, Fitting Kit, Hose & Fittings.  
Also converts oil filter to spin-on cartridge type.  
Thermostat — Oil Cooler (1) RS1456  
Oil Filter (Cartridge only) (1) RR1243
SU CARBURETTORS
OVERHAUL & IDENTIFICATION

It is quite straightforward (with the help of a workshop manual) to service and overhaul your own carburettors using the service items listed in this section.

Both fuel economy and performance can suffer through lack of carburettor maintenance and with the recent tightening of the MOT regulations regarding 'Exhaust Exhaustion', it is important that they are properly maintained in good working order.

Incorrectly adjusted or worn carb’s (as well as poorly maintained ignition systems) can also cause premature engine wear, because unburned fuel that remains in the cylinders causes ‘bore-wash’—which eventually girds the bores, resulting in excessive oil consumption.

The carburettor listings here are primarily for identification purposes, they will also show if you have the correct carb(s) fitted, part numbers/ engine numbers are quoted to help identify original factory specification, and relate to carb’s fitted when the vehicle was new and not subsequent replacement.

To check, the carb(s) can be positively identified by a siver tag which is usually located on the float chamber and is marked with the part number. IE: AUD604F.

Having identified your carb(s), all you need do is then refer to the corresponding carburettor components/kits.

RECONDITIONING SERVICE
SU’S & STROBEMAS

We operate a reconditioning service for customers own units, please call for details.

Carburettors

Front Carburettor Assy:

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Rear Carburettor Assy:

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Carburettor Components

SU CARBS – UK SPECIFICATION

Gasket Set (Per Carb):

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Float Needle & Seat; (All Models) (2) WZX1100A

Metering Needle:

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Jet – Front Carb

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Jet – Rear Carb

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Jet Bearing Kit; (All Models) (2) WZX11442

Damper (All Models) (2) GSU321

Spring (Damper) (All Models) (2) AUC1167

Fuel Injection System

Unleaded Fuel. Unless you are using an additive, then to convert your 2.9S to run on unleaded fuel you will need to fit a replacement metering unit, Bosch pump and reconditioned head with special valve seats & guides. The units listed below are suitable for both leaded and unleaded fuel.

METERING UNIT

Metering Unit (Recon): (1) 312528R

All Mk1 & Mk2 (to ME75000) (1) RKC94R

1973 on, 1250hp, single balance pipe inlet manifold.

Drive Dog (Plastic for fuel metering unit) (1) 149869

Sealing Ring (Metering unit to pedestal) (1) 149486

O’Ring Repair Kit (Metering Valve) (1) 516871

Pedestal – Distributor (Recon) (1) 308369R

Gasket (‘006”) (1) 104939

Drive Shaft/Gear (Distributor & Metering unit) (1) 149099

INJECTORS & PIPES

Fuel Injector (6) 157913

O’Ring – Injector Seal (6) TRS11114

Keep Plate (Injectors) (3) 148398

Insulation Block (Injectors) (6) 516922

INJECTOR PIPE KIT

Injector Pipe Kit (1) RR1169

Kit includes 6 pipes in braid stainless steel.

Union Kit (1) RR1297

Inlets for Metering Unit to Injector Pipes.

Clips-Injector Pipes;

4 pipe clip (3) 148673

2 pipe clip (2) 148672

AIR MANIFOLD

Balance Pipe (inlet Manifold) (2) 148899

Rubber, early models 2 required, 4 later required.

Intake Trumpet (6) 152601

Hose Clip for above (4) G3938

Vacuum Hose (mounting to Metering Unit) (1) 149609

Tickover Hose; (over Manifold)

Up to MG75000 (1) 152855

From MG75001 on (1) 160242

FUEL PUMP, PRV & FILTER

Fuel Pump;

Lucas (original type) (1) 214347R

Repair Kit for Lucas Pump (1) 214347RK

Including Brushes, Springs & Seals.

Cooling Coil Lucas Pump (1) RR1135

Bosch Conversion Kit (1) 2143478

Unleaded Fuel Compatible.

Inertia Switch (Fuel Pump) (1) C41220A

Mounting Bobbins (3) UKC2451

Pressure Relief Valve (Reconditioned) (1) 1586167R

Hose;

High Pressure (1) 153736

Fuel Pump to PRV

Low Pressure (1) 217833

PRV to Tank

Fuel Filter Bowl Assy (1) 215299

Filter Element (Only) (1) GEF5296

FUEL ADDITIVE

Suitable for ‘Leaded’ engines to use Unleaded fuel.

Fuel Additive RX1407
Air Filter - Standard

Air Filter:
- 2000 Mk2 –
  - With Strombergs (2) GFE1051
  - With HS4 SU’s (2) GFE1059
  - 2.5PI Mk2* (2) GFE1048
  - 2000TC HS6 SU’s* (1) GFE1048
  - 250S & TC (2) GFE1048
  - 2 Filter Fitting HS4 SU’s (2) GFE1059
  - 1 Filter Fitting HS6 SU’s* (1) GFE1048

*Also available K&N (Reusable replacement for standard filter).

Intake Pipes - 2000TC/2500 TC & S

2.5PI:
- Rocker Cover to Flame Trap (1) 149995
- Flame Trap to Air Manifold (1) 149994
- Flame Trap/Breather (1) 149966
- Clip for above (4) CC5012

Fuel Pump & Fuel Filter (Carburettor)

Fuel Pump (Carb) (1) 216559
Fuel Pump Repair Kit (Carb) (1) AEU2760A
Fuel Filter (In-Line) (1) GFE704

Fuel Tank & Caps

Fuel Tank - Saloon;
- A reconditioning service is available for fuel tanks that are no longer available new.
  - Carb Models (1) 518537
  - PI Models (1) 518478
  - Fuel Tank – Estate (ALL Models inc 2.5PI) 312402

Fuel Tank Sender Unit;
- Including Retaining Ring & Seal.
  - Saloon (1) TKC1043
  - Estate (1) 218103
  - Retaining Ring (Sender Unit) (1) ARA1501
  - Sealing Ring (Sender Unit) (1) ARA1502
  - Fuel Cap Assy;
    - Saloon (1) GSS5157
    - Estate (1) 718750
  - Fuel Cap Components - Estate
    - Grommet (Inside Filter Cap) (1) 725414
    - Gasket, (filter cap to body) (1) 619122
    - Clip-Fuel/Brake Pipe;
      - Holds 2 (a/r) 624155
      - Holds 1 (a/r) 150930

Air Filter - K&N

For improved engine breathing, performance and engine bay appearance! (re-useable).

Carburettor Models

K&N Filter Kit (excludes pair of K&N Filters)
- 2000 Mk2 ’74 (159 Strombergs) (1) RM8230
- 2000/2500TC ’74 (HS4 SU’s) (1) RM8231
- 2000/2500TC’S ’75 on (HS6 SU’s) (1) RM8233

Note: The above filters replace the existing air cleaner assembly. A replacement K&N filter for the standard air filter is available for certain models (See ‘Air Filter - Standard’).

K&N Filter(s) 2.5PI Models
- Standard Filter Replacement (1) GFE1048K
- Cone Filter (replaces Canister) (1) RA1060
- Oval Filter (fits 3 to intake Manifolds) (3) RR1515

Fuel Filters

Cleaning Fluid (1 Litre) (a/r) RX1346
Element Oil (for re-assembly after cleaning) (1/2 ounce Sachet) (a/r) RX1347
250ml Bottle (a/r) RX1348
400ml Aerosol (a/r) RX1349

Accelerator & Controls

Accelerator Cable;
- 2000 Mk2 (1) 153950
- 2.5PI Mk2 (1) 160306
- RHD (1) 153980
- LHD (1) 153980
- 2000TC (1) UKC5798
- 250S (1) UKC5798
- 250TC (1) UKC5798

Clamp - Cable to Pedal (1) 153041

Return Spring - Accelerator Linkage
- 200MK2/2500TC to Mk2000 (2) 136835
- 2.5PI to MG75000 (2) 145197

Choke Cable;
- 2000 MK2 (to 1974) (1) 153981
- 2000 MK2 (from 1974) (1) UKC3983
- 2.5PI Mk2 (to MG75000) (1) UKC2121
- 2.5PI Mk2 (from MG75000) (1) 214888
- 2000TC (1) TKCS121
- 250S (1) TKCS121
- 250TC (1) TKCS121

Clip - Choke Cable (P1) (1) 516962

Switch - Choke Warning Light
- Ratchet Lock (1) 137607
- Twist Lock (1) FAM6881

Pedal Rubbers;
- Brake (Manual) (1) 136099
- Brake (Auto) (with Triumph logo) (1) 113894
- Clutch (1) 136099

Accelerator (1) 105159

Pedal Return Spring - all (a/r) 57960

Petrol Caps
Mild Steel Exhaust Systems

Most Mild Steel Exhausts are no longer available, having been discontinued by all major manufacturers.

We do have limited stock of assorted mild steel components - to check availability please refer to our Price Guide using the `GEX` part number prefix (listed under `Stainless Steel Exhausts`), or contact us.

Where unavailable, stainless steel components can be substituted (or even the full system) for relatively modest cost.

Manifolds & Fittings

Exhaust Manifold (Cast iron):
- Recon (1) 308290R
- Stud-Eth & Inlet Manifolds (3/8" UHP) (6) 100125
- Stud-Eth Manifold to Head (3/8" UHP) (4) 105124
- Washer - Locking for above (10) GGF33
- Nut - for above (10) 100498
- Bolt - Inlet Manifold to Head All models to 2000. (3) BH605301
- Stud - Inlet Manifold to Head (5/16" UHP) (3) TE605105
- All PV/2500S models & carb models 20001 onwards. (3) GGF32
- Clamp - Inlet/Exhaust Manifolds (6) 56298
- Dowel - Manifold Location (2) DS3112
- Stud - Manifold to Downpipe (3) 115696
- Nut - for above (3) 100951
- Gaskets (all models except 2000 MK1):
  - Manifold to Head (1) GGE682
  - Manifold to Downpipe (1) GGE718
  - Exhaust Joining Compound (a/r) GC112

Stainless Steel Exhaust Systems & Components

Our Stainless Steel Exhaust Systems carry a `Lifetime Guarantee`.

For 2000 MK1 Exhausts, please refer to section at the rear of catalogue.

SAILONS

2000 MK2 – Manual (up to ME50000, 1969-71)
- Full System (1) RM8033
  - Front Pipe (1) GEX1473SS
  - Silencer (1) GEX3395SS
  - Tail Pipe (1) GEX1475SS
  - Fitting Kit (1) RM8014

2000 MK2 – Manual (from ME50001, 1971-75)
- Full System (1) RM8034
  - Front Pipe (1) GEX1473SS
  - Silencer (1) GEX3396SS
  - Tail Pipe (1) GEX1475SS
  - Fitting Kit (1) RM8076

2000 MK2 – Automatic (up to ME50000, 1969-71)
- Full System (1) RM8036
  - Front Pipe (1) GEX1474SS
  - Silencer (1) GEX3396SS
  - Tail Pipe (1) GEX1475SS
  - Fitting Kit (1) RM8014

2000 MK2 – Automatic (from ME50001, 1971-75)
- Full System (1) RM8037
  - Front Pipe (1) GEX1474SS
  - Silencer (1) GEX3396SS
  - Tail Pipe (1) GEX1475SS
  - Fitting Kit (1) RM8076

2.5PI MK2 – Manual (1974-75)
- Full System (1) RM8041
  - Front Pipe (1) GEX1478SS
  - Silencer (1) GEX3435SS
  - Tail Pipe (1) GEX3439SS
  - Fitting Kit (1) RM8076

2.5PI MK2 – Automatic (1974-75)
- Full System (1) RM8042
  - Front Pipe (1) GEX1479SS
  - Silencer (1) GEX3435SS
  - Tail Pipe (1) GEX3439SS
  - Fitting Kit (1) RM8086

ESTATES

2000 MK2 – Manual (up to ME50000, 1969-71)
- Full System (1) RM8051
  - Front Pipe (1) GEX1473SS
  - Silencer (1) GEX3396SS
  - Tail Pipe (1) GEX1476SS
  - Fitting Kit (1) RM8076

2000 MK2 – Manual (from ME50001, 1971-75)
- Full System (1) RM8052
  - Front Pipe (1) GEX1473SS
  - Silencer (1) GEX3436SS
  - Tail Pipe (1) GEX3532SS
  - Fitting Kit (1) RM8076

2000 MK2 – Automatic (up to ME50000, 1969-71)
- Full System (1) RM8055
  - Front Pipe (1) GEX1473SS
  - Silencer (1) GEX3434SS
  - Tail Pipe (1) GEX3532SS
  - Fitting Kit (1) RM8076

2.5PI MK2 – Automatic (1974-75)
- Full System (1) RM8056
  - Front Pipe (1) GEX1474SS
  - Silencer (1) GEX3434SS
  - Tail Pipe (1) GEX3532SS
  - Fitting Kit (1) RM8076

Gaskets & Fitting Kits

Gasket (all models except 2000 MK1):
- Exhaust/Inlet Manifold (1) GGE682
- Front Pipe to Manifold (1) GGE718

Exhaust Fitting Kits:

2000 MK2
- Saloon (1968 to 11/71) (1) RM8014
- Saloon (11/71 to 5/77) (1) RM8076
- Estate (1969 to 78) (1) RM8076

2.5PI MK2
- Saloon/Estate (1974 to 75) (1) RM8076
- 2000TC (1) RM8086

2500S/TC
- Saloon/Estate (1974 to 77) (1) RM8086

Kit includes all clamps, bolts, washers, nuts, rubber, jointing compound & gasket required for full system. Excluding 2 Plates (150758) & 1 Tube (150761).

Note: Also excludes any mounting brackets, Mounting Plate (2) 150759
Support from rear subframe. (1) 150535
Spacer Tube (for 150758) (a/r) GEX7044
Rubber Mountings (a/r) GEX7331
Strap (a/r) GC112
Exhaust Joining Compound (a/r) GC112
GEARBOX/OVERDRIVE IDENTIFICATION

'A' type gearbox overdrives are fitted with a 2 bolt fitting solenoid, and a large round brass sump plug.

'J' type gearbox overdrives are fitted with a screw-in type solenoid, and have a rectangular 'fitted' sump (6 bolt fitting).

Manual Gearbox Assembly

Note: Exchange Units.
All our gearboxes/overdrive units are supplied on a strict 'LIKE for LIKE' exchange basis.
IE: 'Non-overdrive' gearbox for 'Non-overdrive' gearbox.

Your old exchange unit(s) MUST be in a undamaged and serviceable (not dismantled) condition, and all fluids/oils must be drained BEFORE being returned to us for refund of exchange charge. We reserve the right to retain all, or part of the exchange surcharge if the above conditions are not met.

Please ensure you are ordering the correct part and that your old unit is complete, assembled & serviceable.

Gearbox Only – Recon;
Less: Rear Extension Housing and Clutch Operating Accessories.
Non Overdrive type (1) RM8016R
Gearbox Only – Recon; (Overdrive Type);
Less: Overdrive, Spacer Housing and Clutch Operating Accessories.
'A' type Output Shaft (1) RM8039R
'J' type Output Shaft (1) RM8024R

Note – please ensure that you thoroughly clean your overdrive unit internally (to avoid cross contamination of dirty oil before fitting to gearbox).

Gearbox & O/drive - Recon;
Less: Solenoid, Clutch Operating Accessories, Output Flange, Mounting Brackets, Gear Lever and Wiring.
Gearbox & 'A' type O/drive (1) RM8133R
Gearbox & 'J' type O/drive (1) RM8062R

Unipart EP90 Gear Oil (0.5 Litre) (a/l):
2.0 litres required for gearbox and 'A' type overdrive.
1.5 litres required for gearbox and 'J' type overdrive.
1.2 litres required for non overdrive

Clutch Housing & Operating System

Clutch Cross Shaft (1) 136354
Bushing (ilinx housing/cross shaft) (2) 137861
Clevis Pin (Cross shaft/push rod) (1) PB808
Split Pin (Clevis pin) (1) PC10
Clutch Operating Fork (1) 140937
Bolt – Tapered (fork retaining) (1) 158777
Fork Spring (1) 144578
Slipper Pad (Fork) (2) 159003A
Carrier/Sleeve (Release Bearing) (1) 160156
Dowel (For 160156) (1) DS812
Nose Extension/Front Cover (1) 116299
(Contains release bearing carrier).
Oil Seal (Nose Extension) (1) 141756
Keep Plate (1) 95774
Gasket (Keep Plate) (1) 2262115
Filter Plug (Gearbox) (1) 155660

Nose Extension/ Front Cover 116299

Gearbox Gaskets & Oil Seals

Gaskets for;
Top Cover (1) 105758
Casing/Rear Extension (1) 132465
For Non-Drive & Drive models
Nose Extension/Front Cover (1) 59537
Keep/Cover Plate (1) 55774
Gasket Kit – Gearbox (1) 515121
Kit contains all items marked *, does not include overdrive gaskets.

Front Oil Seal (1) 141756
Rear Oil Seal (1) 146129
Fits Non-Drive & A type O/drive.
Rear Oil Seal (1) NKC39A
Fits J type O/drive.

Mainshaft

Note: We do carry a full range of gearbox components.
If the item you are looking for is not listed, please contact us.

Mainshaft;
Non Overdrive (1) TKC743
'A' Type Overdrive (1) UKC1933
'J' Type Overdrive (1) TKC832
Speedo Gear (Reverse Gear) (1) 139031
Non Overdrive Models
Bearing – Mainshaft Centre (1) 58391
Snap Ring (For 58391) (1) 58955
Washers (For 58391) (1) 59443
(Also required for Sump Ring & Circlip.
Circlip (1) 58956
Retainer washer 59443 & bearing 59381.
Bearing – Mainshaft Rear (1) 513897
Output Flange (Non O/d) (1) 58948
Nut (Output Flange) (Only O/d);
2000 Mk2 (1) 57868
2.5PI Mk2 (1) 57868
2000TC (1) 157642
2500S & TC (1) 157642
Washers (Output Flange) (1) WP24

Gearbox Lever

Rubber Gaiter (1) 78311
Locating Plunger (Lever) (1) 112424
Spring for Plunger (1) 137988
Gear Knob - Non O/D (1) UKC4814
See also Accessories:
Gear Knob - O/D Type Assembly - inc Switch/Cap (1) 153515
Switch only (1) 520999A
Cap only (1) 153515C
Chrome Cone Nut - O/D Type (1) C30505
Inhibitor Switch Reverse or D/D operation (1) BA01074A
Wiring Harness (Lever) O/D (1) 153726

Gearbox Overhaul Kit

Gearbox (Manual) Reconditioning Kits

Gearbox Recon Kit:
2000 Mk2 & 2.5PI Mk2 (1) RM8066
Kit includes: 1 gasket set 515121, 1 oil seal 147766, 4 synchro rings 113431, 1 circlip 55707, 2 snap rings 58955, 1 circlip 58956, 1 needle roller 150339, 2 bearings 58381, 1 needle roller 150346, 2 bearings 58381, 1 counter shaft 128105, & 1 reverse gear 129110.

