

THE PARTS YOU NEED



Triumph

**2000
2500
2.5Pi**

**PARTS & ACCESSORIES
CATALOGUE**

EDITION 2.2



BRITISH MOTOR
HERITAGE APPROVED

**RIMMER
BROS**

SOURCE CODE T2M4

THE RIMMER BROS SERVICE

WE HAVE THE
PARTS

WE GUARANTEE
THE QUALITY

WE'RE KEEN ON
PRICE

WE DELIVER
FAST

WE KNOW YOUR
CAR



HELPING YOU CARE FOR YOUR TRIUMPH

Designed by Michelotti, the Triumph 2000 was launched in the UK in 1964 - loosely replacing the Standard Vanguard as Leyland's contender in the market sector. Comfortable and well-appointed, it was a successful car from the outset, but the range became an even better proposition in 1969.

Early in that year, the 2.5Pi was introduced, giving its owners the kudos of driving Britain's first ever fuel-injected production saloon. And for the Motor Show later in the year, along came the new-look Mk2 car, starting with the 2000 Mk2 and the 2.5Pi Mk2.

This catalogue covers the Triumph 2000/2500 range of vehicles from 1969 to 1977, encompassing the 2000 Mk 2, 2.5Pi Mk2, 2000 TC and the later 2500S & 2500 TC models, and to a small degree the Mk1 2000. It does not specifically cover the Triumph 2000 Mk1, though many components are interchangeable. There is a section at the end of this catalogue for the 2000 Mk1 showing the parts that we currently have in stock specifically for this model.

The parts inventory which allows us to support these vehicles has taken years to build and catalogue. It represents massive investment, without which it would be impossible to give the level of professional service on which our customers can always rely. There is no short cut.

To complete the Rimmer Bros service, that stock of parts is organised and maintained by a system which is truly efficient. It is controlled by people who know the cars and parts thoroughly. And finally it is catalogued, comprehensively and with great care. Classic Triumph cars are our major specialist area. It is our stated intention to provide the owners of those cars with the service they need to keep their cherished possessions in sought-after condition. In every way, we try to help.

If you cannot find the part(s) listed that you require (for any model), please phone as we can consult Factory Parts listings and confirm availability.

MEMBERS OF BRITISH MOTOR HERITAGE

British Motor Heritage is an organisation committed to the preservation of the cars which have special places in our motoring history. One of the ways in which it pursues this objective is by helping to ensure that replacement parts are available and are of sufficient quality. Stringent standards are necessary to meet the requirements of Heritage approval, and the highest accolade for any company involved with the supply of parts for classic cars is to have Heritage approval.

Rimmer Bros were invited to Heritage membership in 1987 and are approved for Triumph and Rover SD1 models.



THE CARS WE SPECIALISE IN

As well as supplying parts for your 2000/2500/2.5Pi, we also concentrate on TR2/3/4/4A, TR5/250, TR6, TR7/8, Stag, Spitfire, GT6, Dolomite, Herald, Vitesse, Rover SD1, Range Rover, Discovery, Freelander, 90/110 and Land Rover 'Series' vehicles. Please refer to inside rear cover for details on all our catalogues.



**RIMMER
BROS**

UK · WORLDWIDE · THE



SO WHERE DO WE GET OUR PARTS

Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.



THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things.

Firstly, our people know the cars we're dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 350,000 recorded part numbers with over 25,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate "order picking." Careful packaging and despatch procedures.

THE PEOPLE YOU'RE DEALING WITH

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.



RIMMER BROS

COMMITMENT TO CUSTOMER SERVICE

Helpful - Accurate - Fast - Efficient

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times.

Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars.

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.



TRADE MARKS & LOGOS: The 'Triumph' and 'Heritage' logos used herein are registered Trade Marks of British Motor Heritage Ltd, and are used with their license under the special 'Heritage' approval scheme.

© Copyright Rimmer Bros. All rights reserved. No part of this publication may be copied, reproduced, stored in any retrieval system, communicated or transmitted in any form or by any means, including Photocopying, Electronic, Mechanical or otherwise, without prior written permission from Rimmer Bros Ltd.

TRIUMPH PARTS SPECIALIST



TELEPHONE NUMBER

SALES

**01522
568000**

(Overseas +44 1522 568000)

FAX NUMBER

SALES

**01522
567600**

(Overseas +44 1522 567600)

ADDRESS DETAILS

**Rimmer Bros, Triumph House,
Sleaford Road, Bracebridge Heath,
Lincoln, LN4 2NA, England.**

ORDERING BY E-MAIL AND THE INTERNET

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

E-Mail:
sales@rimmerbros.co.uk



Order through our website using our **secure** on-line ordering system!

All the latest news, special offers, products and prices just a 'click' away.

HOW TO

THIS CATALOGUE & OUR PRICE GUIDE

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering. It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a 'Trouble Shooter Guide'.

ORDERING BY PHONE

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.



UK Payment for Phone Orders

(See also "Overseas Orders & Payment.")

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Maestro, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder's full name and registered card address.

After Hours Ordering Service

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc. postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

ORDERING BY POST

Triumph House, Sleaford Road, Bracebridge Heath, Lincoln, LN4 2NA, England.

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

UK Payment for Post Orders

(See also "Overseas Orders & Payment.")

Send your remittance with the order. The 'Pricing' section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out "Rimmer Bros Ltd" please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, "Cheque Value Not To Exceed £...". You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

ORDERING BY FAX

UK CUSTOMERS: 01522 567600 OVERSEAS CUSTOMERS: +44 1522 567600

See also "Overseas Orders & Payment."

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

COLLECTING IN PERSON

If you wish to 'call and collect', you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We're about 2 miles south of Lincoln on the A15 Lincoln to Sleaford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to classic car owners Worldwide. We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;

- A) Credit card, Debit card or Charge card.
- B) Bank cheque - in ££s sterling (Drawn on a London Bank)
- C) Travellers Cheques (signed) - in ££s sterling.
- D) Giro Cheques in ££s sterling.
- E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We can advise of the best method of despatch when you telephone. The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

WE EXPORT TO THE

EC & WORLDWIDE

TEL: +44 1522 568000

FAX: +44 1522 567600

E-MAIL: sales@rimmerbros.co.uk

CATALOGUE CONTENTS

	PAGE
Quickfinder	5
Engine & Components	7
Engine & Gearbox Mountings	12
Cooling & Heating	13
Fuel System	14
Exhausts	16
Gearbox	17
Propshaft, Differential & Driveshafts	20
Suspension Kits	21
Suspension	23
Road Wheels	24
Brake System	26
Steering	27
Electrical	28
Body Repair Panels	32
Body Parts & Fittings	33
Exterior Trim & Badges	36
Interior Trim	37
Triumph 2000 Mk1 (Miscellaneous Items)	39
Accessories	40

NEW & RECONDITIONED PARTS

Almost every part we list is sold brand-new, but in many instances we also offer you the facility to buy "Reconditioned" (usually giving us your old component in part-exchange).

Where there is a reconditioned version of a part, you will find the letter 'R' added at the end of the part number.

EXCHANGE SURCHARGES (REFUNDABLE)

Where parts are sold on an exchange basis, an "Exchange Surcharge" is applied - a deposit in effect, which is refunded to you when your old unit is received by us. This system allows you to make an exchange without having to send the old unit first ... it can often prevent your vehicle being off the road. The amount of the Exchange Surcharge is shown in the Price Guide in italics below the part number.

Before returning your old unit, please telephone our customer service dept on 01522 568000 in order to obtain a return authorisation number. See reverse of invoice for full details of return procedure. Units must be drained of oil, water and be serviceable; we reserve the right to retain all or part of the surcharge if the unit is irreparable, damaged, incomplete or not identical to the type supplied.

SELECTED USED PARTS

We are often asked for parts that are no longer available, where the cost of re-tooling or re-manufacturing is prohibitive, and there is little or no chance of the part becoming available. We have also found that some customers prefer the option of being able to buy a (non safety critical) used alternative, where perhaps the cost of a new part is unjustified.

Over the years, we have acquired many parts which are suitable for re-sale. You will find these parts listed in the Price Guide under the same part number reference as new but with a 'U' suffix. All used parts have been cleaned and inspected and are sold as serviceable when fitted.

"Errors & Omissions Excepted. All parts offered subject to availability. All part numbers, illustrations and photographs used in this catalogue are intended for reference/identification purposes only, and are not necessarily an exact representation of the goods supplied. Whilst we make every effort to ensure the accuracy of product descriptions in this catalogue, they are based upon information supplied by the manufacturer/distributor at the time of publication. There may be occasions - due to circumstances beyond our control - when specifications are changed, or when goods become temporarily unavailable." Certain part numbers have been superseded to an alternative number when a later version or updated specification is offered.

ACKNOWLEDGEMENTS: Rimmer Bros would like to thank the many owners who volunteered their cars for location photography used in this catalogue.

POPULAR PARTS

This section will help you find the parts which are most frequently called for; filters, gaskets, seals, bushes, etc. If you are unsure, you will find each part listed again under its appropriate section.

Engine Service Kits

Kits are for vehicles fitted with standard ignition/oil filter etc.

They include the following standard parts;
Spark plugs, points, oil/air filters, condenser & fan belt.

Service kit;		
2000 Mk1 -		
to MB77659	(1)	RM8241
from MB77660	(1)	RM8242
2000 Mk2 -		
for Strombergs	(1)	RM8243
for SU carbs	(1)	RM8244
2.5Pi Mk1	(1)	RM8248
2.5Pi Mk2 -		
to MG83620	(1)	RM8249
from MG83621	(1)	RM8250
2000 (1974)	(1)	RM8245
2000TC	(1)	RM8245
2500S-		
to 1974/5	(1)	RM8246
from 1975	(1)	RM8247
2500TC-		
to 1974/5	(1)	RM8246
from 1975	(1)	RM8247

Service Items

Oil Filter;		
Standard (element)	(1)	GFE131
Cartridge (For spin-on conversion)	(1)	RR1243
Air Filter (Standard);		
See also K&N filters listed in Fuel section.		
2000 Mk1	(2)	GFE1051
2000 Mk2 (SU Carbs)	(2)	GFE1059
2000 Mk2 (Strombergs)	(2)	GFE1051
2.5 Pi Mk1/Mk2*	(1)	GFE1048
2000TC*	(1)	GFE1048
2500S/2500TC (1974/5)	(2)	GFE1059
2500S/2500TC (1975 on)*	(1)	GFE1048

*Also available K&N (re-useable replacement for standard filter).

Fuel Filter;		
Carb Models	(1)	GFE7004
P.I. Models	(1)	GFE5296
Contact Breaker Points;		
2000 Mk1/Mk2 & 2.5Pi Mk1	(1)	GCS101
2.5Pi Mk2 (To MG83620)	(1)	GCS101
2.5Pi Mk2 (From MG83621)	(1)	GCS118
2000 (1974) & 2000 TC	(1)	GCS118
2500S/2500TC	(1)	GCS118

Condenser;		
2000 Mk1/Mk2 & 2.5Pi Mk1	(1)	GSC111
2.5Pi Mk2 (To MG83620)	(1)	GSC111
2.5Pi Mk2 (From MG83621)	(1)	GSC109
2000 (1974) & 2000 TC	(1)	GSC109
2500S/2500TC	(1)	GSC109
Rotor Arm;		
2000 Mk1/Mk2 & 2.5Pi Mk1	(1)	GRA102
2.5Pi Mk2 (To MG83620)	(1)	GRA102
2.5Pi Mk2 (From MG83621)	(1)	GRA114
2000 (1974) & 2000 TC	(1)	GRA114
2500S/2500TC	(1)	GRA114
Distributor Cap;		
2000 Mk1 (Screw on Terminals)	(1)	GDC105
2000 Mk1 (Push on Terminals)	(1)	GDC115
2000 Mk2	(1)	GDC115
2.5 Pi Mk2 (To MG83620)	(1)	GDC115
2.5 Pi Mk2 (From MG83620)	(1)	GDC137
2000 (1974) & 2000 TC	(1)	GDC137
2500S/2500TC	(1)	GDC137
Spark Plugs;		
Available as standard or high performance.		
2000 Mk1 & Mk 2	(6)	GSP4382
2.5 Pi Mk1 & Mk2	(6)	GSP4362
2000 (1974) & 2000TC	(6)	GSP4382
2500S & 2500TC	(6)	GSP4382
Plug Lead Set (All models)		
Standard	(1)	GHT142
Silicone	(1)	GHT142S
Ignition Coil;		
Available as standard or high performance.		
2000 Mk1/Mk2 & 2.5Pi Mk1	(1)	GCL110
2.5Pi Mk2 (To MG83620)	(1)	GCL110
2.5Pi Mk2 (From MG83621)	(1)	GCL132
2000 (1974) & 2000TC	(1)	GCL132
2500S & 2000TC	(1)	GCL132
Fan Belt;		
2000 Mk1 (To MB77659)	(1)	GCB11038
2000 Mk1 (From MB77660)(1)	(1)	GCB11025
2000 Mk2/2000 (1974) & TC	(1)	GCB11088
2.5 Pi Mk1 & Mk2	(1)	GCB11088
2500S & 2500TC	(1)	GCB11088
Power Steering Belt (All Models)	(1)	GCB10900
For vehicles fitted with power steering.		
Wiper Blade	(2)	GWB198

Engine Gaskets

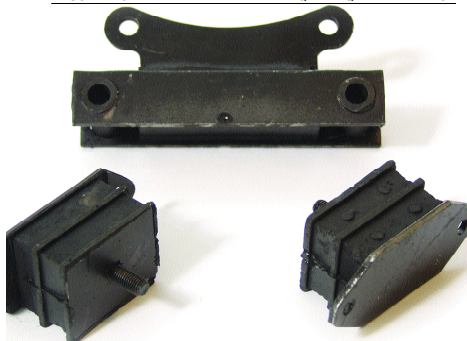
Head Gasket Set;		
2000 Mk1	(1)	GEG115
2000 Mk2 (To ME50000)	(1)	GEG179
Non recessed cylinder bores.		
2000 Mk2 (From ME50001)	(1)	AJM1193
Recessed cylinder bores with tag gasket.		
2.5 Pi Mk1	(1)	GEG179
2.5 Pi Mk 2 (To MG50000)	(1)	GEG179
Non recessed cylinder bores.		
2.5 Pi Mk2 (From MG50001)	(1)	AJM1193
Recessed cylinder bores with tag gasket.		
2000 (1974) & 2000 TC	(1)	AJM1193
2500S & 2500TC	(1)	AJM1193
Head Gasket only;		
2000 Mk1	(1)	207102
2000 Mk2 (To ME50000)	(1)	GEG346
Non recessed cylinder bores.		
2000 Mk2 (From ME50001)	(1)	GEG387
Recessed cylinder bores with tag gasket.		
2.5 Pi Mk1	(1)	GEG346
2.5 Pi Mk2 (To MG50000)	(1)	GEG346
Non recessed cylinder bores.		
2.5 Pi Mk2 (From MG50001)	(1)	GEG387
Recessed cylinder bores with tag gasket.		
2500S & 2500 TC	(1)	GEG387
Rocker Cover Gasket	(1)	GEG413
Exhaust/Inlet Manifold Gasket;		
2000 Mk1 only	(1)	AJM613
All other models	(1)	GEG682
Exhaust Down Pipe Gasket;		
2000 Mk1 only	(1)	GEG701
All other models	(1)	GEG718
Sump Gasket Set;		
With Oil Seals	(1)	GEG214K
Less Oil Seals	(1)	GEG214
Sump Gasket only	(1)	GEG515
Timing Cover Gasket	(1)	211126
Thermostat Gasket	(1)	GTG103
Water Pump Gaskets		
Water Pump to Housing	(1)	138701
Housing to Cylinder head	(1)	138792
Fuel Pump (to block)	(1)	138791



Oil Seals

Oil Seal Kit	(1)	RM8251
Inc. front/rear engine, gearbox (all derivatives) & diff (front & side).		
Crankshaft Oil Seals;		
Front (Timing Cover)	(1)	UKC1110
Rear (Main)	(1)	143456
Gearbox Oil Seals (Manual);		
Front (All)	(1)	141756
Rear (Non Overdrive)	(1)	146129
Rear ('A' Type Overdrive)	(1)	146129
Rear ('J' Type Overdrive)(1)		NKC39A
Gearbox Oil Seals (Auto)		
Auto 35 & 65 types.		
Front	(1)	BAU1034A
Rear	(1)	RTC447
Differential Oil Seals;		
Front (Pinion)	(1)	137346
Side (Output)	(2)	138523
Front Hub Seal	(2)	GHS132
Rear Hub Seal;		
Inner	(2)	GHS131
Outer	(2)	GHS133





Mountings/Suspension Bushes

Engine Mounting	(2)	124734
Gearbox Mounting	(1)	134488
Anti Roll Bar Bush;		
Standard	(2)	155310
Polyurethane	(2)	155310P
Track Arm Bush;		
Standard	(2)	138885H
Polyurethane	(2)	138885P
Drag Strut Bush;		
Standard	(4)	138143
Polyurethane	(4)	138143P
Front Strut Top Mounting	(2)	138876
Insulator Pad (Front Spring);		
Lower		
Standard	(2)	157136
Polyurethane	(2)	157136P
Upper		
Standard	(2)	139160
Polyurethane	(2)	139160P
Insulation Pad (Rear Spring);		
Upper & Lower		
Standard	(4)	138823
Polyurethane	(4)	138823P
Rear Trailing Arm Bush;		
Standard	(4)	137599
Hard	(4)	137599H
Polyurethane	(4)	137599P
Rear Subframe Bush (Large)		
Standard	(2)	150382
Diff Mounting Rubbers (Rear);		
Saloon		
Mounting Bush (Cone) (Upper/lower)		
Standard	(4)	134235
Polyurethane	(4)	134235P
Mounting Bush (Spacer)	(4)	156022
Upper/lower. Replaces UKC5327/8 - 1974 on.		
Estate		
Mounting Bush (Cone) (Upper)		
Standard	(2)	134235
Polyurethane	(2)	134235P
Mounting Bush (Cup) (Lower)		
Standard	(2)	134236
Polyurethane	(2)	134236P



Cables

Accelerator Cable;		
2000 Mk2	(1)	153950
2.5Pi Mk2		
RHD	(1)	160306
LHD	(1)	153980
2000TC	(1)	UKC5798
2500S	(1)	UKC5798
2500TC	(1)	UKC5798
Choke Cable;		
2000 Mk2 (to 1974)	(1)	153981
2000 Mk2 (from 1974)	(1)	UKC3983
2.5Pi Mk2 (to ME750000)	(1)	UKC2121
2.5Pi Mk2 (from ME750000)	(1)	214888
2000TC	(1)	TKC5121
2500S	(1)	TKC5121
2500TC	(1)	TKC5121
Heater Control Cables		
Heat Control	(1)	519258
Distribution (Screen/feet)	(1)	519259
Fresh Air Vent	(1)	519260
Wiper Drive Cable (Rack)	(1)	503604
Bonnet Release Cable	(1)	630573
Handbrake Cable (Front)	(1)	152779
Handbrake Cable (Rear)	(1)	GVC1007
Speedo Cables - 2000 Mk2 & 2.5Pi Mk2;		
Manual - Non O/drive	(1)	GSD311
Manual - A type O/drive	(1)	219167
Manual - J type O/drive	(1)	GSD172
Auto - Type 35 (up to ME13096/MG7056) (1)		GSD167
Auto - Type 35 (from ME13097/MG7057) (1)		GSD247
Speedo Cables - 2000TC, 2500S & TC;		
Manual - Non O/drive	(1)	GSD311
Manual - J type O/drive	(1)	GSD291
Automatic - Type 35	(1)	GSD247
Automatic - Type 65	(1)	GSD311
Speedo Angle Drive (Manual)	(1)	120694
Kick Down Cable;		
Type 35 Gearbox	(1)	TKC2396
Type 65 Gearbox	(1)	TKC3013



Kits

This is just a small selection from our range of kits which we have available for the Triumph 2000/2500 range of cars. Our kits will enable you to order all the correct parts (with the minimum of fuss) and save money by using just one part number. Please refer to relevant section for detailed listings of all kits.

Clutch Kit (Kit inc Cover, Plate & Bearing);	(1)	RM8043
All models.		
Kenlowe Electric Fan Kit	(1)	RB7065
Core Plug Set	(1)	RG1034
Oil Cooler Kit	(1)	RR1296
Also converts oil filter to spin-on cartridge type.		
Rocker Oil Feed Kit	(1)	RR1340
Injector Pipe Kit (Pi)		
Includes pipes from metering unit to injectors.		
Braided - stainless steel	(1)	RR1169
Hose Kits (Inc all hoses & clips)		
Non PAS vehicles		
2000 Mk2	(1)	RM8125
2.5Pi Mk2	(1)	RM8127
2000TC/2500TC & S	(1)	RM8129
PAS vehicles		
2000 Mk2	(1)	RM8126
2.5Pi Mk2	(1)	RM8128
2000TC/2500TC & S	(1)	RM8130
Gearbox Recon Kit;		
For further details and information. Please refer to;		
TRANSMISSION & AXLES - Mainshaft & Input Gears.		
2000 Mk2 & 2.5Pi Mk2	(1)	RM8066
2000TC, 2500S & TC	(1)	RR1121
Alloy Road Wheel Kits	(1)	RS1462
Original 2500S, fits all models, 5 spoke, 14" x 5 1/2 J		
Kit inc 4 or 5 wheels, 4 centres/clips & 16 black nuts.		
Wire Wheel Conversion Kit;		
Our Kit Includes 5 wheels. Kits comprise 5 (14") wheels,		
4 splines, 4 knock caps, 16 nuts, 1 copper/hide hammer,		
1 cleaning brush & instructions. UK or EC spec.		
Chromed Wheels	(1)	RS1087C
Painted Wheels	(1)	RS1087P
Brake Kits;		
Front (Mk2) (Inc. discs & pads)	(1)	RM8094
Front & Rear (Mk2)	(1)	RM8108
Inc. discs, pads & shoes.		
Front Wheel Bearing Kit	(2)	GHK1016
Rear Hub Bearing Kit	(2)	GHK1015
Suspension Kits;		
For further details and information. Please refer to;		
SUSPENSION - Front & Rear.		



Rubber Seals

Windscreen Rubber (Front)	(1)	707036
Rear Screen Rubber (Saloon)	(1)	913938
Tailgate Screen Rubber (Estate)	(1)	904490
Tailgate Seal (to Body) (Estate)	(1)	717666
Bonnet Seal (Stick on) (to bulkhead)	(1)	716802S
Boot Lid Seal (Saloon)	(1)	YKC1769
Door Seal - Front or Rear (Rubber)	(4)	707220
Fits on door frame.		
Door Aperture Edge Trim	(4)	RX3003
Front & Rear. Various colours available.		
Fits around door aperture.		
Door Glass Seal (Outer);		
Front (Rh)	(1)	707106
Front (Lh)	(1)	707105
Rear (Rh & Lh)	(2)	707107
Door Glass Felt Seal (Inner);		
Front (Rh & Lh)	(2)	613908
Rear (Rh & Lh)	(2)	613909

QUICKFINDER

Full Engines (Recon)

Full Engine - Unleaded (Exchange):

2000 Mk2	(1)	RG1020R
2000 (1974) & 2000 TC	(1)	RG1020R
2.5Pi Mk2	(1)	RM8046R
<i>Note: Unleaded metering unit & Bosch fuel pump required to run on unleaded.</i>		
2500S & 2500 TC	(1)	RR1532R
Engine Installation Kit	(1)	RR1156

Gaskets, filler etc.

Engine Oils, refer to Accessories - Lubricants & Fluids.

5.1 Litres oil capacity (Sump & Filter).

Short Engines (Recon)

Short Engine (Exchange):

Note: A new Oil Pump must be fitted (purchased separately) to validate warranty.

2000 Mk2 (To ME50000)	(1)	RG1021R-NR
<i>Non recessed Cylinder Bores.</i>		
2000 Mk2 (From ME50001)	(1)	RG1021R-R
<i>Recessed Cylinder Bores.</i>		
2000 (1974) & 2000 TC	(1)	RG1021R-R
<i>Recessed Cylinder Bores.</i>		
2.5Pi Mk2 (To MG50000)	(1)	RR2003R
<i>Non recessed Cylinder Bores.</i>		
2.5Pi Mk2 (From MG50001)	(1)	RR2007R
<i>Recessed Cylinder Bores.</i>		
2500S & 2500 TC	(1)	RR2007R
<i>Recessed Cylinder Bores.</i>		

Engine Oils, refer to Accessories - Lubricants & Fluids.

5.1 Litres oil capacity (Sump & Filter).

TECHNICAL JOTTINGS & RELATED COMPONENTS

Full Engine Build-up

When building up a Full Engine to a complete assembly, check the condition of your old water pump, if unsure, replace it.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course. Engine mountings, clutch etc, should also be inspected and renewed where necessary.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture & balance set correctly.

Please familiarise yourself with the running-in and head re-torquing instructions on the card supplied with every engine unit. If this card has become separated from the engine when you take delivery, please contact us.

TECHNICAL JOTTINGS & RELATED COMPONENTS

Short Engine Build-up

When building up a short engine to a complete assembly, check the condition of timing chain, tensioner, sprockets, water pump, camshaft, cylinder head face (for flatness), valves, guides, cam followers, camshaft etc, and replace where necessary.

We supply all these components separately if required along with gasket sets, oil seals, spigot bush, oil filter etc.

The condition of the radiator is crucial to ensure proper and efficient cooling - either replace or have tested professionally (see Warranties), as are all the hoses and thermostat, we strongly recommend these are examined carefully, or replaced as a matter of course.

Ensure correct strength anti-freeze is used in the cooling system. Carburettors should be in good working order with mixture and balance set correctly.

SHORT ENGINE AND CYLINDER BLOCK IDENTIFICATION

Recessed or Non-Recessed Cylinder Bores?

LATE engines have a Recessed Lip at the top of the cylinder bores adjacent to the block face, necessitating a particular type of head gasket, which can be identified by a 'Tag' which stands proud at the rear of the block.

EARLY engines have Non-Recessed bores, and do not have a tag on the head gasket.

RECONDITIONED EXCHANGE ENGINES

Please check existing engine number to ensure correct unit is ordered. Units are supplied 'off the shelf' either as a full engine or a short engine. Alternatively, we can recondition your existing engine if required. Prior to purchasing an engine, please contact us to establish what ancillaries should be removed. The old exchange unit must be serviceable. Refer to latest Price Guide for details.

RECONDITIONED FULL ENGINE SPECIFICATION

All our Reconditioned 'Full Engines' have a high rebuild specification and are suitable for unleaded fuel.

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- Cylinder Block Re-Bored
- New Pistons & Rings
- New Big end Bearings
- Camshaft Re-Profiled
- New Cam Followers
- New Cam Chain & Tensioner
- New Oil Seals
- New Oil Pump Supplied
- New Oil Pressure Relief Valve, Spring and Switch
- Oil Filter
- New Inlet Valves
- New Exhaust Valves
- New Valve Springs
- New Valve Guides
- New Rocker Shaft
- New Rocker Arms

BENCH TESTING

Apart from having a multitude of new parts & components fitted - and with a 12 month/12,000 Mile Warranty - our engine units are run on a test bed after assembly. During the test-run period (at varying engine speeds), all external joints are and seals are checked, and the water temperature and oil pressure are monitored to verify correct operation. After the Bench Test, the engines undergo a final inspection and are prepared for sale.

Note: All units are drained of oil/water before despatch.

Our Full Engines are assembled ready to accept manifolds, water pump and other ancillaries. Additional installation information and running-in details are supplied with every unit. We can also supply a 'Full Engine Installation Kit' that includes all necessary gaskets/oil filter etc, enabling you to install the Full Engine in your vehicle. Alternatively, fitting can be arranged locally in Lincoln if required, at a very reasonable cost.

RECONDITIONED SHORT ENGINE SPECIFICATION

All our Reconditioned 'Short Engines' (ie block, crank, pistons & rods) are built to the following specification;

- Crankshaft Re-ground
- New Main Bearings
- New Thrust Washers
- New Big end Bearings
- Cylinder Block Re-bored
- New Pistons & Rings

Please Note; A new oil pump MUST be fitted (part No 217488).

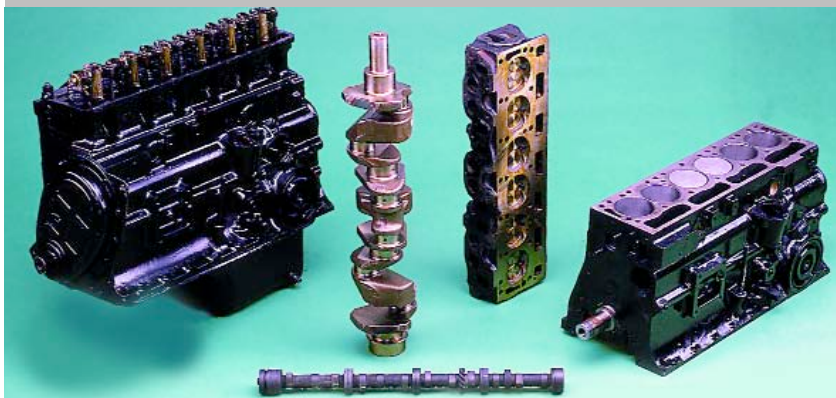
Oil pump, Cam, cam followers & sprockets are not supplied with short engines.

Additional installation information & running-in details are supplied with every unit. Don't forget that we can supply all the necessary gasket sets and components etc, required to build-up a short engine.

IMPORTANT NOTICE; POWER ASSISTED STEERING

Identification of Front Engine Mounting Plate

If your vehicle has Power Assisted Steering, you will need to check that the Front Engine Mounting Plate on the Engine unit supplied has the appropriate mounting bracket for the P.A.S. Pump, if not, it will be necessary to re-fit the mounting plate from your old unit. NB; this note also applies to vehicles with manual steering where the front engine plate differs from the one fitted to the engine we have supplied. (The engine mounting plate fits behind the timing cover). We can supply the necessary gaskets if required to facilitate removal & refitting of the engine plate.



DESCRIPTION QTY REQ PART NO.

Cylinder Block Components

See also; Timing Gear & Camshaft.

Front Engine Plate;		
Manual Steering	(1)	215373
Power Steering	(1)	216995
Gasket – Engine Plate to Block	(1)	215350
Rear Engine Plate;		
Manual Gearbox	(1)	211505
Auto Gearbox	(1)	211677
Cylinder Liner	(6)	158942
Stud – Cylinder Head	(14)	156274
Nut – Cylinder Head	(14)	103810
Washer (For 103810 nut)	(14)	WB600070
Core Plug Set (For block & cylinder head)	(1)	RG1034
Bolt – Main Bearing Cap	(8)	BH607241
Washer – Locking (For bolt BH607241)	(8)	WL600071
Front Sealing Block	(1)	151134
Filler (Sealing block to cylinder block)	(2)	36234
Screw (Sealing block to cylinder block)	(2)	SW605081
Gasket (Sealing block to cylinder block)	(1)	UKC8321
Oil Pressure Switch	(1)	GPS117
Oil Pressure Relief Valve	(1)	132107
Spring – Oil Relief Valve		
Standard	(1)	131535
Up-rated	(1)	131535UR
Washer – Oil Relief Valve	(1)	6K433
Housing – Oil Relief Valve	(1)	107246
Pedestal Distributor;		
2000 Mk2 & 2000 TC	(1)	126784
2.5Pi Mk2 (Reconditioned)	(1)	308396R
2500S & 2500TC	(1)	126784
Gasket – Pedestal (All) (.006")	(1)	104939
Stud* (Pedestal to block)	(2)	TE605105
Nut* (For TE605105 stud)	(2)	GHF201
Washer* (For TE605105 stud)	(2)	GHF332
* NOT required for 2.5Pi models.		
Drive Shaft & Gear Assembly;		
2000Mk2/2000TC/2500S & 2500TC	(1)	126786
Oil pump/distributor		
2.5Pi Mk2 (Distributor/metering unit)	(1)	149099
Bush - Distributor Drive	(1)	149776
Setscrew* (Distributor to pedestal)	(2)	SH605071
Washer-Locking (For HU807)	(2)	GHF331
Washer*-Plain (For HU807)	(2)	GHF300
*Not required for 2.5Pi models.		
Engine Lifting Eye:		
Front	(1)	123716
Rear	(1)	123715
Drain Plug (Cylinder Block)	(1)	129077
Washer - Fibre (For Drain Plug) (A/R)		WF511A
Stud (Fuel Pump to Block)	(2)	TE605105
Crankshaft Oil Seals;		
Front (Timing Cover)	(1)	UKC1110
Rear (Main)	(1)	143456
Housing - Rear Crankshaft Oil Seal	(1)	156530
Gasket (For 156530 housing)	(1)	105321

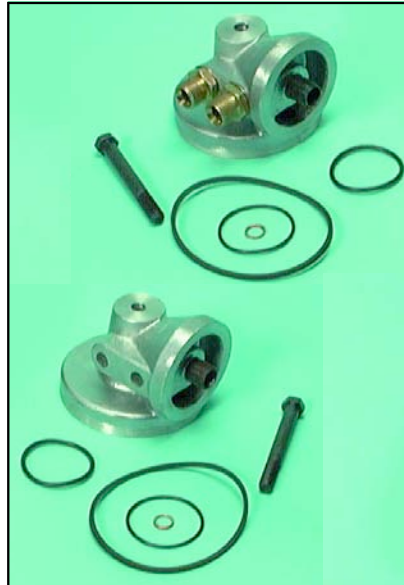
Sump Pan & Oil Pump

Oil Pump Assembly	(1)	217488
Oil Pump Repair Kit	(1)	217488R
Oil Pump Body only	(1)	217486
Oil Screen/Strainer	(1)	TKC2006
Bolt (Oil Pump to Block)	(3)	BH604281
Washer – Locking (For BH604281)	(3)	GHF331
Sump Gasket Set;		
With Oil Seals	(1)	GEG214K
Less Oil Seals	(1)	GEG214
Sump Gasket only	(1)	GEG515
Drain Plug (Sump)	(1)	22G2115
Sump Pan	(1)	308570
Setscrew (Sump to block)	(23)	SH605051
Washer – Locking (For SH605051)	(23)	GHF332
Dipstick	(1)	147712
Felt Washer – Dipstick	(1)	32307
Dipstick Tube	(1)	127652
Oil Pressure Switch	(1)	GPS117

DESCRIPTION QTY REQ PART NO.

