

DRAPER®

INSTRUCTIONS FOR Riveter

Stock No.11583


Part No.264K

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY TO ENSURE THE SAFE AND EFFECTIVE USE OF THIS PRODUCT.



DRAPER®

SPECIFICATION

- Manufactured from quality steel.
- Hardened and tempered.
- Chrome molybdenum steel replaceable jaws - fully hardened.
- Heavy duty grip handles.
-  2.4, 3.2, 4.0 and 4.8mm blind rivets.
- Suitable for aluminium alloy blind rivets only.
- Supplied complete with approximately 60 assorted blind rivets.

1. Release handles, fully open and insert rivet mandrel into nozzle and then place rivet into prepared hole. Ensure rivet protrudes on other side by 3mm or more to ensure good strong fixing.
2. Squeeze handles together and the rivet mandrel will be drawn into the head of the rivet causing the round mandrel head to spread the rivet body to create a head.
3. Apply even pressure to make a secure fixing, and at a preset pressure the mandrel will snap leaving the rivet in place. Opening the handles fully will release the mandrel from the riveter.

- When using on soft materials, backing washers should be used to avoid tearing.
- Always ensure your riveter is rated for the type of rivet being used (steel, stainless steel or aluminium alloy).
- Ideal for use where access to rear of material is not possible.

Aluminium alloy blind rivets and washers are available from your local stockist. Ordering information is shown below. Contact your local stockists for more details.

Stock No.	Blind Aluminium Alloy Rivets		Packed Av. Quantity*	Drill Size-mm	Compatible Washers 100 per card	Stock No.
	Ømm	Head Length-mm				
13554	2.4	7	Card of 50	2.5	2.4mm	14013
14007	3.2	5.2	Card of 50	3.3	3.2mm	14014
13555	3.2	10.8	Card of 50	3.3	3.2mm	14014
37657	3.2	10.2	Tub of 2000	3.3	3.2mm	14014
14008	3.2	15.8	Card of 50	3.3	3.2mm	14014
13556	4.0	5.6	Card of 50	4.1	4.0mm	14015
14009	4.0	10	Card of 50	4.1	4.0mm	14015
37658	4.0	10.2	Tub of 1200	4.1	4.0mm	14015
14010	4.0	15.8	Card of 50	4.1	4.0mm	14015
13557	4.8	5.8	Card of 50	4.9	4.8mm	14016
14011	4.8	10	Card of 50	4.9	4.8mm	14016
37659	4.8	10.2	Tub of 800	4.9	4.8mm	14016
14012	4.8	16	Card of 50	4.9	4.8mm	14016

*approximate quantity. Sizes may vary during production.

- **DRAPER TOOLS LIMITED,**
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- **Sales Fax:** (023) 8049 4209
- **General Enquiries:** (023) 8026 6355
- **Service/Warranty Repair Agent**
For aftersales servicing or warranty repairs, please contact the Draper Tools Helpline for details of an agent in your local area.

YOUR DRAPER STOCKIST