Gearbox Recon Kit
2000TC & 2500S & TC (1) RR1121
Kit includes; 1 gasket set 515121, 1 oil seal 147766, 4 synchro rings 113431, 1 circlip 55707, 2 snap rings 58955, 2 circlip 58956, 1 needle roller 150346, 2 bearings 58381, 2 needle roller 150339, 1 counter shaft 128105 & 1 reverse gear 129110.

Unipart EP90 Gear Oil (0.5 Litre) (a/l) GGL190
1.2 Litres required for overdrive.
1.5 Litres required for gearbox & 'A' type overdrive.
### Reverse & Countershaft Gears

**Rev Shaft Gear Selection**

<table>
<thead>
<tr>
<th>Gear Speed</th>
<th>Gear Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st &amp; 2nd</td>
<td>Brass Type</td>
<td>Thru Gear Washer</td>
</tr>
<tr>
<td>3rd</td>
<td>Steel Type</td>
<td>Thru Gear Bush</td>
</tr>
</tbody>
</table>

**Gear Ratios**

- 1st & 2nd: Thru Gear Bush
- 3rd: Thru Gear Bush

**Washer**

- Thru Gear Washer
- Thru Gear Bush

**Bush**

- Thru Gear Bush
- Thru Gear Bush

**Special Note**

- If the item you are looking for is not listed, please contact us.

### Overdrive & Fittings – ‘J’ Type

**Overdrive (J type)**

- Less solenoid, adapter plate & speedo drive.

- **2000 Models**
  - (1) 312377

- **2500 Models**
  - (1) RKC1639R

- **Solenoid (Screw-in) (All Models)**
  - (1) NKC41

- **Recon**
  - (1) NKC41R

- **Adaptor Casing (Gearbox to Overdrive)**
  - (1) BAU2061A

- **Oil Seal (Rear)**
  - (1) NKC395

- **Drive Flange**
  - (1) 160292

- **Washer**
  - (1) NKC82A

- **Nut**
  - (1) NKC81

- **Angle Drive – Speedo**
  - (1) 120964

### Overdrive Electrically

- **Annulus Front**
  - (1) SP74G

- **Annulus Rear (Output)**
  - (1) 513897

- **One Way Slipper Bearing**
  - (1) BAU2061A

- **Cone Clutch (Recon)**
  - (1) 518107

- **Accumulator Ring Set**
  - (1) 505555

- **Oil Seal – Rear**
  - (1) 146129

- **Drive Flange**
  - (1) 58948

- **Washer**
  - (1) WP24

- **Nut**
  - (1) 57868

- **Speedo Pinion Bearing**
  - (1) 146542

- **Angle Drive – Speedo**
  - (1) 120964

- **Adaptor Plate (Overdrive to Gearbox)**
  - (1) 208098

- **Gaskets**
  - (1) 502556

- **Group to Adaptor Plate**
  - (1) 132465

- **Gasket Set**
  - (1) RS1598

### Speedo Cables

- **Speedo Cables**
  - (1) GSB311

- **Manual – Non O/drive**
  - (1) 219167

- **Manual – A type O/drive**
  - (1) GSB172

- **2000TC, 2500S & TC**
  - (1) GSB311

- **Manual – Non O/drive**
  - (1) GSB291

- **Manual – A type O/drive**
  - (1) 120964
### Automatic Gearbox (Type 35)

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gearbox only (Recon)</td>
<td></td>
<td>UKC820R</td>
</tr>
<tr>
<td>Less Torque Converter</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Torque Converter only;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reconditioned</td>
<td></td>
<td>30682R</td>
</tr>
<tr>
<td>Flywheel/Driveplate</td>
<td></td>
<td>TKC55000</td>
</tr>
<tr>
<td>Auto &quot;T&quot; Handle</td>
<td></td>
<td>21666A</td>
</tr>
<tr>
<td>Kick Down Cable;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>All Mk2 Models</td>
<td></td>
<td>215674</td>
</tr>
<tr>
<td>Stromberg or HS4 Carbo.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.5PI Models</td>
<td></td>
<td></td>
</tr>
<tr>
<td>To MG750000 (do ’73)</td>
<td></td>
<td>215673</td>
</tr>
<tr>
<td>MG75001 on (’73 on)</td>
<td></td>
<td>215677</td>
</tr>
<tr>
<td>All Later Models</td>
<td></td>
<td>TKC2396</td>
</tr>
<tr>
<td>‘HS6 Carbo.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhibitor Switch</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Angle Drive - Speedo</td>
<td></td>
<td>RTC1150</td>
</tr>
<tr>
<td>Gasket (Sump)</td>
<td></td>
<td>140762</td>
</tr>
<tr>
<td>Oil Seal</td>
<td></td>
<td>520402</td>
</tr>
<tr>
<td>Front</td>
<td></td>
<td>BAU1034A</td>
</tr>
<tr>
<td>Rear</td>
<td></td>
<td>RTC447</td>
</tr>
<tr>
<td>Speedo Pinion Bearing</td>
<td></td>
<td>140709</td>
</tr>
<tr>
<td>Unipart ATF Gear Oil</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.5 Litre</td>
<td></td>
<td>GGL175</td>
</tr>
<tr>
<td>5 Litre</td>
<td></td>
<td>GGL505</td>
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### Automatic Gearbox (Type 65)

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gearbox only (Recon)</td>
<td></td>
<td>RM820R</td>
</tr>
<tr>
<td>Torque Converter only (Recon)</td>
<td></td>
<td>AAU6490R</td>
</tr>
<tr>
<td>Flywheel/Driveplate</td>
<td></td>
<td>TKC5580</td>
</tr>
<tr>
<td>Auto &quot;T&quot; Handle</td>
<td></td>
<td>216665</td>
</tr>
<tr>
<td>Kick Down Cable</td>
<td></td>
<td>TKC3013</td>
</tr>
<tr>
<td>Inhibitor Switch</td>
<td></td>
<td>RTC36</td>
</tr>
<tr>
<td>Angle Drive - Speedo</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gasket (Sump)</td>
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<td>AAA8434A</td>
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<tr>
<td>Oil Seal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td></td>
<td>BAU1034A</td>
</tr>
<tr>
<td>Rear</td>
<td></td>
<td>RTC447</td>
</tr>
<tr>
<td>Unipart ATF Gear Oil</td>
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<td></td>
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<tr>
<td>0.5 Litre</td>
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<td>GGL175</td>
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<tr>
<td>5 Litre</td>
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<td>GGL505</td>
</tr>
</tbody>
</table>

### Speedo Cables

- **Speedo Cables – 2000 Mk2 & 2.5PI Mk2:**
  - Automatic – Type 35 (1) GSD167
- **Automatic – Type 35** (1) GSD247
- **Automatic – Type 65** (1) GSD311

- **Up to ME1309/6/MG705. Square Inner Cable.**
- **From ME1309/7/MG705. Dual Inner Cable.**
- **Speedo Cables – 2000TC, 2500S & TC:**
  - Automatic – Type 35 (1) GSD247
  - Automatic – Type 65 (1) GSD311
### Propshaft

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propshaft: Manual (All)</td>
<td>1</td>
<td></td>
<td>211486</td>
</tr>
<tr>
<td>Propshaft: Auto Type 35</td>
<td>1</td>
<td></td>
<td>307397</td>
</tr>
<tr>
<td>Propshaft: Auto Type 65</td>
<td>1</td>
<td></td>
<td>RKC1856</td>
</tr>
<tr>
<td>Universal Joint</td>
<td>2</td>
<td></td>
<td>GJJ115</td>
</tr>
<tr>
<td>Bolt</td>
<td>4/0</td>
<td></td>
<td>107960</td>
</tr>
<tr>
<td>Nut</td>
<td>4/8</td>
<td></td>
<td>TN3209</td>
</tr>
</tbody>
</table>

### Differential Unit

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diff Assembly (Recon) - 2000 Mk2 &amp; 2000TC; Less Extension Housing</td>
<td>1</td>
<td></td>
<td>312144R</td>
</tr>
<tr>
<td>Manual Saloon (4.1:1 Ratio)</td>
<td>1</td>
<td></td>
<td>519991R</td>
</tr>
<tr>
<td>Manual Estate (4.1:1 Ratio)</td>
<td>1</td>
<td></td>
<td>RKC162RN</td>
</tr>
<tr>
<td>Automatic Saloon (3.7:1)</td>
<td>1</td>
<td></td>
<td>RKC162R</td>
</tr>
<tr>
<td>Automatic Saloon (3.7:1)</td>
<td>1</td>
<td></td>
<td>RKC164N3.7</td>
</tr>
<tr>
<td>Automatic Estate (3.7:1)</td>
<td>1</td>
<td></td>
<td>RKC164R</td>
</tr>
<tr>
<td>Diff Assembly (Recon) - 2.5FI Mk2, 2500S &amp; TC;</td>
<td>1</td>
<td></td>
<td>313128RN</td>
</tr>
<tr>
<td>Less Extension Housing</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Manual/Auto Saloon (3.45:1)</td>
<td>1</td>
<td></td>
<td>313128R</td>
</tr>
<tr>
<td>Manual/Auto Estate (3.45:1)</td>
<td>1</td>
<td></td>
<td>RKC164N3.45</td>
</tr>
<tr>
<td>Fitted with New Crown Wheel &amp; Pinion</td>
<td>1</td>
<td></td>
<td>RKC160R</td>
</tr>
<tr>
<td>Bolt - Diff output Flange</td>
<td>8</td>
<td></td>
<td>TN3209</td>
</tr>
<tr>
<td>Nut - Nyloc for above</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Unipart EP90 Gear Oil (0.5 Litre) (a/b/l)</td>
<td>1</td>
<td></td>
<td>GGL190</td>
</tr>
</tbody>
</table>

### Differential Mountings

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diff Mounting Rubbers (All Saloons) (Rear)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cone (Upper/lower)</td>
<td>4</td>
<td></td>
<td>134235</td>
</tr>
<tr>
<td>Standard</td>
<td>4</td>
<td></td>
<td>134235P</td>
</tr>
<tr>
<td>Poly</td>
<td>4</td>
<td></td>
<td>134235P</td>
</tr>
<tr>
<td>Spacer (Upper/lower)</td>
<td>4</td>
<td></td>
<td>156022</td>
</tr>
<tr>
<td>Standard</td>
<td>4</td>
<td></td>
<td>156022P</td>
</tr>
<tr>
<td>Poly</td>
<td>2</td>
<td></td>
<td>134234</td>
</tr>
<tr>
<td>Washers (Flat) Large</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nut (For washer 134234)</td>
<td>2</td>
<td></td>
<td>TN3209</td>
</tr>
<tr>
<td>Diff Mounting Rubbers (All Estates) (Rear)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cone (Upper)</td>
<td>2</td>
<td></td>
<td>134235</td>
</tr>
<tr>
<td>Standard</td>
<td>2</td>
<td></td>
<td>134235P</td>
</tr>
<tr>
<td>Poly</td>
<td>2</td>
<td></td>
<td>134235P</td>
</tr>
<tr>
<td>Cup (Lower)</td>
<td>2</td>
<td></td>
<td>134236</td>
</tr>
<tr>
<td>Standard</td>
<td>2</td>
<td></td>
<td>134236P</td>
</tr>
<tr>
<td>Poly</td>
<td>2</td>
<td></td>
<td>134236P</td>
</tr>
<tr>
<td>Washer (Flat)</td>
<td>2</td>
<td></td>
<td>134234</td>
</tr>
<tr>
<td>Large (Use with 134236)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nut (For 134234 washer)</td>
<td>4</td>
<td></td>
<td>TN3209</td>
</tr>
</tbody>
</table>

### Differential Oil Seals & Gaskets

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pinion Oil Seal</td>
<td>1</td>
<td></td>
<td>137346</td>
</tr>
<tr>
<td>Side (Output) Oil Seal</td>
<td>2</td>
<td></td>
<td>138523</td>
</tr>
<tr>
<td>Backplate Gasket</td>
<td>1</td>
<td></td>
<td>134480</td>
</tr>
<tr>
<td>Oil Filler Plug</td>
<td>1</td>
<td></td>
<td>114774</td>
</tr>
</tbody>
</table>

### Differential Internals

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crown Wheel &amp; Pinion; 3.7:1 Ratio (New)</td>
<td>1</td>
<td></td>
<td>502127</td>
</tr>
<tr>
<td>Solid spacer type.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.45:1 Ratio (New)</td>
<td>1</td>
<td></td>
<td>516398</td>
</tr>
<tr>
<td>Solid spacer type.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Differential Carrier</td>
<td>1</td>
<td></td>
<td>311268</td>
</tr>
<tr>
<td>New (Estate Cars only)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Back Plate - Differential;</td>
<td>1</td>
<td></td>
<td>134300</td>
</tr>
<tr>
<td>Estate Cars</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Saloon Cars</td>
<td>1</td>
<td></td>
<td>309190</td>
</tr>
<tr>
<td>Bearings - Diff Pinion</td>
<td>1</td>
<td></td>
<td>100422</td>
</tr>
<tr>
<td>Outer</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inner</td>
<td>1</td>
<td></td>
<td>100897A</td>
</tr>
<tr>
<td>Side</td>
<td>2</td>
<td></td>
<td>110515</td>
</tr>
<tr>
<td>Tab Washer</td>
<td>1</td>
<td></td>
<td>134233</td>
</tr>
<tr>
<td>Side Bearing (inner axle/output shaft)</td>
<td>2</td>
<td></td>
<td>134465</td>
</tr>
<tr>
<td>Side Housing (bearing)</td>
<td>2</td>
<td></td>
<td>128638</td>
</tr>
<tr>
<td>Bolt (housing)</td>
<td>6</td>
<td></td>
<td>GH120</td>
</tr>
<tr>
<td>Inner Axle Shaft (Lh)</td>
<td>1</td>
<td></td>
<td>149378</td>
</tr>
<tr>
<td>Inner Axle Shaft (Rh)</td>
<td>1</td>
<td></td>
<td>149379</td>
</tr>
<tr>
<td>Drive Flange (output)</td>
<td>2</td>
<td></td>
<td>149409</td>
</tr>
<tr>
<td>Nut (for Drive Flange)</td>
<td>1</td>
<td></td>
<td>138563</td>
</tr>
<tr>
<td>Bolt (Drive Flanged to halfshaft/prophstock)</td>
<td>12</td>
<td></td>
<td>107960</td>
</tr>
<tr>
<td>Nut - Nyloc (for 107960)</td>
<td>12</td>
<td></td>
<td>TN3209</td>
</tr>
<tr>
<td>Oil Filter Plug</td>
<td>1</td>
<td></td>
<td>114774</td>
</tr>
<tr>
<td>Unipart EP90 Gear Oil (0.5 Litre) (a/b/l)</td>
<td>1</td>
<td></td>
<td>GGL190</td>
</tr>
<tr>
<td>1.3 litres required for rear axle.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Differential Extension Housing

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Housing Assy - Complete</td>
<td>1</td>
<td></td>
<td>217984R</td>
</tr>
<tr>
<td>Ready to fit (recon).</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quill Shaft</td>
<td>1</td>
<td></td>
<td>211471</td>
</tr>
<tr>
<td>Bearing (inc seal)</td>
<td>1</td>
<td></td>
<td>134466</td>
</tr>
<tr>
<td>Circlet for bearing</td>
<td>2</td>
<td></td>
<td>511937</td>
</tr>
<tr>
<td>Drive Flange</td>
<td>1</td>
<td></td>
<td>150940</td>
</tr>
<tr>
<td>Nut for above</td>
<td>1</td>
<td></td>
<td>510618A</td>
</tr>
</tbody>
</table>

### Outer Driveshaft & Hub

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Half Shaft Assy - Recon</td>
<td>2</td>
<td></td>
<td>311914R</td>
</tr>
<tr>
<td>Completely rebuilt, ready to fit.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Half Shaft Assy Sub Assembly</td>
<td>2</td>
<td></td>
<td>RS2035</td>
</tr>
<tr>
<td>Repro. Comprises male/female shafts &amp; yokes.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Less Hub, flange’s &amp; U/J’s.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Half Shaft Assy Build/Overhaul Kit</td>
<td>2</td>
<td></td>
<td>RS2005</td>
</tr>
<tr>
<td>Inc. Bearings, seals, spacer, dust cover, TAB washer, U/J’s (circle type), spline galler &amp; dust boot.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hub Assy - Recon</td>
<td>2</td>
<td></td>
<td>TKC897R</td>
</tr>
<tr>
<td>Complete fully rebuilt but less shaft.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear Hub Bearing Kit</td>
<td>2</td>
<td></td>
<td>GHK1015</td>
</tr>
<tr>
<td>Kit is per side and inc: Inner/Outer Bearings &amp; Grease Seals</td>
<td>4</td>
<td></td>
<td>GLJ102</td>
</tr>
<tr>
<td>Universal Joint (nonmetric)</td>
<td>2</td>
<td></td>
<td>140763</td>
</tr>
<tr>
<td>Gaiter - Halfshaft (Converted)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dust Cover - Halfshaft (butt shape)</td>
<td>2</td>
<td></td>
<td>213844</td>
</tr>
<tr>
<td>Drive Flange (Inner)</td>
<td>2</td>
<td></td>
<td>211137</td>
</tr>
<tr>
<td>Stub Axle/Yoke</td>
<td>2</td>
<td></td>
<td>UKG643</td>
</tr>
<tr>
<td>Locknut (stub axle inner)</td>
<td>2</td>
<td></td>
<td>134585</td>
</tr>
<tr>
<td>Tab Washer (for 134585)</td>
<td>2</td>
<td></td>
<td>139957</td>
</tr>
<tr>
<td>Adjusting Nut (stub axle inner)</td>
<td>2</td>
<td></td>
<td>138861</td>
</tr>
<tr>
<td>Stone Guard - Hub</td>
<td>2</td>
<td></td>
<td>137497</td>
</tr>
<tr>
<td>Spacer</td>
<td>2</td>
<td></td>
<td>ULG188</td>
</tr>
<tr>
<td>Grease Seal - Inner</td>
<td>2</td>
<td></td>
<td>GH5131</td>
</tr>
<tr>
<td>Inner Hub Bearing</td>
<td>2</td>
<td></td>
<td>GH8101</td>
</tr>
<tr>
<td>Spacefat (convertible)</td>
<td>2</td>
<td></td>
<td>138272</td>
</tr>
<tr>
<td>Hub Bearing Carrier/Casing</td>
<td>2</td>
<td></td>
<td>137496</td>
</tr>
<tr>
<td>Nut-Nyloc (for hub bearing to trailing arm)</td>
<td>2</td>
<td></td>
<td>GHF272</td>
</tr>
<tr>
<td>Outer Hub Bearing</td>
<td>2</td>
<td></td>
<td>GH8265</td>
</tr>
<tr>
<td>Grease Seal (Outer)</td>
<td>2</td>
<td></td>
<td>GH5133</td>
</tr>
<tr>
<td>Drive Flange (Outer)</td>
<td>2</td>
<td></td>
<td>210979</td>
</tr>
<tr>
<td>Key - Drive Flange</td>
<td>2</td>
<td></td>
<td>134591</td>
</tr>
<tr>
<td>Nut - Half Shaft; Castle Headed (barn)</td>
<td>2</td>
<td></td>
<td>21A79</td>
</tr>
<tr>
<td>Nyloc (Late)</td>
<td>2</td>
<td></td>
<td>138693</td>
</tr>
<tr>
<td>Washers (for halfshaft nut)</td>
<td>2</td>
<td></td>
<td>WM863</td>
</tr>
<tr>
<td>Wheel Stud</td>
<td>8</td>
<td></td>
<td>132317</td>
</tr>
</tbody>
</table>

**DIFFERENTIAL MOUNTINGS IN POLYURETHANE**
**Suspension Bush & Bolt Kits**

*These bush & bolt kits are ideal if you are considering replacing your suspension bushes.*

### Front & Rear Suspension Bush Kit

**Only 1 kit required per vehicle**

- Our bush kit contains all the following parts: 2 track arm bushes, 4 drag strut bushes, 2 anti-roll bar bushes, 4 rear trailing arm bushes and 2 rear subframe bushes.
- With 'Standard' bushes: **RM8072**
- With 'Hard' Rear Trailing arm bushes (As standard bush kit but with 'hard' rear trailing arm bushes): **RM8072H**
- With 'Polyurethane' bushes (Note: Rear subframe bushes are standard material): **RM8072P**

### Polyurethane Bushes

Polyurethane bushes out-perform standard bushes (without the ‘jarring’ effect typical of nylon versions).