Oil Filter

Oil Filter		
Standard (Canister Element)	(1)	GFE131
Cartridge (For Spin-on Conversion)	(1)	RR1243
Canister Type Filter & Bowl	(1)	510107
Washer/Seal (Bowl)	(1)	510109



SPIN-ON FILTER CONVERSION

This adaptor converts the standard 'Bowl' type Filter to the more efficient 'Spin-on' Cartridge type. It makes filter changing easier (and cleaner).

Recommended for all owners!

Adaptor only, Spin-on Filter;		
With Oil Cooler Fitted	(1)	RR1275
Without Oil Cooler Fitted	(1)	RR1238
Oil Filter (Cartridge only)	(1)	RR1243



OIL FEED KIT

Rocker Gear (Remote Mounted) (1) RR1340
Please refer to 'Accessories' for detailed information.



DESCRIPTION QTY REQ PART NO.

Oil Pressure Gauge Kit & Switch

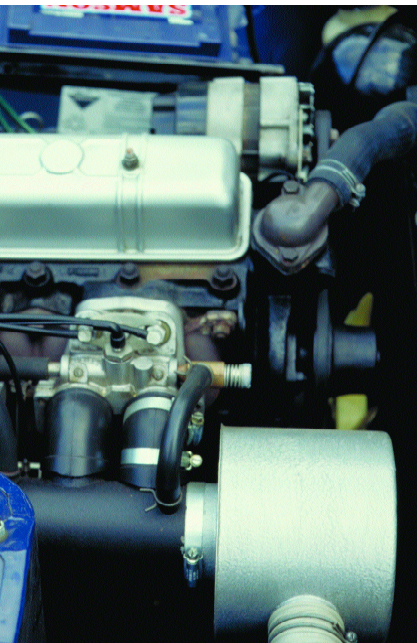


Oil Pressure Gauge Kit	(1)	RX1351/0
Includes Gauge, Pipe, etc.		
Bracket (For Remote Mounting of Gauge)	(1)	RB7050
Adaptor (Oil Pipe to Block)	(1)	143943
Adaptor (Temp Sender to W/Pump Housing)	(1)	11K2846
Washer (Copper - for above)	(1)	AED172
'T' Piece (If retaining Oil Pressure Switch)	(1)	RX1352
Oil Pressure Switch	(1)	GPS117
Oil Pressure Relief Valve	(1)	132107
Spring-Oil Relief Valve		
Standard	(1)	131535
Up-rated	(1)	131535UR
Washer-Oil Relief Valve	(1)	6K433
Housing-Oil Relief Valve	(1)	107246

Oil Cooler Kit (Engine)



Oil Cooler Kit	(1)	RR1296
Including Oil Cooler Radiator, Fitting Kit, Hoses & Fittings.		
Also converts oil filter to spin-on cartridge type.		
Thermostat – Oil Cooler	(1)	RS1456
Not supplied with Oil Cooler Kit.		
Oil Filter (Cartridge only)	(1)	RR1243



Crankshaft & Flywheel

See also Timing Gear & Camshaft.

Crankshaft;

2000 Mk2/2000 (1974) & 2000TC		
New (Inc shells)	(1)	308034K
New (Less shells)	(1)	308034
Reconditioned (Inc shells)	(1)	308034R
2.5Pi Mk2/2500 & 2500TC;		
New (Inc shells)	(1)	311322K
New (Less shells)	(1)	311322
Reconditioned (Inc shells)	(1)	311322R

Thrust Washers;

Standard Size (Pr)	(1)	BHM1366
+ 0.005" Oversize (Pr)	(1)	BHM1366.005
+ 0.015" Oversize (Pr)	(1)	BHM1366.015
+ 0.030" Oversize (Pr)	(1)	BHM1366.030

Pilot Bush – Manual (All models)

ot Bush – Automatic;		
2000 Mk2 (To ME50000)	(1)	151823
2000 Mk2 (From ME50001)	(1)	151396
2.5Pi Mk2/2000TC/2500S & TC(1)		151396

Main Bearing Set;

Standard Size	(1)	RTC1752
+ 0.010" Oversize	(1)	RTC1752.010
+ 0.020" Oversize	(1)	RTC1752.020
+ 0.030" Oversize	(1)	RTC1752.030
+ 0.040" Oversize	(1)	RTC1752.040
+ 0.060" Oversize	(1)	RTC1752.060

Big Ends - Bearing Set;

Standard Size	(1)	RTC1751
+0.010 Oversize	(1)	RTC1751.010
+0.020 Oversize	(1)	RTC1751.020
+0.030 Oversize	(1)	RTC1751.030
+0.040 Oversize	(1)	RTC1751.040
+0.060 Oversize	(1)	RTC1751.060

Crankshaft Oil Seals;

Front (Timing Cover)	(1)	UKC1110
Rear (Main)	(1)	143456

Crankshaft Pulley (main);

Manual Steering (Non Viscous Fan) -		
2000 Mk2	(1)	154380
2.5Pi Mk2 ♦ (See below)	(1)	214479
Power Steering (Non Viscous Fan) -		
2000 Mk2 & 2.5Pi Mk2 ♦	(1)	150215
Manual & Power Steering -		
Vehicles fitted with Viscous Fan.		
2000 TC/2500S & TC	(1)	154380

♦ **Special Note-Pulleys:** Pulley 214479 is no longer available use 154380 as an alternative. Pulley 150215 is no longer available, but we can quote to convert crank pulley/fan to later specification, please enquire.

Woodruff Key	(1)	133234
Oil Thrower (Between Sprocket & Pulley)	(1)	119390

Crankshaft Pulley (Extension);

Manual Steering -		
2000/2500S & 2500TC	(1)	UKC822
Power Steering -		
2000/2500S & 2500TC	(1)	TKC1788

Sprocket-Crankshaft;

Single Chain (Simplex)	(1)	119389
2.0 Litre Engines.		
Double Chain (Duplex)	(1)	145864
2.5 Litre Engines.		

Shim-Crankshaft Sprocket

0.004" (Use as required)	(A/R)	145275
0.006" (Use as required)	(A/R)	145276
Spacing Sleeve (Sprocket to Pulley)	(1)	133235
Housing - Rear Crankshaft Oil Seal	(1)	156530
Gasket (For 156530 Housing)	(1)	105321
Flywheel Assembly (Manual)		
Reconditioned	(1)	151214R
Ring Gear (Manual/Auto)	(1)	201350
Bolt - Flywheel	(4)	UKC4254
Dowel - Flywheel	(1)	DP619
Driveplate - Flywheel (Auto)	(1)	TKC5580
Fan Belt;		

2000 Mk1 (To MB77659)	(1)	GCB11038
2000 Mk1 (From MB77660)	(1)	GCB11025
2000 Mk2/2000 (1974) & TC	(1)	GCB11088
2.5Pi Mk1 & Mk2	(1)	GCB11088
2500 & 2500TC	(1)	GCB11088
Power Steering Belt (All Models)	(1)	GCB10900

For vehicles fitted with power steering.

Piston & Ring Sets

PISTON SETS

Piston Set
inc 6 Pistons C/W Rings & Gudgeon Pins

2000 Mk2 (To ME50000) Flat Top Pistons.		
Standard Size	(1)	149976
+0.020 Oversize	(1)	149976.020
+0.030 Oversize	(1)	149976.030
+0.040 Oversize	(1)	149976.040
+0.060 Oversize	(1)	149976.060
2000 Mk2 (From ME50001) Domed Top Pistons.		
Standard Size	(1)	158112
+0.020 Oversize	(1)	158112.020
+0.030 Oversize	(1)	158112.030
+0.040 Oversize	(1)	158112.040
+0.060 Oversize	(1)	158112.060

2.5Pi Mk2		
Standard Size	(1)	148118
+0.020 Oversize	(1)	148118.020
+0.030 Oversize	(1)	148118.030
+0.040 Oversize	(1)	148118.040
+0.060 Oversize	(1)	148118.060

2000TC		
Standard Size	(1)	158112
+0.020 Oversize	(1)	158112.020
+0.030 Oversize	(1)	158112.030
+0.040 Oversize	(1)	158112.040
+0.060 Oversize	(1)	158112.060

2500S & 2500TC		
Standard Size	(1)	148118
+0.020 Oversize	(1)	148118.020
+0.030 Oversize	(1)	148118.030
+0.040 Oversize	(1)	148118.040
+0.060 Oversize	(1)	148118.060

Gudgeon Pin		
2000	(6)	127265
2500	(6)	149215
Circlip (Gudgeon Pin)	(12)	508978



PISTON RING SETS

Piston Ring Set (Inc. Rings for 6 Pistons)

2000 Mk2 (To ME50000)		
Standard Size	(1)	127262
+0.020 Oversize	(1)	127262.020
+0.030 Oversize	(1)	127262.030
+0.040 Oversize	(1)	127262.040
+0.060 Oversize	(1)	127262.060

2000 Mk2 (From ME50001)		
Standard Size	(1)	RTC2428
+0.020 Oversize	(1)	RTC2428.020
+0.030 Oversize	(1)	RTC2428.030
+0.040 Oversize	(1)	RTC2428.040
+0.060 Oversize	(1)	RTC2428.060

2.5Pi Mk2		
Standard Size	(1)	RTC2430
+0.020 Oversize	(1)	RTC2430.020
+0.030 Oversize	(1)	RTC2430.030
+0.040 Oversize	(1)	RTC2430.040
+0.060 Oversize	(1)	RTC2430.060

2000TC		
Standard Size	(1)	RTC2428
+0.020 Oversize	(1)	RTC2428.020
+0.030 Oversize	(1)	RTC2428.030
+0.040 Oversize	(1)	RTC2428.040
+0.060 Oversize	(1)	RTC2428.060

2500S & 2500TC		
Standard Size	(1)	RTC2430
+0.020 Oversize	(1)	RTC2430.020
+0.030 Oversize	(1)	RTC2430.030
+0.040 Oversize	(1)	RTC2430.040
+0.060 Oversize	(1)	RTC2430.060

Conrod & Bearings

Con Rod Assembly (Recon)	(6)	146454R
Gudgeon Pin – Piston		
2000	(6)	127265
2500	(6)	149215
Circlip (Gudgeon Pin)	(12)	508978
Small End Bush	(6)	119813
Dowel (Hollow)	(12)	107401
Bolt (Con Rod)	(12)	UKC2598
Bearing Set (Big Ends);		
Standard Size	(1)	RTC1751
+0.010 Oversize	(1)	RTC1751.010
+0.020 Oversize	(1)	RTC1751.020
+0.030 Oversize	(1)	RTC1751.030
+0.040 Oversize	(1)	RTC1751.040
+0.060 Oversize	(1)	RTC1751.060

OIL SEAL KIT ENGINE, GEARBOX & DIFF

Oil Seal Kit (1) **RM8251**
Including front/rear engine, gearbox (all derivatives) & diff (front & side).



Engine Gaskets & Oil Seals

Head Gasket Set;

2000 Mk1	(1)	GEG115
2000 Mk2 (To ME50000)	(1)	GEG179
Non recessed cylinder bores.		
2000 Mk2 (From ME50001)	(1)	AJM1193
Recessed cylinder bores with tag gasket.		
2.5 Pi Mk1	(1)	GEG179
2.5 Pi Mk 2 (To MG50000)	(1)	GEG179
Non recessed cylinder bores.		
2.5 Pi Mk2 (From MG50001)	(1)	AJM1193
Recessed cylinder bores with tag gasket.		
2000 (1974) & 2000 TC	(1)	AJM1193
2500S & 2500TC	(1)	AJM1193

Head Gasket only;

2000 Mk1	(1)	207102
2000 Mk2 (To ME50000)	(1)	GEG346
Non recessed cylinder bores.		
2000 Mk2 (From ME50001)	(1)	GEG387
Recessed cylinder bores with tag gasket.		
2.5 Pi Mk1	(1)	GEG346
2.5 Pi Mk2 (To MG50000)	(1)	GEG346
Non recessed cylinder bores.		
2.5 Pi Mk2 (To MG50001)	(1)	GEG387
Recessed cylinder bores with tag gasket.		
2000 (1974) & 2000 TC	(1)	GEG387
2500S & 2500 TC	(1)	GEG387
Rocker Cover Gasket	(1)	GEG413

Exhaust/Inlet Manifold Gasket;

2000 Mk1 only	(1)	AJM613
All other models	(1)	GEG682

Exhaust Down Pipe Gasket;

2000 Mk1 only	(1)	GEG701
All other models	(1)	GEG718

Sump Gasket Set;

With Oil Seals	(1)	GEG214K
Less Oil Seals	(1)	GEG214

Sump Gasket only

	(1)	GEG515
--	-----	---------------

Timing Cover Gasket

	(1)	211126
--	-----	---------------

Front Engine Plate to Block Gasket (1)

	(1)	215350
--	-----	---------------

Thermostat Gasket

	(1)	GTG103
--	-----	---------------

Water Pump Gasket:

Pump to Housing	(1)	138701
Housing to Head	(1)	138792

Fuel Pump Gasket

	(1)	138791
--	-----	---------------

Oil Seal Crankshaft;

Front (Timing Cover)	(1)	UKC1110
Rear (Main)	(1)	143456

Core Plug Set

For Block & Cylinder Head.	(1)	RG1034
----------------------------	-----	---------------

Cylinder Head & Fittings

Note: Unleaded fuel. Unless you are using an additive, then to convert your vehicle to run on unleaded fuel you will need to fit a reconditioned head with special valve seats and guides. These units are listed below. 2.5Pi owners will also need to fit a replacement metering unit and Bosch fuel pump (see 'Fuel' section for details).

Cylinder Head Assy - Reconditioned (Unleaded);

Complete with Valves & Springs, less Rockers & Pedestals.		
2000 Mk2 & 2000TC	(1)	RG1022R
2.5Pi Mk2 (To MG82076)	(1)	516798R
2.5Pi Mk2 (From MG82077)	(1)	UKC1420R
2500S & 2500TC	(1)	RM8050R
Stud - Cylinder Head to block	(14)	156274
Nut - Cylinder Head Stud	(14)	103810
Washer - Head Stud	(14)	WB600070



OIL FEED KIT

Rocker Gear (Remote Mounted) (1) **RR1340**
Please refer to 'Accessories' for detailed information.



ROCKER GEAR OVERHAUL KIT

If your rocker gear is worn and noisy, this kit allows a significant saving to buying all the parts individually. It includes new rocker shaft, 12 rocker arms, shaft springs and end plugs.

Overhaul Kit - Rocker Gear (1) **RR1312**

Rocker Shaft & Fittings, Pushrods & Followers

Rocker Shaft only	(1)	214559
Rocker Shaft Complete (Recon)	(1)	214559RASSY
Rocker Arm		
Inlet (Nos: 1, 3, 5, 7, 9, 11)	(6)	109023
Exhaust (Nos: 2, 4, 6, 8, 10, 12)	(6)	109024
Screw Tappet Adjusting	(12)	109495
Nut - Locking (For 57109 Screw)	(12)	57110
Rocker Shaft Pedestal;		
Number 1 (Front)	(1)	145867
Numbers 2, 3, 4 & 5	(4)	144974
Number 6 (Rear)	(1)	145869
Stud (Rocker Pedestal to Head)	(6)	132495
Nut (For 132495 Stud)	(6)	GHF202
Washer - Plain (For GHF202 nut)	(6)	GHF333
Washer - Locking (For GHF202 nut)	(6)	WP184
Screw - Pedestal Locating	(1)	104859
Setscrew - Oil Feed	(1)	SH605041
Washer - Copper (For SH605041)	(1)	500469
Rocker Shaft Springs	(5)	119313
Locate between Rocker Arms.		
Plug - Rocker Shaft End	(2)	137811
Spring (For 137811 Springs)	(2)	105322
Split Pin (For 137811 Springs)	(1)	PC10
Push Rod;		
2000 Mk2 (To ME50000)	(12)	151073
2000 Mk2 (From ME50001)	(12)	149513
2.5Pi Mk2 & 2000TC	(12)	149513
2500S & 2500TC	(12)	148916
Cam Follower (Tappet)	(12)	143552

Valves, Guides & Springs

Exhaust Valve;

2000 Mk2 (To ME75000)	(6)	146084
2000 Mk2 (From ME75001)	(6)	159872
2.5Pi Mk2 (To MG82076)	(6)	149658
2.5Pi Mk2 (From MG82077)	(6)	159873
2000TC/2500S & 2000TC	(6)	159872
Inlet Valve (All)	(6)	146128

Valve Guide;

Inlet		
Standard	(6)	58923
Bronze Type	(6)	58923UR
Exhaust		
Standard	(6)	111869
Bronze Type	(6)	111869UR

Valve Spring (Single Type);

2000 Mk2 & 2000 TC -		
Standard	(12)	136487
Heavy Duty (Alternative)	(12)	157229
2500S & 2500TC	(12)	157229

Valve Spring (Double Type)

2.5Pi Mk2 -		
Inner (To MG50000)	(6)	102564
Inner (From MG50001)	(6)	157476
Outer (To MG50000)	(6)	149633
Outer (From MG50001)	(6)	157229
2500S & 2500TC -		
Inner	(6)	157476
Outer	(6)	157229
Split Collets (Pairs)	(12)	106663

Collar - Valve Spring (Inlet)

Upper	(6)	111870
Lower	(6)	105118

Collar - Valve Spring (Exhaust)

Upper-Outer	(6)	128334
Upper- Inner	(6)	128335
Lower	(6)	105118



Rocker Cover & Fittings

Alloy Rocker Cover (including Caps and Nuts)		
Alloy Finish	(1)	TKC378A
Black Crackle Finish	(1)	TKC378AP
Rocker Cover (Gasket)	(1)	GEG413
Oil Filler Cap		
For Standard Cover	(1)	GZC1400
For Alloy Cover	(1)	214814AC
Fixings – Standard Rocker Cover		
Stud	(2)	105123
Locknut (Lower)	(2)	GHF201
Bolt	(1)	BH605321
Nut (Outer)	(2)	GHF272
Washer	(3)	GHF301
Fibre Washer	(3)	WF508

Timing Gear

See also Crankshaft & Flywheel

Timing Chain;		
Single Chain (Simplex)		
2000 Mk2 & 2000TC	(1)	105131
Double Chain (Duplex)		
2.5Pi Mk2/2500S & 2500TC(1)		145870
Sprocket – Camshaft;		
Single Chain (Simplex)	(1)	35960
Double Chain (Duplex)	(1)	145865
Locking Plate (Camshaft Sprocket)	(1)	36411
Setscrew (For 36411 Locking Plate)	(1)	100500
Sprocket – Crankshaft;		
Single Chain (Simplex)	(1)	119389
Double Chain (Duplex)	(1)	145864
Shim – Crankshaft Sprocket;		
0.004" (Use as required)	(1)	145275
0.006" (Use as required)	(1)	145276
Tensioner Timing Chain;		
Single Chain (Simplex)	(1)	42425
Double Chain (Duplex)	(1)	145866
Anchor Plate – Tensioner (All)	(1)	43752
Rivet (For 43752 Anchor Plate)	(1)	RR610040
Pin (For 43752 Anchor Plate)	(1)	33214
Split Pin (For 33214 Pin)	(1)	PS103121
Pedal (Distributor);		
2000 Mk2 & 2000TC	(1)	126784
2.5Pi Mk2 (Reconditioned)	(1)	308396R
2000S & 2500TC	(1)	126784
Gasket – Pedestal (All) (.006")	(1)	104939
Stud* (Pedestal to Block)	(2)	TE605105
Nut* (For TE605105 Stud)	(2)	GHF201
Washer* (For TE605105 Stud)	(2)	GHF332
* NOT required for 2.5Pi models.		
Drive Shaft & Gear Assembly;		
2000 Mk2/2000TC/2500S & 2500TC	(1)	126786
Oil Pump/Distributor.		
2.5Pi Mk2	(1)	149099
Distributor/Metering Unit.		
Bush – Distributor Drive	(1)	149776
Setscrew* (Distributor to Pedestal)	(1)	SH605071
Washer – Locking (For HU807)	(1)	GHF331
Washer* – Plain (For HU807)	(1)	GHF300
*NOT required for 2.5Pi models.		
Timing Cover	(1)	217790
Oil Seal (Timing Cover)	(1)	UKC1110

Timing Cover Gasket	(1)	211126
Setscrew;		
Timing Cover to Block	(5)	SH605071
Timing Cover to Plate	(5)	SE605031
Washer – Locking	(10)	GHF332
Stud – Timing Cover	(2)	TE605105
Nut (For TE605105 Stud)	(2)	GHF201
Washer – Locking (For TE605105 Stud)	(2)	GHF332

Camshaft

Camshaft;		
2000 Mk2		
New	(1)	306785
Reprofiled	(1)	306785R
2.5Pi Mk2		
New	(1)	308778
Reprofiled	(1)	308778R
2.5Pi Mk2		
New	(1)	311399
Reprofiled	(1)	311399R
2500S & 2500TC		
New	(1)	307621
Reprofiled	(1)	307621R
Locating Plate – Camshaft	(1)	105114
Setscrew (Plate to Block)	(1)	SH605071
Washer – Locking	(1)	GHF332
For SH605071 setscrew.		
Cam Follower (Tappet)	(12)	143552

Clutch

See also; TRANSMISSION & AXLES – Clutch Housing & Operation.

Clutch Kit (All Models)	(1)	RM8043
Kit include OE spec Cover, Plate & Bearing		
Clutch Alignment Tool	(1)	RX1385
Clutch Cover (All Models)	(1)	GCC228
Clutch Plate (All Models)	(1)	GCP177
Clutch Release Bearing (All Models)	(1)	GRB209
Bolt (Cover to Flywheel)	(6)	SH505061
Spring Washer (for SH505061 bolt)	(6)	GHF332
Clutch Release Bearing Carrier	(1)	160156

ALLOY ROCKER COVERS

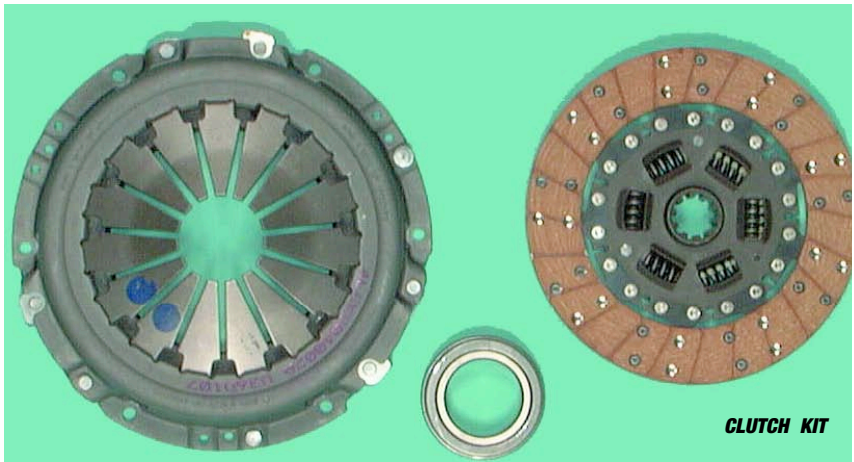
Clutch Hydraulics

See Also; Transmission & Axles, Clutch Housing & Operating System.

Clutch Master Cylinder	(1)	GMC1012
Repair Kit – (Master Cylinder)	(1)	GRK3001
Clutch Slave Cylinder;		
2000 Mk2 & 2000TC	(1)	TKC2786
7/8" Bore.		
2.5Pi Mk2/2500S & 2500TC(1)		UKC8677
1" Bore.		
Repair Kit (Slave Cylinder);		
2000 Mk2 & 2000TC	(1)	514244
2.5Pi Mk2/2500S & 2000TC	(1)	513390
Push Rod (Slave Cylinder)	(1)	138572
Clevis Pin	(1)	PJ8808
Bleed Screw (Slave Cylinder)	(1)	606733A

CLUTCH HOSE

Flexible Hose (Master cylinder to slave cylinder)		
Standard	(1)	153671
Braided Stainless Steel	(1)	153671GR
Pedal Rubbers;		
Brake (Manual)	(1)	136609
Brake (Auto)	(1)	113894
With 'Triumph' logo.		
Clutch	(1)	136609
Accelerator	(1)	105159
Clutch Pedal Return Spring	(1)	114438
Clutch/Brake Fluid		
Unipart (Dot 3) 1 Litre	(a/r)	GBF103
Silicone		
0.5 Litre	(a/r)	RX1327
1 Litre	(a/r)	RX1326



CLUTCH KIT

DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------	-------------	---------	----------	-------------	---------	----------

Engine & Gearbox Mountings



ENGINE MOUNTING (FRONT)

Mounting Rubber	(2)	124734
Nut – Nyloc+ (Rubber to Engine Plate)	(2)	GHF272
Bolt+ (Mounting to Crossmember)	(4)	SH605091
Washer+ (For SH605091)	(4)	GHF302
Nut – Nyloc+ (For SH605091)	(4)	GHF272
Bolt+ (Crossmember to chassis rail)	(6)	SH606071
Nut – Nyloc+ (For SH606071)	(6)	TN3209
Front Engine Mounting Fixing Kit Kit inc items marked +	(1)	RM8132
Engine Mounting Crossmember Estate	(1)	TKC1940

GEARBOX MOUNTING (REAR)

Mounting Rubber (Manual & Automatic)	(1)	134488
Bolt+ (Mounting to gearbox)	(2)	GHF104
Washer – Flat+ (for GHF104)	(2)	GHF301
Washer – Spring+ (for GHF104)	(2)	GHF332
Nut+ (for GHF104)	(2)	GHF201
Bolt+ (Mounting to crossmember)	(2)	SH606201
Washer – Spring+ (for SH606201)	(2)	GHF333
Nut (for SH606201)	(2)	GHF202
Rear Gearbox Mounting Fixing Kit Kit inc items marked +	(1)	RM8131
Captive Plate Assy● Crossmember mounting plate with 2 captive bolts.	(2)	138491
Nylon Bush●	(4)	137972
Spacer Bush●	(4)	138507
Washer – Nylon●	(4)	137973
Flat Washer●	(4)	WD110061
Nut – Nyloc●	(4)	TN3209
Bush Kit – Rear Mounting/ Crossmember Kit inc items marked ●	(1)	RS1376



MOUNTINGS

DESCRIPTION QTY REQ PART NO.

Radiator & Hoses

Radiator – Reconditioned (<i>New Core</i>)	(1)	308849R
Kenlowe Electric Fan Kit	(1)	RB7065
Anti – Freeze (<i>Unipart</i>);		
1 Litre	(A/R)	GAC2018
5 Litre	(A/R)	GAC2019
Holts Radweld 250ml	(A/R)	RX1508
Radiator Cap (13lb)	(1)	GRC114
Overflow Bottle	(1)	137632
Cap (<i>Overflow Bottle</i>)	(1)	137743
Grommet – Cap	(1)	12H1060
Hose (<i>Overflow</i>)	(1)	137742
Mounting Bracket (<i>Overflow Bottle</i>)	(1)	713544
Radiator Hose – Top;		
ALL Models to 1975	(1)	GRH262
ALL Models from 1975	(1)	GRH528
Hose Clip – Top Hose	(2)	GHC1015
Radiator Hose – Bottom		See Below
Vehicles with Manual Steering		
Radiator Hose – Bottom	(1)	GRH267
Hose Clip	(2)	GHC1015
Vehicles with Power Steering		
Radiator Hose – Bottom;		
Lower Hose	(1)	GRH555
Radiator to steel link pipe.		
Upper Hose	(1)	GRH554
Steel link pipe to engine.		
Steel Link Pipe	(1)	153509SS
For GRH554 & GRH555.		
Hose Clip	(4)	GHC1015

Heater & Hoses

Heater Unit Recon	(1)	914677R
Heater Matrix only	(1)	910758M
Heater Control Valve	(1)	RS1431
Heater Control Cables		
Heat Control	(1)	519258
Distribution (Screen/feet)	(1)	519259
Fresh Air Vent	(1)	519260

HOSES

Inlet Manifold;		
2000/2500Mk2		
Manifold to Return Pipe	(1)	152529
Pump Housing to Manifold (90°)	(1)	137876
Hose Clip	(A/R)	GHC406
2.5Pi Mk2 <i>Not Applicable</i>		
2000TC, 2500S & TC		
Manifold to Return Pipe	(1)	UKC5253T2
Pump Housing to Manifold (90°)	(1)	GZA1002
Hose Clip	(A/R)	GHC406

Heater Hoses/Pipes;		
2000 Mk2		
Hose - Heater Outlet to Pipe	(1)	GZA1338
Hose - Cyl Head to Heater Inlet	(1)	GRH963
Hose Clip	(A/R)	GHC406
Pipe (Pump Return)	(1)	217467
Tube Nut	(1)	101302
Olive	(1)	TL11
Adaptor	(1)	101343
2.5Pi Mk2		
Hose - Heater Outlet to Pipe	(1)	GZA1334
Hose - Cyl Head to Heater Inlet	(1)	GRH963
Hose Clip	(A/R)	GHC406
Pipe (Pump Return)	(1)	215229
Tube Nut	(1)	101302
Olive	(1)	TL11
Adaptor	(1)	101343
2000TC, 2500S & TC		
Hose - Heater Outlet to Pipe	(1)	GZA1334
Hose - Cyl Head to Heater Inlet	(1)	GRH963
Hose Clip	(A/R)	GHC406
Pipe (Pump Return)	(1)	214405
Tube Nut	(1)	101302
Olive	(1)	TL11
Adaptor	(1)	101343

DESCRIPTION QTY REQ PART NO.



Hose Kits

Hose Kit (<i>Kits include all hoses & clips for cooling & heating</i>)		
Vehicles with Manual Steering		
2000 Mk2	(1)	RM8125
2.5Pi Mk2	(1)	RM8127
2000TC	(1)	RM8129
2500S & TC	(1)	RM8129
Vehicles with Power Steering		
2000 Mk2	(1)	RM8126
2.5Pi Mk2	(1)	RM8128
2000TC	(1)	RM8130
2500S & TC	(1)	RM8130



Water Pump & Thermostat

Water Pump (<i>Inc 'Pump to Housing' Gasket</i>)	(1)	GWP201
Gaskets;		
Water Pump to Housing	(1)	138701
Housing to Cyl/Head	(1)	138792
Stud (<i>Water Pump to Housing</i>)	(3)	TE605105
Nut (<i>for TE605105</i>)	(3)	GHF201
Washer (<i>for TE605105</i>)	(3)	GHF332
Bolt★	(2)	BH605181
Bolt★	(1)	BH605261
★ <i>Water pump housing to cyl head.</i>		
Washer-Locking (<i>For bolts above</i>)	(3)	GHF332
Thermal Transmitter	(1)	GTR108
Thermostat (82°)	(1)	GTS104
Gasket (<i>Thermostat Housing</i>)	(1)	GTG103
Housing (<i>Thermostat</i>)	(1)	156333
Bolt (<i>for 156333</i>)		
Long	(1)	BH605101
Short	(2)	GHF103
Washer – Locking (<i>For bolts</i>)	(2)	GHF332

DESCRIPTION QTY REQ PART NO.

Cooling Fans & Coupling

Fan Belt;		
2000 MK1 (<i>To MB77659</i>)	(1)	GCB11038
2000 MK1 (<i>From MB77660</i>)	(1)	GCB11025
2000 MK2/2000 (1974) & TC)	(1)	GCB11088
2.5Pi Mk1 & MK2	(1)	GCB11088
2500S & 2500TC	(1)	GCB11088
Power Steering Belt (<i>All Models</i>)(1)		GCB10900
<i>For vehicles fitted with Power Steering.</i>		



Kenlowe Electric Fan Kit	(1)	RB7065
Cooling Fan;		
2000/2.5Pi Mk2 (8 Blade)	(1)	308353
Bush for above	(8)	108496
Spacer Tube	(4)	108499
Bolt - Fan to Pulley	(4)	SH605091
2000TC/2500S & 2500TC		
(13 Blades)	(1)	RKC92
Viscous Coupling;		
2000TC/2500S & 2500TC	(1)	TKC101
Bolt - Coupling to Fan	(4)	GHF102
Bolt - Coupling to Crank	(1)	BH610261

Oil Pressure Gauge Kit & Switch

Oil Pressure Gauge Kit	(1)	RX1351/0
<i>Includes Gauge, Pipe, etc.</i>		
Bracket (<i>For Remote Mounting of Gauge</i>)	(1)	RB7050
Adaptor (<i>Oil Pipe to Block</i>)	(1)	143943
Adaptor (<i>Temp Sender to W/Pump Housing</i>)	(1)	11K2846
Washer (<i>Copper - for above</i>)	(1)	AED172
'T' Piece (<i>If retaining Oil Pressure Switch</i>)	(1)	RX1352
Oil Pressure Switch	(1)	GPS117
Oil Pressure Relief Valve	(1)	132107
Spring-Oil Relief Valve		
Standard	(1)	131535
Upgraded	(1)	131535UR
Washer-Oil Relief Valve	(1)	6K433
Housing-Oil Relief Valve	(1)	107246

Oil Cooler Kit (Engine)

Recommended for Towing/Heavy Engine Loads.

