

QUARTER LIGHT SEALS

Triumph Stag

Part Number: **9104289**

REMOVAL OF OLD SEAL

1. Partially open the quarter light.
2. Remove the door trim panel.
3. Remove 3 bolts securing quarter light wheel box to door, slide it downwards off the spindle.
4. Remove 2 screws securing upper hinge of the quarter light and release it from the window frame.
5. Locate and remove the 5 bolts that attach the main window frame to the door panel (1 is behind the rubber grommet just above the door lock – see diagram overleaf).
6. Partially raise the entire frame up, out of the door until the friction clamp around the quarter light spindle can be reached. (An inch or two is sufficient, it will not disturb anything inside the door).
7. Slacken off the clamp bolt enough to release the quarter light assembly, which can then be carefully drawn up and out of its aperture in the main window frame. (The workshop manual claims that the small nut and bolt securing the clamp can be accessed through the aperture that contained the wheel box. Don't believe it. You might just free it off enough this way, but just try getting the spindle back through the clamp again later!).
8. Remove the old washer seal by easing it out of its channel – a small screwdriver will get it started – beginning with the vertical length, then continue by pulling it out from the frame channel all the way round, leaving the front corner till last. Once it is out, remove the two metal trims in the front corner.



QUALITY PARTS AND ACCESSORIES



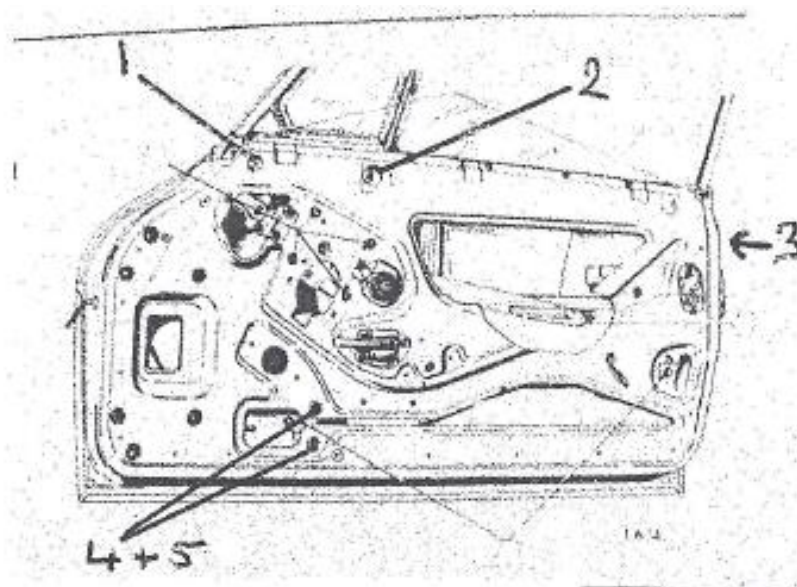
Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England

UK Tel: +44 (0)1522 568000 | USA Tel: 1 855 746 2767 | Fax: +44 (0)1522 567600 | E-mail: sales@rimmerbros.com

www.rimmerbros.com

REPLACEMENT

1. Using a rubber lubricant such as silicone spray, or soap, re-fit the corner trims into the new seal by easing them in all round with a suitable tool that will not cut the rubber.
2. Using plenty lubricant again, starting at front corner, fit the new seal by pushing the locating rib on one side of the seal into place in the frame, a short length at a time, following it up on the opposite side, by pushing the other rib into the frame with something like a broad bladed screwdriver, taking care not to pierce the rubber.
3. Work your way right around the seal, pressing it firmly into position in the frame as you go.
4. Once you are certain the whole seal is correctly in place, clean the operating spindle of the quarter light.
5. Lubricate and carefully push the assembly back into place through the hole in the seal, making sure that the spindle then passes correctly through the two halves of the locating clamp.
6. Re-fit the top hinge and nip up the nut and bolt on the spindle clamp.
7. Check that the window closes properly into the new seal.
8. Ease the main frame back into place.
9. Replace 5 securing bolts
10. Replace wheel box
11. Replace interior trim panel



QUALITY PARTS AND ACCESSORIES



Triumph House, Sleaford Road, Bracebridge Heath, Lincoln LN4 2NA, England

UK Tel: +44 (0)1522 568000 | USA Tel: 1 855 746 2767 | Fax: +44 (0)1522 567600 | E-mail: sales@rimmerbros.com

www.rimmerbros.com