*If you really want to improve the handling, then Polyurethane bushes are a good start, they also have a much longer life, giving better value for money. Refer to listings throughout this catalogue for full availability.*

### Front & Rear Suspension Bolt Kit

**Only 1 kit required per vehicle**

Use with Bush kit RM8072.

- Our bolt kit contains sufficient nuts, bolts & washers to install Bush Kit RM8072.

*If you’re replacing the bushes, then you may as well use new bolts!*
# Uprated & Standard SUSPENSION PACKS

The Best (& Most Cost Effective) Suspension Packs for your vehicle

These easy to order road spring/inserts/shock absorber suspension packs not only improve handling, but they save you money.

## Road Spring Pack

1 kit required per Vehicle  
(Kit is supplied with standard material insulators)

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>SALOON</td>
<td></td>
</tr>
<tr>
<td>All Models excl. 2500S</td>
<td>RM8207</td>
</tr>
<tr>
<td>2500S Models only</td>
<td>RM8091</td>
</tr>
<tr>
<td>ESTATE all Models</td>
<td>RM8080</td>
</tr>
</tbody>
</table>

Our spring kit contains all the following parts:  
- 2 Front road springs, 2 lower insulators (157136), 2 upper insulators (139160), 2 Rear road springs, and 4 insulators (138623).

## Front Insert & Rear Shock Absorber Pack

1 kit required per Vehicle

<table>
<thead>
<tr>
<th>Model</th>
<th>Kit Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>with ‘Standard’ inserts/shock absorbers</td>
<td></td>
</tr>
<tr>
<td>with ‘SPAX’ inserts/shock absorbers</td>
<td></td>
</tr>
<tr>
<td>with ‘KONI’ inserts/shock absorbers</td>
<td></td>
</tr>
<tr>
<td>with ‘GAZ’ inserts/shock absorbers</td>
<td></td>
</tr>
</tbody>
</table>

One kit contains all the following parts:  
- 2 Front strut inserts (Standard, Spax, Koni or GAZ),  
- 2 Rear shock absorbers (Standard, Spax, Koni or GAZ).

## SPAX, KONI & GAZ SPECIFICATION

<table>
<thead>
<tr>
<th>Brand</th>
<th>Front Inserts</th>
<th>Rear Shock Absorbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spax</td>
<td>Non-adjustable. Rear shock absorbers are OFF-car adjustable.</td>
<td></td>
</tr>
<tr>
<td>Koni</td>
<td>Front Inserts are OFF-car adjustable. Rear shock absorbers are OFF-car adjustable.</td>
<td></td>
</tr>
<tr>
<td>GAZ</td>
<td>Front Insert are ON-car adjustable. Rear shock absorbers are ON car adjustable.</td>
<td></td>
</tr>
</tbody>
</table>

## Road Springs + Front Insert & Rear Shock Absorber Pack

1 kit required per Vehicle.  
Supplied with either Standard, Spax, Koni or GAZ shock absorbers.  
(Kit is supplied with standard material rubbers/insulators)

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>SALOON</td>
<td></td>
</tr>
<tr>
<td>all models excl 2500S</td>
<td>RM8259</td>
</tr>
<tr>
<td>2500S models only</td>
<td>RM8260</td>
</tr>
<tr>
<td>ESTATE all Models</td>
<td>RM8261</td>
</tr>
</tbody>
</table>

One kit contains all the following parts:  
- 2 Front road springs, 2 lower insulators, 2 upper insulators, 2 front strut gaiters, 4 gaiter ties and 2 Front strut inserts (Standard, Spax, Koni or GAZ),  
- 2 Front road springs, 4 insulators, and 2 Rear shock absorbers (Standard, Spax, Koni or GAZ).
Front Crossmember

Crossmember
Manual Steering (1) 209379
Power Steering (1) 309156
Bush (Rack mounting) - PAS only
Standard material (4) 119450
Polyurethane material (4) 119450P
Mounting Setscrew (1.5") (8) SH606101
Washer - Spring (6) GHF333
Nut (8) GHF223

Anti Roll Bar - Front
(When Fitted)

Anti Roll Bar (1) 217149
Mounting Bush
Standard (2) 1553101
Polyurethane (2) 155310P2
Mounting Bush & Alloy Housing (1) RM6212

Lower Track Arm

See also 'Suspension Kits'. For any item not listed, please contact us.

Track Control Arm Assy (inc balljoint & bush);
Reconditioned (2) 513941R
Ball Joint (inc boot) (2) GSJ130
Circip (Ball joint) (2) 133654
Dust Boot – Ball Joint (2) UKC3466
Bush – Inner (Track control arm) (2) 133885
Polyurethane (2) 133885P
Bolt (Inner bush) (2) BH608221
Nut (inc BH608221) (2) GHF275
Drag Strut (Manual & PAS);
Rh (1) TKC2863
Lh (1) TKC2864

Bolt (Drag strut to track arm) (2) BH607201
Washer (for BH607201) (2) WL600071
Nut (for BH607201) (2) GHF224
Bush (Drag Strut End)
Standard (4) 138143
Polyurethane (4) 138143P
Washer (for 138143) (4) 134556
Nut (drag strut) (2) GHF275
Bump Stop (drag strut) (2) 156453

Polyurethane Bushes
Polyurethane bushes out-perform standard bushes (without the ‘jarring’ effect typical of nylon versions.)

IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE, GIVING BETTER VALUE FOR MONEY.
Refer to listings throughout this catalogue for full availability.

Front Spring & Strut Insert

See also 'Suspension Kits'. For any item not listed, please contact us.

Front Strut and –
Lower Leg Assy (Recov) (2) GSA5026E
Insert only – (Front Strut);
All models – Saloon & Estate.
Standard (Each) (2) GDA3040
Spax (Upgraded) (Each) (2) GDA3040S
Koni (Upgraded) (Pair) (1) GDA3040K
GAZ (Upgraded) (Each) (2) GDA3040G
Front Road Spring (Saloon & Estate)
All models excl 2500S
2500S Models only
Spring Compressor Tool (1) TTC75
Insulator Pad (spring lower)
Standard (2) 157136
Polyurethane (2) 157136P
Gaiter (Front Strut) (2) 138748
Gaiter Tie (4) BMK1900
Insulator Pad (spring upper)
Standard (2) 139160
Poly (2) 139160P
Spring Seat/Pan/Cup (2) 133546
Washer – Flat (Lower) (2) 138601
Thrust Washer (Lower) (2) 138600
Mounting Rubber (Strut Top)
With 3 captive studs.
Nut (for 138676) (6) GHF272
Washer – Flat (for GHF272) (6) WP181
Bearing (Strut Centre) (2) 138598
Sleeve (Strut Centre)
Use with 138698.
Washer – Flat (Upper) (2) 138906
Thrust Washer (Upper) (2) 138900
Nut – Castle Headed (2) LM2213
Split Pin (2) P613
Grommet/Head (2) 138760

Front Hub & Vertical Link

See also 'Suspension Kits'. For any item not listed, please contact us.

Hub & Stub Axle Kit;
Kit is per car & inc: 2 new hubs, 2 stub axles, 2 vertical links, 2 steering levers & 2 wheel bearing kits.

Manual Steering (1)
Power Steering (1)
Steering Levers;
Manual Steering
Rh (1) 209349
Lh (1) 209350
Power Steering
Rh (1) 215210
Lh (1) 215211

Bolt (altering lever to link) (2) 159514
Washer – Spring (for 159514) (2) LW600071
Vertical Link (2) 209344
Stub Axle (2) 151081
Hub Assy (C/w stubs) (Brand NEW) (2) GHF275
Nut (stub axle/vertical link) (2) GHF275
Greas Seal (2) GHS132
Hub Bearing – Inner (2) GH101
Hub Bearing – Outer (2) GH210
Flat Washer (2) 132666
Nut (hub adjusting) (2) LM2211
Split Pin (2) PC20
Greas Cap (2) 59177
Wheel Stud (2) 136860
Wheel Stud Set (Front & Rear) (1) RS2013
Front Wheel Bearing Kit (2) GHK1016

Rear Spring & Shock Absorber

See also ‘Suspension Kits’. For any item not listed, please contact us.

Shock Absorber (Saloon & Estate);
All models – Saloon & Estate rev. Bushes.
Standard (Each) (2) GSA374
Spax (Upgraded) (Pair) (1) GSA374S
Koni (Upgraded) (Pair) (1) GSA374K
GAZ (Upgraded) (Pair) (1) GSA374G
Bush – Shock Absorber Mounting
Standard (8) 152588
Polyurethane (8) 152588P

Rear Spring Road (All Models)
Saloon (2) 218406
Estate (2) 218413

Insulator pad (Road Spring)
Standard (4) 138823
Polyurethane (4) 138823P

Rear Trailing Arms

Bush – Trailing Arm;
Standard (4) 137599
Hard (4) 137599H
Polyurethane (4) 137599P
Bolt – Trailing Arm Bush (4) BH607231
Washer (BH607231) (4) WCG60071
Nut – Nylon (for BH607231) (4) GHF274

Trailing Arm Assy
RH (1) 217002
LH (1) 217001

Stud – Trailing Arm (hub attachment) (12) TD512
Nut – Nylon (for TD512) (12) GHF272

Mounting Bracket – Trailing Arm
Inner (2) 156450
Outer (2) 156451

Shim (Outer bracket) (a/p) 136840

Bolt (Inner bracket to subframe) (4) BH606261
Bolt (Outer bracket to subframe) (4) BH606321
Washer (8) GHF302
Nut (8) GHF223

Boil (Subframe end/diff mounting) (4) 138787
Washer (4) WC1129081
Nut (4) GHF275

Rear Subframe Arms

Subframe Arm Box Section;
Carries Trailing Arm/diff etc.

Right Hand (1) 215079
Left Hand (1) 216356

Bush (Outer Mounting) (2) 150382
Bolt - Long (2) 256077

Through Centre of Bush 150382.
Washer (Large) (Top) (4) WMB28
Washer (Top of Bush) (2) WP317
Washer (Bottom of Bush) (2) 151361
Nut (for bolt 256077) (2) GHF224

Mounting Bolt (4) SH605071
Nut – for SH605071 (4) GHF222

Amortisation Straps (S/S)
RH (1) 154203SS
LH (1) 154229SS

Mounting Bolt for Straps (2) SH607091
Washer (Large) (for above) (4) WMB28
Nut (for above) (2) GHF224
### Steel Wheels

- **Road Wheel (Steel)**
  - QTY: 5
  - PART NO.: RKC147

- **Wheel Nut (Steel)**
  - QTY: 16
  - PART NO.: 109586

- **Wheel Trim**
  - Badge not included:
    - 2000 Mk2 (up to 1973)
    - 2.5PI Mk2 (up to 1973)
    - 2.5PI Mk2 (from 1973)
    - 2000 TC & 2500 TC

- **Wheel Trim Badge**:
  - 'BL' Motif (All Mk2)
  - 'Triumph' Motif
  - 2000, 2000 TC & 2500 TC

- **Washer (Centre badge to trim)**
  - QTY: 4
  - PART NO.: 505260

- **Nut (Centre badge to trim)**
  - QTY: 4
  - PART NO.: UCN116L

### Alloy Wheels (5-Spoke)

- **Description**
  - As fitted to 2500S.
  - **Alloy Road Wheel (Each)**
    - QTY: 5
    - PART NO.: 313250

- **Wheel Nut Set**
  - Remanufactured in steel.
  - **Black** (set of 16)
  - **Chrome** (set of 16)
  - **Stainless steel** (set of 16)

- **Wheel Nut (Single)**
  - Remanufactured in steel.

- **Wheel Centre (Single)**
  - **Plain Silver**
  - **Clip (Wheel centre retaining)**

### Wheel Studs

- **Wheel Stud**
  - **Front**
    - QTY: 6
    - PART NO.: 139880
  - **Rear**
    - QTY: 6
    - PART NO.: 132317

- **Wheel Stud Kit (Car set)**
  - QTY: 1
  - PART NO.: RS2013

### Roadside Tools

- **Scissor Jack – C/w handle**
  - QTY: 1
  - PART NO.: 311346

- **Wheel Nut Brace**
  - QTY: 1
  - PART NO.: 138514

- **Tool Bag – Hardura**
  - QTY: 1
  - PART NO.: RX1364

- **Tyre Pump (Stirrup Type)**
  - QTY: 1
  - PART NO.: 523638A

- **Safety Jacket (Luminous)**
  - QTY: 1
  - PART NO.: GAC2999

- **Warning triangle**
  - QTY: 1
  - PART NO.: RX1344

- **Fire Extinguisher**
  - QTY: 1
  - PART NO.: GAC9904

- **First Aid Kit**
  - QTY: 1
  - PART NO.: RX1399

- **Spark Plug Spanner**
  - QTY: 1
  - PART NO.: GAT140

- **WD40 (Large, 400ml)**
  - QTY: 1
  - PART NO.: GAC111

- **Holts Radweld (250ml)**
  - QTY: 1
  - PART NO.: RX1508

- **‘AA’ Membership + Relay Pack**
  - QTY: 1
  - PART NO.: RX1329
Minilite (Replica) Alloys

See photo.

These superb (lightweight) aluminium replicas of the original magnesium Minilite used for rallying, are now available - in Silver only - at an extremely attractive price, and they make a very interesting alternative to the steel, 5-spoke alloy, and wire wheels.

These bolt-on wheels are a direct replacement when used with the corresponding wheel nuts.

Minilite (Replica) Wheel Kit (1) RM8237
Includes 4 wheels (5.5x14"), 4 centres & 16 wheel nuts.
Wheel only (5) RM9238
Wheel nut (16) RM9239
Wheel centre Plain (4) RL1472
with Triumph Badge (4) RL1472B

Wire Wheels (Conversion)

Important Information "Wire Wheels & Wheel Studs":

When fitting Wire Wheels YOU MUST check the length of the wheel studs (and shorten if necessary) to ensure they do not foul the wheels.

Please read the fitting instructions supplied, carefully.

Wire Wheel Conversion Kit:

- Kits include: 5 wheels (5.5x14"), 4 bolt-on hubs, 16 special nuts.
- 4 'Eared' wheel caps, cleaning brush, hammer & instructions.

Note: Eared centre caps are not allowed in some countries.

With 'Eared' Knock Caps
- Chrome finish (1) RS1087C
- Painted (Silver) finish (1) RS1087P

With 'Octagonal' Knock Caps
- Chrome finish (1) RS1087CEC
- Painted (Silver) finish (1) RS1087PEC

WIRE WHEEL COMPONENTS

Wire wheel only;
- Chrome finish (5) XW5714C
- Painted (Silver) finish (5) XW5714S
- Hub adaptor/ spline (Bolt-on);
  - Right hand (2) 217602
  - Left hand (2) 217603
- Retaining nuts Hub adaptor to spline.
  - 'Eared' centre knock caps;
    - Note. 'Eared' centre caps are not allowed in some countries.
- 'Octagonal' centre knock caps;
  - Alternative to 'Eared' centre caps.
  - Note: Spanner (KAS42) required with octagonal knock caps.
  - Right hand (2) KC4280R
  - Left hand (2) KC4280L
  - Cleaning brush (1) KAGB101
  - Copper & Hide hammer (1) KACH100
  - For 'Eared' centre knock caps.
  - Spanner (1) KAS42
  - For 'Octagonal' centre knock caps.

OPTIONAL OCTAGONAL CENTRE KNOCK CAPS

Mudflaps (Pair)
- Front (inc. fittings) RM8154
- Rear (inc. fittings) RM8154

‘CONCOURS’ SPECIALIST WHEEL CLEANER

The ‘Concours’ specialist wheel cleaning system will help you care for your Classic’s wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), ‘Concours’ wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

‘Concours’ Wheel Cleaning Kit RX1405

Kit includes; Special cleaning solution (580ml).
- Wooden handled cleaning brush & dispenser.
- Brush & dispenser gets into all those awkward places. Finishing/protection solution (160ml) 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing solution leaves wheels like new.