Oil Cooler Kit	(1)	RR1296
<i>Including Oil Cooler Radiator, Fitting Kit, Hoses & Fittings.</i>		
<i>Also converts oil filter to spin-on cartridge type.</i>		
Thermostat – Oil Cooler	(1)	RS1456
<i>Not supplied with Oil Cooler Kit.</i>		
Oil Filter (<i>Cartridge only</i>)	(1)	RR1243

SU CARBURETTORS

OVERHAUL & IDENTIFICATION

It is quite straightforward (with the help of a workshop manual) to service and overhaul your own carburettors using the service items listed in this section.

Both fuel economy and performance can suffer through lack of carburettor maintenance and with the recent tightening of the MOT regulations regarding 'Exhaust Emission', it is important that they are properly maintained in good working order.

Incorrectly adjusted or worn carb's (as well as poorly maintained ignition systems) can also cause premature engine wear, because unburned fuel that remains in the cylinders causes 'bore-wash,' which eventually glazes the bores, resulting in excessive oil consumption.

The carburettor listings here are primarily for identification purposes, they will also show if you have the correct carb(s) fitted, part numbers/engine numbers are quoted to help identify original factory specification, and relate to carb's fitted when the vehicle was new and not subsequent replacement.

To check, the carb(s) can be positively identified by a silver tag which is usually located on the float chamber and is marked with the part number, IE: AUD604F.

Having identified your carb(s), all you need do is then refer to the corresponding carburettor components/kits.

RECONDITIONING SERVICE

SU'S & STROMBERGS

We operate a reconditioning service for customers own units, please call for details.

Carburettors

Front Carburettor Assy;

2000 MK2 (from ME86990)	(1)	AUD604F
2000TC (to ML25796)	(1)	AUD676F
2000TC (from ML25797)	(1)	FZX1264F
2500S (to MP4521)	(1)	AUD678F
2500S (from MP4522)	(1)	FZX1263F
2500TC (to MM32449)	(1)	AUD678F
2500TC (from MM32500)	(1)	FZX1263F

Rear Carburettor Assy;

2000 MK2 (from ME86990)	(1)	AUD604R
2000TC (to ML25796)	(1)	AUD676R
2000TC (from ML25797)	(1)	FZX1264R
2500S (to MP4521)	(1)	AUD678R
2500S (from MP4522)	(1)	FZX1263R
2500TC (to MM32449)	(1)	AUD678R
2500TC (from MM32500)	(1)	FZX1263R

FUEL ADDITIVE

Suitable for 'Leaded' engines to use Unleaded fuel.



Fuel Additive

RX1407

Carburettor Components

SU CARBS - UK SPECIFICATION

Gasket Set (Per Carb);

2000 MK2 (from ME86990)	(2)	AUE811A
2000TC (to ML25796)	(2)	AUE811A
2000TC (from ML25797)	(2)	GSU522
2500S (to MP4521)	(2)	GSU522
2500S (from MP4522)	(2)	GSU522
2500TC (to MM32449)	(2)	GSU522
2500TC (from MM32500)	(2)	GSU522

Float Needle Valve & Seat; (All Models) (2) **WZX1100A**

Metering Needle;

2000 MK2 (from ME86990)	(2)	CUD1034
2000TC (to ML25796)	(2)	CUD1034
2000TC (from ML25797)	(2)	CUD1170
2500S (to MP4521)	(2)	NZX8002
2500S (from MP4522)	(2)	NZX8002
2500TC (to MM32449)	(2)	CUD1170
2500TC (from MM32500)	(2)	NZX8002

Jet - Front Carb

2000 MK2 (from ME86990)	(1)	AUD9451A
2000TC (to ML25796)	(1)	GSU422
2000TC (from ML25797)	(1)	GSU458
2500S (to MP4521)	(1)	GSU422
2500S (from MP4522)	(1)	GSU458
2500TC (to MM32449)	(1)	GSU458
2500TC (from MM32500)	(1)	GSU458

Jet - Rear Carb

2000 MK2 (from ME86990)	(1)	AUD9450A
2000TC (to ML25796)	(1)	GSU421
2000TC (from ML25797)	(1)	GSU457
2500S (to MP4521)	(1)	GSU421
2500S (from MP4522)	(1)	GSU457
2500TC (to MM32449)	(1)	GSU457
2500TC (from MM32500)	(1)	GSU457

Jet Bearing Kit (ALL Models) (Per carb) (2) **WZX1442**

Damper (ALL Models) (2) **GSU321**

Spring (Damper) (ALL Models) (2) **AUC1167**

Float;

2000 MK2 (from ME86990)	(2)	WZX1300
2000TC (to ML25796)	(2)	WZX1300
2000TC (from ML25797)	(2)	WZX1300
2500S (to MP4521)	(2)	WZX1391
2500S (from MP4522)	(2)	WZX1391
2500TC (to MM32449)	(2)	WZX1391
2500TC (from MM32500)	(2)	WZX1391

Throttle Disc (Butterfly);

2000 MK2 (from ME86990)	(2)	WZX1024
2000TC (to ML25796)	(2)	WZX1024
2000TC (from ML25797)	(2)	WZX1382
2500S (to MP4521)	(2)	WZX1382
2500S (from MP4522)	(2)	WZX1386
2500TC (to MM32449)	(2)	WZX1382
2500TC (from MM32500)	(2)	WZX1386

Carb Spindle Kit (All Models) (Per carb) (2) **WZX1178**

Carb Sundry Parts Kit (2) **WZX1009**

Inc Screw/Washer/Spring Sundries.

Carburettor Components

STROMBERG CARBS - UK SPECIFICATION

Early 2000 Mk2 Vehicles Only

Gasket Set;

2000 MK2 (to ME24602)	(2)	514470
2000 MK2 (from ME24603 to ME50000)	(2)	RM8158
2000 MK2 (from ME50001 to ME66369)	(2)	516990
2000 MK2 (from ME66370 to ME86989)	(2)	RM8158

Gasket - Carb/Air Box (6) **148006**

Needle Valve - All Ranges (2) **517453**

Diaphragm - All Ranges (2) **521153**

Spring (Damper) - All Ranges (2) **516945**

Needle (Metering);

2000 MK2 (to ME24602)	(2)	518503
2000 MK2 (from ME24603 to ME50000)	(2)	520027
2000 MK2 (from ME50001 to ME66369)	(2)	520414
2000 MK2 (from ME66370 to ME86989)	(2)	NKC125

Fuel Injection System

Unleaded Fuel. Unless you are using an additive, then to convert your 2.5Pi to run on unleaded fuel you will need to fit a replacement metering unit, Bosch pump and reconditioned head with special valve seats & guides. The units listed below are suitable for both leaded and unleaded fuel.

METERING UNIT

Metering Unit (Recon);

Unleaded fuel compatible.

All Mk1 & Mk2 (to MG75000) (1) **312528R**

To 1973, 132Bhp, single balance pipe inlet manifold.

All Mk2s (from MG75001) (1) **RKC94R**

1973 on, 125Bhp, double balance pipe inlet manifold.

Drive Dog (Plastic) (For fuel metering unit.) (1) **149595**

Sealing Ring (Metering unit to pedestal) (1) **149486**

O' Ring Repair Kit (Metering Valve) (1) **516917**

Pedestal - Distributor (Recon) (1) **308396R**

Gasket (.006") (1) **104939**

Drive Shaft/Gear (Distributor & Metering unit) (1) **149099**

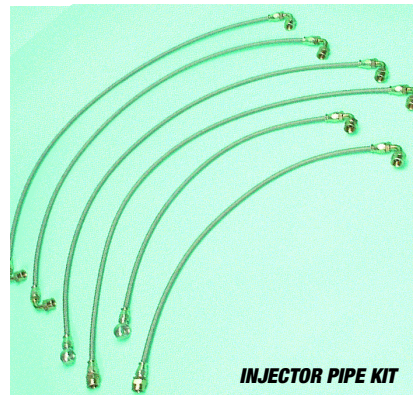
INJECTORS & PIPES

Fuel Injector (6) **157913**

O' Ring - Injector Seal (6) **TRS1114**

Keep Plate (Injectors) (3) **149308**

Insulation Block (Injectors) (6) **516922**



INJECTOR PIPE KIT

Injector Pipe Kit (1) **RR1169**

Kit includes 6 pipes in braided stainless steel.

Union Kit (1) **RR1297**

Inc. Unions for Metering Unit to Injector Pipes.

Clips-Injector Pipes;

4 pipe clip (3) **148673**

2 pipe clip (2) **148672**

AIR MANIFOLD

Balance Pipe (Inlet Manifold) (2/4) **148899**

Rubber, early models 2 required, late 4 required.

Intake Trumpet (6) **152601**

Hose Clip for above (4) **CJ3038**

Vacuum Hose (Manifold to Metering Unit) (1) **149609**

Tickover Hose (Inlet Manifold)

Up to MG75000 (1) **152855**

From MG75001 on (1) **160242**

FUEL PUMP, PRV & FILTER

Fuel Pump;

Lucas (Original Type) (1) **214347R**

Repair Kit for Lucas Pump (1) **214347RK**

Including Brushes, Springs & Seals.

Cooling Coil (Lucas Pump) (1) **RR1135**

Bosch Conversion Kit (1) **214347B**

Unleaded Fuel Compatible.

Inertia Switch (Fuel Pump) (1) **C41220A**

Mounting Bobbins (3) **UKC2451**

Pressure Relief Valve (Reconditioned) (1) **156167R**

Hose;

High Pressure (1) **153736**

Fuel Pump to PRV

Low Pressure (1) **217893**

PRV to Tank

Fuel Filter Bowl Assy (1) **215299**

Filter Element (Only) (1) **GFE5296**

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

BREATHER HOSE KIT



Breather Hoses

Stromberg Carbs (2000 Mk2 Vehicles to ME50000)

Hose-Rocker Cover to Emission Valve	(1)	156876
Diaphragm (Emission valve)	(1)	27H7758
Emission Valve	(1)	151444

Stromberg & SU Carbs

(2000 Mk2 up to ME86989, 2000TC, 2500S & TC)

'T' Junction (only)●	(1)	154211
Hose:		
Front Carb to 'T' Junction●	(1)	142990A
Rear Carb to 'T' Junction●	(1)	216924
'T' Junction to Rocker Cover●(1)		154215
Breather Hose Kit	(1)	RM8168
<i>Kit includes items marked ●.</i>		

2.5Pi

Hose:		
Rocker Cover to Flame Trap	(1)	149995
Flame Trap to Air Manifold	(1)	149994
Flame Trap/Breather	(1)	149996
Clip for above	(4)	CC5012

Fuel Pump & Fuel Filter

(Carburettor)

Fuel Pump (Carb)	(1)	216559
Fuel Pump Repair Kit (Carb)	(1)	AEU2760A
Fuel Filter (In-Line)	(1)	GFE7004
<i>ALL Models Except 2.5Pi Mk2.</i>		

Fuel Tank & Caps

Fuel Tank - Saloon;

A reconditioning service is available for fuel tanks that are no longer available new.

Carb Models	(1)	518537
Pi Models	(1)	518478
Fuel Tank - Estate (ALL Models Inc 2.5Pi)		312402



Fuel Tank Sender Unit;
Including Retaining Ring & Seal.

Saloon	(1)	TKC1043
Estate	(1)	218103
Retaining Ring (Sender Unit)	(1)	ARA1501
Sealing Ring (Sender Unit)	(1)	ARA1502

Fuel Cap Assy;

Saloon	(1)	GSS157
Estate	(1)	718750

Fuel Cap Components - Estate

Grommet (Inside Filler Cap)	(1)	725414
Gasket (Filler cap to body)	(1)	619122

Clip-Fuel/Brake Pipe;

Holds 2	(a/r)	624155
Holds 1	(a/r)	150930

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Air Filter - Standard

Air Filter;

2000 MK2 - With Strombergs	(2)	GFE1051
With HS4 SU's	(2)	GFE1059
2.5Pi Mk2*	(1)	GFE1048
2000TC HS6 SU's*	(1)	GFE1048
2500S & TC		
2 Filter Fitting HS4 SU's 1974 to '75.	(2)	GFE1059
1 Filter Fitting HS6 SU's* 1975 onwards.	(1)	GFE1048

**Also available K&N (Reusable replacement for standard filter).*

INTAKE PIPES -
2000TC/2500 TC & S



Air Filter Trunking & Seals

Intake Pipes (Flexible, Twin);

2000/2500 MK2 (Plastic)	(2)	616013
2000TC/2500 TC & S (Alum/Paper)	(2)	TKC2205
2.5Pi (Plastic)	(2)	210843
Air Filter Seal (2000/2500 MK2)	(1)	141648
Air Filter Gasket (2000/2500 MK2)	(4)	102488
Air Box Gasket - on HS6 Carbs	(2)	158712
2000TC/2500TC & S.		

AIR FILTER - K&N

For improved engine breathing, performance and engine bay appearance! (re-useable).



CARBURETTOR MODELS

K&N Filter Kit (includes pair of K&N Filters)

2000 Mk2 '74 (150 Strombergs)	(1)	RM8230
2000/2500TC '74 (HS4 SU's)	(1)	RM8231
2000/2500TC/S '75 on (HS6 SU's)	(1)	RM8233

Note: The above filters replace the existing air cleaner assembly. A replacement K&N filter for the standard air filter is available for certain models (See 'Air Filter- Standard').

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Accelerator & Controls

Accelerator Cable;

2000 MK2	(1)	153950
2.5Pi Mk2		
RHD	(1)	160306
LHD	(1)	153980
2000TC	(1)	UKC5798
2500S	(1)	UKC5798
2500TC	(1)	UKC5798
Clip - Cable to Pedal	(1)	153041
Return Spring - Accelerator Linkage		
2000Mk2/2500TC (to MM20000)	(2)	136835
2.5Pi		
to MG75000	(2)	145197
MG75001 on	(1)	UKC665
2000TC/2500TC & S	(2)	UKC5289
Choke Cable;		
2000 MK2 (to 1974)	(1)	153981
2000 MK2 (from 1974)	(1)	UKC3983
2.5Pi Mk2 (to ME75000)	(1)	UKC2121
2.5Pi Mk2 (from ME75000)	(1)	214888
2000TC	(1)	TKC5121
2500S	(1)	TKC5121
2500TC	(1)	TKC5121
Clip - Choke Cable (Pi)	(1)	516962
Switch - Choke Warning Light		
Ratchet Lock	(1)	137607
Twist Lock	(1)	FAM8881
Pedal Rubbers;		
Brake (Manual)	(1)	136609
Brake (Auto) (with 'Triumph' logo)	(1)	113894
Clutch	(1)	136609
Accelerator	(1)	105159
Pedal Return Spring - all	(a/r)	57950



2.5Pi MODELS

There are 3 options for K&N filters for 2.5Pi. Firstly a direct replacement for the standard air filter that fits inside the canister, a cone filter that replaces the existing air cleaner canister, or individual filter housings, for each of the 3 intake manifolds. The 'triple' filter option proves popular for TR6 owners since it not only relieves the engine bay of all the clutter (intake hoses, trunking & air cleaner), but also adds a pleasing intake noise.

K&N Filter(s) 2.5Pi Models

Standard Filter Replacement	(1)	GFE1048KN
<i>Not shown in photo.</i>		
Cone Filter (replaces Canister)	(1)	RA1060
Oval Filter (fit 3 to Intake Manifolds)	(3)	RR1515

K&N Service Items

Cleaning Fluid (1 Litre)	(a/r)	RX1346
Element Oil (For re-oiling after cleaning)		
1fl ounce Sachet	(a/r)	RX1347
250ml Bottle	(a/r)	RX1348
400ml Aerosol	(a/r)	RX1349



PETROL CAPS



Mild Steel Exhaust Systems

Most Mild Steel Exhausts are no longer available, having been discontinued by all major manufacturers.

We do have limited stock of assorted mild steel components - to check availability please refer to our Price Guide using the 'GEX' part number prefix (listed under 'Stainless Steel Exhausts), or contact us.

Where unavailable, stainless steel components can be substituted (or even the full system) for relatively modest cost.

Manifolds & Fittings

Exhaust Manifold (Cast Iron); Recon	(1)	308290R
Stud -Exh & Inlet Manifolds (3/8" UNF)	(6)	105125
Stud -Exh Manifold to Head (3/8" UNF)	(4)	105124
Washer - Locking for above	(10)	GHF333
Nut - for above	(10)	100498
Bolt - Inlet Manifold to Head	(3)	BH605301
<i>All models to 20000.</i>		
Stud - Inlet Manifold to Head (5/16" UNF)	(3)	TE605105
<i>All Pi/2500S models & carb models 20001 on.</i>		
Washer - Locking for above	(3)	GHF332
Nut - for above	(3)	GHF201
Clamp - Inlet/Exhaust Manifolds	(6)	58258
Dowel - Manifold Location	(2)	DS3112
Stud - Manifold to Downpipe	(3)	115696
Nut - for above	(3)	108951
<i>Gaskets (All models except 2000 Mk1);</i>		
Manifold to Head	(1)	GEG682
Manifold to Downpipe	(1)	GEG718
Exhaust Jointing Compound	(a/r)	GCH112

Gaskets & Fitting Kits

<i>Gasket (All models except 2000 Mk1);</i>		
Exhaust/Inlet Manifold	(1)	GEG682
Front Pipe to Manifold	(1)	GEG718
<i>Exhaust Fitting Kits;</i>		
<i>2000 Mk2</i>		
Saloon (10/69 to 11/71)	(1)	RM8014
Saloon (11/71 to 5/77)	(1)	RM8076
Estate (1969 to '75)	(1)	RM8076
<i>2.5Pi Mk2</i>		
Saloon/Estate (1974 to '75)	(1)	RM8076
<i>2000TC</i>		
Saloon/Estate (1975 to '77)	(1)	RM8086
<i>2500S/TC</i>		
Saloon/Estate (1974 to '77)	(1)	RM8086
<i>Kit includes all clamps, bolts, washers, nuts, rubbers, jointing compound & gasket required for full system; Excluding, 2 Plates (150759) & 1 Tube (150535).</i>		
<i>Note: Also excludes any mounting brackets.</i>		
Mounting Plate	(2)	150759
<i>Support from rear subframe.</i>		
Spacer Tube (For 150759)	(1)	150535
<i>Rubber Mountings</i>		
Strap	(a/r)	GEX7044
Mounting Block	(a/r)	GEX7331
Exhaust Jointing Compound	(a/r)	GCH112

Stainless Steel Exhaust Systems & Components

Our Stainless Steel Exhaust Systems carry a 'Lifetime Guarantee'.

For 2000 MK1 Exhausts, please refer to section at the rear of catalogue.

SALOONS

2000 Mk2 - Manual (up to ME50000, 1969-71)

Full System	(1)	RM8033
Front Pipe	(1)	GEX1473SS
Silencer	(1)	GEX3395SS
Tail Pipe	(1)	GEX1475SS
Fitting Kit	(1)	RM8014

2000 Mk2 - Manual (from ME50001, 1971-75)

Full System	(1)	RM8034
Front Pipe	(1)	GEX1473SS
Silencer	(1)	GEX3436SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8076

2000 Mk2 - Automatic (up to ME50000, 1969-71)

Full System	(1)	RM8036
Front Pipe	(1)	GEX1474SS
Silencer	(1)	GEX3396SS
Tail Pipe	(1)	GEX1475SS
Fitting Kit	(1)	RM8014

2000 Mk2 - Automatic (from ME50001, 1971-75)

Full System	(1)	RM8037
Front Pipe	(1)	GEX1474SS
Silencer	(1)	GEX3435SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8076

2.5Pi Mk2 - Manual (1974-75)

Full System	(1)	RM8041
Front Pipe	(1)	GEX1478SS
Silencer	(1)	GEX3434SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8076

2.5Pi Mk2 - Automatic (1974-75)

Full System	(1)	RM8042
Front Pipe	(1)	GEX1479SS
Silencer	(1)	GEX3433SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8076

2000TC - Manual (1975-77)

Full System	(1)	RM8041
Front Pipe	(1)	GEX1478SS
Silencer	(1)	GEX3434SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8086

2000TC - Automatic (1975-77)

Full System	(1)	RM8042
Front Pipe	(1)	GEX1479SS
Silencer	(1)	GEX3433SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8086

2500S & TC - Manual (1974-77)

Full System	(1)	RM8041
Front Pipe	(1)	GEX1478SS
Silencer	(1)	GEX3434SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8086

2500S & TC - Automatic (1974-77)

Full System	(1)	RM8042
Front Pipe	(1)	GEX1479SS
Silencer	(1)	GEX3433SS
Tail Pipe	(1)	GEX3439SS
Fitting Kit	(1)	RM8086

ESTATES

2000 Mk2 - Manual (Up to ME50000, 1969-71)

Full System	(1)	RM8051
Front Pipe	(1)	GEX1473SS
Silencer	(1)	GEX3395SS
Tail Pipe	(1)	GEX1476SS
Fitting Kit	(1)	RM8076

2000 Mk2 - Manual (From ME50001, 1971-75)

Full System	(1)	RM8052
Front Pipe	(1)	GEX1473SS
Silencer	(1)	GEX3436SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8076

2000 Mk2 - Automatic (up to ME50000, 1969-71)

Full System	(1)	RM8055
Front Pipe	(1)	GEX1474SS
Silencer	(1)	GEX3396SS
Tail Pipe	(1)	GEX1476SS
Fitting Kit	(1)	RM8076

2000 Mk2 - Automatic (from ME50001, 1971-75)

Full System	(1)	RM8056
Front Pipe	(1)	GEX1474SS
Silencer	(1)	GEX3435SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8076

2.5Pi Mk2 - Manual (1974-75)

Full System	(1)	RM8060
Front Pipe	(1)	GEX1478SS
Silencer	(1)	GEX3434SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8076

2.5Pi Mk2 - Automatic (1974-75)

Full System	(1)	RM8061
Front Pipe	(1)	GEX1479SS
Silencer	(1)	GEX3433SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8076

2000TC - Manual (1975-77)

Full System	(1)	RM8060
Front Pipe	(1)	GEX1478SS
Silencer	(1)	GEX3434SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8086

2000TC - Automatic (1975-77)

Full System	(1)	RM8061
Front Pipe	(1)	GEX1479SS
Silencer	(1)	GEX3433SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8086

2500S & TC - Manual (1974-77)

Full System	(1)	RM8060
Front Pipe	(1)	GEX1478SS
Silencer	(1)	GEX3434SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8086

2500S & TC - Automatic (1974-77)

Full System	(1)	RM8061
Front Pipe	(1)	GEX1479SS
Silencer	(1)	GEX3433SS
Tail Pipe	(1)	GEX3532SS
Fitting Kit	(1)	RM8086

EXHAUSTS

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

GEARBOX/OVERDRIVE IDENTIFICATION

'A' type gearbox overdrives are fitted with a 2 bolt fitting solenoid, and a large round brass sump plug.

'J' type gearbox overdrives are fitted with a screw-in type solenoid, and have a rectangular 'finned' sump (6 bolt fitting).

Manual Gearbox Assembly

Note: Exchange Units.

All our gearboxes/overdrive units are supplied on a strict 'LIKE for LIKE' exchange basis.

IE: 'Non-overdrive' gearbox for 'Non-overdrive' gearbox.

Your old exchange unit(s) **MUST** be in a undamaged and serviceable (not dismantled) condition, and all fluids/oils must be drained **BEFORE** being returned to us for refund of exchange surcharge. We reserve the right to retain all, or part of the exchange surcharge if the above conditions are not met.

Please ensure you are ordering the correct part and that your old unit is complete, assembled & serviceable.

Gearbox Only – Recon;

Less; Rear Extension Housing and Clutch Operating Ancillaries.

Non Overdrive type (1) **RM8016R**

Gearbox Only – Recon; (Overdrive Type);

Less; Overdrive, Spacer Housing and Clutch Operating Ancillaries.

'A' type Output Shaft (1) **RM8039R**

'J' type Output Shaft (1) **RM8024R**

Note – please ensure that you thoroughly clean your overdrive unit internally (to avoid cross contamination of dirty oil before fitting to gearbox).

Gearbox & O/drive - Recon;

Less; Solenoid, Clutch Operating Ancillaries, Output Flange, Mounting Brackets, Gear Lever and Wiring.

Gearbox & 'A' type O/drive (1) **RM8133R**

Gearbox & 'J' type O/drive (1) **RM8062R**

Unipart EP90 Gear Oil (0.5 Litre) (a/r) **GGL190**

2.0 litres required for gearbox and 'A' type overdrive.

1.5 litres required for gearbox and 'J' type overdrive.

1.2 litres required for non overdrive

Clutch Housing & Operating System

Clutch Cross Shaft (1) **136354**

Bush (Bellhousing/cross shaft) (2) **137651**

Clevis Pin (Cross shaft/push rod) (1) **PJ8808**

Split Pin (Clevis pin) (1) **PC10**

Clutch Operating Fork (1) **140937**

Bolt – Tapered (Fork retaining) (1) **158777**

Fork Spring (1) **144578**

Slipper Pad (Fork) (2) **159003A**

Carrier/Sleeve (Release Bearing) (1) **160156**

Dowel (For 160516) (1) **DS812**

Nose Extension/Front Cover (1) **116299**

Carries release bearing carrier.

Oil Seal (Nose Extension) (1) **141756**

Keep Plate (1) **55774**

Gasket (Keep Plate) (1) **55773**

Filler Plug (Gearbox) (1) **22G2115**

Drain Plug (Gearbox) (1) **155660**

NOSE EXTENSION/ FRONT COVER 116299



DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------	-------------	---------	----------



Gear Lever

Rubber Gaiter (1) **708311**

Locating Plunger (Lever) (1) **112424**

Spring for Plunger (1) **137988**

Gear Knob - Non O/D (1) **UKC4814**

See also 'Accessories'.

Gear Knob - O/D Type

Assembly - inc Switch/Cap (1) **153515**

Switch only (1) **520999A**

Cap only (1) **153515C**

Chrome Cone Nut - O/D Type (1) **C30505**

Inhibitor Switch (1) **BAU1074A**

Reverse or O/D operating.

Wiring Harness (Lever) O/D (1) **153726**

Gearbox Gaskets & Oil Seals

Gaskets for;

Top Cover ■ (1) **105758**

Casing/Rear Extension ■ (1) **132465**

For Non O/drive & O/drive models

Nose Extension/Front Cover ■ (1) **59537**

Keep/Cover Plate ■ (1) **55774**

Gasket Kit – Gearbox (1) **515121**

Kit contains all items marked ■, does not include overdrive gaskets.

Front Oil Seal (1) **141756**

Rear Oil Seal (1) **146129**

Fits Non O/drive & A type O/drive.

Rear Oil Seal (1) **NKC39A**

Fits J type O/drive.

Mainshaft

Note: We do carry a full range of gearbox components.

If the item you are looking for is not listed, please contact us.

Mainshaft;

Non Overdrive (1) **TKC743**

'A' Type Overdrive (1) **UKC1933**

'J' Type Overdrive (1) **TKC832**

Speedo Gear (Worm Drive) -

Non Overdrive Models (1) **139031**

Bearing – Mainshaft Centre (1) **58391**

Snap Ring (For 58391) (1) **58955**

Washer (For 58391) (1) **59443**

Fits between snap ring & circlip.

Circlip (1) **58956**

Retains washer 59443 & bearing 58391.

Bearing – Mainshaft Rear (1) **513897**

Output (Non O/d).

Output Flange (Non O/d) (1) **58948**

Nut (Output Flange)(Non O/d);

2000 Mk2 (1) **57868**

2.5Pi Mk2 (1) **57868**

2000TC (1) **157642**

2500S & TC (1) **157642**

Washer (Output Flange) (1) **WP24**



**GEARBOX
OVERHAUL KIT**

Gearbox (Manual) Reconditioning Kits

Gearbox Recon Kit:

2000 Mk2 & 2.5Pi Mk2 (1) **RM8066**

Kit includes; 1 gasket set 515121, 1 oil seal 141756, 4 synchro rings 113431, 1 circlip 55707, 2 snap rings 58955, 1 circlip 58956, 1 needle roller 158368, 2 bearings 58391, 2 needle roller 150339, 1 thrust washer 129956, 1 counter shaft 128105, & 1 reverse gear 128110.

Gearbox Recon Kit

2000TC & 2500S & TC (1) **RR1121**

Kit includes; 1 gasket set 515121, 1 oil seal 141756, 4 synchro rings 113431, 1 circlip 55707, 2 snap rings 58955, 2 circlip 58956, 1 needle roller 158368, 2 bearings 58391, 2 needle roller 150339, 1 counter shaft 128105 & 1 reverse gear 128110.

Unipart EP90 Gear Oil (0.5 Litre) (a/r) **GGL190**

1.2 Litres required for non overdrive.

2.0 Litre required for gearbox & 'A' type overdrive.

1.5 Litre required for gearbox & 'J' type overdrive.



Mainshaft & Input Gears

MAINSHAFT GEAR LISTINGS

The following parts are listed in order from the Rear of the Main Casing to the Front.

Note: We do carry a full range of gearbox components.

If the item you are looking for is not listed, please contact us.

Washer (Adjacent to 1st speed gear)	(1)	116496
Gear (1st Speed)	(1)	152770
Bush (1st Gear) (Fits inside gear, also for 3rd gear):		
Brass Type	(1)	129940
Steel Type	(1)	153238
Washer (use as required);		
(Fits between 1st gear & synchro hub):		
(.118")	(a/r)	129941
(.121")	(a/r)	129942
(.124")	(a/r)	129943
(.132")	(a/r)	129944
Synchro Ring	(1)	113431
Synchro Hub Assy (1st, 2nd & Reverse)	(1)	153843
Spring (Synchro Hub)	(3)	153318
Ball Bearing (Synchro Hub)	(3)	BLS108
Synchro Ring	(1)	113431
Washer – (use as required);		
(Fits between 2nd gear & synchro hub):		
(.199"/.197")	(a/r)	UKC958
(.202"/.200")	(a/r)	UKC959
(.205"/.203")	(a/r)	UKC960
(.208"/.206")	(a/r)	UKC961
Gear – 2nd Speed;		
2000 Mk2 & 2.5Pi Mk2	(1)	152771
Up to gearbox MB107047 & MG12808		
Special Note ref Gear 152771; This gear is No Longer Available,		
in case of failure use 2nd Gear 216802.		
2000 Mk2 & 2.5Pi Mk2	(1)	216802
From gearbox MB107148 & MG12808.		
Alternative replacement for 152771 if fitted with 155047,		
2nd Countershaft Gear.		
2000TC & 2500S & TC	(1)	TKC454
Bush – 2nd Gear;		
(Fits inside 2nd gear, "Top Hat" type)		
Brass Type	(1)	129939
Brass Type Upgraded	(1)	129939X
Steel Type	(1)	UKC956
Gear – 3rd Speed	(1)	152772
Bush – 3rd Gear;		
(Fits inside gear, also for 1st gear)		
Brass Type	(1)	129940
Steel Type	(1)	153238
Synchro ring	(1)	113431
Washer	(1)	157054
Fits between synchro ring & circlip 55707.		
Circlip	(1)	55707
Synchro Hub Assy (3rd & 4th)	(1)	153844
Outer Sleeve for above	(1)	153844X
Spring (Synchro Hub)	(3)	153318
Ball Bearing (Synchro Hub)	(3)	BLS108
Needle Roller – 4th gear	(1)	158368
Synchro ring	(1)	113431
Input Shaft (4th)	(1)	218843
Washer (Adjacent to bearing 58391)	(1)	60658
Bearing	(1)	58391
Snap Ring	(1)	58955
Washer	(1)	60078
Fits between bearing 58391 & circlip 58956		
Circlip	(1)	58956

INPUT SHAFT
218843



Reverse & Countershaft Gears

REVERSE & COUNTERSHAFT LISTINGS

The following parts are listed in order from the Rear of the Main Casing to the Front.

Note: We do carry a full range of gearbox components.

If the item you are looking for is not listed, please contact us.

Thrust Washer (Front) –		
2000 Mk2 & 2.5Pi Mk2	(1)	129956
Thrust Washer (Front) (Bearing Type) –		
2000TC, 2500S & TC	(1)	153346
Needle Roller;		
Press in (Closed Cage)	(1)	126862
Slide in (Open Cage)*	(1)	150339
*If this bearing fails due to 'pitting', it may be replaced with the earlier 'Closed Cage' type.		
Circlip	(1)	147749
Washer	(1)	154397
Gear – Countershaft;		
1st & Reverse	(1)	128107
1st & Reverse Upgraded	(1)	128107UR
2nd		
2000 Mk2 & 2.5Pi Mk2	(1)	140508
Up to gearbox MB107047 & MG12808		
2000 Mk2 & 2.5Pi Mk2	(1)	155047
From gearbox MB107148 & MG12808.		
Alternative replacement for 140508 if fitted with 216802 2nd Speed Gear.		
2000TC & 2500S/TC	(1)	155047
3rd	(1)	140509
Bush (Between 3rd & Reverse Gear)	(1)	59456
Gear – Countershaft (Reverse)	(1)	159621
Washer	(1)	154396
Circlip	(1)	147749
Needle Roller;		
Press in (Closed Cage)	(1)	126862
Slide in (Open Cage)*	(1)	150339
*If this bearing fails due to 'pitting', it may be replaced with the earlier 'Closed Cage' type.		
Thrust Washer – Rear;		
2000 Mk2 & 2.5Pi Only	(1)	129955
Countershaft (Layshaft)	(1)	128105
Spindle – Reverse Gear	(1)	129937
Gear – Reverse	(1)	128110
Bush (Reverse Gear)	(1)	129862
Operating Lever	(1)	129894
Fulcrum Pin	(1)	106448
Washer	(1)	GHF333
Nut – Nyloc	(1)	TN3209

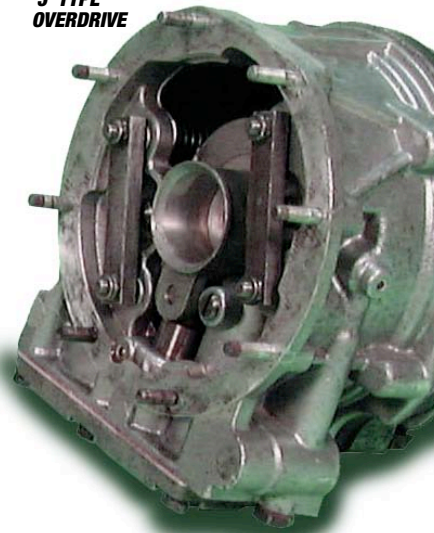
Overdrive & Fittings – 'A' Type

Note: We do carry a full range of overdrive components.

