## **NEWTON COMMERCIAL**

# Triumph GT6 Carpet Set Fitting Instruction TOOLS REQUIRED

3/4 AF and 7/16 AF socket/box spanner, Scissors and sharp pointed knife. Philips screwdriver and a small hammer. Piece of chalk and medium sized needle. Electric Drill and 1/8 bit Rivet Gun and Contact Adhesive.

#### REMOVE SEATS FROM CAR

Spitfire seats are bolted to the floor pan by four 7/16 AF bolts. Slide the seat backward on its track and release the two front bolts. Now slide the seats forwards and remove two rear bolts and take out the seats from the car

#### 2. REMOVE OLD CARPET SET

Originally the front footwell mats were only clipped to the floor, release these clips and the mats will come out. The large mat under the seats and over the centre tunnel is not fixed and will pull out easily. It will be necessary to remove bolts and seat belt assembly with the 3/4 AF spanner. The rear ramp carpet will also lift out. Before removing the gearbox tunnel carpet, you will need to remove the dashboard support bracket and the gear lever knob. The remaining items 6,7,8,9,10,11 & 12 are glued to the body. Note how these original pieces are fitted before you peel them away. It will be necessary to remove the rear quarter trim panels and rear floorboards to release the moulded rear wheel arch carpets.

### 3. FITTING THE NEW CARPET SET

Start by laying out all the new items by the side of the car as shown in the diagram. Initially place each item in the car to see how it fits. Starting with items 6 & 7 apply glue around the outer edges on the underside of the carpet and glue the corresponding parts on the bodywork. When the glue is tacky (3-5 minutes) position carpet and press firmly into place. The sill carpets can be adhered next (8 & 9), it may be necessary to trim with your scissors to allow a correct fit around the cross member. Apply glue as before to the underside of the carpet and body, position and press firmly into place.

Items 11 & 12 should be fitted next. Initially place the moulded carpet over the wheel arch and make sure the flange at floor level is in place before cutting/slitting carpet around the boot board bracket and the spars that come down from the roof. When you are satisfied with the fit apply the glue to the underside of the carpet and wheel arch and press firmly into place. Item 10 can be glued into place as above. Once carpet is glued in place, mould the carpet around the mounting "bulges" by tapping the carpet into place with the small hammer. The rear ramp carpet (10) can be laid in place and the plastic moulding clipped over the metal lip of the body.

Lay the large rear carpet (3) in place and using the needle, locate the seat fixing holes in the floor, mark with the chalk then cut a round hole in the carpet for each hole. The same method can be used for the seat belt anchorage holes. Replace seat belt assembly and tighten bolts.

Place the front carpets (1 & 2) in position. We strongly recommend that these pieces be held in position using four clips as supplied per piece to stop them sliding. If there are no fastener studs fitted to your floor panel, fit the new ones supplied by drilling a 1/8 hole in the floor in the design as shown, then rivet the stud to the floor (rivets not supplied). Using the needle again, locate the stud through the carpet, mark carpet with chalk, which now becomes the centre of your carpet clip. Push the three pronged part through the carpet, place the plate over the prongs on the underside of the carpet, turnover the prongs to hold plate, then using the hammer, tap prongs firmly into place. The gearbox tunnel cover can now be fitted, and the front carpet arranged around it for a perfect fit. Replace dash support bracket and gear lever knob. The rear ramp/boot board carpet can be fitted using the carpet clips supplied. The seats can now be replaced

# Triumph GT6 Moulded carpet Fitting instructions