Also Available:
- Wheel Wax (225g) (a/r) RX1262
- Alloy Wheel Seal (Autoglym) 425ml - Silicone Spray (a/r) RX1443

Our Wire Wheel Conversion Kit will give your Classic that true British look.
Front Brakes

2000 MK1 Brakes, refer to section at rear of catalogue.

- **Brake Disc 0.5” thickness**: (2) 214004
- **Bolt (Disc to Hub)**: (6) GFH105
- **Washer - Spring**: (6) GFH333
- **Brake Pad Set - Standard**
  - **Brake Pads only**: (1) GBP242
  - **Brake Pad Kit**: (1) GBP242K
- **Brake Pad Set - Uprated**
  - **Green Stuff EBC Kevlar**: (1) GBP242GS
  - **Brake Pad Shim Kit**: (GBP242SH)
  - **Brake Pad Fitting Kit**: (Kit inc: pins, clips)
  - **Clips only (Pins)**: (4) 0P2740
  - **Pins only (Pads)**: (4) 0P2181
- **Brake Kit - Front**
  - **Kit inc: 2 discs, pads & rear shoes**: (1) RM9094
- **Brake Kit - Front/Rear**
  - **Kit inc: 2 discs, pads & rear shoes**: (1) RM9108
- **Brake Caliper RH**: (1) 308632
- **LH**: (1) 308633
- **Caliper Repair Kit (Per caliper)**: (2) 0G8641
- **Piston-Brake Caliper**: (4) RM9097
- **Bleed Screw**: (2) 5S6508A
- **Bolt-Caliper/Vertical Link; Long**: (2) 133570
- **Short**: (2) 113142
- **Washer-Spring (For both 133570 & 113142)**: (4) GFH332

Rear Brakes

2000 MK1 Brakes, refer to section at rear of catalogue.

- **Brake Drum**: (2) 216461
- **Retaining Screw**: (4) VS435
- **Brake Shoe Set (Set includes 4 brake shoes)**: (1) GB8513
- **Brake Kit - Front/Rear**: (1) RM9108
- **Brake Overhaul Kit - Rear**: (1) RM9099
- **Brake Shoe Return Spring Kit**: (1) RM8105
- **Per axle set, inc. 8 shoe springs**: (1) RM8099
- **Brake Shoe Retaining Kit**: (1) 518724
- **Per axle set, inc. 4 pins, springs & clips**: (1) 27H8426
- **Pin - Shoe Retaining**: (4) 518724
- **Spring - Shoe Retaining**: (4) 60F747A
- **Clip - Shoe Retaining**: (4) 27H8426
- **Wheel Cylinder**: (2) GW1205
- **Bleed Screw**: (2) 513118A
- **Repair Kit - W/cyl (per cyli)**: (2) 0GR2004
- **Clip (Per caliper)**: (2) 1779749
- **Gasket - Wheel Cyl**: (2) 37H4642
- **Rubber Boot (Back Plate)**: (2) 178057
- **Nut Suckplate Retaining**: (12) GFB272
- **Brake Cleaner Aerosol**: (a/f) GFB901
- **Copa Slip Grease**: (a/f) RX1345

Brake Hydraulics & Controls

2000 MK1 Brakes, refer to section at rear of catalogue.

- **Brake Master Cylinder;**
  - **Single Line System**: (1) GMC203
  - **Tandem System**: (1) GMC218
- **Repair Kit - Master/Cylinder;**
  - **Single Line System**: (1) 518675
  - **Tandem System**: (1) 518703
- **Fender Cap – M/Cyl (Per GMC203 only)**: (1) 513123A
- **Brake Servo Unit**
  - **Single Line System**: (1) 518698
  - **Tandem System**: (1) 518705
- **Repair Kit (Servo) Single or tandem.**
  - **Tandem System**: (1) 625874
- **Brake Servo Vacuum Tank;**
  - **2000 Mk1, 2.5 V8 Mk2;**
  - **Non Return Valves;**
    - **Servo**: (1) 606030A
    - **In-Line Non Return**: (1) 148479
    - **Fitted 2.5 V8 Mk2 Only.**
- **Vacuum Hose (Stove);**
  - **Brake Pipe Kit (Stove);**
    - **Single Line System**: (1) RM8264
    - **2.5 V8 Mk2;**
    - **Single Line System**: (1) RM8004
  - **2000, 2000T, 2500S & TC.**
- **Retaining Clip (Brake Pipes);**
  - **Holds Single Pipe (Plastic)**: (a/r) GFB1192
  - **Holds 2 Pipes (Plastic)**: (a/r) 625212A
- **Spring Clip (Metal);**
  - **(a/r) 59191
- **Brake Hose Set (2 front, 2 rear hoses);**
  - **Standard**: (1) RM8267
    - **Goodridge (braided)**: (1) RM8267GR
  - **Right Hand**
    - **Standard**: (1) GBH203
    - **Goodridge (braided)**: (1) GBH203GR
  - **Left Hand**
    - **Standard**: (1) GBH201
    - **Goodridge (braided)**: (1) GBH201GR
- **Brake Pipe Juncitons;**
  - **Front (4 Way)**: (1) 138912
  - **Rear (2 Way)**: (1) 382424
- **Spring Brake & Clutch Pedal Return**: (2) 114438
- **Brake Light Switch**: (1) 134529
- **Pedal Rubbers;**
  - **Braké (Manual)**: (1) 136699
  - **Clutch (with Triumph™ Logo)**: (1) 138694
  - **Accelerator**: (1) 105159

Handbrake

- **Handbrake Cables;**
  - **Front**: (1) 152779
  - **Rear**: (1) GVC1007
- **Fork End (Cable to lever)**: (2) 152251
- **Clevis Pin (Per 152251)**: (2) PJ6807
- **Split Pin (For PJ6807)**: (2) PFC10
- **Operating Lever (Handbrake);**
  - **Right Hand**: (1) 518681
  - **Left Hand**: (1) 518682
- **Shoe Return Spring Kit**
  - **Inc. 8 Springs, listed below.**
  - **Spring (Opeating Levers);**
    - **Long (Shoe to shoe) - Right Hand**: (1) AU6242
    - **Left Hand**: (1) AU6241
  - **Double Coil**: (2) AU2210
  - **Single Coil**: (2) AU6247
- **Grip (Handbrake Lever)**: (1) UKG3918
- **Rubber Boot (Below handbrake)**: (1) 289761
- **Rubber Boot (Lever to backplate)**: (2) 1780057
- **Warning Switch (Handbrake)**: (1) 144432

Hose Sets Include:

- **4 hoses complete with locking nuts.**

Goodridge Brake Hoses - Mk2

- **Mk2**
  - **RM8267GR

TUV APPROVED

Brake Fluids

- **Unipart (9.5 Litres)**: (a/f) GFB105
- **Silicone (9.5 Litres)**: (a/f) RX1327
- **Silicone (1 Litre)**: (a/f) RX1326

*Do not mix with standard fluid.*
# Steering Wheel Components

## Manual Steering

### Manual Steering

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steering Rack (Recon) Less Track Rod ends</td>
<td>1</td>
<td></td>
<td>RKC1631R</td>
</tr>
<tr>
<td>RHD</td>
<td>1</td>
<td></td>
<td>RKC1632R</td>
</tr>
<tr>
<td>Track Rod End</td>
<td>2</td>
<td></td>
<td>GSJ156</td>
</tr>
<tr>
<td>Locking Nut (F/Rod end)</td>
<td>2</td>
<td></td>
<td>128022</td>
</tr>
<tr>
<td>Track Rod &amp; Inner Ball Joint</td>
<td>2</td>
<td></td>
<td>138819</td>
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<tr>
<td>Gaiter (Steering Rack)</td>
<td>1</td>
<td></td>
<td>RTC2219</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td></td>
<td>RTC2218</td>
</tr>
<tr>
<td>Gaiter Kit (pair)</td>
<td>1</td>
<td></td>
<td>RTC2218-9</td>
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<tr>
<td>Rack Mounting Bush</td>
<td></td>
<td>(2)</td>
<td>139386</td>
</tr>
<tr>
<td>Standard</td>
<td></td>
<td>(2)</td>
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<tr>
<td>Poly</td>
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<td>(2)</td>
<td>139386P</td>
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<tr>
<td>Clamp (Rack mounting) (For 130386)</td>
<td>(2)</td>
<td></td>
<td>156024</td>
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<tr>
<td>Securing Nut (For 156024)</td>
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<td>(2)</td>
<td>GHF222</td>
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## Power Steering

### Power Steering

**Power Steering Rack (Recon) (Less Track Rod ends)**

<table>
<thead>
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<th>Description</th>
<th>QTY</th>
<th>Req</th>
<th>Part No.</th>
</tr>
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<tr>
<td>RHD</td>
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<td>RKC545R</td>
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<tr>
<td>LHD</td>
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<td>RKC546R</td>
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<tr>
<td>Track Rod End</td>
<td>2</td>
<td></td>
<td>GSJ157</td>
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<tr>
<td>Locking Nut (F/Rod end)</td>
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<tr>
<td>Mounting Bush (Steering Rack)</td>
<td></td>
<td>(4)</td>
<td>119450</td>
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<tr>
<td>Standard</td>
<td></td>
<td>(4)</td>
<td>119450P</td>
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<tr>
<td>Seal Kit (PAS Rack)</td>
<td>1</td>
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<td>518986</td>
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<tr>
<td>Gaiter (Steering Rack)</td>
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<td>RTC2219</td>
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<tr>
<td>Steering Shaft (Rack to column)</td>
<td>(1)</td>
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<td>150213</td>
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<tr>
<td>Rubber Coupling (Upper)</td>
<td>1</td>
<td></td>
<td>150696</td>
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<tr>
<td>Steering Column Lock and Key</td>
<td></td>
<td>(1)</td>
<td>160337</td>
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<tr>
<td>Shear Bolt (For steering lock)</td>
<td>(2)</td>
<td></td>
<td>152597</td>
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<tr>
<td>Bearing – Steering Column;</td>
<td></td>
<td>(1)</td>
<td>153393</td>
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<tr>
<td>Upper</td>
<td></td>
<td>(1)</td>
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<tr>
<td>Lower</td>
<td></td>
<td>(1)</td>
<td>136936</td>
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<tr>
<td>Steering Column</td>
<td>1</td>
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<td>216250</td>
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<tr>
<td>Steering Column Support Bush</td>
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<td>153240</td>
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<tr>
<td>Ignition Switch</td>
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<td>(1)</td>
<td>219060</td>
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<tr>
<td>Mk2 to ‘74</td>
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<td>(1)</td>
<td>218500</td>
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<tr>
<td>‘74 on</td>
<td></td>
<td>(1)</td>
<td>219060</td>
</tr>
</tbody>
</table>

## Solid Rack Mountings (Pair)

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid Rack Mountings (Pair)</td>
<td>1</td>
<td></td>
<td>RR1370</td>
</tr>
</tbody>
</table>

**Solid Rack Mountings (Pair)**

- Replace original clamps & bushes.
- Results in a more positive feel.
- Note: also transmits some vibration.
- Steering Knuckle (Upper)
  - Mk2 to ‘74
  - ‘74 on
- Nut for above
- Washer – for above
- Shear Bolt (For steering lock)
- Bearing – Steering Column;
  - Upper
  - Lower
- Steering Column Support Bush
- Ignition Switch
- Cap/Fluid Level Indicator
- Power Steering Belt
- Power Steering Hoses;
- Low Pressure
- Unipart ATF (8.5Ltr)

**Note:** the PAS reservoir takes 0.7 litre.

### MOTOLITA LEATHER RIMMED STEERING WHEEL

**MOTOLITA LEATHER RIMMED STEERING WHEEL**

- Leather Rimmned (Dished, 14”)
  - 2000/2.5 Mk1 (to ’69)
  - 2000/2.5 Early Mk2 (1970)
  - 2000/2.5 Mk2 (1971 on)
  - Wood Rimmned (Dished, 14”)
  - 2000/2.5 Mk1 (to ’69)
  - 2000/2.5 Early Mk2 (1970)
  - 2000/2.5 Mk2 (1971 on)

**Motolita Steering Wheel**

- Complete with Boss & fittings.
- Leather Rimmned (Dished, 14”)
  - 2000/2.5 Mk1 (to ’69)
  - 2000/2.5 Early Mk2 (1970)
  - 2000/2.5 Mk2 (1971 on)
- Wood Rimmned (Dished, 14”)
  - 2000/2.5 Mk1 (to ’69)
  - 2000/2.5 Early Mk2 (1970)
  - 2000/2.5 Mk2 (1971 on)

**Mountney Steering Wheel (Wood Rim)**

- Complete with fittings.
- Mountney Steering Wheel (Wood Rim)
  - Mk2, 1970 on.
### Engine Electrics - Ignition System

**Distributor/Plugs/Leads/Coil**

<table>
<thead>
<tr>
<th>Lumenition Electronic Ignition Kit</th>
<th>RR1113</th>
</tr>
</thead>
<tbody>
<tr>
<td>Performance (includes coil)</td>
<td>RR1113P</td>
</tr>
<tr>
<td>Lumenition Magnetronic Ignition Kit</td>
<td>RR1432</td>
</tr>
</tbody>
</table>

**Newtronic (Pirhana) Electronic Ignition Kit**

- With negative earth
- For Type 25 Distributor: RF101
- For Type 45 Distributor: RT1194

**Distributor:**

- 2000 Mk2 (up to M500000) (Recon): 21647R
- 2000 Mk2 (from M500001) (Recon): 218112R
- 2000 Mk2 (from M500001) (Recon): 218112R
- 2.5PI Mk2 (up to M575000) (Recon): 215215R
- 2.5PI Mk2 (ME75001 to M63820) (Recon): 219244R
- 2.5PI Mk2 (ME75001 to M63820) (Recon): 219244R
- 2000TC (Recon): RK640R
- 2000TC (Recon): RK640R
- 2500S & TC: RK1816R
- 2500S & TC: RK1814R

**Vacuum Unit:**

- 2000 Mk2 (up to M500000): 519866
- 2000 Mk2 (from M500001): 517849
- 2000 Mk2 (from M500362): 517949
- 2.5PI Mk2 (from M50820): RTC1192
- 2.5PI Mk2 (from M50820): AAU1751
- 2500S & TC: GC101

**Contact Breaker Points:**

- 2000 Mk2: GC111
- 2.5PI Mk2 (ME58362): GC111
- 2.5PI Mk2 (ME58362): GC109
- 2.5PI Mk2 (ME58362): GC109
- 2500S & TC: GC109

**Condenser:**

- 2000 Mk2: GC111
- 2.5PI Mk2 (ME58362): GC111
- 2.5PI Mk2 (ME58362): GC109
- 2500S & TC: GC109

**Rotor Arm:**

- 2000 Mk2: GRA102
- 2.5PI Mk2 (ME58362): GRA102
- 2.5PI Mk2 (ME58362): GRA114
- 2500S & TC: GRA114

**Distributor Cap:**

- 2000 Mk2: GDC115
- 2.5PI Mk2 (ME58362): GDC115
- 2.5PI Mk2 (ME58362): GDC137
- 2500S & TC: GDC137

**Spark Plug:**

- Standard: GSP4382
- High Performance: GSP4382HP

**Plug Lead Set (all models):**

- Standard: GHT142
- Silicone: GHT142S

**Ignition Coil:**

- 2000 Mk2: GCL110
- Standard: GCL110HP
- High Performance: GCL110HP

**Plug Lead Set (all models):**

- Standard: GCL132
- High Performance: GCL132HP

**Ballast Resistor (use with GCL132):**

- Standard: GCL132HP
- High Performance: GCL132HP

---

### Alternators/Starters

<table>
<thead>
<tr>
<th>Alternator/Starters</th>
<th>QTY</th>
<th>DEP</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC Delco</td>
<td>1</td>
<td>GU2217</td>
</tr>
<tr>
<td>Lucas (17ACR)</td>
<td>1</td>
<td>GEB221</td>
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<tr>
<td>Fan Belt (All Mk2 Models)</td>
<td>1</td>
<td>GCB11065</td>
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<tr>
<td>Starter Motor:</td>
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<tr>
<td>Factory Recon</td>
<td>1</td>
<td>GEX4439</td>
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<tr>
<td>Recon</td>
<td>1</td>
<td>GEX4439R</td>
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<tr>
<td>Upgraded</td>
<td>1</td>
<td>GEX4439UR</td>
</tr>
<tr>
<td>Brush Set</td>
<td>1</td>
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<tr>
<td>Solenoid Assy (Front Engaged)</td>
<td>1</td>
<td>520473</td>
</tr>
<tr>
<td>Solenoid Cap only</td>
<td>1</td>
<td>520473C</td>
</tr>
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---
**Windscreen Wipers & Washer System**

Wiper Motor Assy (Less Drive Gear)
- Standard: 517621
- Alternative: 517621P

Seating Pad (Lower)
- Standard: 1506844A
- Alternative: BHA4790

Wiper Motor Mounting Kit (Inc. Pad, Strap & Fixings)
- Standard: BHA4790K

Wiper Parking Switch
- Screw-on Type: 517645A
- Clip-on Type: 520160A

Wiper Drive Cable (Back)
- Driver (RHD): 503604
- Passenger: 37H7738
- Wiper Wheel Box: 518395
- Nut (for Wiper Box): 520205

Wiper Arm
- Driver (RHD): 154673
- Passenger: 154671
- LHD: 154672

Wiper Blade
- Standard: G WB198
- Non Return Valve: GWR102

Washer Bottle Assy;
- Original Type Bottle (Inc Cap & Motor): 717104
- Alternative Type Bottle: 717104ALT

Washer Bottle only
- Original Type: GWW904
- Alternative (Rectangular): 717104AB

Bracket (Washer Bottle): 625842

Cap/Pump Assy (Washer Bottle): GWW125

Service Kit (Screen Washer Assy & Pump & Tubing): GWW190

Washer Pipe Tubing (a/r): GWW201M

Washer Jet
- Nut (for Wiper Box): GWW801

**Headlamps**

Head Light Units;
- Standard Sealed Beam Units - RHD: GLU135
- Inner - Main Beam
  - Standard: GLU105
  - Up-rated (Flat Face): GLU105UR

European Flat Face Bulb Type Units - LHD
- Outer - Dip Beam
  - Standard: GLU526
  - Up-rated: GLU526UR
- Inner - Main Beam
  - Standard: GLU526
- Bulb (Euro except France)
  - Standard (45/40): GLB410
  - Up-rated (60/55): GLB2983
- Bulb (Yellow - France only)
  - Standard: GLBR411

Halogen Conversion Kit - RHD
- Kit inc. 4 light units GLU373/4, 4 bulbs GLB448 & Relay.