If the item you are looking for is not listed, please contact us.

Overdrive Only (A-Type):		
Recon (exchange)	(1)	311772R
(All Models) Less solenoid, adaptor plate & speedo drive.		
Solenoid (Bolt on type) (All Models)	(1)	109521
Solenoid – Plunger only	(1)	109521P
Relay	(1)	142169A
Gaskets – Solenoid;		
Solenoid to Body	(1)	7H8196
Solenoid Housing to O/drive	(1)	500645
Solenoid Housing to Cover	(1)	518113
Gasket Set	(1)	RS1630
Bearing;		
Annulus Front	(1)	SP746
Annulus Rear (Output)	(1)	513897
'One Way' Slipper Bearing	(1)	BAU2061A
Cone Clutch (Recon)	(1)	518107R
Accumulator Ring Set	(1)	505555
Oil Seal – Rear	(1)	146129
Drive Flange	(1)	58948
Washer	(1)	WP24
Nut	(1)	57868
Speedo Pinion Bearing	(1)	146542
Angle Drive – Speedo	(1)	120694
Adaptor Plate (Overdrive to Gearbox)	(1)	208098
Gaskets;		
O/drive to Adaptor Plate	(1)	502556
G/box to O/drive	(1)	132465
Gasket Set	(1)	RS1598

'J' TYPE OVERDRIVE



Overdrive & Fittings – 'J' Type

Note: We do carry a full range of overdrive components.

If the item you are looking for is not listed, please contact us.

Overdrive Only (J type);		
Less solenoid, adaptor plate & speedo drive.		
2000 Models	(1)	312377
2500 Models	(1)	RKC1639R
Solenoid (Screw in) (All Models);		
New	(1)	NKC41
Recon	(1)	NKC41R
Adaptor Casing (Gearbox to Overdrive)	(1)	312305
Gaskets;		
Gearbox to Adaptor	(1)	132465
Adaptor to O/drive	(1)	37H1901
Maincase – Front	(1)	NKC86
Maincase – Rear	(1)	NKC87
Sump	(1)	NKC76
Gasket Set	(1)	RS1630
Bearing;		
Annulus Front	(1)	SP746
Annulus Rear (Output)	(1)	513897
'One Way' Slipper Bearing(1)		BAU2061A
Cone Clutch (Recon)	(1)	NKC40R
Oil Seal (Rear)	(1)	NKC39A
Drive Flange	(1)	160292
Washer	(1)	NKC82A
Nut	(1)	NKC81
Angle Drive – Speedo	(1)	120694

Overdrive Electrics

Wiring Harness (on gearbox);		
'J' Type	(1)	160193
'A' Type	(1)	140433
Wiring Harness – Gearstick	(1)	153726

Speedo Cables

Speedo Cables;		
2000 Mk2 & 2.5Pi Mk2;		
Manual – Non O/drive	(1)	GSD311
Manual – A type O/drive	(1)	219167
Manual – J type O/drive	(1)	GSD172
2000TC, 2500S & TC;		
Manual – Non O/drive	(1)	GSD311
Manual – J type O/drive	(1)	GSD291
Speedo Angle Drive (Manual)	(1)	120694

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Automatic Gearbox (Type 35)

Gearbox only (Recon) <i>Less Torque Convertor.</i>	(1)	UKC6820R
Torque Convertor only; Reconditioned	(1)	306822R
Flywheel/Driveplate	(1)	TKC5580
Auto 'T' Handle	(1)	216665
Kick Down Cable;		
All Mk2 Models	(1)	215674
<i>Stromberg or HS4 Carbs.</i>		
2.5Pi Models		
To MG75000 (<i>to '73</i>)	(1)	215673
MG75001 on (<i>'73 on</i>)	(1)	215677
All Later Models (<i>'HS6 Carbs</i>)	(1)	TKC2396
Inhibitor Switch	(1)	RTC1150
Angle Drive - Speedo	(1)	140762
Gasket (<i>Sump</i>)	(1)	520402
Oil Seal		
Front	(1)	BAU1034A
Rear	(1)	RTC447
Speedo Pinion Bearing	(1)	140709
Unipart ATF Gear Oil		
<i>6.8 litres required for auto transmission.</i>		
0.5 Litre	(1)	GGL175
5 Litre	(1)	GGL505

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Automatic Gearbox (Type 65)

Gearbox only (Recon)	(1)	RM8209R
Torque Convertor only (Recon)(1)		AAU6490R
Flywheel/Driveplate	(1)	TKC5580
Auto 'T' Handle	(1)	216665
Kick Down Cable	(1)	TKC3013
Inhibitor Switch	(1)	RTC36
Angle Drive - Speedo	(1)	140762
Gasket (<i>Sump</i>)	(1)	AAU8434A
Oil Seal		
Front	(1)	BAU1034A
Rear	(1)	RTC447
Unipart ATF Gear Oil		
<i>6.8 litres required for auto transmission.</i>		
0.5 Litre	(1)	GGL175
5 Litre	(1)	GGL505



AUTO 'T' HANDLE

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Speedo Cables

Speedo Cables – 2000 Mk2 & 2.5Pi Mk2;		
Automatic – Type 35	(1)	GSD167
<i>Up to ME13096/MG7056. Square Inner Cable.</i>		
Automatic – Type 35	(1)	GSD247
<i>From ME13097/MG7057. Oval Inner Cable.</i>		
Speedo Cables – 2000TC, 2500S & TC;		
Automatic – Type 35	(1)	GSD247
Automatic – Type 65	(1)	GSD311



AUTO 35 PROPSHAFT



Propshaft

Propshaft;		
Manual (All)	(1)	211486
Auto		
Type 35	(1)	307397
Type 65	(1)	RKC1856
Universal Joint	(2)	GUJ115
Bolt	(4/8)	107960
Nut	(4/8)	TN3209

Differential Unit

Diff Assembly (Recon) - 2000 Mk2 & 2000TC;		
Less Extension Housing.		
Manual Saloon (4.1:1 Ratio)	(1)	312144R
Manual Estate (4.1:1 Ratio)	(1)	519991R
Automatic Saloon (3.7:1)	(1)	RKC162RN
Fitted with New Crown Wheel & Pinion.		
Automatic Saloon (3.7:1)	(1)	RKC162R
Automatic Estate (3.7:1)	(1)	RKC164N3.7
Fitted with New Crown Wheel & Pinion.		
Automatic Estate (3.7:1)	(1)	RKC164R
Diff Assembly (Recon) - 2.5Pi Mk2, 2500S & TC;		
Less Extension Housing.		
Manual/Auto Saloon (3.45:1)	(1)	313128RN
Fitted with New Crown Wheel & Pinion.		
Manual /Auto Saloon (3.45:1)	(1)	313128R
Manual/Auto Estate (3.45:1)	(1)	RKC164N3.45
Fitted with New Crown Wheel & Pinion.		
Manual/Auto Estate (3.45:1)	(1)	RKC160R
Bolt - Diff output Flange	(8)	107960
Nut - Nyloc for above	(8)	TN3209
Unipart EP90 Gear Oil (0.5 Litre) (a/r)		GGL190
1.3 litres required for rear axle.		
Front Extension - Housing Assy		
(Recon)	(1)	217984R
Bolts to front of diff.		

Differential Mountings

Diff Mounting Rubbers (All Saloons) (Rear)		
Mounting Bush		
Cone (Upper/lower)		
Standard	(4)	134235
Poly	(4)	134235P
Spacer (Upper/lower)		
156022 replaces UKC5327/8.		
Standard	(4)	156022
Poly	(4)	156022P
Washer (Flat) Large	(2)	134234
Use with 156022.		
Nut (For washer 134234)	(2)	TN3209
Diff Mounting Rubbers (All Estates) (Rear)		
Mounting Bush		
Cone (Upper)		
Standard	(2)	134235
Poly	(2)	134235P
Cup (Lower)		
Standard	(2)	134236
Poly	(2)	134236P
Washer (Flat)		
Large (Use with 134236)	(2)	134234
Nut (For 134234 washer)	(4)	TN3209

Differential Oil Seals & Gaskets

Pinion Oil Seal	(1)	137346
Side (Output) Oil Seal	(2)	138523
Backplate Gasket	(1)	134480
Oil Filler Plug	(1)	114774

Differential Internals

Crown Wheel & Pinion;		
3.7:1 Ratio (New)	(1)	502127
Solid spacer type.		
3.45:1 Ratio (New)	(1)	516398
Solid spacer type.		
Differential Carrier		
New (Estate Cars only)	(1)	311268
Back Plate - Differential;		
Estate Cars	(1)	134300
Saloon Cars	(1)	309109
Bearings - Diff Pinion;		
Outer	(1)	100422
Inner	(1)	100897A
Side	(2)	110515
Tab Washer	(1)	134233
Side Bearing (Inner axle/output shaft)	(2)	134465
Side Housing (Bearing)	(2)	128638
Bolt (Housing)	(8)	GHF120
Inner Axle Shaft (Lh)	(1)	149378
Inner Axle Shaft (Rh)	(1)	149379
Drive Flange (Output)	(2)	149409
Nut (for Drive Flange)	(1)	138563
Bolt (Drive flange to halfshaft/propshaft)	(12)	107960
Nut - Nyloc (for 107960)	(12)	TN3209
Oil Filter Plug	(1)	114774
Unipart EP90 Gear Oil (0.5 Litre) (a/r)		GGL190
1.3 litres required for rear axle.		

Differential Extension Housing

Housing Assy - Complete	(1)	217984R
Ready to fit (recon).		
Quill Shaft	(1)	211471
Bearing (inc seal)	(1)	134466
Circlip for bearing	(2)	511937
Drive Flange	(1)	150940
Nut for above	(1)	510618A

DRIVESHAFT RE-BUILD/OVERHAUL KIT

1 Kit required per drive shaft. Kit includes all the overhaul components required when re-building the hub - IE; bearings, seals, spacer, dust cover, tab washer, new universal joints (circlip type), spline gaiter, and dust boot for the inboard-end of the drive shaft.



Outer Driveshaft & Hub

Half Shaft Assy - Recon	(2)	311914R
Complete fully rebuilt, ready to fit.		
Half Shaft Sub Assembly	(2)	RS2035
Repro. Comprises male/female shafts & yokes.		
Less Hub, flange's & UJ's.		
Half Shaft Rebuild/Overhaul Kit	(2)	RS2005
Inc. Bearings, seals, spacer, dust cover, TAB washer, UJ's (circlip type), spline gaiter & dust boot.		
Hub Assy - Recon	(2)	TKC897R
Complete fully rebuilt but less shaft.		
Rear Hub Bearing Kit	(2)	GHK1015
Kit is per side and inc; Inner/Outer Bearings & Grease Seals.		
Universal Joint (Halfshaft)	(4)	GUJ102
Gaiter - Halfshaft (Convolute)	(2)	140753
Dust Cover - Halfshaft (Bell Shape)	(2)	213844
Drive Flange (Inner)	(2)	211137
Stub Axle/Yoke	(2)	UKC643
Locknut (stub axle inner)	(2)	134585
Tab Washer (for 134585)	(2)	139057
Adjusting Nut (stub axle inner)	(2)	138861
Stone Guard - Hub	(2)	137497
Spacer	(2)	ULC2188
Grease Seal - Inner	(2)	GHS131
Inner Hub Bearing	(2)	GHB101
Spacer (Collapsible)	(2)	138272
Hub Bearing Carrier/Casing	(2)	137496
Nut-Nyloc	(12)	GHF272
Locates hub housing to trailing arm.		
Outer Hub Bearing	(2)	GHB265
Grease Seal (Outer)	(2)	GHS133
Drive Flange (Outer)	(2)	210979
Key - Drive Flange	(2)	134591
Nut - Half Shaft;		
Castle Headed (Early)	(2)	21A79
Nyloc (Late)	(2)	138563
Washer (for halfshaft nut)	(2)	WM63
Wheel Stud	(8)	132317

PROPSHAFT / DIFFERENTIAL / DRIVE SHAFTS



DIFFERENTIAL MOUNTINGS IN POLYURETHANE

Front Hub & Front Suspension OVERHAUL KITS

IF YOU ARE CONTEMPLATING A FRONT SUSPENSION OVERHAUL,
THESE ARE THE KITS YOU NEED - AND THEY SAVE YOU MONEY!



Why not fit a pair of new rear shock absorbers to really complete the job!

Front Suspension Leg Overhaul Kit

1 kit required per Vehicle

Supplied with either Standard, Spax, Koni or Gaz Strut Inserts.

(Kits are supplied with standard material insulators)

All models excl 2500S

RM8252

2500S models only

RM8253

One overhaul kit contains all the following parts:

2 road springs, 2 inserts (as required),
2 lower insulators (157136), 2 upper insulators (139160),
2 gaiters (138748), 4 gaiter ties (BMK1900),
2 mountings (138876), 2 seat pans (133546),
2 sleeves (138599), 2 bearings (138598), 4 thrust washers
(138600), 2 washers (138601), 2 washers (138906),
2 castle nuts (LN2213) & 2 split pins (PC13).

Front Hub & Axle Overhaul Kit

1 kit required per Vehicle

This kit offers SUPERB value for money

MANUAL STEERING **RM8078**

POWER STEERING **RS1465**

One overhaul kit contains all the following parts:

2 new hubs (151081), 2 stub axles (154474),
2 vertical links (209344), 2 tie rods,
and 2 front hub bearing kits (GHK1016).

THE EASY (& COST
EFFECTIVE) WAY TO
OVERHAUL YOUR FRONT
HUBS & STUB AXLES



PHOTO SHOWS
OVERHAUL KIT
RS1465.

Suspension Bush & Bolt Kits

THESE BUSH & BOLT KITS ARE IDEAL IF YOU ARE CONSIDERING REPLACING YOUR SUSPENSION BUSHES.

Front & Rear Suspension Bush Kit

Only 1 kit required per Vehicle

Our bush kit contains all the following parts:

2 track arm bushes, 4 drag strut bushes,
2 anti-roll bar bushes, 4 rear trailing arm bushes
and 2 rear subframe bushes.

with 'Standard' bushes

RM8072

with 'Hard' Rear Trailing arm bushes

(As standard bush kit but with 'hard' rear trailing arm bushes)

RM8072H

with 'Polyurethane' Bushes

(Note: Rear subframe bushes are standard material)

RM8072P



Polyurethane Bushes

Polyurethane bushes out-perform
standard bushes (without the 'jarring'
effect typical of nylon versions).



IF YOU REALLY WANT TO IMPROVE
THE HANDLING, THEN

POLYURETHANE BUSHES ARE A
GOOD START, THEY ALSO HAVE A
MUCH LONGER LIFE, GIVING
BETTER VALUE FOR MONEY.

Refer to listings throughout this
catalogue for full availability.

Front & Rear Suspension Bolt Kit

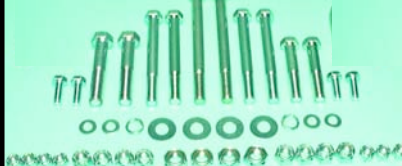
Only 1 kit required per Vehicle

RM8072BK

Use with Bush kit RM8072.

Our bolt kit contains sufficient nuts,
bolts & washers to install Bush Kit RM8072

IF YOU'RE REPLACING THE BUSHES, THEN YOU MAY AS
WELL USE NEW BOLTS!



SAFETY FIRST

It is extremely **important** when working on the
suspension that you check and verify the condition
of all related parts & components, and replace as a
matter of course if they are suspect.

Upgraded & Standard SUSPENSION PACKS

THE BEST (& MOST COST EFFECTIVE) SUSPENSION PACKS FOR YOUR VEHICLE

These easy to order road spring/inserts/shock absorber suspension packs not only improve handling, but they save you money.

**GIVE YOUR
SUSPENSION A LIFT.**



Road Spring Pack

1 kit required per Vehicle

(Kits are supplied with standard material insulators)

SALOON

All Models excl. 2500S

RM8207

2500S Models only

RM8091

ESTATE all Models

RM8080

Our spring kit contains all the following parts:

2 Front road springs, 2 lower insulators (157136),
2 upper insulators (139160), 2 Rear road springs,
and 4 insulators (138823).

SPAX, KONI & GAZ SPECIFICATION



Spax

Front Inserts are Non-adjustable.

Rear shock absorbers are ON-car adjustable.



Koni

Front Inserts are OFF-car adjustable.

Rear shock absorbers are OFF-car adjustable.



GAZ

Front insert are ON-car adjustable.

Rear shock absorbers are ON-car adjustable.

Front Insert & Rear Shock Absorber Pack

1 kit required per Vehicle

ALL MODELS

with 'Standard' Inserts/shock absorbers

with 'SPAX' Inserts/shock absorbers

with 'KONI' Inserts/shock absorbers

with 'GAZ' Inserts/shock absorbers

**RS2006
RS2006S
RS2006K
RS2006G**

One kit contains all the following parts:

2 Front strut inserts (Standard, Spax, Koni or GAZ),
2 Rear shock absorbers (Standard, Spax, Koni or GAZ).

**SAFETY FIRST,
WHICHEVER KIT YOU FIT.**



MAIN PHOTO SHOWS STANDARD
FRONT INSERT & REAR SHOCK
ABSORBER PACK (RS2006).

MAIN PHOTO SHOWS SUSPENSION PACK
(RM8259S) WITH SPAX FRONT INSERTS
AND REAR SHOCK ABSORBERS.



THE BEST
(& COST EFFECTIVE)
SUSPENSION PACKAGES FOR YOUR VEHICLE. WHETHER YOU FIT
STANDARD OR UPGRADED, THEY WILL TRANSFORM THE ROADHOLDING & GIVE
INCREASED SAFETY TO YOU AND YOUR PASSENGERS.

Road Springs + Front Insert & Rear Shock Absorber Pack

1 kit required per Vehicle.

Supplied with either Standard,
Spax, Koni or GAZ shock absorbers.

(Kits are supplied with standard material rubbers/insulators)

SALOON

all models excl 2500S

RM8259

2500S models only

RM8260

ESTATE all models

RM8261

One kit contains all the following parts:

2 Front road springs, 2 lower insulators, 2 upper insulators,
2 front strut gaiters, 4 gaiter ties and 2 Front strut inserts
(Standard, Spax, Koni or GAZ),

plus, 2 Rear road springs, 4 insulators, and
2 Rear shock absorbers (Standard, Spax, Koni or GAZ).

DESCRIPTION QTY REQ PART NO.

Front Crossmember

Crossmember		
Manual Steering	(1)	209379
Power Steering	(1)	309156
Bush (Rack mounting) - PAS only:		
Standard material	(4)	119450
Polyurethane material	(4)	119450P
Mounting Setscrew (1.5")	(8)	SH606101
Washer - Spring	(8)	GHF333
Nut	(8)	GHF223

Anti Roll Bar - Front

(When Fitted)

Anti Roll Bar	(1)	217149
Mounting Bush		
Standard	(2)	155310
Polyurethane	(2)	155310P2
Mounting Bush & Alloy Housing	(1)	RM8212
Pair.		
Link Assy (Anti roll bar)		
4" Long	(2)	152143
5.5" Long	(2)	159804A
Rubber Bush only (for Link)		
Included with Link Assy.		
Standard	(4)	517985
Polyurethane	(4)	517985P
Locking Nut only (for Link)	(4)	GHF223
Included with Link Assy.		

Lower Track Arm

See also 'Suspension Kits'.

For any item not listed, please contact us.

Track Control Arm Assy (Inc balljoint & bush):		
Reconditioned	(2)	513941R
Ball Joint (inc boot)	(2)	GSJ130
Circlip (Ball joint)	(2)	133634
Dust Boot - Ball Joint	(2)	UKC3466
Bush - Inner (Track control arm)		
Standard	(2)	138885
Polyurethane	(2)	138885P
Bolt (Inner bush)	(2)	BH608221
Nut (For BH608221)	(2)	GHF275
Drag Strut (Manual & PAS):		
Rh	(1)	TKC2863
Lh	(1)	TKC2864
Bolt (Drag strut to track arm)	(2)	BH607201
Washer (for BH607201)	(2)	WL600071
Nut (for BH607201)	(2)	GHF224
Bush (Drag Strut End)		
Standard	(4)	138143
Polyurethane	(4)	138143P
Washer (for 138143)	(4)	134556
Nut (Strut end)	(2)	GHF275
Bump Stop (Drag strut)	(2)	156453

Polyurethane Bushes

Polyurethane bushes out-perform standard bushes (without the 'jarring' effect typical of nylon versions).



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE, GIVING BETTER VALUE FOR MONEY.

Refer to listings throughout this catalogue for full availability.

DESCRIPTION QTY REQ PART NO.

Front Spring & Strut Insert

See also 'Suspension Kits'.

For any item not listed, please contact us.

Front Strut and -		
Lower Leg Assy (Recon)	(2)	GSA5026E
Insert only - (Front Strut);		
All models - Saloon & Estate.		
Standard (Each)	(2)	GDA3040
Spax (Uprated) (Each)	(2)	GDA3040S
Koni (Uprated) (Pair)	(1)	GDA3040K
GAZ (Uprated) (Each)	(2)	GDA3040G
Front Road Spring (Saloon & Estate)		
All models excl 2500S	(2)	TKC475
2500S Models only	(2)	TKC367
Spring Compressor Tool	(1)	RX1328
Insulator Pad (Spring lower)		
Standard	(2)	157136
Polyurethane	(2)	157136P
Gaiter (Front Strut)	(2)	138748
Gaiter Tie	(4)	BMK1900
Insulator Pad (Spring upper)		
Standard	(2)	139160
Poly	(2)	139160P
Spring Seat/Pan/Cup	(2)	133546
Washer - Flat (Lower)	(2)	138601
Thrust Washer (Lower)	(2)	138600
Mounting Rubber (Strut Top)	(2)	138876
With 3 captive studs.		
Nut (for 138876)	(6)	GHF272
Washer - Flat (for GHF272)	(6)	WP101
Bearing (Strut Centre)	(2)	138598
Sleeve (Strut Centre)	(2)	138599
Use with 138598.		
Washer - Flat (Upper)	(2)	138906
Thrust Washer (Upper)	(2)	138600
Nut - Castle Headed	(2)	LN2213
Split Pin	(2)	PC13
Grommet/Cover	(2)	138760

Front Hub & Vertical Link

See also 'Suspension Kits'.

For any item not listed, please contact us.

Hub & Stub Axle Kit;		
Kit is per car & inc; 2 new hubs, 2 stub axles,		
2 vertical links, 2 steering levers & 2 wheel bearing kits.		
Manual Steering	(1)	RM8078
Power Steering	(1)	RS1465
Steering Levers;		
Manual Steering		
Rh	(1)	209349
Lh	(1)	209350
Power Steering		
Rh	(1)	215210
Lh	(1)	215211
Bolt (Steering lever to link)	(2)	159514
Washer - Spring (for 159514)	(2)	WL600071
Vertical Link	(2)	209344
Stub Axle	(2)	154474
Hub Assy (C/w studs) (Brand NEW)	(2)	151081
Nut (Stub axle/vertical link)	(2)	GHF275
Grease Seal ■	(2)	GHS132
Hub Bearing - Inner ■	(2)	GHB101
Hub Bearing - Outer ■	(2)	GHB102
Flat Washer	(2)	132666
Nut (Hub adjusting)	(2)	LN2211
Split Pin	(2)	PC20
Grease Cap	(2)	59177
Wheel Stud	(8)	136860
Wheel Stud Set (Front & Rear)	(1)	RS2013
Front Wheel Bearing Kit	(2)	GHK1016

Kit is per wheel & includes items marked ■

DESCRIPTION QTY REQ PART NO.

Rear Spring & Shock Absorber

See also 'Suspension Kits'.

For any item not listed, please contact us.

Shock Absorber (Saloon & Estate);		
All models - Saloon & Estate inc. Bushes.		
Standard (Each)	(2)	GSA374
Spax (Uprated) (Pair)	(1)	GSA374S
Koni (Uprated) (Pair)	(1)	GSA374K
GAZ (Uprated) (Pair)	(1)	GSA374G
Bush - Shock Absorber Mounting		
Standard	(8)	152588
Polyurethane	(8)	152588P
Rear Road Spring (All Models)		
Saloon	(2)	218408
Estate	(2)	218413
Insulator pad (Road Spring)		
Standard	(4)	138823
Polyurethane	(4)	138823P

Rear Trailing Arms

Bush - Trailing Arm;		
Standard	(4)	137599
Hard	(4)	137599H
Polyurethane	(4)	137599P
Bolt - Trailing Arm Bush	(4)	BH607321
Washer (for BH607321)	(4)	WC600071
Nut - Nyloc (for BH607321)	(4)	GHF274
Trailing Arm Assy		
Rh	(1)	217002
Lh	(1)	217001
Stud - Trailing Arm (Hub attachment)	(12)	TD812
Nut - Nyloc (for TD812)	(12)	GHF272
Mounting Bracket - Trailing Arm		
Inner	(2)	156450
Outer	(2)	156451
Shim (Outer bracket)	(a/r)	138640
Bolt (Inner bracket to subframe)	(4)	BH606261
Bolt (Outer bracket to subframe)	(4)	BH606321
Washer	(8)	GHF302
Nut	(8)	GHF223
Bolt (Subframe end/diff mounting)	(4)	138787
Washer	(4)	WC1125081
Nut	(4)	GHF275

Rear Subframe Arms

Subframe Arm Box Section;
Carries Trailing Arm/Diff etc.

Right Hand	(1)	215079
Left Hand	(1)	216356
Bush (Outer Mounting)	(2)	150382
Bolt - Long	(2)	256077
Through Centre of Bush 150382.		
Washer (Large) (Top)	(4)	WM828
Washer (Top of Bush)	(2)	WP817
Washer (Bottom of Bush)	(2)	151361
Nut (for Bolt 256077)	(2)	GHF224
Mounting Bolt	(4)	SH605071
Through Flanges of Bush 150382.		
Nut - for SH605071	(4)	GHF222
Anti/Vibration Straps (S/S)		
RH	(1)	154230SS
LH	(1)	154229SS
Mounting Bolt for Straps	(2)	SH607061
Washer (Large) (for above)	(4)	WM828
Nut (for above)	(2)	GHF224



**BRAND NEW 5-SPOKE ORIGINAL ALLOY WHEELS SETS AVAILABLE FROM STOCK.
PHOTO SHOWS 5 WHEEL KIT (RS1462/5)
COMPLETE WITH CENTRES, CLIPS & NUTS**

ROAD WHEELS

Steel Wheels

Road Wheel (Steel)	(5)	RKC147
Wheel Nut (Steel)	(16)	109586
Wheel Trim; Badge not included.		
2000 Mk2 (up to 1973)	(4)	817371
2.5Pi Mk2 (up to 1973)	(4)	576060
2.5Pi Mk2 (from 1973)	(4)	821309
2000TC & 2500TC	(4)	821402
Wheel Trim Badge;		
'BL' Motif (All Mk2)	(4)	624269
'Triumph' Motif	(4)	631634
2000, 2000TC & 2500TC.		
Washer (Centre badge to trim)	(4)	505260
Nut (Centre badge to trim)	(4)	UCN116L

Alloy Wheels (5-Spoke)

As fitted to 2500S.

Alloy Road Wheel (Each)	(5)	313250
-------------------------	-----	---------------

Fits all models (5.5J x 14).

Alloy wheel sets (see photo);
Kits include; either 4 or 5 original (brand new) 5 spoke alloy wheels, 4 (plain) wheel centres, 4 retaining clips, and 16 black wheel nuts.

4 Wheel Kit	(1)	RS1462/4
5 Wheel Kit	(1)	RS1462/5

Wheel Nut Set;

Remanufactured in steel.

Black (set of 16)	(1)	UKC5403K
Chrome (set of 16)	(1)	UKC5403CK
Stainless steel (set of 16)	(1)	UKC5403SSK

Wheel Nut (Single);

Remanufactured in steel.

Black	(16)	UKC5403
Chrome	(16)	UKC5403C
Stainless steel	(16)	UKC5403SS

Locking Wheel Nut Set

Includes 4 locking wheel nuts & security key.

Spare Key (Locking wheel nuts)	(1)	RS1382
--------------------------------	-----	---------------

Wheel Centre (Single);

Plain Silver	(4)	159998
--------------	-----	---------------

Clip (Wheel centre retaining)	(4)	160053
-------------------------------	-----	---------------



**WHEN FITTING NEW WHEELS,
IT MIGHT BE A GOOD IDEA TO
REPLACE THE WHEEL STUDS!**

Wheel Studs

Wheel Stud		
Front	(8)	136860
Rear	(8)	132317
Wheel Stud Kit (Car set)	(1)	RS2013

Includes 8 front & 8 rear studs.

Roadside Tools

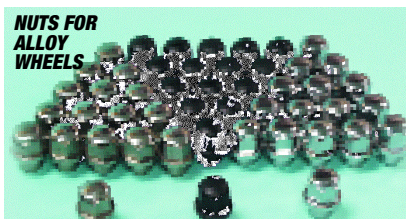
Scissor Jack - C/w handle	(1)	311346
Wheel Nut Brace	(1)	138514
Tool Bag - Hardura	(1)	RX1364
Tyre Pump (Stirrup Type)	(1)	523638A
Safety Jacket (Luminous)	(1)	GAC2999
Warning triangle	(1)	RX1344
Fire Extinguisher	(1)	GAC9904
First Aid Kit	(1)	RX1399
Spark Plug Spanner	(1)	GAT140
WD40 (Large, 400ml)	(1)	GAC111
Holts Radweld (250ml)	(1)	RX1508
'AA' Membership + Relay Pack	(1)	RX1329



**SAFEGUARD YOUR ALLOY WHEELS
WITH OUR LOCKING WHEEL NUT SET.**

NB: NOT SUITABLE FOR
MINILITE (REPLICA) WHEELS.

**2.5PI MK2
WHEEL TRIM -
576060**



**NUTS FOR
ALLOY
WHEELS**





Minilite (Replica) Alloys

See photo.

These superb (lightweight) aluminium replicas of the original magnesium Minilite (used for rallying), are now available - in Silver only - at an extremely attractive price, and they make a very interesting alternative to the steel, 5-spoke alloy, and wire wheels.

These bolt-on wheels are a direct replacement when used with the corresponding wheel nuts.

Minilite (Replica) Wheel Kit	(1)	RM8237
Includes 4 wheels (5.5Jx14"), 4 centres & 16 wheel nuts.		
Wheel only	(5)	RM8238
Wheel nut	(16)	RM8239
Wheel centre		
Plain	(4)	RL1472
with Triumph Badge	(4)	RL1472B

Wire Wheels (Conversion)

Important Information 'Wire Wheels & Wheel Studs'.

When fitting Wire Wheels YOU MUST check the length of the wheel studs (and shorten if necessary) to ensure they do not foul the wheels.

Please read the fitting Instructions supplied, carefully.

Wire Wheel Conversion Kit;

Kits include; 5 wheels (5.5J x 14"), 4 bolt-on hub/splines, 16 special nuts,

4 'Eared' knock caps, cleaning brush, hammer & instructions.

Note: Eared centre caps are not allowed in some countries.

With 'Eared' Knock Caps

Chrome finish	(1)	RS1087C
Painted (Silver) finish	(1)	RS1087P

With 'Octagonal' Knock Caps

Chrome finish	(1)	RS1087CEC
Painted (Silver) finish	(1)	RS1087PEC

WIRE WHEEL COMPONENTS

Wire wheel only;

Chrome finish (5) **XW5714C**

Painted (Silver) finish (5) **XW5714S**

Hub adaptor/spline (Bolt-on);

Right hand (2) **217602**

Left hand (2) **217603**

Retaining nuts

Hub adaptor to spline. (16) **RSRN716**

'Eared' centre knock caps;

Note: 'Eared' centre caps are not allowed in some countries.

Use alternative 'Octagonal' if in doubt.

Right hand (2) **KC4282R**

Left hand (2) **KC4282L**

'Octagonal' centre knock caps;

Alternative to 'Eared' centre caps.

Note: Spanner (KAS42) required with octagonal knock caps.

Right hand (2) **KC4280R**

Left hand (2) **KC4280L**

Cleaning brush

(1) **KACB101**

Copper & Hide hammer

(1) **KACH100**

Spanner

(1) **KAS42**

For 'Octagonal' centre knock caps.

OPTIONAL OCTAGONAL CENTRE KNOCK CAPS



'CONCOURS' SPECIALIST WHEEL CLEANER

The 'Concours' specialist wheel cleaning system will help you care for your Classic's wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

'Concours' Wheel Cleaning Kit **RX1405**

Kit includes; Special cleaning solution (580ml).

Wooden handled cleaning brush & dispenser.

Finishing/protection solution (180ml)

2 pair of disposable gloves.



Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.

ALSO AVAILABLE:

Wheel Wax (225g) (a/r) **RX1262**

Alloy Wheel Seal (Autoglym) (a/r) **RX1443**

450ml - Silicone Spray.



