

K SERIES, MULTI LAYER STEEL GASKET AND LOWER OIL RAIL KIT

Part Number: ZUA000080

The XPart Multi Layer Steel (MLS) Head Gasket and Lower Oil Rail Kit is designed to be fitted along with an accompanying Shim (supplied with the kit), to enhance cylinder head protection, and an uprated oil feed ladder (supplied with the kit). ZUA0000B0 is only suitable for use on K Series engines fitted with a cast alloy sump.

CYLINDER HEAD SHIM

When fitting ZUA0000B0 the Shim must be used, even if the Cylinder Head resurfacing work has not taken place. The Shim should be fitted with the black coated side to the Cylinder Head, as shown in Figure 1.

OIL FEED LADDER RAIL

The MLS Gasket should always be used in conjunction with the uprated Oil Feed Rail supplied with the kit, as shown in Figure 2.

For the MLS Gasket to perform correctly and to be covered by the terms of the XPart warranty, it must always be used with the uprated Oil Feed Ladder Rail.

The following procedure should be part of the repair process:

- . Always establish the 'Root Cause' of the original Head Gasket failure.
- . Adhere to manufacturers bulletins on Cylinder Head, Liners and Long Bolt tolerances.
- o Always vacuum fill and pressure test the cooling system.

* An additional unique Inlet Manifold Gasket is needed for VVC applications.

Figure 1. Fit the Cylinder Head Shim with the black coated side to the Cylinder Head.

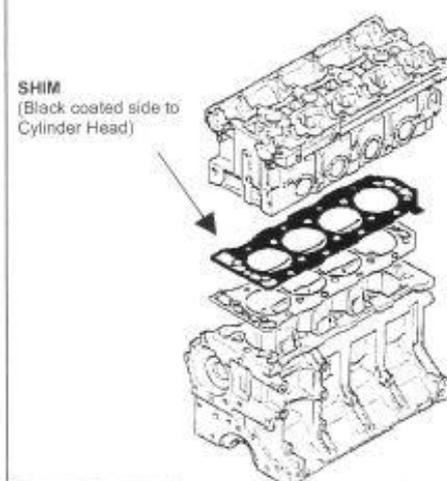


Figure 2. The uprated Oil Feed Ladder Rail.



QUALITY PARTS AND ACCESSORIES



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