Light Units - Halogen;
- Halogen bulb type units - RHD;
  - Outer - Dip Beam: GLU537
  - Inner - Main Beam: GLU538

Halogen Bulbs
- Standard (95 watt): GLB448
- Xenon (Pair)
  - GLB448X (Pair)
- Chrome Outer Ring (Retains light units)
  - Retaining Screw (Rear): PJ2602
  - Gasket (Shell to Body): GL1602
- Headlamp Adjuster Screw Kit
  - Front Fog Lamp (Pair): RX1370

**Front Side & Indicator Lamps**

Lamp Assy - Side & Indicator;
- Right hand: 216150
- Left hand: 216149

Lens - Side & Indicator;
- Right hand: 518854
- Left hand: 518851

Bulbs;
- Side Light
  - Indicator: GLB899
  - GLB382
- Gaskets;
  - Lens to Lamp: GLB8852
  - Lamp to Body: GLB8853
  - Screw - Lens to Base;
    - Long: GLB8868
    - Short: GLB8869

**Rear Lamps**

**SALOON MODELS**

Rear Lamp Assembly
- Right Hand: TKC955
- Left Hand: TKC956

Gasket Lamp to Body
- Rear Stop/Tail Lamps;
  - Right Hand: RTC1315
  - Left Hand: RTC1316

Rear Indicator Lamps;
- Right Hand: RTC1313
- Left Hand: RTC1314

Reverse Light Lens (Clear);
- Right Hand: RTC1311
- Left Hand: RTC1312

Reverse Light Lens (Amber) (Where Fitted);
- Right Hand: 518796
- Left Hand: 518793

Screw - Rear Lens Gasket;
- Lens to Lamp: 518795
- Lamp to Body: 514378

Bulbs;
- Stop/Tail
  - Indicators: GLB380
  - Reverse: GLB382

Bulb Holders;
- Stop & Tail
  - Indicators: GLB8042
  - Reverse: GLB8042
  - Set of 6: RS2018

**Estate Models**

Rear Lamp Assembly
- (2): 216989

Gasket (Lamp to Body)
- Rear Stop/Tail Lamps: 513799
- Rear Indicator Lens: 513338

Reverse Light Lens
- Gasket (Lens to Lamp): 513794

Bulbs;
- Stop/Tail
  - Indicators: GLB380
  - Reverse: GLB382

Bulb Holders;
- Stop & Tail
  - Indicators: GLB8042
  - Reverse: GLB8042

**Repeaters - B’ Post**

Lamp Assy
- (2): TKC382

Bulb
- (2): GLB239
### Switches/Controls - Misc

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Facia Dimmer Switch</td>
<td>(1)</td>
<td>TKC3936</td>
</tr>
<tr>
<td>Cigar Lighter</td>
<td>(1)</td>
<td>ZGC1152</td>
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<tr>
<td>Hazard Warning Switch</td>
<td>(1)</td>
<td>159905A</td>
</tr>
<tr>
<td>Heater Blower Switch</td>
<td>(1)</td>
<td>119077</td>
</tr>
<tr>
<td>Chrome Bezel (Blower Switch)</td>
<td>(1)</td>
<td>610685</td>
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<tr>
<td>Brake Light Switch</td>
<td>(1)</td>
<td>134529</td>
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<tr>
<td>Wiper Parking Switch</td>
<td>(1)</td>
<td>520160A</td>
</tr>
<tr>
<td>Overdrive Switch (Lever hardly)</td>
<td>(1)</td>
<td>520596A</td>
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<tr>
<td>Overdrive Knob Switch Assy</td>
<td>(1)</td>
<td>153515</td>
</tr>
<tr>
<td>Overdrive Knob Cap only</td>
<td>(1)</td>
<td>(153515)*</td>
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<tr>
<td>Choke Warning Switch</td>
<td>(1)</td>
<td>137607</td>
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<tr>
<td>Ratchet Type</td>
<td>(1)</td>
<td>FAM8821</td>
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<tr>
<td>Reverse Light Switch</td>
<td>(1)</td>
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<tr>
<td>Manual Transmission</td>
<td>(1)</td>
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<tr>
<td>Automatic – Type 35</td>
<td>(1)</td>
<td>RTP36</td>
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<tr>
<td>Automatic – Type 65</td>
<td>(1)</td>
<td>BAU1674A</td>
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<tr>
<td>Overdrive Engagement Switch Located on gearbox</td>
<td>(1)</td>
<td>144432</td>
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<tr>
<td>Courtesy Light Switches</td>
<td>(2)</td>
<td>609791</td>
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<tr>
<td>Front Door</td>
<td>(2)</td>
<td>AAU1876A</td>
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<tr>
<td>Rear Lid</td>
<td>(1)</td>
<td>YK031</td>
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<tr>
<td>Tailgate (Estate only)</td>
<td>(1)</td>
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<tr>
<td>Handbrake Warning Switch</td>
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<tr>
<td>Oil Pressure Switch</td>
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<td>GPS117</td>
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<tr>
<td>Temp Sender Unit</td>
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<td>GTI108</td>
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### Relays/Fuses & Horns

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
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<td>Relays</td>
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<tr>
<td>Overdrive</td>
<td>(1)</td>
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<tr>
<td>Indicators</td>
<td>(1)</td>
<td>GFU2124</td>
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<tr>
<td>Hazard Warning</td>
<td>(1)</td>
<td>GFU2204</td>
</tr>
<tr>
<td>Flasher Light Dimmer</td>
<td>(1)</td>
<td>212878</td>
</tr>
<tr>
<td>Fuse Box Assy</td>
<td>(1)</td>
<td>RTC440A</td>
</tr>
<tr>
<td>Fuse Box Cover only</td>
<td>(1)</td>
<td>RTC440AC</td>
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<tr>
<td>Fuses (Pack of 5)</td>
<td>(a/r)</td>
<td>GF35005</td>
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<tr>
<td>5 AMP</td>
<td>(a/r)</td>
<td>GF35010</td>
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<tr>
<td>10 AMP</td>
<td>(a/r)</td>
<td>GF35015</td>
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<tr>
<td>15 AMP</td>
<td>(a/r)</td>
<td>GF35020</td>
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<tr>
<td>20 AMP</td>
<td>(a/r)</td>
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</tr>
<tr>
<td>25 AMP</td>
<td>(a/r)</td>
<td>GF35035</td>
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<tr>
<td>35 AMP</td>
<td>(a/r)</td>
<td>GF35050</td>
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<tr>
<td>Fuel Pump Inertia Switch</td>
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<td>Horn Unit</td>
<td>(1)</td>
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<tr>
<td>High tone</td>
<td>(1)</td>
<td>GGE165</td>
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<tr>
<td>Low tone</td>
<td>(1)</td>
<td>GGE165</td>
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<tr>
<td>Air Horns (Hello) (Pair)</td>
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### Wiring Harness

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty Req</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>Main Harness</td>
<td>(1)</td>
<td>311915</td>
</tr>
<tr>
<td>RHD (+V Earth)</td>
<td>(1)</td>
<td>TKC2039</td>
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<tr>
<td>Facia Harness</td>
<td>(1)</td>
<td>154563</td>
</tr>
<tr>
<td>Main Harness (Located on gearbox)</td>
<td>(a/r)</td>
<td>140433</td>
</tr>
<tr>
<td>'A' Type</td>
<td>(1)</td>
<td>160193</td>
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<tr>
<td>'J' Type</td>
<td>(1)</td>
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</tr>
<tr>
<td>Gear Lever Harness</td>
<td>(1)</td>
<td>(153726)*</td>
</tr>
<tr>
<td>Overdrive/electrics</td>
<td>(1)</td>
<td></td>
</tr>
<tr>
<td>Wiring Harness</td>
<td>(1)</td>
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</tr>
<tr>
<td>Main Harness (Located on gearbox)</td>
<td>(a/r)</td>
<td>140433</td>
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<tr>
<td>'A' Type</td>
<td>(1)</td>
<td>160193</td>
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<tr>
<td>'J' Type</td>
<td>(1)</td>
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<tr>
<td>Overdrive/electrics</td>
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**Note:** The diagram for the wiring harness is not included in the text.
## Instruments

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY REQ</th>
<th>PART NO.</th>
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<tbody>
<tr>
<td>Voltage Stabiliser (All Models)</td>
<td>1</td>
<td>148876A</td>
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<tr>
<td>Speedometer (Standard); 2000 MK2 (1974)</td>
<td>1</td>
<td>216176</td>
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<tr>
<td>2000 MK2 (1974)</td>
<td>1</td>
<td>218811</td>
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<tr>
<td>2.5PI Mk2 (to ’74)</td>
<td>2</td>
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<tr>
<td>2.5PI Mk2 (1974) (New)</td>
<td>1</td>
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<tr>
<td>2.5PI Mk2 (1974) (Recon)</td>
<td>1</td>
<td>218938B</td>
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<tr>
<td>2000TC</td>
<td>1</td>
<td>TKC2111</td>
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<tr>
<td>2500S &amp; TC (Push-button reset)</td>
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<td>TKC2152</td>
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### Speedometer (Miscellaneous)

Please refer to St. Parts Catalogue & photo below:

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2000 &amp; 2.5PI Mk2 (to and incl 1974)</td>
<td>1</td>
<td>TKC1525</td>
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<tr>
<td>2000 &amp; 2.5PI Mk2 (to ’74)</td>
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<tr>
<td>2000 MK2 (’74)</td>
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<td>TKC5081R</td>
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<tr>
<td>2.5PI Mk2 (to ’74)</td>
<td>1</td>
<td>TKC5064R</td>
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<tr>
<td>2.5PI Mk2 (1974)</td>
<td>1</td>
<td>150645</td>
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<tr>
<td>2.5PI Mk2 (black bezel)</td>
<td>1</td>
<td>154269R</td>
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<tr>
<td>2.5PI Mk2 (1974) (Recon)</td>
<td>1</td>
<td>TKC5081R</td>
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<tr>
<td>2000TC (Recon)</td>
<td>1</td>
<td>TKC2114</td>
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<tr>
<td>2500S &amp; TC (Recon)</td>
<td>1</td>
<td>TKC2150</td>
</tr>
<tr>
<td>2000, 2000TC, 2500S (1973)</td>
<td>1</td>
<td>TKC2183</td>
</tr>
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</table>

| Tachometer                     | 1       | 217582      |
| Time Clock; 2000 MK2 (to ’74)   | 1       | TKC5081R    |
| 2000 MK2 (1974)                 | 1       | TKC5081R    |
| 2.5PI Mk2 (to ’74)              | 1       | 150645      |
| 2.5PI Mk2 (1974)                | 1       | 154269R     |
| 2.5PI Mk2 (1974) (Recon)        | 1       | TKC5081R    |
| 2000TC (Recon)                  | 1       | TKC2114     |
| 2500S & TC (Recon)              | 1       | TKC2150     |

| Fuel Gauge; 2000 MK2            | 1       | 517996      |
| 2.5PI Mk2 (to ’74)              | 1       | 150646      |
| 2.5PI Mk2 (1974)                | 1       | 159601      |
| 2000TC & 2500TC                 | 1       | TKC2114     |
| 2500S (Recon)                   | 1       | TKC2150     |

| Water Temp’ Gauge; 2000 MK2 (to ’74) | 1       | 517997      |
| 2000 MK2 (1974)                  | 1       | 159603R     |
| 2.5PI Mk2 (to ’74)               | 1       | 150644R     |
| 2.5PI Mk2 (1974) (Recon)         | 1       | 159606R     |
| 2000TC (Recon)                   | 1       | 159603R     |
| 2500S (Recon)                    | 1       | TKC2114     |

| Voltmeter; 2000 MK2 (to ’74)     | 1       | 517998      |
| 2000 MK2 (1974)                  | 1       | 159602R     |
| 2.5PI Mk2 (to ’74)               | 1       | 150645      |
| 2.5PI Mk2 (1974) (Recon)         | 1       | 150645R     |
| 2.5PI Mk2 (1974) (Recon)         | 1       | 159605R     |
| 2000TC (Recon)                   | 1       | 159602R     |
| 2500S (Recon)                    | 1       | 159602R     |

| Warning Light Cluster; 2000 MK2 (to ‘74) | 1       | 216514      |
| 2000 MK2 (1974)                   | 1       | TKC3181     |
| 2.5PI Mk2 (to ’74)                | 1       | 216269      |
| 2.5PI Mk2 (1974)                  | 1       | TKC3181     |
| 2000TC                           | 1       | TKC3181     |
| 2500S & TC (Recon)                | 1       | TKC3181     |

| Combined Guage – Fuel/volts/ temp; 2000TC & 2500TC | 1   | 218838 |

## Battery & Fittings

### Battery (Mail Order NoT available on Batteries)

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
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<tbody>
<tr>
<td>2000 MK2 (to ’71) &amp; 2.5PI Mk2; Standard</td>
<td>1</td>
<td>GBA3071</td>
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<tr>
<td>2000 MK2 (from ’72), 2500TC, 2500 &amp; TC; Standard</td>
<td>1</td>
<td>GBA1505</td>
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<table>
<thead>
<tr>
<th>Battery Lead;</th>
<th>QTY REQ</th>
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<tbody>
<tr>
<td>Negative</td>
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<td>520134</td>
</tr>
<tr>
<td>Positive</td>
<td>1</td>
<td>518155</td>
</tr>
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</table>

| Retaining Bar (Battery)      | 1       | 157910      |
| Clamp Rods                   | 1       | 610798      |
| Nut (Wings)                  | 1       | 132068      |
| Washer                       | 1       | WP127       |

| Dis-Car-Nect; Starter         | 1       | RX1356      |
| Immobiliser                   | 1       | RX1356K     |
| Replacement Screw Knob        |          | RX1356F     |

<table>
<thead>
<tr>
<th>Battery Charger</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conventional Type</td>
<td>1</td>
<td>GAC7106</td>
</tr>
</tbody>
</table>

### Speedometer

#### Speedo Cables

- **Speedo Cables; 2000 MK2 & 2.5PI Mk2**
  - Manual – Non O/drive
    - 2000 MK2 & 2.5PI Mk2
  - Manual – J type O/drive
    - 2000 MK2 & 2.5PI Mk2
  - Automatic – Type 35
    - 2000 MK2 & 2.5PI Mk2
  - Automatic – Type 65
    - 2000 MK2 & 2.5PI Mk2
  - Angle Drive
    - 2000 MK2 & 2.5PI Mk2

#### Battery Charger

**THE BATTERY CHARGER THAT TURNS ON AND OFF, AUTOMATICALLY.**

Suitable for all 12 volt batteries (from 5aw to 100aw), this superb product constantly recharges the battery cells - helping to extend cell life, without the danger of overcharging.

Comes complete with all fittings & operating instructions.

**Battery Conditioner**

- 2000 MK2 & 2.5PI Mk2
  - (Recon) 1
  - (Recon) 2

**AMAZING VALUE!**
Repair Panels

PLEASE NOTE: these are repair sections only. Full panels such as wings, door skins, valances etc will be found under their relevant section.

1. Front Chassis Outtrigger;
   Right Hand (1) 714538
   Left Hand (1) 714537

2. Front Floor Fan Repair Panel;
   Right Hand (1) RM8184
   Left Hand (1) RM8183

3. Centre Chassis Outtrigger;
   Right Hand (1) RM8124
   Left Hand (1) RM8111

4. Rear Spring Platform Repair Plate;
   Right Hand (1) 209728
   Left Hand (1) 209727

5. Rear Wing Lower Quarter Repair Panel;
   Mk2 Saloon Cars Only
   Right Hand (1) RM8189
   Left Hand (1) RM8188
   All Estate Cars & Mk1 Saloons
   Right Hand (1) RM8193
   Left Hand (1) RM8192

6. Rear Wing Wheel Arch Repair Panel - Rear Section;
   Mk2 Saloon Cars Only
   Right Hand (1) RM8190
   Left Hand (1) RM8030
   All Estate Cars & Mk1 Saloons
   Right Hand (1) RM8201
   Left Hand (1) RM8200

7. Rear Wing Outer Wheel Arch Repair Panel -
   Front Section;
   Mk2 Saloon Cars Only
   Right Hand (1) RM8186
   Left Hand (1) RM8185
   All Estate Cars & Mk1 Saloons
   Right Hand (1) RM8203
   Left Hand (1) RM8202

8. Jacking Point;
   Front (1) 134787
   Rear (1) 134790

9. Inner Sill;
   Right Hand (1) 924889
   Left Hand (1) 924888

10. Outer Sill (Full length);
    Mk2 Saloon Cars only
    Right Hand (1) 717035
    Left Hand (1) 717034
    All Estate Cars & Mk1 Saloons
    Right Hand (1) 903265
    Left Hand (1) 903264

11. Outer (Quickfit) Sill (Skin only);
    Mk2 Saloon Cars only
    Right Hand (1) RM8104S
    Left Hand (1) RM8103S
    All Estate Cars & Mk1 Saloons
    Right Hand (1) RM8104E
    Left Hand (1) RM8103E

12. Front Wing Outer Wheel Arch Repair Panel;
    (With rear extension)
    Right Hand (1) RM8119
    Left Hand (1) RM8118

13. Front Wing Rear (Lower) Repair Panel;
    (also fits 2000 Mk2 & Mk1)
    Right Hand (1) RM8167
    Left Hand (1) RM8147

14. Bracket – Wing (Lower) to Sill (2)

15. Front Wing (Front Corner) Repair Panel;
    Right Hand (1) RM8117
    Left Hand (1) RM8116

16. Front Wing (Lower Half) Repair Panel (Pressed);
    Right Hand (1) RM8178
    Left Hand (1) RM8177

17. Front Inner Wheel Arch Repair Panel;
    Right Hand (1) RM8180
    Left Hand (1) RM8179

18. Chassis Extension Panel (2)
    RM81539

19. Bumper Mounting Bracket (2)
    623088

20. Front Inner Wheel Arch Rear Splash Panel;
    Right Hand (1) RM8228
    Left Hand (1) RM8229

NOT ILLUSTRATED

Strengthener – Middle Sill Repair Panel;
2000 Mk2 & Mk1 (With extension)
   Right Hand (1) RM8182
   Left Hand (1) RM8181
2000 Mk2 & Mk1 (Short)
   Right Hand (1) RM8176
   Left Hand (1) RM8175

Rear Door Skin (Lower) Repair Panel;
   All Estate & Estate
   Right Hand (1) RM8195
   Left Hand (1) RM8171

Front Door Skin (Lower) Repair Panel;
   (Saloon & Estate)
   Right Hand (1) RM8197
   Left Hand (1) RM8196

Repair Panel – Front Inner Wheel Arch to Bulkhead;
   Right Hand (1) RM8199
   Left Hand (1) RM8198

PLEASE NOTE: these are repair sections only. Full panels such as wings, door skins, valances etc will be found under their relevant section.
**Chassis**

For Front Crossmembers, refer to ‘Steering’.