Mudflaps (Pair)

Front (Inc. fittings)

RM8154

Rear (Inc. fittings)

RM8154



**OUR WIRE WHEEL CONVERSION KIT
WILL GIVE YOUR CLASSIC
THAT TRUE BRITISH LOOK.**



Front Brakes

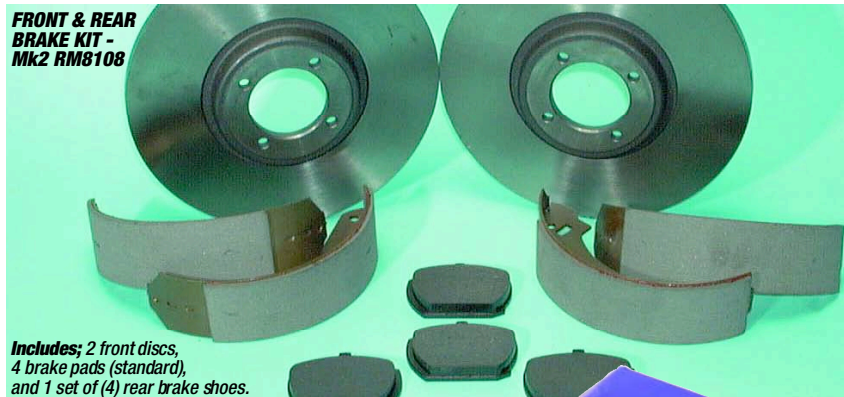
2000 MK1 Brakes, refer to section at rear of catalogue.

Brake Disc (0.5" thickness)	(2)	214004
Bolt (Disc to Hub)	(8)	GHF105
Washer - Spring	(8)	GHF333
Brake Pad Set - Standard		
Brake Pads only	(1)	GBP242
Brake Pad Kit	(1)	GBP242K
<i>Kit inc; pads, pins & clips.</i>		
Brake Pad Set - Up-rated		
Green Stuff EBC Kevlar	(1)	GBP242GS
Brake Pad Shim Kit	(1)	GBP242SH
Brake Pad Fitting Kit (Kit inc; pins, clips)	(1)	RS1467
Clips only (Pads)	(4)	QP2740
Pins only (Pads)	(4)	QP2181
Brake Kit - Front	(1)	RM8094
<i>Kit inc; 2 front discs & pads.</i>		
Brake Kit - Front/Rear	(1)	RM8108
<i>Kit inc; 2 discs, pads & rear shoes</i>		
Brake Caliper		
RH	(1)	308632
LH	(1)	308633
Caliper Repair Kit (Per caliper)	(2)	8G8641
Piston-Brake Caliper	(4)	RM8087
Bleed Screw	(2)	556508A
Bolt-Caliper/Vertical Link;		
Long	(2)	133570
Short	(2)	113142
Washer-Spring (For bolts 133570 & 113142)	(4)	GHF332

Rear Brakes

2000 MK1 Brakes, refer to section at rear of catalogue.

Brake Drum	(2)	216461
Retaining Screw	(4)	V5435
Brake Shoe Set (Set includes 4 brake shoes)	(1)	GBS813
Brake Kit - Front/Rear	(1)	RM8108
<i>Kit inc; 2 discs, pads & rear shoes.</i>		
Brake Overhaul Kit-Rear	(1)	RM8099
<i>Kit inc; 2 rear drums, 4 brake shoes, 2 wheel cylinders 4 drum retaining screws & 1 brake cleaner aerosol.</i>		
Brake Shoe Return Spring Kit	(1)	RM8105
<i>Per axle set. Inc. 6 shoe springs.</i>		
Brake Shoe Retaining Kit	(1)	RM8089
<i>Per axle set. Inc. 4 pins, springs & clips.</i>		
Pin - Shoe Retaining	(4)	518724
Spring - Shoe Retaining	(4)	606747A
Clip - Shoe Retaining	(4)	27H8426
Wheel Cylinder	(2)	GWC1205
Bleed Screw	(2)	513118A
Repair Kit - W/cyl (per cyl)	(2)	GRK2004
Clip (Wheel cyl retaining)	(2)	17H7949
Gasket - Wheel Cyl	(2)	37H4642
Rubber Boot (Back Plate)	(2)	17H8057
Nut (Backplate Retaining)	(12)	GHF272
Brake Cleaner Aerosol	(a/r)	GBF901
Copa Slip Grease	(a/r)	RX1345



Brake Hydraulics & Controls

2000 MK1 Brakes, refer to section at rear of catalogue.

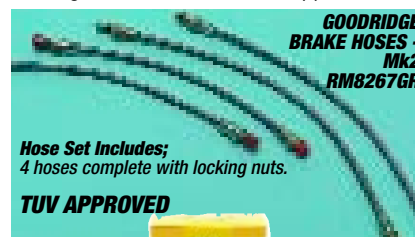
Brake Master Cylinder;		
Single Line System	(1)	GMC203
Tandem System*	(1)	GMC218
<i>*Lhd export vehicles & Rhd vehicles Australia & New Zealand.</i>		
Repair Kit - Master/Cylinder;		
Single Line System	(1)	518675
Tandem System*	(1)	518703
<i>*Lhd export vehicles & Rhd vehicles Australia & New Zealand.</i>		
Filler Cap - M/Cyl (For GMC203 only)	(1)	513123A
Brake Servo Unit		
Single Line System	(1)	518698
Tandem System	(1)	518705
Repair Kit (Servo) Single or tandem.	(1)	518674
Brake Servo Vacuum Tank;	(1)	141133A
<i>2000 Mk2, 2.5PI Mk2.</i>		
Non Return Valves;		
Servo	(1)	606030A
Manifold	(1)	ADU1402
In-Line Non Return	(1)	148479
<i>Fitted 2.5PI Mk2 Only.</i>		
Vacuum Hose (Servo)	(1)	159230
Brake Pipe Kit (Copper);		
<i>All pipes are fully made up to correct length for whole vehicle.</i>		
Single Line System	(1)	RM8264
<i>2.5PI Mk2.</i>		
Single Line System	(1)	RM8084
<i>2000 Mk2, 2000TC, 2500S & TC.</i>		
Retaining Clip (Brake Pipes);		
Holds Single Pipe (Plastic)	(a/r)	GHF1192
Holds 2 Pipes (Plastic)	(a/r)	625521A
Spring Clip (Metal)	(a/r)	59191
Brake Hose Set (2 front, 2 rear hoses)		
Standard	(1)	RM8267
Goodridge (Braided)	(1)	RM8267GR
Brake Hoses (Front Flexible);		
Standard	(2)	GBH211
Goodridge (Braided)	(2)	GBH211GR
Brake Hoses (Rear Flexible);		
Right Hand		
Standard	(1)	GBH203
Goodridge (Braided)	(1)	GBH203GR
Left Hand		
Standard	(1)	GBH204
Goodridge (Braided)	(1)	GBH204GR
Brake Pipe Junctions;		
Front (4 Way)	(1)	138912
Rear (3 Way)	(1)	3H2424
Spring (Brake & clutch pedal return)	(2)	114438
Brake Light Switch	(1)	134529
Pedal Rubbers;		
Brake (Manual)	(1)	136609
Brake (Auto) (With 'Triumph' logo)	(1)	113894
Clutch	(1)	136609
Accelerator	(1)	105159

TANDEM BRAKE MASTER CYLINDER - GMC218



Handbrake

Handbrake Cables;		
Front	(1)	152779
Rear	(1)	GVC1007
Fork End (Cable to lever)	(2)	152251
Clevis Pin (for 152251)	(2)	PJ8807
Split Pin (for PJ8807)	(2)	PC10
Operating Lever (Handbrake);		
Right Hand	(1)	518681
Left Hand	(1)	518682
Shoe Return Spring Kit	(1)	RM8105
<i>Inc: 6 Springs listed below.</i>		
Spring (Operating Levers);		
Long (Shoe to shoe) -		
Right Hand	(1)	AAU6242
Left Hand	(1)	AAU6241
Spring (Brake shoes);		
Double Coil	(2)	AAU2210
Single Coil	(2)	AAU6247
Grip (Handbrake Lever)	(1)	UKC3918
Rubber Boot (Below handbrake)	(1)	209761
Rubber Boot (Lever to backplate)	(2)	17H8057
Warning Switch (Handbrake)	(1)	144432



DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------	-------------	---------	----------



RACK MOUNTINGS & COUPLINGS

Steering Rack - Manual & Components

MANUAL STEERING

Steering Rack (Recon) Less Track rod ends.

RHD	(1)	RKC1631R
LHD	(1)	RKC1632R
Track Rod End	(2)	GSJ156
Locking Nut (T/Rod end)	(2)	128022
Track Rod & Inner Ball Joint	(2)	138819
Gaiter (Steering rack)		
RH	(1)	RTC2219
LH	(1)	RTC2218
Gaiter Kit (pair)	(1)	RTC2218-9
Rack Mounting Bush		
Standard	(2)	139386
Poly	(2)	139386P
Clamp (Rack mounting) (For 139386)	(2)	156024
Securing Nut (For 156024)	(2)	GHF222

SOLID RACK MOUNTINGS - RR1370 (MANUAL STEERING)



Solid Rack Mountings (Pair)	(1)	RR1370
Manual steering only.		
Replace original clamps & bushes.		
Results in more positive feel.		
Note: also transmits some vibration.		
Steering Shaft (Lower - rack to knuckle)	(1)	153049
Steering Knuckle (Upper)	(1)	145377
Pinch Bolt - Knuckles	(2)	GHF104
Washer - for above	(2)	GHF301
Nut - for above	(2)	GHF272
Steering Column Lock and Key	(1)	160337
Shear Bolt (For steering lock)	(2)	152597
Bearing - Steering Column;		
Upper	(1)	153393
Lower	(1)	136936
Steering Column	(1)	216250
Steering Column Support Bush	(1)	153240
Ignition Switch		
Mk2 to '74	(1)	219060
'74 on	(1)	218500



Steering Rack - Power & Components

POWER STEERING

Power Steering Rack (Recon) (Less Track rod ends)

RHD	(1)	RKC545R
LHD	(1)	RKC546R
Track Rod End	(2)	GSJ157
Locking Nut (T/Rod end)	(2)	151465
Mounting Bush		
Steering rack to front crossmember.		
Standard	(4)	119450
Poly	(4)	119450P
Seal Kit (PAS Rack)	(1)	518986
Gaiter (Steering rack)	(2)	RTC2219
Steering Shaft (Rack to column)	(1)	150213
Rubber Coupling (Upper)	(1)	150696
Connects steering shaft 150213 to upper column.		
Steering Column Lock and Key	(1)	160337
Shear Bolt (For steering lock)	(2)	152597
Bearing - Steering Column;		
Upper	(1)	153393
Lower	(1)	136936
Steering Column	(1)	216250
Steering Column Support Bush	(1)	153240
Ignition Switch		
Mk2 to '74	(1)	219060
'74 on	(1)	218500
Power Steering Pump	(1)	UKC4439
Complete with pulley.		
Pulley (Steering Pump)	(1)	RM8109
Press-on type, for UKC4439		
Cap/Fluid Level Indicator	(1)	518756
Power Steering Belt	(1)	GCB10900
Power Steering Hoses;		
High Pressure	(1)	154195
Low Pressure	(1)	154196
Unipart ATF (0.5 Litre)	(1)	GGL175
Note: the PAS reservoir takes 0.7 litre.		

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Steering Wheels

Steering Wheel Original Spec	(1)	RKC3008
Less Boss & Centre Pad.		
Centre Pad-Steering Wheel - OE	(1)	817581
2000Mk2 & TC (2 Spoke Wheel).		



MOTOLITA LEATHER RIMMED STEERING WHEEL



MOTOLITA WOOD RIMMED STEERING WHEEL

Motolita Steering Wheel

Complete with Boss & fittings.

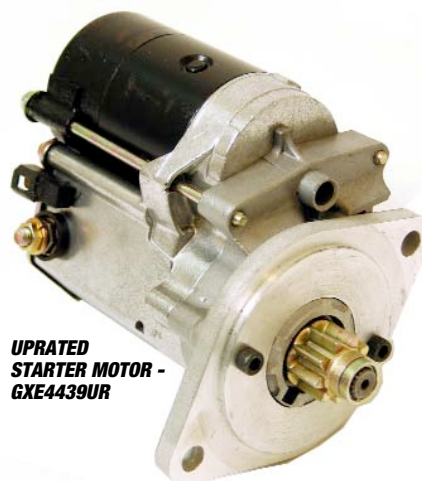
Leather Rimmed (Dished, 14")		
2000/2.5 Mk1 (to '69)	(1)	RM8254
2000/2.5 Early Mk2 (1970)	(1)	RM8255
2000/2.5 Mk2 (1971 on)	(1)	RS1577
Wood Rimmed (Dished, 14")		
2000/2.5 Mk1 (to '69)		
with Drilled Spokes	(1)	RM8256D
with Slotted Spokes	(1)	RM8256DS
2000/2.5 Early Mk2 (1970)		
with Drilled Spokes	(1)	RM8257D
with Slotted Spokes	(1)	RM8257DS
2000/2.5 Mk2 (1971 on)		
with Drilled Spokes	(1)	RS1538D
with Slotted Spokes	(1)	RS1538DS
Mountney Steering Wheel (Wood Rim)	(1)	RM8258
Mk2, 1970 on.		



MOUNTNEY STEERING WHEEL

CENTRE PAD - 817581





**UPRATED
STARTER MOTOR -
GXE4439UR**

Engine Electrics - Major Units

Alternators/Starters

Alternator;		
AC Delco	(1)	GEU2217
Lucas (17ACR)	(1)	GXE8211
Fan Belt (All Mk2 Models)	(1)	GCB11088
Starter Motor;		
Factory Recon	(1)	GXE4439
Recon	(1)	GXE4439R
Up rated	(1)	GXE4439UR
Brush Set	(1)	GSB108
Solenoid Assy (Pre Engaged)	(1)	520473
Solenoid Cap only	(1)	520473C



DISTRIBUTORS

Engine Electrics - Ignition System

Distributor/Plugs/Leads/Coil

Lumenition Electronic Ignition Kit		
Standard	(1)	RR1113
Performance (includes coil)	(1)	RR1113P
Lumenition Magnetronic Ignition Kit	(1)	RR1432
<i>Budget type. All parts contained within distributor.</i>		
Newtronic (Piranha) Electronic Ignition Kit		
<i>With negative earth.</i>		
For Type 25D Distributor	(1)	RF4101
For Type 45D Distributor	(1)	RT1194

Distributor;		
2000 Mk2 (up to ME50000) (Recon)	(1)	216474R
2000 Mk2 (from ME50001) (New)	(1)	218112
2000 Mk2 (from ME50001) (Recon)	(1)	218112R
2000 (1974) (Recon)	(1)	RKC639R
2.5Pi Mk2 (up to MG75000) (Recon)	(1)	215215R
2.5Pi Mk2 (MG75001 to MG83620)	(1)	219244R
2.5Pi Mk2 (MG75001 to MG83620) (New)	(1)	RKC640
2.5Pi Mk2 (from MG83621) (Recon)	(1)	RKC640R
2000TC (Recon)	(1)	RKC1816R
2500S & TC	(1)	RKC1814R

Vacuum Unit;		
2000 Mk2 (up to ME50000)	(1)	518866
2000 Mk2 (from ME50001)	(1)	517949
2.5Pi Mk2 (up to MG83620)	(1)	517949

2.5Pi Mk2 (Not Fitted from MG83621)		
2000 (1974) & 2000TC	(1)	RTC1192
2500S & TC	(1)	AAU1751

Contact Breaker Points;		
2000 Mk2	(1)	GCS101
2.5Pi Mk2 (to MG83620)	(1)	GCS101
2.5Pi Mk2 (from MG83620)	(1)	GCS118
2000 (1974) & 2000TC	(1)	GCS118
2500S & TC	(1)	GCS118

Condenser;		
2000 Mk2	(1)	GSC111
2.5Pi Mk2 (to MG83620)	(1)	GSC111
2.5Pi Mk2 (from MG83620)	(1)	GSC109
2000 (1974) & 2000TC	(1)	GSC109
2500S & TC	(1)	GSC109

Rotor Arm;		
2000 Mk2	(1)	GRA102
2.5Pi Mk2 (to MG83620)	(1)	GRA102
2.5Pi Mk2 (from MG83620)	(1)	GRA114
2000 (1974) & 2000TC	(1)	GRA114
2500S & TC	(1)	GRA114

Distributor Cap;		
2000 Mk2	(1)	GDC115
2.5Pi Mk2 (to MG83620)	(1)	GDC115
2.5Pi Mk2 (from MG83620)	(1)	GDC137
2000 (1974) & 2000TC	(1)	GDC137
2500S & TC	(1)	GDC137



Spark Plug;		
2000 Mk2		
Standard	(6)	GSP4382
High Performance	(6)	GSP4382HP
2.5Pi Mk2		
Standard	(6)	GSP4362
High Performance	(6)	GSP4642HP
2000 (1974) & 2000TC		
Standard	(6)	GSP4382
High Performance	(6)	GSP4382HP
2500S & TC		
Standard	(6)	GSP4382
High Performance	(6)	GSP4382HP
Spark Plug Spanner	(1)	GAT140
Plug Lead Set (all models)		
Standard	(1)	GHT142
Silicone	(1)	GHT142S

Ignition Coil;		
2000 Mk2 (12 Volt)		
Standard	(1)	GCL110
High Performance	(1)	GCL110HP
2.5Pi Mk2 (to MG83620) (12 Volt)		
Standard	(1)	GCL110
High Performance	(1)	GCL110HP
2.5Pi Mk2 (from MG83620) (6 Volt)		
Standard	(1)	GCL132
High Performance	(1)	GCL132HP
2000 (1974) & 2000TC (6 Volt)		
Standard	(1)	GCL132
High Performance	(1)	GCL132HP
2500S & TC (6 Volt)		
Standard	(1)	GCL132
High Performance	(1)	GCL132HP
Ballast Resistor (Use with GCL132)	(1)	134176

ELECTRONIC IGNITION KITS



DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------



**ALTERNATIVE
WASHER BOTTLE,
PUMP & BRACKET**

Windscreen Wipers & Washer System

Wiper Motor Assy (<i>Less Drive Gear</i>)		
Standard	(1)	517621
Alternative	(1)	517621P
Seating Pad (<i>Lower</i>)	(1)	150844A
Strap (<i>Wiper motor retainer</i>)	(1)	BHA4790
Wiper Motor Mounting Kit <i>Inc. Pad, Strap & Fixings.</i>	(1)	BHA4790K
Wiper Parking Switch		
Screw-on Type	(1)	517645A
<i>For original motors.</i>		
Clip-on Type	(1)	520160A
<i>For replacement motors.</i>		
Wiper Drive Cable (<i>Rack</i>)	(1)	503604
Wiper Wheel Box	(2)	37H7738
Wiper Wheel Box Bush Kit	(2)	519395
Nut (<i>For Wiper Box</i>)	(2)	520205
Wiper Arm		
Driver (<i>RHD/LHD</i>)	(1)	154673
Passenger		
RHD	(1)	154671
LHD	(1)	154672
Wiper Blade	(2)	GWB198
Wiper Blade Refill (Pr)	(1)	GWR102
Washer Bottle Assy; <i>Inc Cap & Motor.</i>		
Original Type Bottle	(1)	717104
Alternative Type Bottle	(1)	717104ALT
Washer Bottle only		
Original Type	(1)	GWW904
Alternative (Rectangular)	(1)	717104AB
Bracket (<i>Washer Bottle</i>)	(1)	625842
Pump only (<i>Washer Bottle</i>)	(1)	GWW125
Cap/Pump Assy (<i>Washer bottle</i>)	(1)	2466271
Service Kit – Screen Washer <i>Inc pump & tubing.</i>	(1)	GWW190
Washer Pipe Tubing <i>Supplied in metres.</i>	(a/r)	GWW201M
Washer Jet	(2)	GWW801
Non Return Valve	(1)	GWW506



DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Headlamps

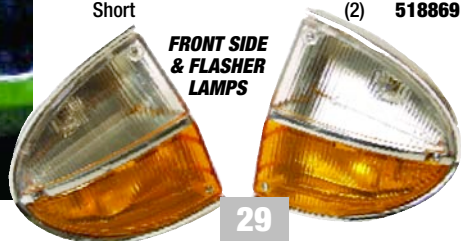
Head Light Units;		
Standard Sealed Beam Units - RHD		
Outer – Dip Beam	(2)	GLU135
Inner – Main Beam		
Standard	(2)	GLU105
Upated (Flat Face)	(2)	GLU105UR
European Flat Face Bulb Type Units - LHD		
Outer – Dip Beam		
Standard	(2)	GLU526
Upated	(2)	GLU526UR
Inner – Main Beam	(2)	GLU525
Bulb (<i>Euro except France</i>)		
Standard (45/40)	(4)	GLB410
Upated (60/55)	(4)	GLB2983
Bulb (<i>Yellow - France only</i>)	(4)	GLB411
Halogen Conversion Kit - RHD	(1)	RM8100
<i>Kit inc; 4 light units GLU537/8, 4 bulbs GLB448 & Relay.</i>		
Light Units – Halogen;		
Halogen bulb type units - RHD.		
Outer – Dip Beam	(2)	GLU537
Inner – Main Beam	(2)	GLU538
<i>Convex glass.</i>		
Halogen Bulb;		
Standard (<i>55 watt</i>)	(4)	GLB448
Xenon (<i>Pair</i>)	(2)	GLB448X
Chrome Outer Ring (<i>Retains light units</i>)	(4)	511598A
Retaining Screw	(8)	PJZ602
Gasket (<i>Bowl to Body</i>)	(4)	511602
Headlamp Adjuster Screw Kit	(4)	37H8541
Front Fog Lamp (Pair)	(1)	RX1370



HALOGEN CONVERSION KIT

Front Side & Indicator Lamps

Lamp Assy – Side & Indicator;		
Right hand	(1)	216150
Left hand	(1)	216149
Lens – Side & Indicator;		
Right hand	(1)	518854
Left hand	(1)	518851
Bulbs;		
Side Light	(2)	GLB989
Indicator	(2)	GLB382
Gaskets;		
Lens to Lamp	(2)	518852
Lamp to Body	(2)	518853
Screw - Lens to Base;		
Long	(4)	518868
Short	(2)	518869



**FRONT SIDE
& FLASHER
LAMPS**

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------



REAR LAMP ASSY - SALOON

Rear Lamps

SALOON MODELS

Rear Lamp Assembly		
Right Hand	(1)	TKC955
Left Hand	(1)	TKC956
Gasket Lamp to Body	(2)	154378
Rear Stop/Tail Lens;		
Right Hand	(1)	RTC1315
Left Hand	(1)	RTC1316
Rear Indicator Lens;		
Right Hand	(1)	RTC1313
Left Hand	(1)	RTC1314
Reverse Light Lens (Clear);		
Right Hand	(1)	RTC1311
Left Hand	(1)	RTC1312
Reverse Light Lens (Amber) (<i>Where Fitted</i>);		
Right Hand	(1)	518796
Left Hand	(1)	518793
Screw - Rear Lens	(14)	513793
Gasket;		
Lens to Lamp	(2)	518785
Lamp to Body	(2)	154378
Bulbs;		
Stop/Tail	(2)	GLB380
Indicators	(2)	GLB382
Reverse	(2)	GLB382
Bulb Holders;		
Stop & Tail	(2)	518041
Indicators	(2)	518042
Reverse	(2)	518042
Set of 6	(1)	RS2018



**BULB HOLDERS -
RS2018**

ESTATE MODELS

Rear Lamp Assembly	(2)	216989
Gasket (Lamp to Body)	(2)	513799
Rear Stop/Tail Lens	(2)	513339
Rear Indicator Lens	(2)	513338
Reverse Light Lens	(2)	513340
Gasket (Lens to Lamp)	(2)	513794
Bulb;		
Stop/Tail	(2)	GLB380
Indicators	(2)	GLB382
Reverse	(2)	GLB382
Bulb Holders;		
Stop/Tail	(2)	513796
Indicators	(2)	513795
Reverse	(2)	513795



Repeater Lamp - B' Post

Lamp Assy	(2)	TKC382
Bulb	(2)	GLB239

DESCRIPTION QTY REQ PART NO.

NUMBER PLATE LAMP KIT - SALOON



Includes 2 lamps, bulbs, gaskets & screws.

Number Plate Lamp

Saloon & Estate Models.

Lamp Assembly;

2000 Mk2/2.5Pi Mk2 (Saloon/Estate) (1) **216349**

2000TC/2500S & TC (Saloon)

Lamp only (2) **DRC276**

Lamp Kit (1) **RS2019**

Inc. 2 lamps, gaskets, screws & bulbs.

2000TC/2500S & TC (Estate) (1) **216349**

Gasket (Lamp to Body);

Saloon models only.

2000TC/2500S & 2500TC (2) **632002**

Bulbs;

2000 Mk2/2.5Pi Mk2 (Saloon/Estate) (1) **GLB989**

2000TC/2500S & TC (Saloon) (2) **GLB239**

2000TC/2500S & TC (Estate) (1) **GLB989**

Fog Lights

Front Fog Lights (pair) (1) **RX1370**

Rear Fog Light (a/r) **RB7092**

Interior & Boot Lamps

Roof Interior Lamp (Saloon & Estate) (1) **718574**

Bulb only (For 718574) (1) **GLB239**

Boot Lamp Assy (Saloons only) (1) **UKC7274**

Bulb only (For 153495) (1) **GLB501**

Rear Interior lamp (Estate cars only) (1) **606855**

Bulb only (For 606855) (1) **GLB239**

Courtesy Switches

Front Door (2) **609791**

Rear Door (2) **AAU1876A**

Bootlid (Saloon) (1) **YKC931**

Tailgate (Estate) (1) **AAU1876A**

DESCRIPTION QTY REQ PART NO.

Switches/Controls Column Mounted

Indicator/Horn and Main Beam Stalk;

2000 Mk2 (to '72) (1) **TKC448**

2000 Mk2 (72 to '74) (1) **TKC448**

2000 Mk2 (1974) (1) **218498**

2.5Pi Mk2 (to '72) (1) **TKC448**

2.5Pi Mk2 (72 to '74) (1) **TKC448**

2.5Pi Mk2 (1974) (1) **218498**

2000TC (1) **218498**

2500S & TC (1) **218498**

Wiper/Washer Stalk;

2000 Mk2 (to '72) (1) **216315**

2000 Mk2 (72 to '74) (1) **216949**

2000 Mk2 (1974) (1) **218502**

2.5Pi Mk2 (to '72) (1) **216315**

2.5Pi Mk2 (72 to '74) (1) **216949**

2.5Pi Mk2 (1974) (1) **218502**

2000TC (1) **218502**

2500S & TC (1) **218502**

Master Light Switch;

2000 Mk2 (to '74) (1) **152432**

2000 Mk2 (1974) (1) **ABU3311**

2.5Pi Mk2 (to '74) (1) **152432**

2.5Pi Mk2 (1974) (1) **ABU3311**

2000TC (1) **ABU3311**

2500S & TC (1) **ABU3311**

Knob - Light Switch;

2000 Mk2 (to '74) (1) **626365**

2000 Mk2 (1974) (1) **628407**

2.5Pi Mk2 (to '74) (1) **626365**

2.5Pi Mk2 (1974) (1) **628407**

2000TC (1) **628407**

2500S & TC (1) **628407**

Ignition Switch;

Located in steering lock.

2000 Mk2 (to '74) (1) **219060**

2000 Mk2 (1974) (1) **218500**

2.5Pi Mk2 (to '74) (1) **219060**

2.5Pi Mk2 (1974) (1) **218500**

2000TC (1) **218500**

2500S & TC (1) **218500**

Steering Column Lock and Key

(1) **160337**

Shear Bolt

(2) **152597**

**MASTER LIGHT
SWITCH KNOB -
626365**



DESCRIPTION QTY REQ PART NO.

Switches/Controls - Misc

Facia Dimmer Switch (1) **TKC3936**

Cigar Lighter (1) **ZKC1152**

Hazard Warning Switch (1) **159905A**

Heater Blower Switch (1) **1H9077**

Chrome Bezel (Blower Switch) (1) **610685**

Brake Light Switch (1) **134529**

Wiper Parking Switch (1) **520160A**

Overdrive Switch (Less knob) (1) **520999A**

Overdrive Knob/Switch Assy (1) **153515**

Overdrive Knob Cap only (1) **153515CAP**

Choke Warning Switch;

Ratchet Type (1) **137607**

Twist Lock Type (1) **FAM8881**

Reverse Light Switch;

Manual Transmission (1) **BAU1074A**

Automatic - Type 35 (1) **RTC1150**

Automatic - Type 65 (1) **RTC36**

Overdrive Engagement Switch

Located on gearbox.

Courtesy Light Switches;

Front Door (2) **609791**

Rear Door (2) **AAU1876A**

Boot Lid (1) **YKC931**

Tailgate (Estate only) (1) **AAU1876A**

Handbrake Warning Switch

(1) **144432**

Oil Pressure Switch (1) **GPS117**

Temp Sender Unit (1) **GTR108**

Relays/Fuses & Horns

Relays;

Horn (1) **142169A**

Overdrive (1) **142169A**

Indicators (1) **GFU2124**

Hazard Warning (1) **GFU2204**

Flasher Light Dimmer (1) **212878**

Located in boot.

Fuse Box Assy (1) **RTC440A**

Fuse Box Cover only (1) **RTC440AC**

Fuses (Pack of 5);

5 AMP (a/r) **GFS3005**

10 AMP (a/r) **GFS3010**

15 AMP (a/r) **GFS3015**

20 AMP (a/r) **GFS3020**

25 AMP (a/r) **GFS3025**

35 AMP (a/r) **GFS3035**

50 AMP (a/r) **GFS3050**

In-line Fuse Holder (15AMP) (1) **UKC4446**

Fuel Pump Inertia Switch

Fuel Injection only.

Horn Unit;

High tone (1) **GGE164**

Low tone (1) **GGE165**

Air Horns (Hella) (Pair) (1) **RX1381H**

Wiring Harness

Main Harness;

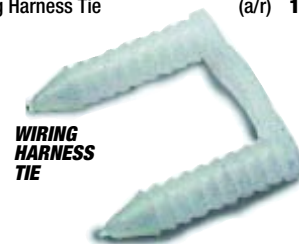
RHD (-VE Earth) (1) **311915**

2000 & 2.5Pi Mk2 to '74 (1)

Facia Harness (1) **TKC2039**

2000, 2500TC, 2500S 1975.

Wiring Harness Tie (a/r) **154653**



**WIRING
HARNESS
TIE**

OVERDRIVE ELECTRICS

Wiring Harness;

Main Harness (Located on gearbox)

'A' Type (1) **140433**

'J' Type (1) **160193**

Gear Lever Harness (1) **153726**

Overdrive/switch harness.



WIRING HARNESS

Your Own Harness Made to ORDER

If the standard harness you require is not listed or if you require a non-standard wiring harness, we offer a service where we can manufacture a harness to the original, or your own specification. If you require a standard harness, we will need your old one as a pattern. Call for full details.

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Instruments

Voltage Stabiliser (All Models)	(1)	148876A
Speedometer (Standard);		
2000 Mk2 (to '74)	(1)	216176
2000 Mk2 (1974)	(1)	218811
2.5Pi Mk2 (to '74)	(1)	242988
2.5Pi Mk2 (1974) (New)	(1)	218938
2.5Pi Mk2 (1974) (Recon)	(1)	218938R
2000TC	(1)	TKC2111
2500S & TC (Push-button reset)	(1)	TKC2152

Speedometer (Miscellaneous)

Please refer to BL Parts Catalogue & photo below.

2000 & 2.5Pi Mk2 (to and inc 1974)	(1)	TKC1525
2000 & 2.5Pi Mk2 (to '74) Police Manual.	(1)	TKC223
2000 & 2.5Pi Mk2 (1974)	(1)	TKC927
2000 & 2.5Pi Mk2 (1974) (KPH-Euro)	(1)	218939
2000, 2500TC, 2500S (1975) Police.	(1)	TKC2114
2000, 2500TC, 2500S (1975) Less Stabiliser.	(1)	TKC2149
2000, 2500TC, 2500S (1975) Police	(1)	TKC2150
2000, 2500TC, 2500S (1975) Less Stabiliser.	(1)	TKC2183

Tachometer	(1)	217582
------------	-----	--------

Time Clock;

2000 Mk2 (to '74) (Recon)	(1)	154270R
2000 Mk2 (1974) (Recon)	(1)	TKC5081R
2.5Pi Mk2 (to '74) (New)	(1)	150645
2.5Pi Mk2 (Black bezel)	(1)	154269R
2.5Pi Mk2 (1974) (Recon)	(1)	TKC5081R
2000TC (Recon)	(1)	TKC5081R
2500S & TC (Recon)	(1)	TKC5081R

Fuel Gauge;

2000 Mk2	(1)	517996
2.5Pi Mk2 (to '74) (Recon)	(1)	150646
2.5Pi Mk2 (1974)	(1)	159601
2000TC & 2500TC	(1)	159601
2500S (Recon)	(1)	159604R

Water Temp' Gauge;

2000 Mk2 (to '74) (New)	(1)	517997
2000 Mk2 (1974) (Recon)	(1)	159603R
2.5Pi Mk2 (to '74) (Recon)	(1)	150644R
2.5Pi Mk2 (1974) (Recon)	(1)	159606R
2000TC (Recon)	(1)	159603R
2500S (Recon)	(1)	159606R
2500TC (Recon)	(1)	159603R

Voltmeter;

2000 Mk2 (to '74) (New)	(1)	517998
2000 Mk2 (1974) (Recon)	(1)	159602R
2.5Pi Mk2 (to '74) (New)	(1)	150645
2.5Pi Mk2 (to '74) (Recon)	(1)	150645R
2.5Pi Mk2 (1974) (Recon)	(1)	159605R
2000TC (Recon)	(1)	159602R
2500S (Recon)	(1)	159605R
2500TC (Recon)	(1)	159602R

Warning Light Cluster;

2000 Mk2 (to '74)	(1)	216514
2000 Mk2 (1974)	(1)	TKC3181
2.5Pi Mk2 (to '74)	(1)	216269
2.5Pi Mk2 (1974)	(1)	TKC3181
2000TC	(1)	TKC3181
2500S & TC	(1)	TKC3181

Combined Gauge - Fuel/volts/temp;

2000TC & 2500TC	(1)	218838
-----------------	-----	--------

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------



Oil Pressure Gauge Kit

Includes Gauge, Pipe, etc.