**SALOON & ESTATE**

- **Front Chassis Leg**
  - Right hand (1) 813318
  - Left hand (1) 813317

- **Closing Panel (Chassis Leg)**
  - Right hand (1) 211953
  - Left hand (1) 211952

- **Chassis Leg Cup Repair Panel**
  - (2) RM8156

- **Chassis Extension Panel**
  - Item 15 on Repair Panel page.

- **Bumper Mounting Bracket**
  - Item 19 on Repair Panel page.

- **Chassis Outriggers**
  - Items 1 & 3 on Repair Panel page.

  - **Front**
    - Right hand (1) 714538
    - Left hand (1) 714537

  - **Centre**
    - Right hand (1) RM8124
    - Left hand (1) RM8111

- **Jacking Point**
  - Item 8 on Repair Panel page.

  - **Front**
    - (1) 134787
  - **Rear**
    - (1) 134790

- **Commission Plate 2500 MK2**
  - (1) RM8206

### Bonnet

- **Bonnet**
  - (1) 910507
- **Rubber Seal (Bonnet to bulkhead stick on)**
  - (1) 7168025
- **Release Cable (Bonnet)**
  - (1) 630873
- **Buffer Rubber (Bonnet sealing)**
  - (2) 616100
- **Retaining Clip (Bonnet buffer)**
  - (2) 608520
- **Bonnet Release Mechanism**
  - (1) 715023

### Wind Screen

**SALOON & ESTATE**

- **Windscreen**
  - (Please Note: Windscreens are collection only)
  - Toughened – Clear (1) 911537
  - Laminated – Clear (1) 811301
  - Laminated – Sundym (1) 729751

- **Sealing Rubber (Windscreen)**
  - (1) 707036

- **Finisher Trim**
  - Right Hand (1) 707364
  - Left Hand (1) 707363

### Floor Panels & Sills

**SALOON & ESTATE (MK2)**

- **Front Floor Pan Repair Panel**
  - Item 2 on Repair Panel page.

  - **Right Hand**
    - (1) RM8184
  - **Left Hand**
    - (1) RM8193

- **Outer (Quickfix) Sill (Skin only)**
  - Item 11 on Repair Panel page.

  - **Mk2 Saloon Cars only**
    - Right Hand (1) RM81045
    - Left Hand (1) RM81053

  - **All Estate cars & Mk1 Saloons**
    - Right Hand (1) RM8104E
    - Left Hand (1) RM8103E

- **Outer Sill (Full length)**
  - Item 10 on Repair Panel page.

  - **Mk2 Saloon Cars only**
    - Right Hand (1) 717035
    - Left Hand (1) 717034

  - **All Estate cars & Mk1 Saloons**
    - Right Hand (1) 903265
    - Left Hand (1) 903264

- **Strengtheners**

  - **Middle Sill Repair Panel (With extension)**
    - Right Hand (1) RM8182
    - Left Hand (1) RM8181

  - **Middle Sill Repair Panel (Short)**
    - Right Hand (1) RM8176
    - Left Hand (1) RM8175

- **Inner Sill**
  - Item 9 on Repair Panel page.

  - **Right Hand**
    - (1) 924989
  - **Left Hand**
    - (1) 924988

  - **‘B/C’ Post Assy (RH only)**
    - (1) 903351

### Front Panels

**Wings/Arches/Bonnet**

- **SALOON & ESTATE**

  - **Front Wing (Re-Pressed)**
    - 2000 Mk2, 2.0 Sp Mk2, 2000 TC & 2000S & TC.
      - Right hand (1) 575896
      - Left hand (1) 575895
  - **Bracket (wing lower to 5th)**
    - Item 14 on Repair Panel page.
      - (2) 613827
  - **Front Wing Lower Half – Repair Panel**
    - (Pressed), 2000 Mk2, 2.0 Sp Mk2, 2000 TC & 2000S & TC.
      - Item 16 on Repair Panel page.
        - Right hand (1) RM8178
        - Left hand (1) RM8177
  - **Front Wing Outer Wheel Arch - Repair Panel**
    - (With rear extension):
      - 2000 Mk2, 2.0 Sp Mk2, 2000 TC & 2000S & TC.
      - Item 12 on Repair Panel page.
        - Right hand (1) RM8119
        - Left hand (1) RM8118
  - **Front Wing Corner – Repair Panel**
    - (Front);
      - Item 15 on Repair Panel page.
        - Right hand (1) RM8117
        - Left hand (1) RM8116
  - **Front Wing Rear (Lower) - Repair Panel**
    - Item 13 on Repair Panel page.
      - Right Hand (1) RM8167
      - Left Hand (1) RM8147
  - **Front Inner Wheel Arch – Repair Panel**
    - Item 17 on Repair Panel page.
      - Right hand (1) RM8180
      - Left hand (1) RM8179
  - **Repair Panel**
    - Front Inner Wheel Arch to Bulkhead;
      - Right hand (1) RM8199
      - Left hand (1) RM8198
  - **Splash Panel (Rear of Inner Wheel Arch)**
    - Item 20 on Repair Panel page.
      - Right hand (1) RM8228
      - Left hand (1) RM8229
  - **Front Upper Panel**
    - Forward of Bonnet;
      - (1) 575893
  - **Mounting Panel – Radiator**
    - (1) 575890
  - **Headlamp Panel**
    - Early (1) ZKC1972
    - Late (1) NKC549
  - **Closing Panel (Headlight Panel)**
    - Right hand (1) 816381
    - Left hand (1) 816380
  - **Valance (Front Lower)**
    - (1) 910333
Doors & Fittings

**Panels/Controls/Seals**

**PARTS COMMON TO ALL MODELS – SALOON & ESTATE**

Door Skins – Remanufactured;

- Front Right Hand (1) 706867
- Front Left Hand (1) 706866
- Rear Right Hand (1) 706865
- Rear Left Hand (1) 706864

Door Skin (Lower) Repair Panel;

- Front Right Hand (1) RM8197
- Front Left Hand (1) RM8196
- Rear Right Hand (1) RM8195
- Rear Left Hand (1) RM8171

Door (Bottom) Repair Panel;

- Front Right Hand (1) RM8121
- Front Left Hand (1) RM8120
- Rear Right Hand (1) RM8140
- Rear Left Hand (1) RM8141

Door Seal - Rubber (Fix on door frame)

- Front or Rear (4) 707220
- Door Aperture Edge Trim (4) RX3903
  Front & Rear: Fits around door aperture. Various colours available.

Seal – Door Glass Outer;

- Front Right Hand (1) 707106
- Front Left Hand (1) 707105
- Rear - Right & Left Hand (2) 707107

Clips (4 for 707106/707105 & 5 for 707107) (a/r) 613869

Seal - Door Glass Inner;

- Front - Right & Left Hand (2) 613908
- Rear - Right & Left Hand (2) 613909

Clips (4 for 613906 & 5 for 613908) (a/r) GH1582

Felt Kit (Drop Glass Channel) (3 fits per door kit) (4) RS1208

Rubber Sealing Strip (For Door drop glass) (4) 617165

Door Check Straps;

- Front - Right & Left Hand (2) 623825
- Rear Right Hand (1) 613563
- Rear Left Hand (1) 613562

**DOOR HINGE PLATE FRONT (RH)** 706883

Door Hinge Plate Front;

- Upper Right Hand (1) 706875
- Upper Left Hand (1) 706883
- Door Hinge Sleeve/Plate Front; Right Hand (1) 615933
- Door Hinge Sleeve/Plate Front; Left Hand (1) 615932
- Door Hinge Rear;
- Lower Right Hand (1) 706869
- Lower Left Hand (1) 706888
- Door Hinge Pin (8) RM8028

Door Handles – External;

- Front Right Hand (1) 817927
- Front Left Hand (1) 817926
- Rear Right Hand (1) 707397
- Rear Left Hand (1) 707396

Gaskets – Door Handle/Body;

- Front Handle (Large gasket) (2) 614403
- Rear Handle (Large gasket) (2) 614404
- Front/Rear Handle (Small gasket) (4) 614405

Door Handle (Internal)

- (4) 718120
- Door Sill Kickplate - Rear (2) 712218

Front Quarterlight Assy (Sundym);

- NB: Please change glass if clear required.
- Right Hand (1) 824471
- Left Hand (1) 824474
- Glass only – Front Quarterlight;
  - Clear (2) 710560
  - Sundym (2) 725911

Drop Glass – Clear;

- Front Door (Saloons/Estate) (2) 707058
- Rear Door (Saloon) (2) 707057
- Estate (2) 709837

Drop Glass – Sundym

- Front Door (Saloons/Estate) (2) 725917
- Rear Door (Saloon) (2) 725915
- Estate (2) YKC034

Door Lock – Front (Pr)

- Includes keys & tumblers. (1) 576469
- Door Lock Assy - Front;
  - (On inside rear door) (1) 911466
  - Right Hand (1) 911465
  - Left Hand (1) 911465

Knob (Interior Locking) (4) 615888

Window Winder Handle

- Front & Rear, Complete with knob. (4) 621811
- Knob only (window Winder Handle) (4) 621768
- Window Winder Mechanism (4) 60032

Conical Spring (no 600832) (4) 603382

Drop Glass – Clear (2) 707058

Drop Glass – Sundym (2) 725917

Retaining Pin (Window Handle) (4) 600832

Window Winder Mechanism

- Front (4) 603382
- Rear (4) 60032

Door Handle (Opens door from inside) (1) 718120

**REAR DOOR SILL KICKPLATE - 712218**
Door & Wing Mirrors

Door Mirror (inc. fittings):
- Standard - Chrome
  - Right Hand (1) GAM213
  - Left Hand (1) GAM214
- Standard - Black
  - Right Hand (1) GAM261
  - Left Hand (1) GAM262
- 'Bullet' Style (RH/LH) (Chrome)
  - Right Hand (1) GAM105
  - Left Hand (1) GAM105
- 'Cranked' Style Arm (Stag Type);
  - Oval Type Head
    - Right Hand (1) YKC296/00/0V
    - Left Hand (1) YKC295/00/0V
  - Square Type Head
    - Right Hand (1) YKC295/0S/0Q
    - Left Hand (1) YKC295/0S/0Q
- Mounting Plate (Door Mirror)
  - For door mirrors GAM912/062 & GAM213/214.
  - Gasket (for 295/200) (2) CZA7164

Wing Mirror - Right or Left Hand
(2) RS1570

N.B. Not door mirrors!

Rear View Mirror

Rear View Mirror Assy
(1) 634674

Mirror Head only
(1) 632091

Mirror Arm only
(1) 632091A

Clamp Bracket
(1) RTC1066

Screw

Mirror Arm to Head
(1) SG104161

Bracket to Roof
(2) 509879

Rear Glass Rubbers

Rear Glass Rubbers

**SALOON ONLY**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sealing Rubber (Rear Screen); 1963-74 (Late version)</td>
<td>1 (1)</td>
<td>807390</td>
</tr>
<tr>
<td>1974 On (with lip for trim)</td>
<td>1 (1)</td>
<td>913938</td>
</tr>
<tr>
<td>Finisher Trim (Rear Screen)</td>
<td>1 (1)</td>
<td>625141</td>
</tr>
<tr>
<td>Finisher Clip (for 625141)</td>
<td>2 (2)</td>
<td>611437</td>
</tr>
<tr>
<td>Rear Quarterlight Rubber (behind rear door) Right Hand</td>
<td>1 (1)</td>
<td>707020</td>
</tr>
<tr>
<td>Left Hand</td>
<td>1 (1)</td>
<td>707019</td>
</tr>
</tbody>
</table>

**Rear Panels**

Rear Wings/Arches & Boot Floor

**SALOON & ESTATE**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear Wing Right Hand</td>
<td>1 (1)</td>
<td>576475</td>
</tr>
<tr>
<td>Left Hand</td>
<td>1 (1)</td>
<td>576474</td>
</tr>
<tr>
<td>Rear Wing Outer Wheel Arch - Repair Panel (Front Section); Item 7 on Repair Panel Page.</td>
<td>1 (1)</td>
<td>RM8190</td>
</tr>
<tr>
<td>Right Hand</td>
<td>1 (1)</td>
<td>RM8190</td>
</tr>
<tr>
<td>Left Hand</td>
<td>1 (1)</td>
<td>RM8030</td>
</tr>
<tr>
<td>Estate Right Hand</td>
<td>1 (1)</td>
<td>RM8201</td>
</tr>
<tr>
<td>Left Hand</td>
<td>1 (1)</td>
<td>RM8202</td>
</tr>
<tr>
<td>Rear Wing Rear Lower Quarter Repair Panel; Item 5 on Repair Panel Page.</td>
<td>1 (1)</td>
<td>RM8190</td>
</tr>
<tr>
<td>Right Hand</td>
<td>1 (1)</td>
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</tr>
<tr>
<td>Left Hand</td>
<td>1 (1)</td>
<td>RM8030</td>
</tr>
<tr>
<td>Estate Right Hand</td>
<td>1 (1)</td>
<td>RM8201</td>
</tr>
<tr>
<td>Left Hand</td>
<td>1 (1)</td>
<td>RM8202</td>
</tr>
</tbody>
</table>

Inner Wheel Arch - Outer Section:
- Note: These are 2000 Mk1 panels, they require slight modification to fit Mk2 2000 & other models.
- Right Hand | 1 (1) | 905056 |
- Left Hand | 1 (1) | 905057 |

Inner Wheel Arch - Full Inner Section;
- Right Hand | 1 (1) | 903282 |
- Left Hand | 1 (1) | 903281 |

Inner Wheel Arch - Repair Inner Section;
- Repairs area around shock absober mounting.
- Right Hand | 1 (1) | 903282/REP |
- Left Hand | 1 (1) | 903281/REP |

Spring Platform - Repair Plate (Rear); Item 4 on Repair Panel Page.
- Right Hand | 1 (1) | 209726 |
- Left Hand | 1 (1) | 209727 |

Boot Floor Pan
- 1 (1) | 910506 |

Inner Valance (Rear) | 1 (1) | 910506 |

Outer Valance (Lower/Upper) | 1 (1) | 910331 |

Outer Light Panel - Rear (Upper) | 1 (1) | 910509 |

Fuel Filler Flap - Rubber Buffer (Saloons) | 1 (1) | 614957 |

Boot Lid & Fittings - Saloon

Boot Lid
- to 1974 | 1 (1) | 910506 |
- 1975 on | 1 (1) | 923695 |

Seal (Boot Lid) | 1 (1) | YKC1769 |

Lock Assy (Boot Lid) | 1 (1) | 613717 |

**BOOT LID LATCH ASSY - 707314**

Latch Assy (Boot Lid) | 1 (1) | 707314 |

Hinge (Boot Lid);
- Right Hand | 1 (1) | 807301 |
- Left Hand | 1 (1) | 708076 |

Finisher Strip - Boot Lid
- Corner Moulding - Wing;
- Right Hand | 1 (1) | 814624 |
- Left Hand | 1 (1) | 814623 |

Trim Clips;
- for Boot Lid | 8 (8) | 614107 |
- for Corner Mouldings | 6 (6) | 613868 |

Tailgate & Side Glass - Estate

Tailgate | 1 (1) | 810369 |

Closing Panel (Tailgate) (Rear valance) | 1 (1) | 809939 |

Sealing Rubber;
- Glass to Tailgate | 1 (1) | 904490 |
- Tailgate to Body | 1 (1) | 717866 |

Finisher Trim (Tailgate) | 1 (1) | 613980 |

Clip (Finisher Trim) | 1 (1) | 611437 |

Lock Assy (Tailgate) | 1 (1) | 810237 |

Latch Assy (Tailgate) | 1 (1) | 809880 |

Striker Plate (Tailgate Lock) | 1 (1) | 618932 |

Hinge (Tailgates);
- Right Hand | 1 (1) | 809941 |
- Left Hand | 1 (1) | 809940 |

Rear Side Glass - Clear
- (Estate) | 2 (2) | 809736 |

Rear Side Glass Rubber
- (Estate) | 2 (2) | 809736 |

Right Hand | 1 (1) | 809733 |
- Left Hand | 1 (1) | 809732 |

**REAR INNER VALANCE - 910505**
**Front Grille**

**Front Grille Assy**
- 2000 MK2 (1 Piece) (1) 908260
- 2.5PI MK2 (1 Piece) (1) 817332
- 2000, 2000TC, 2500S & TC (5 Pieces) (1) 918184
- Inner Headlamp Section (1) 918186
- Rear Hand (1) 918185
- Left Hand (1) 918185
- Genuine (2) 918185
- Left Hand (1) 918187
- Right Hand (1) 918187

**Front Bumper – Saloon**

**Rear Bumper – Saloon**

**Rear Bumper – Estate**

**Rear Bumper – Estate**

- **Rear Bumper:**
  - 2000 MK2 & 2.5PI Mk2
  - Vehicles up to 1973, with or without rubbing strip.
- **Centre Section:** (1) 576530
- **Corner Section:**
  - Right Hand (1) 576529
  - Left Hand (1) 576528
- **2000 TC, 2500S & TC:**
  - Vehicles from 1974, with holes for rubbering strip.
- **Centre Section:** (1) 917813
- **Corner Section:**
  - Right Hand* (1) 923445
  - Left Hand (1) 923444

*Due to poor availability, it may be necessary to use the early type bumpers (576528/576529) and drill holes for the rubbing strip.

**Fixing Kit – Rear Bumper (All Models)**
- Kit contains nuts, bolts, washers. (1) RM8143
- For bumper (1) 917813 & 923445

**Rear Bumper – Estate**

**Rear Bumper – Estate**

**Rear Bumper – Estate**

- **Centre Section:**
  - (1) 576530
- **Corner Section:**
  - Right Hand (1) 576529
  - Left Hand (1) 576528
- **2000 TC, 2500S & TC:**
  - Vehicles from 1974, with holes for rubbing strip.
- **Centre Section:** (1) 917813
- **Corner Section:**
  - Right Hand* (1) 923445
  - Left Hand (1) 923444

*Due to poor availability, it may be necessary to use the early type quarter bumpers (917813/917814) and drill holes for the rubbing strip.