Bracket (For Remote Mounting of Gauge)	(1)	RB7050
Adaptor (Oil Pipe to Block)	(1)	143943
Adaptor (Temp Sender to W/Pump Housing)	(1)	11K2846
Washer (Copper - for above)	(1)	AED172
'T' Piece (If retaining Oil Pressure Switch)	(1)	RX1352
Oil Pressure Switch	(1)	GPS117
Oil Pressure Relief Valve	(1)	132107
Spring-Oil Relief Valve		
Standard	(1)	131535
Up-rated	(1)	131535UR
Washer-Oil Relief Valve	(1)	6K433
Housing-Oil Relief Valve	(1)	107246

Speedo Cables

Speedo Cables;

2000 Mk2 & 2.5Pi Mk2

Manual - Non O/drive	(1)	GSD311
Manual - A type O/drive	(1)	219167
Manual - J type O/drive	(1)	GSD172
Automatic - Type 35	(1)	GSD167
Square Inner Cable. Up to ME13096 & MG7056.		
Automatic - Type 35	(1)	GSD247
Oval Inner Cable. From ME13097 & MG7057.		

Speedo Cables;

2000TC, 2500S & 2500TC

Manual - Non O/drive	(1)	GSD311
Manual - J type O/drive	(1)	GSD291
Automatic - Type 35	(1)	GSD247
Oval Inner Cable.		
Automatic - Type 65	(1)	GSD311
Angle Drive (Off Gearbox)		
Manual	(1)	120694
Auto	(1)	140762

DESCRIPTION	QTY REQ	PART NO.
-------------	---------	----------

Battery & Fittings

Battery (Mail Order NOT available on Batteries);

2000 Mk2 (to '71) & 2.5Pi Mk2;		
Standard	(1)	GBA3071
Heavy Duty	(1)	RS1701
2000 Mk2 (from '72), 2000TC, 2500S & TC;		
Standard	(1)	GBA3015
Heavy Duty	(1)	RS1701

Battery Lead;

Negative	(1)	520134
Positive	(1)	518155

Retaining Bar (Battery)

Clamp Rods	(2)	610798
Nut (Wings)	(2)	132068
Washer	(2)	WP127

Dis-Car-Nect;

Starter Immobiliser	(1)	RX1356
---------------------	-----	--------

Refer to ACCESSORIES for full details and photo.

Replacement Screw Knob	(1)	RX1356K
------------------------	-----	---------

Replacement Fuse	(a/r)	RX1356F
------------------	-------	---------

Battery Charger	(1)	GAC7106
-----------------	-----	---------

Conventional Type.

THE BATTERY CHARGER THAT TURNS ON AND OFF, AUTOMATICALLY.

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

Comes complete with all fittings & operating instructions.

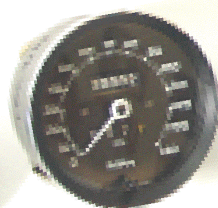
Battery Conditioner (1) **RX1410**
Auto on/off



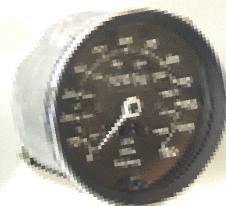
SPEEDOMETERS



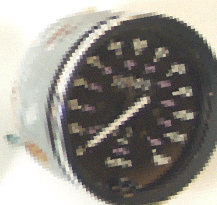
TKC223



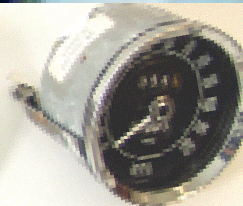
TKC2114



TKC2150



TKC2111



217274

AMAZING VALUE!

Repair Panels

PLEASE NOTE: these are repair sections only. Full panels such as wings, door skins, valances etc will be found under their relevant section.

1. Front Chassis Outrigger;
 - Right Hand (1) **714538**
 - Left Hand (1) **714537**
2. Front Floor Pan Repair Panel;
 - Right Hand (1) **RM8184**
 - Left Hand (1) **RM8183**
3. Centre Chassis Outrigger;
 - Right Hand (1) **RM8124**
 - Left Hand (1) **RM8111**
4. Rear Spring Platform Repair Plate;
 - Right Hand (1) **209728**
 - Left Hand (1) **209727**
5. Rear Wing Lower Quarter Repair Panel;
 - Mk2 Saloon Cars Only
 - Right Hand (1) **RM8189**
 - Left Hand (1) **RM8188**
 - All Estate Cars & Mk1 Saloons
 - Right Hand (1) **RM8193**
 - Left Hand (1) **RM8192**
6. Rear Wing Wheel Arch Repair Panel - Rear Section;
 - Mk2 Saloon Cars Only
 - Right Hand (1) **RM8190**
 - Left Hand (1) **RM8030**
 - All Estate Cars & Mk1 Saloons
 - Right Hand (1) **RM8201**
 - Left Hand (1) **RM8200**
7. Rear Wing Outer Wheel Arch Repair Panel - Front Section;
 - Mk2 Saloon Cars Only
 - Right Hand (1) **RM8186**
 - Left Hand (1) **RM8185**
 - All Estate Cars & Mk1 Saloons
 - Right Hand (1) **RM8203**
 - Left Hand (1) **RM8202**

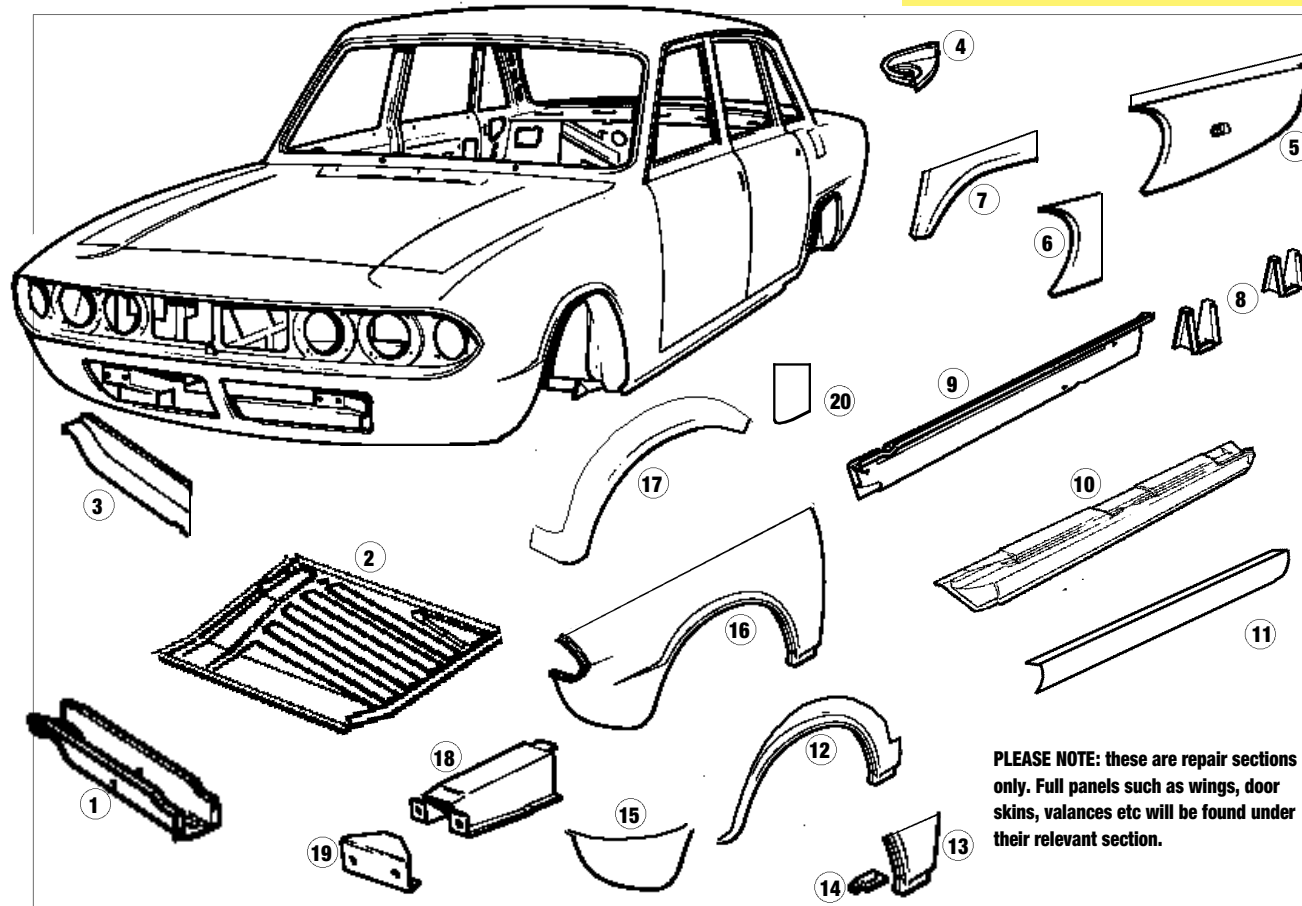


8. Jacking Point;
 - Front (1) **134787**
 - Rear (1) **134790**
9. Inner Sill;
 - Right Hand (1) **924989**
 - Left Hand (1) **924988**
10. Outer Sill (Full length);
 - Mk2 Saloon Cars only
 - Right Hand (1) **717035**
 - Left Hand (1) **717034**
 - All Estate Cars & Mk1 Saloons
 - Right Hand (1) **903265**
 - Left Hand (1) **903264**
11. Outer (Quickfit) Sill (Skin only);
 - Mk2 Saloon Cars only
 - Right Hand (1) **RM8104S**
 - Left Hand (1) **RM8103S**
 - All Estate Cars & Mk1 Saloons
 - Right Hand (1) **RM8104E**
 - Left Hand (1) **RM8103E**
12. Front Wing Outer Wheel Arch Repair Panel;
 - (With rear extension)
 - Right Hand (1) **RM8119**
 - Left Hand (1) **RM8118**
13. Front Wing Rear (Lower) Repair Panel;
 - (Also fits 2000Mk1)
 - Right Hand (1) **RM8167**
 - Left Hand (1) **RM8147**
14. Bracket - Wing (Lower) to Sill (2) **613827**
15. Front Wing (Front Corner) Repair Panel;
 - Right Hand (1) **RM8117**
 - Left Hand (1) **RM8116**

16. Front Wing (Lower Half) Repair Panel (Pressed);
 - Right Hand (1) **RM8178**
 - Left Hand (1) **RM8177**
17. Front Inner Wheel Arch Repair Panel;
 - Right Hand (1) **RM8180**
 - Left Hand (1) **RM8179**
18. Chassis Extension Panel (2) **714539**
19. Bumper Mounting Bracket (2) **623068**
20. Front Inner Wheel Arch Rear Splash Panel;
 - Right Hand (1) **RM8228**
 - Left Hand (1) **RM8229**

NOT ILLUSTRATED

- Strengtheners - Middle Sill Repair Panel;
- 2000 Mk2 & Mk1 (With extension)
 - Right Hand (1) **RM8182**
 - Left Hand (1) **RM8181**
 - 2000 Mk2 & Mk1 (Short)
 - Right Hand (1) **RM8176**
 - Left Hand (1) **RM8175**
- Rear Door Skin (Lower) Repair Panel; (Saloon & Estate)
- Right Hand (1) **RM8195**
 - Left Hand (1) **RM8171**
- Front Door Skin (Lower) Repair Panel; (Saloon & Estate)
- Right Hand (1) **RM8197**
 - Left Hand (1) **RM8196**
- Repair Panel - Front Inner Wheel Arch to Bulkhead;
- Right Hand (1) **RM8199**
 - Left Hand (1) **RM8198**



PLEASE NOTE: these are repair sections only. Full panels such as wings, door skins, valances etc will be found under their relevant section.

DESCRIPTION QTY REQ PART NO.

Body Parts and Fittings

Although the range is limited, there are body panels and fittings available for the Triumph 2000 range of vehicles, whether original or remanufactured.

We have listed a few items that are still available from factory stocks, and some body repair panels.

There are occasions when we may have available parts that we have not listed, so it is always worth a phone call to check – you never know.

As always, we will endeavour to re-introduce parts/components wherever possible.

2000 MK1 Body Parts & Fittings.
Please refer to section at rear of catalogue.

Chassis

For Front Crossmembers, refer to 'Steering'.

SALOON & ESTATE

Front Chassis Leg		
Right hand	(1)	813318
Left hand	(1)	813317
Closing Panel (Chassis Leg);		
Right hand	(1)	211593
Left hand	(1)	211592
Chassis Leg Cup Repair Panel	(2)	RM8156
<i>Drag strut mounting.</i>		
Chassis Extension Panel	(2)	714539
<i>Item 18 on Repair Panel page.</i>		
Bumper Mounting Bracket	(2)	623068
<i>Item 19 on Repair Panel page.</i>		
Chassis Outriggers;		
<i>Items 1 & 3 on Repair Panel page.</i>		
Front		
Right Hand	(1)	714538
Left Hand	(1)	714537
Centre		
Right Hand	(1)	RM8124
Left Hand	(1)	RM8111
Jacking Point;		
<i>Item 8 on Repair Panel page.</i>		
Front	(1)	134787
Rear	(1)	134790
Commission Plate 2500 MK2	(1)	RM8206

DESCRIPTION QTY REQ PART NO.

Front Panels

Wings/Arches/Bonnet

SALOON & ESTATE

Front Wing (Re-Pressed);		
<i>2000 Mk2, 2.5Pi Mk2, 2000TC & 2500S & TC.</i>		
Right Hand	(1)	575896
Left Hand	(1)	575895
Bracket (<i>Wing Lower to Sill</i>)	(2)	613827
<i>Item 14 on Repair Panel page.</i>		
Front Wing Lower Half – Repair Panel (<i>Pressed</i>);		
<i>2000 Mk2, 2.5Pi Mk2, 2000TC & 2500S & TC.</i>		
<i>Item 16 on Repair Panel page.</i>		
Right Hand	(1)	RM8178
Left Hand	(1)	RM8177
Front Wing Outer Wheel Arch- Repair Panel		
<i>(With rear extension);</i>		
<i>2000 Mk2, 2.5Pi Mk2, 2000TC & 2500S & TC.</i>		
<i>Item 12 on Repair Panel page.</i>		
Right Hand	(1)	RM8119
Left Hand	(1)	RM8118
Front Wing Corner – Repair Panel (<i>Front</i>);		
<i>Item 15 on Repair Panel page.</i>		
Right Hand	(1)	RM8117
Left Hand	(1)	RM8116
Front Wing Rear (Lower) - Repair Panel;		
<i>Item 13 on Repair Panel page.</i>		
Right Hand	(1)	RM8167
Left Hand	(1)	RM8147
Front Inner Wheel Arch – Repair Panel;		
<i>Item 17 on Repair Panel page.</i>		
Right Hand	(1)	RM8180
Left Hand	(1)	RM8179
Repair Panel –		
Front Inner Wheel Arch to Bulkhead;		
Right Hand	(1)	RM8199
Left Hand	(1)	RM8198
Splash Panel (Rear of Inner Wheel Arch)		
<i>Item 20 on Repair Panel page.</i>		
Right Hand	(1)	RM8228
Left Hand	(1)	RM8229
Front Upper Panel	(1)	575893
<i>Forward of Bonnet.</i>		
Mounting Panel – Radiator	(1)	575890
Headlamp Panel;		
Early	(1)	ZKC1972
Late	(1)	NKC549
Closing Panel (<i>Headlight Panel</i>);		
Right Hand	(1)	816381
Left Hand	(1)	816380
Valance (<i>Front Lower</i>)	(1)	910333

Bonnet

Bonnet	(1)	910507
Rubber Seal (<i>Bonnet to bulkhead stick on</i>)	(1)	716802S
Release Cable (<i>Bonnet</i>)	(1)	630573
Buffer Rubber (<i>Bonnet seating</i>)	(2)	616100
Retaining Clip (<i>Bonnet buffer</i>)	(2)	608520
Bonnet Release Mechanism	(1)	715023

DESCRIPTION QTY REQ PART NO.

Wind Screen

SALOON & ESTATE

Windscreen;		
<i>(Please Note: Windscreens are collection only)</i>		
Toughened – Clear	(1)	911537
Laminated – Clear	(1)	811301
Laminated – Sundym	(1)	729751
Sealing Rubber (<i>Windscreen</i>)	(1)	707036
Finisher Trim;		
Right Hand	(1)	707364
Left Hand	(1)	707363
Finisher Clip	(2)	614222

Floor Panels & Sills

SALOON & ESTATE (MK2)

Front Floor Pan Repair Panel;		
<i>Item 2 on Repair Panel Page.</i>		
Right Hand	(1)	RM8184
Left Hand	(1)	RM8183
Outer (Quickfit) Sill (<i>Skin only</i>);		
<i>Item 11 on Repair Panel Page.</i>		
Mk2 Saloon Cars only		
Right Hand	(1)	RM8104S
Left Hand	(1)	RM8103S
All Estate cars & Mk1 Saloons		
Right Hand	(1)	RM8104E
Left Hand	(1)	RM8103E
Outer Sill (<i>Full length</i>);		
<i>Item 10 on Repair Panel Page.</i>		
Mk2 Saloon Cars only		
Right Hand	(1)	717035
Left Hand	(1)	717034
All Estate cars & Mk1 Saloons		
Right Hand	(1)	903265
Left Hand	(1)	903264
Strengtheners –		
Middle Sill Repair Panel (<i>With extension</i>);		
Right Hand	(1)	RM8182
Left Hand	(1)	RM8181
Middle Sill Repair Panel (<i>Short</i>);		
Right Hand	(1)	RM8176
Left Hand	(1)	RM8175
Inner Sill		
<i>Item 9 on Repair Panel Page.</i>		
Right Hand	(1)	924989
Left hand	(1)	924988
'B/C' Post Assy (RH only)	(1)	903351

'B/C' POST ASSY (RH) - 903351





BODY SEALS

Doors & Fittings

Panels/Controls/Seals

PARTS COMMON TO ALL MODELS – SALOON & ESTATE

Door Skins – Remanufactured;

Front

Right Hand	(1)	706867
Left Hand	(1)	706866

Rear

Right Hand	(1)	706865
Left Hand	(1)	706864

Door Skin (Lower) Repair Panel;

Front

Right Hand	(1)	RM8197
Left Hand	(1)	RM8196

Rear

Right Hand	(1)	RM8195
Left Hand	(1)	RM8171

Door (Bottom) Repair Panel;

Front

Right Hand	(1)	RM8121
Left Hand	(1)	RM8120

Rear

Right Hand	(1)	RM8140
Left Hand	(1)	RM8141

Door Seal – Rubber (Fits on door frame)

Front or Rear	(4)	707220
---------------	-----	---------------

Door Aperture Edge Trim

	(4)	RX3003
--	-----	---------------

Front & Rear. Fits around door aperture. Various colours available.

Seal – Door Glass Outer;

Front

Right Hand	(1)	707106
Left Hand	(1)	707105
Rear - Right & Left Hand	(2)	707107

Clips (4 for 707106/707105 & 5 for 707107)

	(a/r)	613869
--	-------	---------------

Seal – Door Glass Inner;

Front - Right & Left Hand	(2)	613908
---------------------------	-----	---------------

Rear - Right & Left Hand	(2)	613909
--------------------------	-----	---------------

Clips (4 for 613908 & 5 for 613909)

	(a/r)	GHF1582
--	-------	----------------

Felt Kit (Drop Glass Channel)

	(4)	RS1208
--	-----	---------------

3 felts per door kit.

Rubber Seating Strip (For Door drop glass)

	(4)	617165
--	-----	---------------

Door Check Straps;

Front - Right & Left Hand	(2)	623825
---------------------------	-----	---------------

Rear

Right Hand	(1)	613563
Left Hand	(1)	613562



**DOOR HINGE PLATE FRONT (RH)
706883**

Door Hinge Plate Front;

Upper	(2)	706875
-------	-----	---------------

Lower

Right Hand	(1)	706883
Left Hand	(1)	706884

Door Hinge Sleeve/Plate Front;

Right Hand	(1)	615933
------------	-----	---------------

Left Hand	(1)	615932
-----------	-----	---------------

Door Hinge Rear;

Lower

Right Hand	(1)	706869
Left Hand	(1)	706868

Door Hinge Pin	(8)	RM8028
----------------	-----	---------------



**REAR DOOR
HANDLES**

Door Handles – External;

Front

Right Hand	(1)	817927
Left Hand	(1)	817926

Rear

Right Hand	(1)	707397
Left Hand	(1)	707396

Gaskets – Door Handle/Body;

Front Handle (Large gasket)	(2)	614403
-----------------------------	-----	---------------

Rear Handle (Large gasket)	(2)	614404
----------------------------	-----	---------------

Front/Rear Handle (Small gasket)	(4)	614405
----------------------------------	-----	---------------

Door Handle (Internal)

	(4)	718120
--	-----	---------------

Door Sill Kickplate – Rear

	(2)	712218
--	-----	---------------

Front Quarterlight Assy (Sundym);

NB; Please change glass if clear required.

Right Hand	(1)	824471
------------	-----	---------------

Left Hand	(1)	824474
-----------	-----	---------------

Glass only – Front Quarterlight;

Clear	(2)	710560
-------	-----	---------------

Sundym	(2)	725911
--------	-----	---------------

Drop Glass – Clear;

Front Door (Saloon/Estate)	(2)	707058
----------------------------	-----	---------------

Rear Door

Saloon	(2)	707057
--------	-----	---------------

Estate	(2)	709837
--------	-----	---------------

Drop Glass – Sundym

Front Door (Saloon/Estate)	(2)	725917
----------------------------	-----	---------------

Rear Door

Saloon	(2)	725915
--------	-----	---------------

Estate	(2)	YKC2034
--------	-----	----------------

Door Lock – Front (Pr)

Includes keys & tumblers.

Door Lock Assy – Front;	(1)	576469
-------------------------	-----	---------------

(On inside rear of door)

Right Hand	(1)	911466
------------	-----	---------------

Left Hand	(1)	911465
-----------	-----	---------------

Knob (Interior Locking)

	(4)	615888
--	-----	---------------

Window Winder Handle

Front & rear. Complete with knob.

	(4)	621811
--	-----	---------------

Knob only (Window Winder Handle)

	(4)	621768
--	-----	---------------

Retaining Pin (Winder Handle)

	(4)	600832
--	-----	---------------

Conical Spring (for 600832)

	(4)	603382
--	-----	---------------

Window Winder Mechanism

Front

Right Hand	(1)	XKC551
------------	-----	---------------

Left Hand	(1)	XKC550
-----------	-----	---------------

Rear

Right Hand	(1)	XKC553
------------	-----	---------------

Left Hand	(1)	XKC552
-----------	-----	---------------

Door Handle (Opens door from inside)

	(1)	718120
--	-----	---------------



**REAR DOOR SILL
KICKPLATE –
712218**

DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.
DOOR MIRRORS			BULLET STYLE DOOR MIRROR - GAM105			CRANKED ARM DOOR MIRRORS - YKC2959/60SQ		
		GAM213/4						
		GAM261/2						

Door & Wing Mirrors

Door Mirror (Inc. fittings);		
Standard - Chrome		
Right Hand	(1)	GAM213
Left Hand	(1)	GAM214
Standard - Black		
Right Hand	(1)	GAM261
Left Hand	(1)	GAM262
'Bullet' Style (Rh/Lh) (Chrome)	(2)	GAM105
'Cranked' Style Arm (Stag Type);		
Oval Type Head		
Right Hand	(1)	YKC2960/OV
Left Hand	(1)	YKC2959/OV
Square Type Head		
Right Hand	(1)	YKC2960/SQ
Left Hand	(1)	YKC2959/SQ
Mounting Plate (Door Mirror)	(2)	DZB5208
For door mirrors GAM261/262 & GAM213/214.		
Gasket (for DZB5208)	(2)	CZA7164



WING MIRROR - RS1570

Wing Mirror - Right or Left Hand (2) **RS1570**

N.B. Not door mirrors!



Rear View Mirror

Rear View Mirror Assy	(1)	634674
Mirror Head only	(1)	632091
Mirror Arm only	(1)	632091A
Clamp Bracket	(1)	RTC1006
Screw		
Mirror Arm to Head	(1)	SG104161
Bracket to Roof	(2)	509278



Rear Glass Rubbers

SALOON ONLY		
Sealing Rubber (Rear Screen);		
1963-74 (Non trim type)	(1)	807398
1974 On (With lip for trim)	(1)	913938
Finisher Trim (Rear Screen)	(1)	625141
Finisher Clip (for 625141)	(2)	611437
Rear Quarterlight Rubber (Behind Rear Door)		
Right Hand	(1)	707020
Left Hand	(1)	707019

Rear Panels

Rear Wings/Arches & Boot Floor

SALOON & ESTATE

Rear Wing		
Right Hand	(1)	576475
Left Hand	(1)	576474
Rear Wing Outer Wheel Arch - Repair Panel (Front Section);		
Item 7 on Repair Panel Page.		
Saloon		
Right Hand	(1)	RM8186
Left Hand	(1)	RM8185
Estate		
Right Hand	(1)	RM8203
Left Hand	(1)	RM8202
Rear Wing Rear Lower Quarter Repair Panel;		
Item 5 on Repair Panel Page.		
Saloon		
Right Hand	(1)	RM8189
Left Hand	(1)	RM8188
Estate		
Right Hand	(1)	RM8193
Left Hand	(1)	RM8192
Rear Wing Wheel Arch - Repair Panel (Rear Section);		
Item 6 on Repair Panel Page.		
Saloon		
Right Hand	(1)	RM8190
Left Hand	(1)	RM8030
Estate		
Right Hand	(1)	RM8201
Left Hand	(1)	RM8200

Inner Wheel Arch - Outer Section;
Note: These are 2000 Mk1 panels, they require slight modification to fit Mk2 2000 & other models.

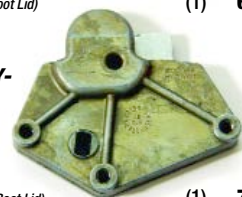
Right Hand	(1)	905058
Left Hand	(1)	905057
Inner Wheel Arch - Full Inner Section;		
Right Hand	(1)	903282
Left Hand	(1)	903281
Inner Wheel Arch - Repair Inner Section;		
Repairs area around shock absorber mounting.		
Right Hand	(1)	903282REP
Left Hand	(1)	903281REP

Spring Platform - Repair Plate (Rear);		
Item 4 on Repair Panel Page.		
Right Hand	(1)	209728
Left Hand	(1)	209727
Boot Floor Pan	(1)	910508
Inner Valance (Rear)	(1)	910505
Outer Valance (Lower/Rear)	(1)	910331
Outer Light Panel - Rear (Upper)	(1)	910509
Fuel Filler Flap - Rubber Buffer (Saloon)	(1)	614557

Boot Lid & Fittings - Saloon

Boot Lid		
to 1974	(1)	910506
1975 on	(1)	923695
Seal (Boot Lid)	(1)	YKC1769
Lock Assy (Boot Lid)	(1)	613717

BOOT LID LATCH ASSY- 707314



Latch Assy (Boot Lid)	(1)	707314
Hinge (Boot Lid);		
Right Hand	(1)	807301
Left Hand	(1)	708076
Finisher Strip - Boot Lid	(1)	714290
Corner Moulding - Wing;		
Right Hand	(1)	814624
Left Hand	(1)	814623
Trim Clips;		
for Boot Lid	(8)	614107
for Corner Mouldings	(6)	613869

Tailgate & Side Glass - Estate

Tailgate	(1)	810369
Closing Panel (Tailgate) (Rear valance)	(1)	809939
Sealing Rubber;		
Glass to Tailgate	(1)	904490
Tailgate to Body	(1)	717666
Finisher Trim (Tailgate)	(1)	613960
Clip (Finisher Trim)	(1)	611437
Lock Assy (Tailgate)	(1)	810237
Latch Assy (Tailgate)	(1)	809880
Striker Plate (Tailgate Lock)	(1)	618932
Hinge (Tailgate);		
Right Hand	(1)	809941
Left Hand	(1)	809940
Rear Side Glass - Clear (Estate)	(2)	809736
Rear Side Glass Rubber (Estate)	(2)	809736
Right Hand	(1)	809733
Left Hand	(1)	809732

REAR INNER VALANCE - 910505



DESCRIPTION QTY REQ PART NO.

Badges



- 'Triumph' Badge (All Models) (1) **627254**
Upper front bonnet panel.
Fastener (for Badge) (2) **GHF1532**



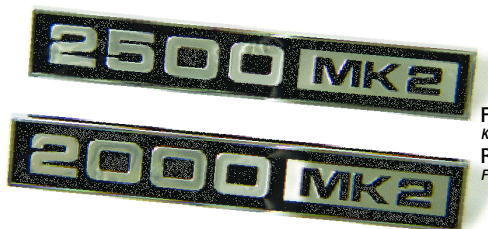
- Front Wing Badge 'BL' Blue (Stick-on) (2) **725525**
Front Grille Badges (1 piece grille fitted),
'2000' (1) **627234**
'2500' (1) **627235**



- Front Grille Badges (5 piece grille fitted),
'2000' (1) **625219**
'2500' (As shown in photo) (1) **ZKC821**
'2500 Injection' (1) **625218**
'2000TC' (1) **ZKC1789**
'2500S' (1) **ZKC1521**
'2500TC' (1) **ZKC1787**



- Rear Pillar Badges;
'Pi' (2) **624239**
'2500' (2) **ZKC823**
'S' (2) **ZKC1517**
'TC' (2) **ZKC1784**
Fastener (for Badge) (2) **GHF1532**



- Rear Badges;
'Triumph' (1) **627563**
'2000 Mk2' (1) **629426**
'2500 Mk2' (1) **629425**
'Injection' (1) **626717**
'2000TC' (1) **ZKC1780**
'2500S' (1) **ZKC1519**
'2500TC' (1) **ZKC1782**
Fastener (for Badge) (2) **GHF1532**
Wheel Trim Centres;
'BL' Motif (All Mk2) (4) **624269**
'Triumph' Motif 2000, 2000TC & 2500TC (4) **631634**

DESCRIPTION QTY REQ PART NO.

OUTER GRILLE SECTIONS

RH - 918188

LH - 918187



Front Grille

- Front Grille Assy
2000 Mk2 (1 Piece) (1) **908260**
2.5Pi Mk2 (1 Piece) (1) **817332**
2000, 2000TC, 2500S & TC (5 Piece);
Centre Section (1) **918184**
Inner Headlamp Section
Right Hand (1) **918186**
Left Hand (1) **918185**
Outer Section
Right Hand (1) **918188**
Left Hand (1) **918187**

Front Bumper

SALOON & ESTATE

- Front Bumper;
2000 Mk2 & 2.5Pi Mk2 (1) **911630**
Vehicles up to 1973, without rubbing strip.
2000TC, 2500S & TC (1) **917772**
Vehicles from 1974, with holes for rubbing strip.
Fixing Kit - Front Bumper (1) **RM8142**
Kit contains nuts, bolts and washers.
Rubbing Strip (For bumper 917772) (1) **824478**
Retainer (Captive Bolt) (12) **634825**
Washer (For 634825) (12) **GHF300**
Nut (For 634825) (12) **GHF212**
Bumper Fittings;
Iron (2) **714385**
Bracket (Side) (2) **614208**

Rear Bumper - Saloon

SALOON

- Rear Bumper;
2000 Mk2 & 2.5Pi Mk2
Vehicles up to 1973, without rubbing strip.
Centre Section (1) **911606**
Corner Section
Right Hand (1) **910159**
Left Hand (1) **910158**
2000TC, 2500S & TC
Vehicles from 1974, with holes for rubbing strip.
Centre Section (1) **917820**
Corner Section
Right Hand* (1) **923441**
Left Hand* (1) **923440**

*Due to poor availability, it may be necessary to use the early type quarter bumpers (910158/9) and drill holes for the rubbing strip.

- Fixing Kit - Rear Bumper (All models) (1) **RM8143**
Kit contains nuts, bolts, washers.
Rubbing Strip;
For bumper 917820 & 923441/0.
Centre Section - 55" long (1) **824479**
Corner Section - 27" long (2) **824480**
Retainer (Captive Bolt) (a/r) **634825**
For rubbing strip; 7 for centre section, & 4 for each corner section.
Washer (For 634825) (15) **GHF300**
Nut (For 634825) (15) **GHF212**
Joint Plate Assy (All models) (2) **575443**
Bumper corner sections to centre.
Gasket (Use with 575443) (2) **730240**

DESCRIPTION QTY REQ PART NO.

Rear Bumper - Estate

ESTATE

- Rear Bumper;
2000 Mk2 & 2.5Pi Mk2
Vehicles up to 1973, without rubbing strip.
Centre Section (1) **576530**
Corner Section
Right Hand (1) **576529**
Left Hand (1) **576528**
2000 TC, 2500S & TC;
Vehicles from 1974, with holes for rubbing strip.
Centre Section* (1) **917813**
Corner Section
Right Hand* (1) **923445**
Left Hand (1) **923444**
*Due to poor availability, it may be necessary to use the early type bumpers (576529/576530) and drill holes for the rubbing strip.
Fixing Kit - Rear Bumper (All Models) (1) **RM8143**
Kit contains nuts, bolts, washers.
Rubbing Strip; (For bumper 917813 & 923444/5)
Centre Section (1) **824481**
Corner Section (2) **824480**
Retainer (Captive Bolt) (a/r) **634825**
For rubbing strip; 7 for centre section, & 4 for each corner section.
Washer (For 634825) (15) **GHF300**
Nut (For 634825) (15) **GHF212**
Joint Plate Assy (All Models) (2) **575443**
Corner sections to centre.
Gasket (Use with 575443) (2) **730240**

Body Mouldings & Finishers

SALOON MODELS

2.5Pi Mk2 & models 1975 on.