**Rear Bumper – Estate**

- **Fixing Kit – Rear Bumper (All Models)**
  - Kit contains nuts, bolts, washers. (1) RM8143
- For bumper (1) 917813 & 923445

**Body Mouldings & Finishers**

**Saloon Models**

- **2.5PI Mk2 & models 1975 on:**
  - Finisher Strip (Boot Lid/Rear Wing); Top Centre (Boot) (1) 714290
  - Corner (Rear Wing) (1) 814624
- **Trim Clips:**
  - Front Trim (14) GHF3250
- **Tailgate:**
  - Tailgate Mouldings (13) 614077
  - Rear Wing Strip (14) 617243

**Estate Models**

- **Mouldings – Tailgate:**
  - Upper (1) 707022
  - Lower (1) 719570
- **Corner:**
  - Right Hand (1) 707204
  - Left Hand (1) 707203
- **Trim Clips:**
  - Tailgate Mouldings (13) 614077
  - Rear Wing Strip (14) 617243

**Mudflaps**

- **Mudflaps (Pair – Accessories) (inc. fittings):**
  - Front (1) RM154
- **Rear (1) RM154

**Rear Centre & Corner Bumpers**
INTERIOR TRIM

Carpets - Passenger Area

**SALOON & ESTATE**

Our Interior Carpet sets are made from a high quality tufted pile material, with fully bound edges and with rubber mats sewn in to the footwells.

**Carpet Set:**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
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<tbody>
<tr>
<td>RM8113</td>
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</table>

Note: Full Carpet Set does not include boot carpet (saloon) or luggage area carpet (estate).

**Carpet Underfelt Kit**

<table>
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<tr>
<th>Description</th>
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**Adhesive (Carpet/Trim)**

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**Front Footwell Carpets;**

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</thead>
<tbody>
<tr>
<td>RM8123</td>
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<td></td>
</tr>
</tbody>
</table>

Supplied in pairs only. RHD & LHD Vehicles.

Colours available: Black, Beige, Blue, Brown, Red.

**TAILORED OVERMATS - RM8123**

*Tailored Overmats - Front & Rear* (1) RM8123

Supplied in car sets only (4) mats - RHD & LHD. Velour material.

Luggage Area Carpet - Estate

**ESTATE**

Rear Compartment Carpet Kit:

<table>
<thead>
<tr>
<th>Description</th>
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<tbody>
<tr>
<td>RM8153</td>
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Colours available: Black, Beige, Blue, Brown, Red.

**Adhesive (Carpet/Trim)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
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</thead>
<tbody>
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<td>RX1353</td>
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<tr>
<td>RX1353A</td>
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**1 Litre Tin**

<table>
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<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>370g Aerosol</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Door Seals & Fittings**

See also: BODY PARTS & FITTINGS - ‘DOORS & FITTINGS’.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Door Seal - Front &amp; Rear (Rubber)</td>
<td>(4)</td>
<td>707220</td>
</tr>
<tr>
<td>Door Aperture Edge Trim - Front &amp; Rear</td>
<td>(4)</td>
<td>RX3003</td>
</tr>
<tr>
<td>Door Trim Panel Retaining Clip</td>
<td>(70)</td>
<td>608511</td>
</tr>
<tr>
<td>Plastic Bucket</td>
<td>(for 608511)</td>
<td>(70)</td>
</tr>
</tbody>
</table>

**REAR DOOR SILL KICKPLATE - 712218**

Boot Carpet & Boards Saloon

**SALOON**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>RM8115</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RM8146</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Boot Carpet (Black)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>819288</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Boot Carpet Set (Black)**

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>819286</td>
<td></td>
<td></td>
</tr>
<tr>
<td>819285</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Boot Floorboards;**

- Centre
- Right Hand
- Left Hand

- 819288
- 819286
- 819285
### Dash Fittings

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY Req</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Vent Ball</td>
<td>(2)</td>
<td>725776</td>
</tr>
<tr>
<td>Facia Vent</td>
<td>(1)</td>
<td>725773</td>
</tr>
<tr>
<td>Glove Box Lid Lock</td>
<td>(1)</td>
<td>631404</td>
</tr>
<tr>
<td>Speaker Grille (dual)</td>
<td>(1)</td>
<td>715010</td>
</tr>
<tr>
<td>De-mist Vent (Base of screen)</td>
<td>(2)</td>
<td>814620</td>
</tr>
<tr>
<td>Parcel Tray (Front RHD, RHD)</td>
<td>(1)</td>
<td>817741</td>
</tr>
<tr>
<td>Gear Lever Gaiter</td>
<td></td>
<td>729511</td>
</tr>
</tbody>
</table>

**Available in Black, Beige, Blue, Chestnut, Red & Tan.**

### Sunvisors

**Sunvisors (New, New, Original), 2000/2.5i Mk2, 2000TC/2500TC & S/2000 & 2500 Mk2**

- **RHD Models**
  - Drivers Sunvisor
  - Passenger Sunvisor
  - Including Mirror.
- **LHD Models**
  - Drivers Sunvisor
  - Passenger Sunvisor
  - Including Mirror.

### Dash Facia Veneer

Dash Facia Instrument Panel Veneers; All are New, Original.

- 2.5i Mk2 to '74
  - RHD (1) 814629
  - LHD (1) 814630
  - 2000 Mk2 to '74
  - RHD (1) 814631
  - LHD (1) 814632
  - 2500 Australia (RHD)
  - 2000CTC/2500CTC '75 on and 2000 Mk2/2.5i Mk2.
  - RHD (1) 822330
  - LHD (1) 822331
  - 2500S to '74 (RHD)
  - 2.5i Australia (RHD)
  - 2000CTC/2500CTC '75
  - S. Africa (RHD)
  - Aus/NZ. (RHD)
  - 2500S New Zealand (RHD)
  - (1) XKC1725
  - (1) XKC1818
  - (1) XKC1820

### Headrests/Covers

- **Headrest Assembly**
  - Headrest Assemblies sold individually.
  - Black (2) 917951
  - Tan (2) 922703
  - Shadow Blue (2) 917957
  - Chestnut (2) 917953
  - Beige (2) 917954
  - Red (2) 919072

- **Headrest Covers**
  - Headrest Covers are sold in pairs.
  - Black (1) 917951C
  - Tan (1) 922703C
  - Shadow Blue (1) 917957C
  - Chestnut (1) 917953C
  - Beige (1) 917954C
  - Red (1) 919072C

### Seat Belts

- **Seat Belt Kit (Front):**
  - Inertia (Each)
  - Per seat, Rhd or Lhd.
  - Replacement type. (No warning light).
  - (2) XKC2528SA

- **Static (Pair):**
  - (1) 719910

- **Seat Belt Kit (Rear):**
  - 2 Point Lap (Pair)
  - (1) RS1394
  - 3 Point Inertia (Each)
  - (2) RT1153

- **Coat Hook**
  - (2) 618187
TRIUMPH 2000 MK1

Many parts for this model are interchangeable with the later 2000 Mk2 models and therefore availability is generally good. However, if you have any specific parts enquiries, please contact our sales office who can consult Factory Parts Listings and advise if the part(s) you require are still available.

For the Moment we have compiled a list of parts that we currently hold in stock specifically for the Triumph 2000Mk1.

We also have other parts where the quantity we hold is too small to list them here – so it's always worth a call!

Engine – Miscellaneous

Crankshaft (New)
- Mk1 (Early) (Less BR93) (1) 307425
- Mk1 (Late) inc. BR93) - Recon (1) 307530R

Piston Set (Flat Top):
- Standard Size +0.020" Oversize (1) 149976
- +0.030" Oversize (1) 149976.020
- +0.040" Oversize (1) 149976.030
- +0.040" Oversize (1) 149976.040

Piston Ring Set (Per Engine):
- Standard Size +0.010" Oversize (1) 127262
- +0.020" Oversize (1) 127262.010
- +0.030" Oversize (1) 127262.020
- +0.040" Oversize (1) 127262.030
- +0.040" Oversize (1) 127262.040

Head Gasket Set (1) GEG115
Head Gasket only (6) 207102
Inlet Valve (6) 122257
Pushrod (12) 128568
Rocker Shaft (1) 214662

Clutch
- Clutch Master Cylinder (1) 212328
- Clutch Master Cylinder Return Spring (1) 542483

Exhaust Systems (Stainless Steel)

2000 Mk1 Manual (To MB12187):
- Full System (1) RMB219
- Front Pipe (1) GEX1260SS
- Silencer (1) GEX3211SS
- Intermediate Pipe (1) GEX1261SS
- Tail Pipe (1) GEX1262SS
- Fitting Kit for above (1) RMB235

2000 Mk1 Manual (From MB12188):
- Full System (1) RMB215
- Front Pipe (1) GEX1263SS
- Silencer (1) GEX3212SS
- Intermediate Pipe (1) GEX1261SS
- Tail Pipe (1) GEX1262SS
- Fitting Kit for above (1) RMB236

2000 Mk1 Automatic (To MB11300):
- Full System (1) RMB220
- Front Pipe (1) GEX1463SS
- Silencer (1) GEX3211SS
- Intermediate Pipe (1) GEX1261SS
- Tail Pipe (1) GEX1262SS
- Fitting Kit for above (1) RMB235

2000 Mk1 Automatic (From MB11300):
- Full System (1) RMB216
- Front Pipe (1) GEX1264SS
- Silencer (1) GEX3213SS
- Intermediate Pipe (1) GEX1261SS
- Tail Pipe (1) GEX1262SS
- Fitting Kit for above (1) RMB236

Transmissions & Axles

Kick Down Cable (Barg Warner type 3) (1) 211515

Brakes

FRONT BRAKES
- Brake Disc (0.30" Dickness) (2) 209348
- Disc Pad Set (Parts only) (1) GBP169
- Disc Pad Kit (Pad, Clips, Pins) (1) GBP169K

REAR BRAKES
- Wheel Cylinder (2) GWC1220
- Brake Drum Standard (2) 210578
- Aflin (1) 210578UR
- Brake Shoes (Vehicle/Auto Set) (1) GBS752
- Brake Master Cylinder Repair Kit (1) 517873
- Brake Pipe Kit (Copper) (Single Line System) 2000 Mk1 to '65 (1) RMB262
- '65-'69 (1) RMB151
- Also available in LHD form.
- 2.5PI Mk1 (1) RMB263
- Brake Adjuster (Saloon) (Pin self-adjusting) (2) BAU2294

Steering

Lower Steering Shaft (1) 216059

Electrical

Distributor - 2000 Mk1 (Recon) (1) 213707R
- Plug Lead Set (1) GHT140
- Wash/Wiper Switch - Mk1 Late (1) 146903
- Sidelamp Switch (1) 517628
- Flasher Relay – Night Dimmer (1) 212878

Badges

‘Triumph’ Bootlid Badge (1) 615702

2000 Mk1 to MB98000:
- Fastener (2 Req) (1) GHF1532

Bodywork & Panels

FRONT PANELS
- Bonnet (1) 903477
- Headlamp Panel (1) 903258
- Front Wing (Original) (1) 570196
- Right Hand (1) 570195
- Left Hand (1) 570195
- Front Wing (Rear Lower) – Repair Panel; Right Hand (1) RMB167
- Left Hand (1) RMB147
- Front Inner Wheel Arch – Repair Panel; Right Hand (1) RMB180
- Left Hand (1) RMB179

SILLS
- Outer Full Sill (Mk1 Saloon & Estate) Right Hand (1) 903265
- Left Hand (1) 903264
- Outer Skin Sill (Mk1 Saloon & Estate) Right Hand (1) RMB104E
- Left Hand (1) RMB103E
- Inner Sill Right Hand (1) RMB266
- Left Hand (1) RMB265
- Strengthen – Middle Sill; Right Hand (1) RMB182
- Left Hand (1) RMB181
- Repair Panel (short) Right Hand (1) RMB176
- Left Hand (1) RMB175

DOOR REPAIR PANELS
- Door Skins – Remanufactured; Right Hand (1) 706867
- Left Hand (1) 706866
- Rear Right Hand (1) 706865
- Left Hand (1) 706864
- Door Skins Lower Repair Panel; Right Hand (1) RMB197
- Left Hand (1) RMB196
- Rear Right Hand (1) RMB195
- Left Hand (1) RMB171
- Door Bottom Repair Panel; Right Hand (1) RMB121
- Left Hand (1) RMB120
- Rear Right Hand (1) RMB140
- Left Hand (1) RMB141

REAR PANELS
- Rear Wing Outer Wheel Arch – Repair Panel (Front Section); Right Hand (1) RMB203
- Left Hand (1) RMB202
- Rear Wing Wheel Arch – Repair Panel (Rear Section); Right Hand (1) RMB201
- Left Hand (1) RMB200
- Rear Wing Rear Lower Quarter – Repair Panel; Right Hand (1) RMB193
- Left Hand (1) RMB192
- Inner Wheel Arch – Outer Section; Right Hand (1) 905058
- Left Hand (1) 905057
- Inner Wheel Arch – Inner Section; Right Hand (1) 903282
- Left Hand (1) 903281

BUMBERS
- Front Bumper (1) 903615

Miscellaneous - Mk1

Tow Bar (1) 211688
- Headlamp Trim Bezel Right Hand (1) 808117
- Left Hand (1) 808116

BOOTLID BADGE - 615702
**ENGINE**

**OIL COOLER KIT**

*Kits include:*
- Oil cooler radiator, fitting kit, filter adaptor, hoses & fittings, but not thermostat.
- Engine Oil Cooler Kit
  - Suitable for all vehicles. Also converts to spin-on type oil filter.
  - Thermostat (Engine oil cooler)
  - Not included in oil cooler kit.

**OIL PRESSURE GAUGE KIT**

- Oil Pressure Gauge Kit
  - RX1351/0
  - Including Gauge, Pipe, etc.

**SPIN-ON OIL FILTER CONVERSION**

- Recommended for all owners!
- This kit converts the standard ‘bowl’ type Filter to the more efficient ‘Spin-on’ Cartridge type which makes filter changing easier & cleaner.
- Adaptor
  - Vehicle with engine oil cooler: RR1238
  - Vehicle without engine oil cooler: RR1275
- Oil Filter Cartridge: RR1243
- Service kit for adaptor: RR1238SK

**ALLOY ROCKERS**

- Alloy Rocker Cover;
  - TKC378A / TKC378AP

**K&N AIR FILTERS**

*For improved engine breathing, performance and engine bay appearance!* (re-useable).

**2.5PI MODELS**

*There are 3 options for K&N Filters for 2.5PI:* Firstly a direct replacement for the standard air filter that fits inside the canister, a cone filter that replaces the existing air cleaner canister, or individual filter housings, for each of the 3 intake manifolds. The ‘triple’ filter option proves popular for TR6 owners since it not only relieves the engine bay of all the clutter (intake hoses, trundling & air cleaner), but also adds a pleasing intake noise.

- K&N Filter(s) 2.5PI Models
  - Standard Filter Replacement
    - Not shown in photo.
    - Cone Filter (replaces Canister)
      - RA1060
    - Oval Filter (kit 3 to Intake Manifolds)
      - RR1515
- K&N Service Items
  - Cleaning Fluid (1 Litre)
    - RX1346
  - Element Oil (For re-styling after cleaning)
    - RX1346
    - 1lt ounce Sachet
    - RX1347
    - 250ml Bottle
    - RX1348
    - 400ml Aerosol
    - RX1349

**CARBURETTOR MODELS**

<table>
<thead>
<tr>
<th>K&amp;N Filter Kit (includes pair of K&amp;N Filters)</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>2000 Mk2 ’74 (150 Stromberg)</td>
<td>RM8230</td>
</tr>
<tr>
<td>2000/2500TC ’74 (654 SU’s)</td>
<td>RM8231</td>
</tr>
<tr>
<td>2000/2500TC/’75 (75 on HS6 SU’s)</td>
<td>RM8233</td>
</tr>
</tbody>
</table>

*Notes: The above filters replace the existing air cleaner assembly. A replacement K&N filter for the standard air filter is available for certain models (See ‘Air Filter Standard’).*

**ROCKER FEED KIT**

**ALL MODELS**

- RR1340

*The Rocker Feed Kit and Oil Consumption*

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seal is required. We offer the simple do-it-yourself rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem.

Now the clever bit... How to fit them without removing the cylinder head from the car? Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decaf set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank antlockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of valves.

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.
ELECTRICAL

HALOGEN HEADLAMP CONVERSION KIT

Halogen Conversion Kit - RHD
Kit inc: 4 light units GLU537/8, 4 bulbs GLB448 & Relay.
ALSO AVAILABLE
Halogen Bulb - Xenon (Pair) GLB448X

FRONT FOG LIGHTS

Front ‘Fog light’ (Supplied in Pairs)
Aftermarket product.

REAR FOG LIGHTS

Rear fog light/ guard
Aftermarket product.

PORTABLE WORKLIGHT

Ideal for working on you car or for jobs around the house, Inc. 240v-500w tungsten halogen lamp, 2m cable and BS plug.
Portable Halogen Worklight (500w)

INSPECTION LAMP

Inspection Lamp/ Halogen
Plugs into cigar lighter.

KENLOWE ELECTRIC FAN KIT

Kenlowe Electric Fan Kit RB7065

ELECTRONIC IGNITION KITS

Lumination Electronic Ignition Kit
Standard Performance (includes coil)
Lumination Magnetic Ignition Kit
Budget type. All parts contained within distributor.

NEWTRONIC (PIRANHA) ELECTRONIC IGNITION KIT

With negative earth.
For Type 250 Distributor RF4101
For Type 450 Distributor RT1194

UPGRADED IGNITION

Silicone Plug Lead Set
Spark Plug - High Performance (each)
All models excl 2.5PI
2.5PI only
Sports Coil (performance) 12 volt
12 volt
6 volt

BATTERY CONDITIONER

The battery charger that turns on and off, automatically.
Suitable for all 12 volt batteries (from 5Ah to 100Ah), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.
Battery Conditioner Kit - RX1410
Comes complete with all fittings & operating instructions.

LOOK AT THESE BENEFITS:
- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantees.
- Can also be used for these applications providing they use a 12 volt battery; Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

BATTERY CHARGER GAC7106
Conventional type 6v/12v

UPGRADED HI-TORQUE STARTER MOTOR

Fits as direct replacement.
Starts engine regardless of compression or temperature.
Up to 200% more cranking power using up to 50% less current.
Uprated Hi-Torque Starter Motor Outright sale, no exchange.
All models

GXE4439UR

AIR HORNS

Air horns (Electric type)

RX1381
Twint ‘Compressed - Air’ Horns.
**UPRATED PADS**

Uprated Pads (set) - EBC ‘Green Stuff’ Kevlar Mk2 only

GBP242GS

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**BRAKE HOSE SET - GOODRIDGE**

For firmer brake pedal. Stainless Steel braided hoses. Also available singularly.