- Finisher Strip (Boot Lid/Rear Wing);
Top Centre (Boot) (1) **714290**
Corner (Rear Wing)
Right Hand (1) **814624**
Left Hand (1) **814623**
Trim Clips;
Front Trim Strip (14) **GHF1150**
Front/Rear Trim Corner (6) **613869**
Rear Trim Strip (Boot) (8) **614107**
Upper Door Strip (34) **617243**
Lower Sill Moulding (20) **621943**
Roof Pillar Trim (10) **615967**
Finisher - Rear Panel (1) **715569**
Number plate area, Anodised.

ESTATE MODELS

- Mouldings - Tailgate;
Upper (1) **707022**
Lower (1) **715670**
Corner
Right Hand (1) **707024**
Left Hand (1) **707023**
Trim Clips;
Tailgate Mouldings (13) **614107**
Rear Wing Strip (14) **617243**

Mudflaps

- Mudflaps (Pair - See Accessories) (Inc. fittings);
Front (1) **RM8154**
Rear (1) **RM8154**

REAR CENTRE & CORNER BUMPERS



EXTERIOR TRIM & BADGES

CARPET SET - RM8113



Carpets - Passenger Area

SALOON & ESTATE

Our Interior Carpet sets are made from a high quality tufted pile material, with fully bound edges and with rubber mats sewn in to the front footwell.

Carpet Set; (1) **RM8113**

Rhd & Lhd Vehicles.

Note: Full Carpet Set does not include boot carpet (saloon) or luggage area carpet (estate).

Colours available: Black, Beige, Blue, Brown, Red.

Carpet Underfelt Kit (1) **RM8145**

Adhesive (Carpet/Trim)

1 Litre Tin (a/r) **RX1353**

370g Aerosol (a/r) **RX1353A**

Front Footwell Carpets; (1) **RM8114**

Replacements for standard carpets. See also 'Tailored Overmats'.

Supplied in pairs only. Rhd & Lhd Vehicles.

Colours available: Black, Beige, Blue, Brown, Red.

TAILORED OVERMATS - RM8123



Tailored Overmats - Front & Rear (1) **RM8123**

Supplied in car sets only (4) mats - RHD & LHD.

Velour material.

Boot Carpet & Boards Saloon

SALOON

Boot Carpet (Black) (1) **RM8115**

Boot Carpet Set (Black) (1) **RM8146**

Boot Floorboards;

Centre (1) **819288**

Corner

Right Hand (1) **819286**

Left Hand (1) **819285**

Luggage Area Carpet - Estate

ESTATE

Rear Compartment Carpet Kit; (1) **RM8153**

Colours available: Black, Beige, Blue, Brown, Red.

Adhesive (Carpet/Trim)

1 Litre Tin (a/r) **RX1353**

370g Aerosol (a/r) **RX1353A**



RUBBER SEALS

Door Seals & Fittings

See also: BODY PARTS & FITTINGS - 'DOORS & FITTINGS'.

Door Seal - Front & Rear (Rubber) (4) **707220**

Fits on door frame.

Door Aperture Edge Trim - (4) **RX3003**

Front & Rear

Fits around door aperture. Various colours available.

Door Kickplate (Rear) (Rh & Lh) (2) **712218**








Door Trim Panel Retaining Clip (70) **608511**

Plastic Bucket (for 608511) (70) **613769**

REAR DOOR SILL KICKPLATE - 712218



SALOON BOOT CARPET SET & FLOORBOARD

DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.	DESCRIPTION	QTY REQ	PART NO.
DASH FACIA VENEERS								
		814631			XKC1725			
		822330			XKC1818			
		821212			XKC1820			
		822543						

Dash Facia Veneer

Dash Facia Instrument Panel Veneers;
All are New, Original.

2.5Pi Mk2 to '74		
RHD	(1)	814629
LHD	(1)	814630
2000 Mk2 to '74		
RHD	(1)	814631
LHD	(1)	814632
2500 Australia (RHD)	(1)	821212
2000TC/2500TC '75 on And 2000 Mk2/2.5Pi Mk2.		
RHD	(1)	822330
LHD	(1)	822331
2500S to '74 (RHD)	(1)	822540
2.5Pi Australia (RHD)	(1)	822543
2000TC/2500TC '75		
S. Africa (RHD)	(1)	XKC1725
Aus/NZ. (RHD)	(1)	XKC1818
2500S New Zealand (RHD)	(1)	XKC1820

Headrests/Covers

Headrest Assembly;
Headrest Assemblies are sold individually.

Black	(2)	917951
Tan	(2)	922703
Shadow Blue	(2)	917957
Chestnut	(2)	917953
Beige	(2)	917954
Red	(2)	919072

Headrest Covers;
Headrest Covers are sold in pairs.

Black	(1)	917951C
Tan	(1)	922703C
Shadow Blue	(1)	917957C
Chestnut	(1)	917953C
Beige	(1)	917954C
Red	(1)	919072C

Sunvisors

Sunvisors (Brand New, Original);
2000TC/2500TC & S/2000 & 2500 Mk2
1974 onwards. Black/White.

RHD Models		
Drivers Sunvisor	(1)	XKC440
Passenger Sunvisor Including Mirror.	(1)	XKC401
LHD Models		
Drivers Sunvisor	(1)	XKC450
Passenger Sunvisor Including Mirror.	(1)	XKC411

2000/2.5Pi Mk2
1969-1974. White/White.

RHD Models		
Drivers Sunvisor	(1)	814599
Passenger Sunvisor Including Mirror.	(1)	814549
LHD Models		
Drivers Sunvisor	(1)	814589
Passenger Sunvisor Including Mirror.	(1)	814559

Sunvisor Retaining Receptacle

Rubber	(1)	624201
Poly	(1)	624201P



Seat Belts

Seat Belt Kit (Front);		
Inertia (Each) Per seat, Rh or Lh. Replacement type. (No warning light).	(2)	XKC2528SA
Static (Pair)	(1)	719910
Seat Belt Kit (Rear);		
2 Point Lap (Pair)	(1)	RS1394
3 Point Inertia (Each)	(2)	RT1153
Coat Hook	(2)	618187

Dash Fittings

Air Vent Ball	(2)	725776
Facia Vent	(1)	725773
Glove Box Lid Lock	(1)	631404
Speaker Grille (Dash)	(1)	715010
De-mist Vent (Base of screen)	(2)	814620
Parcel Tray (Front RHD, RH)	(1)	817741
Gear Lever Gaiter	(1)	729511

Available in Black, Beige, Blue, Chestnut, Red & Tan.



SUNVISORS



TRIUMPH 2000 MK1

Many parts for this model are interchangeable with the later 2000 Mk2 models and therefore availability is generally good. However, if you have any specific parts enquiries, please contact our sales office who can consult Factory Parts Listings and advise if the part(s) you require are still available.

For the Moment we have compiled a list of parts that we currently hold in stock specifically for the Triumph 2000Mk1.

Our stocks are generally good for the items that we have listed in this section.

We also have stocks of other parts where the quantity we hold is too small to itemise them here – so it's always worth a call!

Engine – Miscellaneous

Crankshaft (New)		
Mk1 (Early) (Less BRGS)	(1)	307425
Mk1 (Late) (Inc. BRGS) - Recon	(1)	307838R
Piston Set (Flat Top);		
<i>Piston Sets include 6 Pistons C/W Rings & Gudgeon Pins.</i>		
Standard Size	(1)	149976
+0.020" Oversize	(1)	149976.020
+0.030" Oversize	(1)	149976.030
+0.040" Oversize	(1)	149976.040
Piston Ring Set (Per Engine);		
Standard Size	(1)	127262
+0.010" Oversize	(1)	127262.010
+0.020" Oversize	(1)	127262.020
+0.030" Oversize	(1)	127262.030
+0.040" Oversize	(1)	127262.040
Head Gasket Set	(1)	GEG115
Head Gasket only	(1)	207102
Inlet Valve	(6)	122257
Pushrod	(12)	129058
Rocker Shaft	(1)	214562

Clutch

Clutch Master Cylinder	(1)	212328
Clutch Master Cylinder		
Return Spring	(1)	542483

Exhaust Systems (Stainless Steel)

2000 Mk1 Manual (To MB12187);		
Full System	(1)	RM8219
Front Pipe	(1)	GEX1260SS
Silencer	(1)	GEX3211SS
Intermediate Pipe	(1)	GEX1261SS
Tail Pipe	(1)	GEX1262SS
Fitting Kit for above	(1)	RM8235

2000 Mk1 Manual (From MB12188);		
Full System	(1)	RM8215
Front Pipe	(1)	GEX1263SS
Silencer (Twin)	(1)	GEX3212SS
Tail Pipe	(1)	GEX1262SS
Fitting Kit for above	(1)	RM8236

2000 Mk1 Automatic (To MB11360);		
Full System	(1)	RM8220
Front Pipe	(1)	GEX1463SS
Silencer	(1)	GEX3211SS
Intermediate Pipe	(1)	GEX1261SS
Tail Pipe	(1)	GEX1262SS
Fitting Kit for above	(1)	RM8235

2000 Mk1 Automatic (From MB11361);		
Full System	(1)	RM8216
Front Pipe	(1)	GEX1264SS
Silencer (Twin)	(1)	GEX3213SS
Tail Pipe	(1)	GEX1262SS
Fitting Kit for above	(1)	RM8236



Transmissions & Axles

Kick Down Cable (Borg Warner type 35)	(1)	211515
---------------------------------------	-----	--------

Brakes

FRONT BRAKES		
Brake Disc (0.35" thickness)	(2)	209348
Disc Pad Set (Pads only)	(1)	GBP169
Disc Pad Kit (Pads, Clips, Pins)	(1)	GBP169K
REAR BRAKES		
Wheel Cylinder	(2)	GWC1204
Brake Drum		
Standard	(2)	210578
Alfin	(1)	210578UR
Brake Shoes (Vehicle/Axle Set)	(1)	GBS752
Brake Master Cylinder Repair Kit	(1)	517973
Brake Pipe Kit (Copper) (Single Line System)		
2000 Mk1		
to '65	(1)	RM8262
'65-'69	(1)	RM8151
<i>Also available in LHD form.</i>		
2.5Pi Mk1	(1)	RM8263
Brake Adjuster (Saloon)	(2)	BAU2294
<i>Pre-self adjusting.</i>		

Steering

Lower Steering Shaft	(1)	216059
----------------------	-----	--------

Electrical

Distributor - 2000 Mk1 (Recon)	(1)	213707R
Plug Lead Set	(1)	GHT140
Wash/Wiper Switch - Mk1 Late	(1)	146903
Sidelamp Switch	(1)	517628
Flasher Relay - Night Dimmer	(1)	212878

Badges

'Triumph' Bootlid Badge	(1)	615702
<i>2000 Mk1 to MB60000.</i>		
Fastener (2 Req)	(1)	GHF1532



BOOTLID BADGE - 615702

Bodywork & Panels

FRONT PANELS

Bonnet	(1)	903477
Headlamp Panel	(1)	903258
Front Wing (Original);		
Right Hand	(1)	570196
Left Hand	(1)	570195
Front Wing (Rear Lower) – Repair Panel;		
Right Hand	(1)	RM8167
Left Hand	(1)	RM8147
Front Inner Wheel Arch – Repair Panel;		
Right Hand	(1)	RM8180
Left Hand	(1)	RM8179

SILLS

Outer Full Sill (Mk1 Saloon & Estate)		
Right Hand	(1)	903265
Left Hand	(1)	903264
Outer Skin Sill (Mk1 Saloon & Estate)		
Right Hand	(1)	RM8104E
Left Hand	(1)	RM8103E
Inner Sill		
Right Hand	(1)	RM8266
Left Hand	(1)	RM8265
Strengtheners – Middle Sill;		
Repair Panel (with extension)		
Right Hand	(1)	RM8182
Left Hand	(1)	RM8181
Repair Panel (short)		
Right Hand	(1)	RM8176
Left Hand	(1)	RM8175

DOOR REPAIR PANELS

Door Skins – Remanufactured;		
Front		
Right Hand	(1)	706867
Left Hand	(1)	706866
Rear		
Right Hand	(1)	706865
Left Hand	(1)	706864
Door Skins Lower Repair Panel;		
Front		
Right Hand	(1)	RM8197
Left Hand	(1)	RM8196
Rear		
Right Hand	(1)	RM8195
Left Hand	(1)	RM8171
Door Bottom Repair Panel;		
Front		
Right Hand	(1)	RM8121
Left Hand	(1)	RM8120
Rear		
Right Hand	(1)	RM8140
Left Hand	(1)	RM8141

REAR PANELS

Rear Wing Outer Wheel Arch – Repair Panel (Front Section);		
Right Hand	(1)	RM8203
Left Hand	(1)	RM8202
Rear Wing Wheel Arch – Repair Panel (Rear Section);		
Right Hand	(1)	RM8201
Left Hand	(1)	RM8200
Rear Wing Rear Lower Quarter – Repair Panel;		
Right Hand	(1)	RM8193
Left Hand	(1)	RM8192
Inner Wheel Arch – Outer Section;		
Right Hand	(1)	905058
Left Hand	(1)	905057
Inner Wheel Arch – Inner Section;		
Right Hand	(1)	903282
Left Hand	(1)	903281

BUMPERS

Front Bumper	(1)	903615
--------------	-----	--------

Miscellaneous - Mk1

Tow Bar	(1)	211688
Headlamp Trim Bezel		
Right Hand	(1)	808117
Left Hand	(1)	808116

ENGINE

OIL COOLER KIT

Kits include;
oil cooler radiator, fitting kit,
filter adaptor, hoses & fittings,
but not thermostat.

Engine Oil Cooler Kit **RR1296**

Suitable for all vehicles. Also converts to spin-on type oil filter.

Thermostat (Engine oil cooler) **RS1456**

Not included in oil cooler kit.

FIT AN OIL COOLER KIT FOR PEACE OF MIND.

OIL PRESSURE GAUGE KIT



Oil Pressure Gauge Kit

Includes Gauge, Pipe, etc.

RX1351/0

Bracket (For Remote Mounting of Gauge)

Adaptor (Oil Pipe to Block)

Adaptor (Temp Sender to W/Pump Housing)

Washer (Copper - for above)

'T' Piece (If retaining Oil Pressure Switch)

Oil Pressure Switch

Oil Pressure Relief Valve

Spring-Oil Relief Valve

Standard

Up rated

Washer-Oil Relief Valve

Housing-Oil Relief Valve

RB7050

143943

11K2846

AED172

RX1352

GPS117

132107

131535

131535UR

6K433

107246

SPIN-ON OIL FILTER CONVERSION

RECOMMENDED FOR ALL OWNERS!

This kit converts the standard 'Bowl' type Filter to the more efficient 'Spin-on' Cartridge type which makes filter changing easier & cleaner.

Adaptor **RR1238**

Vehicles without engine oil cooler

Adaptor **RR1275**

Vehicles with engine oil cooler.

Oil Filter Cartridge **RR1243**

Service kit for adaptor **RR1238SK**



ALLOY ROCKER COVER

Alloy Rocker Cover;
Alloy finish
Black (Crackle finish)

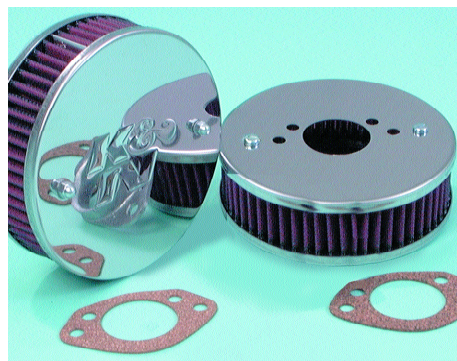
TKC378A

TKC378AP



K&N AIR FILTERS

For improved engine breathing, performance and engine bay appearance! (re-useable).



CARBURETTOR MODELS

K&N Filter Kit (includes pair of K&N Filters)

2000 Mk2 '74 (150 Strombergs) **RM8230**

2000/2500TC '74 (HS4 SU's) **RM8231**

2000/2500TC/S '75 on (HS6 SU's) **RM8233**

Note: The above filters replace the existing air cleaner assembly. A replacement K&N filter for the standard air filter is available for certain models (See 'Air Filter-Standard').



2.5Pi MODELS

There are 3 options for K&N filters for 2.5Pi. Firstly a direct replacement for the standard air filter that fits inside the cannister, a cone filter that replaces the existing air cleaner cannister, or individual filter housings, for each of the 3 intake manifolds. The 'triple' filter option proves popular for TR6 owners since it not only relieves the engine bay of all the clutter (intake hoses, trunking & air cleaner), but also adds a pleasing intake noise.

K&N Filter(s) 2.5Pi Models

Standard Filter Replacement

Not shown in photo.

Cone Filter (replaces Canister)

Oval Filter (fit 3 to Intake Manifolds)

GFE1048KN

RA1060

RR1515

K&N Service Items

Cleaning Fluid (1 Litre)

Element Oil (For re-oiling after cleaning)

1fl ounce Sachet

250ml Bottle

400ml Aerosol

RX1346

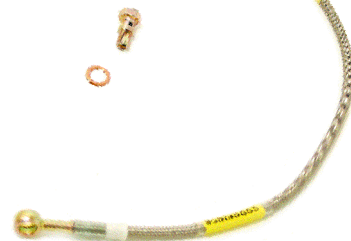
RX1347

RX1348

RX1349

ROCKER FEED KIT ALL MODELS

ROCKER OIL FEED KIT



Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!

EXTERNAL ROCKER FEED KIT

ALL MODELS

RR1340

The Rocker Feed Kit and Oil Consumption

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seal is required. We offer the simple do-nut rubber ring that is used so successfully on MG sports cars. Its part number is AEK113, one per valve stem.

Now the clever bit... How to fit them without removing the cylinder head from the car?

Each seal needs to be fitted to the valve stem above the valve guide but below the valve spring upper retaining cap(s). Remove the rocker cover, rocker gear and the spark plugs. Cover the holes that the push rods come up through so nothing can be dropped down into the engine. Turn the crankshaft so that number one piston is at bottom dead centre (BDC). Feed a length of clean, pliable rope down the spark plug hole of number one cylinder, leaving a bit hanging out so you can retrieve it. Now, slowly and carefully turn the crankshaft clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decoke set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank anticlockwise to BDC, withdraw the rope and repeat the process on the remaining cylinders and pairs of valves.

To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves by hand, as if being acted on by the rockers before removing the spring caps or collets, this is the fail safe check. This method can be adopted anywhere as it does not require the use of compressed air, special tools or luck.

ELECTRICAL

HALOGEN HEADLAMP CONVERSION KIT



Halogen Conversion Kit - RHD **RM8100**
 Kit inc; 4 light units GLU537/8, 4 bulbs GLB448 & Relay.
 ALSO AVAILABLE
 Halogen Bulb - Xenon (Pair) **GLB448X**

FRONT FOG LIGHTS



Front 'Fog light' (Supplied in Pairs) **RX1370**
 Aftermarket product.

REAR FOG LIGHTS



Rear fog light/guard **RB7092**
 Aftermarket product.

PORTABLE WORKLIGHT

Ideal for working on you car or for jobs around the house. Inc. 240v-500w tungsten halogen lamp, 2m cable and BS plug.

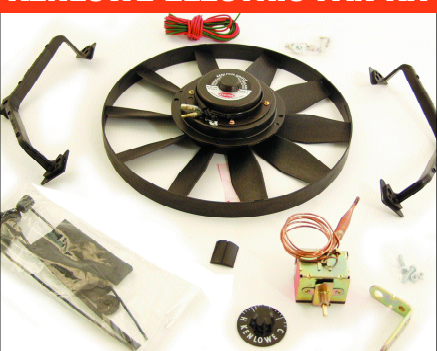


Portable Halogen Worklight (500w) **RX1263**



Inspection Lamp/
 Halogen **RX1424**
 Plugs into cigar lighter.

KENLOWE ELECTRIC FAN KIT



Kenlowe Electric Fan Kit **RB7065**

ELECTRONIC IGNITION KITS

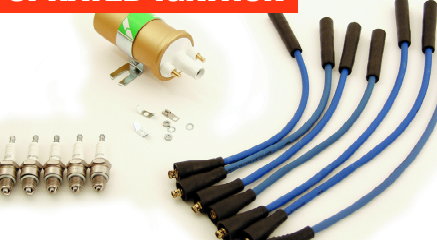


Lumenition Electronic Ignition Kit
 Standard Performance (includes coil) **RR1113**
 Lumenition Magnetric Ignition Kit **RR1113P**
 Budget type. All parts contained within distributor. **RR1432**



Newtronic (Piranha) Electronic Ignition Kit
 With negative earth. **RF4101**
 For Type 25D Distributor **RT1194**
 For Type 45D Distributor

UPRATED IGNITION



Silicone Plug Lead Set **GHT142S**
 Spark Plug - High Performance (each) **GSP4382HP**
 All models excl 2.5Pi **GSP6462**
 2.5Pi only
 Sports Coil (performance) **GCL110HP**
 12 volt **GCL132HP**
 6 volt

BATTERY CONDITIONER



The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5AH to 100AH), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

Battery Conditioner Kit - RX1410

Comes complete with all fittings & operating instructions.

LOOK AT THESE BENEFITS;

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

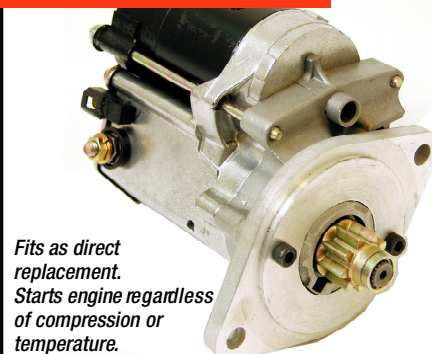
Can also be used for these applications providing they use a 12 volt battery;

Caravans, lawn mowers, motorbikes, motor boats, wheel chairs and general leisure use.

BATTERY CHARGER **GAC7106**

Conventional type 6v/12v

UPRATED HI-TORQUE STARTER MOTOR



Fits as direct replacement.
 Starts engine regardless of compression or temperature.
 Up to 200% more cranking power using up to 50% less current.

Up-rated Hi-Torque Starter Motor
 Outright sale, no exchange.
 All models **GXE4439UR**

AIR HORNS



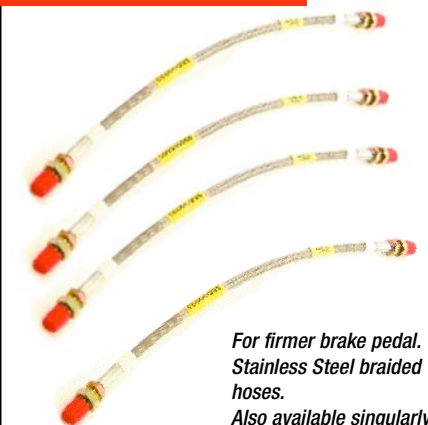
Air horns
 (Electric type) **RX1381**
 Twin 'Compressed - Air' Horns.

UPRATED PADS



Up-rated Pads (set) - EBC 'Green Stuff' Kevlar Mk2 only **GBP242GS**

BRAKE HOSE SET - GOODRIDGE



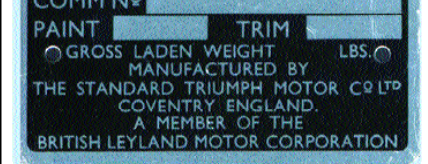
For firmer brake pedal. Stainless Steel braided hoses. Also available singularly. Goodridge Performance Brake Hose Set Car set (4 hoses) **RM8267GR**

CLUTCH FLEXI-PIPE



Clutch Pipe (Flexible) Goodridge - RHD **153671GR**

CHASSIS PLATE



Chassis Plate (2500 Mk2) **RM8206**

VEHICLE RECORD LOG & HANDBOOK WALLET

Glovebox wallet/folder **RX1421**
Look & Be Organised.
This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.

Service/MOT record log **RX1422**
A visible service record of your classic.
Use this log book for keeping a full record of your classics service, tax & MOT dates.
Over the years the historic record will prove to any potential purchaser how you have cared for your car.

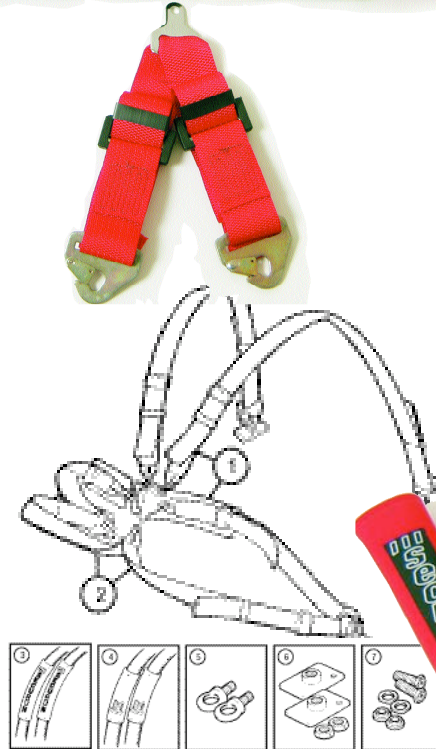
FOR STANDARD SEATBELTS SEE PAGE 38



COMPETITION TYPE HARNESS

A popular alternative to standard seat belts - these really do look the part!

The 4-point harness shown (no. 1) can be converted to the 6-point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2" wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.



- | | QTY | REQ. |
|---|-----|---------------|
| 1 HARNESS, competition type, red (each) | (2) | RX1500 |
| 2 CROTCH STRAP, red (each) | (2) | RX1501 |
| 3 SHOULDER PADS, 'Securon' (pair) available in red or black | (2) | RX1502 |
| 4 SHOULDER PADS, 'Triumph' (pair) black | (2) | RX1414 |
| 5 EYE BOLT SET (pair) | (2) | RX1503 |
| 6 REINFORCEMENT PLATE SET (pair) | (2) | 621112 |
| 7 BOLT & SPACER SET (pair) | (2) | RX1505 |



TRIUMPH SHOULDER PADS RX1414



SECURON SHOULDER PADS RX1502

POLYURETHANE BUSHES

Polyurethane bushes out-perform standard bushes (without the 'jarring' effect typical of nylon versions).



IF YOU REALLY WANT TO IMPROVE THE HANDLING, THEN POLYURETHANE BUSHES ARE A GOOD START, THEY ALSO HAVE A MUCH LONGER LIFE, GIVING BETTER VALUE FOR MONEY.

Refer to listings throughout this catalogue for full availability.



STEERING WHEELS



Motolita Steering Wheel
Complete with Boss & fittings.

Leather Rimmed (Dished, 14")

- 2000/2.5 Mk1 (to '69)
- 2000/2.5 Early Mk2 (1970)
- 2000/2.5 Mk2 (1971 on)

RM8254
RM8255
RS1577

Wood Rimmed (Dished, 14")

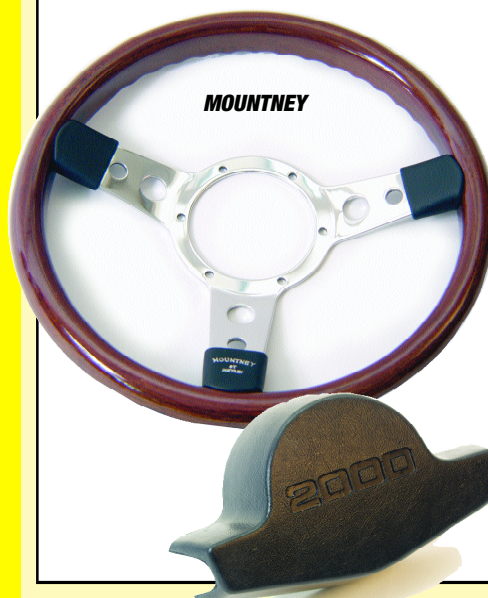
- 2000/2.5 Mk1 (to '69)
- with Drilled Spokes
- with Slotted Spokes
- 2000/2.5 Early Mk2 (1970)
- with Drilled Spokes
- with Slotted Spokes
- 2000/2.5 Mk2 (1971 on)
- with Drilled Spokes
- with Slotted Spokes

RM8256D
RM8256DS
RM8257D
RM8257DS

RS1538D
RS1538DS

Mountney Steering Wheel (Wood Rim)
Mk2, 1970 on.

RM8258



STEERING RACK (MANUAL) SOLID MOUNTING KIT



Solid Mounting Kit (alloy)
MANUAL STEERING ONLY.

Replaces original rubber mountings and clamps.
Provides more positive feel to steering.
Note: also transmits more road noise and vibration.

RR1370

DOOR & WING MIRRORS



GAM213/4



Door Mirror (Inc. fittings);
Standard - Chrome
Right Hand
Left Hand
Standard - Black
Right Hand
Left Hand

GAM213
GAM214

GAM261
GAM262
DZB5208

Mounting Plate (Door Mirror)
For door mirrors GAM261/262 & GAM213/214.
Gasket (for DZB5208)

CZA7164



Door Mirror (Inc. fittings);
'Cranked Arm' Style (Stag Type);
Oval Type Head
Right Hand
Left Hand
Square Type Head
Right Hand
Left Hand

YKC2960/OV
YKC2959/OV

YKC2960/SQ
YKC2959/SQ

GEAR LEVER KNOBS

Gear Lever Knob - Non Overdrive Models

Wood
Leather
Wood (larger Amco style)
Leather (larger Amco style)

RL1528W
RL1528L
RL1528WA
RL1528LA



GAM261/2



Door Mirror (Inc. fittings);
'Bullet' Style (Rh/Lh) (Chrome)

GAM105



Wing Mirror - Right or Left Hand

RS1570

GENERAL

MUDFLAPS



Mudflaps (Pair)
Front (Inc. fittings)
Rear (Inc. fittings)

RM8154
RM8154

VALVE CAPS



Valve Cap set, Triumph

HMP190129

BASEBALL CAP



'Rimmer Bros' Baseball Cap

RX1425

PERSONAL ORGANISER



Land Rover Personal Organiser

Superb value!
14 x 20cm (6 ring) in dark burgundy with Land Rover badge.

Binder only
Binder & Diary insert

STC50440
STC50440K

VOUCHERS



Rimmer Bros 'Vouchers';
Vouchers make an ideal present for Classic car owners.

£5.00 value
£10.00 value
£20.00 value
£50.00 value

RX1337
RX1338
RX1339
RX1341

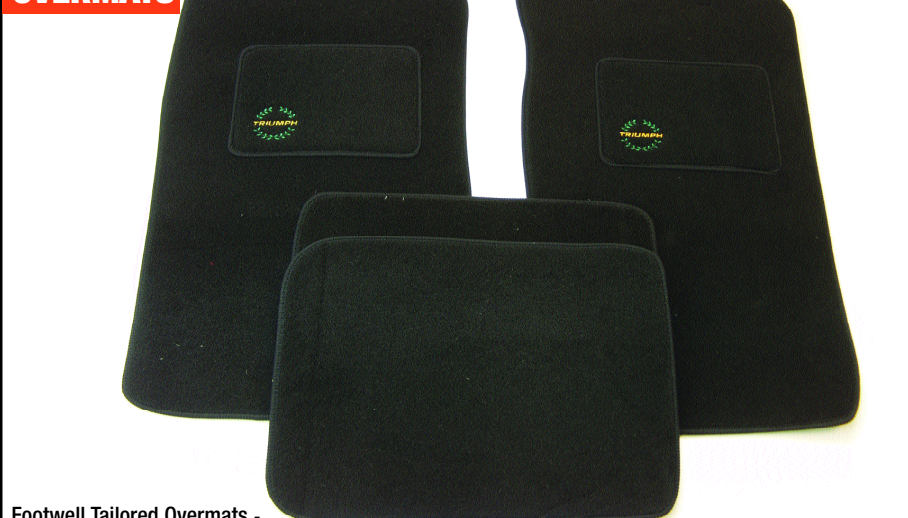
COFFEE MUG



'Triumph' Coffee Mug

RX1264

OVERMATS



Footwell Tailored Overmats -
Velour (Front & Rear) (Set of 4)
Suitable for RHD & LHD models.

RM8123

VEHICLE NUMBER PLATES



STANDARD



DELUXE-3D



BLACK - PRESSED ALUMINIUM



BLACK - ACRYLIC



BLACK - ACRYLIC (ENGRAVED)

ONLY AVAILABLE TO PERSONAL CALLERS.

New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three

original documents:-

- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).

Vehicle Number Plate - Front

Standard	NPF
Standard with 'GB' logo	NPFGB
Deluxe - 3D effect	NPF3D
Deluxe - 3D effect with 'GB' logo	NPF3DGB

Vehicle Number Plate - Rear

Standard	NPR
Standard with 'GB' logo	NPRGB
Deluxe - 3D effect	NPR3D
Deluxe - 3D effect with 'GB' logo	NPR3DGB

Vehicle Number Plate (Pair) - Black

Black background, Silver letters
Legal on Vehicles Reg. to 1/1/73.

Pressed aluminium (PR)	RX1365
Acrylic - standard letters (PR)	RX1365B
Acrylic - engraved letters (PR)	RX1365A

Fitting Kit - number plates

Universal kit including 4 self tap screws, 2 white cups,
2 yellow cups & 8 double sided adhesive pads.

NPK

ADVERTISING PRINTS

Reproductions of Original Triumph Adverts. We have available a good selection of full colour advertisements/posters as released by Triumph - British Leyland, representing adverts used Worldwide.

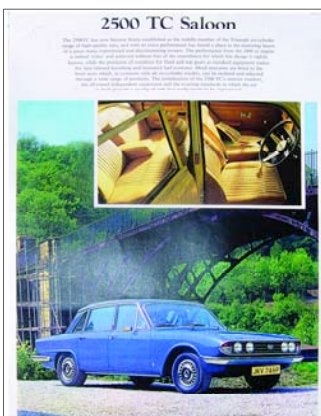
Advertising (Ex-Publicity) Prints;
'Naturally, Concorde...' (2000) RM8224
'Our Executive Jet' (2.5Pi) RM8205
'2500 TC Saloon' RM8225
'2500 S Saloon' RM8222
'2500 S Estate' RM8223



RM8224



RM8205



RM8225



RM8222



RM8223

MODEL CARS



Die Cast Model Cars (1/43 Scale)
2000 Mk2 Saloon (White)
2.5Pi Saloon (Red)

RM8240
RM8240-03

DECALS & BADGES



'Union Jack' badge (30 x 50mm)
Enamel
Stick-on
Grille badge 'T. S. O. A'
'Triumph Sporting Owners Association'
Cloth badge 'BL Motor Sports'
'Sew-on' product.

RX1299
RX1299S
HMP121001
HMP190078

TRANSFERS



'Triumph Laurel' Leaf Transfer - Large (200mm dia)
Popular application - Bonnet

Black XKC3700
Gold XKC3702
Silver XKC3701
Red RB7222

'Triumph Laurel' Leaf Transfer - Small (50mm dia)
Popular application - Front Wing

Black, Gold or Silver RB7178

TAX DISC HOLDER

FREE



Tax disc holder (Free of charge)

RX1355

DECAL



RA1055

CAR STORAGE

CAR-CAPSULE

The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems.

Quick and very easy to use, Car-Capsule is suitable for both long and short term storage.

The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle.

Car-Capsule helps prevent interiors from becoming damp & musty during storage.

2000/2500 Car-Capsule (480x180cm) RX1402

Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.



OUTDOOR 'MONSOON' SEMI-TAILORED CAR COVERS



Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3

TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse

Stag

2000/2500 saloons, Rover SD1

Extra large - Range Rover etc

RX1516

RX1517

RX1518

RX1519

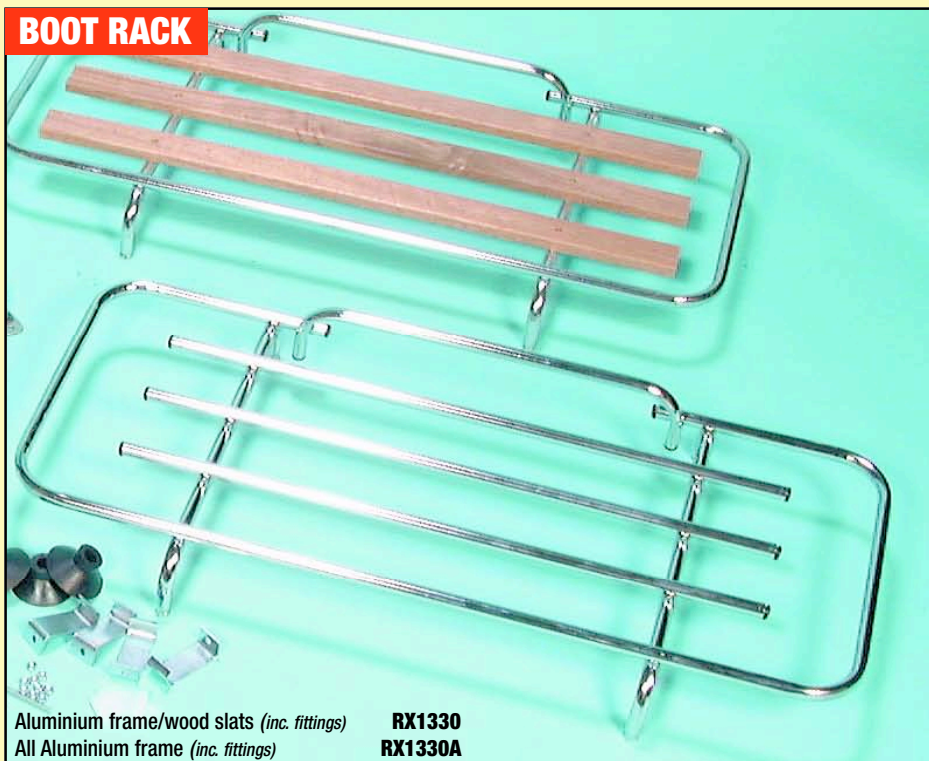
RX1520

FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastener covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

TOTAL PROTECTION!

BOOT RACK



Aluminium frame/wood slats (inc. fittings)

RX1330

All Aluminium frame (inc. fittings)

RX1330A

MOBILE FRIDGE/ TRAVEL COOLER



Ideal for keeping food and drinks cool in the summer! Simply plugs into cigar lighter. Fantastic value.

MOBILE FRIDGE/TRAVEL COOLER

RX1540

BOOKS & VIDEOS



WORKSHOP MANUALS (FACTORY)

TR4/TR4A	510322
TR5 Pi Supplement	545053
TR6	545277
TR5/TR250/TR6 (Pocket size)	545277HBS
TR7	AKM3079B
TR8	AKM3971
Stag	AKM3966
Stag - Engine Service Manual (Pocket Size)	RS1542
Spitfire Mk1/2/3	511243
Spitfire MkIV	545254
Spitfire 1500;	
Hard Cover	AKM4329HCVR
Soft Cover	AKM4329SCVR
Spitfire (Pocket Size)	RL1395
GT6/Vitesse	512947
Herald	511243
Dolomite Sprint	AKM3629
Dolomite Sprint -	
Repair operation times	AKM3635
Triumph 2000/2500	AKM3974
SD1 (1982 on)	AKM5343

WORKSHOP MANUALS (HAYNES)

TR2-4A	RF4128
TR6	RR1020
TR7	RB7210
Stag	RS1401
Spitfire	RL1222
GT6/Vitesse	RG1001
Herald	RH5194
Triumph FWD (1965-73) Autodata	RX1292AD
Dolomite 1300	RT1250
SD1	
2000/2300/2600	R01068
3500	R01069
2300/2600/3500 (exc EFI)	
Autodata	R01069AD
Carburettor Manual	RX1412
Weber, Zenith, Stromberg	
Range Rover (1970-92)	RA1007



2000-2500 HANDBOOK

AKM3617

2000-2500 WORKSHOP MANUAL

AKM3974

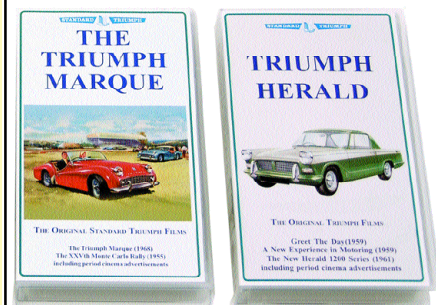
SALES BROCHURES (ORIGINAL)

Spitfire 1500	RL1379
TR7 Convertible	RB7283



TRIUMPH VIDEOS

Produced by The British Motor Industry Heritage Trust (BMIHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.



THE TRIUMPH MARQUE

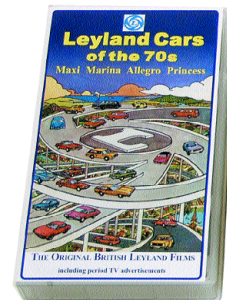
RX1436

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spitfires from 1953 to 1968 and the introduction of the TR5. Footage of the 25th Monte Carlo Rally is also included.

TRIUMPH HERALD

RX1437

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Carley production factory. Raymond Baxter adds the informative commentary.

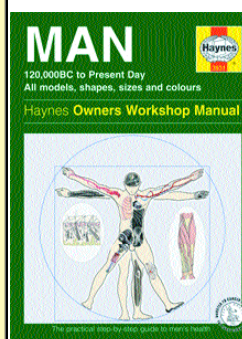


LEYLAND CARS OF THE 70's

RX1442

A celebration of those wonderful films made to launch some famous cars of the golden years at British Leyland. Includes footage of the Maxi, Marina, Allergo and Princess. (62 minutes in total).

HAYNES OWNERS WORKSHOP MANUAL - MAN



All models, shapes, sizes & colours, 120,000BC to present day. By Dr Ian Banks. 128 pages. The practical step-by-step guide to men's health. Not a motoring manual, but a health manual

presented in the style of a Haynes car repair guide! Covers basic health advice and 'trouble-shooting' with text and illustrations. Men are far more likely to look after their cars than their own bodies! Reading this could mean the difference between a healthy, high mileage life and premature breakdown.

'Man' Haynes Manual

RX1534

PARTS BOOKS - 'BRITISH LEYLAND'

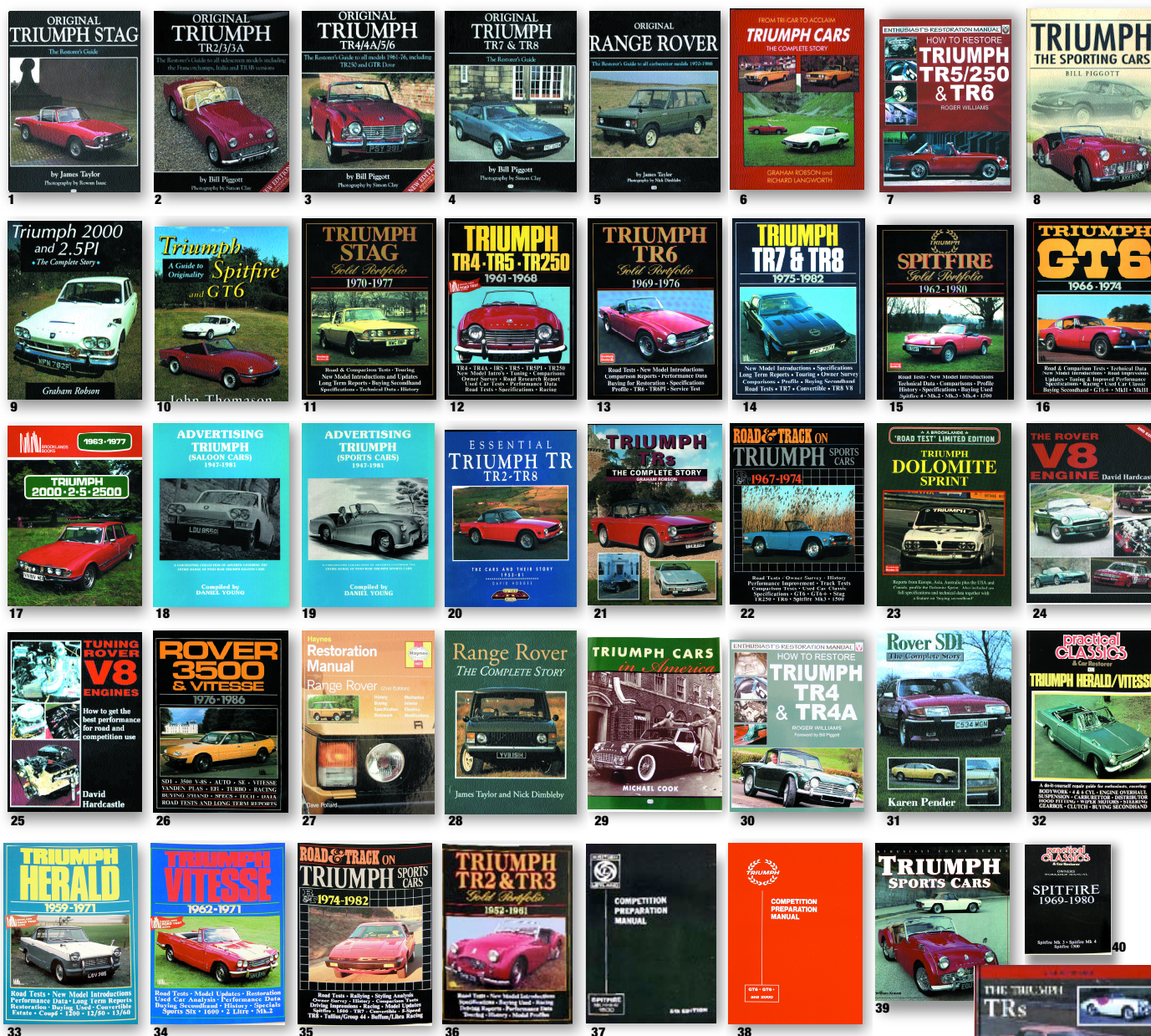
TR2/3	501653SC
TR4	510978
TR4A	514837
TR250	516914
TR5	516915
TR6 (to 1973)	517785A
TR6 (1974 to '76)	RTC9093A
TR7 (1975 - 78)	RTC9814CA
TR7 (1979 on)	RTC9828CC
TR7/8 (to '79)	RTC9020B
Stag	519579
Spitfire ('4' Mk1 & Mk2)	511682
Spitfire (Mk3)	516282
Spitfire 1500 (Late)	RTC9819CB
GT6 (Mk1 & Mk2)	515754
GT6 (Mk3)	520949A
Herald (1200 - 12/50)	510597
Herald (13/60)	517056
Vitesse (1600/2000 Mk1)	511408
Vitesse (2 Litre Mk2)	517786
Dolomite (All Models)	RTC9822CB
Triumph 1500 (RWD)	RTC9019A



OWNERS HANDBOOKS

TR4	510326
TR4A	512916
TR250	545033
TR6	545078
See catalogue for full listings	
TR7 USA (1977)	RTC9209-77
TR7 (Coupe 77-81)	AKM4332
TR7 ('81 on inc. conv.)	AKM4853
TR8	AKM4779
Stag	545105
Spitfire Mk3	545017
Spitfire MkIV	545220
Spitfire 1500	RTC9221
Spitfire 1500 (USA)	AKM4544
GT6 (Mk1)	RG1293
GT6 (Mk2)	545057
GT6 (Mk3)	545186
Herald (1200 & 12/50)	512893
Herald (13/60)	545037
Vitesse (1600 Mk1)	511236
Vitesse (2 Litre Mk1)	545006
Vitesse (2 Litre Mk2)	545070
Dolomite Sprint	545601
Triumph 2000/2500	AKM3617
SD1 - Refer to catalogue	





REFERENCE & INFORMATION BOOKS

- | | | | | | | | | |
|----|--|---------------|----|---|---------------|----|---|---------------|
| 1 | Original Triumph Stag - 'Restorers Guide' (James Taylor). 96 pages. 190 colour photos. | RS1694 | 17 | 2000/2500 Road Test Book (Brooklands) 100 pages | RM8226 | 31 | SD1 - The Complete Story (Karen Pender) 192 pages. | R01129 |
| 2 | Original TR2/3/3A (Bill Piggot) 128 pages | RF4125 | 18 | Advertising Triumph -1947-1981 (Daniel Young). 96 Pages. | | 32 | Practical Classics on Herald & Vitesse Restoration (Brooklands). 76 pages. | RH5300 |
| 3 | Original Triumph TR4/4A/5/6 (Bill Piggot) TR4/5/6 112 pages | RX1294 | 19 | Saloon Cars | RX1304 | 33 | Triumph Herald 59-71 Road Test Book (RM Clark - Brooklands). 100 pages. | RH5299 |
| 4 | Original Triumph TR7 & TR8 (Bill Piggot) 128 pages. 200 colour photos | RB7688 | 20 | Sports Cars | RX1303 | 34 | Triumph Vitesse 62-71 Road Test Book (RM Clark - Brooklands). 100 pages. | RV6117 |
| 5 | 'Original' Range Rover (1970-86) (James Taylor) | RA1226 | 21 | Essential Triumph TR2 - 8 (Bayview Books). 80 pages | RX1357 | 35 | 'Road & Track on Triumph Sports Cars 74-82 (Brooklands). 88 pages. | RX1439 |
| 6 | Triumph Cars: The Complete Story (Robson & Langworth). 352 pages | RX1388 | 22 | Triumph TR's: The Complete Story (Robson). 192 pages | RX1296 | 36 | TR2 & TR3 Gold Portfolio 52-61 (RM Clark - Brooklands). 172 pages. | RW3033 |
| 7 | Triumph Cars: The Complete Story (Robson & Langworth). 352 pages | RX1388 | 23 | Triumph Sports Cars - 1967-74 (Road & Track) 90 pages | RX1269 | 37 | Spitfire Competition Prep Manual (RW Kastner). 64 pages. | RL1638 |
| 8 | How to restore - Triumph TR5/250 & TR6 Paperback, 192 pages with over 300 photographs and illustrations. | RX1497 | 24 | Dolomite Portfolio* "Road Tests/Spec's, Performance Data, new model instructions, long term reports, rallying, touring, plus buyers guide." | RT1227 | 38 | GT6 Competition Prep Manual (RW Kastner). 28 pages. | RG1294 |
| 9 | Triumph - The Sporting Years (Bill Piggot) 160 pages | RX1428 | 25 | The Rover V8 Engine (David Hardcastle) 208 pages. | RX1429 | 39 | Triumph Sports Cars (William Krause). 96 pages | RX1507 |
| 10 | Triumph - The Sporting Years (Bill Piggot) 160 pages | RX1428 | 26 | Tuning Rover V8 Engines (David Hardcastle) 208 pages. | RX1430 | 40 | Spitfire Mk3, IV, 1500 Workshop Manual (Glovebox size) (Practical Classics reprint, 186 pages). | RL1637 |
| 11 | 2000/2.5Pi The Complete Story (Robson) 200 pages | RM8221 | 27 | SD1 - Road Test Book 100 pages. (3500 & Vitesse 1976-86) | R01070 | 41 | Triumph TR7 & TR8 (James Taylor). Owner & Buyers Guide. 66 Pages. | RB7375 |
| 12 | Spitfire/GT6 Informative Guide to Origins (By John Thomason) 158 pages | RL1479 | 28 | Range Rover - Purchase & Restoration Guide (David Pollard) | RA1070 | 42 | Spitfire Restoration Manual (Complete Guide (Herald/Vitesse) (Ray View Books). 112 pages | RL1374 |
| 13 | Stag Portfolio* | RS1525 | 29 | Range Rover - The Complete Story (James Taylor) Note: refer to Range Rover catalogue for other titles. | RA1319 | | TR4/5/6 Autofolio | RR1339 |
| 14 | TR4/5/250 Road & Track | RF4114 | 30 | Triumph Cars in America (Michael Cook) | RX1506 | | Triumph TR: Haynes Great Cars Series | RX1523 |
| 15 | TR6 Portfolio* | RL1325 | | How to Restore TR4 & TR4A (Roger Williams) 192 pages. Soft cover. | RX1509 | | | |
| 16 | TR7/8 Gold Portfolio* | RB7207 | | | | | | |
| 17 | Spitfire Portfolio* | RL1390 | | | | | | |
| 18 | GT6 Portfolio* | RG1140 | | | | | | |

GENERAL CONSUMABLES



WD40 (Large - 400ml)
Easystart (Bradex)
Radweld (Holts, 250ml)
Silicone Sealant (80ml tube)
Hylomar (Gasket Sealant)(100g)
Loctite (Tube) (3ml or 24ml)
Exhaust jointing compound
Copaslip (Tube) (95g)
Brake cleaner (Aerosol)
Brake Rubber Grease
Latex Rubber Gloves (Pack of 100)

GAC111
RX1511
RX1508
GHC6093
GHC102
GAC100
GCH112
RX1345
GBF901
514578
RX1406

Adhesive (Carpet/trim);
Tin (1 Litre)
Aerosol (370g)

RX1353
RX1353A



100 DISPOSABLE LATEX GLOVES

TOOLS



Valve spring compressor tool
Overhead Valve Models
Grease Gun
Carb Adjusting Tool (Strombergs)
Clutch Alignment Tool

RX12260HV
RX1423
RX1222
RX1385

Oil Filter Strap Wrench
For cartridge (spin-on) type filter.
Spark Plug Spanner
Spring Compressor Tool
Wheel Nut Brace

RX1514
GAT140
RX1328
138514

VEHICLE SECURITY



'Dis-Car-Nect' starter immobiliser
Replacement screw knob
Replacement fuse

RX1356
RX1356K
RX1356F

HOW DOES 'DIS-CAR-NECT' WORK?
When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc). Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time. For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, 'Dis-Car-Nect' will also prevent battery drain, simply unscrew the knob and remove the fuse. Fits all vehicles and is easily fitted to any battery terminal. Full installation/user instructions supplied with every unit.

WHEELS

5-SPOKE ALLOY WHEEL KITS



See page 24 for details.

MINILITE REPLICA WHEEL KITS



See page 25 for details.

WIRE WHEEL CONVERSION KIT



See page 25 for details.

WHEEL WAX



Prevents the build up of brake dust and stops corrosion. Protects against road salt, tar and grime. Gives an incredible shine.

Wheel Wax (225g)

RX1262

LUBRICANTS & FLUIDS

ENGINE



Unipart (20W/50)

4.55 Litre/1 Gallon
1 litre

GGL104
GGL614

Duckhams Q (20W/50)

4.55 Litre/1 Gallon

HMP190100

ENGINE OIL CAPACITY (INC FILTER) 5.1 LITRES.

Duckhams Q Storage Oil

4.55 Litre/1 Gallon

HMP190104

Castrol Running In Oil 4.55Litre/1 Gallon

RX1417

Castrol Classic XL (20W/50)

4.55 Litre/1 Gallon

RX1363

Unipart (10W/40) Semi-Synthetic 5 Litre

GGL657

GEAR OIL



Unipart (EP90) Gear Oil

0.5 Litre

5 Litre

GGL190
GUL805

ATF-Auto Transmission Fluid

0.5 Litre

5 Litre

GGL175
GGL505

CAPACITIES: MANUAL GEARBOX 1.2 LITRES.
GEARBOX & OVERDRIVE, A-TYPE 2 LITRES, J-TYPE 1.5 LITRES.
AUTO GEARBOX 6.8 LITRES, DIFFERENTIAL 1.3 LITRES.

BRAKE/CLUTCH FLUIDS



Unipart (DOT 3) 1 Litre

Silicone 0.5 Litre*

Silicone 1 Litre*

*Do not mix with standard fluid

GBF103

RX1327

RX1326

GREASE & LUBE



Lithium Grease

Multi-Purpose.

Unipart 0.5 Litre (Tube)

GGL111

Brake Rubber Grease

Cam Lube (for assembly)

514578

RX1358

RADIATOR RELIEF

COOLING SYSTEM ADDITIVE

- 30°F lower operating temperature
- 50% quicker warm up time
- Safe with water/antifreeze mixture
- Safe with cast iron, alloy engines and heads
- Increased engine life!
- 100% biodegradable, non corrosive, non toxic
- For use in all water cooled engines

A MUST FOR ALL OWNERS



Radiator relief allows your radiator to transfer heat more efficiently, reducing your engines operating temperature (which is obviously controlled by the thermostat) by up to 30°F. You therefore have 'a little bit in hand' for those hot days stuck in traffic. This proven coolant additive will also cut engine warm-up time in half which will reduce engine wear which is most extreme when the engine is cold. Fully compatible with water and anti-freeze and is safe with cast iron and all alloys.

RADIATOR RELIEF (946ml)
Treats 1 engine.

RX1461

ANTIFREEZE



Unipart Antifreeze

1 Litre

5 Litre

GAC2018

GAC2019

UNLEADED FUEL ADDITIVES



Bottled additives are available which can be mixed with either 'Premium' or 'Super' unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

Castrol Valvemaster
250ml

RX1407VM

Castrol Valvemaster Plus
250ml

RX1407VMP

Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.

OIL JUGS



Castrol Oil Jugs

1/2 Pint

1 Pint

2 Pint

All Three Jugs

RX1395

RX1396

RX1397

RX1398

BODY CARE



AUTOGLYM CAR CARE PRODUCTS

Autoglym Car Care Pack <i>includes items marked *</i>	RX1510
Silicone Resin Polish (325ml)*	RX1312
Bodywork Shampoo/Conditioner (500ml)*	RX1313
Car Interior Shampoo (500ml)*	RX1314
Glass Polish (325ml)*	RX1315
Cutting Polish (325ml)*	RX1316
Extra Gloss Protection (325ml)*	RX1317
Bumper Care (325ml)*	RX1318
Vinyl & Rubber Care (325ml)*	RX1319
Leather Care Cream (325ml)*	RX1320
Superglym Chrome Polish (55ml)*	RX1321
Clean Wheels (500ml)*	RX1322
Perfect Polishing Cloth (21sq ft)*	RX1323
Aqua Dry (Synthetic Chamois)*	RX1324
Clean Machine (1 Litre)*	RX1325
Hood Care & Maintenance Kit	RX1433
Alloy Wheel Seal (Silicone spray)	RX1443
Instant Tyre Dressing	RX1368
Intensive Tar Remover	RX1367
OTHER CAR CARE PRODUCTS	
Sponge	RX1415
Wash Leather	RX1416

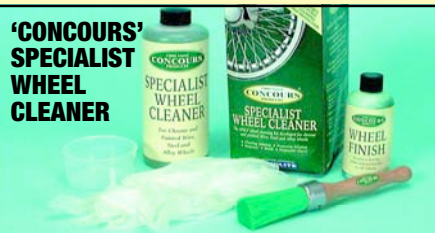
FINNEGANS 'ANTI-CORROSION' WAXOYL

Waxoyl starter kit **RX1032**
Inc. RX1028, RX1030, RX1031



Waxoyl;
5 Litre can **RX1027**
2.5 Litre can **RX1029**
2.5 Litre cartridge **RX1028**
Trigger spray gun **RX1033**
High pressure spray gun **RX1030**
Use with 2.5 litre cartridge
Extension probe **RX1031**
Use with high pressure spray gun
Aerosol (400ml) **RX1026**
Aerosol (200ml) **RX1025**
Underbody seal;
1 litre **RX1024**
500ml **RX1023**

'CONCOURS' SPECIALIST WHEEL CLEANER



The 'Concours' specialist wheel cleaning system will help you care for your Classic's wheels.

Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), 'Concours' wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

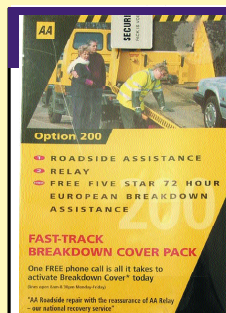
'Concours' Wheel Cleaning Kit - RX1405

Kit includes;

- Special cleaning solution (580ml).
- Wooden handled cleaning brush & dispenser.
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves.

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places. Finishing/protection solution leaves wheels like new.

ROADSIDE TOOLS & TOURING EQUIPMENT



Tow Bar only (Less tow ball & electrical fittings)	
Mk1	211688
Mk2 Saloon	GTT607
Mk2 Estate	GTT607E
Tow 'ball' only (50mm)	GTT101
Cover (Tow ball)	GTT308
'AA' membership & relay pack	RX1329
Lightweight (Disposable) overalls; <i>Ideal for those roadside repairs.</i>	
Keep a pair of these very handy lightweight general purpose overalls in the boot, you never know!	
Medium (approx. 47" chest)	RX1408M
Large (approx. 51" chest)	RX1408L
Extra large (approx. 55" chest)	RX1408X
'Warning' triangle	RX1344
Safety jacket (Luminous) Be Safe - Be Seen.	GAC2999
Rubber disposable gloves <i>Supplied in packs of 100.</i> <i>They keep your hands clean & help protect your skin.</i>	RX1406
Tool bag only (For jack etc)	RX1364
Scissor jack & handle	311346
Wheel nut brace	138514
Tyre pump (Stirrup type)	523638A
Foot Pump	GAT347
'First-Aid' kit	RX1399
Fire Extinguisher	GAC9904

PAINTS Aerosols & Touch-in Tins



GENERAL APPLICATION (Aerosol)

Black - High Gloss (400ml)	RX4070A
Black - Matt (500ml)	RX1266
Black - Satin (500ml)	RX1538
Silver (Suitable for Wheels) (450ml)	RX1265
Lacquer - Clear (Suitable for Wheels) (400ml)	RX1261

PRIMER (Aerosol)

White (150ml)	RX4048A
Red Oxide (150ml)	RX4049A
Grey (150ml)	RX4047A

ENGINE PAINT

Engine Paint (High Heat)	
Black (400ml) (Aerosol)	RX1432A
Aluminium (400ml) (Aerosol)	RX1432AL
Brush-on (125ml) (Tin)	RX1432B

CHASSIS PAINT

Chassis Paint (For general touch up)	
Black Brush-on (125ml)	RX4070B

BODY PAINTS

The paints listed below have been manufactured to replicate original factory colours. To ensure a good match with your car's body colour, we recommend testing a small unobtrusive area first, since original paint may have faded, or resprayed bodywork may be of a slightly different shade.

Please note that used aerosols are non-returnable.

COLOUR/TYPE	BL COLOUR CODE	AEROSOL (400ML)	TOUCH-IN (125ml) (BRUSH IN CAP)
Triumph White	19	RX4009A	RX4009B
Honeysuckle White	39	RX4046A	RX4046B
Cherry Red	22	RX4056A	RX4056B
Flamenco Red	CAD	RX4021A	RX4021B
Carmine Red	82	RX4020A	RX4020B
Damson Red	17	RX4057A	RX4057B
Pimento Red	72	RX4019A	RX4019B
Maple Brown	83	RX4044A	RX4044B
Russet Brown	93/AAE	RX4028A	RX4028B
Sandglow Brown	AAJ	RX4054A	RX4054B
Sienna Brown	23	RX4053A	RX4053B
Inca Yellow	94/FAB	RX4016A	RX4016B
Jasmine Yellow	34	RX4059A	RX4059B
Mimosa Yellow	64	RX4015A	RX4015B
Saffron Yellow	54	RX4066A	RX4066B
Brooklands Green	HAE	RX4031A	RX4031B
British Racing Green	75	RX4030A	RX4030B
Conifer Green	25	RX4071A	RX4071B
Emerald Green	65	RX4058A	RX4058B
Laurel Green	55	RX4060A	RX4060B
Mallard Green	22	RX4067A	RX4067B
French Blue	126	RX4000A	RX4000B
Sapphire Blue	96	RX4068A	n/a
Wedgewood Blue	26	RX4064A	RX4064B
Royal Blue	56	RX4063A	RX4063B
Valencia Blue	66	RX4072A	RX4072B
Mallard Blue	106	RX4062A	RX4062B
Delft Blue	136	RX4001A	RX4001B
Tahiti Blue	146/JAE	RX4002A	RX4002B

UPDATED SUSPENSION PACKAGES

See page 22 for details.

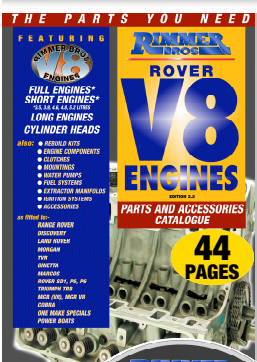
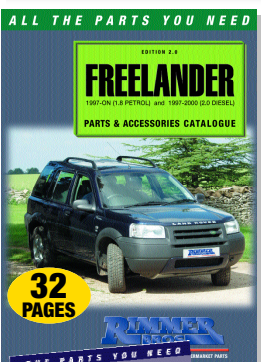
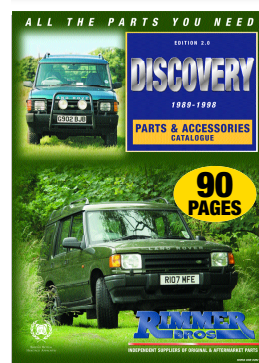
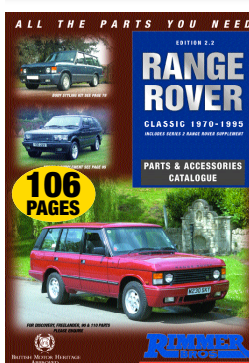
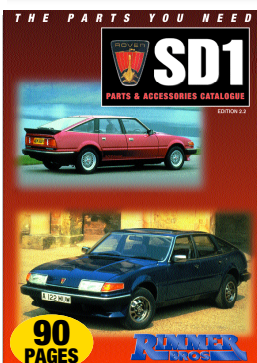
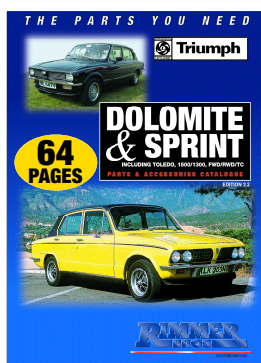
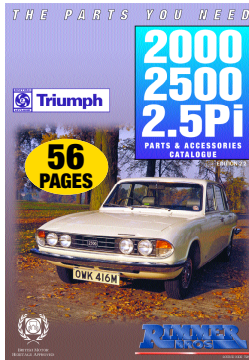
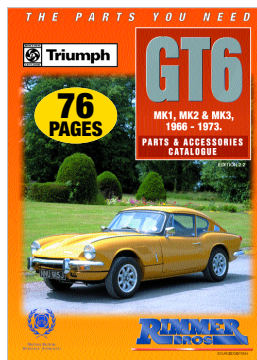
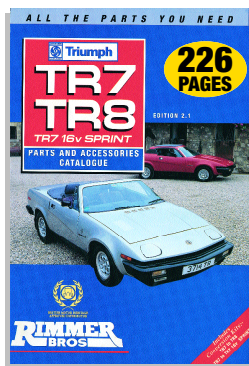
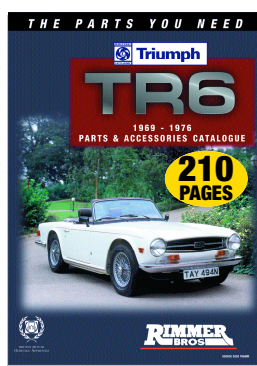


STAINLESS STEEL EXHAUSTS



See page 16 for details.





BROWSE OUR CATALOGUES ON YOUR PC!
SEE PRICE GUIDE FOR DETAILS



OUR CATALOGUES

ARE YOUR PASSPORT TO THE FINEST MAIL-ORDER PARTS SERVICE

RIMMER BROS CATALOGUES

If you are a Triumph, SD1, Range Rover, Freelander or Discovery owner - a catalogue will be despatched FREE including post & packing.

Small postage charge made for additional catalogues.

FOR YOUR COPY, PHONE, FAX, WRITE OR E-MAIL.

FULL SET OF CATALOGUES (POSTAGE CHARGES)

£10 (UK) £15 (Europe) £35 (Rest of World)

Once registered as a customer for a specific vehicle you will be automatically updated (free of charge) with any new catalogue or price guides as they are published.