Goodridge Performance Brake Hose Set

Car set (4 hoses) RM6267GR

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**CLUTCH FLEXI-PIPE**

Clutch Pipe (Flexible) Goodridge - RHD

1536716R

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**CHASSIS PLATE**

Chassis Plate (2500 Mk2) RM8206

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**COMPETITION TYPE HARNESS**

A popular alternative to standard seat belts - these really do look the part! The 4-point harness shown (no. 1) can be converted to the 6-point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2” wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.

<table>
<thead>
<tr>
<th>QTY</th>
<th>REG.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>HARNESS, competition type, red (each) RX1500</td>
</tr>
<tr>
<td>2</td>
<td>CROUCH STRAP, red (each) RX1501</td>
</tr>
<tr>
<td>3</td>
<td>SHOULDER PADS, ‘Securon’ (pair) available in red or black RX1502</td>
</tr>
<tr>
<td>4</td>
<td>SHOULDER PADS, ‘Triumph’ (pair) black RX1414</td>
</tr>
<tr>
<td>5</td>
<td>EYE BOLT SET (pair) RX1503</td>
</tr>
<tr>
<td>6</td>
<td>REINFORCEMENT PLATE SET (pair) RX1505</td>
</tr>
</tbody>
</table>

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**POLYURETHANE BUSHES**

Polyurethane bushes out-perform standard bushes (without the ‘jarring’ effect typical of nylon versions).

*IF YOU REALLY WANT TO IMPROVE THE HANDLING, THESE POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE, GIVING BETTER VALUE FOR MONEY.*

Refer to listings throughout this catalogue for full availability.

---

**VEHICLE RECORD LOG & HANDBOOK WALLET**

Glovebox wallet/folder RX1421

*Look & Be Organised. This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.*

Service/MOT record log RX1422

*A visible service record of your classic. Use this log book for keeping a full record of your classics service, tax & MOT dates. Over the years the historic record will prove to any potential purchaser how you have cared for your car.*
Motolita Steering Wheel
Leather Rimmed (Dished, 14")
- 2000/2.5 Mk1 (to '69)  RM8254
- 2000/2.5 Early Mk2 (1970)  RM8255
- 2000/2.5 Mk2 (1971 on)  RS1577
Wood Rimmed (Dished, 14")
- 2000/2.5 Mk1 (to '69)  RM8256D
- 2000/2.5 Early Mk2 (1970)  RM8256DS
- 2000/2.5 Mk2 (1971 on)  RM8257D
- with Drilled Spokes  RM8257DS
- with Slotted Spokes  RS1538D
- with Slotted Spokes  RS1538DS

Mountney Steering Wheel (Wood Rim)
Mk2, 1970 on.  RM8258

Solid Mounting Kit (alloy)
MANUAL STEERING ONLY.
Replaces original rubber mountings and clamps.
Provides more positive feel to steering.
Note: also transmits more road noise and vibration.

Gear Lever Knob - Non Overdrive Models
- Wood
- Leather
- Wood (larger Amco style)
- Leather (larger Amco style)
- RR1370
- RL1528W
- RL1528L
- RL1528WA
- RL1528LA

Door Mirror (inc. fittings):
- Standard - Chrome
  - Right Hand  GAM213
  - Left Hand  GAM214
- Standard - Black
  - Right Hand
  - Left Hand
- Mounting Plate (Door Mirror)
  For door mirrors GAM261/262 & GAM213/214.
  Gasket (for DZB5208)  CZA7164
- 'Bullet' Style (Right/Ly) (Chrome)  GAM105
- 'Cranked Arm' Style (Stag Type)
  - Right Hand  YKC2960/0V
  - Left Hand  YKC2959/0V
  - Square Type Head
    - Right Hand  YKC2960/SQ
    - Left Hand  YKC2959/SQ
- Wing Mirror - Right or Left Hand  RS1570
GENERAL

MUDFLAPS
Mudflaps (Pair)
- Front (inc. fittings) RM8154
- Rear (inc. fittings) RM8154

PERSONAL ORGANISER
Land Rover Personal Organiser
Superb value!
- 14 x 20cm (6 ring) in dark burgundy with Land Rover badge
- Binder only STC50440
- Binder & Diary insert STC50440K

VOUCHERS
Rimmer Bros ‘Vouchers’;
Vouchers make an ideal present for Classic car owners.
- £5.00 value RX1337
- £10.00 value RX1338
- £20.00 value RX1339
- £50.00 value RX1341

COFFEE MUG
‘Triumph’ Coffee Mug RX1264

OVERMATS
Footwell Tailored Overmats - Velour (Front & Rear) (Set of 4)
Suitable for RHD & LHD models. RM8123

VEHICLE NUMBER PLATES

VALVE CAPS
Valve Cap set, Triumph HMP190129

BASEBALL CAP
‘Rimmer Bros’ Baseball Cap RX1425

KEY RING
Key ring/fob;
‘Laurel’ ‘Triumph Shield’

COFFEE MUG
‘Triumph’ Coffee Mug RX1264

OVERMATS
Footwell Tailored Overmats - Velour (Front & Rear) (Set of 4)
Suitable for RHD & LHD models. RM8123

VEHICLE NUMBER PLATES

STANDARD

DE LUXE - 3D

BLACK - PRESS TED ALUMINIUM

BLACK - ACRYLIC

BLACK - ACRYLIC (ENGRAVED)

ONLY AVAILABLE TO PERSONAL CALLERS.
New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:
- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/work passes (with photo ID).

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

Vehicle Number Plate - Front
Standard NPF
Standard with ‘GB’ logo NPFGB
Deluxe - 3D effect NPF3D
Deluxe - 3D effect with ‘GB’ logo NPF3DB

Vehicle Number Plate - Rear
Standard NPR
Standard with ‘GB’ logo NPRGB
Deluxe - 3D effect NPR3D
Deluxe - 3D effect with ‘GB’ logo NPR3DBG

Vehicle Number Plate (Pair) - Black
Black background, Silver lettering
Legal on Vehicles Reg’d to 1/1/75.
Pressed aluminium (PR) RX1365
Acrylic - standard letters (PR) RX1365B
Acrylic - engraved letters (PR) RX1365A

Fitting Kit - number plates
Universal kit including 4 self tap screws, 2 white cups, 2 yellow caps & 8 double sided adhesive pads.
ADVERTISING PRINTS

Reproductions of Original Triumph Adverts.
We have available a good selection of full colour advertisements/posters as released by Triumph - British Leyland, representing adverts used Worldwide.

Advertising (Ex-Publicity) Prints;
‘Naturally, Concon bu...’ (2000) \text{RM8224}
‘Our Executive Jet’ (2.5P) \text{RM8205}
‘2500 TC Saloon’ \text{RM8225}
‘2500 S Saloon’ \text{RM8222}
‘2500 S Estate’ \text{RM8223}

DECALS & BADGES

‘Union Jack’ badge (30 x 50mm)
- Enamel \text{RX1299}
- Stick-on \text{RX1299S}
- Grille badge ‘T. S. O. A.’ \text{HMP121001}
- “Triumph Sporting Owners Association” Cloth badge ‘BL Motor Sports’ \text{HMP190078}

TRANSFERS

‘Triumph Laurel’ Leaf Transfer - Large (200mm dia)
- Popular application - Bonnet
  - Black \text{XKC3700}
  - Gold \text{XKC3702}
  - Silver \text{XKC3701}
  - Red \text{RB7222}

‘Triumph Laurel’ Leaf Transfer - Small (50mm dia)
- Popular application - Front Wing
  - Black, Gold or Silver \text{RB7178}

MODEL CARS

Die Cast Model Cars (1/43 Scale)
- 2000 Mk2 Saloon (White) \text{RM8240}
- 2.5Pi Saloon (Red) \text{RM8240-03}

TAX DISC HOLDER

FREE

Decal ‘Rimmer Bros’
- Black/Silver, Self adhesive. \text{RA1055}

DECAL

FREE

Decal ‘Rimmer Bros’
- Black/Silver, Self adhesive. \text{RA1055}
CAR CAPSULE

The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems.

Quick and easy to use, Car-Capsule is suitable for both long and short term storage.

The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle. Car-Capsule helps prevent interiors from becoming damp & musty during storage.

2000/2500 Car-Capsule (480x180cm) RX1402
Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.

OUTDOOR ‘MONSOON’ SEMI-TAILORED CAR COVERS

Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

- Spitfire, GT6, TR2 & 3
- TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse
- Stag
- 2000/2500 saloons, Rover SD1
- Extra large - Range Rover etc

FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

TOTAL PROTECTION!

MOBILE FRIDGE/TRAVEL COOLER

Ideal for keeping food and drinks cool in the summer! Simply plugs into cigar lighter. Fantastic value.

Aluminium frame/wood slats (inc. fittings) RX1330
All Aluminium frame (inc. fittings) RX1330A

MOBILE FRIDGE/TRAVEL COOLER RX1540
### TRIUMPH VIDEOS

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.

#### THE TRIUMPH MARQUE

RX1436

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spitfires from 1953 to 1968 and the introduction of the TR6. Footage of the 25th Monte Carlo Rally is also included.

#### TRIUMPH HERALD

RX1437

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.

#### LEYLAND CARS OF THE 70's

RX1442

A celebration of those wonderful films made to launch some famous cars of the golden years at British Leyland. Includes footage of the Malta, Marina, Allegro and Princess. (62 minutes in total).

### WORKSHOP MANUALS (FACTORY)

<table>
<thead>
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<th>Model</th>
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### WORKSHOP MANUALS (HAYNES)

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<td>Carburettor Manual</td>
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<td>Weber, Zenith, Stromberg</td>
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<td>Range Rover (1970-92)</td>
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### SALES BROCHURES (ORIGINAL)

- Spitfire 1500: RL1379
- TR7 Convertible: RB7283

### HAYNES OWNERS WORKSHOP MANUAL - MAN

All models, shapes, sizes & colours, 120,000BG to present day. By Dr Ian Banks. 128 pages. The practical step-by-step guide to men’s health. Not a motoring manual, but a health manual presented in the style of a Haynes car repair guide! Covers basic health advice and ‘trouble-shooting’ with text and illustrations. Men are far more likely to look after their cars than their own bodies! Reading this could mean the difference between a healthy, high mileage life and premature breakdown.

‘Man’ Haynes Manual RX1534
## Parts Books - 'British Leyland'

<table>
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See catalogue for full listings.

## Owners Handbooks

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<td>Triumph 2000/2500</td>
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SD1 – Refer to catalogue
**GENERAL CONSUMABLES**

- WD40 (Large - 400ml) GAC111
- Easystart (Bradox) RX1511
- Radweld (Hults, 250ml) RX1508
- Silicone Sealant (80ml tube) GHF6093
- Hylomar (Gasket Sealant) 100g GG1002
- Loctite (Tube) 3ml or 24ml GAC100
- Exhaust jointing compound GCH112
- Copaslip (Tube) 85g RX1340
- Brake cleaner (Aerosol) GBF901
- Brake Rubber Grease 514578
- Latex Rubber Gloves (Pack of 100) RX1406

**TOOLS**

- Valve spring compressor tool RX12260HV
- Overhead Valve Models RX1423
- Grease Gun RX1222
- Carb Adjusting Tool (Strombergs) RX1385
- Clutch Alignment Tool RX1356
- Oil Filter Strap Wrench RX1514
- For cartridge (spin-on) type filter.
- Spark Plug Spanner GAT140
- Spring Compressor Tool RX1328
- Wheel Nut Brace 138514

**VEHICLE SECURITY**

- 'Dis-Car-Nect' starter immobiliser RX1356
- Replacement screw knob RX1356K
- Replacement fuse RX1356F

**WHEELS**

**5-SPOKE ALLOY WHEEL KITS**

See page 24 for details.

**MINILITE REPLICA WHEEL KITS**

See page 25 for details.

**WIRE WHEEL CONVERSION KIT**

See page 25 for details.

**WHEEL WAX**

Prevents the build up of brake dust and stops corrosion. Protects against road salt, tar and grime. Gives an incredible shine.

Wheel Wax (225g) RX1262

---

**HOW DOES ‘DIS-CAR-NECT’ WORK?**

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits ( stereo memories, vehicle alarm etc.).

Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time.

For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, 'Dis-Car-Nect' will also prevent battery drain, simply unscrew the knob and remove the fuse.

Fits all vehicles and is easily fitted to any battery terminal.

Full installation/user instructions supplied with every unit.
LUBRICANTS & FLUIDS

ENGINE OIL

Unipart (20W/50)
4.55 Litre/1 Gallon
1 litre
Duckhams Q (20W/50)
4.55 Litre/1 Gallon

ENGINE OIL CAPACITY (INC FILTER) 5.1 LITRES.

Unipart (EP90) Gear Oil
0.5 Litre
5 Litre
ATF-Auto Transmission Fluid
0.5 Litre
5 Litre

CAPACITIES: MANUAL GEARBOX 1.2 LITRES,
GEARBOX & OVERDRIVE, A-TYPE 2 LITRES, J-TYPE 1.5 LITRES,
AUTO GEARBOX 6.8 LITRES, DIFFERENTIAL 1.3 LITRES.

BRAKE/CLUTCH FLUIDS

Unipart (DOT 3) 1 Litre
Silicone 0.5 Litre*
Silicone 1 Litre*
*Do not mix with standard fluid

GREASE & LUBE

Lithium Grease
Multi-Purpose:
Unipart 0.5 Litre (Tube)

RADIATOR RELIEF

A MUST FOR ALL OWNERS

30°F lower operating temperature
50% quicker warm up time
Safe with water/antifreeze mixture
Safe with cast iron, alloy engines and heads
Increased engine life
100% biodegradable, non-corrosive, non-toxic
For use in all water cooled engines

RADIATOR RELIEF (946ml)
Treats 1 engine.

RX1461

ANTIFREEZE

Unipart Antifreeze
1 Litre
5 Litre

CASTROL OILS

Castrol Oil Jugs
1/2 Pint
1 Pint
2 Pint
All Three Jugs

RX1395
RX1396
RX1397
RX1398

UNLEADED FUEL ADDITIVES

Bottled additives are available which can be mixed with either ‘Premium’ or ‘Super’ unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

Castrol Valvemaster
250ml
Castrol Valvemaster Plus
250ml

Endorsed by the federation of British Historic Vehicle Clubs (FHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.

RX1407VM
RX1407VMP

Castrol Valvemaster
250ml
Castrol Valvemaster Plus
250ml

Endorsed by the federation of British Historic Vehicle Clubs (FHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.

RX1407VM
RX1407VMP
FINNEGANS ‘ANTI-CORROSION’ WAXOYL
Waxoyl starter kit RX1032
Inc RX1028, RX1030, RX1031

Waxoyl
5 Litre can RX1027
2.5 Litre can RX1029
2.5 Litre cartridge RX1028
Trigger spray gun RX1033
High pressure spray gun RX1030
Use with 2.5 litre cartridge RX1031
Extension probe RX1026
Use with high pressure spray gun RX1025
Aerosol (400ml) RX1024
Aerosol (200ml) 1 litre RX1023
Underbody seal; 500ml

‘CONCOURS’ SPECIALIST WHEEL CLEANER

The ‘Concours’ specialist wheel cleaning system will help you care for your Classic’s wheels. Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), ‘Concours’ wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

‘Concours’ Wheel Cleaning Kit - RX1405
Kit includes;
● Special cleaning solution (580ml).
● Wooden handled cleaning brush & dispenser.
● Finishing/protection solution (180ml)
● 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.

ROADSIDE TOOLS & TOURING EQUIPMENT
Tow Bar only (Less tow ball & electrical fittings) 211688
Mk1 GT607E
Mk2 Estate GT607E
Tow ‘ball’ only (50mm) GT1101
Cover (Tow ball) GT308
‘A’ membership & relay pack RX1329
Lightweight (Disposable) overalls; RX1408M
Medium (approx. 47” chest)
Large (approx. 51” chest) RX1408L
Extra large (approx. 55” chest) RX1408X
‘Warning’ triangle RX1344
Safety jacket (Luminous) GAC2999
Be Safe - Be Seen
Rubber disposable gloves RX1406
Supplied in packs of 100.
Tool bag only (For jack etc) RX1364
Scissor jack & handle 311345
Wheel nut brace 138514
Tyre pump (Silo type) 523638A
Foot Pump GAT347
‘First-Aid’ kit RX1399
Fire Extinguisher GAC9994

BODY CARE

AUTOGYLM CAR CARE PRODUCTS
Autoglym Car Care Pack RX1510
includes items marked *
Silicone Resin Polish (325ml)* RX1312
Bodywork Shampoo/Conditioner (500ml)* RX1313
Car Interior Shampoo (500ml)* RX1314
Glass Polish (250ml)* RX1315
Cutting Polish (325ml)* RX1316
Extra Glass Protection (325ml)* RX1317
Bumper Care (325ml)* RX1318
Vinyl & Rubber Care (325ml)* RX1319
Leather Care Cream (325ml)* RX1320
Superklym Chrome Polish (55ml)* RX1321
Clean Wheels (500ml)* RX1322
Perfect Polishing Cloth (219g fl)* RX1323
Aqua Dry (Synthetic Chamois)* RX1324
Clean Machine (1 Litre)* RX1325

Hood Care & Maintenance Kit RX1433
Alloy Wheel Seal (Silicone spray) RX1443
Instant Tyre Dressing RX1368
Intensive Tar Remover RX1367

OTHER CAR CARE PRODUCTS
Sponge RX1415
Wash Leather RX1416

ACCESSORIES
PAINTS
Aerosols & Touch-in Tins

GENERAL APPLICATION (Aerosol)
- Black - High Gloss (400ml) RX4070A
- Black - Matt (500ml) RX1266
- Black - Satin (500ml) RX1538
- Silver (Suitable for Wheels) (450ml) RX1026
- Lacquer - Clear (Suitable for Wheels) (400ml) RX1261

PRIMER (Aerosol)
- White (150ml) RX4048A
- Red Oxide (150ml) RX4049A
- Grey (150ml) RX4047A

ENGINE PAINT
Engine Paint (High Heat)
- Black (400ml) (Aerosol) RX1432A
- Aluminium (400ml) (Aerosol) RX1432AL
- Brush-on (125ml) (Tin) RX1432B

CHASSIS PAINT
Chassis Paint (For general touch up)
- Black Brush-on (125ml) RX4070B

BODY PAINTS

The paints listed below have been manufactured to replicate original factory colours. To ensure a good match with your car’s body colour, we recommend testing a small unobtrusive area first, since original paint may have faded, or resprayed bodywork may be of a slightly different shade.

Please note that used aerosols are non-returnable.

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